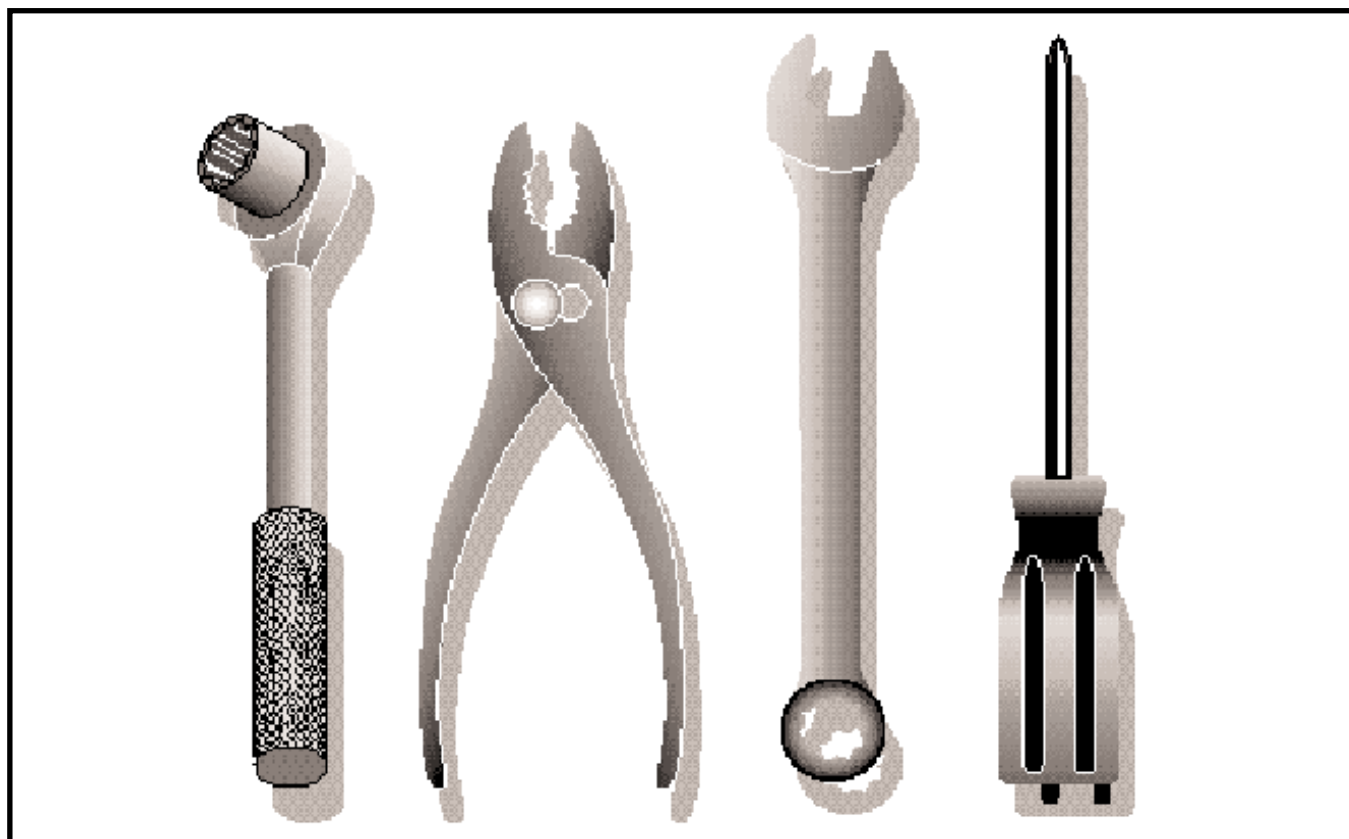


Ride Mower

## GTH2554XP A

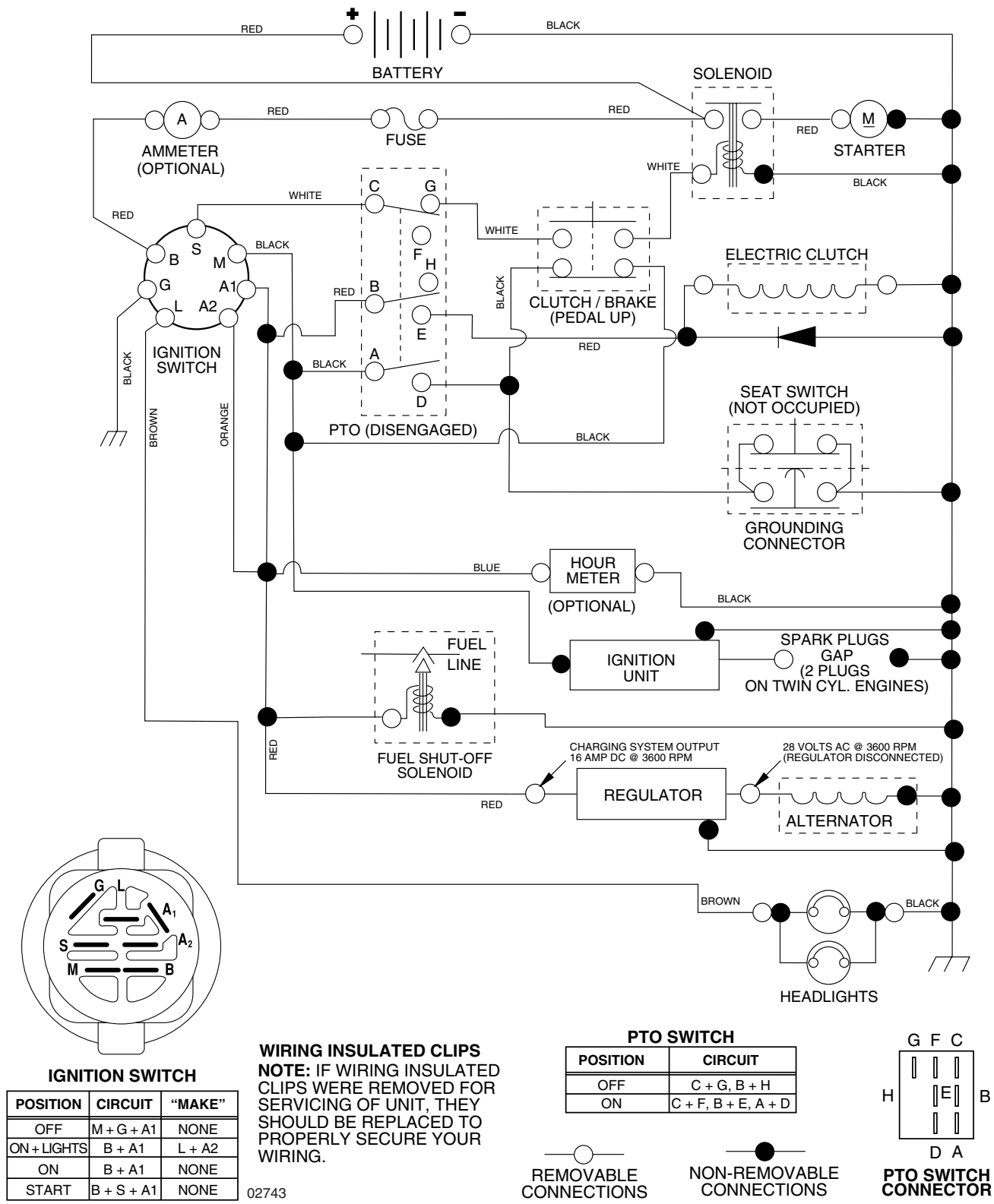
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Repair Parts Manual

