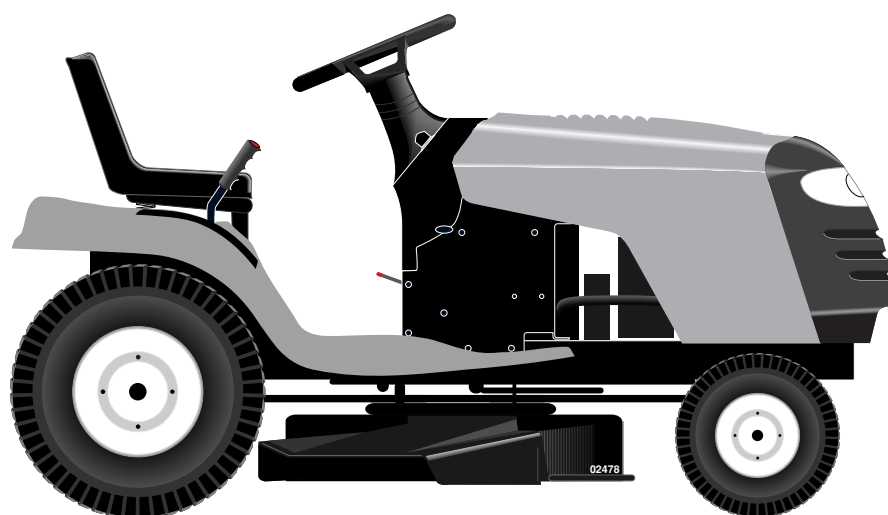


Poulan PRO



Illustrated Parts List

MODEL: 96042003500

PB19546LT

LAWN TRACTOR

ALWAYS WEAR EYE PROTECTION DURING OPERATION

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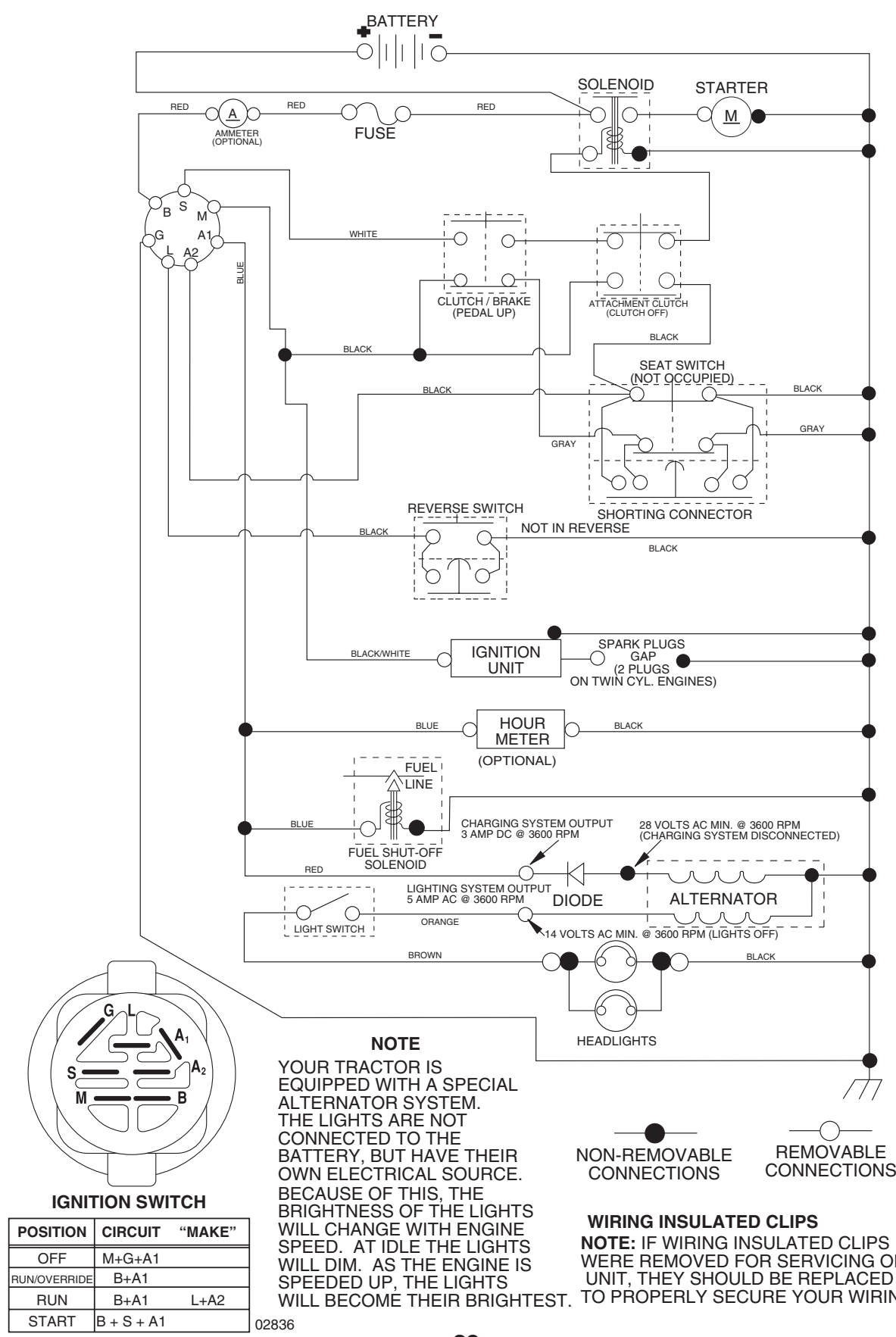


WARNING:

