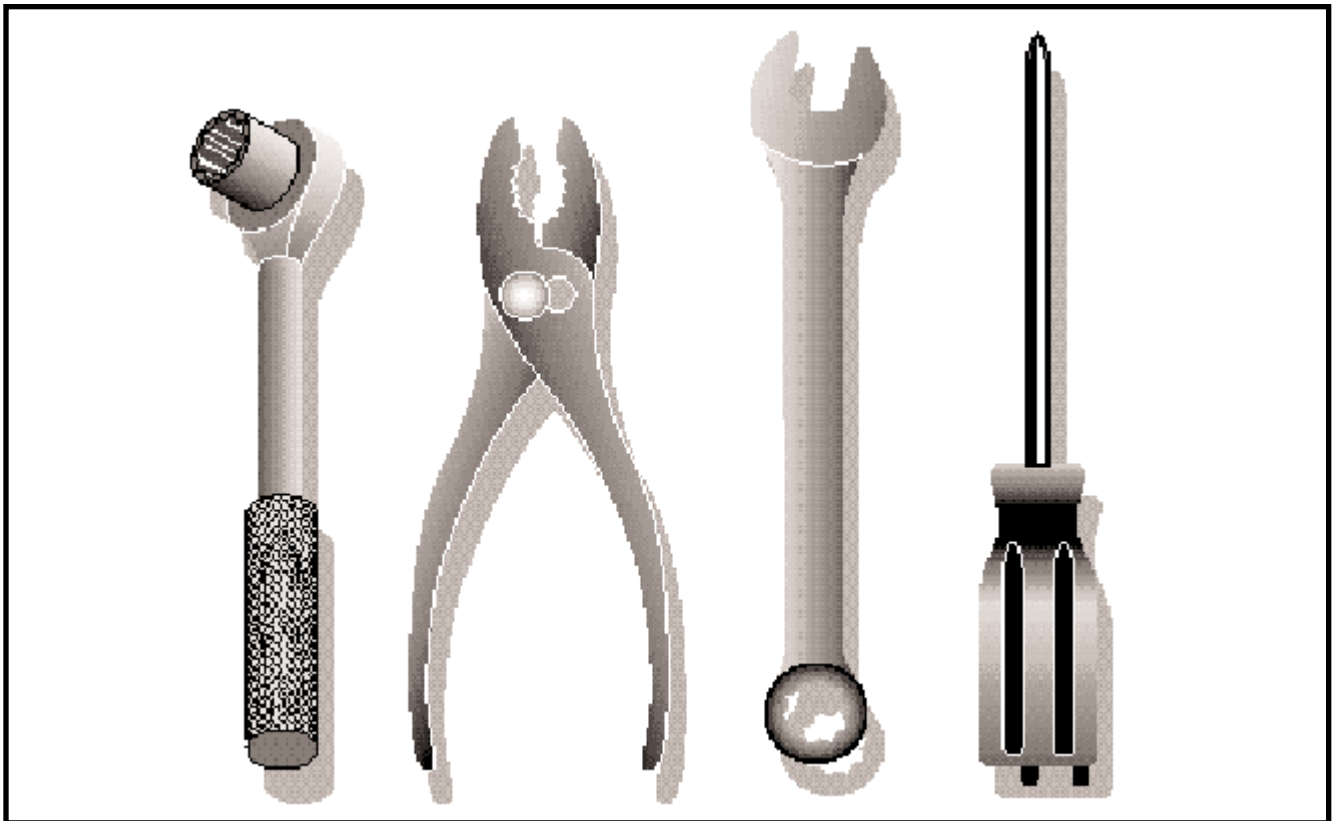


## LR 120

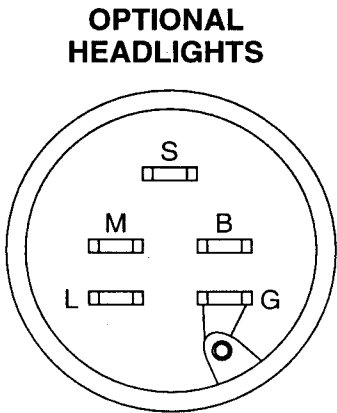
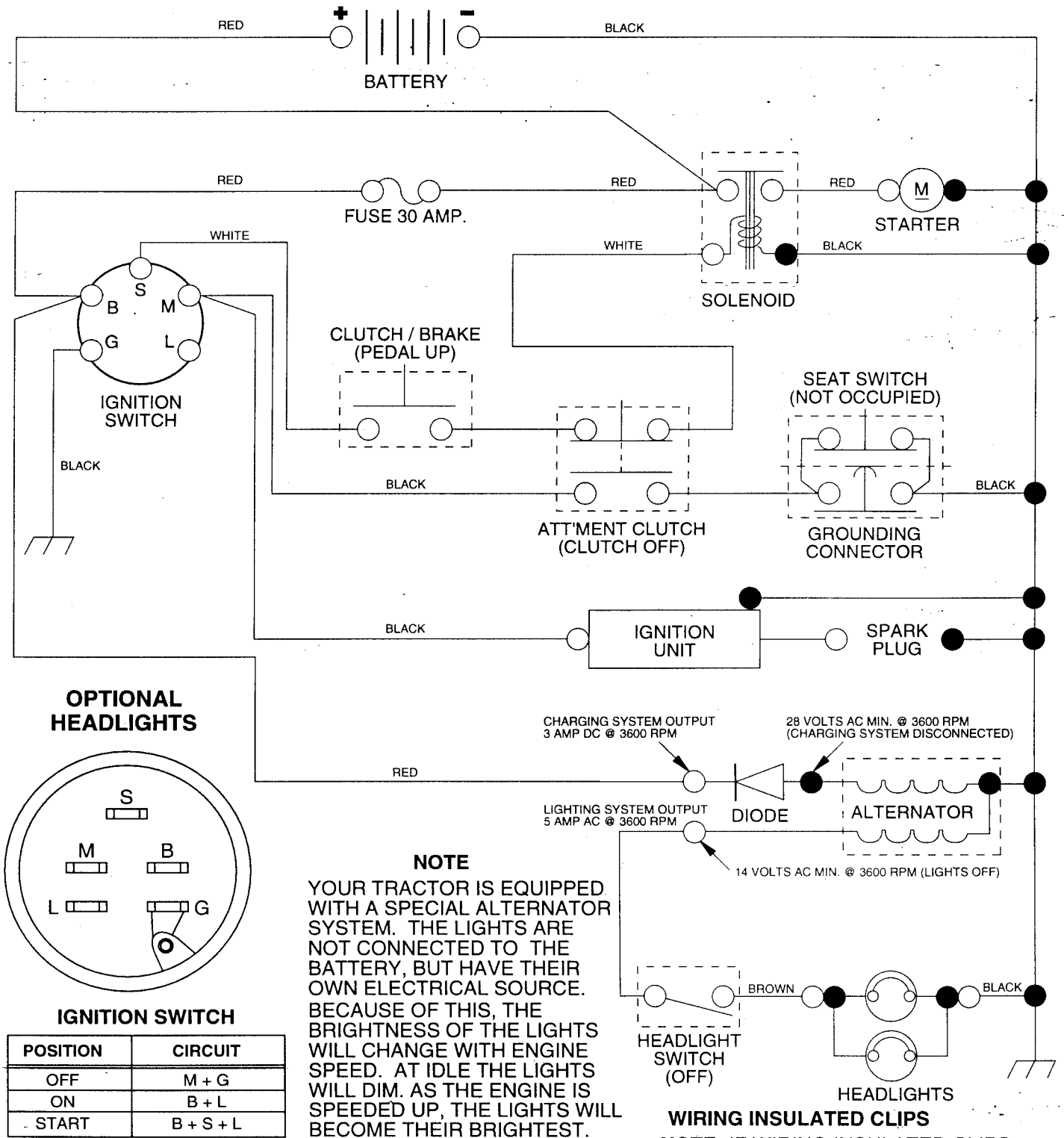
(HN1236A), 954000602



Repair Parts Manual

Ride Mower

# SCHEMATIC



**IGNITION SWITCH**

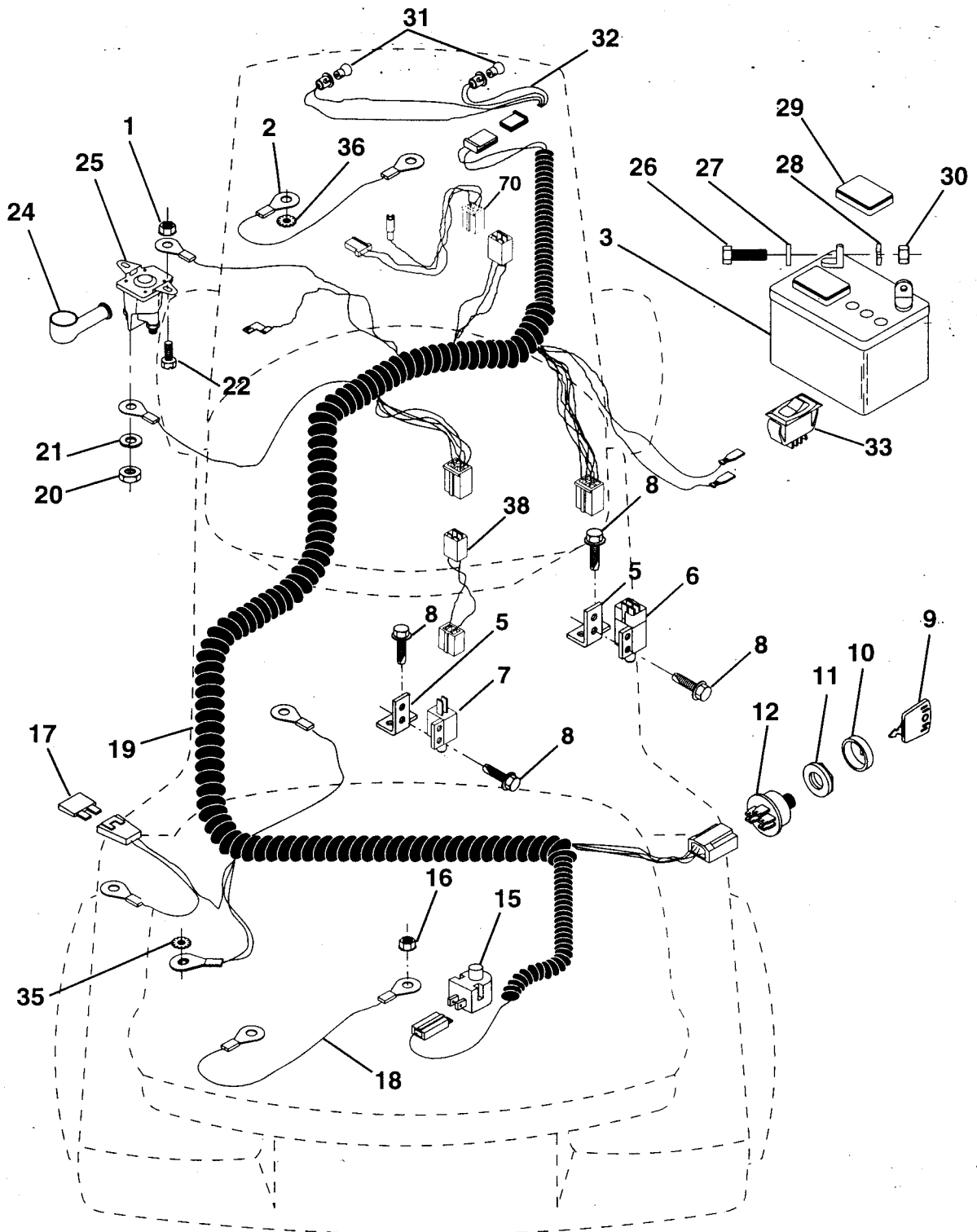
POSITION	CIRCUIT
OFF	M + G
ON	B + L
START	B + S + L