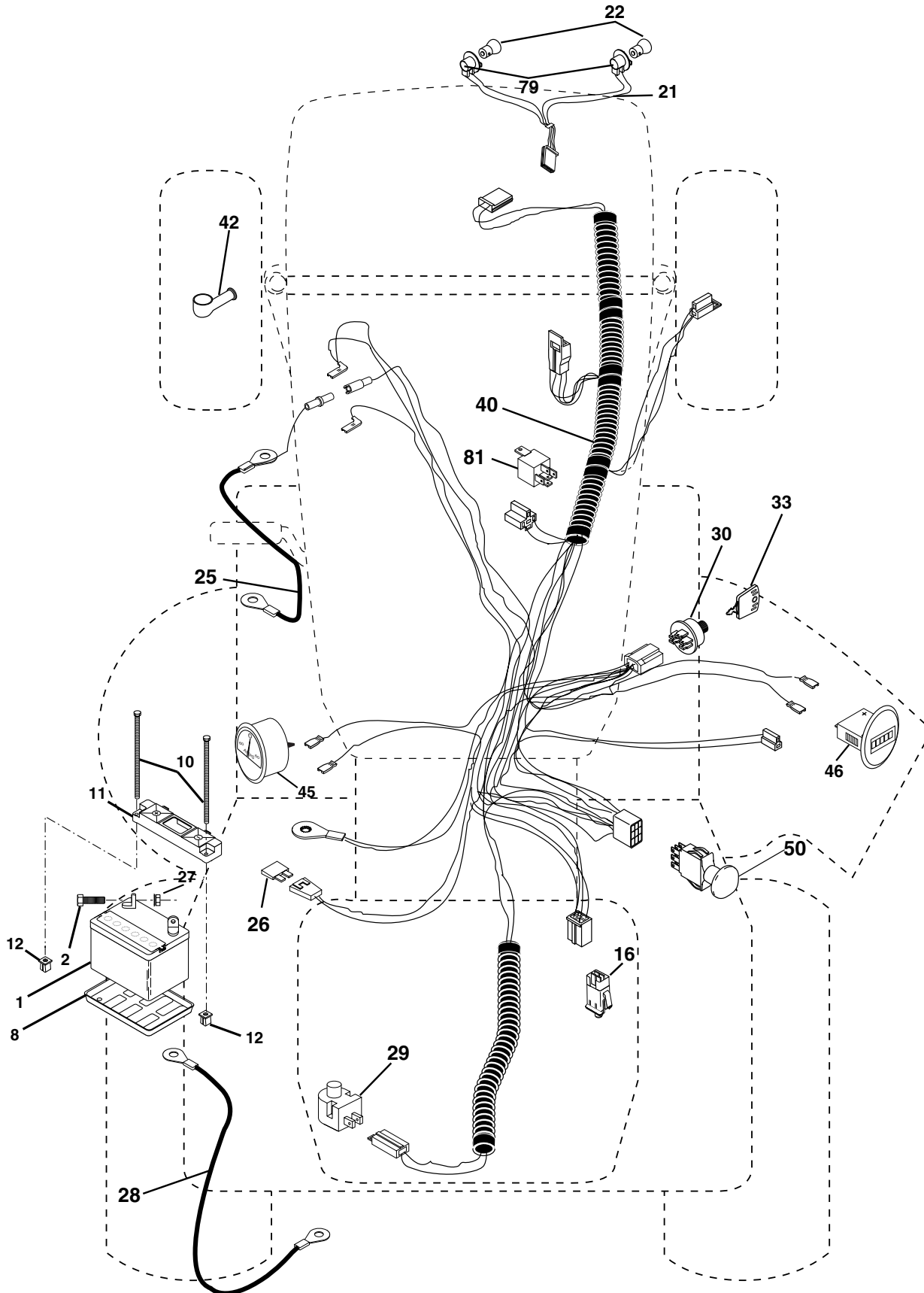


TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
SCHEMATIC



# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
ELECTRICAL



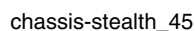
# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
ELECTRICAL

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                           |
|------------|--------------|---------------------------------------|
| 1          | 532 14 49-27 | Battery                               |
| 2          | 874 76 04-12 | Bolt Hex Head 1/4-20 x 3/4            |
| 8          | 532 12 48-86 | Tray, Battery                         |
| 10         | 532 14 52-11 | Bolt, Battery Front 1/4-20 x 7.5 Zinc |
| 11         | 532 15 01-09 | Holddown Battery Front Mount          |
| 12         | 532 14 57-69 | Nut, Push Nylon 1.4" Battery Front    |
| 16         | 532 17 61-38 | Switch Interlock                      |
| 21         | 532 17 56-88 | Harness Socket Light w/4152J          |
| 22         | 532 00 41-52 | Bulb Light                            |
| 25         | 532 18 54-61 | Cable, Battery                        |
| 26         | 532 10 88-24 | Fuse                                  |
| 27         | 873 51 04-00 | Nut Keps Hex 1/4-20                   |
| 28         | 532 17 06-97 | Cable, Ground                         |
| 29         | 532 12 13-05 | Switch, Plunger NC Gray               |
| 30         | 532 17 55-66 | Switch, Ign                           |
| 33         | 532 14 04-01 | Key                                   |
| 40         | 532 18 80-34 | Harness Ign.                          |
| 42         | 532 15 43-36 | Cover, Terminal Red                   |
| 45         | 532 17 75-00 | Ammeter                               |
| 46         | 532 17 75-01 | Hourmeter Snap-In                     |
| 50         | 532 17 46-51 | Switch, PTO                           |
| 79         | 532 17 52-42 | Bulbholder Asm                        |
| 81         | 532 10 97-48 | Relay Asm.                            |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
CHASSIS AND ENCLOSURES**



# REPAIR PARTS

**TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27**  
**CHASSIS AND ENCLOSURES**

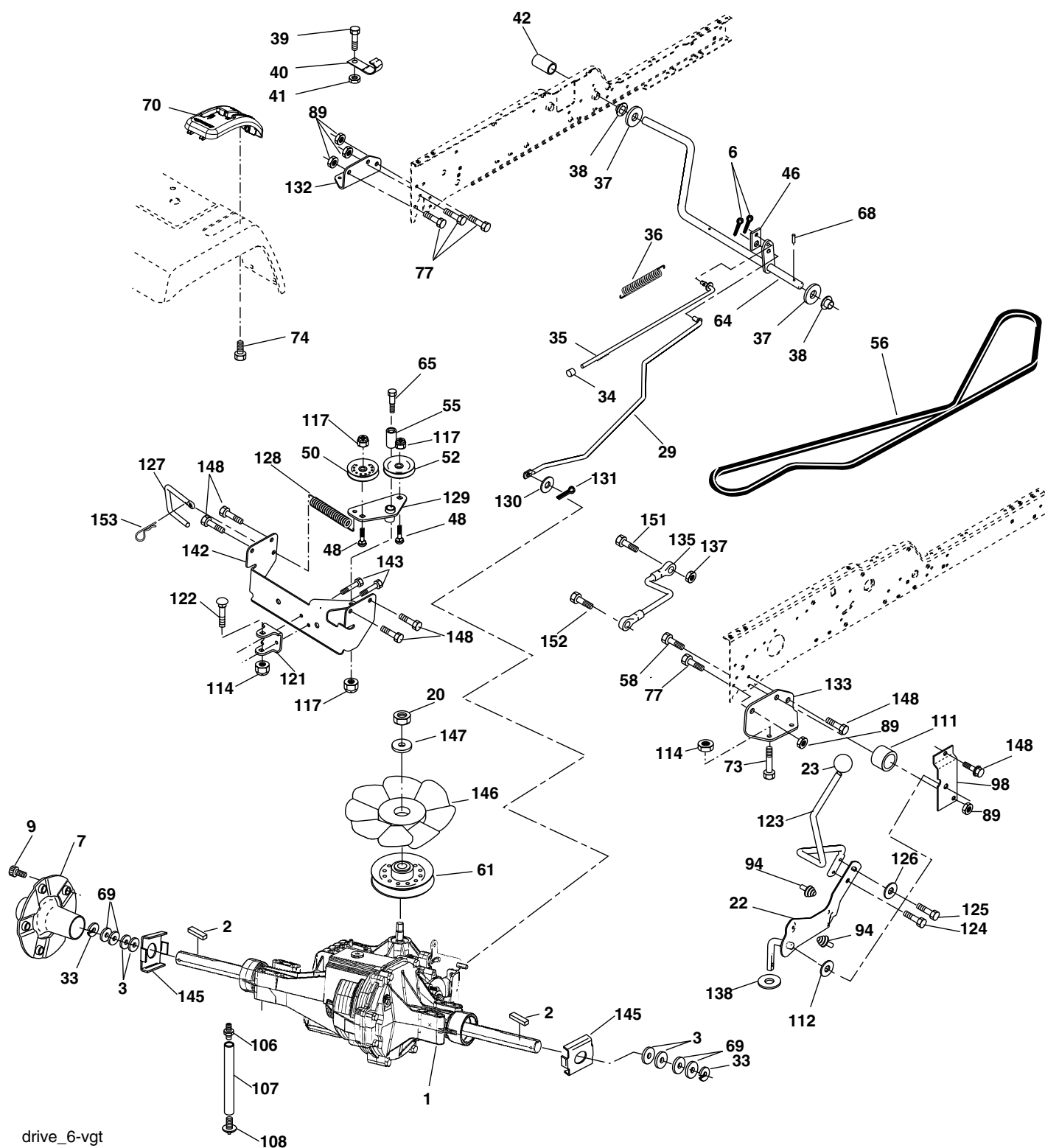
| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 532 18 03-75 | Rail, Kit RH                   |
| 2       | 532 17 52-82 | Drawbar, Gt                    |
| 5       | 532 18 56-04 | Dash, Plastic                  |
| 6       | 532 15 78-82 | Dash, 1PCS, Lower              |
| 7       | 817 72 04-08 | Screw, Thd Cut 1/4-20 x 1/2    |
| 8       | 532 18 46-68 | Support, Battery               |
| 14      | 532 19 00-55 | Hood Asm., Pnt                 |
| 15      | 532 16 18-41 | Lens LH                        |
| 16      | 532 12 17-94 | Cover, Access                  |
| 17      | 817 06 06-12 | Screw, 3/8-16 x 3/4            |
| 18      | 532 18 28-73 | Grille                         |
| 19      | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga.  |
| 20      | 874 78 06-16 | Bolt, Fin Hex 3/8-16 x 1 Gr.5  |
| 21      | 873 80 06-00 | Nut Lock Hex w/Ins 3/8-16 unc  |
| 24      | 532 18 10-58 | Footrest, RH                   |
| 25      | 532 16 18-42 | Lens RH                        |
| 28      | 532 18 10-57 | Footrest, LH                   |
| 30      | 532 14 50-52 | Saddle                         |
| 31      | 532 16 14-19 | Bracket Supt 1-pc Vgt Steering |
| 32      | 532 16 13-27 | Bracket, Frame Pivot Lh        |
| 33      | 532 16 13-26 | Bracket, Frame Pivot Rh        |
| 34      | 532 17 70-18 | Plate Asm Engine Chassis       |
| 35      | 819 11 11-16 | Washer 11/32 x 11/16 x 16 Ga.  |
| 36      | 817 06 05-12 | Screw 5/16-18 x 3/4            |
| 37      | 532 18 17-20 | Fender, Pnt.                   |
| 39      | 532 17 52-78 | Bracket, Axle Front            |
| 43      | 532 13 69-39 | Bracket, Spnsn Front Lh        |
| 44      | 532 13 69-40 | Bracket, Spnsn Front Rh        |
| 45      | 532 18 72-70 | Bracket Asm., Susp Chassis     |
| 47      | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2      |
| 50      | 532 17 54-76 | Bracket, Chassis Front         |