Read this Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

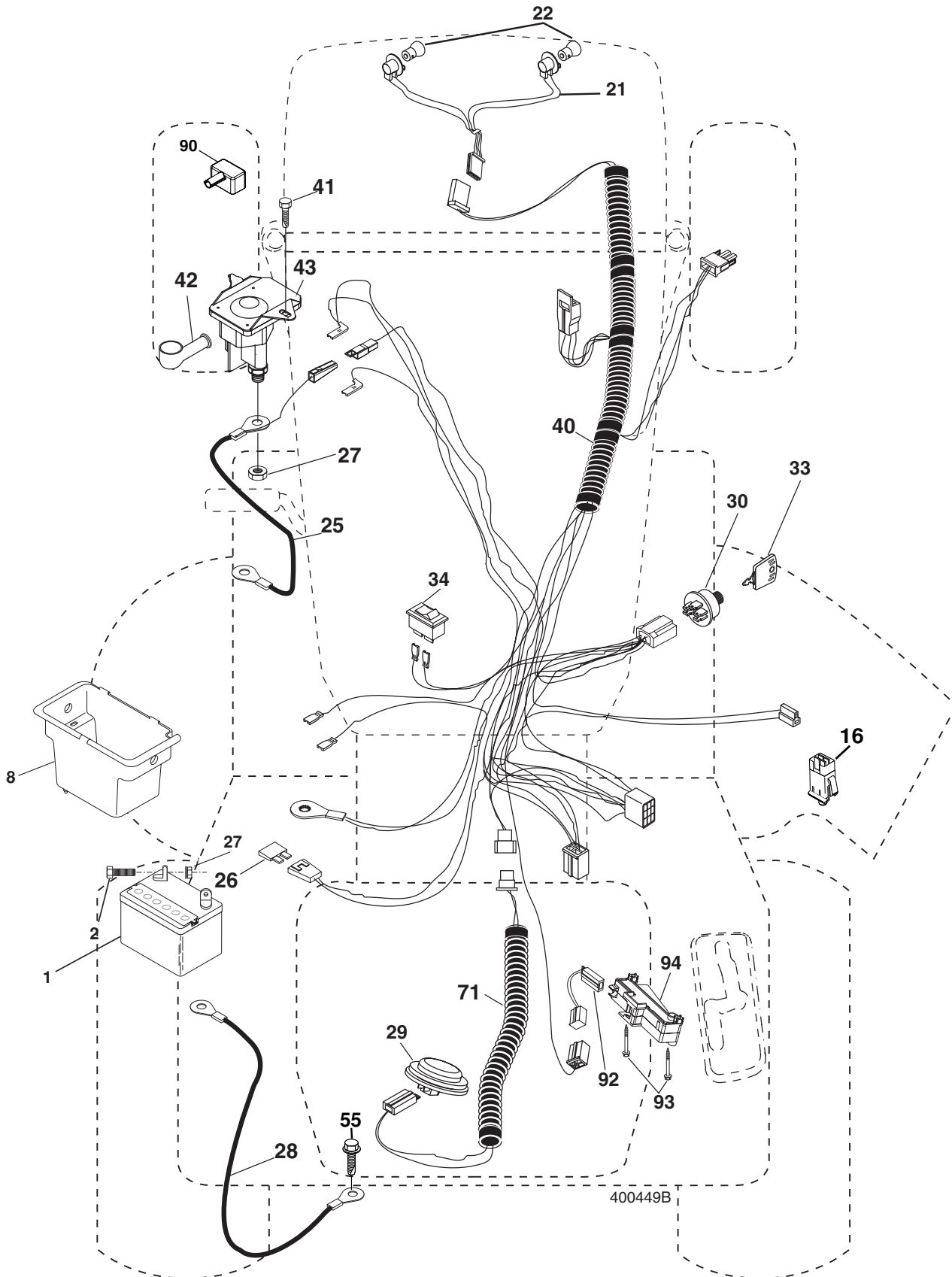
REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
SCHEMATIC



REPAIR PARTS

TRACTOR -- MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
ELECTRICAL



REPAIR PARTS

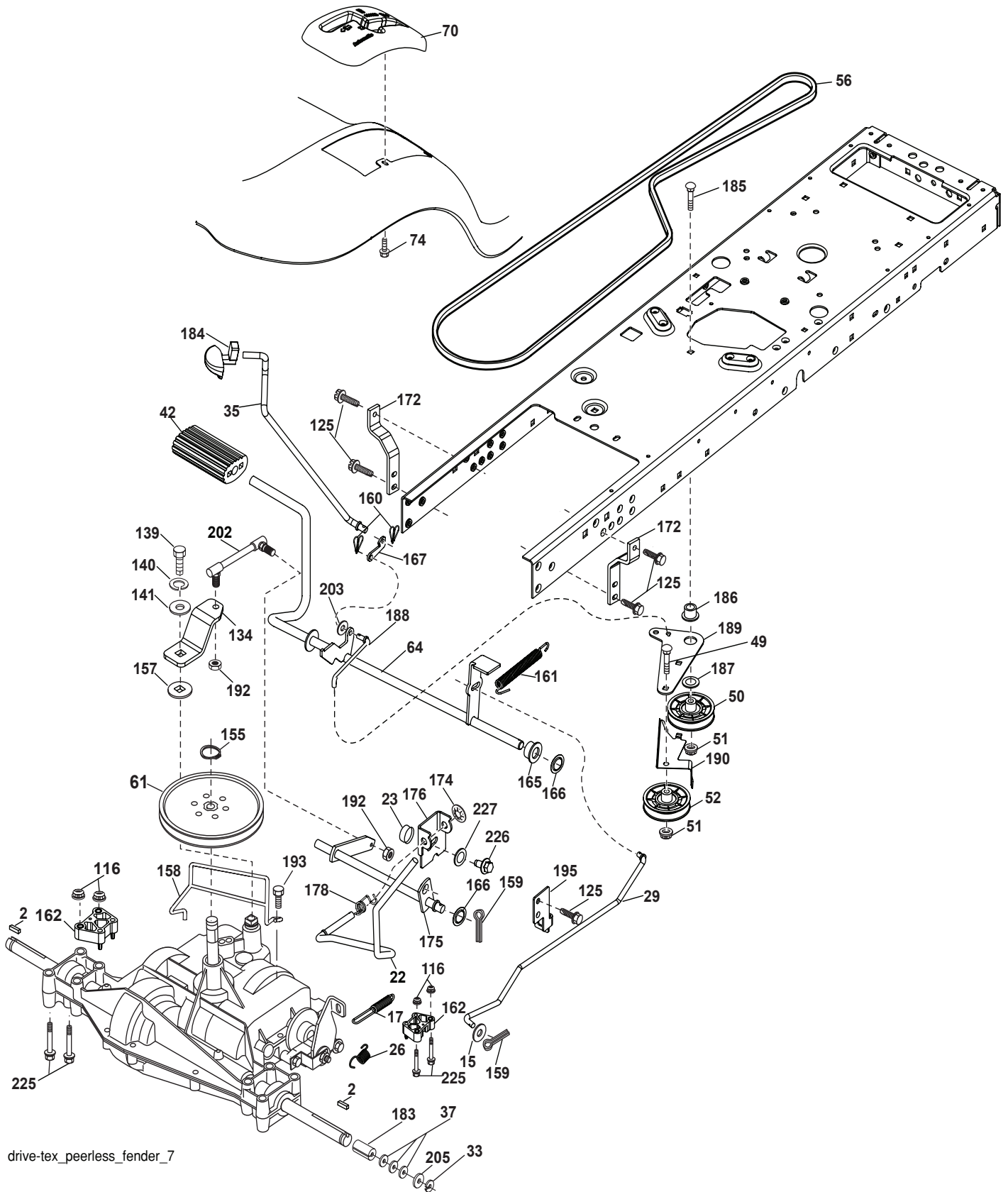
TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20 unc x 3/4
8	193228	Box Battery
16	176138	Switch Interlock
21	183759	Harness Socket Light
22	4152J	Bulb, Light # 1156
25	401662	Cable Battery 6 Ga. Red 14.5
26	175158	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	198885	Cable Ground 18" Rear Battery Blk 6 Ga.
29	401545	Switch Seat
30	193350	Switch Ign
33	140401	Key Ign Molded Generic
34	110712X	Switch Light/Reset
40	401098	Harness Ign
41	17720408	Screw 1/4-20 unc x 1/2
42	131563	Cover Terminal Red
43	192507	Solenoid
55	17060512	Screw 5/16-18 x 3/4
71	400449	Harness Ign. Chass.
90	400725	Cover Terminal
92	196615	Harness Pigtail Reverse Switch
93	192540	Screw Plastic 10-14 x 2.0
94	191834	Modual Reverse ROS

