



# 1130 STE

**Spare parts**

**Ersatzteile**

**Pièces détachées**

**Reserve onderdelen**

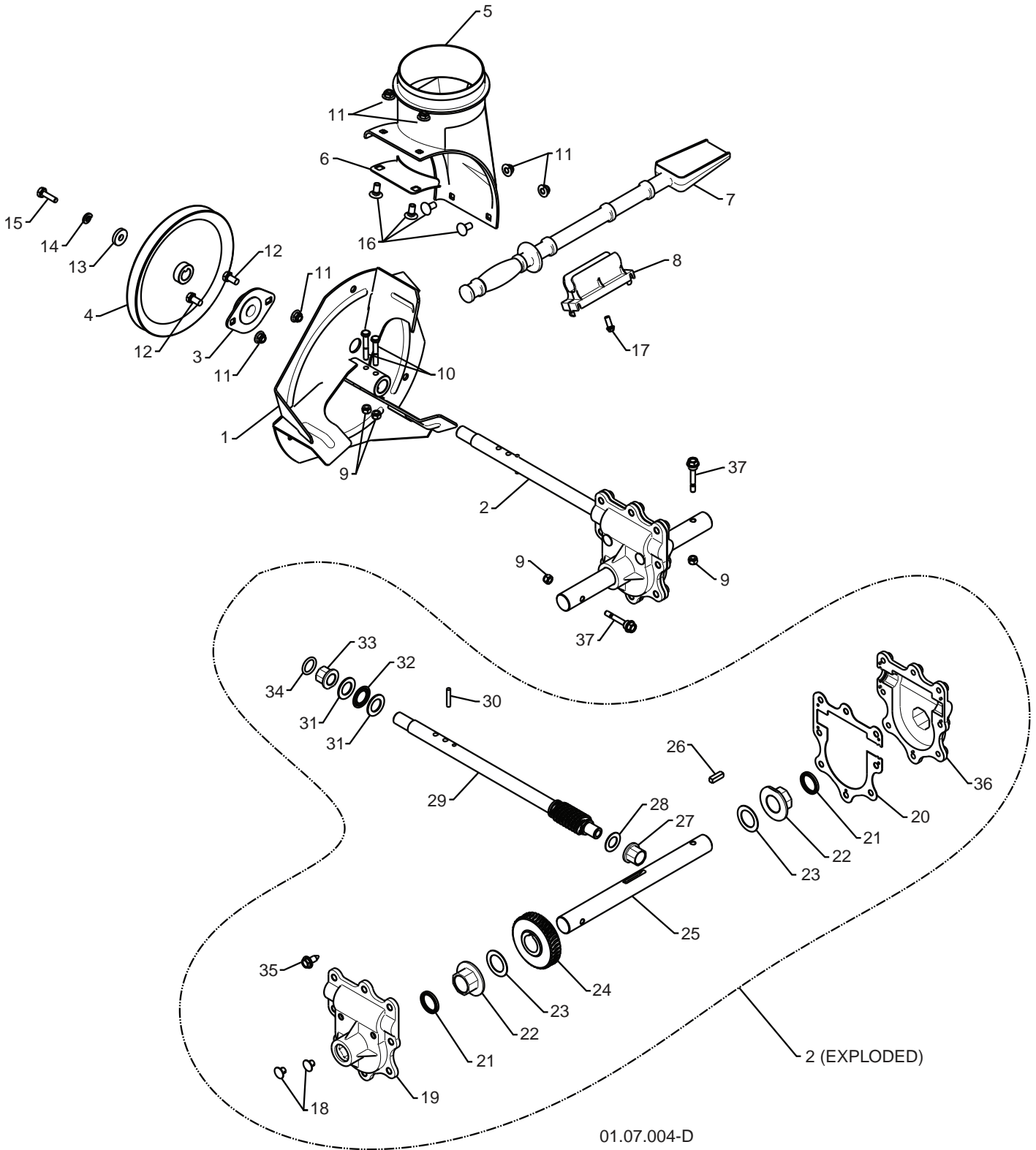
**Repuestos**

**Reservdelar**

# REPAIR PARTS

# SNOW THROWER - - MODEL NUMBER 96191001904

## AUGER HOUSING / IMPELLER ASSEMBLY



01.07.004-D

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm  
**IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts.  
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

**REPAIR PARTS                      SNOW THROWER - - MODEL NUMBER 96191001904**  
**AUGER HOUSING / IMPELLER ASSEMBLY**

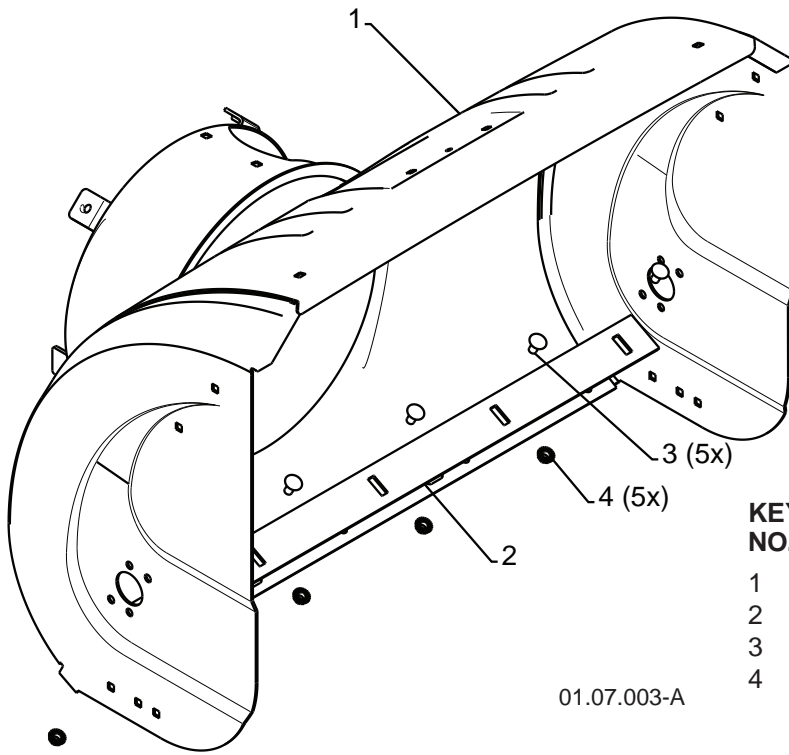
KEY NO.	PART NO.	DESCRIPTION
1	532 18 41-05	IMPELLER
2	532 19 67-10	GEARBOX ASSEMBLY
3	532 18 89-09	BEARING
4	532 42 70-71	IMPELLER PULLEY
5	532 17 53-22	DISCHARGE BASE
6	532 18 40-95	CORNER BRACKET
7	532 19 21-99	CLEAN OUT TOOL
8	532 40 54-00	TOOL CLIP
9	873 80 04-00	NUT 1/4-20
10	874 78 04-26	SCREW 1/4-20 X .625
11	532 42 79-42	NUT 5/16-18
12	532 16 31-83	SCREW 5/16-18 X .625
13	819 11 15-07	WASHER
14	810 04 05-00	LOCKWASHER 5/16
15	874 94 05-16	SCREW 5/16-18 X 1 .00
16	532 18 03-55	CARRIAGE BOLT
17	532 19 41-89	SCREW 13-16 X .625
18	532 40 77-60	PLUG
19	532 40 77-61	GEARBOX COVER RH
20	532 40 77-66	GASKET
21	532 40 77-70	SEAL
22	532 40 77-62	BEARING
23	532 17 46-97	THRUST WASHER 1.00
24	532 40 77-63	WORM GEAR
25	532 40 77-64	AUGER SHAFT
26	532 18 92-82	SQUARE KEY
27	532 40 77-58	BEARING
28	532 17 46-83	THRUST WASHER
29	532 40 77-57	IMPELLER SHAFT
30	532 18 42-05	ROLL PIN
31	532 17 46-81	THRUST WASHER
32	532 17 46-84	THRUST BEARING
33	532 40 77-69	BEARING
34	532 40 77-68	O-RING
35	532 40 77-67	SCREW 5/16-18 X .750
36	532 40 77-65	GEARBOX COVER LH
37	532 19 20-90	SHEAR BOLT

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# REPAIR PARTS

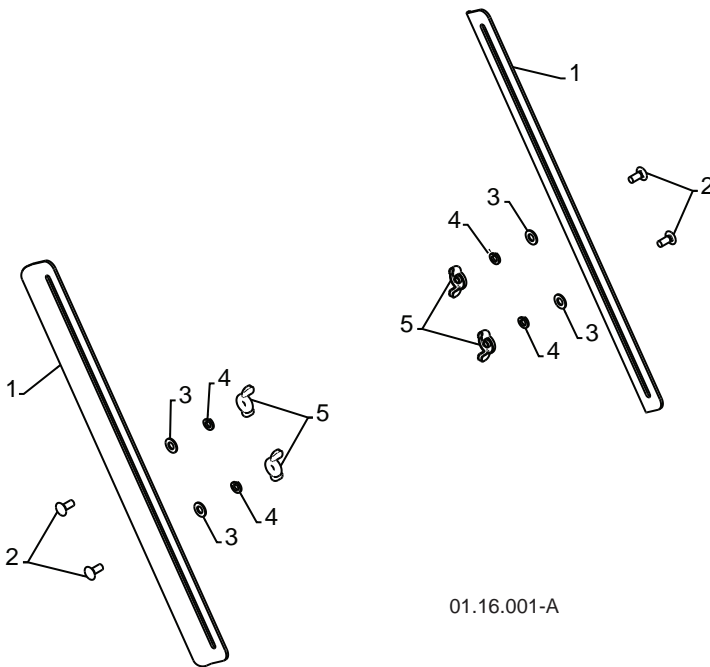
# SNOW THROWER - - MODEL NUMBER 96191001904

## AUGER HOUSING / IMPELLER ASSEMBLY



01.07.003-A

KEY NO.	PART NO.	DESCRIPTION
1	532 40 77-21	AUGER HOUSING
2	532 40 76-45	SCRAPER BAR
3	872 27 05-05	CARRIAGE BOLT 5/16-18 X .625
4	532 15 53-77	NUT 5/16-18