| KEY NO. | PART NO.     | DESCRIPTION                               |
|---------|--------------|-------------------------------------------|
| 58      | 532 18 35-69 | Bracket Asm., Fender                      |
| 68      | 817 49 05-08 | Screw, 5/16-18 x 1/2                      |
| 84      | 532 18 81-64 | Upstop                                    |
| 86      | 874 78 07-20 | Bolt Hex 7/16-14 x 1 1/4 Gr. 5            |
| 91      | 532 18 03-74 | Rail, Kit Lh                              |
| 99      | 532 17 71-43 | Rod Asm. Bypass                           |
| 122     | 532 16 14-64 | Screw Hex WSHD 8-18 x 7/8                 |
| 130     | 532 17 18-75 | Screw Hw Hd Hi-Lo #13-16 x 3/4            |
| 138     | 532 18 17-98 | Cupholder                                 |
| 139     | 532 17 18-73 | Bolt Shoulder 5/16-18                     |
| 142     | 532 16 18-97 | Bracket Dash Stealth RH                   |
| 143     | 532 17 75-86 | Skirt Grille RH                           |
| 144     | 532 16 19-00 | Bracket Dash Stealth LH                   |
| 146     | 532 17 75-87 | Skirt Grille LH                           |
| 148     | 532 16 46-55 | Extrusion Bumper                          |
| 150     | 532 19 03-09 | Duct Heat Hood                            |
| 152     | 532 17 79-56 | Shield, Browning                          |
| 153     | 532 18 82-12 | Light Box Asm w/Lens (Inc. #'s 15 and 25) |
| 156     | 817 00 05-12 | Screw 5/16-18 x 3/4                       |
| 158     | 817 67 06-08 | Screw 3/8-16 x 1/2                        |
| 159     | 817 00 06-12 | Screw Hexwsh THDR 3/8-16 x 3/4            |
| 161     | 532 18 17-87 | Consol Fuel Window                        |
| 162     | 532 14 24-32 | Screw Hex Wsh Hi-Lo 1/4-1/2 unc           |
| 165     | 532 18 35-54 | Bracket Support Tank                      |
| 166     | 873 80 07-00 | Nut, Lock Hex 7/16 unc                    |
| 167     | 532 18 46-72 | Bushing Snap                              |
| 169     | 532 18 85-98 | Bracket Chassis Sway                      |
| 170     | 532 18 85-58 | Bolt Shoulder                             |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
GROUND DRIVE



# REPAIR PARTS

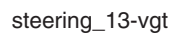
**TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27**  
**GROUND DRIVE**

| KEY NO. | PART NO.     | DESCRIPTION                                                                   |
|---------|--------------|-------------------------------------------------------------------------------|
| 1       | -----        | Transaxle Hydro Gear<br>331-3000 (Order Parts From<br>Transaxle Manufacturer) |
| 2       | 532 00 70-70 | Key Sq. 1/4 x 2.5                                                             |
| 3       | 532 00 75-63 | Washer                                                                        |
| 6       | 876 02 04-12 | Pin, Cotter                                                                   |
| 7       | 532 14 05-07 | Wheel, Hub Assembly                                                           |
| 9       | 532 14 00-80 | Bolt, Hub                                                                     |
| 20      | 873 94 08-00 | Nut                                                                           |
| 22      | 532 18 02-35 | Lever Asm Shift                                                               |
| 23      | 532 14 08-45 | Knob                                                                          |
| 29      | 532 17 66-00 | Brake, Rod                                                                    |
| 33      | 812 00 00-53 | Ring E                                                                        |
| 34      | 532 07 16-73 | Cap, Parking Brake                                                            |
| 35      | 532 13 76-48 | Rod, Parking Brake                                                            |
| 36      | 532 14 94-12 | Spring, Drive Ground                                                          |
| 37      | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.                                                 |
| 38      | 532 15 00-35 | Nyliner                                                                       |
| 39      | 874 32 10-16 | Screw, Fin. #10-24 x 1                                                        |
| 40      | 532 17 85-75 | Actuator, Interlock VGT                                                       |
| 41      | 873 93 10-00 | Nut Centerlock 10-24 unc                                                      |
| 42      | 532 12 47-82 | Cover, Pedal                                                                  |
| 46      | 532 14 51-70 | Retainer, Spring                                                              |
| 48      | 872 11 06-14 | Bolt Rdhd 3/8-16 x 1.3/4 Gr. 5                                                |
| 50      | 532 13 14-94 | Pulley, Idler, Flat                                                           |
| 52      | 532 12 77-83 | Pulley, Idler, Grooved                                                        |
| 55      | 532 10 57-06 | Bearing, Idler                                                                |
| 56      | 532 16 15-97 | V-Belt                                                                        |
| 58      | 874 76 07-24 | Bolt Fin Hex 7/16-14 x 1-1/2                                                  |
| 61      | 532 14 39-95 | Pulley, Transaxle                                                             |
| 64      | 532 17 66-01 | Shaft, Brake Pedal                                                            |
| 65      | 532 17 96-13 | Bolt, Shoulder                                                                |
| 68      | 532 00 51-42 | Pin, Roll                                                                     |
| 69      | 532 12 38-00 | Washer                                                                        |
| 70      | 532 18 17-88 | Console Automatic YT/GT                                                       |
| 73      | 874 49 05-48 | Bolt Hex Flghd 5/16-18 x 3 Gr. 5                                              |
| 74      | 532 14 24-32 | Screw Hex Wsh. Hi-Lo 1/4-1/2                                                  |
| 77      | 874 78 07-16 | Bolt Fin Hex 7/16-14 x 1                                                      |