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

**TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
DRIVE**



REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle, Peerless 206-565 (Contact Peerless for Parts)	160	169484	Retainer Clip
2	123583X	Key Square	161	195403	Spring, Return, Clutch
15	19131316	Washer 13/32 x 13/16 x 16 Ga.	162	195785	Spacer
17	197297	Spring, Brake	165	196212	Busing Shaft Brake Hand Control
22	197660	Rod Shift	166	197290	Nut Push .625
23	409154x421	Knob	167	405257	Latch Brake Parking
26	197455	Spring Brake RTN	172	197657	Strap Torque LH
29	197267	Rod, Brake	174	197289	Nut Push
33	12000001	Ring E	175	197858	Shaft Asm Shift
35	197722	Rod, Brake, Park	176	196214	Arm Clevis Rod Shift
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.	178	197456	Spring Shift
42	8883R	Cover, Foot Pedal	183	137057	Spacer Axle
49	72110614	Bolt	184	198403X505	Handle Parking Brake
50	194327	Pulley Idler Flat	185	72110620	Bolt
51	73900600	Lock Nut 3/8-16	186	194321	Spacer Retainer
52	194326	Idler V-Groove	187	19133210	Washer
56	194346	V-Belt, Drive	188	194323	Link Clutch Ground Drive
61	123666X	Pulley Transaxle	189	194317	Bellcrank Ground Drive
64	196200	Shaft Asm. Pedal Brake Control	190	194318	Keeper Bellcrank Ground Drive
70	193225X428	Console	192	150360	Nut Lock Center 1/4-28
74	142432	Screw 1/4 x 1/2	193	17060512	Screw 5/16-18 x 3/4
116	73900500	Nut Lock Hex Flange 5/16-18	195	197332	Bracket Brake Rod
125	17000512	Screw 5/16-18 x 3/4	202	197859	Link Shift
134	197857	Arm Shift	203	19111116	Washer 11/32 x 11/16 x 16 Ga.
139	74550412	Bolt 1/4-20 unf Gr. 8 w/Patch	205	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
140	10040400	Washer Lock Hvy Helical 1/4	225	74490560	Bolt 5/16-18 x 3.75
141	19091210	Washer 9/32 x 3/4 x 10 Ga.	226	74780716	Bolt 7/16-14 x 1 Gr.5
155	12000028	Ring Retainer	227	405296	Washer Serrated
157	105701X	Washer Plate Shf			
158	194352	Keeper T/A			
159	76020412	Pin Cotter 1/8 x 3/4			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35 CHASSIS



REPAIR PARTS

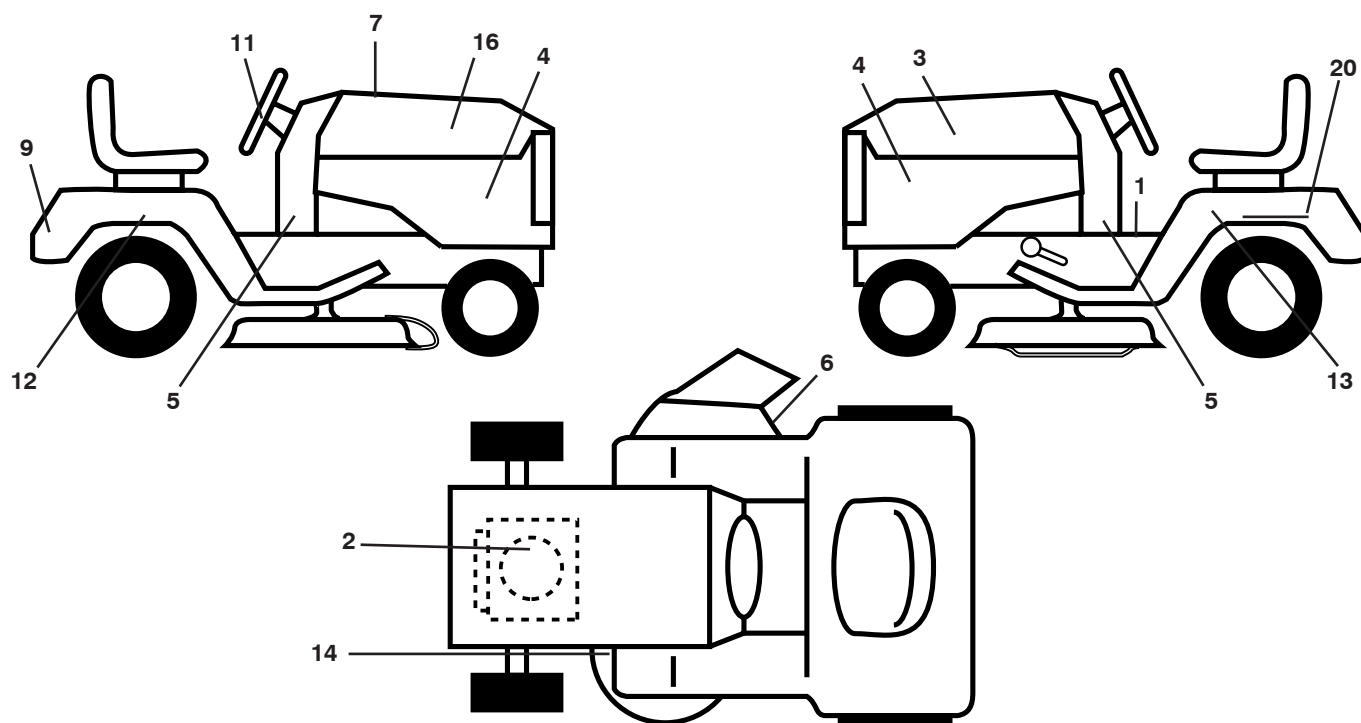
TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
CHASSIS

