Illustrated Parts List - IPL Update



Product Name(s)

H545

Description of change

- Cylinder cover 587 24 86-04 was 587 24 86-02. One hole added and a wall has been partly cut in order to improve the air flow for increased cooling of the engine.
- 2. New Crankshaft 577 76 73-08 with improved grip. New ball bearings and needle bearing.
- 3. New Ball bearings 525 43 42-02 and 505 13 35-02.
- 4. New Needle bearing 503 25 63-02.
- 5. New Carburetor AT-7B,kit. Fuel hose connection changed. Kit content: Carburetor AT-7B, new fuel hose 577 50 41-01 and an instruction. Note: Support sleeve 585 19 50-01 is not included in the kit.
- 6. New Fuel hose 577 50 41-01 is 26 mm shorter than old 573 99 35-03 to fit new connection on Carburetor AT-7B.
- 7. Choke control changed to secure correct assembly.

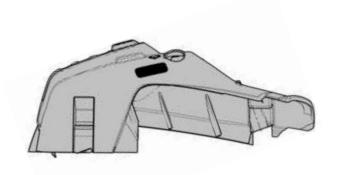
This update is fully exchangeable.

Introduced from

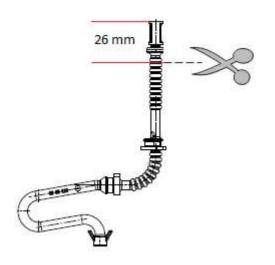
Serial number / Date	Remark
s/n 20154800721	Cylinder cover.
s/n 20154500097	Valid for Bearings and Crankshaft.
s/n 20160300841	Carburetor AT-7B.
s/n 20160300841	Valid for Fuel hose.
s/n 20153900097	Valid for Choke control.

IPL updates						
Page Title	Ref. no	New part no	Name	Excl. part no.	Remark	
Cylinder Cover	1	587 24 86-04	Cylinder Cover, assy	587 24 86-02		
Cylinder & Piston	11	503 25 63-02	Needle bearing	503 25 63-01		
Crankshaft	1	577 76 73-08	Crankshaft assy	577 76 73-04		
	2	505 13 35-02	Ball bearing	505 13 35-01		
	3	525 43 42-02	Ball bearing	525 43 42-01	Remain as spare part.	
	4	503 25 63-02	Needle bearing	501 45 16-01	Remain as spare part.	
Carburetor & air filter	4	510 01 72-02	Choke control	510 01 72-01		
	10	587 08 48-04	Carburettor kit	587 08 48-02	With new Fuel hose 577 50 41-01.	
Carburetor details	1	587 08 48-04	Carburettor kit	587 08 48-02	With new Fuel hose 577 50 41-01.	
Fuel tank	24	577 50 41-01	Fuel hose			

1. Cylinder cover, hole added.



6. Fuel hose, Instruction. When you don't want to change to the new fuel hose included in kit. Cut your old hose like this:



573 99 35-03

7. Choke control.