| KEY NO. | PART NO.     | DESCRIPTION                       |
|---------|--------------|-----------------------------------|
| 89      | 873 68 07-00 | Nut Crownlock 7/16-14 unc         |
| 94      | 532 13 38-35 | Fastener Christmas Tree           |
| 98      | 532 14 10-04 | Bracket Shift                     |
| 106     | 532 14 29-18 | O-Ring Asm Hydro Gear             |
| 107     | 532 15 47-39 | Line Fuel Hydro 15" VGT           |
| 108     | 532 14 29-17 | Cap Asm Vent Hydro Gear           |
| 111     | 532 15 62-40 | Spacer Shift Lever VGTH           |
| 112     | 532 17 85-58 | Washer Nylon High Temp            |
| 114     | 873 80 05-00 | Nut Lock Hex W/Ins 5/16-18 unc    |
| 117     | 873 90 06-00 | Nut, Lock Flg. 3/8-16             |
| 121     | 532 17 56-11 | Bracket Strap Torque              |
| 122     | 872 01 05-20 | Bolt RDHDSQ 5/16-18 unc x 2-1/2   |
| 123     | 532 18 32-54 | Rod Shift                         |
| 124     | 532 16 54-92 | Bolt Shoulder 5/16-18 x .561      |
| 125     | 817 49 05-10 | Screw 5/16-18 x 5/8               |
| 126     | 532 16 60-02 | Washer SRRTD 5/16 ID x 1.0 x .125 |
| 127     | 532 17 73-62 | Link Control Clutch               |
| 128     | 532 17 66-24 | Spring Drive GRND                 |
| 129     | 532 17 94-73 | Bracket Asm Idler Tensioning      |
| 130     | 819 13 10-16 | Washer 13/32 x 5/8 x 16 Ga.       |
| 131     | 876 02 03-12 | Pin Cotter 3/32 x 3/4             |
| 132     | 532 17 54-67 | Bracket Mtg Hydro 3500 LH VGT     |
| 133     | 532 17 54-68 | Bracket Mtg Hydro 3500 RH VGT     |
| 135     | 532 17 73-64 | Link Asm Control Hydro 3500       |
| 137     | 532 12 49-49 | Nut Lock 5/16-18 NC Thd.          |
| 138     | 532 00 13-70 | Washer Thrust 5/8 x 1.10 x 1/32   |
| 142     | 532 17 54-69 | Strap Torque HG-3500              |
| 143     | 817 06 05-12 | Screw Thdrol 5/16-18 x 3/4        |
| 145     | 532 16 31-68 | Washer Axle Flange HG-3000        |
| 146     | 532 14 04-62 | Fan 7" Hydro                      |
| 147     | 532 14 13-22 | Washer                            |
| 148     | 817 00 06-12 | Screw 3/8-16 x 1-1/4              |
| 151     | 874 76 05-14 | Bolt Hex 5/16-18 x 7/8            |
| 152     | 532 17 87-05 | Bolt Hex 5/16 x 1 W/Patch         |
| 153     | 532 12 47-88 | Spring, Retainer                  |

**NOTE:** All component dimensions given in U. S.  
inches 1 inch = 25.4 mm

**TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27**  
**STEERING ASSEMBLY**



# REPAIR PARTS

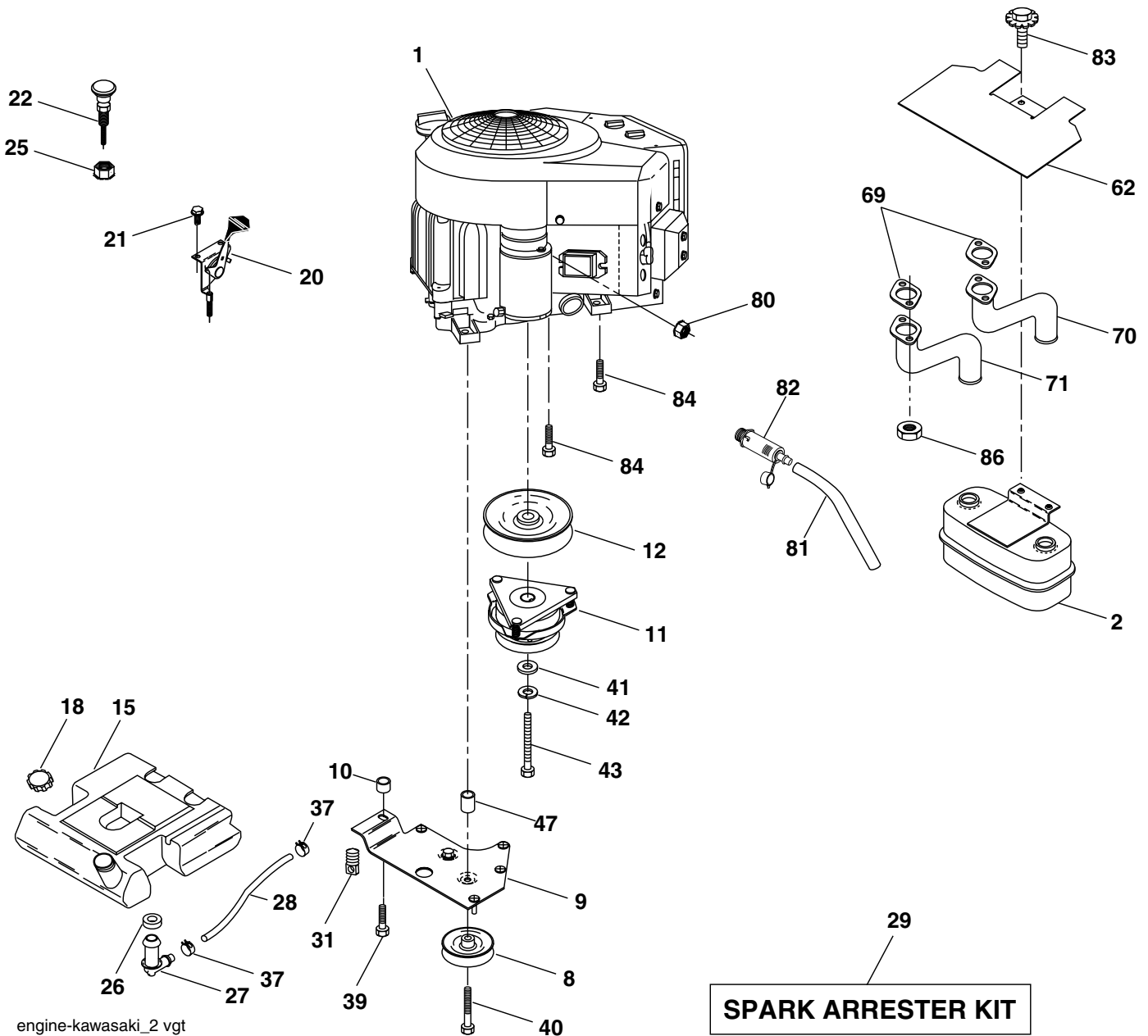
TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
STEERING ASSEMBLY