● NON-REMOVABLE CONNECTIONS      ○ REMOVABLE CONNECTIONS

**WIRING INSULATED CLIPS**  
**NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

# REPAIR PARTS

12 HP 36" TRACTOR -- MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02  
ELECTRICAL



# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	873510400	Nut, Hex Keps 1/4-20
2	532108423	Assembly, Cable
3	532133909	Battery
5	532108236	Bracket, Switch
6	532109553	Switch, Interlock (4-terminal)
7	532104445	Switch, Interlock (2-terminal)
8	817021008	Screw, Hex Hd. Tap #10-24 x 1/2
9	532140402	Key, Steel Delta
10	532123620	Cover, Key Ignition
11	532140400	Nut, Ignition
12	532140399	Switch, Ignition
15	532121305	Switch, Plunger
16	873510500	Nut, Hex, Keps 5/16-18
17	532108824	Fuse
18	532128353	Assembly, Cable
19	532140411	Harness, Ignition
20	873350400	Nut, Hex Jam 1/4-20
21	810090400	Washer, Lock 1/4
22	874780408	Bolt, Fin. Hex 1/4-20 UNC x 1/2 Gr. 5
24	532131563	Cover, Terminal
25	532138406	Solenoid
26	874760412	Bolt, Hex Hd. 1/4-20 UNC x 3/4
27	819091016	Washer 9/32 x 5/8 x 16
28	810040400	Washer, Lock 1/4
29	532121264	Cap, Battery
30	873220400	Nut, Fin. Hex 1/4-20 UNC
31	532004152	Bulb Light
32	532131078	Harness Headlight
33	532110712	Switch Light
35	811050600	Washer Lock Ext. Tooth 3/8
36	811150400	Washer Lock Inter. Tooth 1/4
37	532140413	Harness Engine
38	532140660	Adapter Harness

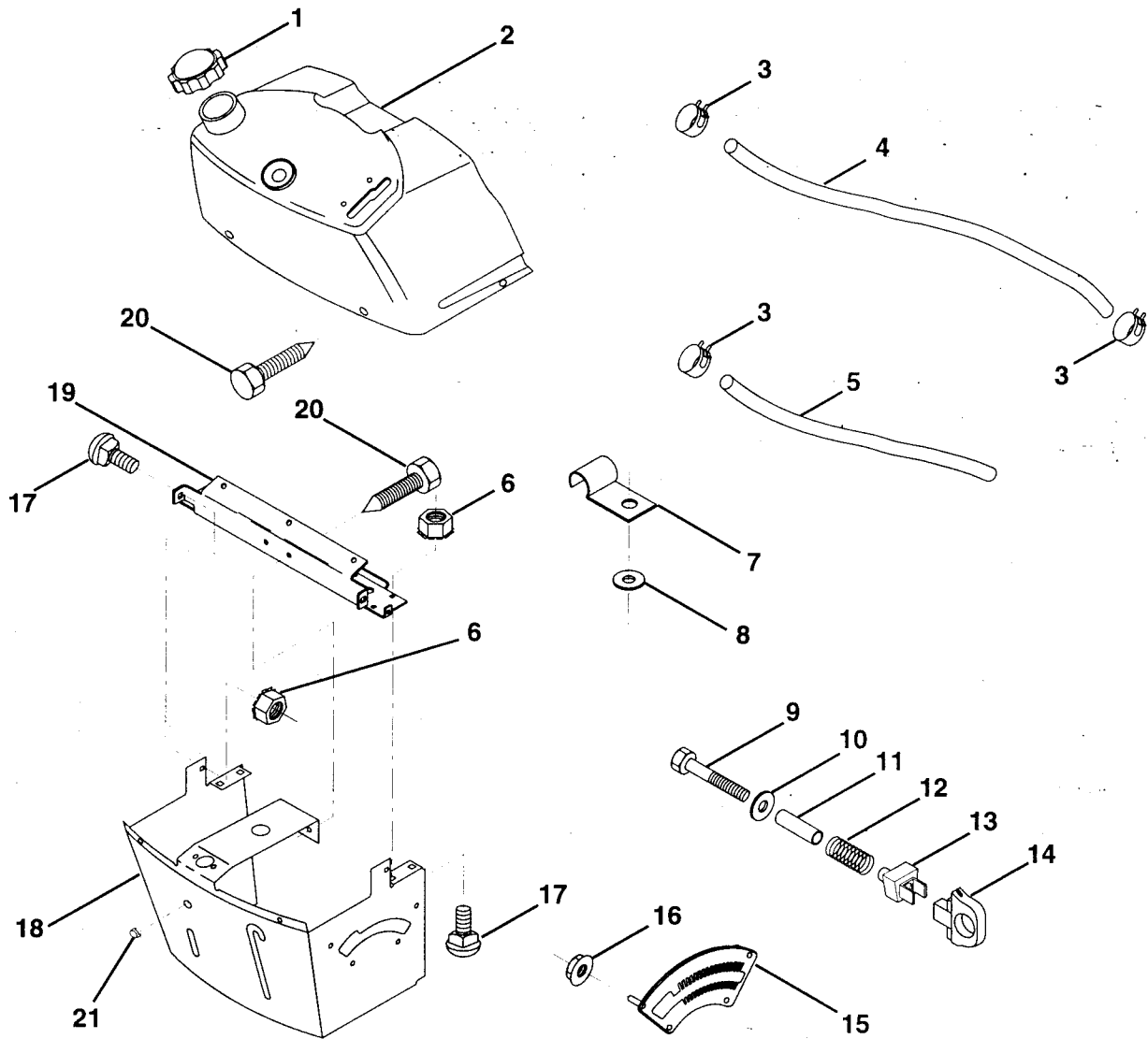
**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm

**HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION**

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

DASH



KEY NO.	PART NO.	DESCRIPTION
1	532132735	Cap, Fuel
2	532138395	Assembly, Dash & Fuel Tank
3	532123487	Clamp, Hose
4	532008544	Line, Fuel
5	532008548	Line, Fuel
6	873510400	Nut, Hex, Keps 1/4-20
7	532124996	Clip, Fuel Line
8	819091216	Washer 9/32 x 3/4 x 16 Ga.
9	874760428	Bolt, Hex, Fin 1/4-20 x 1-3/4
10	819091413	Washer 11/32 x 11/16 x 16 Ga.
11	532121249	Spacer, Split

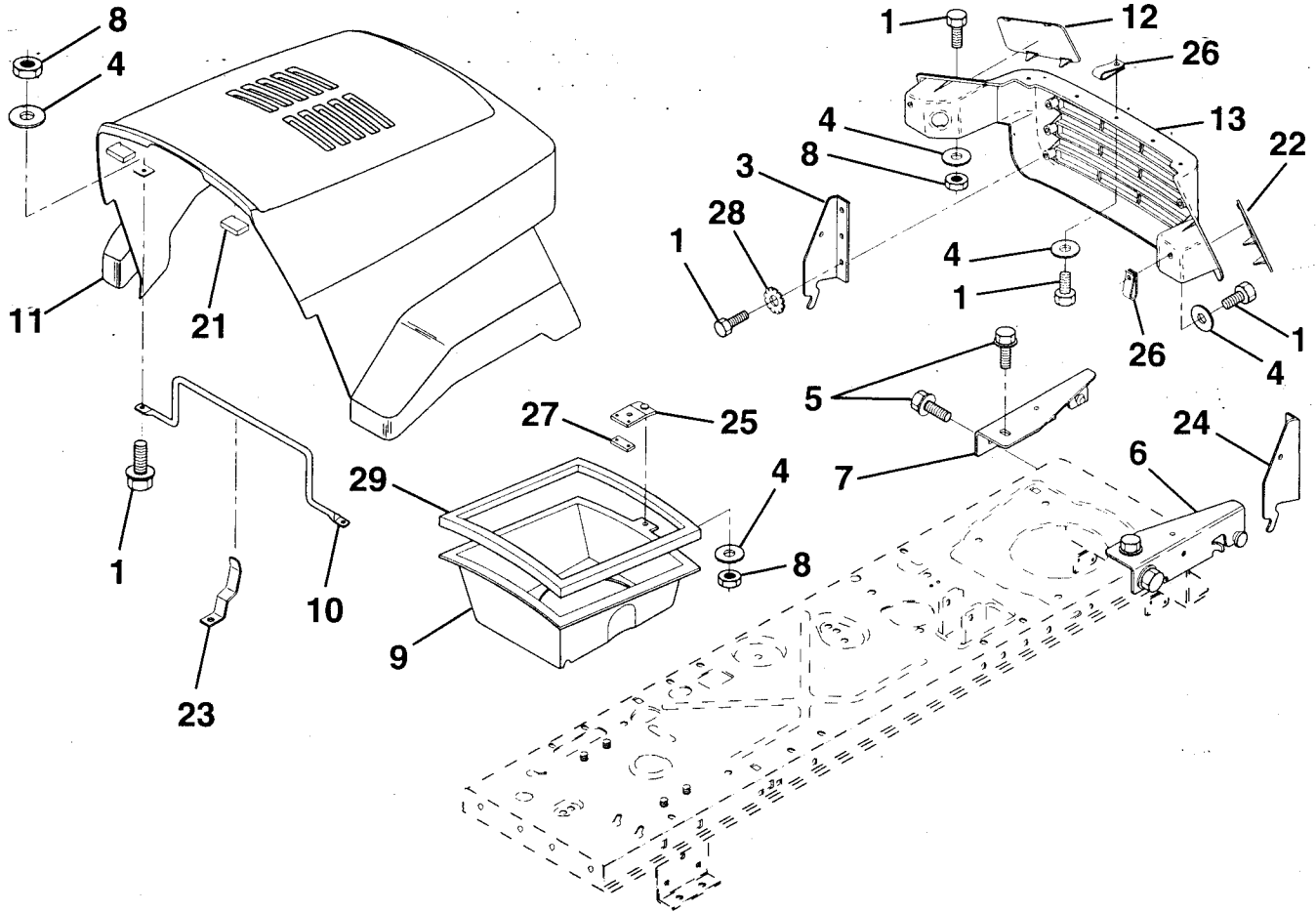
KEY NO.	PART NO.	DESCRIPTION
12	532003720	Spring
13	532126450	Clip, Height Adjustment
14	532126115	Knob, Height Stop
15	532122023	Adjustment, Quadrant Height
16	532124346	Nut, Self-Threading 3/16-18
17	872110404	Bolt, Carriage 1/4-20 x 1/2 Gr. 5
18	532130745	Support Assembly, Dash
19	532134744	Brace, Cross
20	817060408	Screw, Self-Tapping 1/4-20 x 1/2
21	532134014	Plug Dome Black