01.16.001-A

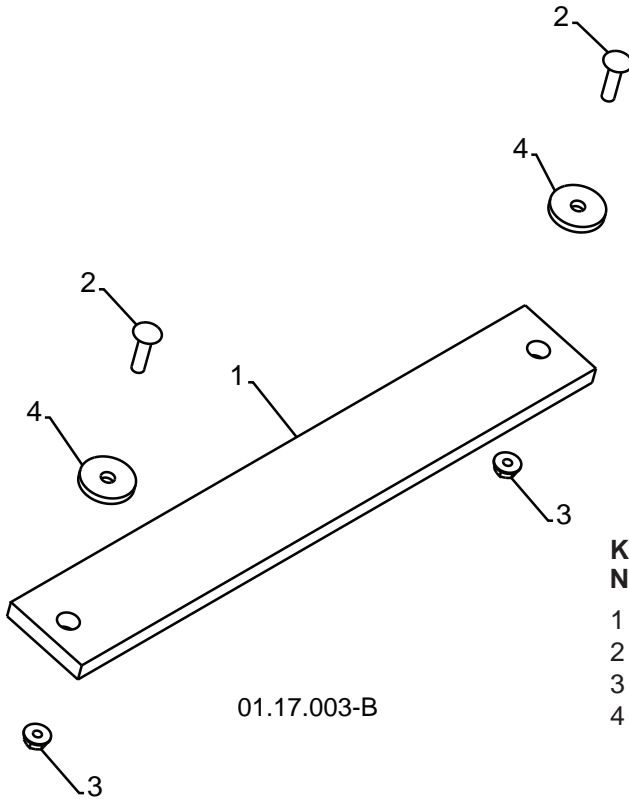
KEY NO.	PART NO.	DESCRIPTION
1	532 18 47-47	DRIFT CUTTER BAR
2	872 27 05-06	CARRIAGE BOLT 5/16-18 X .750
3	532 17 92-46	PLASTIC WASHER
4	810 04 05-00	LOCKWASHER 5/16
5	532 12 86-38	NUT 5/16-18

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**REPAIR PARTS**

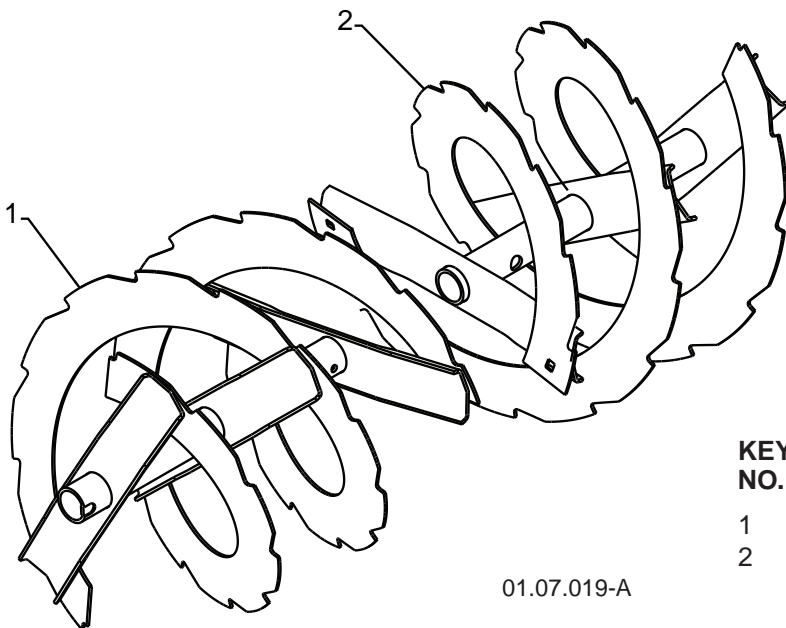
**SNOW THROWER - - MODEL NUMBER 96191001904**

**AUGER HOUSING / IMPELLER ASSEMBLY**



01.17.003-B

KEY NO.	PART NO.	DESCRIPTION
1	532 18 25-16	WEIGHT BAR
2	872 11 05-10	CARRIAGE BOLT 5/16-18 X 1.25
3	532 75 11-53	NUT 5/16-18
4	819 11 22-06	WASHER



01.07.019-A

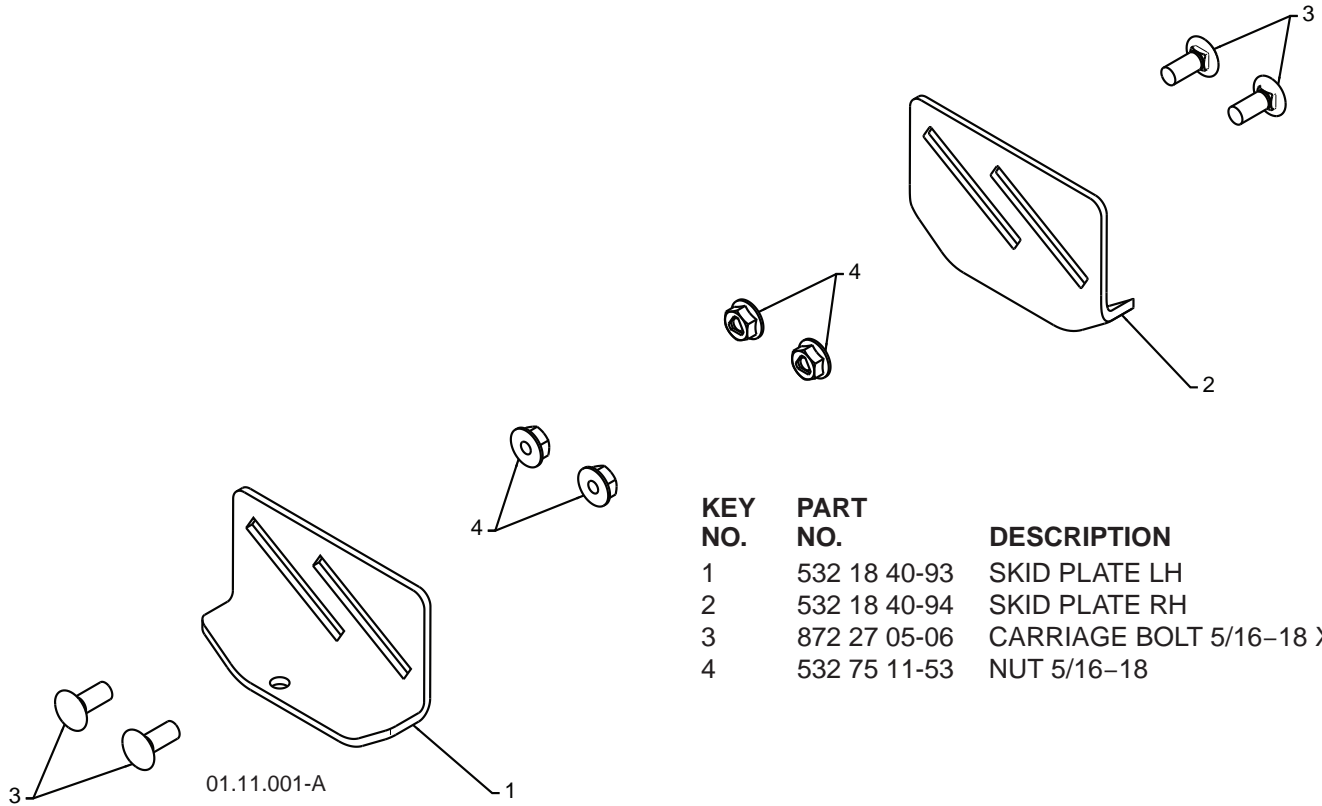
KEY NO.	PART NO.	DESCRIPTION
1	532 42 11-24	AUGER ASSEMBLY 30 LH
2	532 42 11-25	AUGER ASSEMBLY 30 RH

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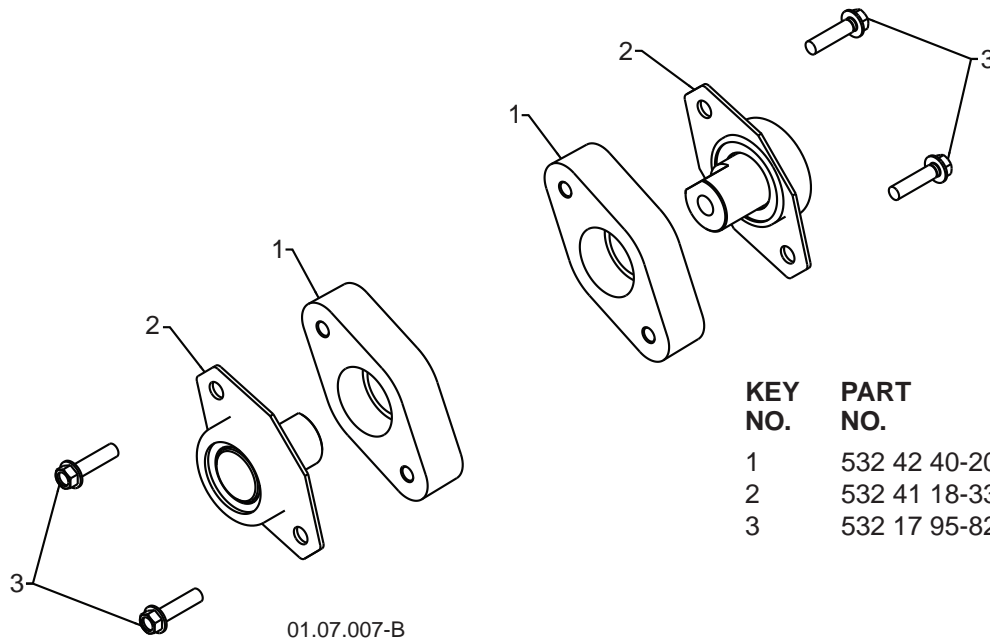
# REPAIR PARTS

# SNOW THROWER - - MODEL NUMBER 96191001904

## AUGER HOUSING / IMPELLER ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	532 18 40-93	SKID PLATE LH
2	532 18 40-94	SKID PLATE RH
3	872 27 05-06	CARRIAGE BOLT 5/16-18 X .75
4	532 75 11-53	NUT 5/16-18