KEY NO.	PART NO.	DESCRIPTION
2	194263	Drawbar
5	197783X428	Dash
14	183393X428	Hood
15	183834X599	Lens Grille LH
18	183828	Grille
25	183835X599	Lens Grille RH
36	17060512	Screw 5/16-18 x 3/4
37	193218X428	Fender
68	17490508	Screw Thdrol 5/16-18 x 1/2
130	191611	Screw 10 x 3/4 Single Lead-Hex
137	184921	Bumper Hood
138	193224X428	Cupholder
150	184322	Duct Heat Hood
151	407807	Bracket Pivot
152	194329	Shield Browning/Debris
159	17000612	Screw Hexwsh Thdrol 3/8-16 x 3/4
162	142432	Screw Hex Wsh Hi-Lo 1/4 x 1/2
175	193243	Crossmember
176	400776	Screw 10-24 x 5/8 Wshd Qdrx
177	195228	Bushing Steering
180	194260	Chassis
181	193102X428	Bushing Mtg. Fender Crgo.
182	193057	Dash Lower
183	74780520	Bolt Fin Hex 5/16-18 x 1-1/4
186	183829X428	Insert Grille
194	73900500	Nut Lock Hex Flange 5/16-18
196	410584	Console Asm. Deck Lift
197	156524	Rod Pivot Chassis
207	183833	Bezel Grille RH
208	183832	Bezel Grille LH
219	195161	Stud Fastener
222	137729	Screw Thd Roll 1/4-20 x 5/8
230	170165	Bolt Shoulder 5/16-18
235	406129	Spacer Fender
236	73930500	Nut center Lock 5/16-18

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

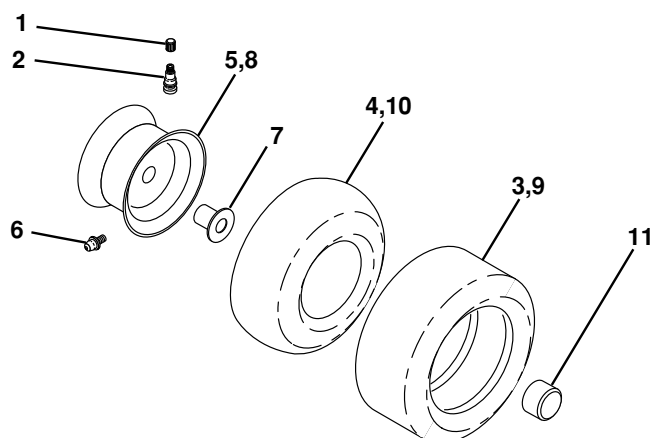
TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35



KEY NO.	PART NO.	DESCRIPTION
1	402015	Decal Oper
2	408834	Decal Eng. H.P.
3	186164	Decal Hood LH
4	408794	Decal Side Panel Logo
5	411174	Decal Lwr Dash
6	170563	Decal Warning, Keep Hand Away
7	411142	Decal Replacement Parts
9	172740	Decal Fender Logo
11	172743	Decal Ins Strg Whl

KEY NO.	PART NO.	DESCRIPTION
12	408948	Decal Fend SD Rh
13	408949	Decal Fend SD Lh
14	160396	Decal V-Belt Schematic
16	186163	Decal Hood Rh
20	145005	Decal Bat Dan/Psn
--	193226X428	Pad Footrest LH
--	193227X428	Pad Footrest RH
--	411229	Manual Operator's (Eng)
--	411230	Manual Operator's (French)

