

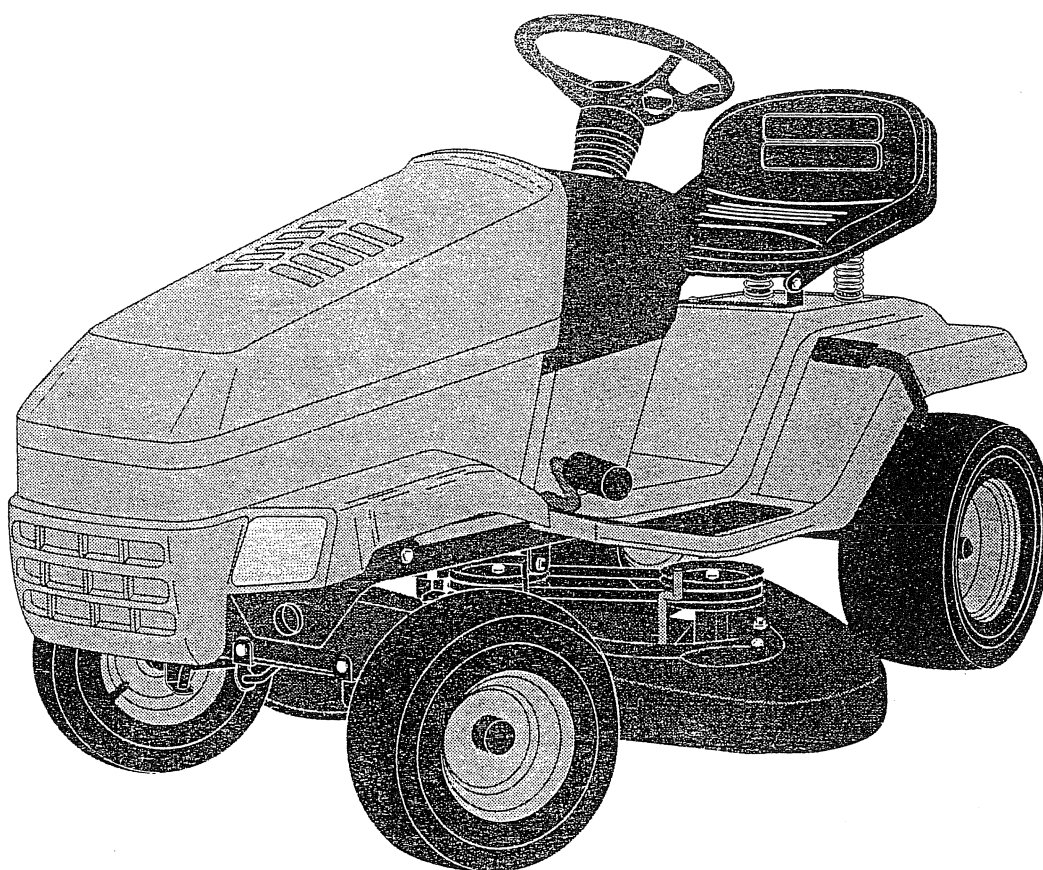
REPAIR PARTS

IMPORTANT INFORMATION

DO NOT THROW AWAY

LAWN TRACTOR

MODEL NUMBER - LT120 (HA125R38B)



954 00 04 92

532140266 09.15.93
Printed in U.S.A.

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on this product when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the product. Some hardware and parts are drawn larger in order to more readily identify them.

Each lawn tractor has its own model number.

The model number for your lawn tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

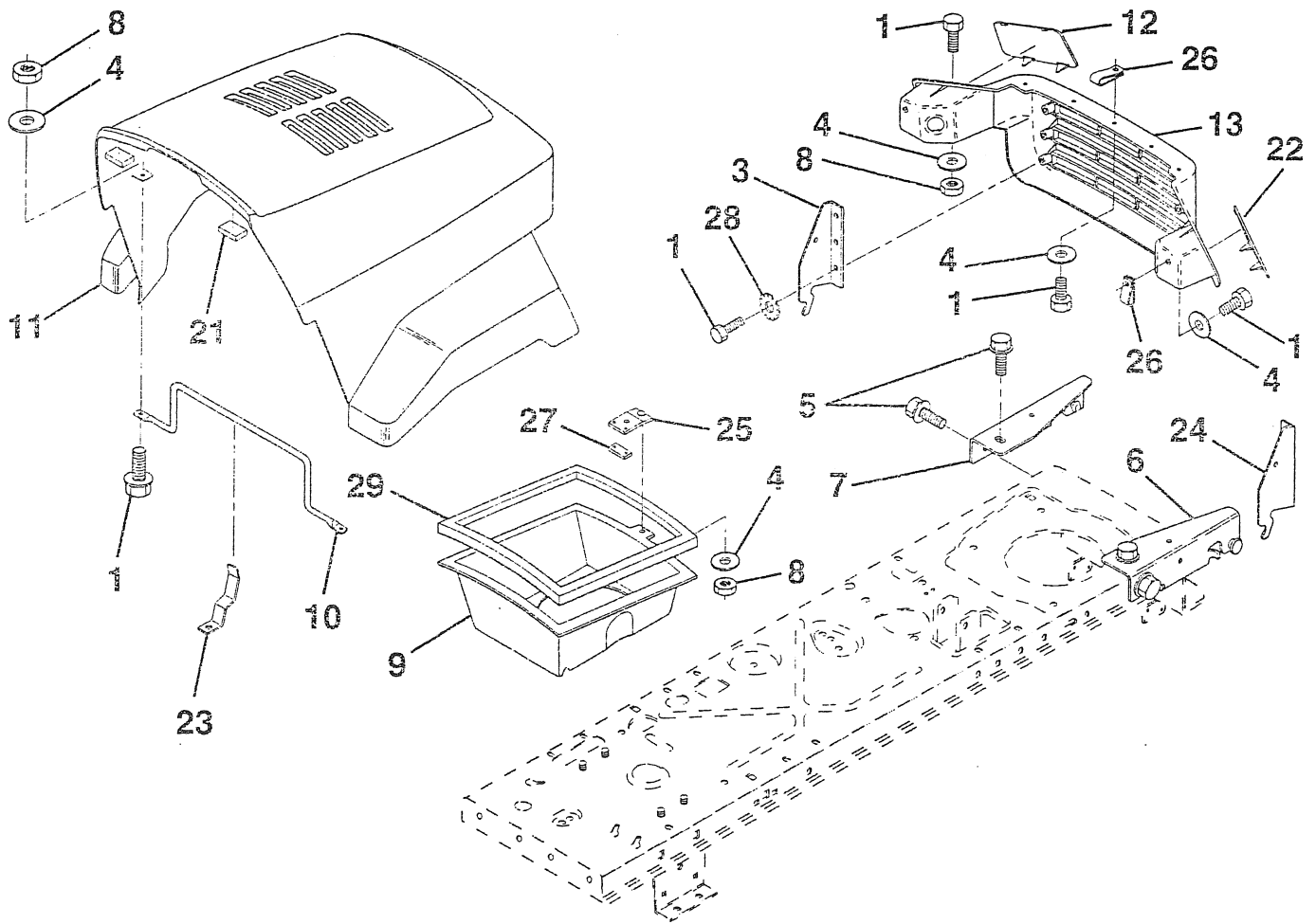
- Product – “Lawn Tractor”
- Model Number – “LT120” (HA125R38B)
- Part Number
- Part Description

TABLE OF CONTENTS

BRAKE / REAR MOWER LIFT ASM	10
DASH	6
DECAL	15
ENGINE / THROTTLE	11
ELECTRICAL	18-19
FENDER / CHASSIS	4
FRONT AXLE	9
GROUND DRIVE	12
HOOD	3
MOWER LIFT LEVER	13
MOWER DECK.....	16-17
SEAT	5
SECTOR GEAR / AXLE SUPPORT	8
STEERING WHEEL.....	7
TRANSAXLE	14

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
HOOD



KEY NO.	PART NO.	DESCRIPTION
1	874780410	Bolt Fin Hex 1/4-20 x 5/8
3	532128445	Bracket Pivot Hood LH
4	819091016	Washer Flat 1/4
5	817490512	Screw Thdrol 5/16-18 x 3/4
6	532140050	Bracket Asm. Pivot Hood RH
7	532140051	Bracket Asm. Pivot Hood LH
8	873220400	Nut Fin Hex 1/4-20
9	532123840	Duct Air Hood
10	532130850	Brace Hood
11	532140142	Hood
12	532130986	Lens LH

KEY NO.	PART NO.	DESCRIPTION
13	532130984	Grille
21	532126938	Bumper Hood
22	532130985	Lens RH
23	532139969	Latch Hood
24	532128446	Bracket Pivot Hood RH
25	532131037	Clip Asm. Duct Air
26	532052921	Clip Tinnerman
27	532131028	Clip Tinnerman
28	811050400	Washer Lock Ext Tooth
29	532120537	Strip Foam

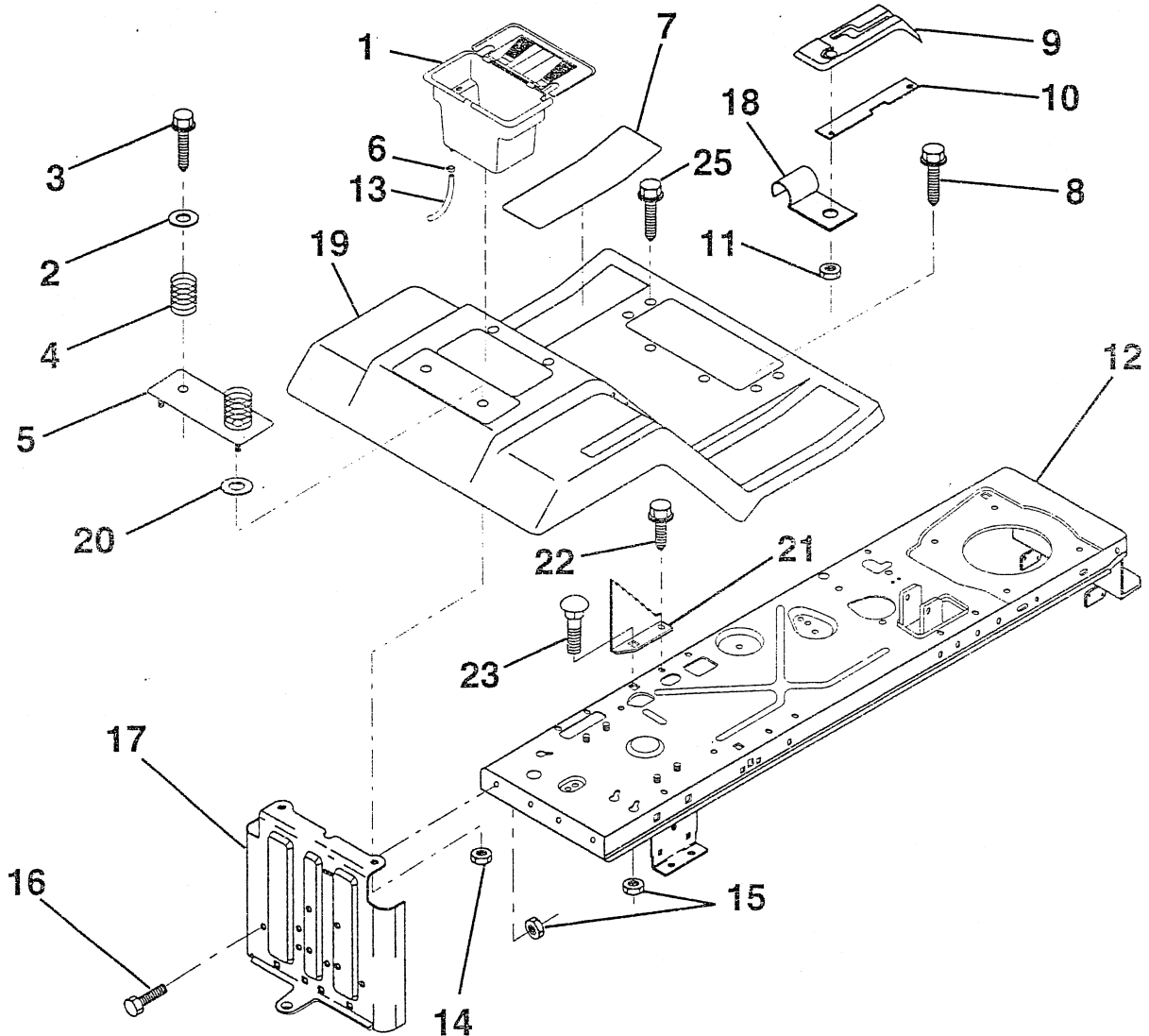
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92