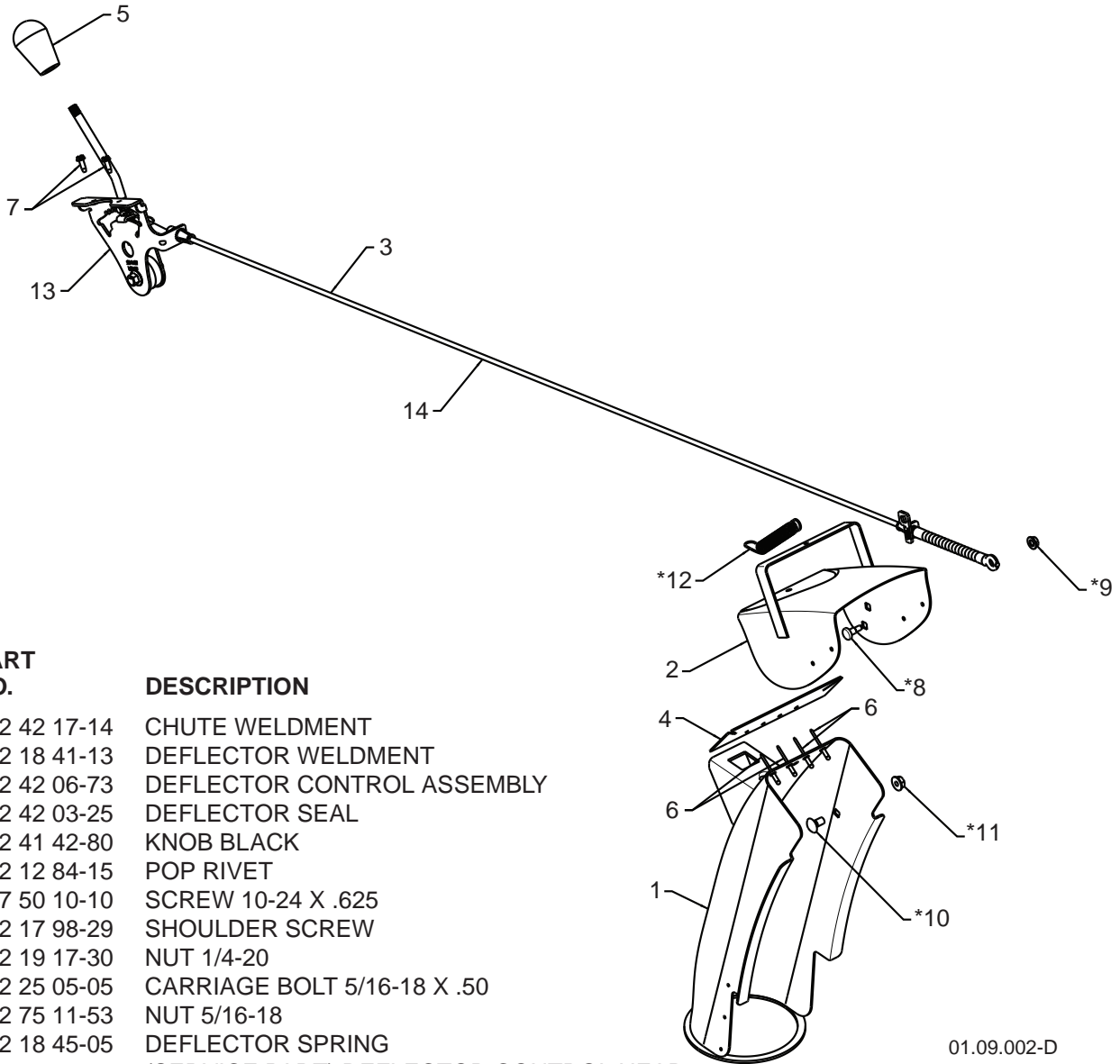
KEY NO.	PART NO.	DESCRIPTION
1	532 42 40-20	PLASTIC RETAINER
2	532 41 18-33	AUGER BALL BEARING
3	532 17 95-82	SCREW 5/16-18 X 1.00

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# REPAIR PARTS

# SNOW THROWER - - MODEL NUMBER 96191001904

## CONTROL PANEL / DISCHARGE CHUTE



KEY NO.	PART NO.	DESCRIPTION
1	532 42 17-14	CHUTE WELDMENT
2	532 18 41-13	DEFLECTOR WELDMENT
3	532 42 06-73	DEFLECTOR CONTROL ASSEMBLY
4	532 42 03-25	DEFLECTOR SEAL
5	532 41 42-80	KNOB BLACK
6	532 12 84-15	POP RIVET
7	817 50 10-10	SCREW 10-24 X .625
*8	532 17 98-29	SHOULDER SCREW
*9	532 19 17-30	NUT 1/4-20
*10	872 25 05-05	CARRIAGE BOLT 5/16-18 X .50
*11	532 75 11-53	NUT 5/16-18
*12	532 18 45-05	DEFLECTOR SPRING
13	532 42 06-79	(SERVICE PART) DEFLECTOR CONTROL HEAD
14	532 42 06-72	(SERVICE PART) DEFLECTOR CONTROL CABLE

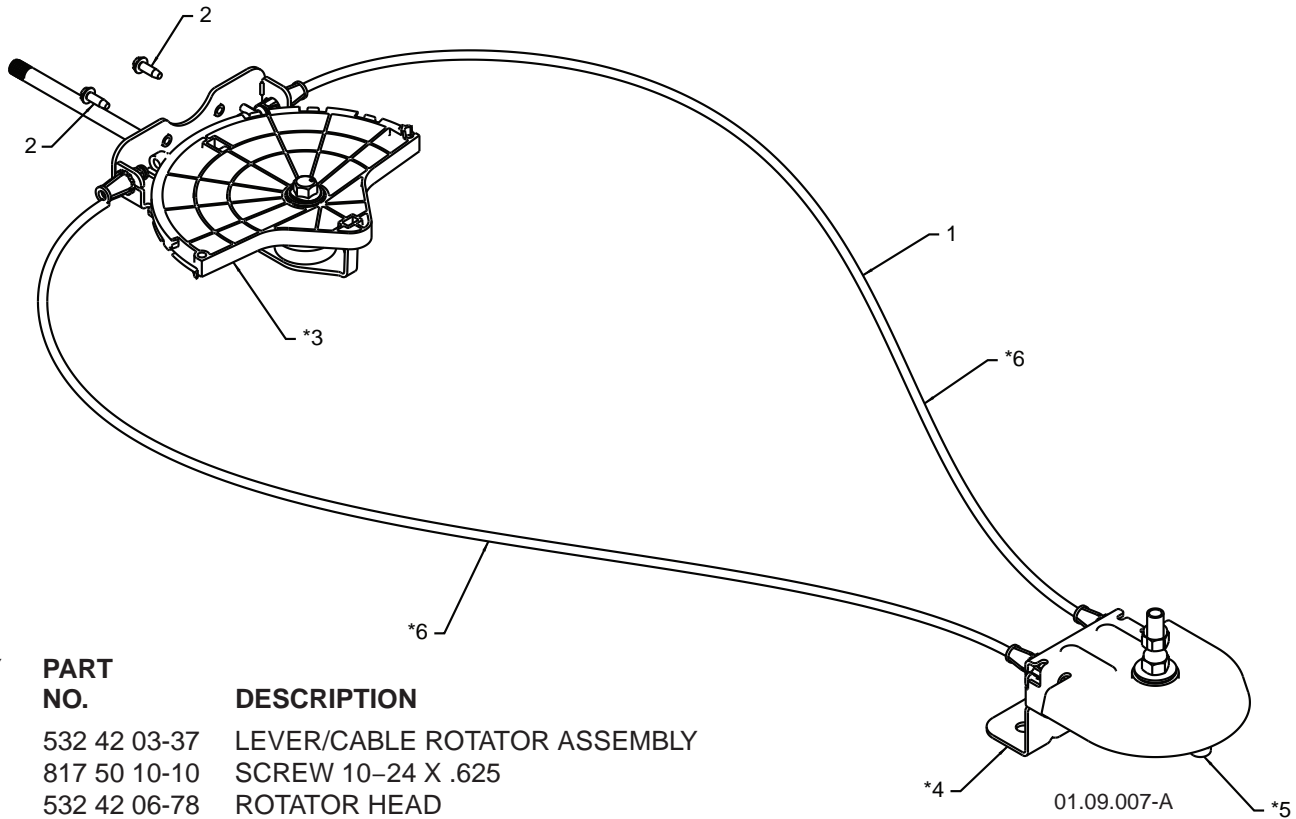
01.09.002-D

### NOTE:

1. ALL ITEMS INDICATED WITH AN \* ARE PROVIDED IN THE BAG OF ITEMS SHIPPED LOOSE WITH PRODUCT.
2. ITEMS 13 AND 14 ARE SERVICE PART NUMBERS TO ALLOW PURCHASE OF INDIVIDUAL ITEMS IF NECESSARY.

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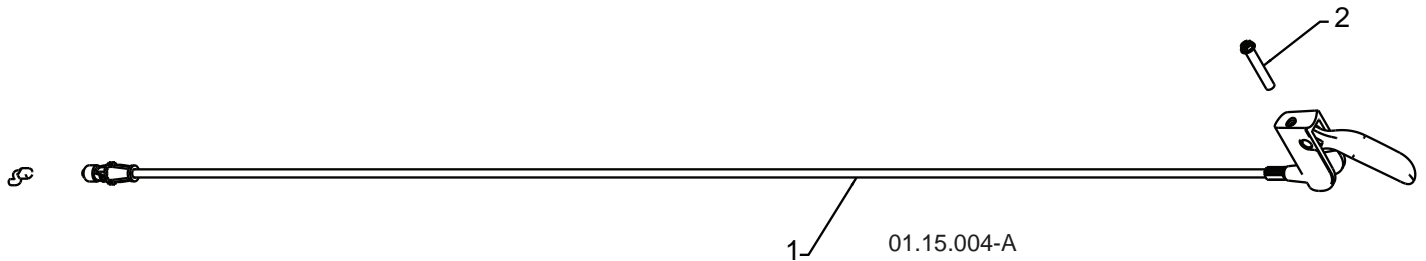
**REPAIR PARTS      SNOW THROWER - - MODEL NUMBER 96191001904**  
**CONTROL PANEL / DISCHARGE CHUTE**



KEY NO.	PART NO.	DESCRIPTION
1	532 42 03-37	LEVER/CABLE ROTATOR ASSEMBLY
2	817 50 10-10	SCREW 10-24 X .625
*3	532 42 06-78	ROTATOR HEAD
*4	532 42 06-77	ROTATOR PIVOT BRACKET
*5	532 42 06-75	PULLEY PIVOT
*6	532 42 06-74	CABLE ASSEMBLY