WHEELS AND TIRES

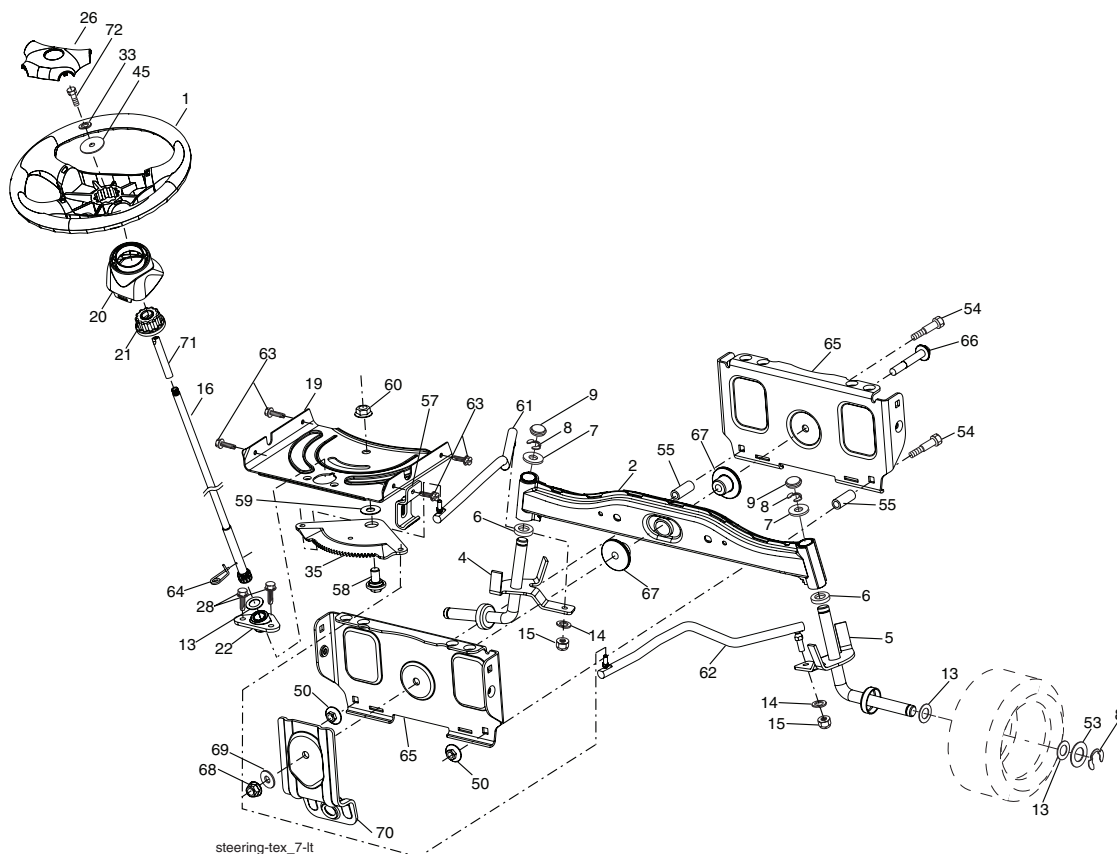


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire F T 15 x 6 0 - 6 Service
4	59904	Tube Front (Service Item Only)
5	106732X421	Rim Asm 6" front Service
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange (Front Wheel nly)
8	106108X421	Rim Asm 8" rear Service
9	106268X	Tire R T 18 x 9.5-8C Service
10	7152J	Tube Rear (Service Item Only)
11	104757X421	Cap Axle Blk 1 50 x 1 00
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
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REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
STEERING