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## HOOD



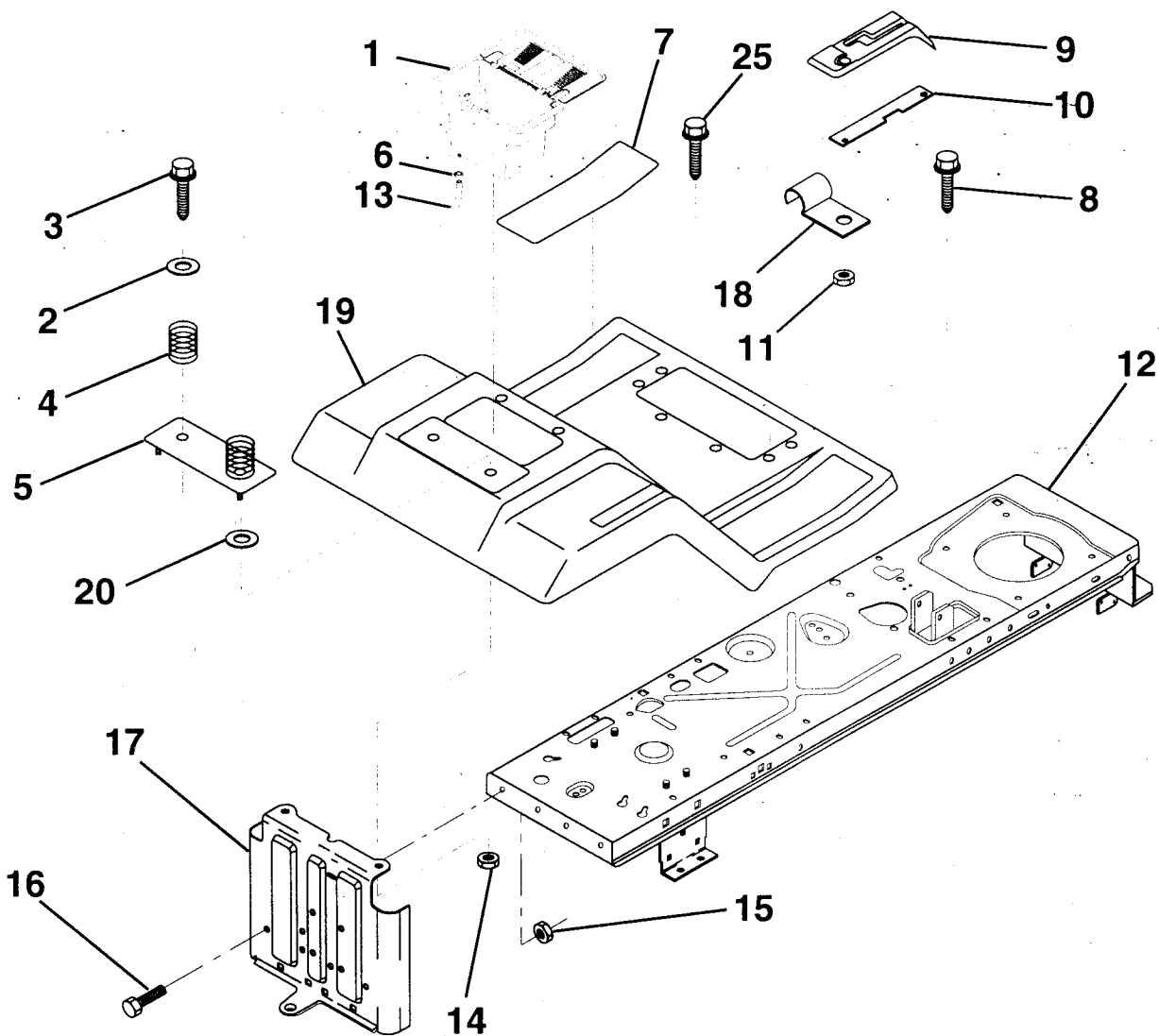
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	874780410	Bolt Fin Hex 1/4-20 x 5/8	13	532130984	Grille
3	532128445	Bracket Pivot Hood LH	21	532126938	Bumper Hood
4	819091016	Washer, Flat 1/4	22	532130985	Lens RH
5	817490512	Screw Thdrol 5/16-28 x 3/4	23	532139969	Latch Hood
6	532140051	Bracket Asm. Pivot Hood RH	24	532128446	Bracket Pivot Hood RH
7	532140050	Bracket Asm. Pivot Hood LH	25	532131037	Clip Asm. Duct Air
8	873220400	Nut Fin Hex 1/4-20	26	532052921	Clip Tinnerman
9	532123840	Duct Air Hood	27	532131028	Clip Tinnerman
10	532130850	Brace Hood	28	811050400	Washer Lock Ext. Tooth
11	532140142	Hood	29	532120537	Strip Foam
12	532130986	Lens LH			

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## FENDER/CHASSIS

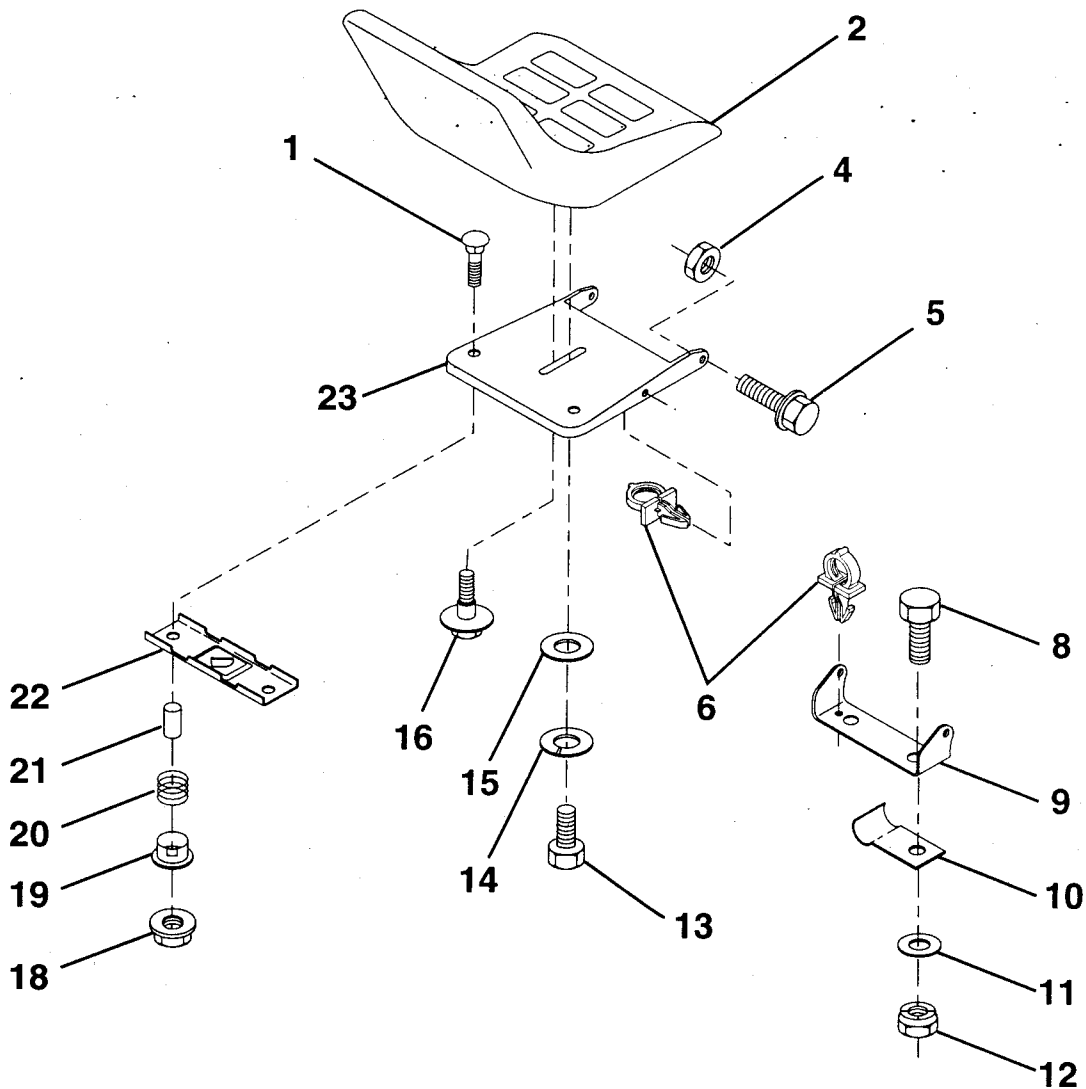


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532129965	Case, Battery	11	532124346	Nut, Self-Threading, Wsher Hd 3/16
2	819132012	Washer 13/32 x 1-1/4 x 12 Ga.	12	532140784	Assembly, Frame
3	817490612	Screw, Hex Wsh. Thrdrol 3/8-16 x 3/4	13	532109238	Tube, Battery Drain
4	532124181	Spring, Compression, Seat	14	873510400	Nut, Keps 1/4-20 UNC
5	532125142	Plate, Asm. Battery	15	873800500	Nut, Crownlock 5/16-18
6	532109596	Clamp, Hose	16	874760512	Bolt, Hex Hd. 5/16-18 UNC x 3/4
7	532124144	Pad, Footrest	17	532127880	Drawbar
8	817490512	Screw Thdrol 5/16-18 x 3/4	18	532126470	Clip, Insulated
9	532126994	Console, Shift Control	19	532141393	Fender/Footrest
10	532139783	Bar, Shift Lock	20	819091413	Washer 9/32 x 7/8 x 13 Ga.
			25	871490516	Scr-Hx Wsh Thd Rol 5/16-18 x 1

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02  
SEAT



KEY NO.	PART NO.	DESCRIPTION
1	872050411	Bolt, Carriage 1/4-20 x 1-3/8
2	532140838	Seat
4	873800500	Nut, Crownlock 5/16-18
5	532139888	Bolt, Shoulder 5/16-18 UNC
6	532140407	Clip, Insulated
8	874760612	Bolt, Fin Hex 3/8-16 UNC x 3/4
9	532140551	Bracket, Pivot Seat
10	532126471	Clip, Insulated
11	819133210	Washer 12/32 x 2 x 10 Ga.
12	873800600	Nut, Crownlock 3/8-16 UNC