**NOTES:**

1. ITEMS INDICATED WITH AN \* ARE LISTED AS REFERENCE FOR SERVICE PARTS ONLY.



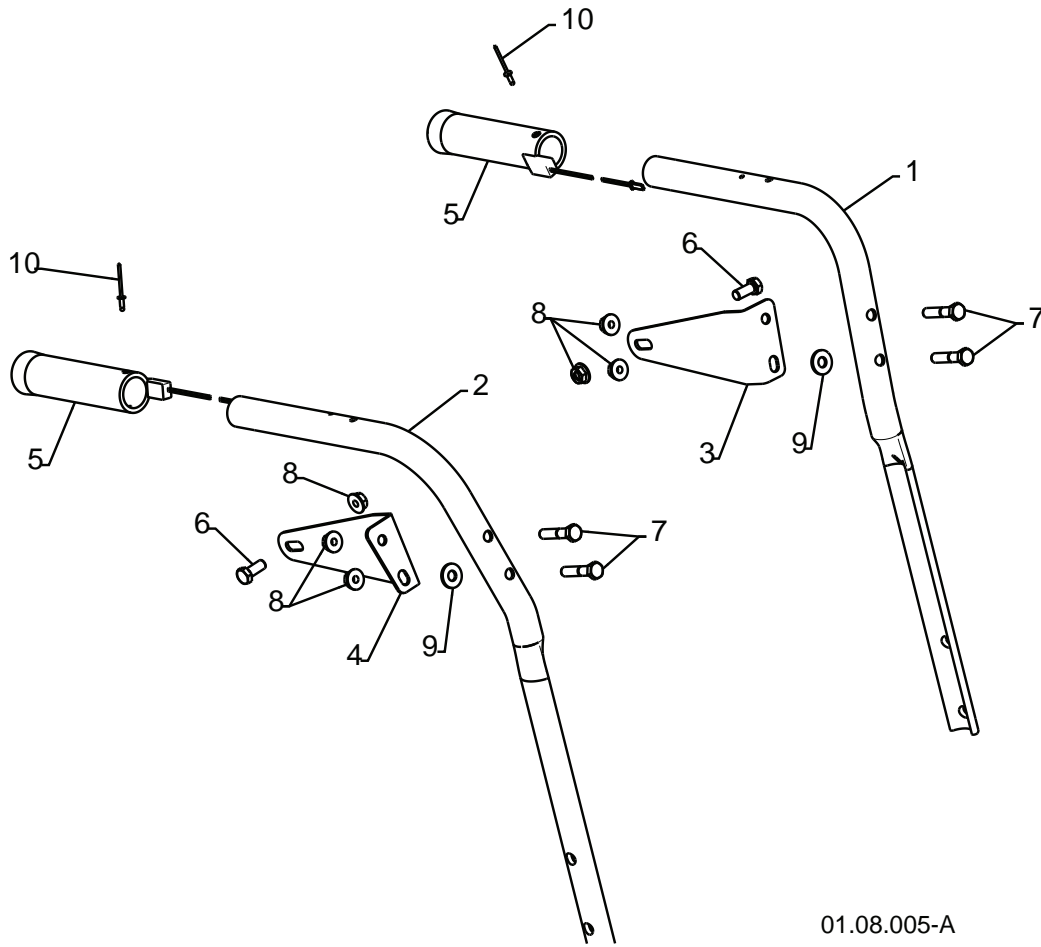
KEY NO.	PART NO.	DESCRIPTION
1	532 19 24-49	STEER CABLE BLUE
2	874 04 10-24	SCREW 10-24 X 1.50

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# REPAIR PARTS HANDLES

# SNOW THROWER - - MODEL NUMBER 96191001904



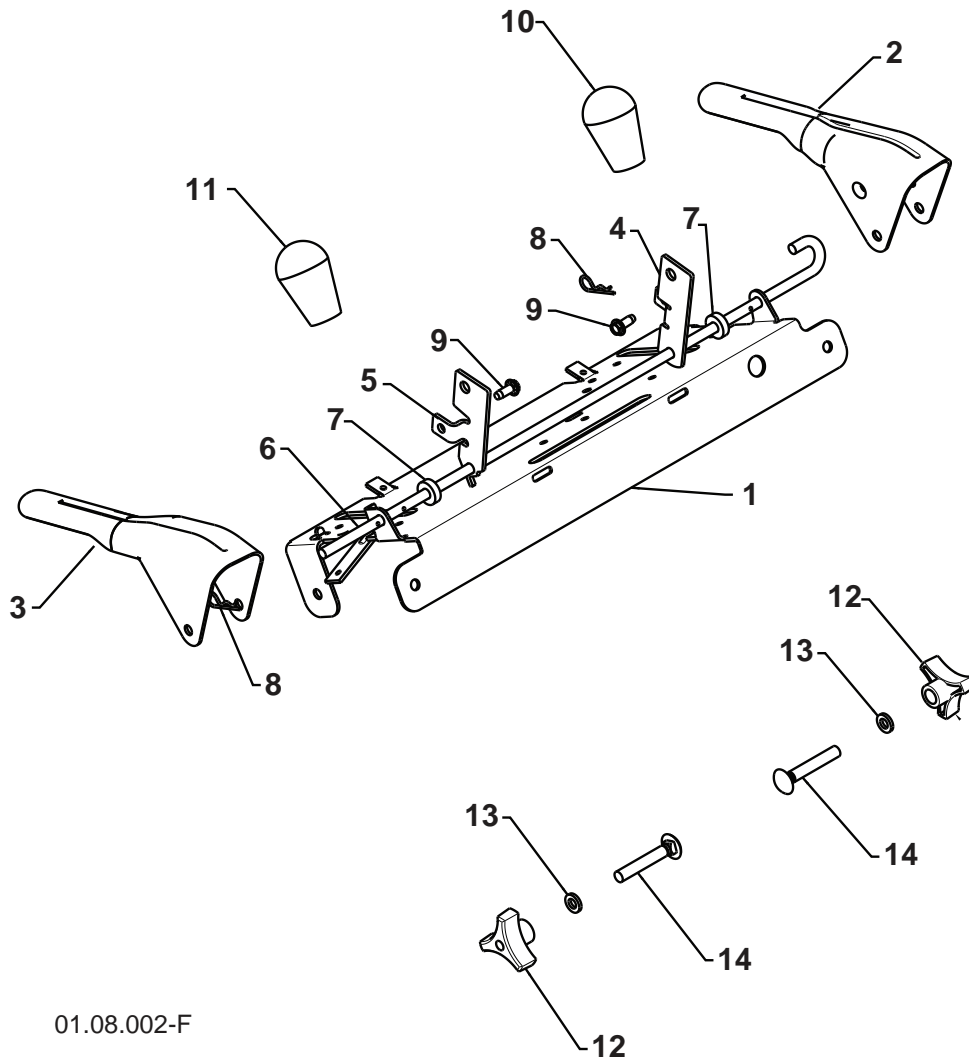
01.08.005-A

KEY NO.	PART NO.	DESCRIPTION
1	532 42 10-69	PLOW HANDLE LH
2	532 42 10-70	PLOW HANDLE RH
3	532 19 69-44	PANEL BRACKET LH
4	532 19 69-43	PANEL BRACKET RH
5	532 41 45-15	HEATED HANDLE GRIP
6	874 78 05-12	SCREW 5/16-18 X .750
7	874 78 05-24	SCREW 5/16-18 X 1.50
8	532 75 11-53	NUT 5/16-18
9	532 15 54-15	WASHER
10	532 17 87-75	POP RIVET 1/8

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**REPAIR PARTS  
HANDLES**

**SNOW THROWER - - MODEL NUMBER 96191001904**



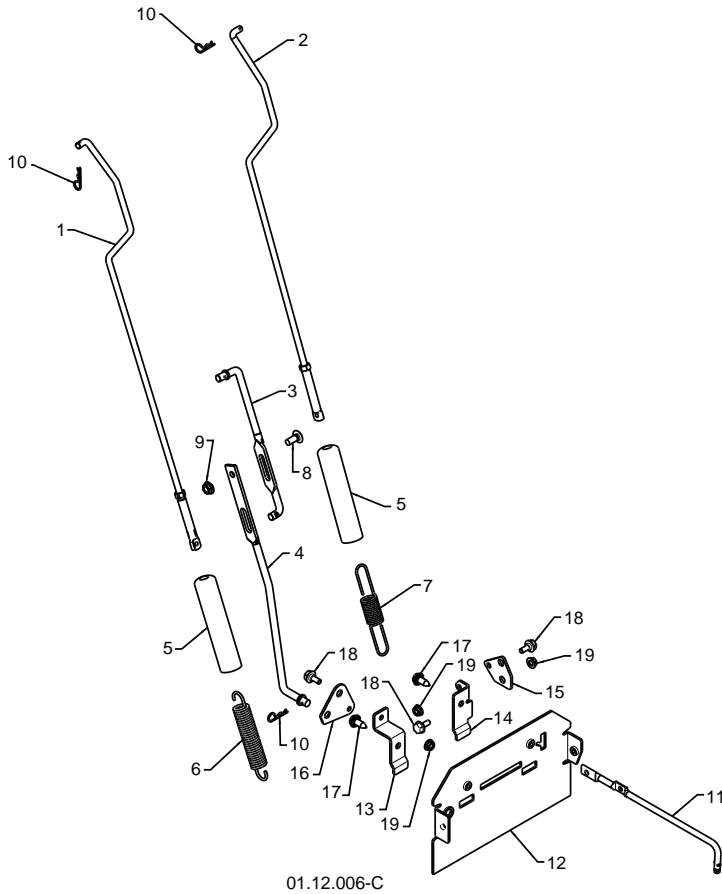
01.08.002-F

KEY NO.	PART NO.	DESCRIPTION
1	532 41 55-39	CONTROL PANEL
2	532 42 88-59	CONTROL LEVER LH
3	532 42 88-60	CONTROL LEVER RH
4	532 42 90-97	TRACTION ROD ARM
5	532 42 90-98	IMPELLER ROD ARM
6	532 41 26-77	INTERLOCK ROD
7	532 42 16-13	SPACER
8	532 16 96-75	RETAINER
9	817 06 04-10	SCREW 1/4-20 X .62
10	532 41 42-80	KNOB BLACK
11	532 41 42-81	KNOB RED
12	532 17 88-99	HANDLE KNOB
13	819 13 13-16	WASHER 3/8
14	872 12 06-18	CARRIAGE BOLT 3/8-16 X 2.25

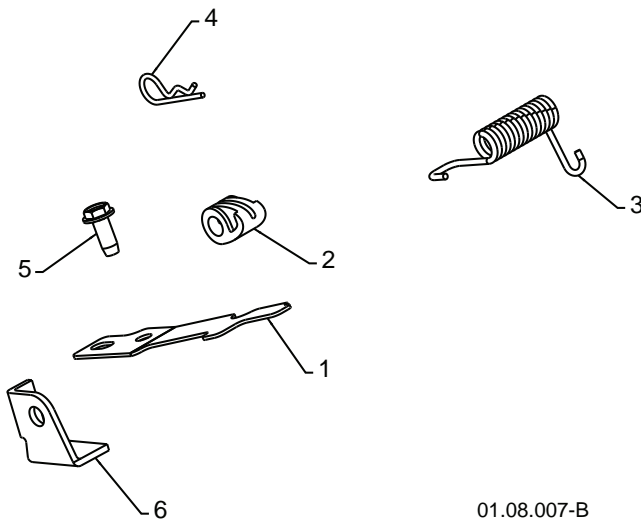
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# REPAIR PARTS HANDLES