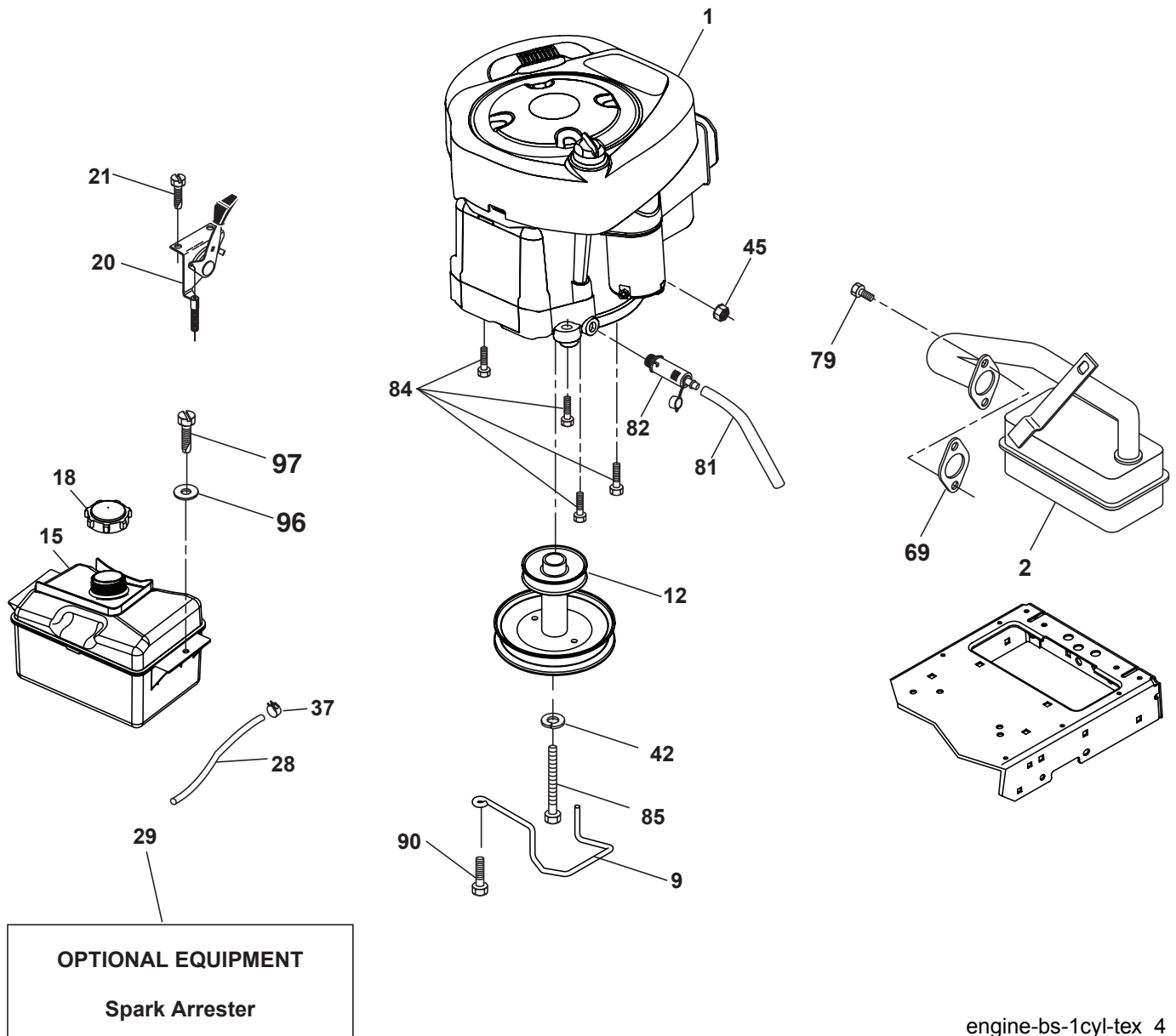


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	186093X428	Wheel, Steering	53	188967	Washer Hardened .793 x 1.637 x .060
2	184706	Axle Asm., Front	54	74760636	Bolt Hex HS 3/8-16 unc x 2-1/4
4	403087	Spindle Asm., LH	55	197636	Spacer Brace Axle
5	403088	Spindle Asm., RH	57	407465	Bracket Upstop
6	6266H	Bearing, Race Thrust Harden	58	194747	Bolt Shoulder Sector Pivot CFM
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.	59	194748	Washer Thrust Sector Steering
8	12000029	Ring, Klip #T5304-75	60	73971000	Nut Flange Lock 5/8-11
9	121232X	Cap, Spindle	61	194740	Draglink LH
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.	62	194741	Draglink, RH
14	10040600	Washer Lock 3/8	63	17000512	Screw 5/16-18 x 3/4
15	73540600	Nut, Crown Lock 3/8-24 unf	64	199849	Retainer Clip Spring Steering
16	408220	Shaft Steering	65	194734	Brace Axle Front
19	194729	Plate Steering	66	71020748	Bolt Hex Fghd 7/16-14 x 3 Serr
20	198375X428	Boot, Steering	67	194737	Bushing PM Front Axle
21	186737	Adapter, Wheel Steering	68	73900700	Nut Lock Flange 7/16-14 Gr. 5
22	194845	Bushing, Strg. Blk	69	199162	Washer 1.5 x .505 x .118
26	186095X428	Insert, Wheel Steering	70	196197	Bracket Deck Susp. Front
28	17000612	Screw 3/8-16 x 3/4	71	196075	Shaft Ext. Steering
33	10040500	Washer Lock 5/16	72	74780572	Bolt 5/16-18 x 4.5 Gr. 5
35	194732	Gear, Sector Plate			
45	19113812	Washer 11/32 x 2-3/8 x 12 Ga.			
50	73900600	Nut Lock Flg 3/8-16 unc			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
ENGINE



engine-bs-1cyl-tex_4

REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine B&S Model No. 31P677
2	137352	Muffler
9	194319	Keeper Belt Engine
12	405140	Pulley Engine
15	407545	Tank Fuel 1.50
18	197725	Cap Asm
20	176636X421	Control Throttle/Choke
21	191611	Screw 10 x 3/4 Single Lead-Hex
28	401137	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
42	10040700	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
69	165291	Gasket
79	192334	Screw Socket Hd 5/16-18 x .75
81	148456	Tube Drain Oil Easy
82	181654	Plug Drain Oil
84	17060620	Screw 3/8-16 x 1-1/4
85	173937	Bolt Hex 7/16-20 x 4 x Gr. 5-1.5
90	17000612	Screw 3/8-16 x 1.0
96	19091416	Washer 9/32 x 7/8 x 16 Ga.
97	17670412	Screw 1/4-20 x 3/4

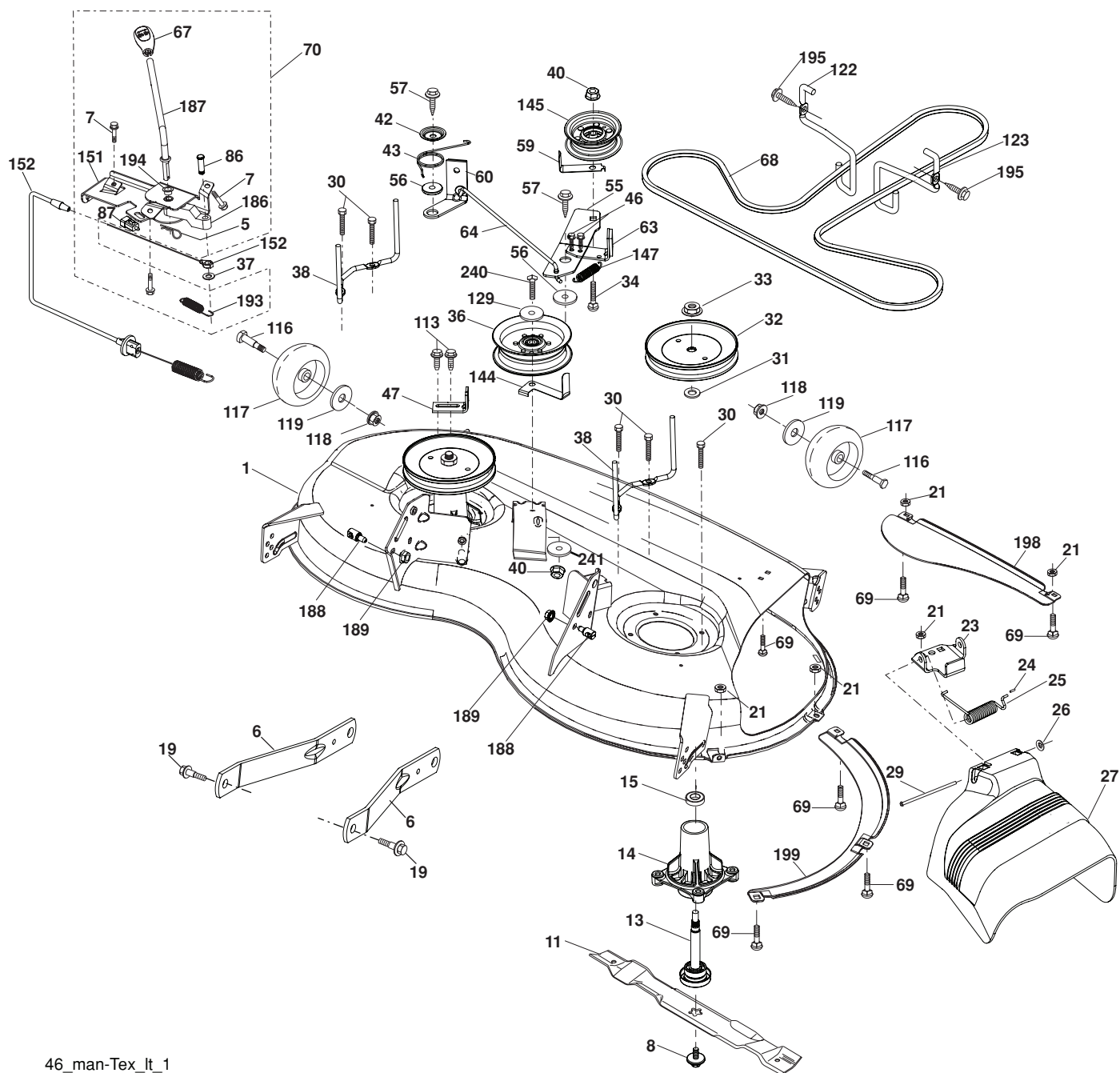
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J11940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-5). Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net horsepower). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
MOWER DECK