FENDER/CHASSIS



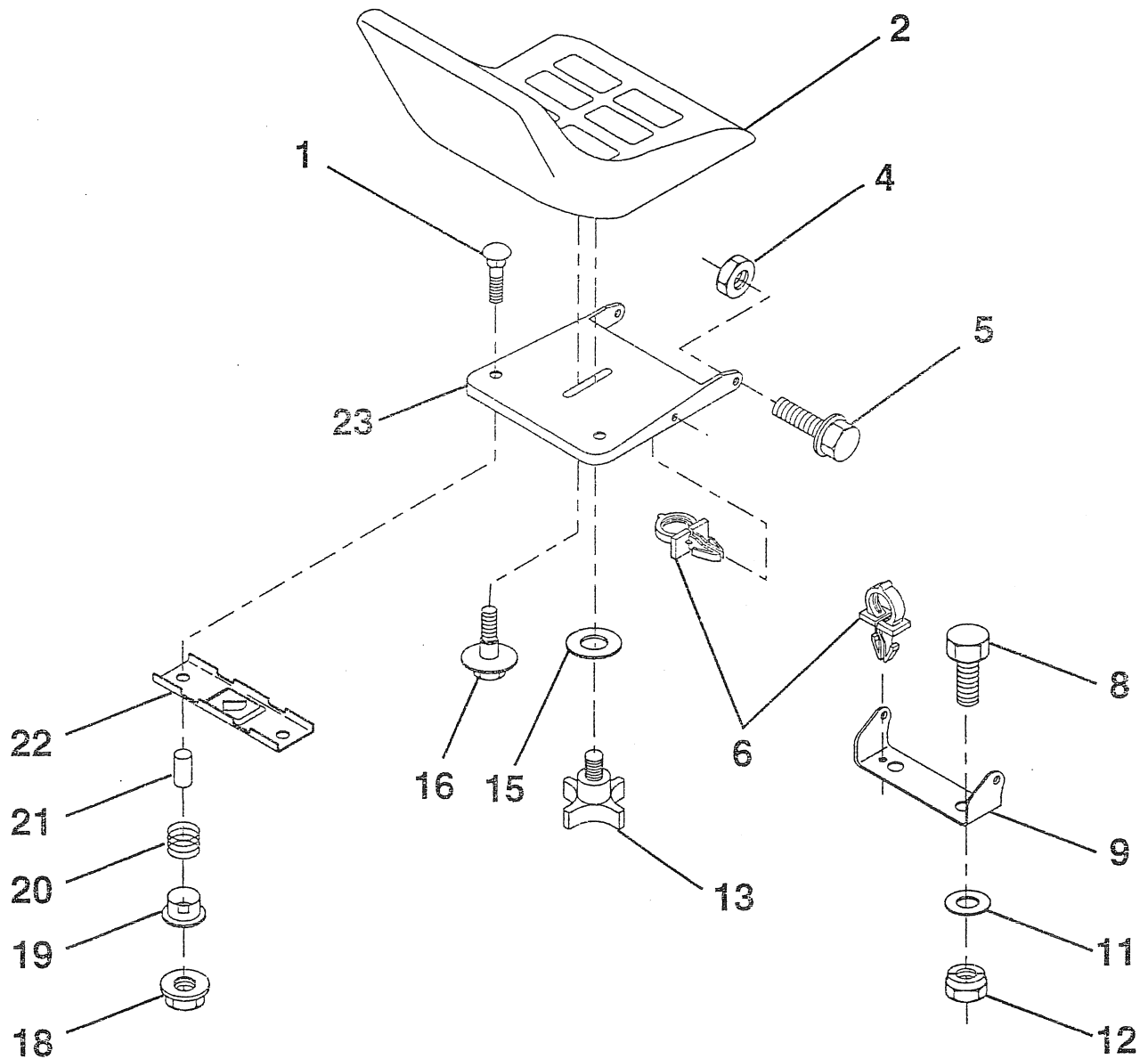
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532129965	Case Asm. Battery	14	873800500	Nut Crownlock 5/16-18
2	819132012	Washer 13/32 x 1-1/4 x 12 Ga.	15	873510400	Nut Keps Hex 1/4-20
3	817490612	Screw Thdrol. 3/8-16 x 3/4	16	874760512	Bolt Hex Hd. 5/16-18 x 3/4
4	532124181	Spring seat	17	532127880	Drawbar Asm.
5	532125142	Plate Asm. Pnt Battery Fender	18	532126470	Clip Insulated
6	532109596	Clamp Hose Olive	19	532141366	Fend/Foot Asm. Pnt Shf. Fnd.
7	532126700	Pad Footrest Rubber Deluxe	20	819091413	Washer 9/32 x 7/8 x 13 Ga.
8	817490512	Screw Thdrol. 5/16-18 x 3/4	21	532140297	Bracket Stop Depth
9	532126995	Console Shf. 6sp W/lgn.	22	817490508	Screw Thdrol 5/16-18 x 1/2
10	532139783	Plate Lock Shift	23	872110506	Bolt Rdhdsqknk. 5/16-18 x 3/4
11	532124346	Nut Self Thd. Wsh-Hd 1/4	25	817490516	Scr-Hex Wsh Rol 5/16-18 x 1
12	532140784	Chassis Asm. Weldment			
13	532109238	Tube Plastic			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
SEAT



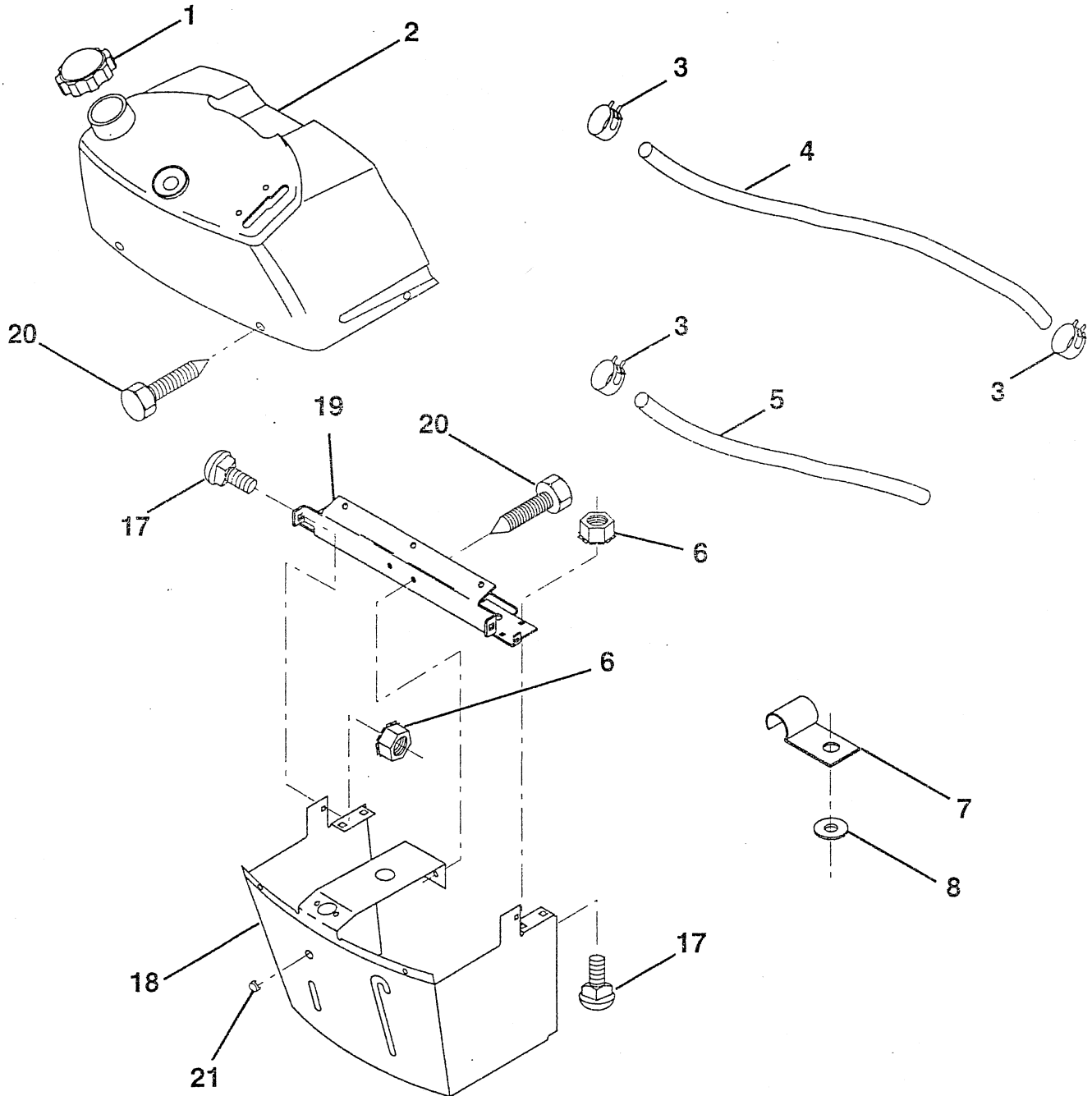
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	872050411	Bolt, Carriage 1/4-20 x 1-3/8	15	819171912	Washer 17/32 x 1-3/16 x 12 Gauge
2	532127398	Seat	16	532127018	Bolt, Shoulder
4	873800500	Nut, Hex, Crownlock 5/16-18	18	532123976	Nut, Hex, Large, Flange Lock
5	532139888	Bolt, Shoulder 5/16-18 UNC	19	532121248	Bushing, Snap
6	532140407	Clip, Insulated	20	532121250	Spring, Compression
8	874760612	Bolt, Hex, Fin. 3/8-16 UNC x 3/4	21	532134300	Spacer, Split, Large .28 Id. x .96
9	532140551	Bracket, Pivot, Seat	22	532121246	Bracket, Switch Mounting
11	819133210	Washer 12/32 x 2 x 10 Gauge	23	532140552	Pan, Seat
12	873800600	Nut, Hex, Crownlock 3/8-16 UNC			
13	532120068	Knob, Seat			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
DASH