# SNOW THROWER - - MODEL NUMBER 96191001904



KEY NO.	PART NO.	DESCRIPTION
1	532 18 04-80	IMPELLER ROD ASSEMBLY
2	532 40 57-40	TRACTION ROD ASSEMBLY
3	532 18 04-45	SHIFTER ROD TOP
4	532 18 77-16	SHIFTER ROD BOTTOM
5	532 18 04-47	SPRING SLEEVE
6	532 17 86-69	IMPELLER SPRING
7	532 18 09-26	TRACTION SPRING
8	872 27 05-06	CARRIAGE BOLT 5/16-18 X .750
9	532 15 53-77	NUT 5/16-18
10	532 16 96-75	RETAINER
11	532 40 33-00	CLUTCH ROD
12	532 40 32-15	REAR PLATE
13	532 40 30-96	SHIFTER PLATE BRACKET
14	532 41 67-17	CLUTCH PLATE BRACKET
15	532 40 28-56	CLUTCH PLATE
16	532 40 30-97	SHIFTER PLATE
17	532 15 00-78	BOLT 5/16-18 X .750
18	532 40 28-81	SHOULDER BOLT 1/4-20 X .500
19	532 19 17-30	NUT 1/4-20

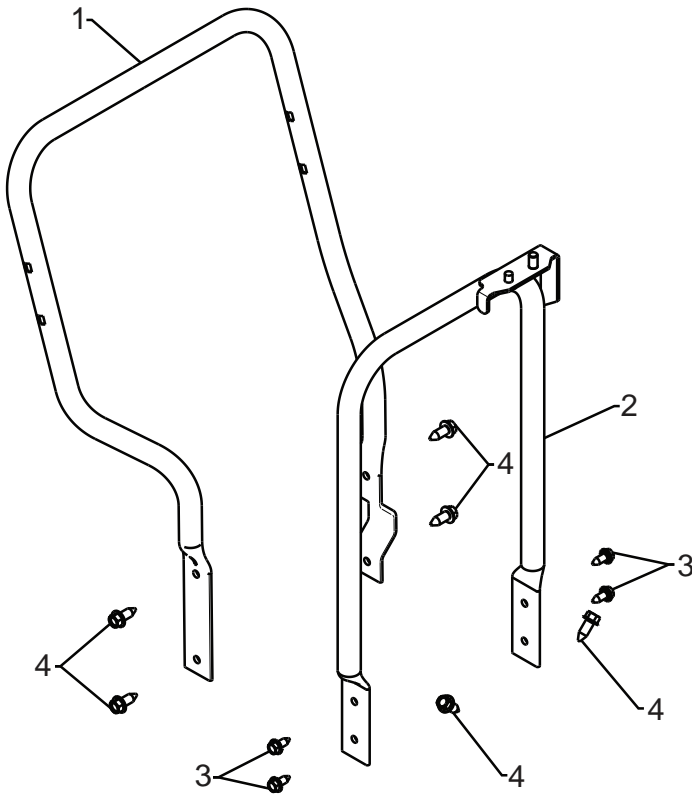


KEY NO.	PART NO.	DESCRIPTION
1	532 41 62-88	INTERLOCK SPRING
2	532 41 45-72	INTERLOCK CAM
3	532 17 88-31	TORSION SPRING
4	532 16 96-75	RETAINER
5	817 06 04-10	SCREW 1/4-20 X .625
6	532 42 12-52	INTERLOCK STOP

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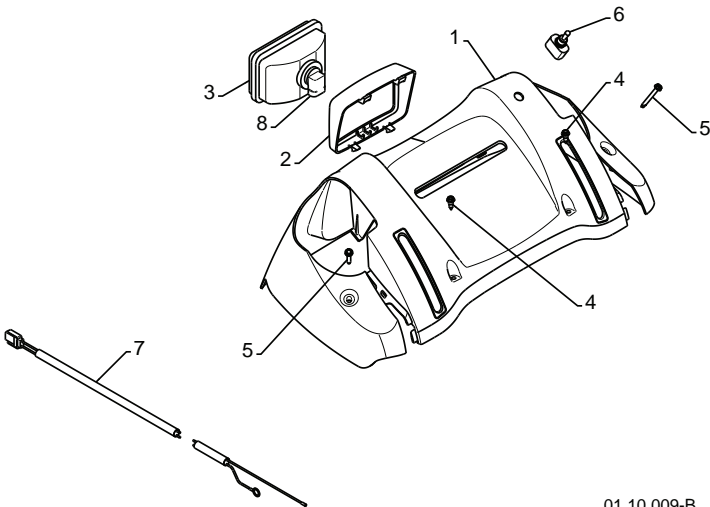
# REPAIR PARTS HANDLES

# SNOW THROWER - - MODEL NUMBER 96191001904



KEY NO.	PART NO.	DESCRIPTION
1	532 42 10-59	LOWER TUBE
2	532 41 54-89	PIVOT SUPPORT
3	532 42 88-67	BOLT 5/16-18 X .750
4	817 00 06-16	SCREW 3/8-16 X 1.00

01.05.001-C



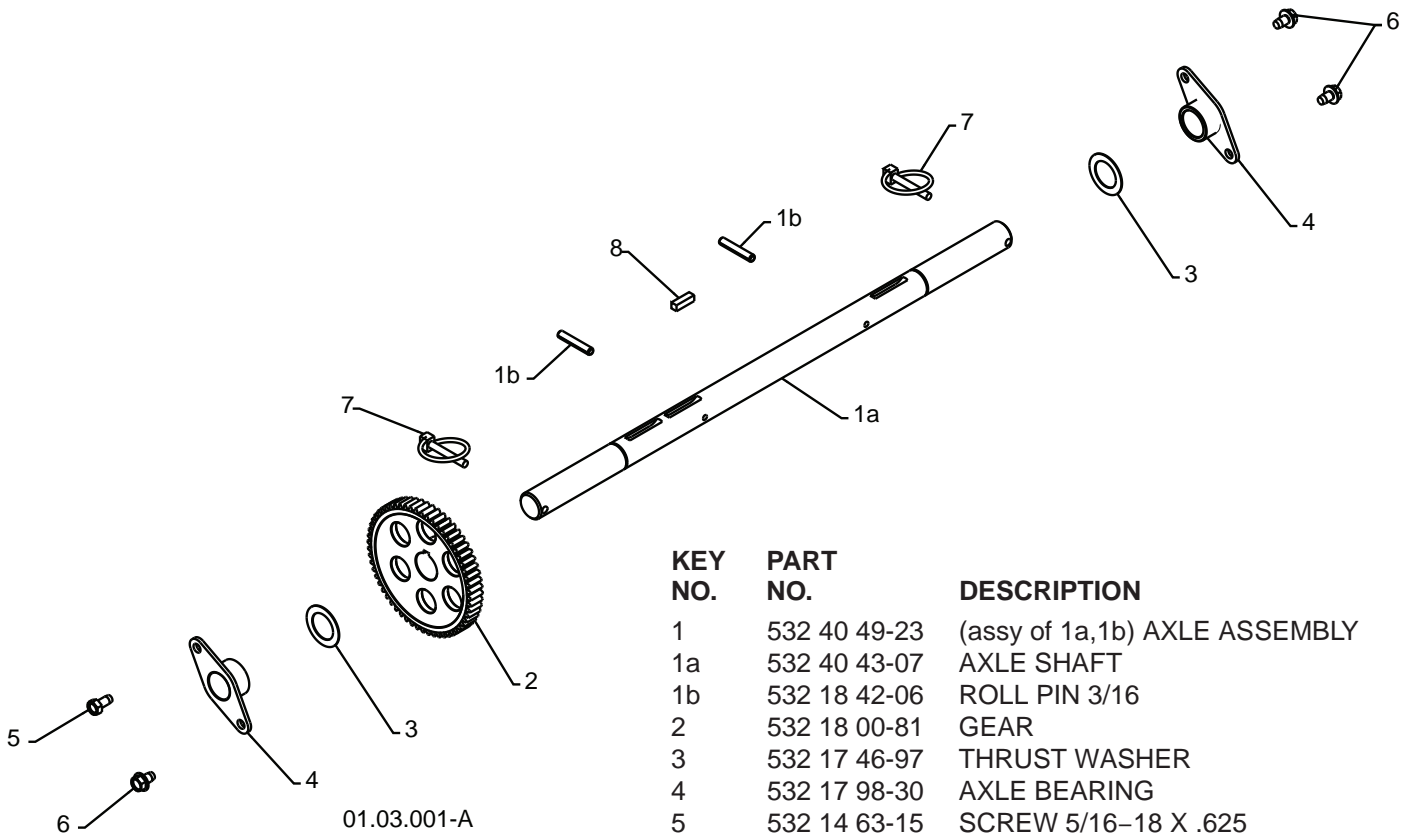
KEY NO.	PART NO.	DESCRIPTION
1	532 40 58-79	CONSOLE PANEL
2	532 17 86-68	HEADLIGHT BEZEL
3	532 17 86-66	HALOGEN HEADLIGHT
4	532 18 44-71	SHOULDER SCREW 10-24 X .625
5	532 17 52-62	SCREW 10-24 X 1.25
6	532 40 57-81	GRIP SWITCH
7	532 40 56-99	WIRE HARNESS
8	532 40 16-20	REPLACEMENT BULB