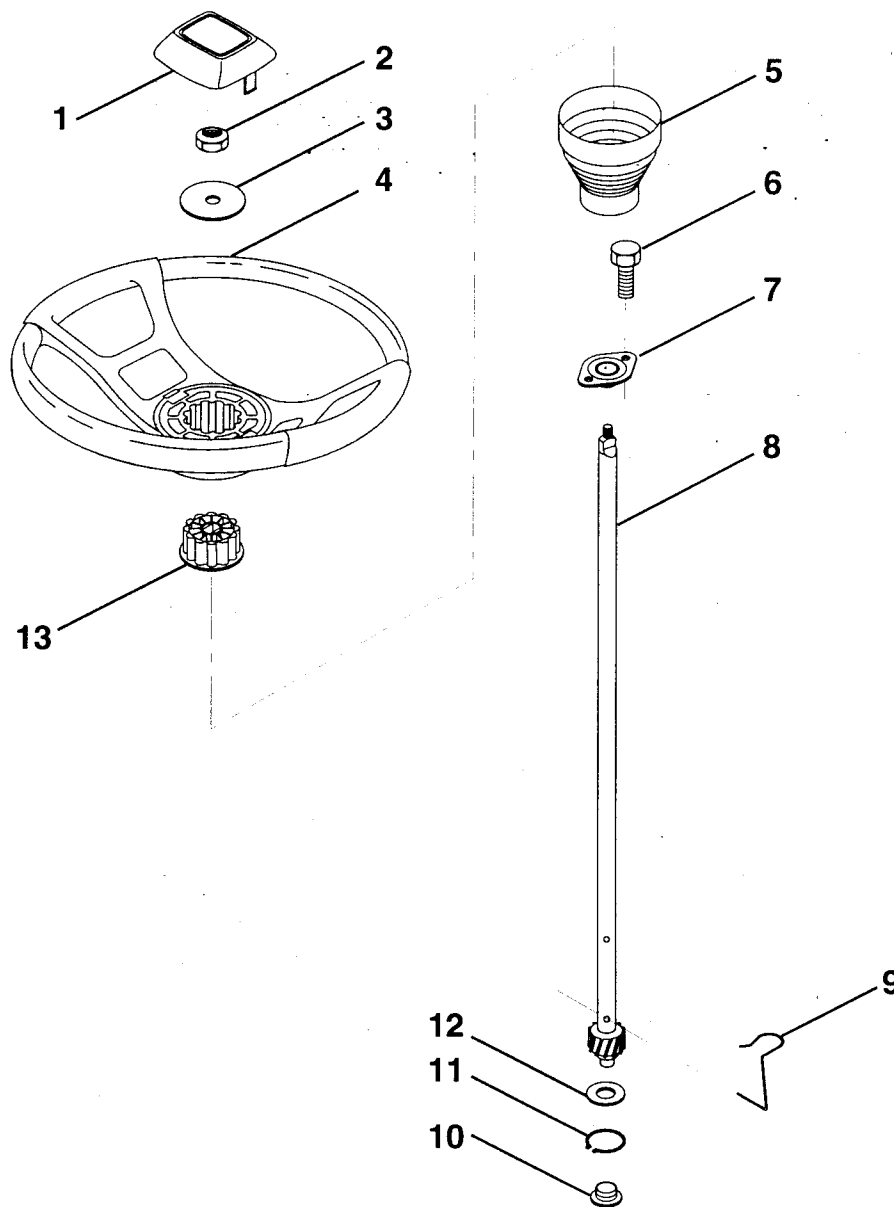
KEY NO.	PART NO.	DESCRIPTION
13	874780814	Bolt Hex 1/2-13 x 7/8
14	810040800	Washer Lock Hvy. Hlcl Spring 1/2
15	819171912	Washer, 17/32 x 1-3/16 x 12 Ga.
16	532127018	Bolt, Shoulder
18	532123976	Nut, Hex Large Flange Lock
19	532121248	Bushing, Snap
20	532121250	Spring, Compression
21	532134300	Spacer, Split 28 Id. x .88 Lg.
22	532121246	Bracket, Switch, Mounting
23	532140552	Pan, Seat

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION



# REPAIR PARTS

12 HP 36" TRACTOR -- MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02  
STEERING WHEEL

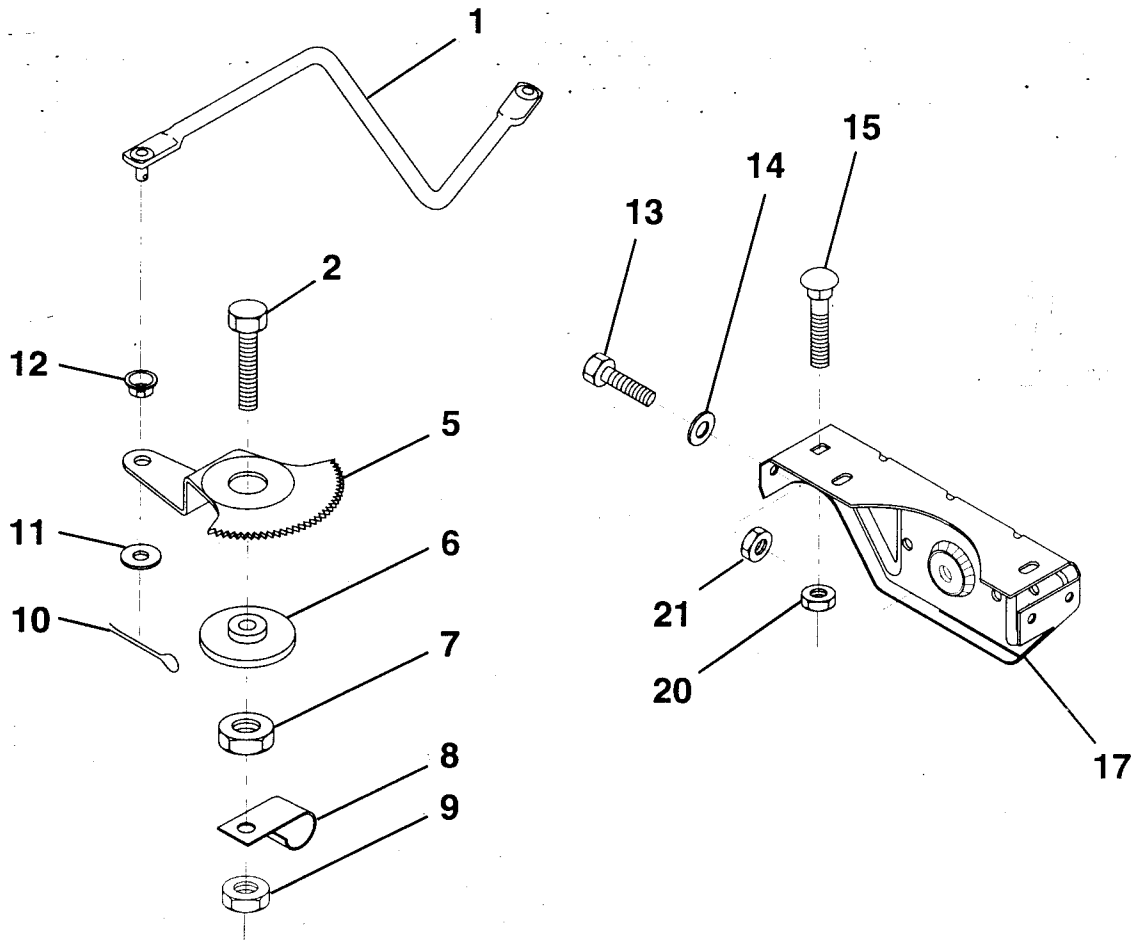


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532124416	Insert, Wheel, Steering	8	532123651	Shaft, Steering
2	532124701	Nut, Lock 3/8-24 UNF	9	532124210	Clip, Steering
3	819133808	Washer 12/32 x 2-3/8 x 8 Ga.	10	532123438	Bushing, Lower, Steering
4	532124415	Wheel, Steering	11	812000045	Ring, Retaining
5	532127396	Sleeve, Steering	12	819211616	Washer 21/32 x 1 x 16 Ga.
6	817431008	Screw, Hex #10-16 x 1/2 TY-B	13	532104820	Adaptor, Wheel, Steering
7	532102803	Bushing, Steering			

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02  
SECTOR GEAR / AXLE SUPPORT



KEY NO.	PART NO.	DESCRIPTION
1	532132566	Link, Drag
2	874780828	Bolt, Fin Hex 1/2-13 x 1-3/4
5	532121926	Gear, Sector
6	532121927	Bushing
7	873030800	Nut, Heavy Hex Top Lock 1/2-13 UNC
8	532126472	Clip, Insulated
9	873680800	Nut, Crownlock 3/8-16
10	876020412	Pin, Cotter 1/8 x 3/4

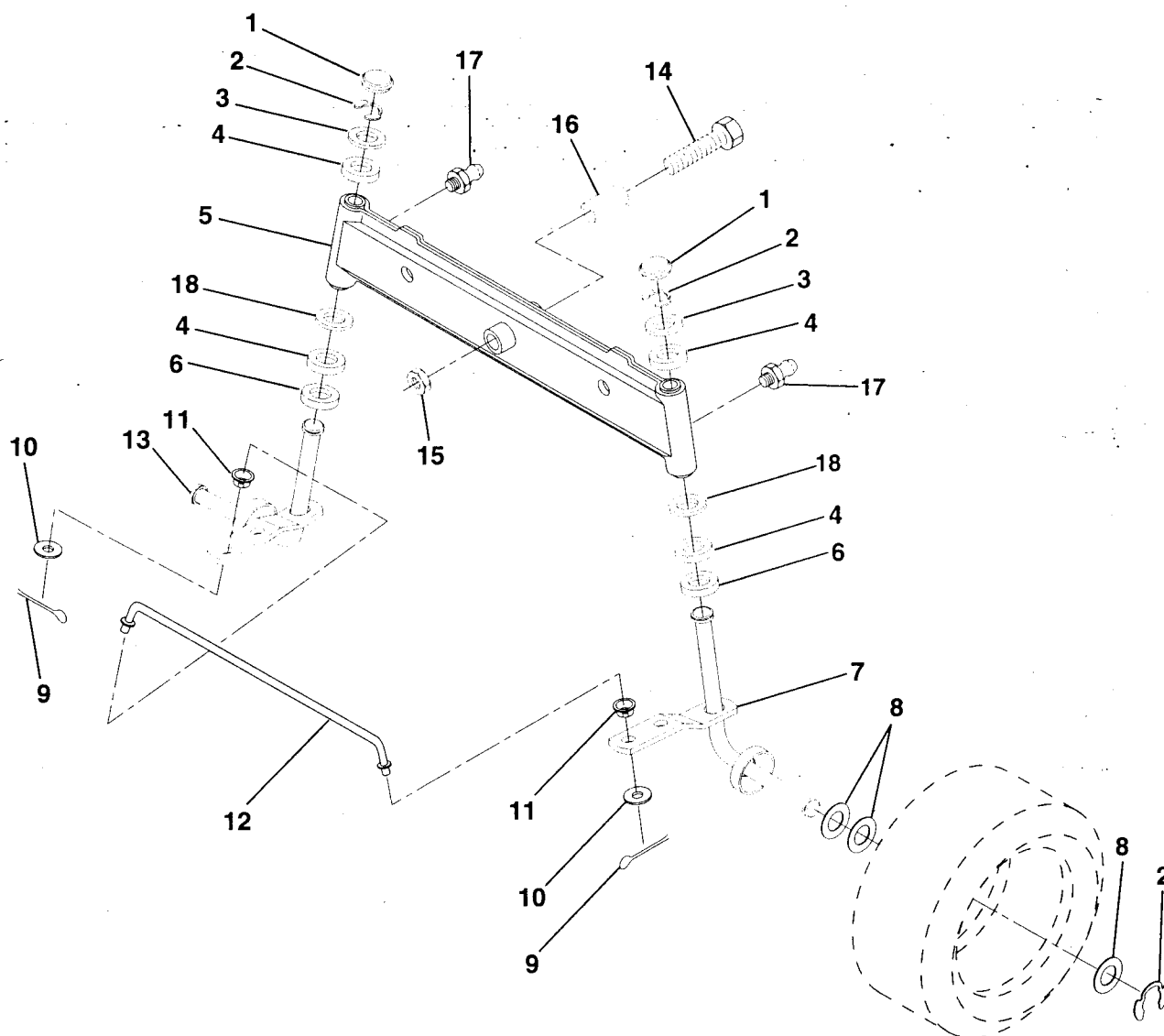
KEY NO.	PART NO.	DESCRIPTION
11	819131316	Washer, 13/32 x 13/16 x 16 Ga.
12	532126847	Bushing
13	874760512	Bolt, Hex Hd. 5/16-18 UNC x 3/4
14	819111416	Washer 11/32 x 7/8 x 16 Ga.
15	872110606	Bolt, Carriage 3/8-16 UNC x 3/4
17	532137096	Support, Front Axle
20	873800600	Nut, Crownlock 3/8-16 UNC
21	873800500	Nut, Crownlock 5/16-18

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR -- MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## FRONT AXLE