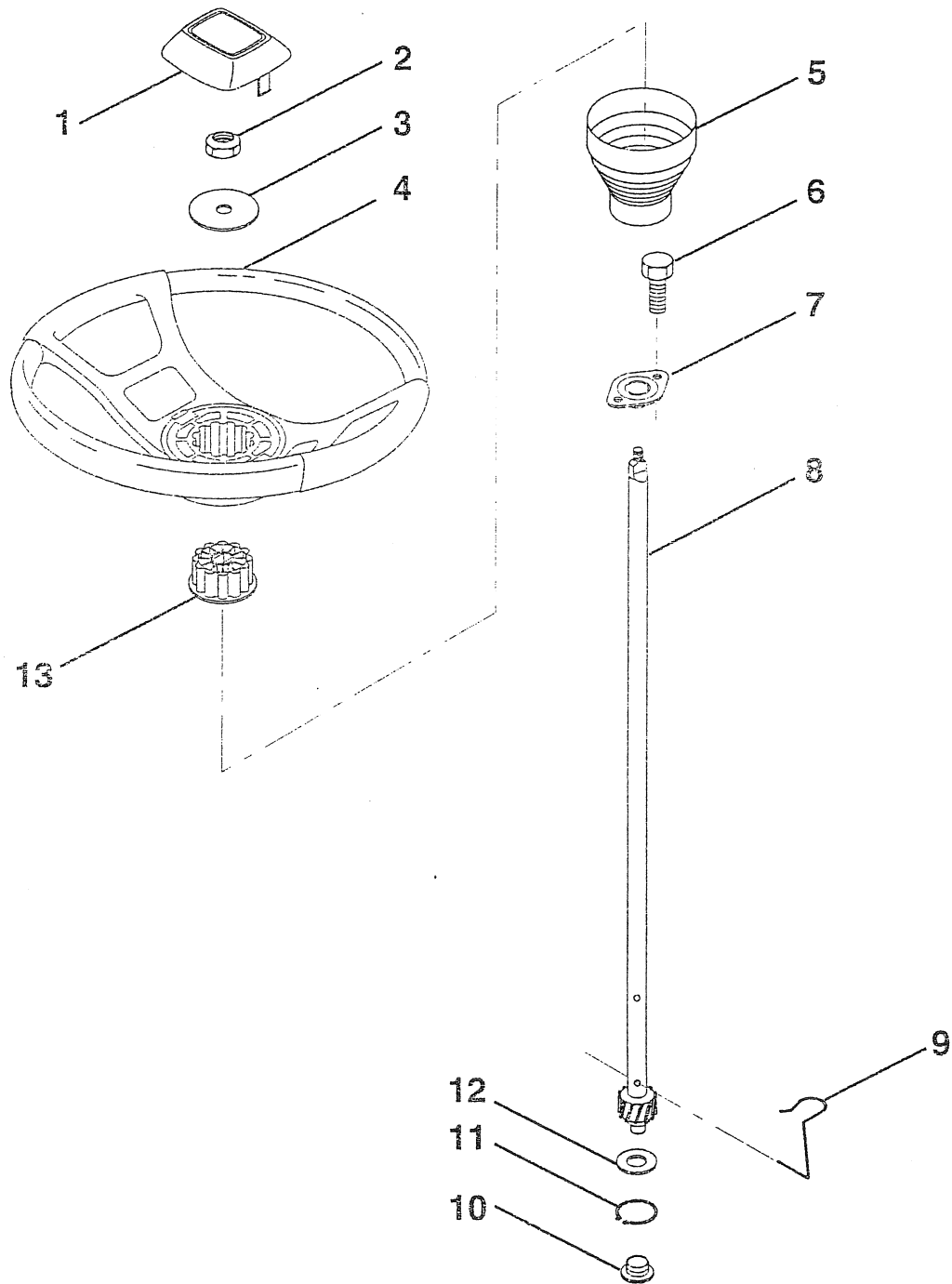
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532132735	Cap, Fuel Tank	17	872110404	Bolt, Carriage 1/4-20 x 1/2 Grade 5
2	532138395	Assembly, Dash & Fuel Tank	18	532131886	Support Assembly, Dash
3	532123487	Clamp, Hose	19	532134744	Brace, Cross
4	532008544	Line, Fuel	20	817060408	Screw, Self-Tapping 1/4-20 x 1/2
5	532008548	Line, Fuel	21	532134014	Plug, Dome, Black
6	873510400	Nut, Hex, Keps 1/4-20			
7	532124996	Clip, Fuel Line			
8	819091216	Washer 9/32 x 3/4 x 16 Gauge			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
STEERING WHEEL



KEY NO.	PART NO.	DESCRIPTION
1	532124416	Insert, Steering Wheel
2	532124701	Locknut 3/8-24 UNF
3	819133808	Washer 12/32 x 2-3/8 x 8 Gauge
4	532124415	Steering Wheel
5	532127396	Sleeve, Steering
6	817431008	Screw, Hex Head #10-16 x 1/2
7	532102803	Bushing, Steering
8	532123651	Shaft, Steering

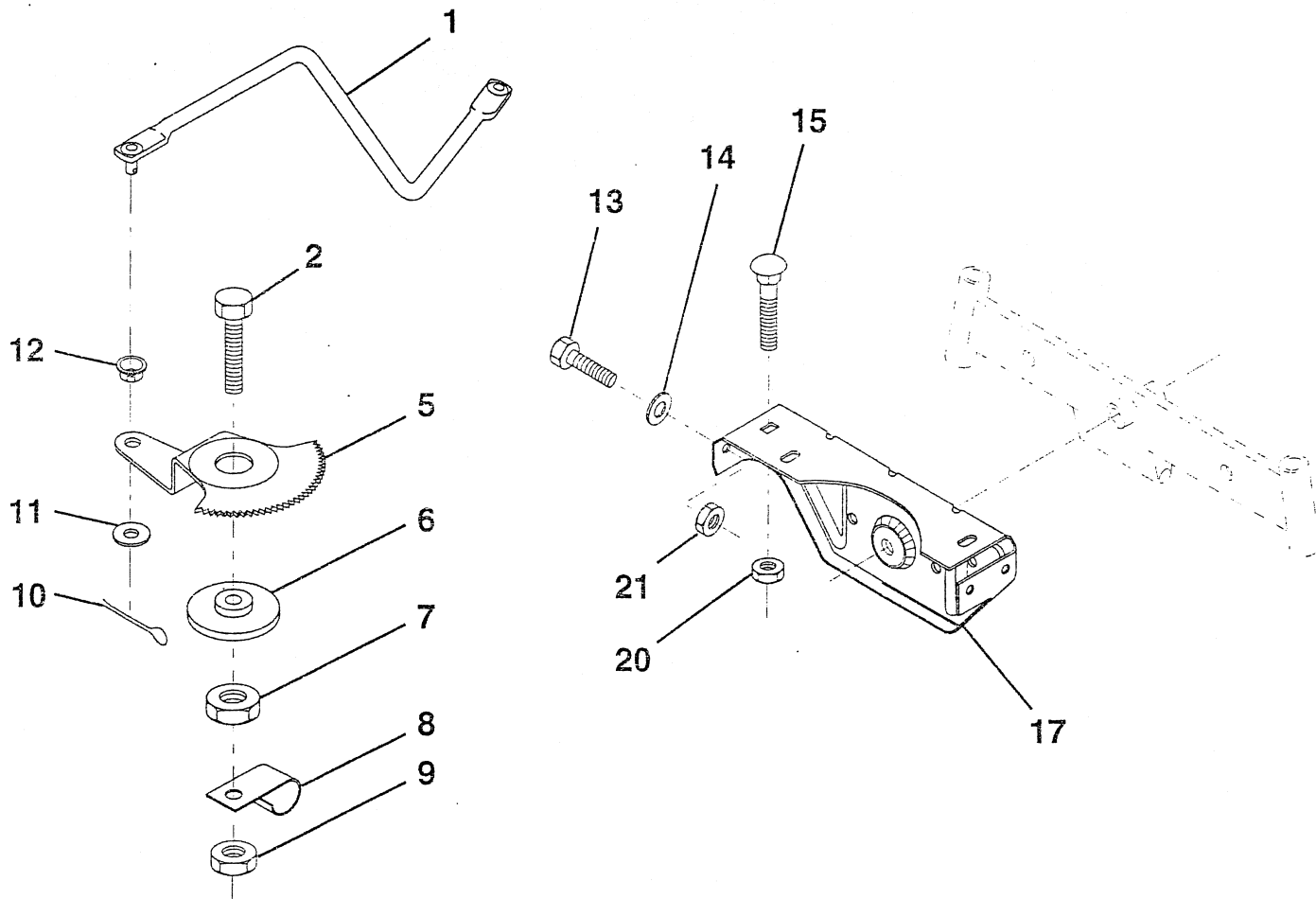
KEY NO.	PART NO.	DESCRIPTION
9	532124210	Clip, Steering
10	532123438	Bushing, Lower, Steering
11	812000045	Ring, Retaining
12	819211616	Washer 21/32 x 1 x 16 Gauge
13	532104820	Adaptor, Steering Wheel

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
SECTOR GEAR / AXLE SUPPORT



KEY NO.	PART NO.	DESCRIPTION
1	532132566	Link, Drag
2	874780828	Bolt, Hex, Fin. 1/2-13 x 1-3/4
5	532121926	Gear, Sector
6	532121927	Bushing
7	873030800	Nut, Heavy Hex, Top Lock 1/2-13 UNC
8	532126472	Clip, Insulated
9	873680800	Nut, Crownlock 3/8-16
10	876020412	Pin, Cotter 1/8 x 3/4
11	819131316	Washer 13/32 x 13/16 x 16 Gauge