01.10.009-B

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**REPAIR PARTS  
DRIVE**

**SNOW THROWER - - MODEL NUMBER 96191001904**

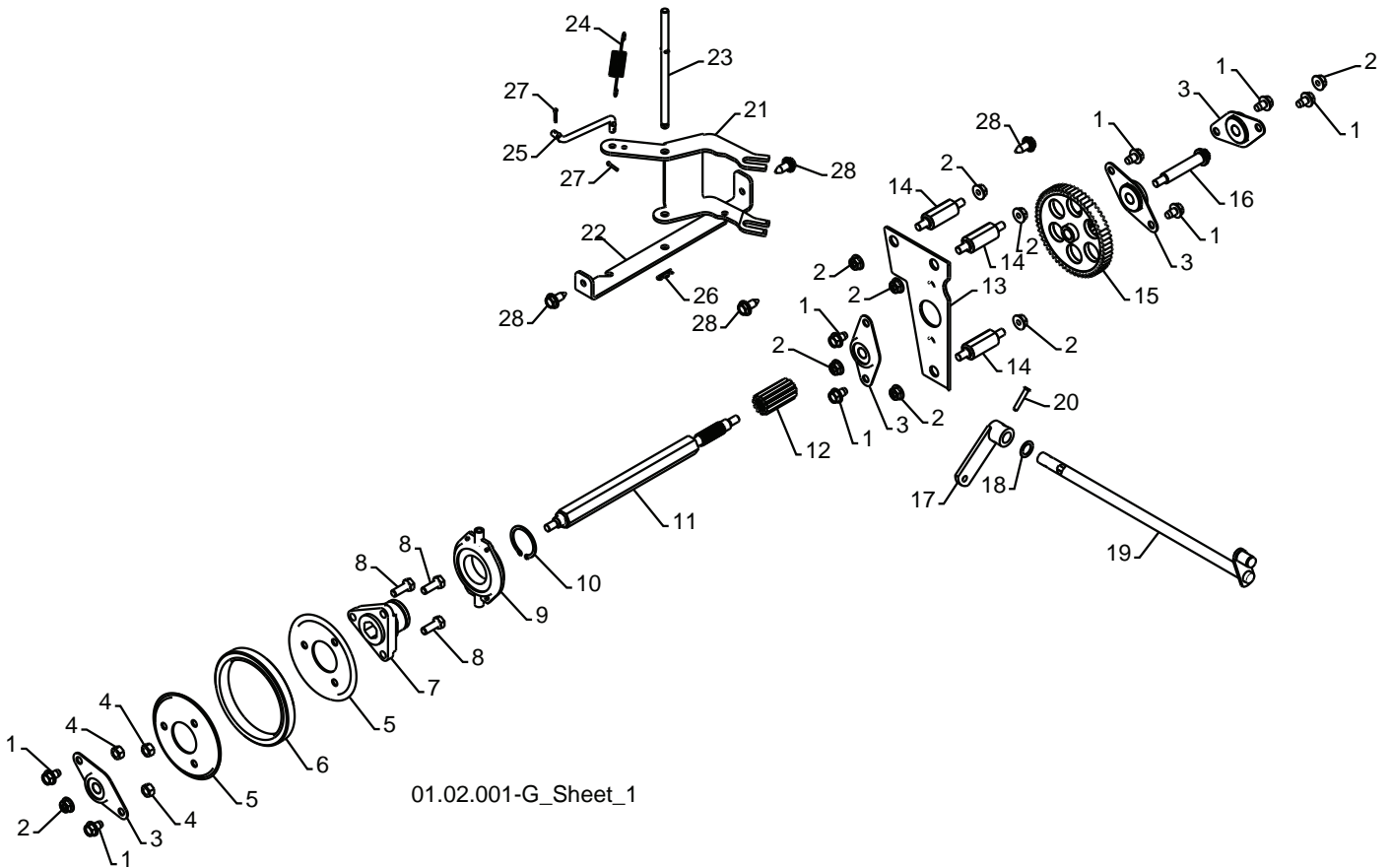


KEY NO.	PART NO.	DESCRIPTION
1	532 40 49-23	(assy of 1a,1b) AXLE ASSEMBLY
1a	532 40 43-07	AXLE SHAFT
1b	532 18 42-06	ROLL PIN 3/16
2	532 18 00-81	GEAR
3	532 17 46-97	THRUST WASHER
4	532 17 98-30	AXLE BEARING
5	532 14 63-15	SCREW 5/16-18 X .625
6	817 49 05-08	BOLT 5/16-18 X .500
7	532 15 54-43	CLIK PIN
8	532 18 92-82	SQUARE KEY

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**REPAIR PARTS**  
**DRIVE**

**SNOW THROWER - - MODEL NUMBER 96191001904**



01.02.001-G\_Sheet\_1

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm  
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# REPAIR PARTS DRIVE

# SNOW THROWER - - MODEL NUMBER 96191001904

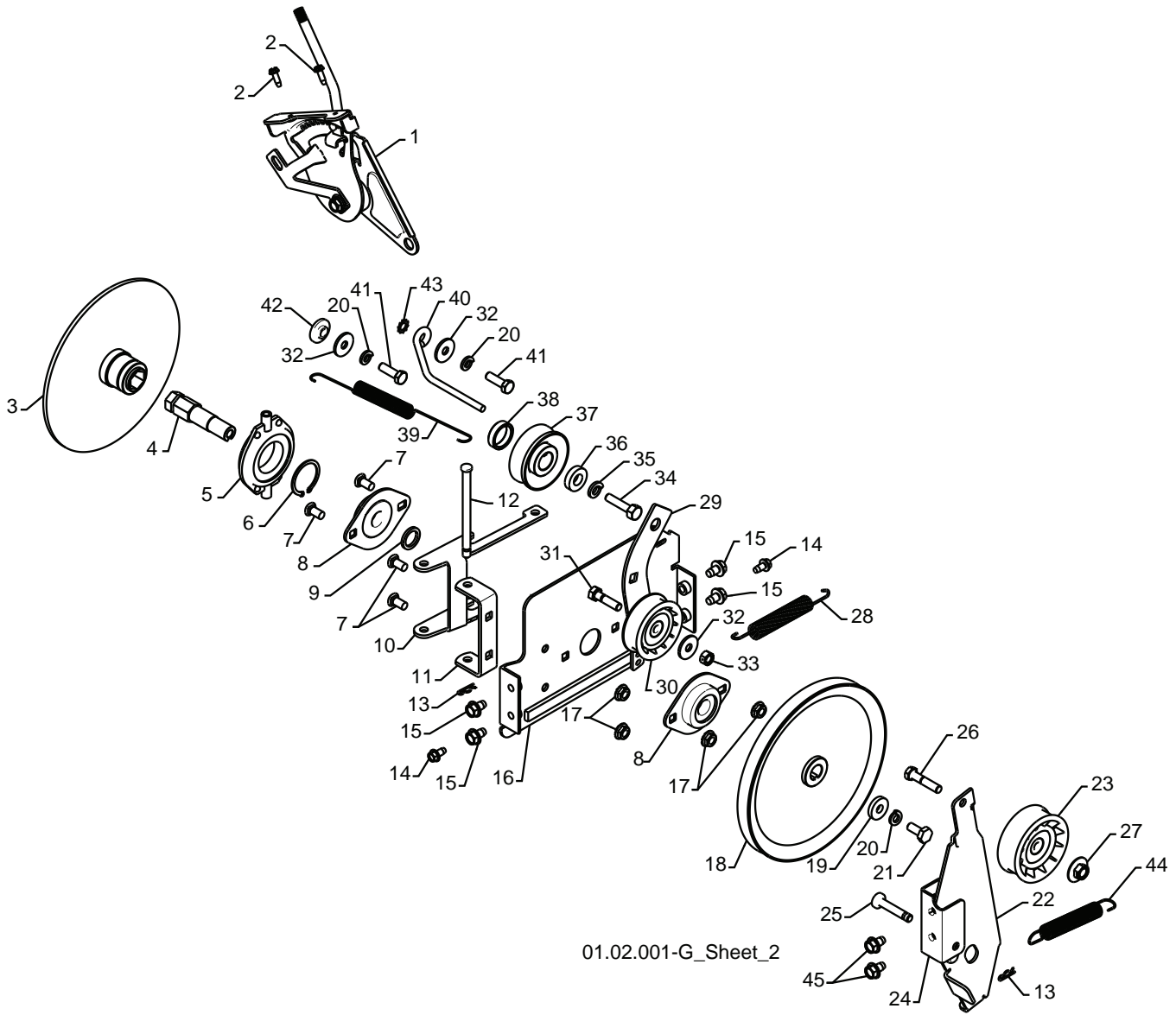
KEY NO.	PART NO.	DESCRIPTION
1	817 49 05-08	BOLT 5/16-18 X .500
2	532 75 11-53	NUT 5/16-18
3	532 18 00-17	FLANGE BEARING
4	873 93 05-00	NUT 5/16-18
5	532 19 95-09	RUBBER WHEEL PLATE
6	532 17 98-31	RUBBER WHEEL RING
7	532 17 86-13	RUBBER WHEEL HUB
8	874 76 05-14	BOLT 5/16-18 X .875
9	532 17 53-44	TRUNNION BEARING ASSEMBLY
10	812 00 00-12	RETAINER
11	532 18 00-66	HEX SHAFT
12	532 18 00-65	PINION GEAR
13	532 19 29-07	AUXILIARY PLATE
14	532 17 92-70	SPACER PLATE
15	532 18 00-82	INTERMEDIATE GEAR
16	532 18 01-34	AUXILIARY SHAFT
17	532 40 54-85	CONTROL ARM
18	532 05 70-79	WASHER
19	532 40 61-09	CONTROL SHAFT ASSEMBLY
20	532 19 85-80	CLEVIS PIN
21	532 18 40-80	SHIFTER LEVER
22	532 18 78-57	PIVOT BRACKET
23	532 17 88-07	PIVOT PIN
24	532 18 01-35	SPRING
25	532 18 71-01	SHIFTER LINK
26	532 08 51-79	RETAINER
27	532 70 02-79	CLIP
28	532 42 88-67	BOLT 5/16-18 x .750

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**REPAIR PARTS**  
**DRIVE**