46_man-Tex_It_1

REPAIR PARTS

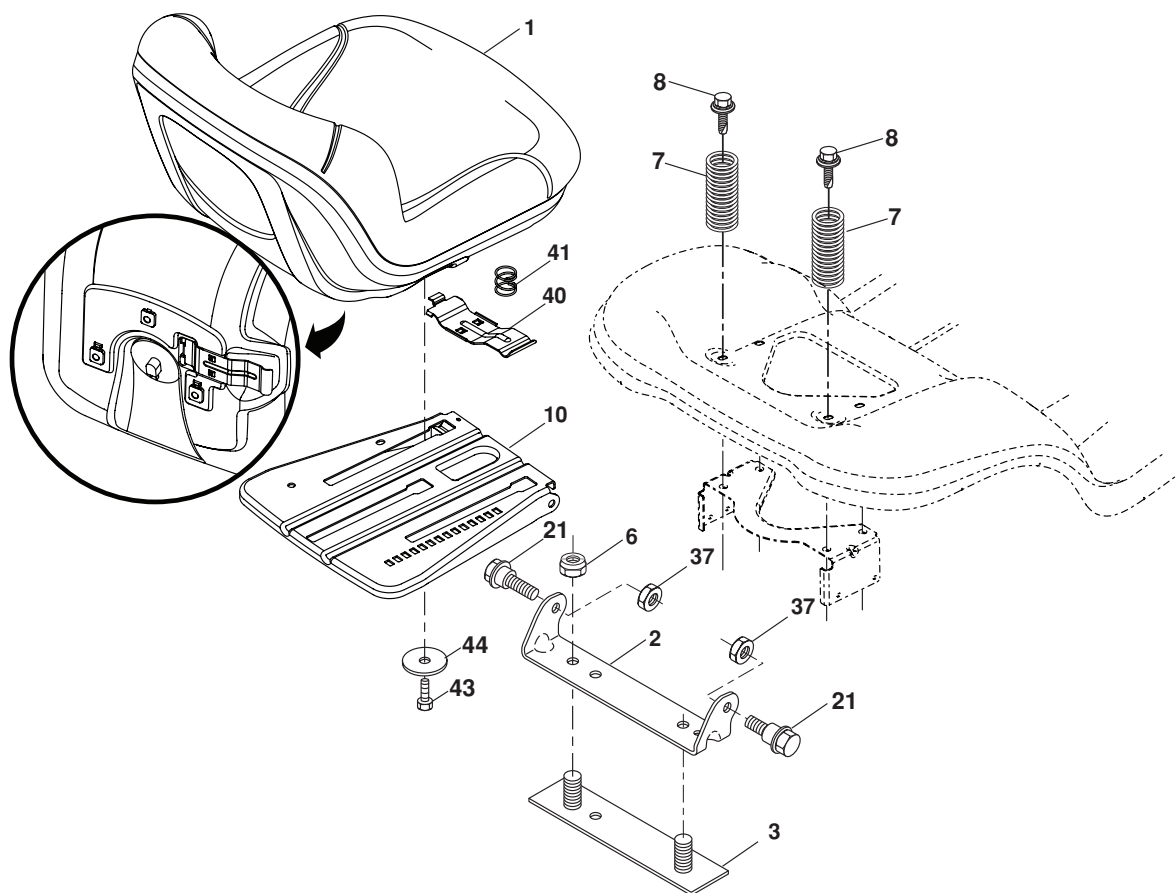
TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	405050x421	Mower Housing	67	198398X421	Handle, Clutch Cable
5	4939M	Retainer Spring	68	405143	V-Belt
6	195186	Arm Suspension	69	72140505	Bolt Rdhd Sqnrk 5/16-18 x 5/8
7	191611	Screw 10 x 3/4 Single Hex	70	198332	Clutch Asm. Manual
8	193003	Bolt/Washer asm 7/16-20 unf	86	197798	Pin Attachment Cable
11	405380	Blade, 46" Hi-Lift (For bagging or discharge)	87	197802	Switch Interlock
13	192872	Shaft Assembly, Mandrel	113	17000510	Screw 5/16-18
14	187281	Housing, Mandrel	116	4898H	Bolt SHLD
15	110485X	Bearing, Ball, Mandrel	117	188606	Wheel Gage
19	196539	Bolt, Shoulder	118	73930600	Nut Centerlock 3/8-16 UNC
21	73680500	Nut, Crownlock 5/16-18 unc	119	19121414	Washer 3/8 x 7/8 x 14 Ga.
23	192557	Bracket, Deflector	122	197258	Keeper Belt Eng. LH
24	105304X	Cap, Sleeve	123	197259	Keeper Belt Eng. RH
25	197026	Spring, Torsion, Deflector	129	19131312	Washer 13/32 x 13/16 x 12 Ga.
26	110452X	Nut, Push	144	199204	Keeper Belt
27	405357	Shield, Deflector	145	177968	Pulley Idler
29	131491	Rod, Hinge	147	401872	Spring Return
30	173984	Screw Thdrol Rolling Wsh Hd	151	198331	Bracket Clutch CBL
31	187690	Washer, Spacer	152	408714	Cable Clutch Manual w/Spr.
32	195945	Pulley, Mandrel	186	197799	Arm Acuator CL Cable
33	400234	Nut, Toplock, Flanged	187	187800	Lever Control CL Cable
34	72110612	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5	188	195161	Stud Fastener
36	196106	Pulley, Idler, Flat	189	73900500	Nut Lock Hex Flange
37	19131316	Washer 13/32 x 13/16 x 16 Ga.	193	197801	Spring Plunger Actuator
38	199189	Keeper Belt LH Mandrel	194	197797	Bearing Control Lever Clutch
40	73900600	Nut, Lock Flg. 3/8-16 unc	195	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4
42	198410	Spring Torsion Brake	198	403149	Baffle Center Front
43	197256	Spring Torsion Retainer	199	403150	Baffle Front RH
46	137729	Screw Thd Roll 1/4-20 x 5/8	240	74520630	Bolt 3/8-16 x 2 x 10 Ga.
47	197250	Bracket Clutch Cable	241	19133210	Washer 13/32 x 2 x 10 Ga.
55	197249	Arm, Idler	--	192870	Mandrel Assembly (Includes housing, shaft and shaft hardware only-pulley not included)
56	199092	Spacer, Retainer	--	411232	Replacement Mower, Complete
57	17000616	Screw Hexwsh Thd 3/8-16 x 1			
59	141043	Guard, Tuv Idler (94)			
60	400132	Arm Brake Mower			
63	199478	Arm Brake Mower			
64	405136	Linkage Brake			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
SEAT