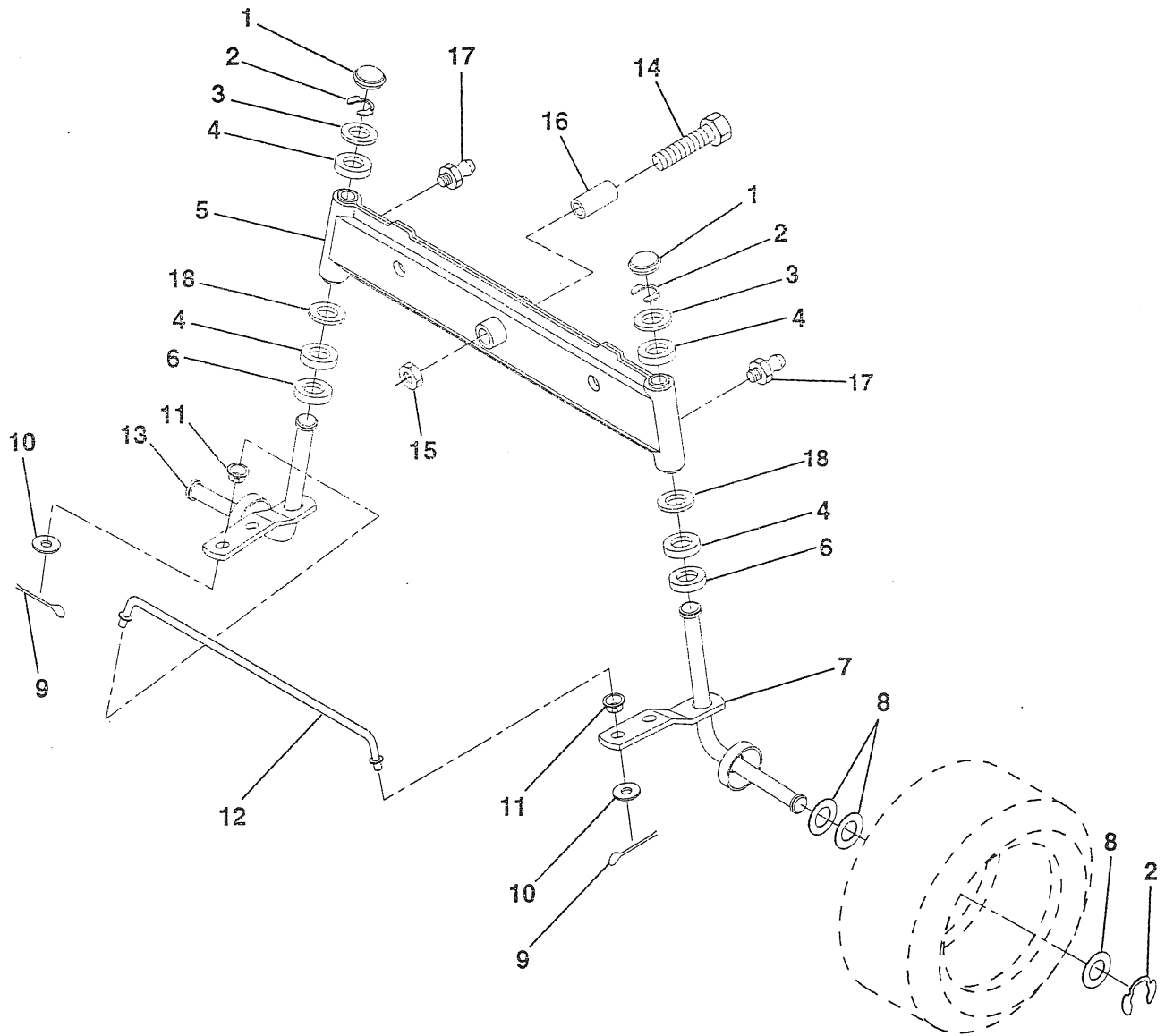
KEY NO.	PART NO.	DESCRIPTION
12	532126847	Bushing
13	874760512	Bolt, Hex Head 5/16-18 UNC x 1
14	819111416	Washer 11/32 x 7/8 x 16 Gauge
15	872110606	Bolt, Carriage 3/8-16 UNC x 3/4
17	532137096	Support, Front Axle
20	873800600	Nut, Hex, Crownlock 3/8-16 UNC
21	873800500	Nut, Hex, Crownlock 5/16-18

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
FRONT AXLE



KEY NO.	PART NO.	DESCRIPTION
1	532121232	Cap, Spindle
2	812000029	Ring, Clip
3	532121748	Washer 25/32 x 1-5/8 x 16 Gauge
4	532124937	Bearing
5	532140212	Axle, Front
6	532124931	Bearing, Thrust
7	532137062	Spindle Assembly, R.H.
8	532121749	Washer 25/32 x 1-1/4 x 16 Gauge
9	876020412	Pin, Cotter 1/8 x 3/4
10	819131316	Washer 13/32 x 13/16 x 16 Gauge

KEY NO.	PART NO.	DESCRIPTION
11	532126847	Bushing
12	532121924	Tie Rod
13	532137061	Spindle Assembly, L.H.
14	874011056	Bolt Hex 5/8-11 Unc x 3-1/2
15	873901000	Nut Lock Flange 5/8-11 Unc
16	532140247	Spacer Bearing
17	532124836	Fitting Grease
18	819272016	Washer 27/32 x 1-1/4 x 16 Ga.

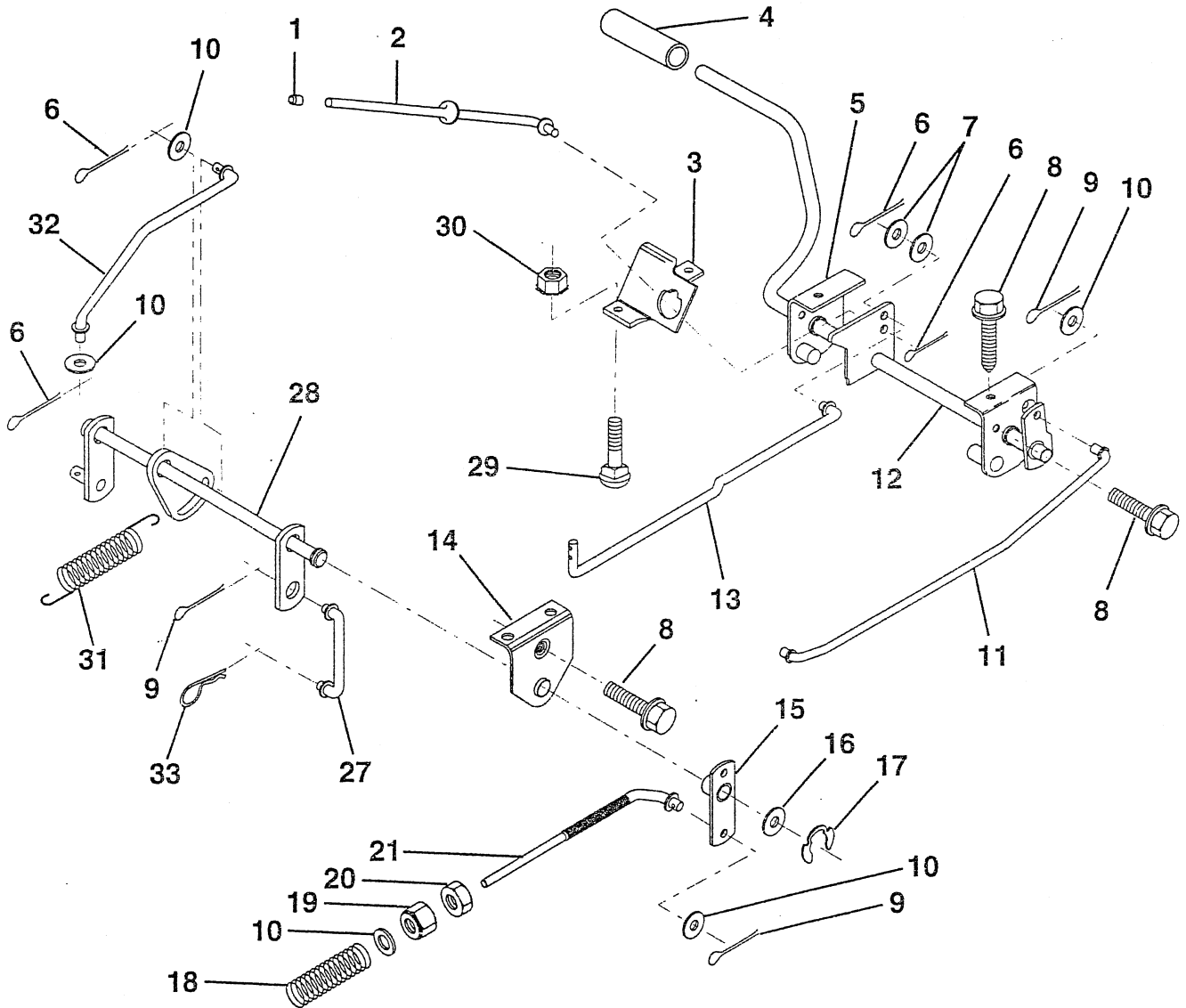
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92