**SNOW THROWER - - MODEL NUMBER 96191001904**



01.02.001-G\_Sheet\_2

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**REPAIR PARTS  
DRIVE**

**SNOW THROWER - - MODEL NUMBER 96191001904**

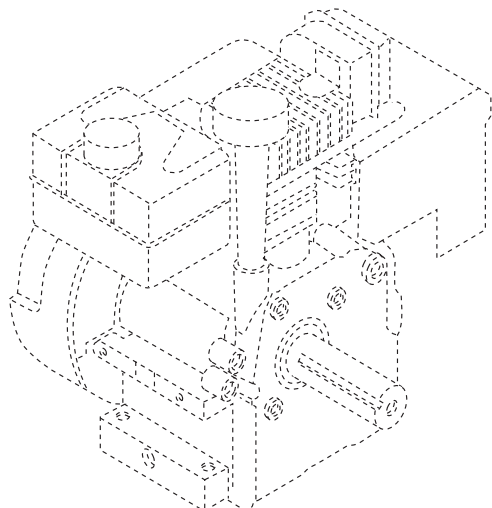
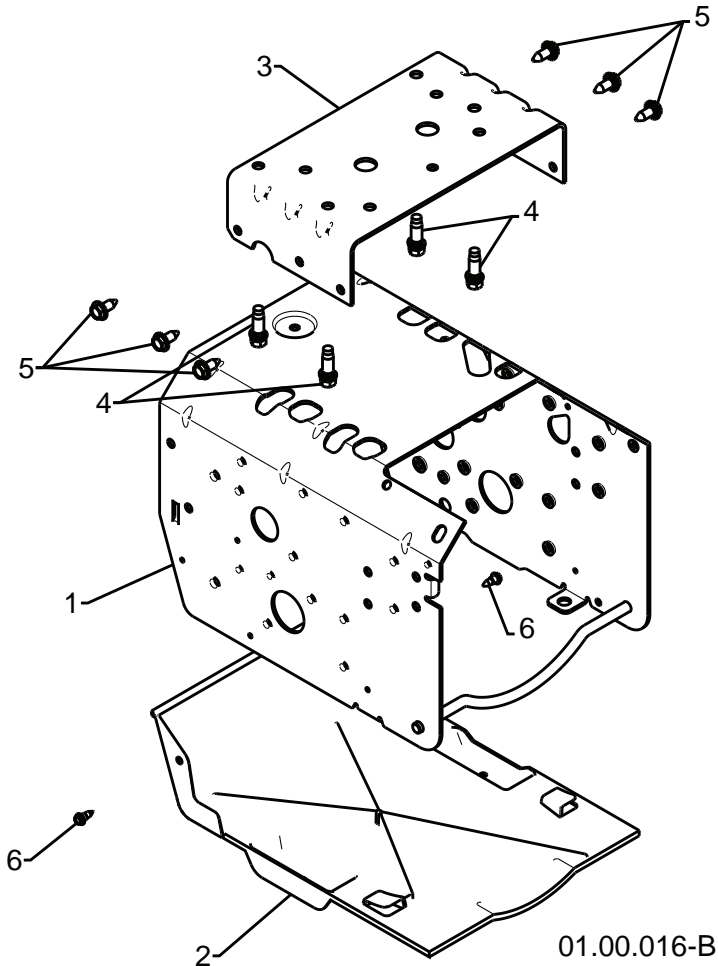
KEY NO.	PART NO.	DESCRIPTION
1	532 19 84-74	SPEED SELECTOR HEAD ASSEMBLY
2	817 50 10-10	SCREW 10-24 X .625
3	532 19 77-63	DRIVE PLATE WELDMENT
4	532 19 77-64	HEX SHAFT
5	532 17 53-44	TRUNNION BEARING ASSEMBLY
6	812 00 00-12	RETAINER
7	872 27 05-05	CARRIAGE BOLT 5/16-18 X .625
8	532 18 89-09	FLANGE BEARING
9	532 18 25-04	SPACER
10	532 18 40-77	LEVER SHIFTER PLATE
11	532 18 40-76	SHIFTER SUPPORT BRACKET
12	532 17 86-95	PIN
13	532 08 51-79	RETAINER
14	817 49 04-08	SCREW 1/4-20 X .500
15	817 49 05-08	BOLT 5/16-18 X .500
16	532 18 40-75	DRIVE MOUNT PLATE
17	532 15 53-77	NUT 5/16-18
18	532 19 10-80	TRACTION PULLEY
19	819 11 15-07	WASHER
20	810 04 05-00	LOCKWASHER 5/16
21	874 95 05-12	SCREW 5/16-18 X .750
22	532 42 21-11	IDLER BRAKE ARM
23	532 18 05-23	IDLER PULLEY
24	532 18 40-74	IDLER PIVOT BRACKET
25	532 17 53-30	PIN
26	874 78 05-24	SCREW 5/16-18 X 1.50
27	532 42 68-59	NUT 5/16-18
28	532 18 10-44	TRACTION SPRING
29	532 17 93-54	IDLER TRACTION ARM
30	532 18 05-22	IDLER PULLEY
31	874 78 05-20	SCREW 5/16-18 X 1.25
32	532 05 92-89	WASHER
33	873 93 05-00	NUT 5/16-18
34	532 85 10-84	SCREW 3/8-24 X 1.38
35	532 85 02-63	LOCKWASHER 3/8
36	532 40 00-26	WASHER
37	532 18 04-78	ENGINE TRACTION PULLEY
38	532 40 94-75	SPACER
39	532 17 90-95	RETURN SPRING
40	532 15 54-52	BELT GUIDE
41	874 61 05-16	SCREW 5/16-18 X 1.00
42	532 17 53-31	BUSHING
43	811 05 05-00	LOCKWASHER 5/16
44	532 17 88-28	BRAKE SPRING
45	532 42 88-67	BOLT HEX HD WASHER 5/16

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# REPAIR PARTS

# SNOW THROWER - - MODEL NUMBER 96191001904

## CHASSIS / PULLEYS / ENGINE



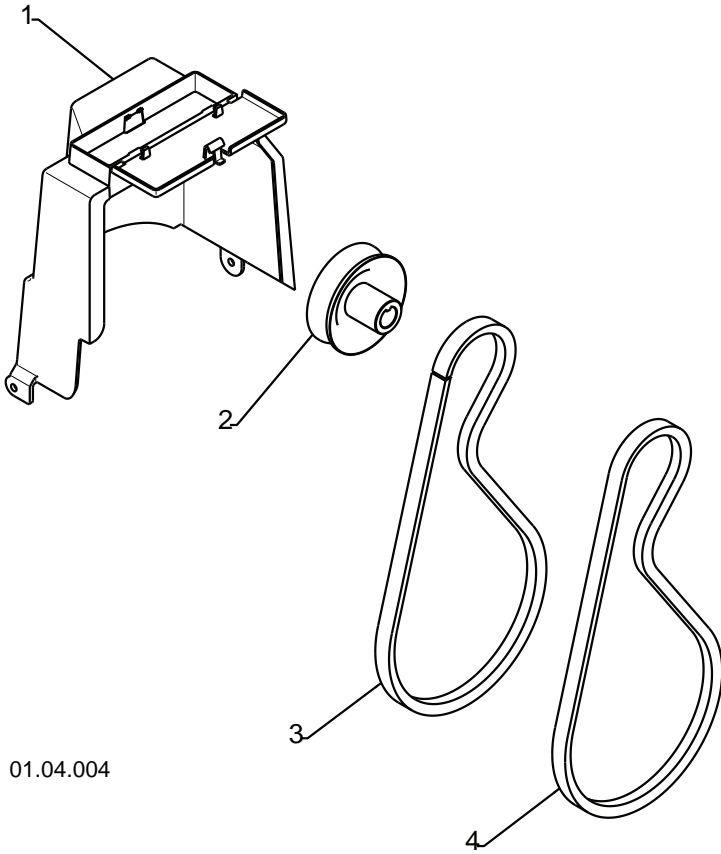
01.00.016-B

KEY NO.	PART NO.	DESCRIPTION
--	-----	B&S ENGINE MODEL 21M214-0920-E1
1	532 41 53-40	FRAME
2	532 41 08-77	BOTTOM PAN
3	532 42 38-70	ENGINE MOUNT PLATE
4	532 15 04-06	BOLT 3/8-16
5	532 42 88-67	SCREW 5/16-18 X .750
6	532 18 44-71	SCREW 10-24 X .625

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**REPAIR PARTS**  
**CHASSIS / PULLEYS**

**SNOW THROWER - - MODEL NUMBER 96191001904**



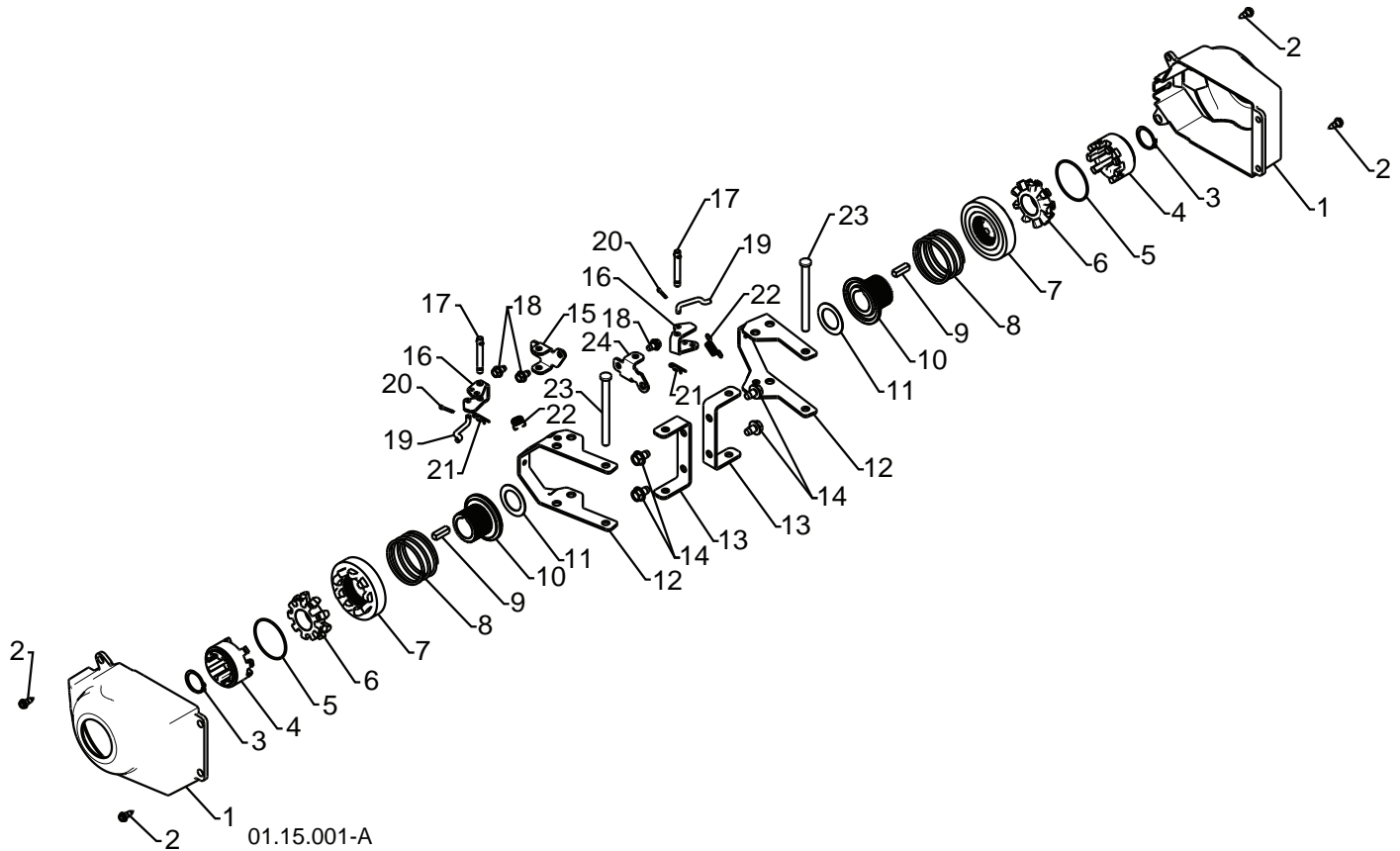
KEY NO.	PART NO.	DESCRIPTION
1	532 40 91-61	COVER ASSEMBLY
2	532 17 88-13	PULLEY
3	532 41 97-44	TRACTION BELT
4	532 40 80-19	IMPELLER BELT