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                      |
|------------|--------------|----------------------------------|
| 1          | 532 16 66-27 | Wheel, Steering                  |
| 2          | 532 17 85-57 | Axle Asm., Front                 |
| 3          | 532 18 32-26 | Fitting, Grease                  |
| 4          | 532 16 18-49 | Spindle Asm, LH                  |
| 5          | 532 16 18-48 | Spindle Asm., RH                 |
| 6          | 532 12 49-31 | Bearing, Race Thrust Harden      |
| 7          | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.    |
| 8          | 812 00 00-29 | Ring, Klip #T5304-75             |
| 9          | 532 12 12-32 | Cap, Spindle                     |
| 10         | 874 78 10-44 | Bolt, Fin Hex 5/8-11 x 2-3/4     |
| 11         | 532 13 65-18 | Spacer Brg Axle Front 1.570      |
| 12         | 873 90 10-00 | Nut, Lock Flange 5/8-11 unc      |
| 13         | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.    |
| 14         | 810 04 06-00 | Washer, Lock Hvy Hlcl Spr 3/8    |
| 15         | 873 54 06-00 | Nut Crownlock 3/8-24             |
| 16         | 532 18 68-14 | Shaft Asm., Steering             |
| 18         | 532 18 77-99 | Draglink                         |
| 19         | 532 15 60-11 | Support Asm., Steering Vgt       |
| 20         | 532 17 75-92 | Boot Steering                    |
| 21         | 532 15 99-45 | Adapter, Wheel Steering          |
| 22         | 532 15 51-05 | Bushing, Strg.                   |
| 23         | 532 15 29-27 | Screw                            |
| 26         | 532 16 66-26 | Cap , Wheel Steering             |
| 27         | 532 12 49-37 | Bearing, Col. Strg.              |
| 28         | 817 00 06-12 | Screw 3/8-16 x 3/4               |
| 29         | 532 10 42-39 | Bearing, Flange                  |
| 31         | 532 13 81-36 | Bushing, Nyliner Snap            |
| 32         | 819 11 16-10 | Washer 11/32 x 1 x 10 Ga.        |
| 33         | 810 04 05-00 | Washer, Lock Hvy Hlcl Spr 5/16   |
| 34         | 874 78 05-12 | Bolt, Hex Hd 5/16-18 x 3/4       |
| 35         | 532 18 70-39 | Gear, Sector Steering            |
| 36         | 532 18 67-99 | Tie Rod                          |
| 41         | 532 15 52-46 | Bracket Switch Inerlock VGT97    |
| 42         | 817 49 05-08 | Screw 5/16-18 x 1/2              |
| 44         | 532 17 75-93 | Extension Steering Premium       |
| 45         | 819 18 24-11 | Washer 9/16 ID x 1-1/2 OD 11 Ga. |
| 46         | 819 13 16-10 | Washer FLat 13/32 x 1/10 Ga.     |
| 47         | 532 17 94-71 | Bracket Asm. Idler               |
| 49         | 532 17 58-20 | Pulley Idler Flat                |
| 50         | 873 90 06-00 | Nut Lock Flg 3/8-16 unc          |
| 51         | 873 94 08-00 | Nut Hex Jam Toplock 1/2-20 unf   |
| 52         | 532 17 55-53 | Clip Steering                    |
| 53         | 532 18 89-67 | Washer Hardened                  |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
ENGINE



engine-kawasaki\_2 vgt

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
ENGINE

| KEY NO. | PART NO.     | DESCRIPTION                                                              |
|---------|--------------|--------------------------------------------------------------------------|
| 1       | ---          | Engine Kawasaki, Model No. FH721V (Order parts from engine manufacturer) |
| 2       | 532 14 97-23 | Muffler Side                                                             |
| 8       | 532 12 13-61 | Pulley V-Idler                                                           |
| 9       | 532 17 77-48 | Keeper Asm. Belt Engine VGT                                              |
| 10      | 532 17 52-87 | Bushing                                                                  |
| 11      | 532 17 93-35 | Clutch Electric                                                          |
| 12      | 532 14 39-96 | Pulley Engine VGT Elect Clutch                                           |
| 15      | 532 17 91-15 | Tank Fuel                                                                |
| 18      | 532 18 18-03 | Cap Fuel                                                                 |
| 20      | 532 17 81-47 | Control Throttle                                                         |
| 21      | 532 17 18-75 | Screw HWHD Hi-Lo #13-16 x 3/4                                            |
| 22      | 532 17 81-48 | Control Choke                                                            |
| 25      | 873 92 06-00 | Nut Keps 3/8-24 unf                                                      |
| 26      | 532 12 49-52 | Bushing                                                                  |
| 27      | 532 13 92-77 | Stem Tank Fuel                                                           |
| 28      | 532 12 47-03 | Fuel Line                                                                |
| 29      | 532 13 71-80 | Spark Arrester Kit                                                       |
| 31      | 532 14 50-06 | Clip Push-In Hinged                                                      |
| 37      | 532 12 34-87 | Clamp Hose                                                               |
| 39      | 817 49 06-36 | Screw TT 3/8-16 x 2-1/4 unc                                              |
| 40      | 817 49 06-64 | Screw TT 3/8-16 x 4 unc                                                  |
| 41      | 532 12 61-97 | Washer 1-1/2 OD x 15/32 ID x .250                                        |
| 42      | 810 04 07-00 | Washer Lock 7/16                                                         |
| 43      | 532 17 99-53 | Bolt Hex 7/16-20 x 3.75 Gr. 5                                            |
| 47      | 532 17 52-88 | Bushing                                                                  |
| 62      | 532 17 62-52 | Shield Heat Muffler                                                      |
| 69      | ---          | Gasket (Order from engine mfg.)                                          |
| 70      | 532 17 57-67 | Tube Exhaust RH                                                          |
| 71      | 532 17 57-66 | Tube Exhaust LH                                                          |
| 80      | 532 16 33-05 | Nut Flange M8-1.25                                                       |
| 81      | 532 14 84-56 | Tube Drain Oil Easy                                                      |
| 82      | ---          | Valve Oil Drain (Order from engine mfg.)                                 |
| 83      | 532 17 18-77 | Bolt 5/16-18 unc x 1-3/4 W/Sems                                          |
| 84      | 817 06 06-24 | Screw 3/8-16 x 1-1/2                                                     |
| 86      | 532 18 43-62 | Nut Hex Flange Toplock M8-1.25                                           |

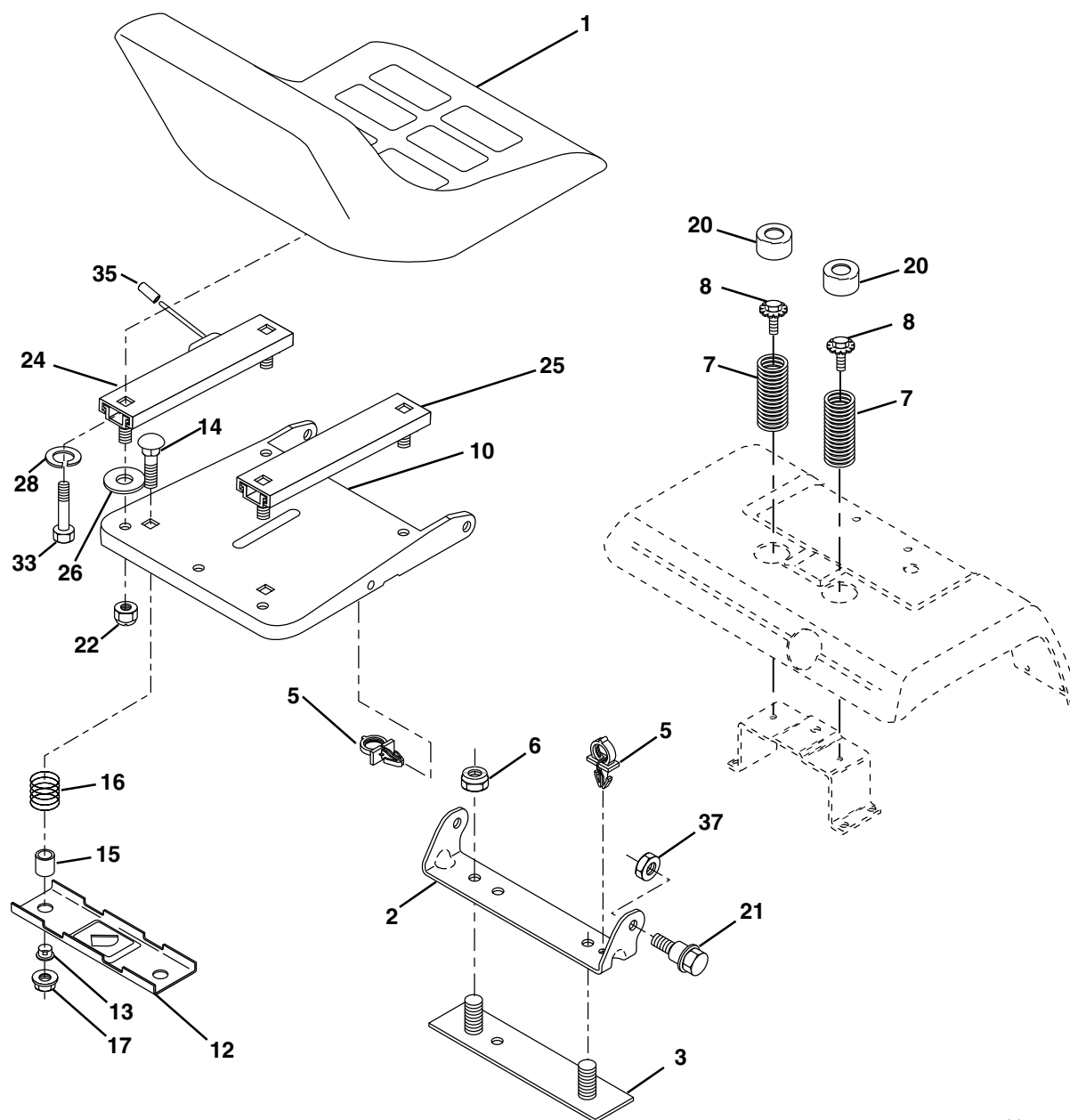
**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

|                   |                |
|-------------------|----------------|
| Briggs & Stratton | 1-800-233-3723 |
| Kohler Co.        | 1-800-544-2444 |
| Tecumseh Products | 1-800-558-5402 |
| Honda Engines     | 1-800-426-7701 |
| Kawasaki          | 1-949-460-5688 |

