Illustrated Parts List - IPL Update



Product Name(s)

H555

Description of change

- 1. Piston, assy (D46): 584 80 78-06 was 584 80 78-02. Piston profile and ovality have been changed to minimize piston seizures.
- 2. Cylinder, assy with piston 575 35 58-06 was 575 35 58-04. Piston and needle bearing changed.
- 3. New Needle bearing 503 25 63-02.
- 4. Cylinder cover 587 24 85-04 was 587 24 85-02. One hole added and a wall has been partly cut in order to improve the air flow for increased cooling of the engine.
- 5. New Crankshaft 575 54 52-10 with improved grip. New ball bearings and needle bearing.
- 6. New Ball bearings 525 43 42-02 and 505 13 35-02.

Comments

This update is fully exchangeable.

Introduced from

Serial number / Date	Remark
s/n 20154500217	Cylinder – Piston
s/n 20155000001	Cylinder cover
s/n 20153300001	Valid for 503 25 63-02 Needle bearing.
s/n 20154500193	Valid for Ball bearings and Crankshaft.

IPL updates

Page Title	Ref no	New part no	Name	Excl. part no.	Remark
Cylinder - Piston	8	584 80 78-06	Piston, assy	584 80 78-02	
	7	575 35 58-06	Cylinder, assy	575 35 58-04	
	11	503 25 63-02	Needle bearing	501 45 16-01	Remain as spare part.
Cylinder cover	1	587 24 85-04	Cylinder cover	587 24 85-02	
Crankshaft	1	575 54 52-10	Crankshaft assy	575 54 52-06	
	2	505 13 35-02	Ball bearing	505 13 35-01	
	4	503 25 63-02	Needle bearing	501 45 16-01	Remain as spare part.
	5	525 43 42-02	Ball bearing	525 43 42-01	Remain as spare part.

Illustrated Parts List - IPL Update



4. Cylinder cover, hole added.