01.04.004

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm  
**IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts.  
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

# REPAIR PARTS WHEELS

# SNOW THROWER - - MODEL NUMBER 96191001904

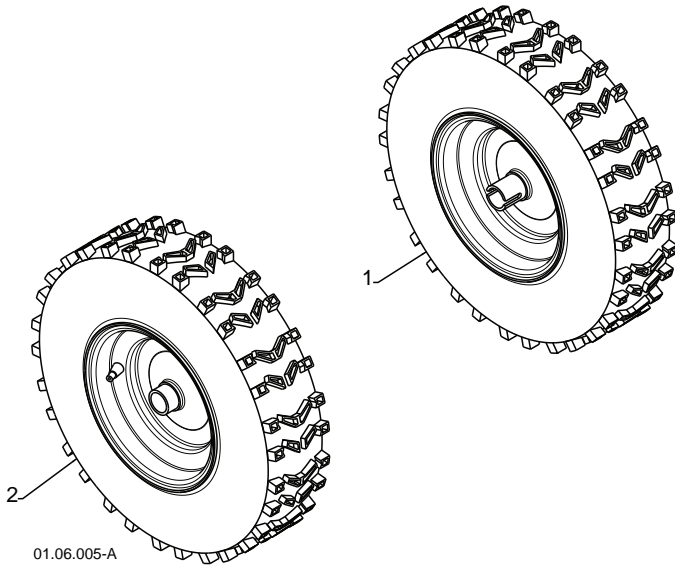


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 40 51-61	COVER	13	532 18 41-97	STEERING BRACKET
2	532 18 44-71	SHOULDER SCREW	14	817 49 05-08	SCREW 5/16-18 X .50
3	812 00 00-45	RETAINER RING	15	532 19 95-11	PIVOT BRACKET
4	532 19 21-26	WHEEL DRIVER	16	532 19 95-18	BELLCRANK
5	532 18 24-66	RETAINER RING	17	532 18 18-47	BELLCRANK PIN
6	532 18 76-22	WHEEL LOBE	18	817 60 04-06	SCREW 1/4-20 X .375
7	532 19 49-41	CLUTCH SLIDE	19	532 40 50-77	STEERING LINK
8	532 17 91-39	SPRING	20	532 70 02-79	RETAINER
9	532 18 92-82	SQUARE KEY	21	532 08 51-79	RETAINER
10	532 19 49-40	AXLE LOBE	22	532 19 38-85	SPRING
11	532 17 46-97	THRUST WASHER	23	532 18 20-15	LEVER PIN
12	532 19 95-19	STEERING YOKE	24	532 19 95-12	PIVOT BRACKET

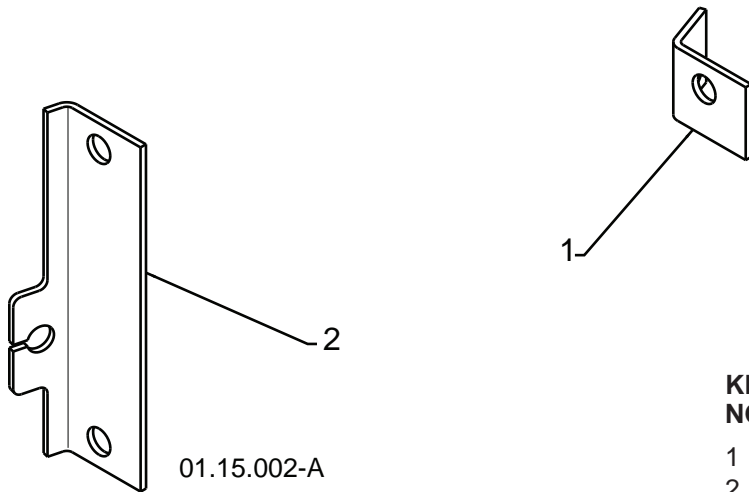
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**REPAIR PARTS**  
**WHEELS**

**SNOW THROWER - - MODEL NUMBER 96191001904**



KEY NO.	PART NO.	DESCRIPTION
1	532 19 95-01	WHEEL 16 X 4.80 X LH
2	532 19 95-02	WHEEL 16 X 4.80 X RH

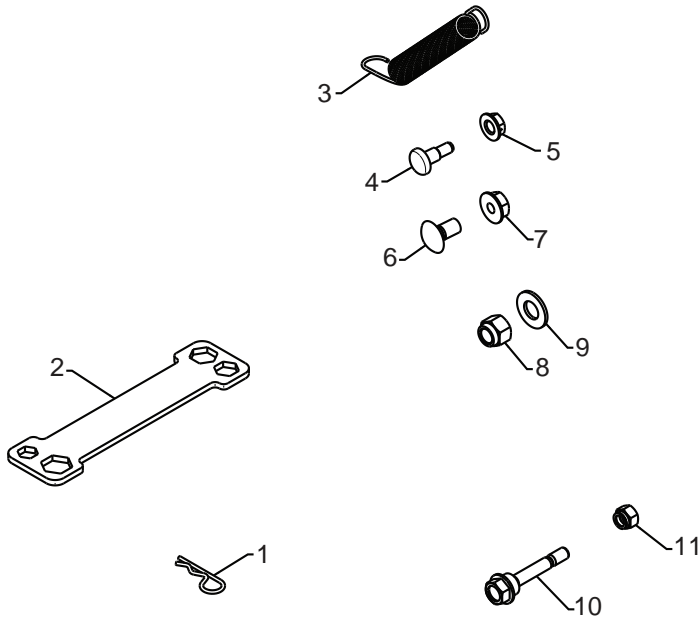


KEY NO.	PART NO.	DESCRIPTION
1	532 41 52-63	STEER CABLE BRACKET LH
2	532 18 78-59	STEER CABLE BRACKET RH

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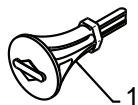
**REPAIR PARTS**  
**BAG OF PARTS**

**SNOW THROWER - - MODEL NUMBER 96191001904**



01.14.005-C

KEY NO.	PART NO.	DESCRIPTION
1	532 16 96-75	RETAINER PIN
2	532 18 06-84	WRENCH
3	532 18 45-05	REMOTE SPRING
4	532 17 98-29	SHOULDER BOLT 1/4-20
5	532 19 17-30	LOCKNUT 1/4-20
6	872 25 05-05	CARRIAGE BOLT 5/16-18 X 5/8
7	532 75 11-53	LOCKNUT 5/16-18
8	873 80 06-00	LOCKNUT 3/8-16
9	819 13 13-16	WASHER 3/8
10	532 19 20-90	SHEAR BOLT 1/4-20 X 1-3/4
11	873 80 04-00	LOCKNUT 1/4-20



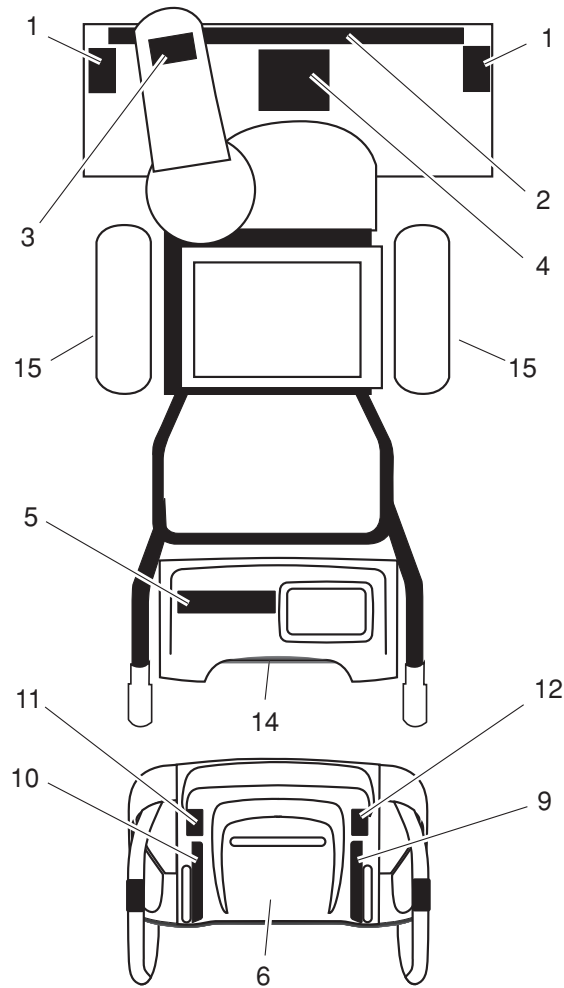
01.14.007-A

KEY NO.	PART NO.	DESCRIPTION
1	532 19 30-71	SAFETY IGNITION KEY

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# REPAIR PARTS DECALS

# SNOW THROWER - - MODEL NUMBER 96191001904



KEY NO.	PART NO.	DESCRIPTION
1	532 19 96-83	DECAL, DANGER
2	532 42 10-58	DECAL, HUSQVARNA
3	532 19 96-82	DECAL, DANGER, DEFLECTOR
4	532 18 40-45	DECAL, DANGER
5	532 42 10-57	DECAL, HUSQVARNA, 1130STE
6	532 18 40-30	DECAL, INSTRUCTION
9	532 41 54-77	DECAL, SPEED CONTROL
10	532 18 40-31	DECAL, REMOTE DEFLECTOR
11	532 41 54-59	DECAL, LH TRIGGER
12	532 41 54-60	DECAL, RH TRIGGER
14	532 18 04-33	DECAL, SOUND LEVEL
15	532 18 40-28	DECAL, BELT GUARD
--	532 41 40-23	OPERATOR'S MANUAL, EUROPEAN
--	532 41 40-24	OPERATOR'S MANUAL, SCANDINAVIAN
--	532 41 40-25	OPERATOR'S MANUAL, EAST BLOC
--	532 41 52-98	OPERATOR'S MANUAL, BALTIC

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