BRAKE / REAR MOWER LIFT ASSEMBLY



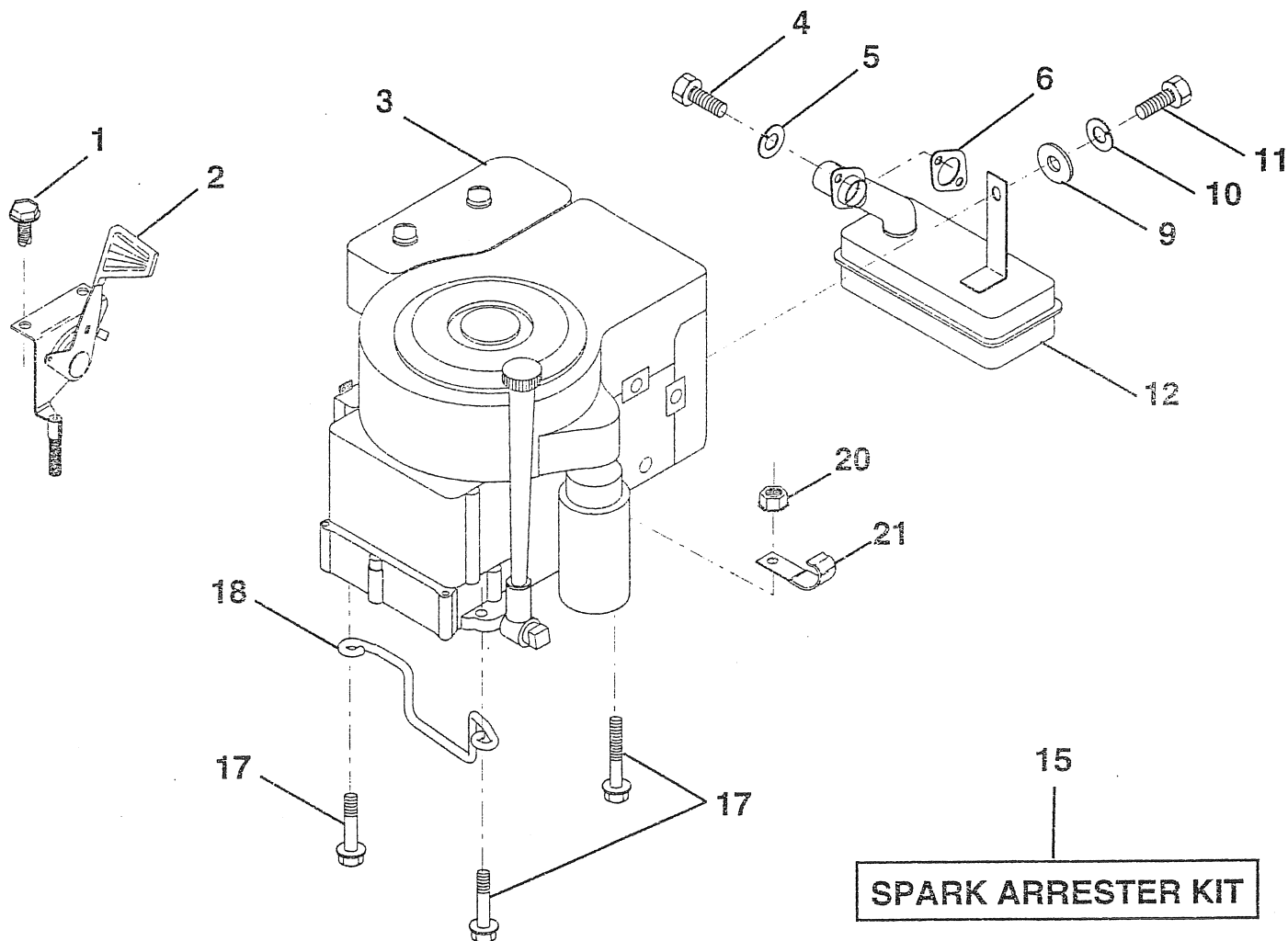
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532071673	Cap, Plunger	15	532123641	Assembly, Brake, Pivot, Arm
2	532123436	Rod, Parking Brake	16	819251816	Washer 25/32 x 1-1/8 x 16 Gauge
3	532123437	Bracket, Parking Brake	17	812000034	Ring, Klip
4	532008156	Cover, Pedal	18	532106888	Spring, Brake Rod
5	532132205	Bracket, Clutch/Brake Pedal, L.H.	19	873350600	Nut, Hex, Jam 3/8-16 UNC
6	876020312	Pin, Cotter 3/32 x 3/4	20	873800600	Locknut, Hex, w/Wsh Ins 3/8-16 UNC
7	819131016	Washer 13/32 x 5/8 x 16 Gauge	21	532131460	Rod, Brake, Rear
8	817490508	Screw, Hex Head, Thd., Roll. 5/16-18 x 1/2	27	532136780	Link, Lift, Rear
9	876020412	Pin, Cotter 1/8 x 3/4	28	532136779	Assembly, Rear Mower Lift
10	819131316	Washer 13/32 x 13/16 x 16 Gauge	29	872110506	Bolt, Carriage 5/16-18 UNC x 3/4
11	532123543	Rod, Brake, Front	30	873510500	Nut, Hex, Keps 5/16-16 UNC
12	532139934	Assembly, Clutch/Brake Pedal	31	532133095	Spring, Counterbalance
13	532123394	Rod, Clutch	32	532133721	Link, Lift Lever
14	532121978	Bracket, Lift Shaft	33	532124670	Retainer Spring

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
ENGINE

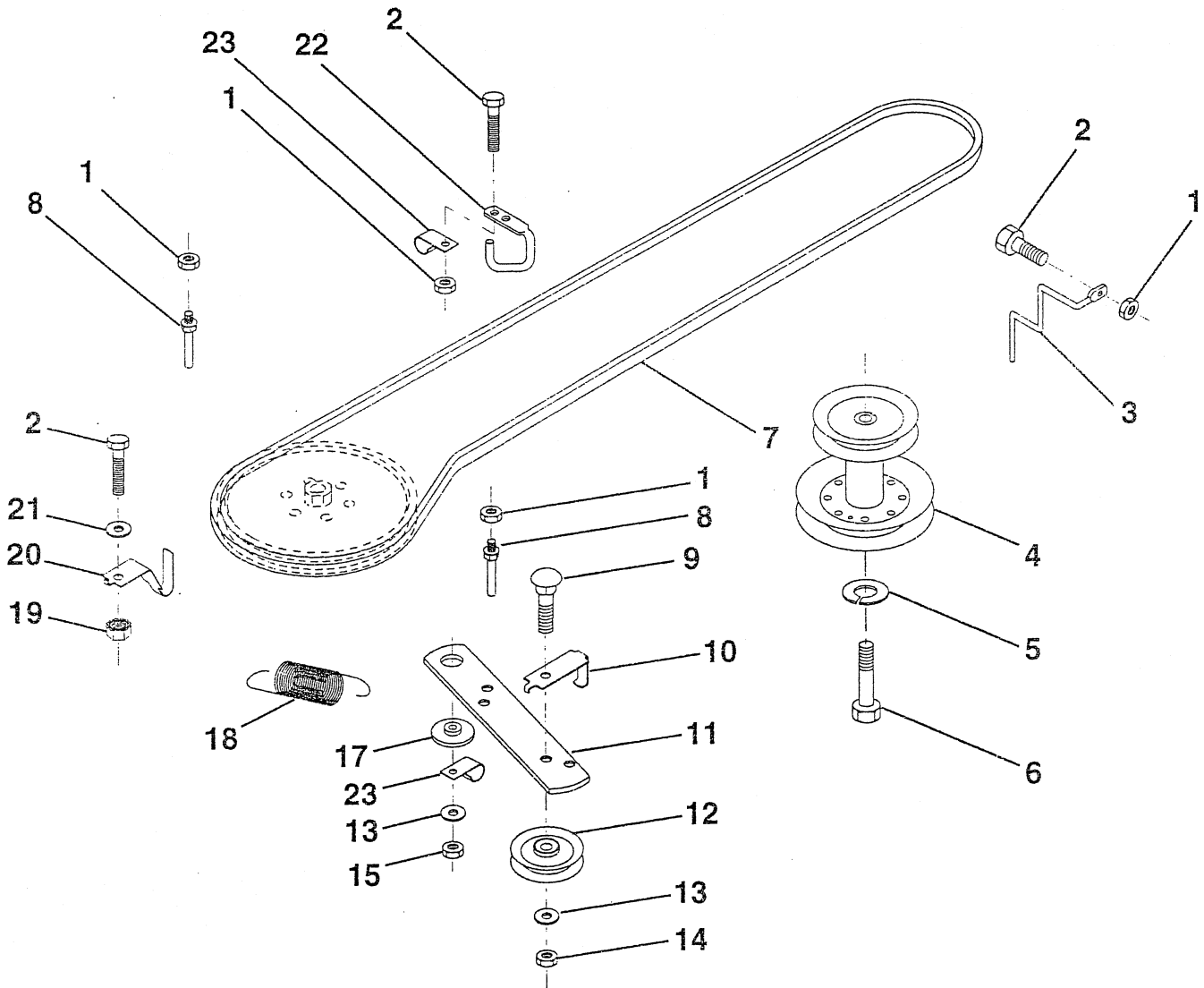


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	817060408	Screw, Hex Head, Thread Cutting 1/4-20 x 1/2	11	874760412	Bolt, Hex, Fin. 1/4-20 UNC x 3/4
2	532133025	Control, Throttle	12	532137437	Muffler
3	---	Engine, Briggs & Stratton, 12.5 HP, Model #286707	15	532137180	Arrester, Spark (Optional Equipment)
4	871070512	Screw, Hex Cap Hd. 5/16-18 x 3/4	17	817490624	Screw, Hex Washer Head, Thd., Roll. 3/8-16 x 1-1/2
5	810040500	Washer, Lock, Heavy Helical Spring 5/16	18	532126636	Keeper, Ground Drive Belt
6	532125593	Gasket, Exhaust	20	873510600	Nut, Hex, Keps 3/8-16
9	819101216	Washer 5/16 x 3/4 x 16 Gauge	21	532124996	Clip, Fuel Line
10	810040400	Washer, Lock, Heavy Helical Spring 1/4	NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm		

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
GROUND DRIVE



KEY NO.	PART NO.	DESCRIPTION
1	873800500	Nut, Crownlock 5/16-18
2	874760512	Bolt, Hex Head 5/16-18 UNC x 3/4
3	532132946	Keeper, Mower Drive, R.H.
4	532138029	Pulley, Engine
5	810040700	Washer, Lock 7/16
6	871170744	Bolt, Hex Hd. 7/16-20 UNF Grade 5
7	532124525	Traction, V-Belt Drive
8	532123405	Keeper, T/A, Ground Drive Belt
9	872140612	Bolt, Carriage 3/8-16 UNC x 1-1/2
10	532123396	Keeper, Ground Drive Belt Idler
11	532123395	Arm, Ground Drive Clutch
12	532123674	Idler, Flat