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
SEAT ASSEMBLY



seat\_11-vgt

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 1       | 532 18 87-15 | Seat                          |
| 2       | 532 14 05-51 | Bracket, Pivot Seat           |
| 3       | 532 14 06-75 | Strap Asm Fender              |
| 5       | 532 14 50-06 | Clip, Push In Hinged          |
| 6       | 873 80 06-00 | Nut, Crownlock 3/8-16         |
| 7       | 532 12 41-81 | Spring, Seat Cprsn            |
| 8       | 532 17 18-77 | Bolt 5/16-18 Unc x 3/4        |
| 10      | 532 18 24-93 | Pan, Seat                     |
| 12      | 532 12 12-46 | Bracket, Mounting Switch      |
| 13      | 532 12 12-48 | Bushing, Snap                 |
| 14      | 872 05 04-12 | Bolt, Carriage 1/4-20 x 1-1/2 |
| 15      | 532 12 12-49 | Spacer, Split                 |
| 16      | 532 12 37-40 | Spring, Cprsn                 |

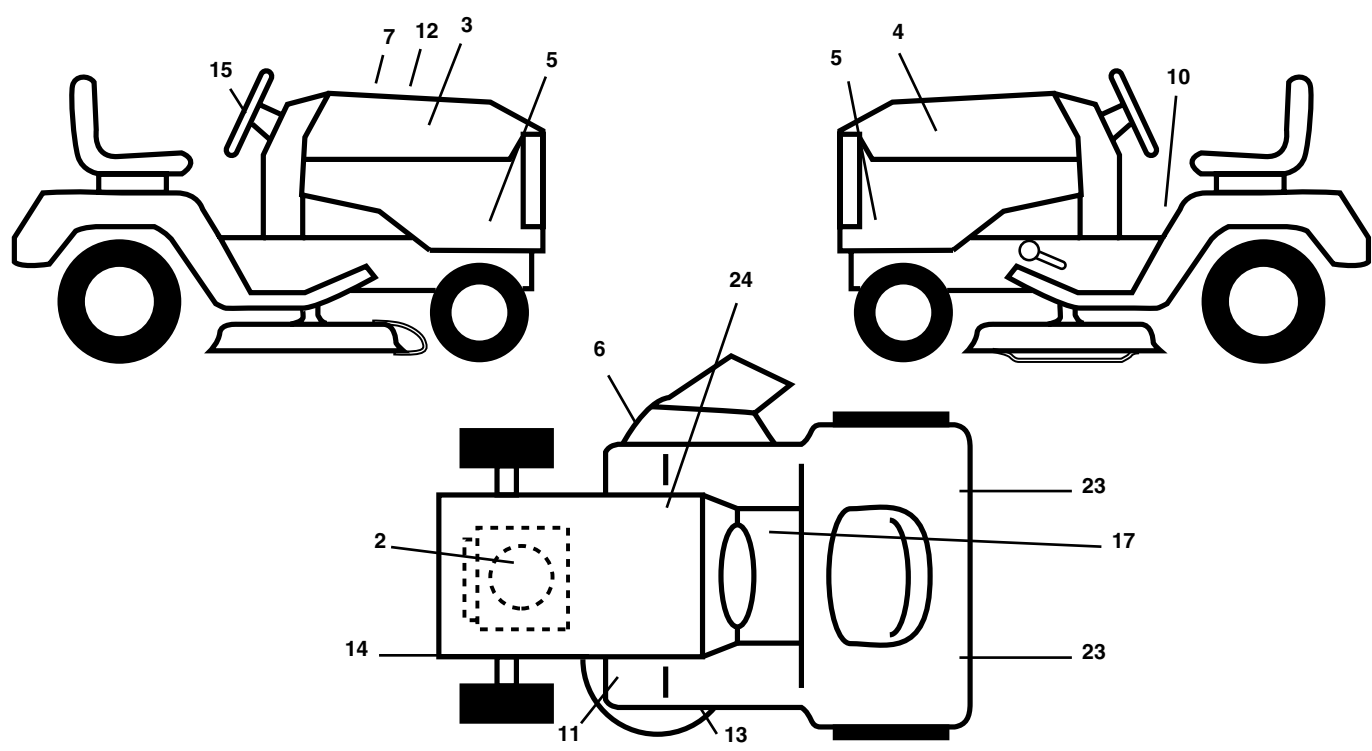
| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 17      | 532 12 39-76 | Nut, Lock 1/4 Lge Flg Gr. 5 |
| 20      | 532 12 42-38 | Cap, Spring Seat            |
| 21      | 532 17 18-52 | Bolt, Shoulder 5/16-18      |
| 22      | 873 68 05-00 | Nut Crownlock 5/16-18       |
| 24      | 532 17 79-46 | Track Slide Seat LH Locking |
| 25      | 532 17 79-47 | Track Slide Seat RH Free    |
| 26      | 819 11 10-12 | Washer 11/32 x 5/8 x 12 Ga. |
| 28      | 810 01 05-00 | Washer Split                |
| 33      | 874 78 05-12 | Bolt Fin Hex 5/16-18 x 1    |
| 35      | 532 17 84-26 | Cap Vinyl                   |
| 37      | 873 80 05-00 | Nut, Crownlock 5/16-18      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

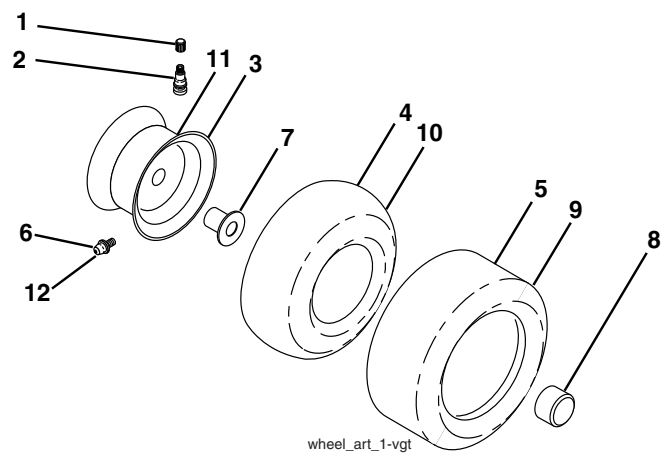
TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27

## DECALS



| KEY NO. | PART NO.     | DESCRIPTION            | KEY NO. | PART NO.            | DESCRIPTION                 |
|---------|--------------|------------------------|---------|---------------------|-----------------------------|
| 1       | 532 17 84-82 | Decal, Deck heavy Duty | 14      | 532 17 85-02        | Decal, Caution              |
| 2       | 532 18 56-93 | Decal, Engine          | 15      | 532 18 89-25        | Decal, Ins. Strg Whl        |
| 3       | 532 18 89-47 | Decal, Hood, RH        | 17      | 532 18 28-54        | Decal, Saddle Brake Parking |
| 4       | 532 18 89-48 | Decal, Hood, LH        | 23      | 532 10 62-02        | Reflector, Taillight        |
| 5       | 532 18 88-91 | Decal, Side Panel      | 24      | 532 14 50-05        | Decal, Btry Dngr/Psn        |
| 6       | 532 17 05-63 | Decal, Warning         | --      | <b>532 18 19-17</b> | Pad, Footrest, RH           |
| 7       | 532 18 09-41 | Decal, Customer Resp.  | --      | <b>532 18 19-16</b> | Pad, Footrest, LH           |
| 10      | 532 15 71-40 | Decal, Danger          | --      | 532 16 69-60        | Decal, Bypass               |
| 11      | 532 18 12-53 | Decal, Foot Rest       | --      | 532 18 82-18        | Manual, Owner's (English)   |
| 12      | 532 18 91-65 | Decal, Replacement     |         |                     |                             |
| 13      | 532 18 82-98 | Decal, V-Belt Sch      |         |                     |                             |