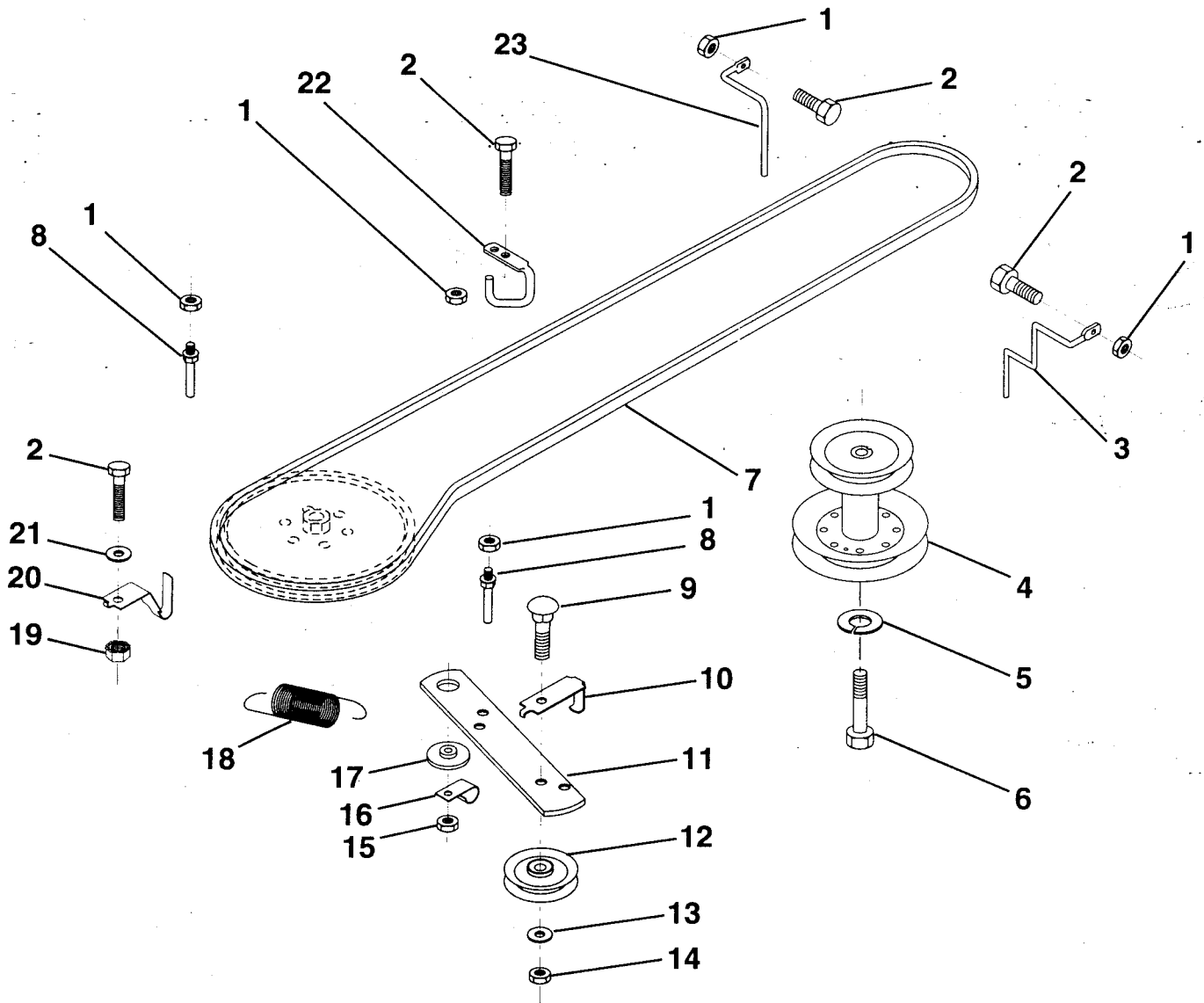
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532121232	Cap, Spindle	10	819131316	Washer 13/32 x 13/16 x 16 Ga.
2	812000029	Ring, Clip	11	532126847	Bushing
3	532121748	Washer 25/32 x 1-5/8 x 16 Ga.	12	532130465	Rod, Tie
4	532124937	Nyliner	13	532137061	Spindle, L.H. Asm.
5	532133988	Axle, Front	14	874011056	Bolt Hex 5/1-11 x 3-1/2
6	532124931	Bearing, Thrust	15	873901000	Nut, Lock Flange 5/8-11
7	532137062	Spindle, R.H. Asm.	16	532110438	Spacer Bearing Axle
8	532121749	Washer 25/32 x 1-1/4 x 16 Ga.	17	532124836	Fitting Grease
9	876020412	Pin, Cotter 1/8 x 3/4	18	819272016	Washer 27/32 x 1-1/4 x 16 Ga.

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## GROUND DRIVE



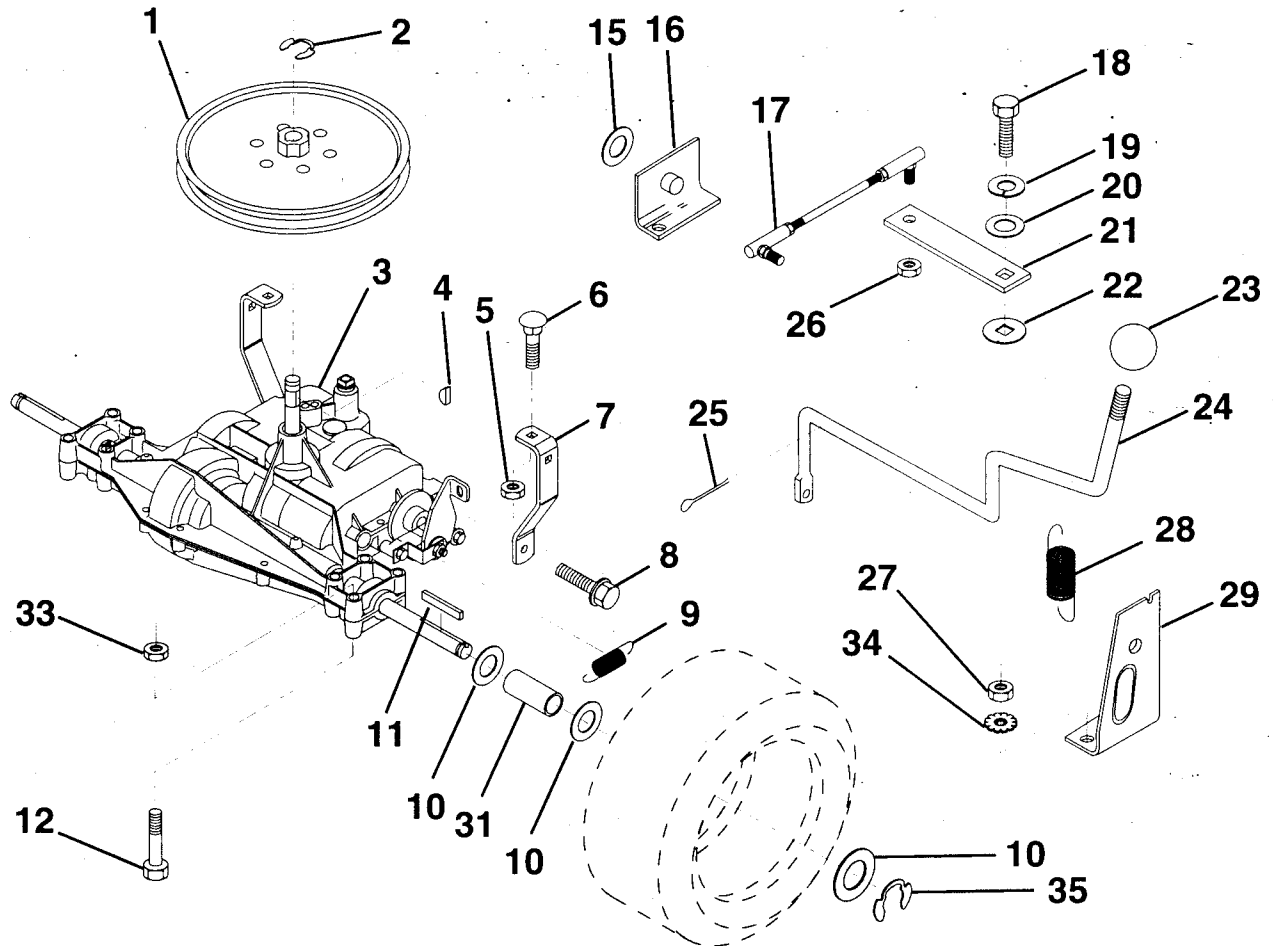
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	873800500	Nut, Crownlock 5/16-18	13	819131316	Washer 13/32 x 13/16 x 16 Ga.
2	874760512	Bolt, Hex Hd 5/16-18 UNC x 3/4	14	873930600	Nut, Centerlock 3/8-16 UNC
3	532131205	Keeper, Mower Drive, R. H.	15	873800600	Nut, Crownlock 3/8-16 UNC
4	532138029	Pulley, Engine	16	532126471	Clip, Insulated
5	810040700	Washer, Lock 7/16	17	532122052	Spacer, Retainer
6	871170744	Bolt Hex 7/16-20 Gr. 5	18	532131459	Spring Extension
7	532134525	Traction, V-Belt Drive	19	873510500	Nut, Keps 5/16-18 UNC
8	532123405	Keeper, T/A Ground Drive Belt	20	532139919	Keeper, T/A Ground Drive Belt
9	872140612	Bolt, Carr. 3/8-16 UNC x 1-1/2	21	819111016	Washer 11/32 x 5/8 x 16 Ga.
10	532123396	Keeper, Belt Ground Drive Idler	22	532123404	Keeper, Frame Ground Drive Belt
11	532123395	Arm, Ground Drive Clutch	23	532131204	Keeper, Mower Drive, L. H.
12	532123674	Idler, Flat			