seat-tex_7-vgt

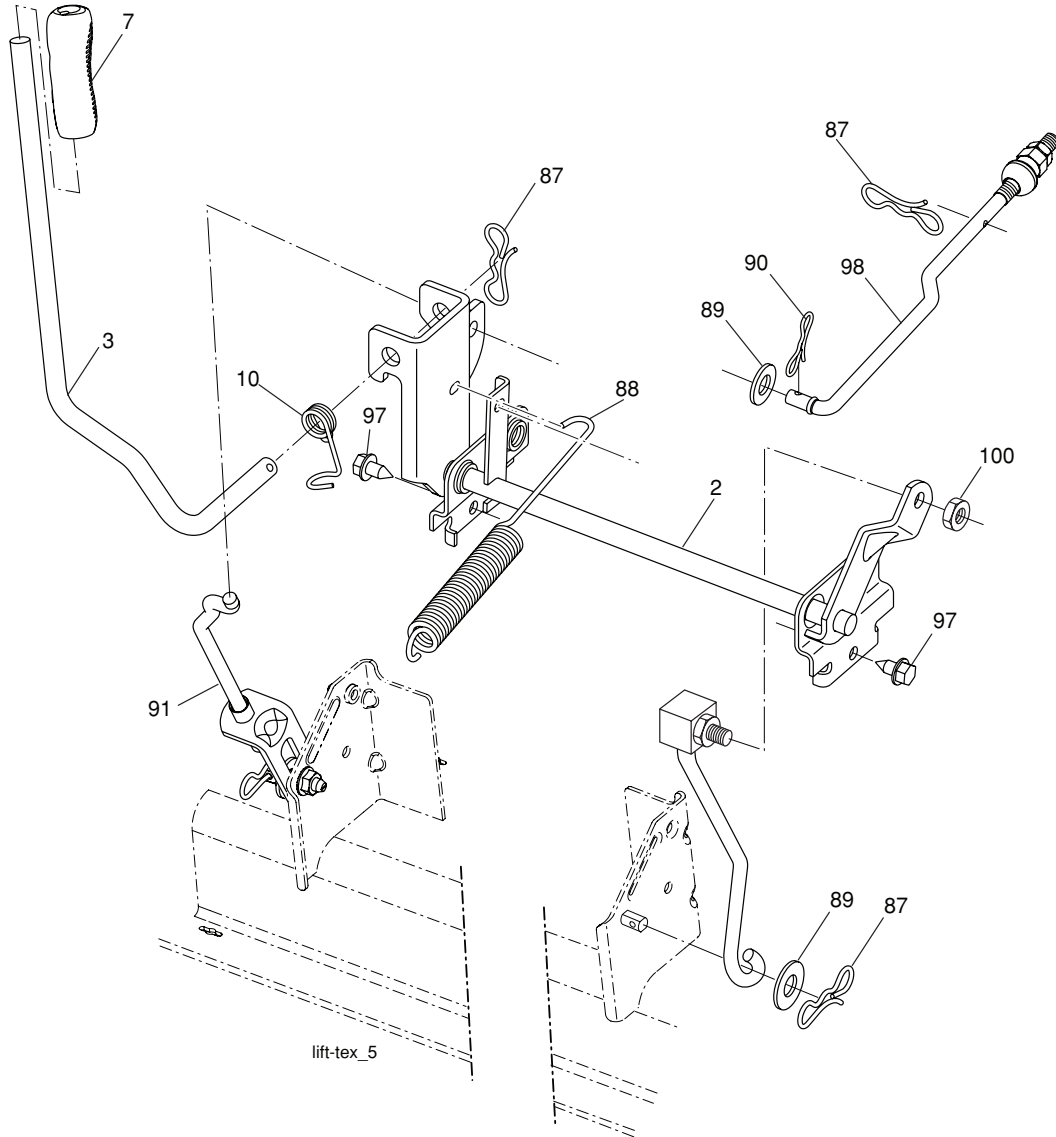
KEY NO.	PART NO.	DESCRIPTION
1	197514	Seat
2	180166	Bracket Pivot Fender
3	140675	Strap, Asm Fender
6	73800600	Nut, Lock W/Ins. 3/8-16 unc
7	124181X	Spring, Seat Cprsn
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems
10	196977	Pan, Seat
21	171852	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
37	73800500	Nut, Lock 5/16-18 unc
40	197661	Handle Slide
41	198200	Spring Latch
43	74760612	Bolt 3/8-16 UNC x 3/4
44	19133812	Washer 13/32 x 2 3/8 x 12 Ga.

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REPAIR PARTS

TRACTOR - - MODEL NUMBER PB19546LT (96042003500), PRODUCT NO. 960 42 00-35
MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	195223	Shaft Asm., Lift	89	19191912	Washer Clear Zinc
3	195231	Lever Asm., Lift Rh	90	194208	Pin Cotter 5/16 Bow Tie Lock
7	196492X421	Grip, Lever	91	195181	Link Lift Susp Mower Rear
10	196314	Spring Torsion	97	17060612	Screw 3/8-16 x .75 Smgml Tap/R.Z
87	194209	Pin Cotter 7/16 Bow Tie Lock	98	195270	Link Lift Susp. Front Mower
88	195303	Spring Lift Assist	100	73930600	Nut Centerlock 3/8 -16 unc

NOTE: All component dimensions given in U.S. inches
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