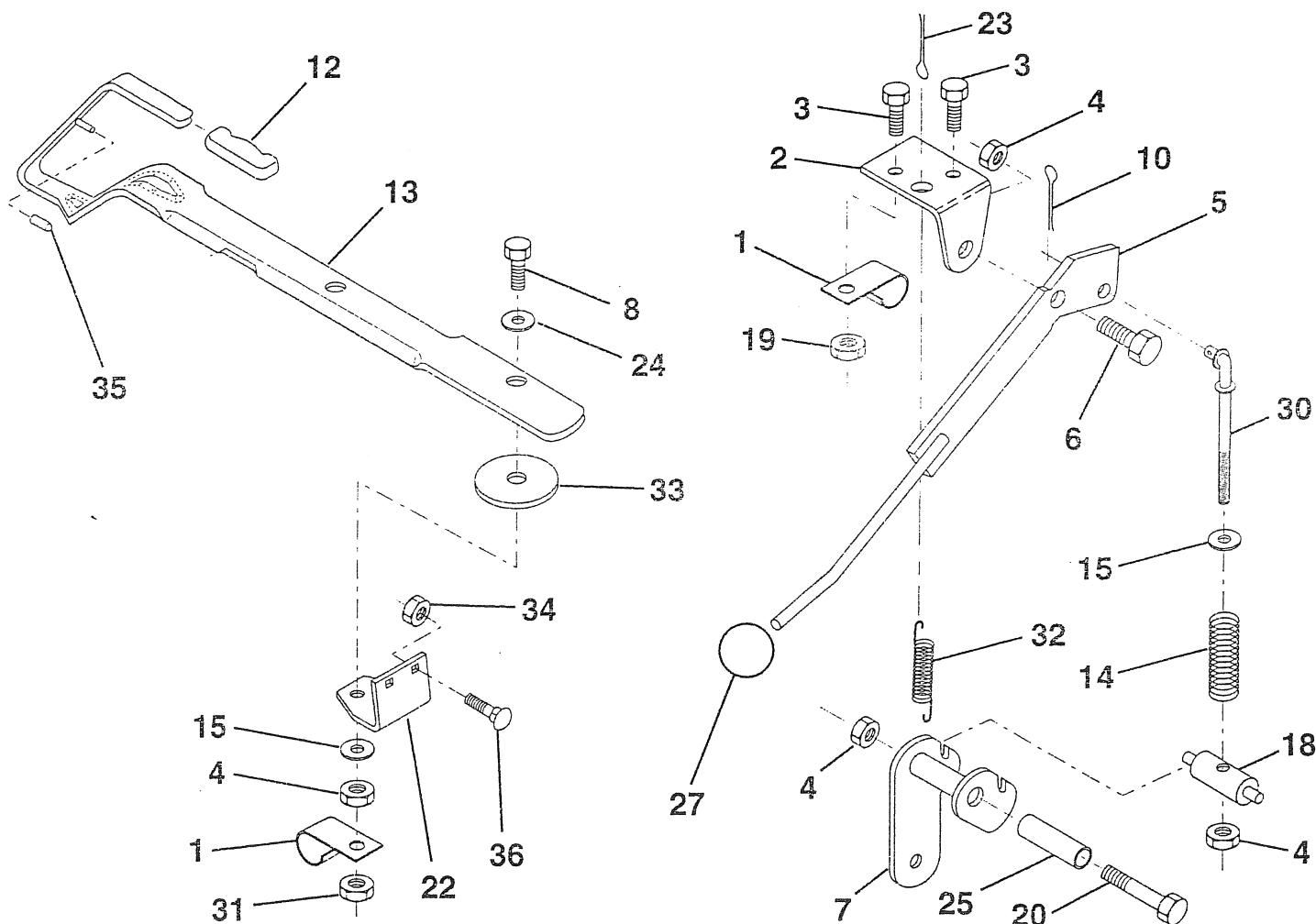
KEY NO.	PART NO.	DESCRIPTION
13	819131316	Washer 13/32 x 13/16 x 16 Gauge
14	873930600	Nut, Hex, Centerlock 3/8-16 UNC
15	873800600	Nut, Hex, Crownlock 3/8-16 UNC
17	532122052	Spacer, Retainer
18	532131459	Spring, Extension
19	873510500	Nut, Hex, Keps 5/16-18 UNC
20	532139919	Keeper, T/A, Ground Drive Belt
21	819111016	Washer 11/32 x 5/8 x 16 Gauge
22	532123404	Keeper, Frame Ground Drive Belt
23	532126472	Clip Insulated

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
MOWER LIFT LEVER



KEY NO.	PART NO.	DESCRIPTION
1	532126470	Clip, Insulated
2	532122018	Bracket, Mower Clutch
3	874780408	Bolt, Hex Head, Fin. 1/4-20 UNC x 1/2 Grade 5
4	873800600	Nut, Crownlock 3/8-16 UNC
5	532132552	Assembly, Clutch Lever
6	532106451	Bolt, Shoulder
7	532135110	Assembly, Mower Clutch Arm
8	874930624	Bolt, Hex Head 3/8-16 UNC x 1-1/2
10	876020412	Pin, Cotter 1/8 x 3/4
12	532122027	Handle, Lift Lever
13	532136658	Assembly, Lift Handle
14	532133939	Spring, Compression
15	819131616	Washer 13/32 x 1 x 11 Gauge
18	532135107	Trunnion, Threaded 3/8-16
19	873680400	Nut, Crownlock 1/4-20

KEY NO.	PART NO.	DESCRIPTION
20	874760644	Bolt, Hex Head, Fin. 3/8-16 UNC x 2-3/4
22	532132561	Bracket, Lift Lever
23	876020312	Pin, Cotter 3/32 x 3/4
24	532007672	Washer 25/64 x 1-1/4 x 12 Gauge
25	532121933	Tube, Spacer
27	532121466	Knob
30	532135039	Rod, Tension, Clutch
31	873930600	Nut, Centerlock
32	532133435	Spring, Extension, Return
33	532062333	Washer .390 x 1.437 x .074
34	873800500	Nut, Crownlock 5/16-18
35	532133603	Cap, Vinyl, Red
36	872140506	Bolt, Carriage 5/16-18 x 3/4

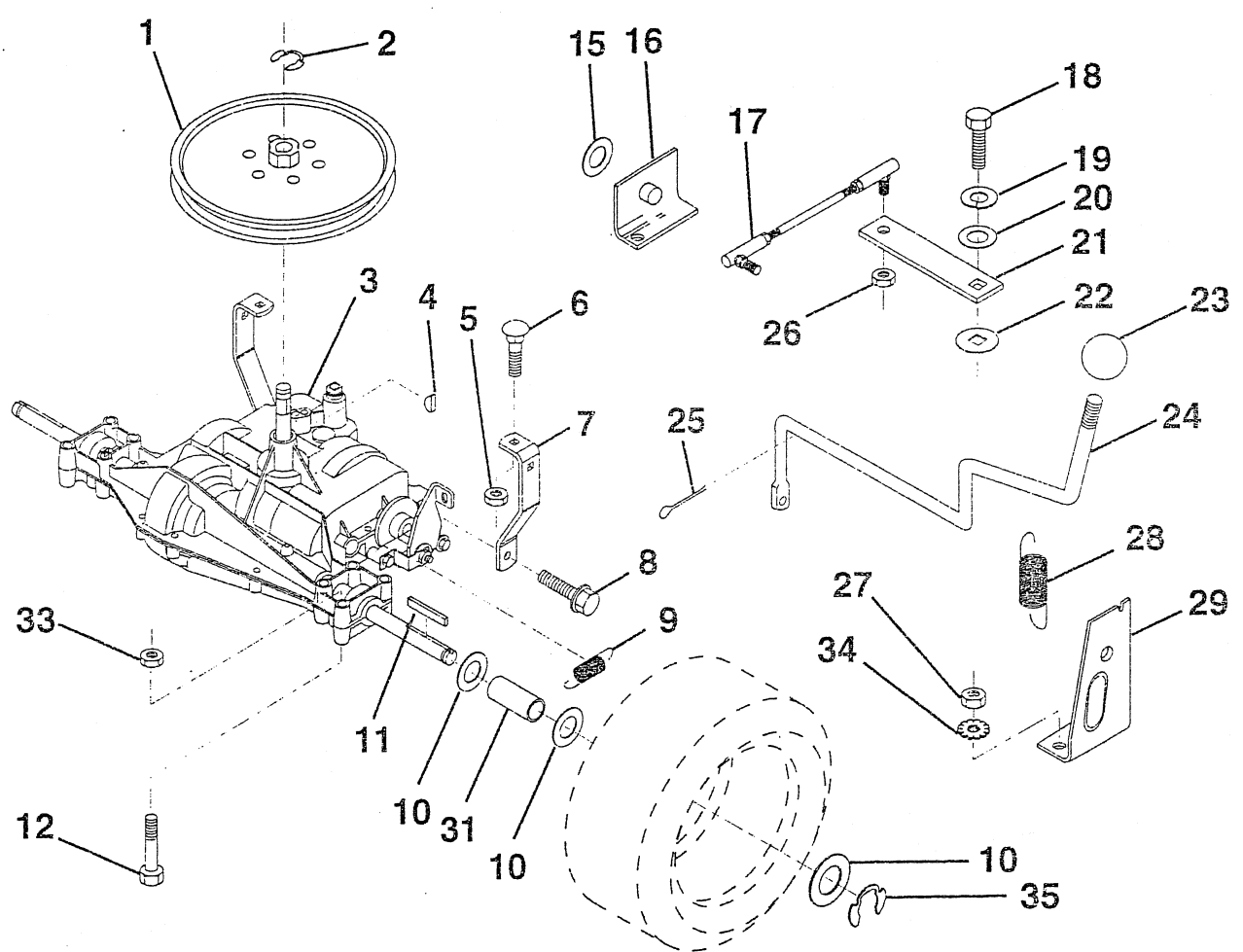
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92

TRANSAXLE



KEY NO.	PART NO.	DESCRIPTION
1	532123385	Pulley
2	812000028	Ring, Retainer
3	532137363	Transaxle, Dana Model No. 4360-48
4	532125096	Key, Woodruff #9
5	873800500	Nut, Crownlock 5/16-18
6	872140506	Bolt, Carriage 5/16-18 UNC x 3/4
7	532123378	Strap, Torque
8	817490512	Screw 5/16-18 x 3/4
9	532110422	Spring, Brake
10	532121749	Washer 25/32 x 1-1/4 x 16 Gauge
11	532123583	Key, Square
12	874760644	Bolt, Hex, Fin. 3/8-16 Unc x 2-3/4
15	819171616	Washer 17/32 x 1 x 16 Gauge
16	532124600	Support Handle Shift, LH
17	532123632	Link, Shift
18	871040412	Bolt, Hex, Fin. 1/4-28 UNF x 3/4 Grade 8

KEY NO.	PART NO.	DESCRIPTION
19	810040400	Washer, Lock 1/4
20	819091210	Washer 9/32 x 3/4 x 10 Gauge
21	532123539	Arm, Shift
22	532105701	Washer, Shift Plate
23	532121247	Knob, Duckhead
24	532128215	Rod Assembly, Shift
25	876020416	Pin, Cotter 1/8 x 1
26	873810500	Locknut 5/16-24 UNF
27	873510500	Nut, Hex, Keps 5/16-18
28	532128085	Extension, Spring
29	532128084	Support Handle Shift, RH
31	532109502	Spacer Split
33	873800600	Nut Crownlock 3/8-16 Unc
34	811050500	Washer, External Tooth 5/16
35	812000001	E-Ring

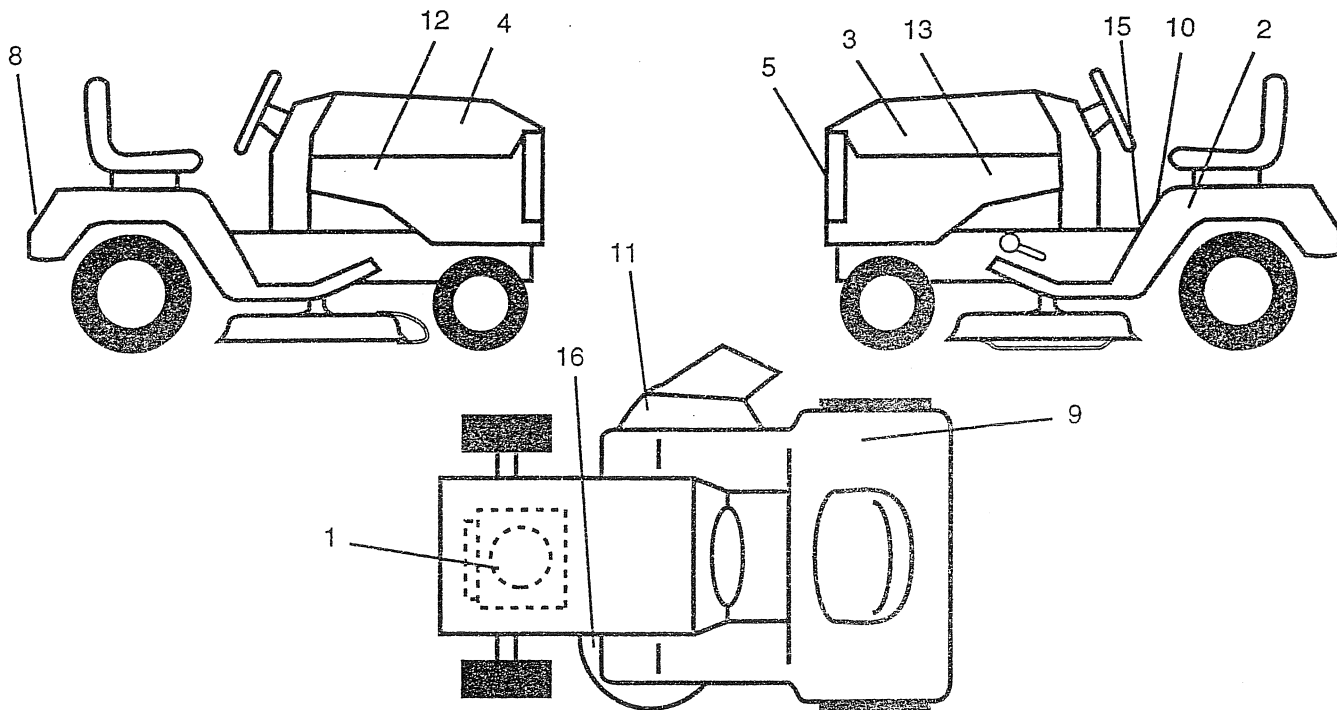
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92

DECALS

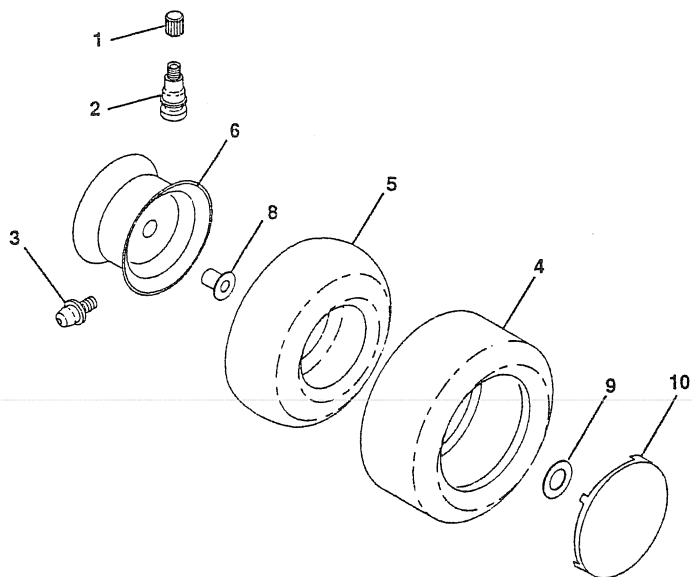


KEY NO.	PART NO.	DESCRIPTION
1	532129057	Decal, Engine, HP
2	532135073	Decal, Indicator
3	532140206	Decal, Hood, L.H.
4	532140205	Decal, Hood, R.H.
5	532140213	Decal, Logo, Grill
8	532131582	Decal, Logo, Fender
9	532124433	Decal, 80 DBA
10	532133796	Decal, Fender, Caution

KEY NO.	PART NO.	DESCRIPTION
11	532137259	Decal, Warning, Multi-Language
12	532140199	Decal, Hood, Insert, R.H.
13	532140200	Decal, Hood, Insert, L.H.
15	532138272	Decal, Instruction, Operating
16	532136830	Decal, V-Belt Schematic
--	532140267	Manual, Operator's
--	532140266	Manual, Repair Parts

Available accessories not included with tractor:
 -- CER 38 Grass Catcher

WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532059192	Cap, Valve Stem
2	532065139	Stem, Valve
3	532124957	Fitting, Grease (Front Wheels Only)
4	532132696	Tire, Front
	532132703	Tire, Rear
5	532059904	Tube, Front Tire
	(Optional - Service Item Only)	
	532008134	Tube, Rear Tire
	(Optional - Service Item Only)	
6	532140298	Rim, Front
	532140453	Rim, Rear
8	532124959	Bearing Flange
9	532121748	Washer 25/32 x 1-5/8 x 16 Gauge
10	532124577	Cover, Wheel, Front, 6"
	532124578	Cover, Wheel, Rear, 8"

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92

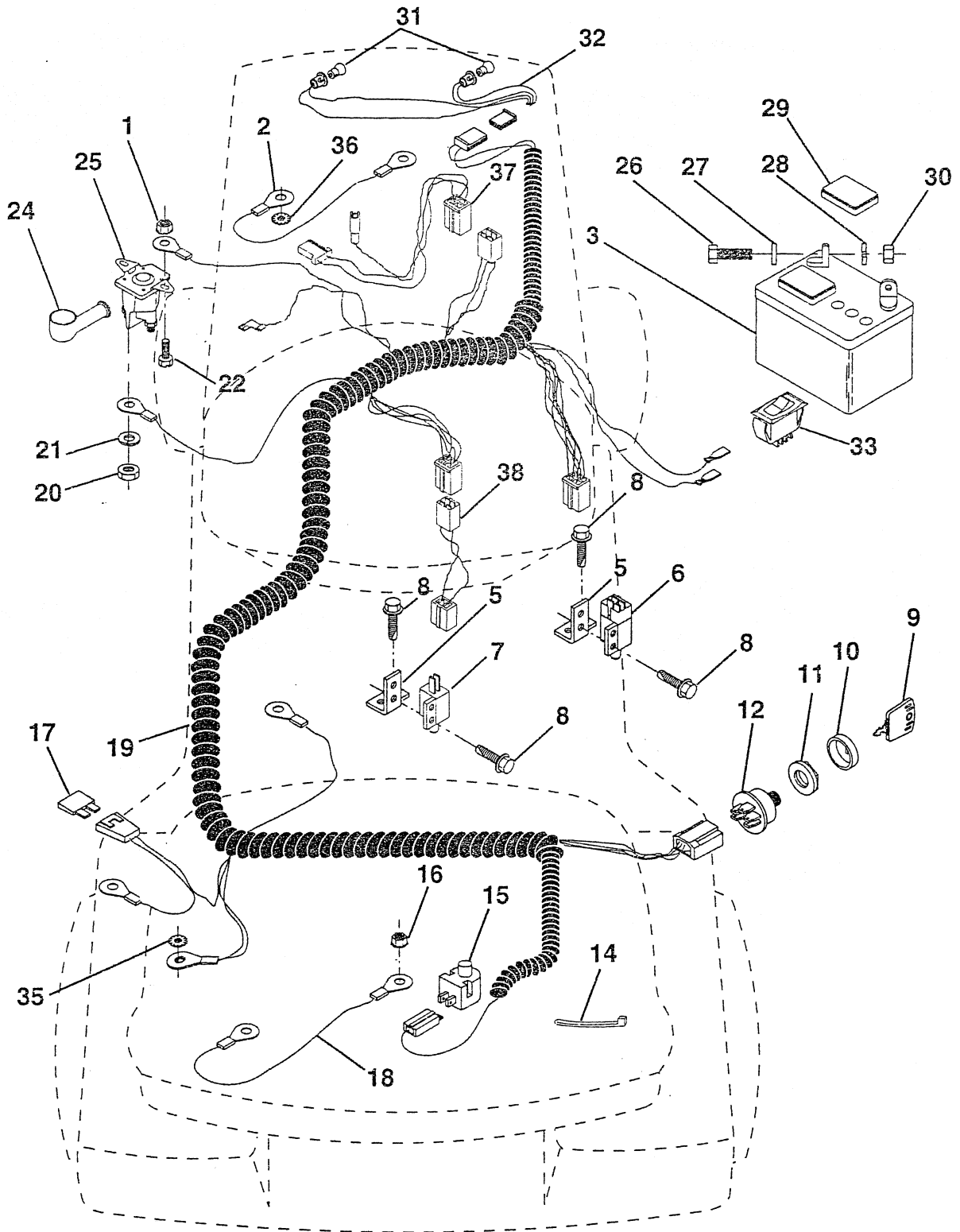
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532138356	Mower Deck Assembly	35	532132554	Clutch Rod, Secondary
2	873680500	Nut, Crownlock 5/16-18	36	819131316	Washer 13/32 x 13/16 x 16 Gauge
3	872140506	Bolt, Carriage 5/16-18 x 3/4	37	876020312	Pin, Cotter 3/32 x 3/4
4	532125074	Runner, L.H.	38	532133840	Idler Arm
5	532110485	Bearing	39	532129963	Washer .150 Thick
6	532128774	Housing, Mandrel	40	532129206	Pulley, Mandrel
7	532129895	Bearing	41	532137266	Nut, Flangelock 9/16
8	532137645	Shaft and Bearing Assembly, Mandrel (Includes Key Number 7)	42	532131494	Pulley, Flat Idler
9	532134148	Blade	43	532122052	Spacer, Retainer
10	532129962	Washer, Hardened	44	819131612	Washer 13/32 x 1 x 12 Gauge
11	810030600	Washer, Lock 3/8	45	873680600	Nut, Crownlock 3/8-16
12	532850857	Bolt, Hex 3/8-24 x 1-1/4 Grade 8	46	532131290	Belt
13	532136929	Stripper, Mower, Vented	47	532133502	Spacer, Idler Arm
14	532106736	Shield, Deflector	48	532133503	Stiffener, Idler Arm
15	532106735	Rod, Hinge	49	532133551	Rod, Pivot
16	532137607	Bracket Assembly, Deflector	50	532131289	Rod, Brake, L.H.
17	532110452	Pushnut	51	532130840	Brake Assembly
18	532106734	Spring, Deflector	52	817490512	Screw, Hex Washer Head, Thd., Roll. 5/16-18 x 3/4
19	819111016	Washer 11/32 x 5/8 x 16 Gauge	53	532131288	Rod, Brake, R.H.
20	532105304	Cap, Sleeve	54	872110614	Bolt, Carriage 3/8-16 x 1-3/4 Grade 5
21	532128772	Runner, R.H.	55	532124788	Spring, Retainer
22	819111216	Washer 11/32 x 3/4 x 16 Gauge	56	532136782	Adjustment Plate, Rear Link, L.H.
23	532078158	Bolt, Hex Head 5/16-18 x 1-1/4	57	872140606	Bolt, Carriage 3/8-16 x 3/4
24	532124670	Retainer, Spring	58	819131212	Washer 13/32 x 3/4 x 12 Gauge
25	874600636	Bolt, Carriage 3/8-16 x 2-1/4	59	873800500	Locknut, Hex, with Washer Insert 5/16-18
26	819131612	Washer 13/32 x 1 x 12 Gauge	60	819111112	Washer 11/32 x 11/16 x 12 Gauge
27	532132556	Link Assembly, Front	62	532124660	Retainer Spring
28	873350800	Nut, Hex, Jam 1/2-13 UNC	64	532133943	Washer Hardened
29	532130171	Trunnion	--	532130794	Mandrel Assembly (Includes Key Numbers 5-8, 10-12, 39 and 41)
30	873800800	Locknut with Washer Insert 1/2-13 UNC	--	532138422	Mower Deck, Complete
31	532132553	Clutch Rod, Primary			
32	873350600	Nut, Hex, Jam 3/8-16			
33	532132559	Arm, Suspension, Rear			
34	532133604	Trunnion 3/8-16			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
ELECTRICAL



REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92

ELECTRICAL

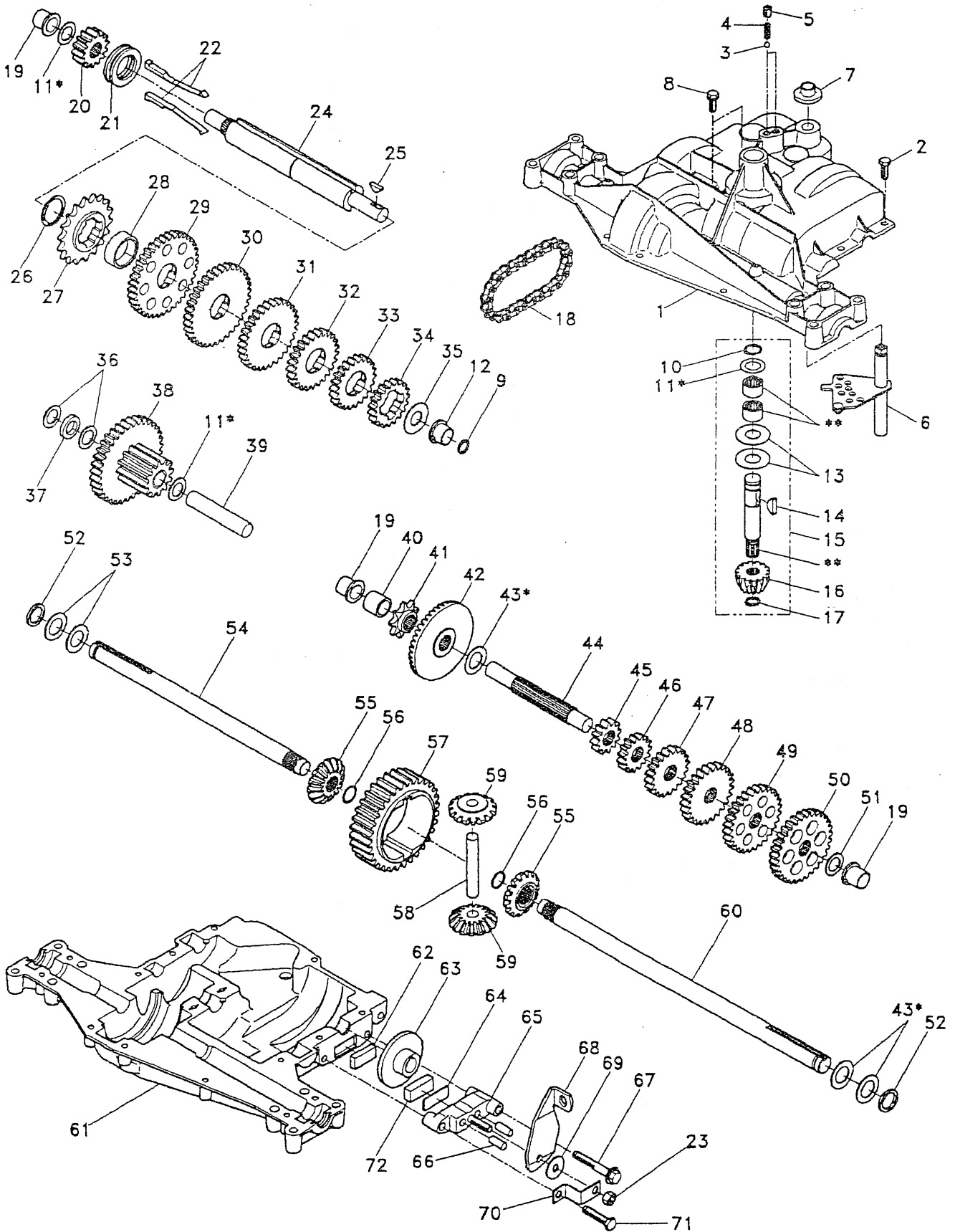
KEY NO.	PART NO.	DESCRIPTION
1	873510400	Nut, Hex, Keps 1/4-20
2	532108423	Assembly, Cable
3	532133909	Battery
5	532108236	Bracket, Switch
6	532104445	Switch, Interlock, 2 Terminal
7	532109553	Switch, Interlock, 4 Terminal
8	817021008	Screw, Hex Head, Self-Tapping #10-24 x 1/2
9	532140401	Key, Molded
10	532123620	Cover, Ignition Key
11	532140400	Nut, Ignition
12	532140399	Switch, Ignition
14	532124756	Tie, Cable
15	532121305	Switch, Plunger
16	873510500	Nut, Hex, Keps 5/16-18
17	532108824	Fuse
18	532128353	Assembly, Cable
19	532140411	Harness, Ignition
20	873350400	Nut, Hex, Jam 1/4-20
21	810090400	Washer, Lock 1/4
22	874780408	Bolt, Hex, Fin. 1/4-20 UNC x 1/2 Grade 5
24	532131563	Cover, Terminal
25	532138406	Solenoid
26	874760412	Bolt, Hex Head 1/4-20 UNC x 3/4
27	819091016	Washer 9/32 x 5/8 x 16 Gauge
28	810040400	Washer, Lock 1/4
29	532121264	Cap, Battery
30	873220400	Nut, Hex, Fin. 1/4-20 UNC
31	532004152	Bulb, Light
32	532131078	Harness, Headlight
33	532110712	Switch, Light
35	811050600	Washer, Lock, External Tooth 3/8
36	811150400	Washer, Lock, Internal Tooth 1/4
37	532140413	Harness Engine
38	532140660	Harness Adapter

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
TRANSAXLE DANA, MODEL NO. 4360-48



REPAIR PARTS

12.5 HP 38" LAWN TRACTOR-MODEL NO. LT120 (HA125R38B), PRODUCT NO. 954 00 04-92
TRANSAXLE DANA, MODEL NO. 4360-48

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	532138248	Housing, Upper	41	532105928	Sprocket, 9 Teeth
2	532002274	Screw, Self-Tapping, Large 1/4-20 x .734	42	532110084	Gear, Bevel, 42 Teeth
3	532134400	Ball, Detent	43	532134394	* Assembly, Kit, Shim .750 Shaft
4	532105904	Spring, Detent	44	532120473	Shaft, Drive
5	532105905	Screw, Set	45	532105933	Gear, Spur, 12 Teeth
6	532138235	Kit, Shifter Assembly	46	532106151	Gear, Spur, 15 Teeth
7	532134399	Boot, Shifter	47	532120407	Gear, Spur, 20 Teeth
8	532134791	Screw, Self-Tapping, with Sealer	48	532106589	Gear, Spur, 25 Teeth
9	532138241	Square Ring	49	532120408	Gear, Spur, 28 Teeth
10	532002267	Ring, Retaining	50	532105937	Gear, Spur, 31 Teeth
11	532134793	* Assembly, Kit, Shim .625 Shaft	51	532002226	Washer, Plain .632 x 1.00 x .060
12	532138240	Bearing, Flange	52	532134401	Washer, Neoprene
13	532120415	Washer, Plain .632 x 1.38 x .046	53	532002264	Washer, Plain .758 x 1.25 x .031
14	532002257	Key, Woodruff, #9	54	532120474	Axle, L.H.
15	532138234	Assembly, Kit, Input Shaft	55	532110081	Gear, Miter, 15 Teeth
16	532110078	Pinion, Bevel, 14 Teeth	56	532105941	Ring, Retaining
17	532105909	Ring, Retaining	57	532110071	Gear, Spur, 32 Teeth
18	532105910	Chain, 24 Pitches	58	532120952	Shaft, Cross
19	532105911	Bearing, Flange	59	532110082	Gear, Miter, 15 Teeth
20	532138242	Gear, Spur, 14 Teeth	60	532123908	Axle, R.H.
21	532138243	Collar, Clutch	61	532120475	Housing, Lower
22	532138236	Assembly, Kit, Clutch Keys	62	532120961	Puck, Friction
23	873810500	Locknut 5/16-24	63	532007294	Disc, Brake
24	532138243	Shaft, Intermediate	64	532108989	Spacer
25	532002244	Key, Woodruff, #61	65	532120953	Jaw, Brake
26	532105916	Ring, Retaining	66	532120954	Pin, Dowel
27	532120470	Sprocket, 18 Teeth	67	532134799	Screw, Self-Tapping, Large 5/16-18 x 2.25
28	532110070	Spacer	68	532138244	Lever, Actuating
29	532108977	Gear, Spur, 37 Teeth	69	532108996	Washer, Plain .321 x 1.00 x .055
30	532109254	Gear, Spur, 35 Teeth	70	532120956	Bracket, Anti-Rotation
31	532120405	Gear, Spur, 30 Teeth	71	532106596	Screw, Self-Tapping, Large 5/16-18 x 1.44
32	532108980	Gear, Spur, 25 Teeth	72	532120951	Puck, Friction
33	532120406	Gear, Spur, 22 Teeth	73	532120416	Grease
34	532134796	Gear, Spur, 19 Teeth			
35	532105925	Washer, Plain .640 x 1.37 x .061			
36	532002232	Washer, Plain .632 x 1.00 x .026			
37	532108978	Spacer .630 x 1.00 x .169			
38	532110079	Assembly, Gear, Combination of 12 Teeth and 35 Teeth			
39	532124639	Shaft, Idler			
40	532120472	Spacer .635 x .875 x .755			

* Use in combinations to maintain proper clearances

** Order Key No. 15

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

SERVICE NOTES

SERVICE NOTES