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## TRANSAXLE

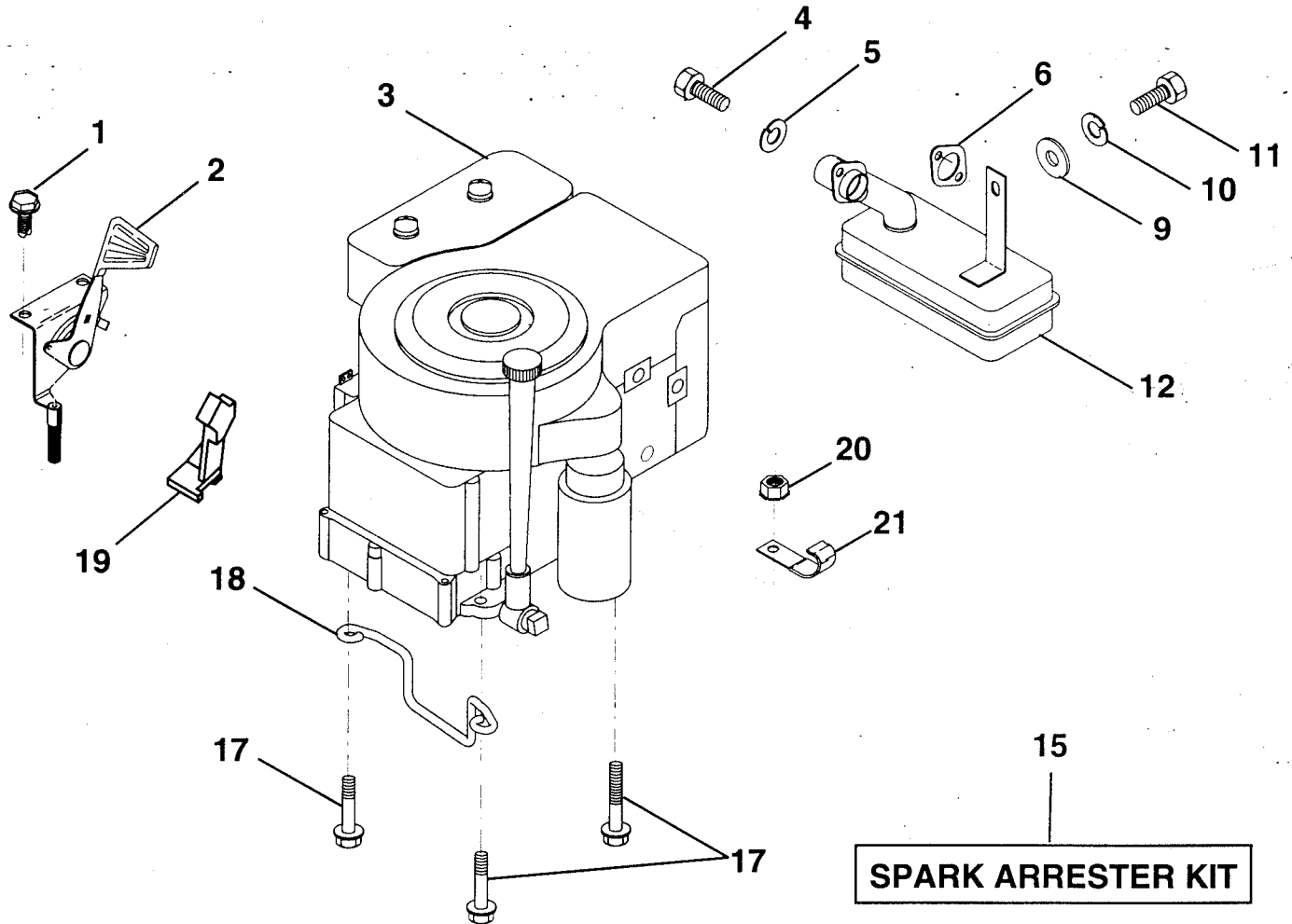


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532123385	Pulley	18	871040412	Bolt, Fin Hex 1/4-28 UNF x 3/4 Gr. 8
2	812000028	Ring, Retainer	19	810040400	Washer, Lock 1/4
3	-----	Transaxle, Dana 5 Spd. Model No. 4360-47	20	819091210	Washer 9/32 x 3/4 x 10 Ga.
4	532125096	Key, Woodruff #9	21	532123484	Arm, Shift
5	873800500	Nut, Crownlock 5/16-18	22	532105701	Washer, Shift Plate
6	872140506	Bolt, Carriage 5/16-18 UNC x 3/4	23	532106933	Knob, Rd 1/2-13
7	532123378	Strap, Torque	24	532128215	Rod Shift
8	817490512	Screw 5/16-18 x 3/4	25	876020416	Pin, Cotter 1/8 x 1
9	532110422	Spring, Brake	26	873810500	Locknut 5/16-24 UNF
10	532121749	Washer 25/32 x 1-1/4 x 16 Ga.	27	873510500	Nut, Keps 5/16-18
11	532123583	Key, Square	28	532128085	Extension, Spring
12	874760644	Bolt, Fin Hex 3/8-16 Unc x 2-3/4	29	532128084	Support Handle Shift RH
15	819171616	Washer 17/32 x 1 x 16 Ga.	31	532109502	Spacer Axle
16	532124600	Support Handle Shift LH	33	873800600	Nut Crownlock 3/8-16 Unc
17	532123632	Link, Shift	34	811050500	Washer External Tooth 5/16
			35	812000001	E-Ring

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02  
ENGINE



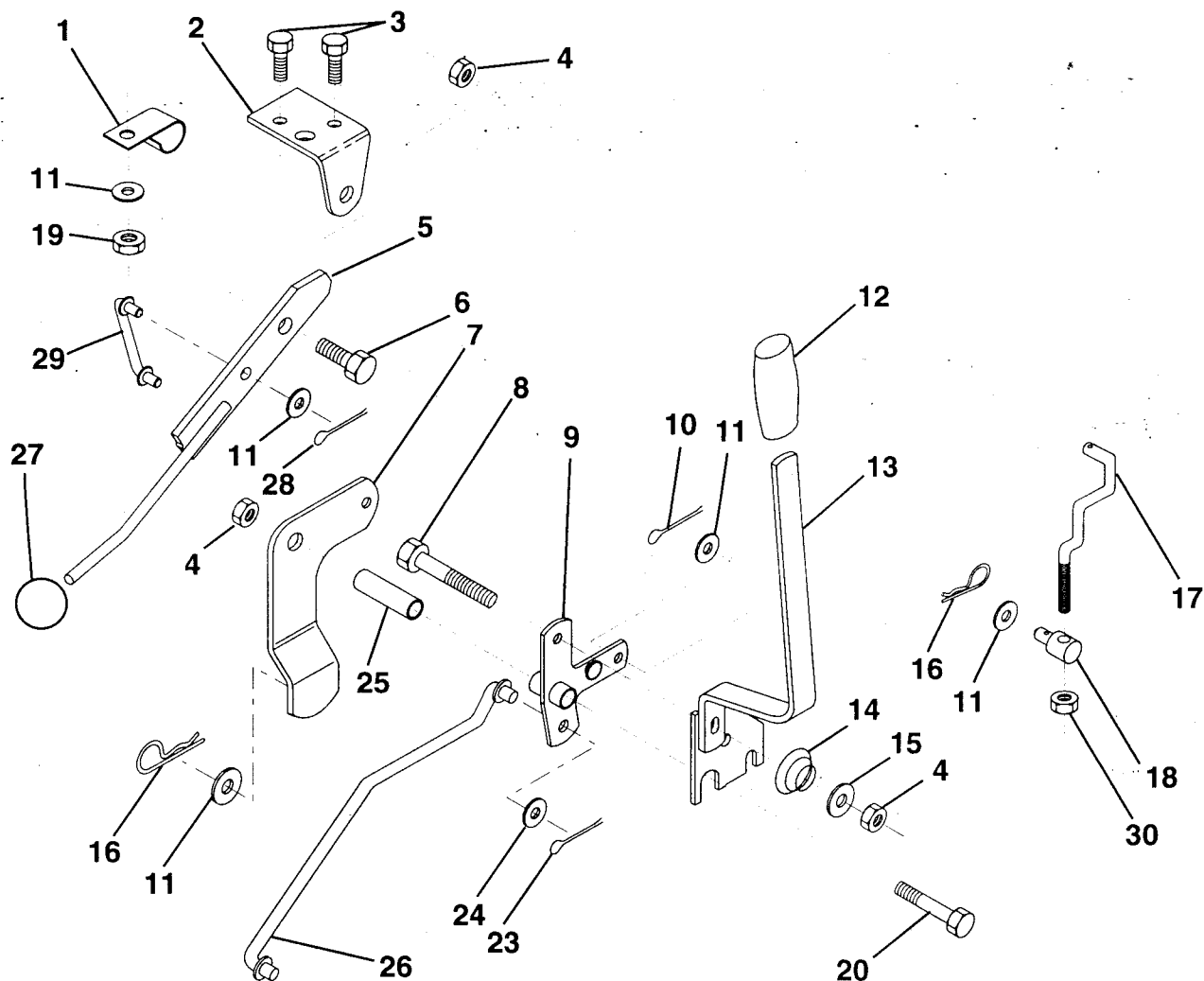
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	817060408	Screw, Hex Thd. Cut 1/4-20 x 1/2	11	-----	Bolt, Hex Fin. (Order From Eng. Mfg.)
2	532133025	Control, Throttle	12	532137437	Muffler
3	532131951	Engine, Briggs and Stratton Model No. 282707	15	532137180	Arrester, Spark (Optional equipment)
4	871070512	Screw, Hex, Cap 5/16-18 x 3/4	17	817490624	Screw, Hex Washer Head, Thdrol. 3/8-16 x 1-1/2
5	810040500	Washer, Lock Heavy Helical Spring 5/16	18	532126636	Keeper, Ground Drive Belt
6	532125593	Gasket, Exhaust	19	532127951	Stop, Throttle
9	819101216	Washer 5/16 x 3/4 x 16	20	873510600	Screw Thdrol. 3/8-16
10	810040400	Washer, Lock Hvy Hlcl Spring 1/4	21	532124996	Clip Line Fuel

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## MOWER LIFT LEVER



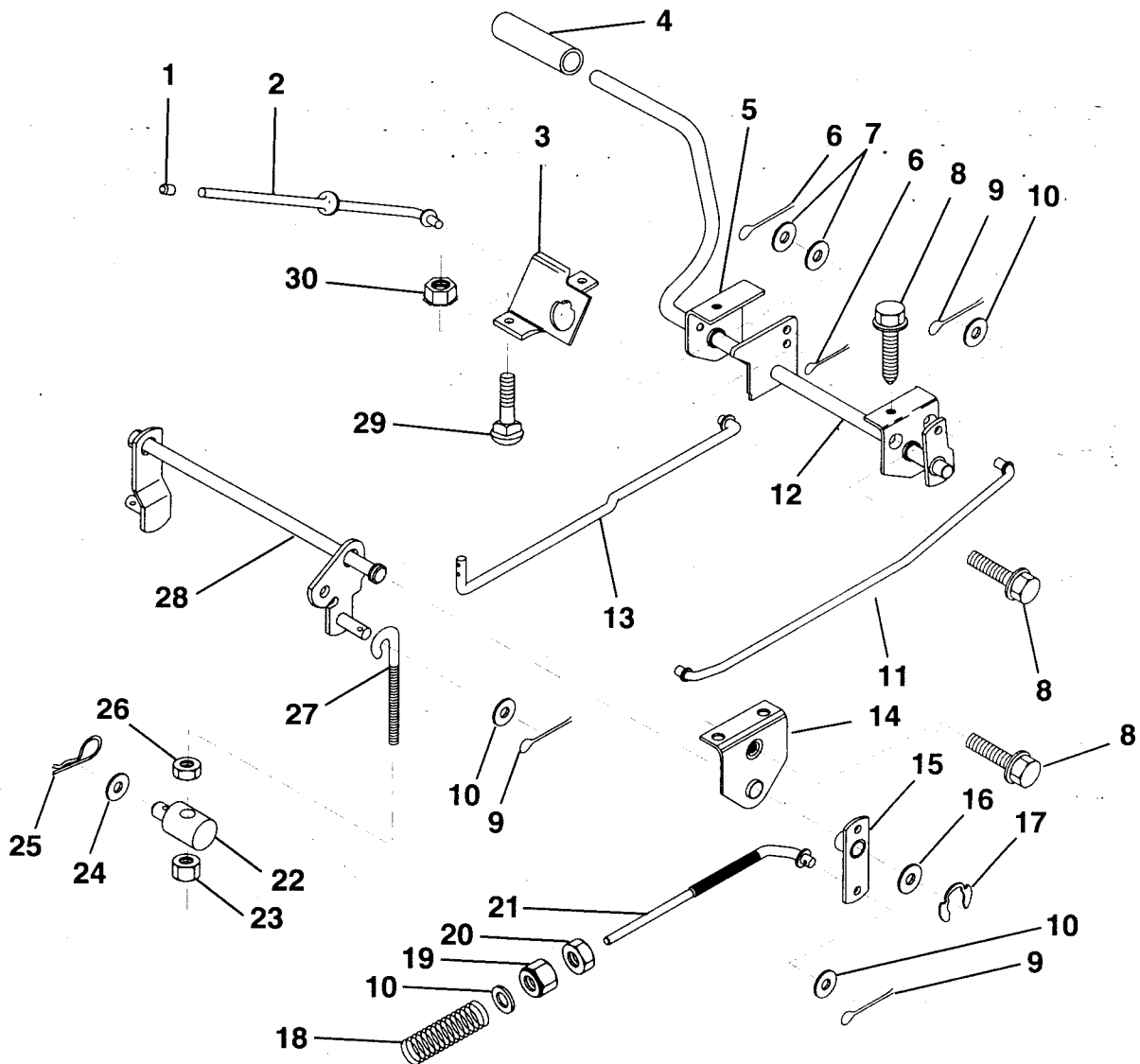
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532126470	Clip, Insulated	15	819131212	Washer 13/32 x 3/4 x 12 Ga.
2	532122018	Bracket, Mower Clutch	16	532124961	Retainer, Spring
3	874780408	Bolt, Fin. Hex 1/4-20 UNC x 1/2 Gr. 5	17	532127359	Link, Front Lift
4	873800600	Nut, Crownlock 3/8-16 UNC	18	532133205	Trunnion, Threaded 3/8-16
5	532123417	Assembly, Clutch Lever	19	873680400	Nut, Crownlock 1/4-20
6	532106451	Bolt, Shoulder	20	874760644	Bolt, Fin. Hex 3/8-16 UNC x 2-3/4
7	532135371	Assembly, Mower Clutch Arm	23	876020416	Pin, Cotter 1/8 x 1
8	874760636	Bolt, Hex 3/8-16 UNC x 2-1/4	24	819171616	Washer 17/32 x 1 x 16 Ga.
9	532121930	Bellcrank, Asm. Lift	25	532121933	Tube, Spacer
10	876020412	Pin, Cotter 1/8 x 3/4	26	532121934	Rod, Mower Lift
11	819131316	Washer 13/32 x 13/16 x 16 Ga.	27	532106932	Knob
12	532131861	Grip, Handle	28	876020312	Pin, Cotter 3/32 x 3/4
13	532139352	Assembly, Lift Handle	29	532131655	Link, Mower Clutch
14	532123496	Spring, Compression	30	873350600	Nut Hex Jam 3/8-16 Unc

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## BRAKE / REAR MOWER LIFT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532071673	Cap, Plunger	16	819251816	Washer 25/32 x 1-1/8 x 16 Ga.
2	532123436	Rod, Parking Brake	17	812000034	Ring, Klip
3	532123437	Bracket, Parking Brake	18	532106888	Spring, Brake Rod
4	532008156	Cover, Pedal	19	873350600	Nut, Hex, Jam 3/8-16 UNC
5	532122504	Bracket, Clutch/Brake Pedal, L.H.	20	873800600	Locknut, Hex w/Washer Insert 3/8-16 UNC
6	876020312	Pin, Cotter 3/32 x 3/4	21	532131460	Rod, Rear Brake
7	819131016	Washer 13/32 x 5/8 x 16 Ga.	22	532127378	Trunnion, Lift
8	817490508	Screw, Hex, Thd. Roll. 5/16-18 x 1/2	23	873800600	Nut, Crownlock 3/8-16 UNC
9	876020412	Pin, Cotter 1/8 x 3/4	24	819132012	Washer 13/32 x 1-1/4 x 12 Ga.
10	819131316	Washer 13/32 x 13/16 x 16 Ga.	25	532124961	Spring, Retainer
11	532123543	Rod, Brake Front	26	873930600	Nut, Centerlock 3/8-16 UNC
12	532139933	Assembly, Clutch/Brake Pedal	27	532127369	Link, Threaded
13	532123394	Rod, Clutch	28	532127358	Assembly, Rear Mower Lift
14	532121978	Bracket, Lift, Shaft	29	872110506	Bolt, Carriage 5/16-18 UNC x 3/4
15	532123641	Assembly, Brake, Pivot, Arm	30	873510500	Nut, Keps 5/16-16 UNC

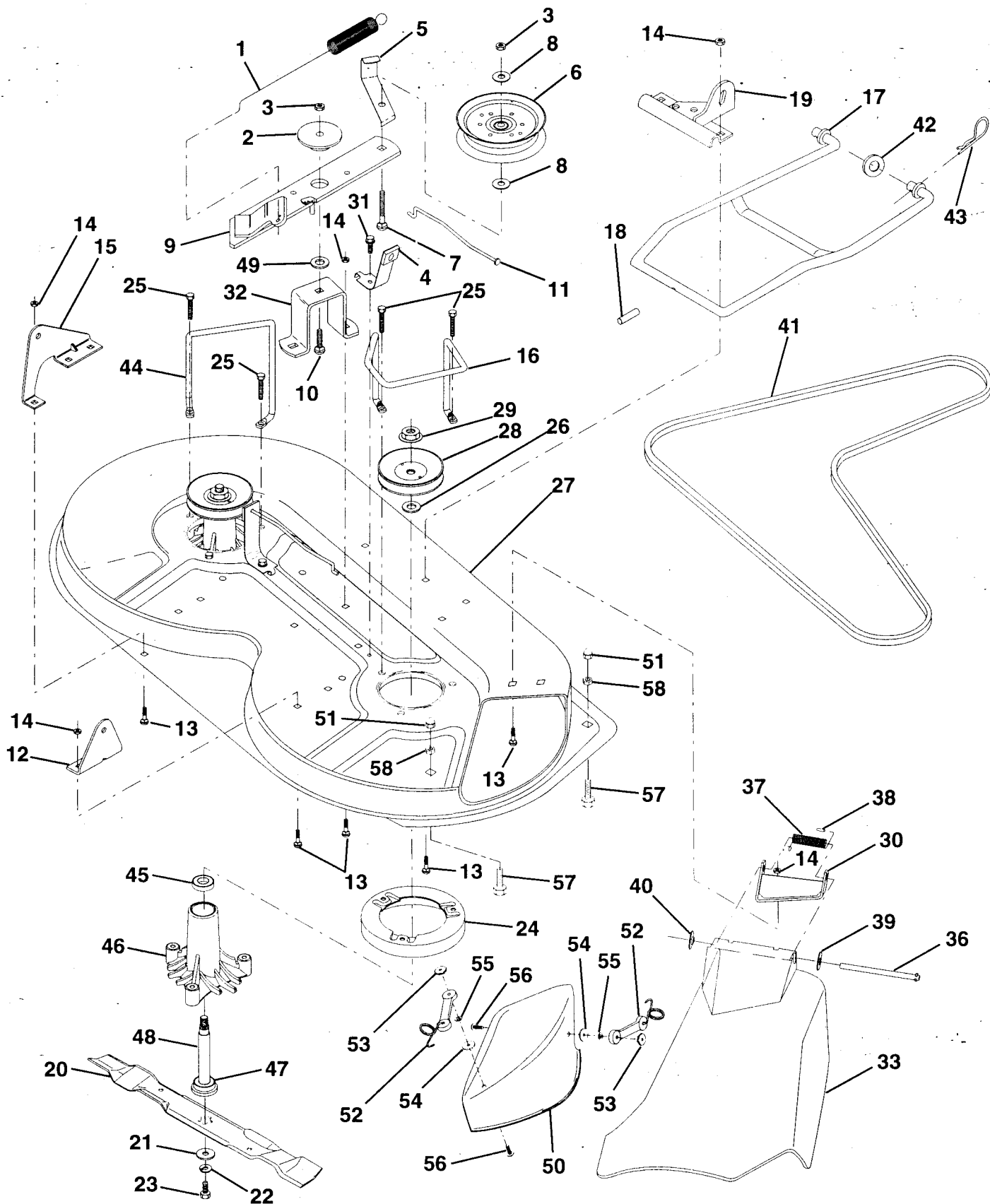
HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION



# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## MOWER DECK



# REPAIR PARTS

12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## MOWER DECK

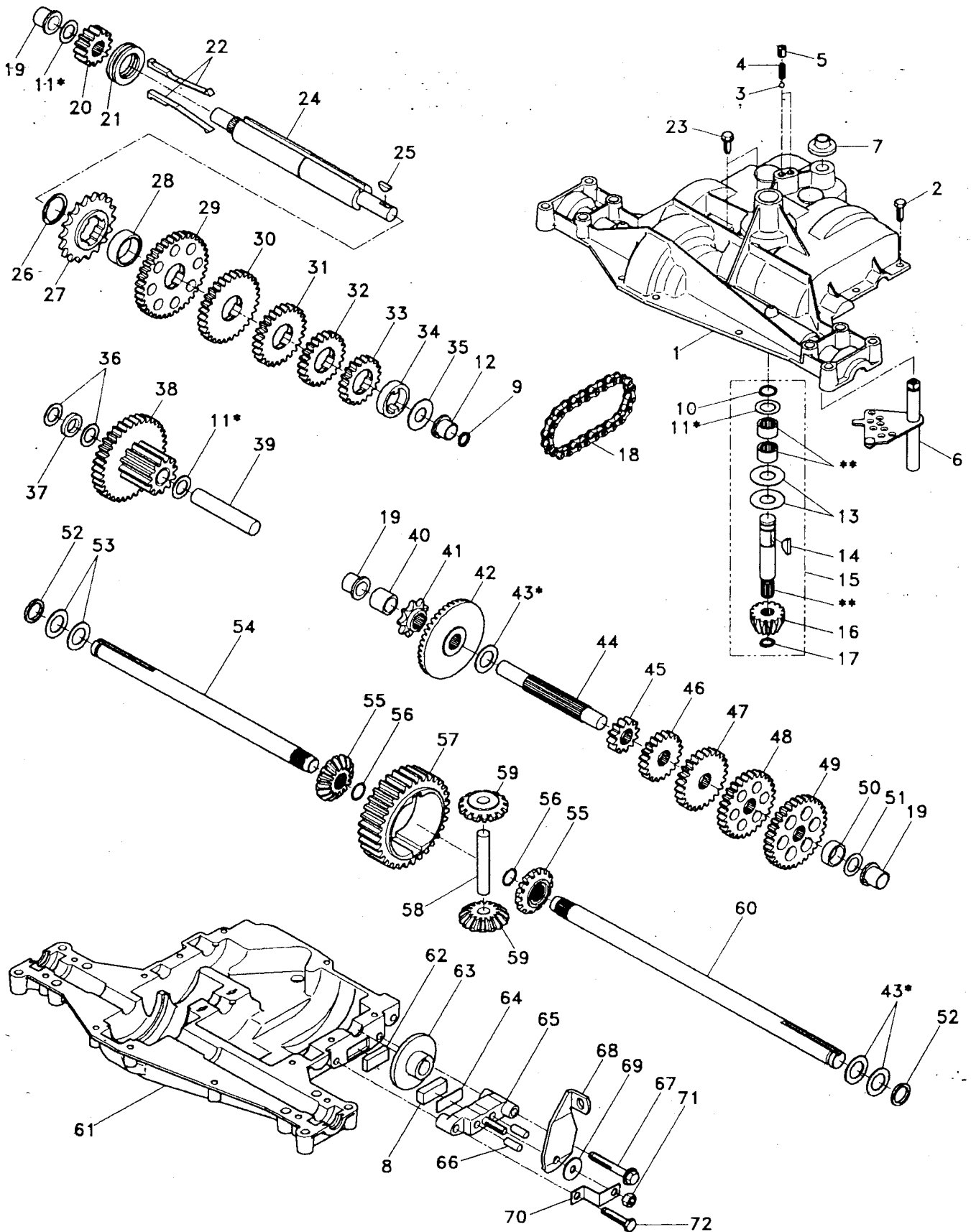
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532140064	Spring, Mower Clutch	31	817490508	Screw, Hex Wsh. Thdrol. 5/16-18 x 1/2
2	532122052	Spacer, Retainer	32	532122051	Arm, Support Idler Mower
3	873800600	Nut, Crownlock	33	532131560	Deflector
4	532130840	Brake Asm.	36	532121980	Rod, Hinge
5	532131251	Guide, Belt Idler	37	532123713	Spring, Torsion Deflector
6	532121316	Pulley, Flat Idler	38	532105304	Cap, Sleeve
7	872110616	Bolt, Carr. 3/8-16 x 1-3/4 Gr. 5	39	819111016	Washer 11/32 x 5/8 x 16 Ga.
8	819131410	Washer 13/21 x 7/8 x 10 Ga.	40	532110452	Pushnut
9	532140092	Arm Asm., Idler Mower	41	532131264	V-Belt
10	872140610	Bolt, Carriage 3/8-16 x 1-1/4	42	819171616	Washer 11/32 x 5/8 16 Ga.
11	532130841	Rod, Brake	43	532124660	Retainer, Spring
12	532127356	Bracket, Lift R. H. Rear	44	532140608	Keeper, L. H.
13	872140505	Bolt, Carriage 5/16-18 x 5/8	45	532110485	Bearing
14	873800500	Nut, Crownlock 5/16-18	46	532128774	Housing Mandrel Vented
15	532127357	Bracket, Lift L. H. Rear	47	532129895	Bearing
16	532140093	Keeper, R. H.	48	532137645	Shaft, Mandrel (Includes Key # 47)
17	532128508	Link, Asm. Mower Stabilizer	49	532106513	Washer Wear 16 Ga.
18	532128511	Pin, Drive	50	532140102	Mulcher Plate
19	532127380	Bracket, Asm. Front	51	532133841	Acorn Nut 5/16-18
20	532140101	Blade Mulching	52	532130758	Latch Hook
21	532140296	Washer, Hard	53	532125004	Nut, Weld
22	810030600	Washer, Lock 3/8	54	819061216	Washer #10
23	532850857	Bolt 3/8-24 x 1-1/4 Gr. 8	55	810071000	Washer, Lock#10
24	532140329	Stripper	56	871161010	Screw
25	532138776	Screw Thdrol Hex Hd	57	874930516	Bolt, Hex 5/16-18 x 1
26	532129963	Washer .150 Thk.	58	532063124	Locknut 5/16-18
27	532129983	Deck Assembly	--	532130794	Mandrel Asm. (Includes Key No.'s 22-23, 26, 29 and 45-48)
28	532129207	Pulley, Mandrel	--	532140979	Deck, Mower Complete
29	532137266	Nut, Flangelock 9/16			
30	532136631	Bracket, Asm. Deflector			

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

# REPAIR PARTS

12 HP 36" TRACTOR -- MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

DANA TRANSAXLE -- MODEL NO. 4360-47



# REPAIR PARTS

12 HP 36" TRACTOR -- MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

DANA TRANSAXLE -- MODEL NO. 4360-47

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 138248	Housing, Upper	40 120472X	Spacer .635 x .875 x .755
2 2274J	Screw, Self-Tapping, Large 1/4-20 x .734	41 105928X	Sprocket 9 Teeth
3 134400	Ball, Detent	42 110084X	Gear, Bevel, 42 Teeth
4 105904X	Spring, Detent	43 134394	* Assembly, Kit, Shim, .750 Shaft
5 105905X	Screw, Set	44 120473X	Shaft, Drive
6 138235	Kit, Shifter Assembly	45 105933X	Gear, Spur, 12 Teeth
7 134399	Boot, Shifter	46 120407X	Gear, Spur, 20 Teeth
8 120951X	Puck, Friction	47 106589X	Gear, Spur, 25 Teeth
9 138241	Square Ring	48 120408X	Gear, Spur, 28 Teeth
10 2267J	Ring, Retaining	49 105937X	Gear, Spur, 31 Teeth
11 134793	* Assembly, Kit, Shim .625 Shaft	50 120523X	Spacer .781 x 1.00 x .375
12 138240	Bearing, Flange	51 2226J	Washer, Plain .632 x 1.00 x .060
13 120415X	Washer, Plain .632 x 1.38 x .046	52 134401	Washer, Neoprene
14 2257J	Key, Woodruff, #9	53 2264J	Washer, Plain .758 x 1.25 x .031
15 138234	Assembly, Kit, Input Shaft	54 120474X	Axle, L.H.
16 110078X	Pinion, Bevel, 14 Teeth	55 110081X	Gear, Miter, 15 Teeth
17 105909X	Ring, Retaining	56 105941X	Ring, Retaining
18 105910X	Chain, 24 Pitches	57 110071X	Gear, Spur, 32 Teeth
19 105911X	Bearing, Flange	58 120952X	Shaft, Cross
20 138242	Gear, Spur, 14 Teeth	59 110082X	Gear, Miter, 15 Teeth
21 138246	Collar, Clutch	60 120475X	Axle, R.H.
22 138236	Assembly, Kit, Clutch Keys	61 138247	Housing, Lower
23 134791	Screw, Self-Tapping, with Sealer	62 120961X	Puck, Friction
24 138243	Shaft, Intermediate	63 7294J	Disc, Brake
25 2244J	Key, Woodruff, #61	64 108989X	Spacer
26 105916X	Ring, Retaining	65 120953X	Jaw, Brake
27 120470X	Sprocket, 18 Teeth	66 120954X	Pin, Dowel
28 110070X	Spacer	67 134799	Screw, Self-Tapping 5/16-18 x 2.25
29 108977X	Gear, Spur, 37 Teeth	68 138244	Lever, Actuating
30 120405X	Gear, Spur, 30 Teeth	69 108996X	Washer, Plain .321 x 1.00 x .055
31 108980X	Gear, Spur, 25 Teeth	70 120956X	Bracket, Anti-Rotation
32 120406X	Gear, Spur, 22 Teeth	71 73810500	Locknut 5/16-24
33 134796	Gear, Spur, 19 Teeth	72 106596X	Screw, Self-Tapping 5/16-18 x 1.44
34 134797	Spacer 1.133 x 1.50 x .375	73 120416X	Grease
35 105925X	Washer, Plain .640 x 1.37 x .061		
36 2232J	Washer, Plain .632 x 1.00 x .026		
37 108978X	Spacer .630 x 1.00 x .169		
38 110079X	Assembly, Gear, Combination of 12 Teeth and 35 Teeth		
39 124639X	Shaft, Idler		

\* Use in combinations to maintain proper clearances

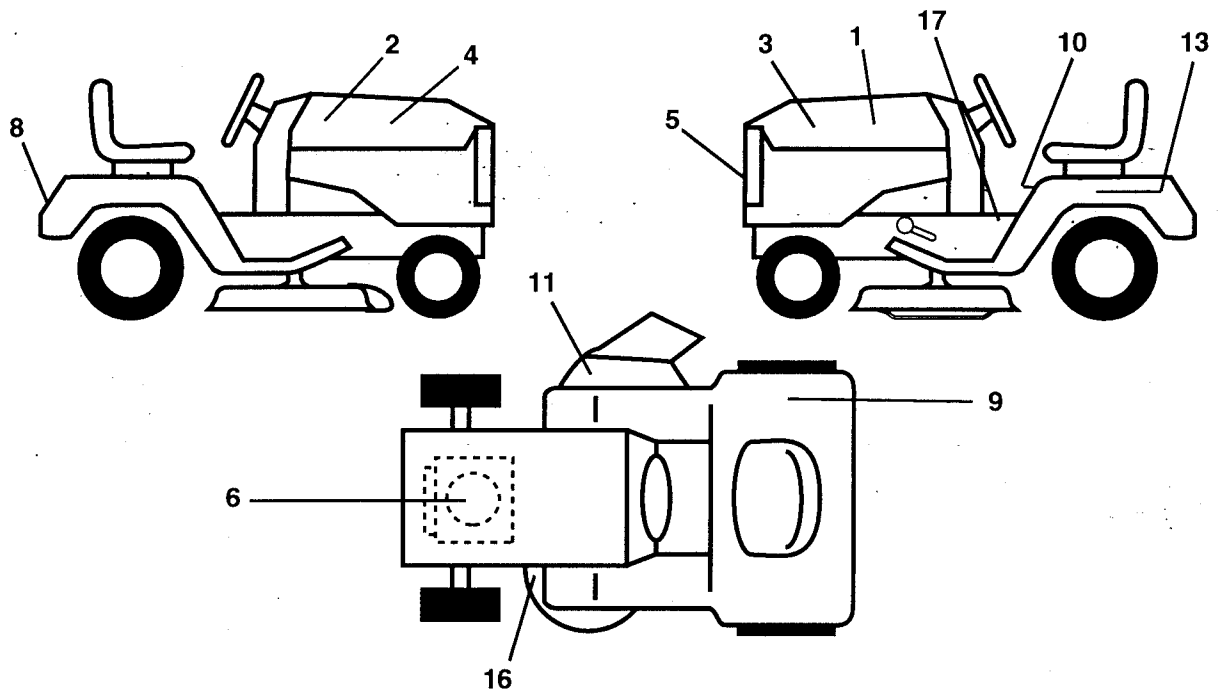
\*\* Order Key Number 15

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

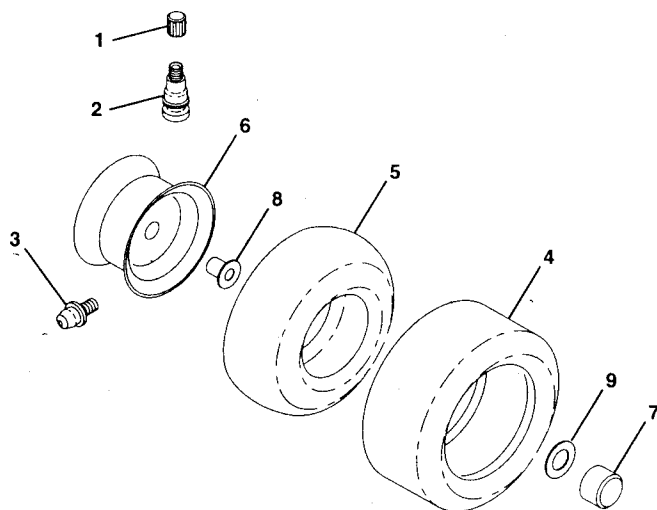
12 HP 36" TRACTOR - - MODEL NO. LR120 (HN1236A), PRODUCT NO. 954 00 06-02

## DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532140206	Decal, Hood, L. H., Husqv.	9	532126187	Decal, Certification, (French/Dutch)
2	532140205	Decal, Hood, R. H., Husqv.	10	532133795	Decal Caution Fender
3	532140850	Decal, Hood, L. H., LR120	11	532137259	Decal, Warning, Cut Finger, (Multi-Lang)
4	532140851	Decal, Hood, R. H., LR120	13	532121549	Decal, Caution, Battery
5	532140213	Decal, Logo, Grill	16	532136830	Decal, V-Belt Sch.
6	532120601	Decal, Engine	17	532138269	Decal, Inst. Oper.
8	532131582	Decal, Logo, Fender	--	532141458	Manual, Owner's (English)
			--	532141459	Manual, Owner's (French)

## WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532059192	Cap, Valve
2	532065139	Stem, Valve
3	532124957	Fitting, Grease\ (Front Wheels Only)
4	532123410	Tire, Front
4	532123411	Tire, Rear
5	532059904	Tube, Front (Optional Service Items Only)
5	532008134	Tube, Rear (Optional Service Items Only)
6	532140298	Rim, Front
6	532140453	Rim, Rear
7	532104757	Cap Axle
8	532124959	Bearing Flange
9	532121748	Washer 25/32 x 1-5/8 x 16 Ga.