## WHEELS & TIRES

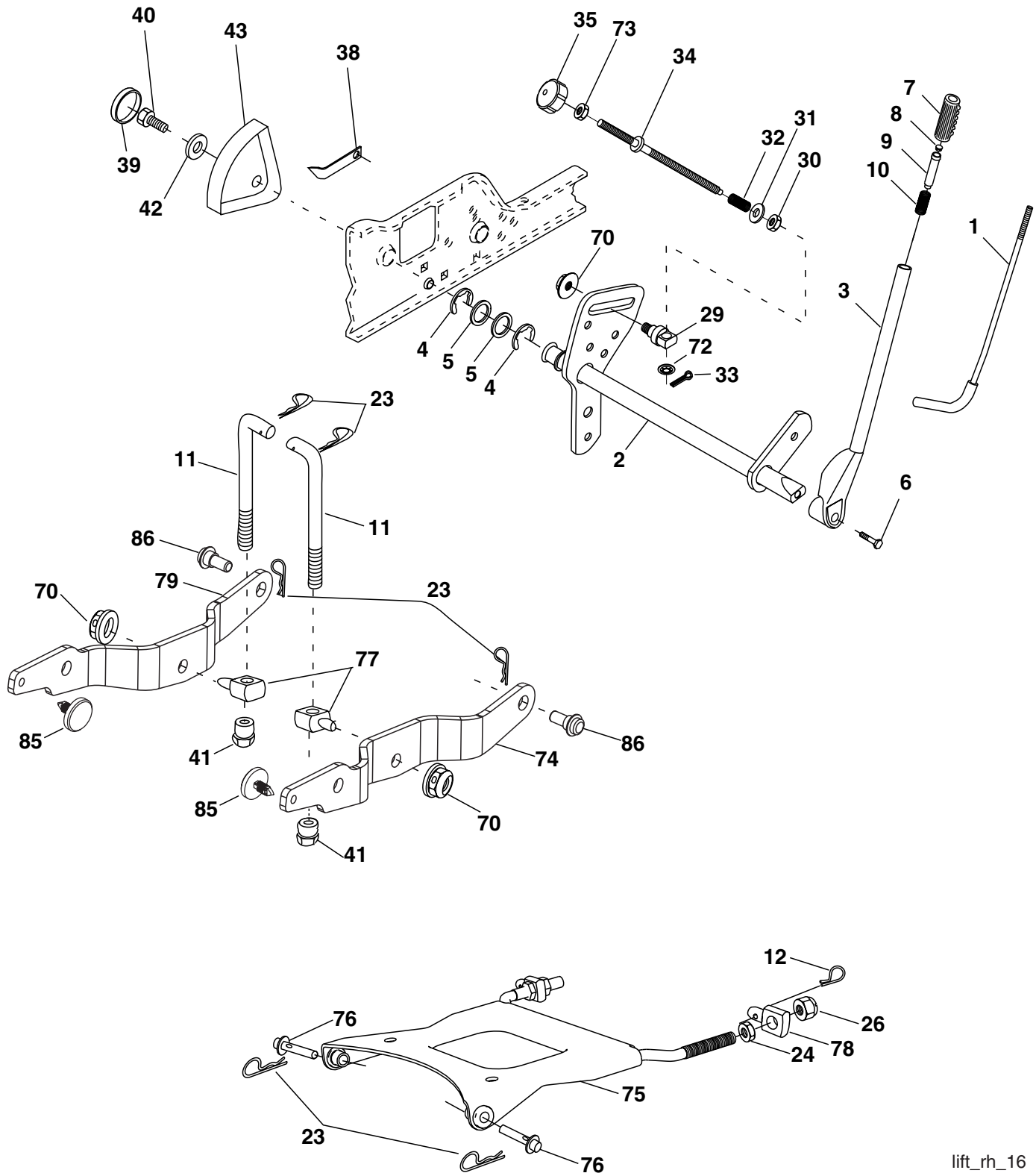


| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 05 91-92 | Cap, Valve, Tire                   |
| 2       | 532 06 51-39 | Stem, Valve                        |
| 3       | 532 14 45-09 | Rim Assembly, Front                |
| 4       | 532 00 81-34 | Tube, Front (Service Item Only)    |
| 5       | 532 10 62-30 | Tire, Front                        |
| 6       | 532 12 49-57 | Fitting, Grease                    |
| 7       | 532 12 49-59 | Bearing, Flange (Front Wheel Only) |
| 8       | 532 17 50-39 | Cap, Hub                           |
| 9       | 532 10 55-88 | Tire, Rear                         |
| 10      | 532 00 71-54 | Tube, Rear (Service Item Only)     |
| 11      | 532 14 45-10 | Rim Assembly, Rear                 |
| 12      | 532 12 48-60 | Fitting, Grease                    |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. Tube)        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
LIFT ASSEMBLY



lift\_rh\_16

# REPAIR PARTS

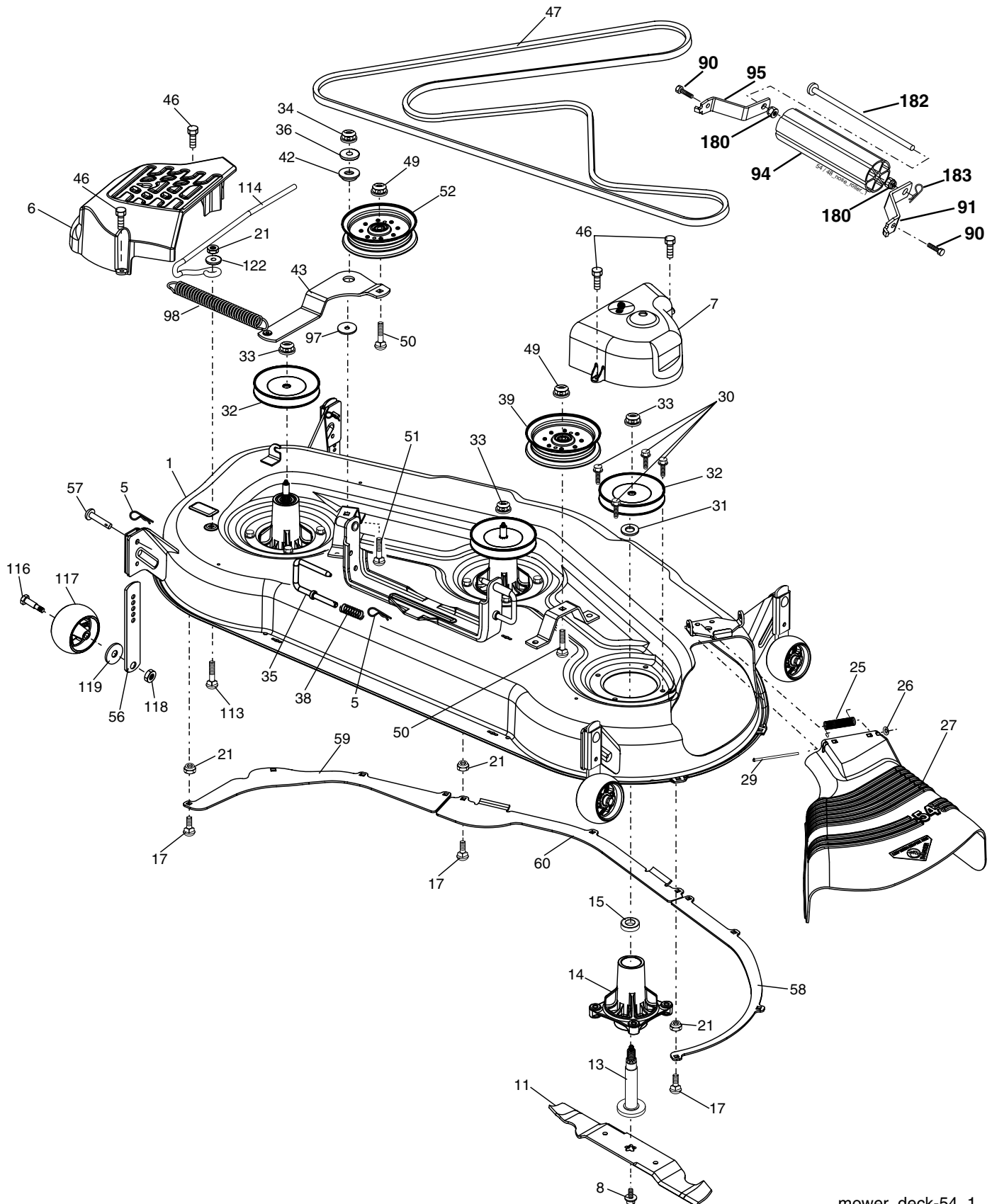
TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
LIFT ASSEMBLY

