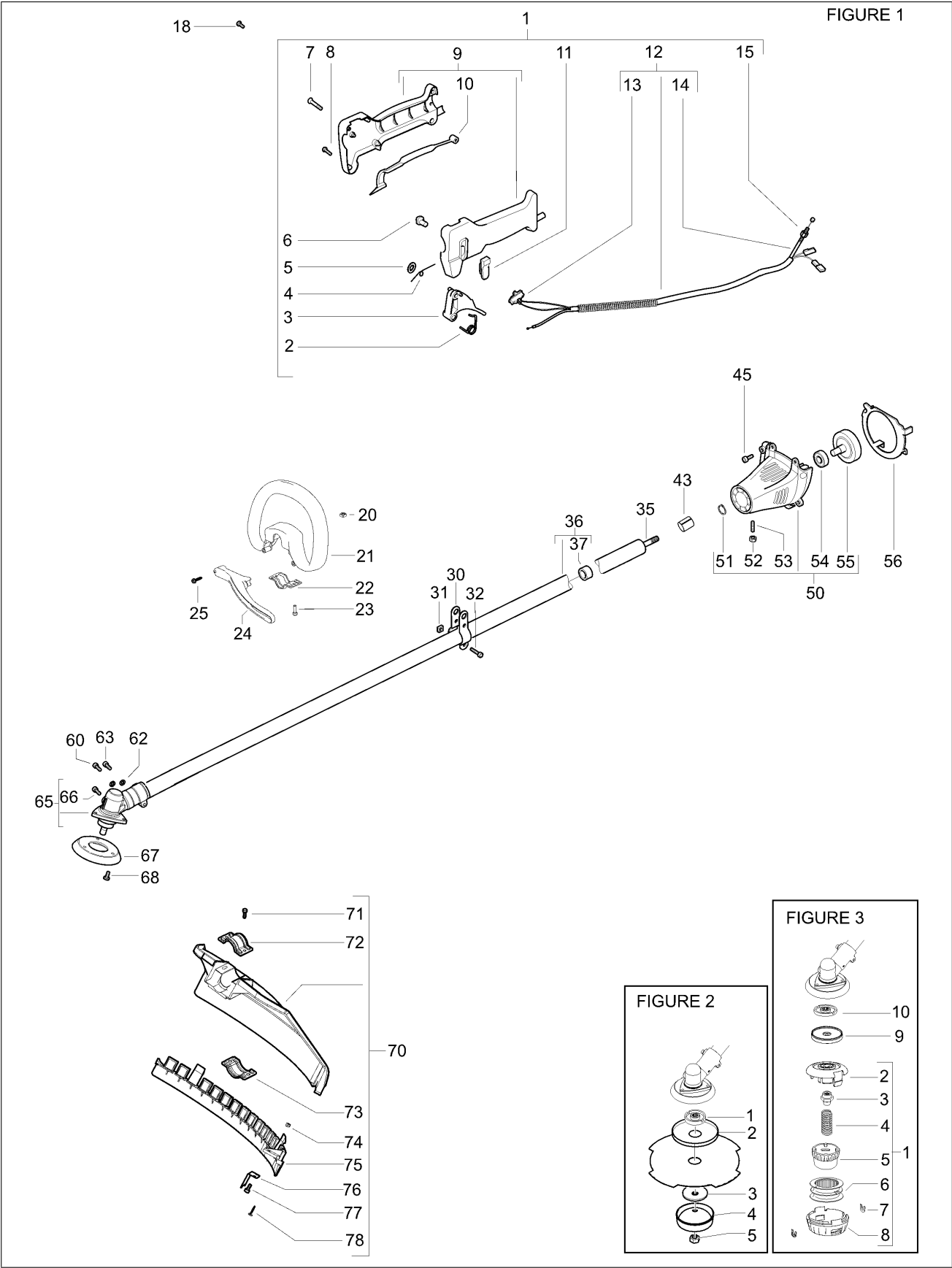


HUSQVARNA OUTDOOR PRODUCTS ITALIA

PNC	ML	Model	Brand
953900777	03	B 347L	Partner

Number of Pages 1 of 5

Factory:	IIQ - Valmadrera	Product Group:	OP 93	
Publication Number:	AIPL2008_V240000007	Petrol Portable		
Publication Date:	09/06/08	Sub Group	9433	



Item	PN	Qty	Description	Item	PN	Qty	Description
FIGURE 1							
1	538243564	1	trigger box assy	66	* 538240151	1	screw M8x10
2	* 538240091	1	throttle trigger spring	67	538242729	1	flange guard
3	* 538241296	1	throttle trigger	68	538240688	3	screw+washer
4	* 538229973	1	throttle advance spring	A 70	538249155	1	d.25 safety guard ass'y
5	* 538227065	1	benzig	71	* 538227563	2	M5x16 screw
6	* 538229823	1	throttle advance pin	72	* 538242629	1	upper clamp
7	* 538240833	4	screw 3x20, self threading	73	* 538242752	1	lower clamp
8	* 538240618	2	screw 3x16, self threading	74	* 538229208	2	nut M5
9	* 538246955	1	handle kit	75	* 538242644	1	string head guard
10	** 538229819	1	safety lever	76	* 538241973	1	line cutter
11	* 538229824	1	throttle advance slide	77	* 538227563	2	M5x16 screw
12	* 538243567	1	wires assy	78	* 538240862	1	screw 4x18
13	** 538236394	1	switch	FIGURE 2			
14	** 538243570	1	throttle cable	A 1	531025001	1	P 25 trimmer head
15	* 538235912	1	nut M6	2	* 537421501	1	body
18	538236981	2	screw 3,5x9,5 self threading	3	* 537427901	1	adapter T25
20	538229524	2	nut M5	C 4	* 537338901	1	spring T25
21	538243540	1	loop handle	C 5	* 537419601	1	knob
22	538242629	1	lower clamp	C 6	* 537419501	1	spool (without line)
23	538235802	2	screw M5x14	C 7	* 537419701	2	bushing
24	538243541	1	safety pole barrier	8	* 537419401	1	cover
25	503217520	2	screw 5x20, self threading	9	538242823	1	spacer
30	538228152	2	harness half hook	10	538242815	1	flange
31	538236642	2	nut M6	FIGURE 3			
32	538235911	2	screw M6x12	A 1	538242815	1	flange
35	538240486	1	drive shaft	A 2	538241155	1	grass shield
36	538242442	1	outer shaft	A 3	538241006	1	flange
37	* 538228192	5	bushing ass'y	A 4	538236596	1	cup
43	538243584	1	reinforcement	A 5	538240481	1	nut
45	538227565	4	screw M5x25				
50	538243575	1	mount ass'y				
51	* 538236378	1	snap ring				
52	* 538241624	1	nut M8				
53	* 538243576	1	headless screw M8x35				
54	* 538235918	1	ball bearing				
55	* 538243572	1	clutch drum				
56	538242398	1	diaphragm				
60	538235802	1	screw m5x14				
62	538236529	2	split washer				
63	538235803	1	screw m5x25				
65	538242728	1	gear box ass'y				

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FIGURE 4

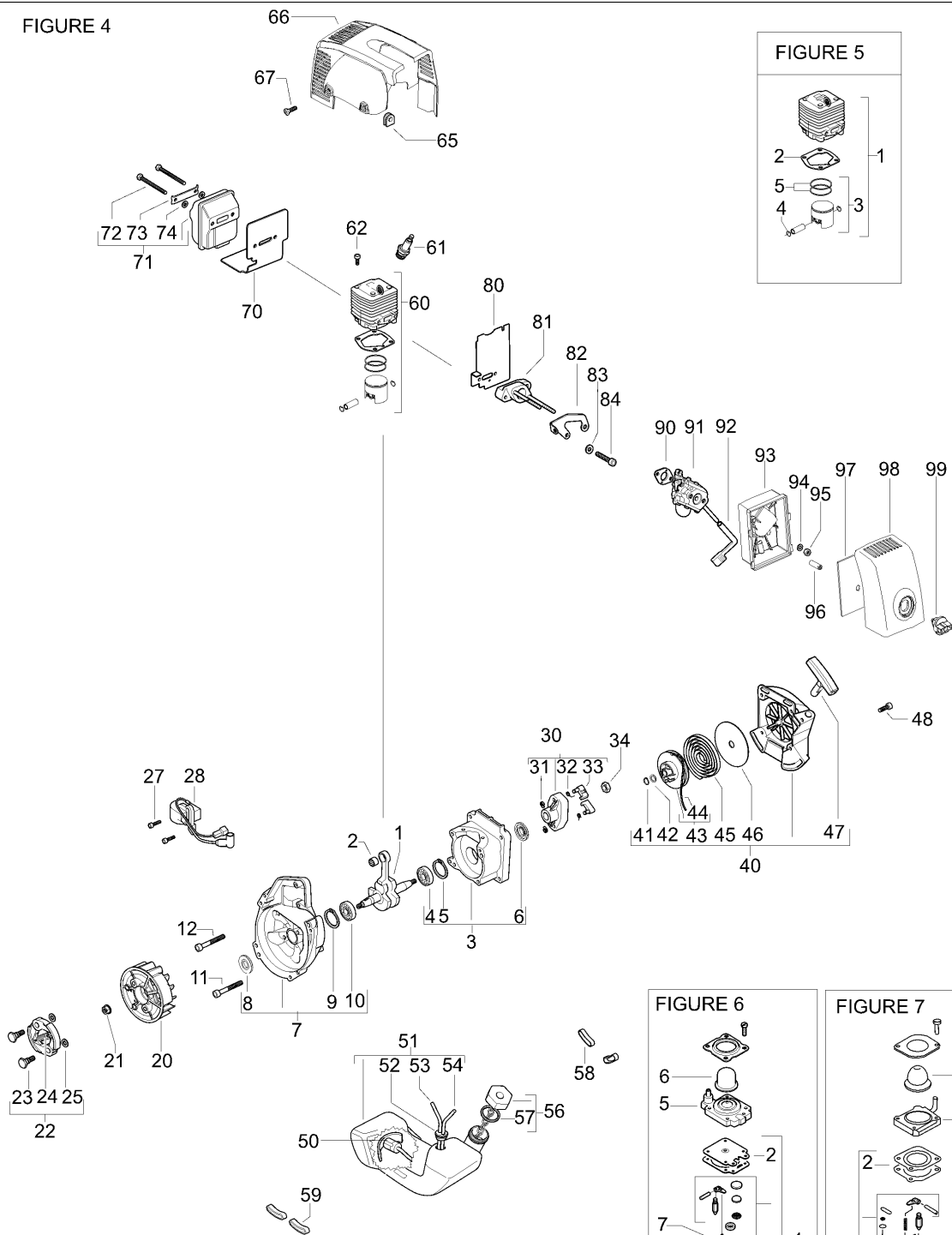


FIGURE 5

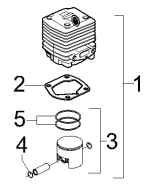


FIGURE 6

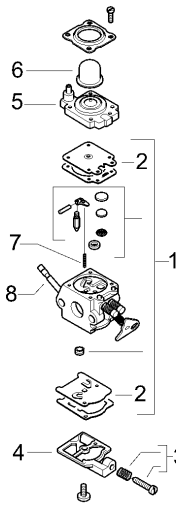
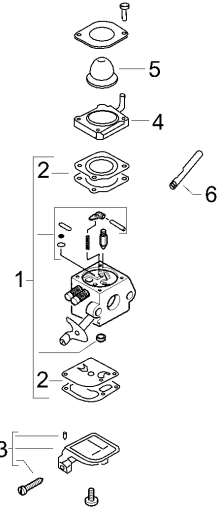


FIGURE 7



Item	PN	Qty	Description	Item	PN	Qty	Description
FIGURE 4				73	*	538227236	1 clamp
1	538243725	1	crankshaft ass'y	74	*	538227259	2 washer
C 2	501451601	1	needle bearing	80		538241428	1 intake gasket
3	538250075	1	carter kit (starter)	81		538241434	1 carb. Spacer
4	*	538227541	1 ball bearing	82		538243585	1 plate
5	*	538240982	1 seeger ring	83		538235248	2 washer
C 6	*	538243174	1 seal	84		538235803	2 screw m5x25
7		538250074	1 carter kit (flywheel)	90		538227692	1 carb. Gasket
C 8	*	538243174	1 seal	91			FIGURES 6,7
9	*	538240982	1 seeger ring	92		538227255	1 choke knob
10	*	538227541	1 ball bearing	93		538049579	1 air filter box
11		538235804	2 screw M5x30	94		538235248	1 washer
12		538235808	2 screw M5 X 50 TCE	95		538235642	1 nut m5
20		538242673	1 flywheel	96		538227143	1 spacer
21		538235218	1 nut M8	97		538243764	1 air filter
B 22		538248808	1 clutch assy	98		538243743	1 air filter cover
23	*	538242369	2 clutch rod	99		538243765	1 knob
C 24	*	538241270	1 clutch spring elite	FIGURE 5			
25	*	538241076	2 washer	C 1		538250071	1 cylinder/piston kit 40 cc
27		538235806	2 screw M5 X 20 TCE	B 2	*	538242366	1 gasket 0.8 mm
C 28		538242163	1 ignition coil	B 3	*	538249181	1 piston kit 40 cc
30		538242800	1 starter pawl ass'y	4	**	737441000	2 retaining ring
31	*	538111088	2 snap ring	B 5	**	503289003	1 piston ring
B 32	*	538241782	2 spring	FIGURE 6			
B 33	*	538241781	2 pawl	C -		538242949	1 carb. Walbro WT 694
34		538235218	1 nut M8	B 1	*	538229198	1 K repair kit
C 40		538242809	1 starter assy	A 2	**	538229191	1 gasket + diaph. Kit
41	*	538242786	1 seeger	3	*	538237481	1 idle screw kit
42	*	538227470	1 washer	4	*	538237480	1 pump cover
B 43	*	538249163	1 pulley/rope assy	C 5	*	538246949	1 primer bulb support
A 44	**	538227703	1 rope	C 6	*	538225834	1 primer bulb
B 45	*	538227300	1 spring rewind	C 7	*	538246950	1 spring
46	*	538227467	1 shield spring	8	*	538225962	1 choke shaft
47	*	538240884	1 starter-handle	FIGURE 7			
48		538235214	4 screw M6x20	C -		-	- carb. Zama C1Q M41
A 50		538240452	1 pick up fuel	B 1	*	538226226	1 repair kit
C 51		538241541	1 tank mix ass.	A 2	**	538226227	1 gasket + diaph. Kit
C 52	*	538235675	1 fuel tank grommet	3	*	538246945	1 pump cover
B 53	*	538229809	1 hose-fuel mm245	C 4	*	538246947	1 primer bulb support
B 54	*	538229743	1 hose fuel mm150	5	*	538246946	1 primer bulb
B 56		538242484	1 fuel cap assy	6	*	538246948	1 choke shaft
A 57	*	538236564	1 cap gasket				
58		538241248	2 fuel tank grommet (starter)				
59		538241248	2 fuel tank grommet (flywheel)				
C 60			FIGURE 5				
A 61		538092878	1 spark plug RDJ6J				
62		538227565	4 screw M5X25				
65		538236322	1 grommet				
66		538243742	1 engine cover				
67		538240688	2 screw m5x14 + washer				
C 70		538243767	1 exhaust gasket				
C 71		538241432	1 muffler assy				
72	*	538227274	2 screw M5X60				

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