| KEY NO. | PART NO.     | DESCRIPTION                      |
|---------|--------------|----------------------------------|
| 1       | 532 12 10-06 | Rod Asm., Lever                  |
| 2       | 532 18 00-45 | Shaft Asm., Lift Vgt             |
| 3       | 532 15 91-89 | Lever Asm., Lift Rh              |
| 4       | 812 00 00-22 | E-Ring Truarc #5133-87           |
| 5       | 819 29 20-16 | Washer 29/32 x 1-1/4 x 16 Ga.    |
| 6       | 871 11 06-24 | Bolt, Fin Hex 3/8-16 x 1-1/2     |
| 7       | 532 12 56-31 | Grip, Handle                     |
| 8       | 532 12 45-26 | Button, Plunger                  |
| 9       | 532 12 23-64 | Plunger, Lever Lift              |
| 10      | 532 18 38-94 | Spring 0.620D x 2.125            |
| 11      | 532 17 53-75 | Link Lift                        |
| 12      | 532 16 35-52 | Retainer, Spring                 |
| 23      | 532 12 46-70 | Retainer, Spring                 |
| 24      | 873 35 08-00 | Nut, Jam Hex 1/2-13 Unc          |
| 26      | 873 80 08-00 | Nut, Lock W/Wsh 1/2-13 Unc       |
| 29      | 532 15 02-33 | Trunnion Infin Height            |
| 30      | 532 11 08-07 | Nut, Special                     |
| 31      | 819 13 10-16 | Washer 13/32 x 5/8 x 16 Ga.      |
| 32      | 532 13 71-50 | Spring, Compression Inf Hgt      |
| 33      | 876 02 03-08 | Pin, Cotter 3/32 x 1/2           |
| 34      | 532 13 71-67 | Rod, Adj Lift                    |
| 35      | 532 13 80-57 | Knob, Inf 3/8-16 Unc             |
| 38      | 532 15 50-97 | Pointer Height Indicator         |
| 39      | 532 12 39-35 | Plug, Hole Blk. 1.485/1.515 Dia. |
| 40      | 817 06 05-16 | Screw 5/16-18 x 1                |
| 41      | 532 17 59-94 | Nut, Lift Link 7/16-20           |
| 42      | 819 11 24-10 | Washer 11/32 x 1-1/2 x 10 Ga.    |
| 43      | 532 12 39-34 | Scale, Indicator Height          |
| 70      | 532 14 52-12 | Nut Hex Flange Lock              |
| 72      | 532 11 04-52 | Nut Push Phos & Oil              |
| 73      | 873 35 06-00 | Nut, Hex Jam 3/8-16 Unc          |
| 74      | 532 18 72-77 | Arm Suspension Rear RH           |
| 75      | 532 17 58-05 | Plate, Asm, Susp, Front          |
| 76      | 532 17 55-60 | Pin Flange                       |
| 77      | 532 17 62-05 | Trunion Susp Arm                 |
| 78      | 532 17 56-89 | Trunnion, Front, Susp            |
| 79      | 532 18 72-76 | Arm, Suspension LH               |
| 85      | 532 18 90-13 | Insert Wear                      |
| 86      | 532 18 85-28 | Bolt Shoulder                    |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27  
MOWER DECK



# REPAIR PARTS

**TRACTOR - - MODEL NO. GTH2554XP (GTH2554XPA), PRODUCT NO. 954 56 84-27**  
**MOWER DECK**

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 1       | 532 18 89-20 | Deck Weldment Mower           |
| 5       | 532 12 46-70 | Retainer Spring               |
| 6       | 532 18 72-97 | Cover Mandrel LH              |
| 7       | 532 18 81-87 | Cover Mandrel RH              |
| 8       | 532 17 43-65 | Bolt 7/16 Asm. Blade          |
| 11      | 532 18 72-54 | Blade Standard                |
| 13      | 532 18 72-91 | Shaft Asm. w/Lower Bearing    |
| 14      | 532 18 72-81 | Mandrel Housing               |
| 15      | 532 11 04-85 | Bearing, Ball, Mandrel        |
| 17      | 872 11 05-05 | Bolt Carr. 5/16-18 x 5/8      |
| 21      | 873 68 05-00 | Nut, Crownlock 5/16-18 unc    |
| 25      | 532 17 81-02 | Spring Torsion                |
| 26      | 532 11 04-52 | Nut, Push                     |
| 27      | 532 18 89-38 | Deflector Shield              |
| 29      | 532 13 14-91 | Rod, Hinge                    |
| 30      | 532 17 39-84 | Screw Thd Roll                |
| 31      | 532 18 76-90 | Washer, Spacer Mower Vented   |
| 32      | 532 17 78-65 | Pulley, Mandrel               |
| 33      | 532 17 83-42 | Nut, Flg. Top Lock Cntr. 9/16 |
| 34      | 873 68 06-00 | Nut                           |
| 35      | 532 18 86-35 | Pin Suspension Rear           |
| 36      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga. |
| 38      | 532 18 86-57 | Spring Compression            |
| 39      | 532 18 72-84 | Pulley, Idler, Stationary     |
| 41      | 532 18 75-57 | Bushing Relief Tension        |
| 42      | 532 12 20-52 | Spacer, Retainer              |
| 43      | 532 18 72-78 | Arm, Idler                    |
| 46      | 532 13 77-29 | Screw, Thdroll. 1/4-20 x 5/8  |
| 47      | 532 19 12-73 | V-Belt, Mower, Secondary      |
| 49      | 873 90 06-00 | Nut Lock Flg. 3/8-16 unc      |
| 50      | 872 11 06-16 | Bolt, Carr. 3/8-16 x 2        |

| KEY NO. | PART NO.     | DESCRIPTION                                                                                                                     |
|---------|--------------|---------------------------------------------------------------------------------------------------------------------------------|
| 51      | 872 11 06-10 | Bolt 3/8-16 x 1-1/4 Gr. 5                                                                                                       |
| 52      | 532 18 84-60 | Pulley Idler clutching                                                                                                          |
| 56      | 532 15 59-86 | Bar Pnt Adj.                                                                                                                    |
| 57      | 532 15 69-41 | Pin Head Rivet                                                                                                                  |
| 58      | 532 18 73-42 | Baffle Right                                                                                                                    |
| 59      | 532 18 73-44 | Baffle Left                                                                                                                     |
| 60      | 532 18 76-07 | Baffle Center                                                                                                                   |
| 90      | 874 76 05-16 | Bolt 5/16-18 x 1                                                                                                                |
| 91      | 532 18 05-35 | Bracket Asm N Roller RH                                                                                                         |
| 94      | 532 17 60-66 | Roller Nose 48"                                                                                                                 |
| 95      | 532 18 05-34 | Bracket N Roller LH                                                                                                             |
| 97      | 819 13 32-10 | Washer Hardened                                                                                                                 |
| 98      | 532 18 72-82 | Spring Clutch Drive                                                                                                             |
| 113     | 872 11 05-08 | Bolt Rdhd Sqnk 5/16-18 unc x 3/4                                                                                                |
| 114     | 532 18 75-56 | Rod Tension Relief                                                                                                              |
| 116     | 532 18 42-19 | Bolt, Shoulder                                                                                                                  |
| 117     | 532 13 39-57 | Gauge Wheel                                                                                                                     |
| 118     | 873 93 06-00 | Nut, Centerlock 3/8-16 unc                                                                                                      |
| 119     | 819 12 14-14 | Washer 3/8 x 7/8 x 14 Ga.                                                                                                       |
| 122     | 532 18 75-57 | Bushing Tension Relief                                                                                                          |
| 180     | 873 80 05-00 | Nut 5/16-18                                                                                                                     |
| 182     | 532 17 91-27 | Rod Roller Nose Narrow                                                                                                          |
| 183     | 532 16 35-52 | Retainer Spring                                                                                                                 |
| --      | 532 18 72-92 | Mandrel Asm. Service<br>(Includes Key Nos. 13-15 and 33)                                                                        |
| --      | 532 18 83-77 | Replacement Mower, Complete<br>(Std. deck order separately nose<br>roller components key nos. 90,<br>91, 94, 95, 180, 182, 183) |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm