



Kohler 25 hp

Spare parts

Ersatzteile

Pièces détachées

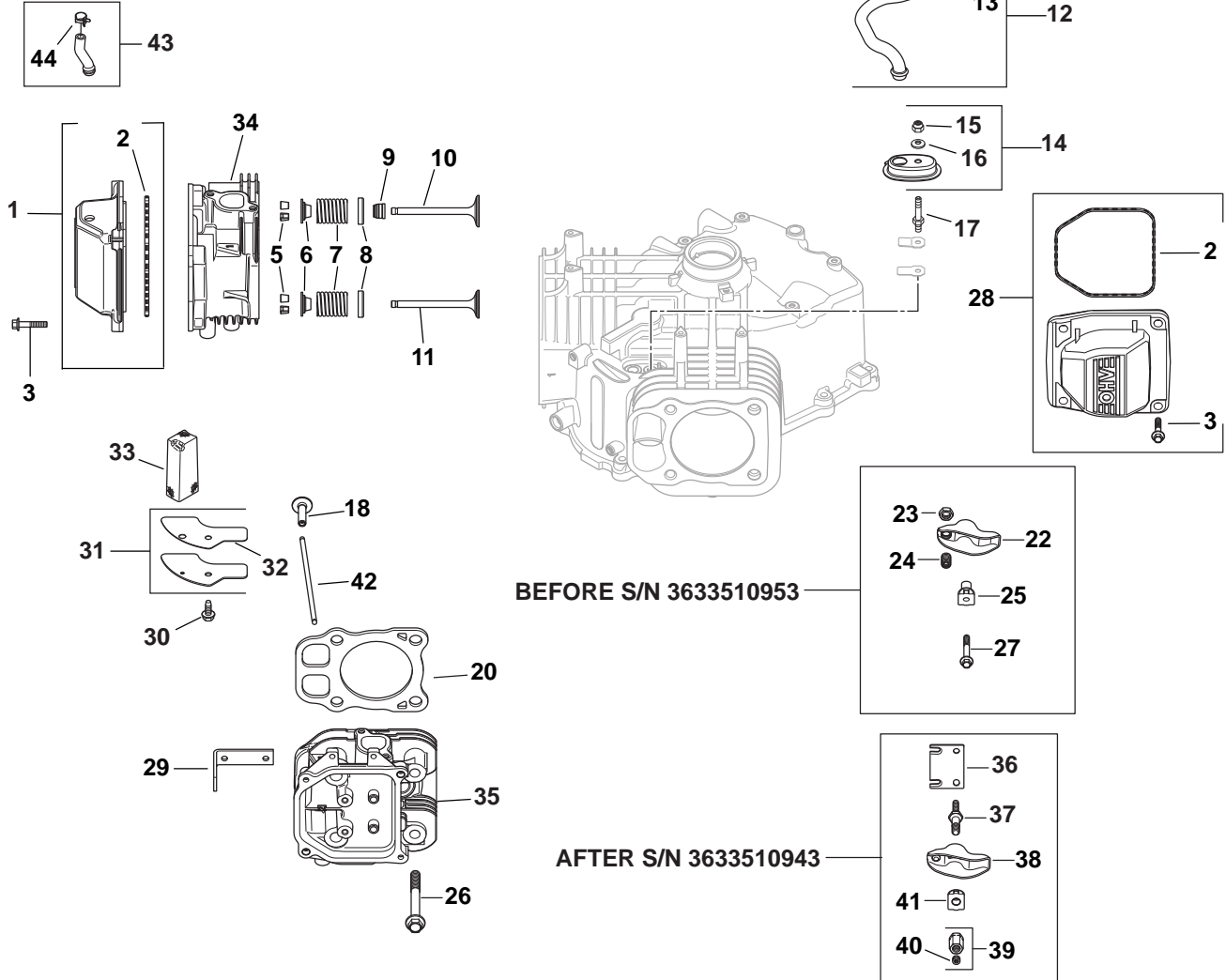
Reserve onderdelen

Repuestos

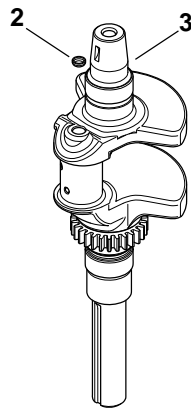
Reservdelar

KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

CYLINDER HEAD, VALVE AND BREATHER



CRANKSHAFT



KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

HEAD/VALVE/BREATHER

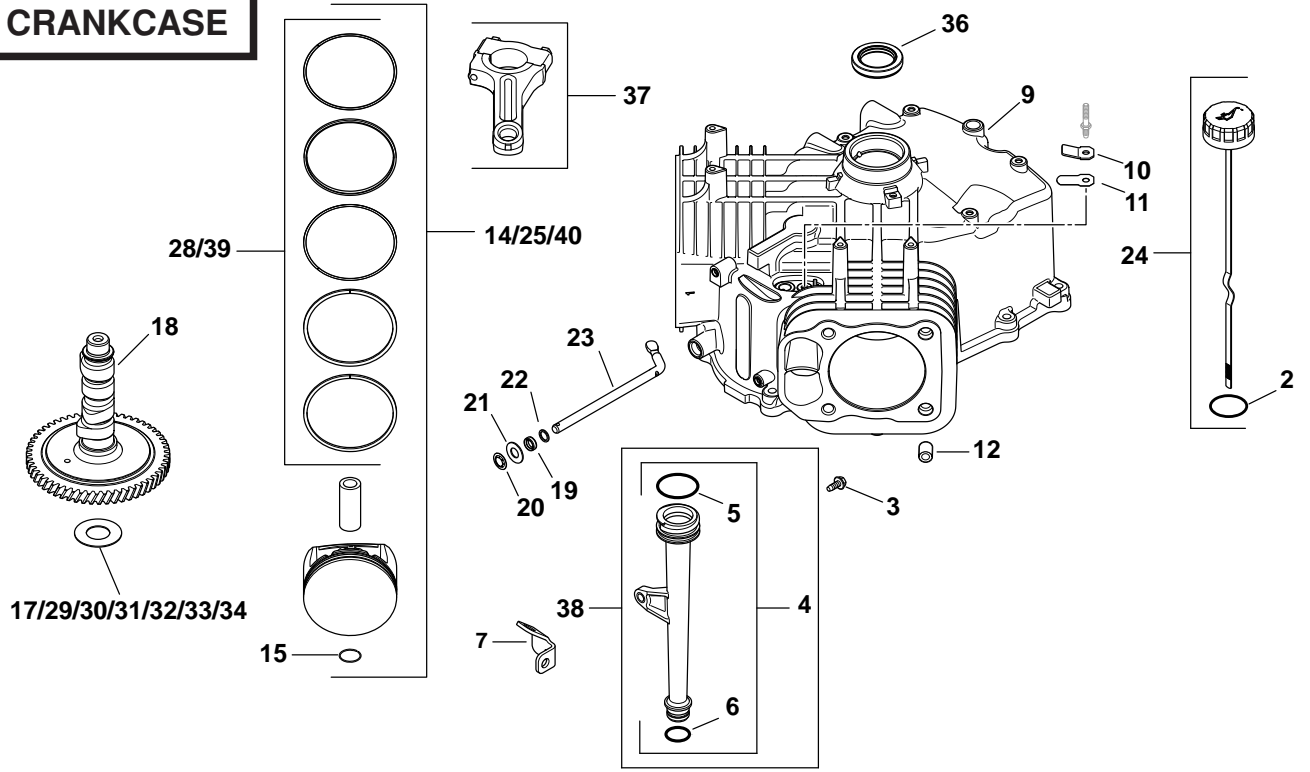
KEY NO.	PART NO.	DESCRIPTION
1	531 02 99-69 1	Kit, breather valve cover (includes 2[qty 1])
2	531 02 99-15 2	O-ring, valve cover
3	531 02 99-14 8	Screw, flg m6x1.0x30
5	531 02 97-17 8	Kit, retainer
6	531 02 97-16 4	Cap, valve spring
7	531 02 97-15 4	Spring, valve
8	531 02 97-14 4	Retainer, spring
9	531 02 97-13 2	Seal, valve stem
10	531 02 97-11 2	Valve, intake (std)
11	531 02 97-09 2	Valve, exhaust (std)
12	531 02 99-45 1	Kit, breather hose (includes 13)
13	531 02 96-04 1	Clamp, hose 1/2"
14	531 02 99-47 1	Kit, breather housing (includes 15,16)
15	531 02 98-05 1	Nut, lock m5x.8
16	531 02 99-46 1	Washer, sealing
17	531 02 99-48 1	Stud, breather cover
18	531 02 99-62 4	Tappet
20	525 59 02-01 1	Kit, cylinder head gasket (includes 26[qty 4] & 24 041 49-s, 24 153 27-s)
26	531 02 97-03 8	Screw, flg m10x1.5x90
28	531 02 98-75 1	Kit, breather valve cover (includes 2[qty 1], 3[qty 4])
29	525 58 89-01 1	Strap, lifting
30	531 02 97-62 1	Screw, flg thd frm m6x1.0x16
31	531 02 99-51 1	Kit, breather cover (includes 32)
33	531 02 99-53 1	Filter, breather
34	525 58 97-01 1	Kit, #1 cylinder head assy (includes exhaust mounting hardware)
35	531 02 99-64 1	Kit, #2 cylinder head assy (includes exhaust mounting hardware)
36	504 57 62-01 2	Plate, guide
37	504 57 59-01 4	Stud, rocker
38	531 02 99-65 4	Arm, rocker
39	525 58 91-01 4	Hex nut assembly (includes 40)
40	525 58 88-01 4	Screw, set
41	504 57 56-01 4	Pivot, rocker arm
42	525 59 00-01 4	Rod, push
43	525 58 98-01 1	Kit, fuel pump hose w/clamp (includes 44)
44	531 02 99-93 1	Clamp, hose
NOT ILLUSTRATED		
	504 57 69-01 1	Kit, cylinder head hardware(services head. Quantities listed are for both heads)(includes 5-11,19,22,25,34)
	531 02 98-43 1	Gasket, exhaust
	531 02 97-40 1	O-ring, intake port

CRANKSHAFT

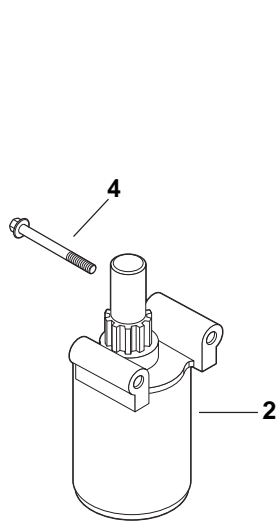
KEY NO.	PART NO.	DESCRIPTION
2	531 02 96-54 1	Plug, cup
3	531 02 99-43 1	Crankshaft (includes 2)

KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

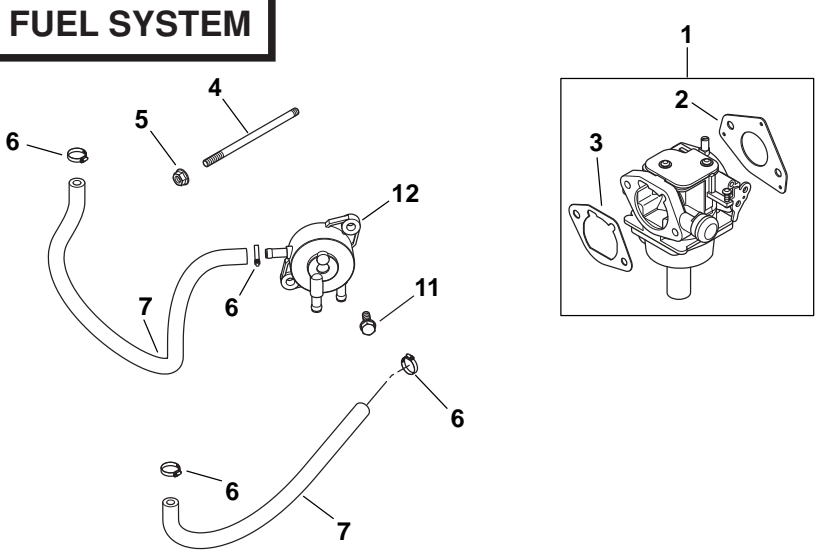
CRANKCASE



STARTING SYSTEM



FUEL SYSTEM



EXHAUST



KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

CRANKCASE

KEY NO.	PART NO.	DESCRIPTION
2	531 02 99-44 1	Dipstick, assy (cub yellow) (includes 2)
3	531 02 95-50 1	Screw, flg thd frm m5x0.8x13
7	531 02 96-59 1	Bracket, oil fill tube
10	531 02 96-56 1	Retainer, breather reed
11	544 84 03-01 1	Reed, breather
12	531 02 96-35 6	Pin, locating
14	531 02 99-04 2	Kit, piston w/ring set (std) (includes 15, 16)
15	531 02 96-45 4	Retainer, piston pin
17	531 02 96-48 1	Shim, camshaft (white .028")
18	531 02 99-50 1	Kit, camshaft (includes 25 357 14-s)
19	531 02 96-68 1	Seal, governor cross shaft
20	531 02 96-66 1	Retainer, ring
21	531 02 96-67 1	Washer, flat 9 mm
22	531 02 96-69 1	Washer, flat 11/32"
23	531 02 96-70 1	Shaft, governor cross
24	531 02 96-63 1	Dipstick, assy (includes 2)
25	525 58 90-01 1	Kit, piston w/ring set (0.25) 83mm
28	531 02 99-09 2	Ring set (.25)
29	531 02 96-49 1	Shim, camshaft (blue .03")
30	531 02 96-46 1	Shim, camshaft (red .032")
31	531 02 96-50 1	Shim, camshaft (yellow .034")
32	531 02 96-51 1	Shim, camshaft (green .036")
33	531 02 96-52 1	Shim, camshaft (gray .038")
34	531 02 96-47 1	Shim, camshaft (black .04")
36	531 02 97-79 1	Seal, oil (helix lip)
37	531 02 96-36 2	Connecting rod (std)
38	531 02 96-60 1	Tube assembly (includes 4-6)
39	525 58 62-01 1	Ring set (std)
40	544 84 14-01 1	Use 24 874 27-s kit
NOT ILLUSTRATED		
	544 84 04-01 1	Lubricant, camshaft

STARTING SYSTEM

KEY NO.	PART NO.	DESCRIPTION
2	531 02 99-85 1	Starter assembly
4	525 59 04-01 2	Screw, flg m8x1.25x80

FUEL SYSTEM

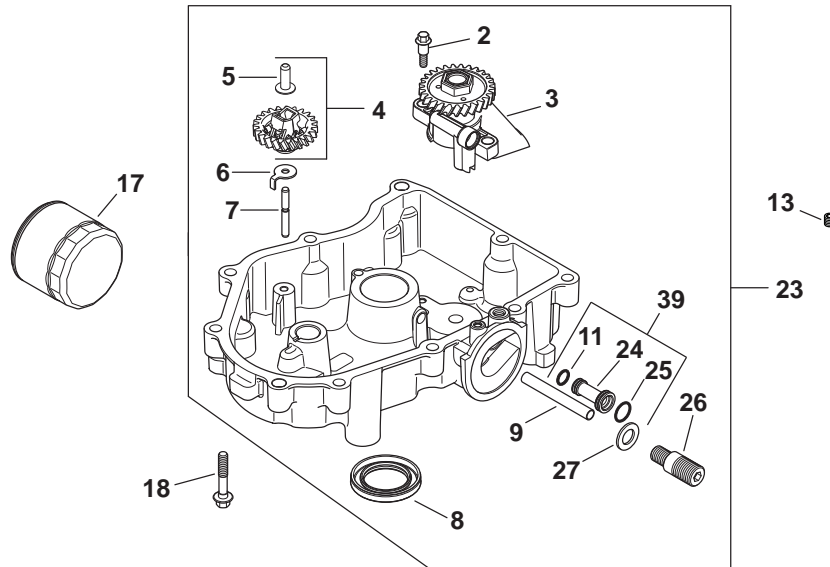
KEY NO.	PART NO.	DESCRIPTION
1	504 57 74-01 1	Kit, carburetor, 22mm keihin (includes 2,3)
2	531 02 95-90 1	Gasket, carburetor
3	531 02 97-80 1	Gasket, air cleaner base
4	531 02 99-92 2	Stud, m6x1.0x106
5	531 02 96-02 2	Nut, flg m6x1.0
6	531 02 96-04 4	Clamp, hose 1/2"
7	531 02 99-87 2	Line, fuel (24"-cut to length)
13	531 02 98-62 1	Filter, fuel
14	531 02 97-83 1	Clip, cable
11	531 02 96-79 2	Screw, tap m6x1.7x18
12	531 02 97-87 1	Pump, fuel
NOT ILLUSTRATED		
	531 02 98-09 1	Kit, repair service choke (includes 2,3)
	531 02 98-10 1	Kit, repair service gasket (includes 2,3)
	531 02 98-17 1	Kit, float (includes 2,3)
	531 02 98-20 1	Kit, repair solenoid valve (includes 2,3)
	531 02 98-31 1	Kit, repair overhaul (includes 2,3)

EXHAUST

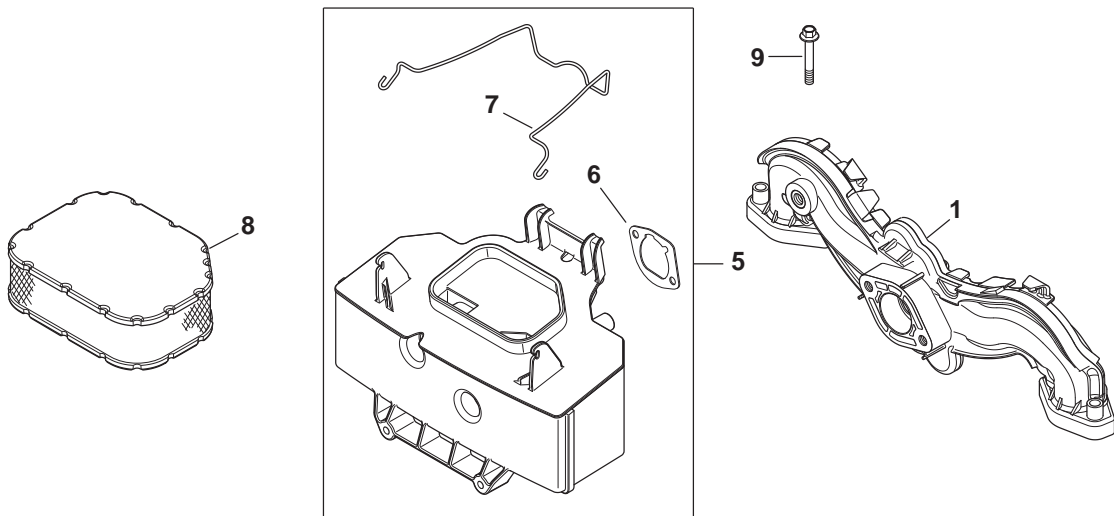
KEY NO.	PART NO.	DESCRIPTION
2	531 02 98-43 2	Gasket, exhaust

KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

OIL PAN / LUBRICATION



AIR INTAKE / FILTRATION



KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

OIL PAN/LUBRICATION

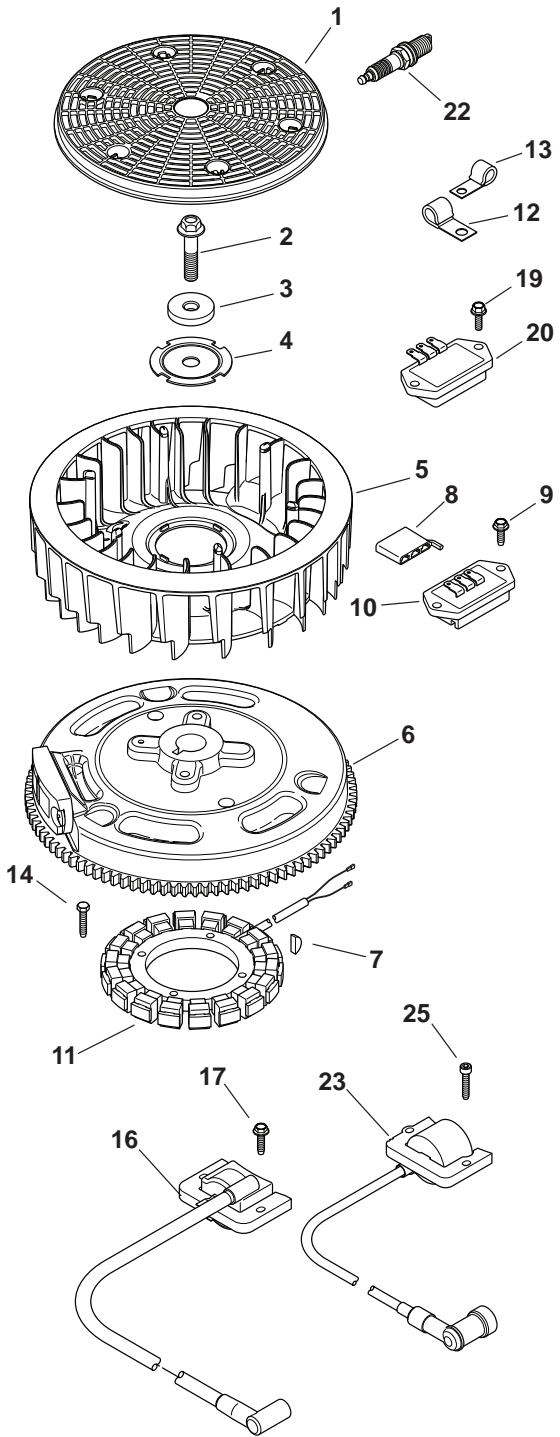
KEY NO.	PART NO.	DESCRIPTION
2	531 02 99-55 2	Screw, shd thd frm m6x.0x6.5
3	531 02 99-56 1	Pump assembly, oil
4	531 02 96-78 1	Kit, covonor gear w/pin (includes 5)
5	531 02 95-49 1	Pin, governor regulating
6	531 02 99-12 1	Tab, locking
7	531 02 96-81 1	Shaft, governor gear
8	531 02 96-83 1	Seal, oil
9	531 02 99-57 1	Tube, oil feed - filter to pan
11	531 02 96-74 2	O-ring, oil pick-up
13	531 02 95-43 1	Plug, ctsk pipe 1/8"
17	531 02 97-86 1	Filter, oil
18	531 02 96-88 10	Screw, flg m8x1.25x45
23	531 02 99-54 1	Pan assembly, oil (includes 2-9,11[qty 1],24-27)
24	525 58 93-01 1	Tube, oil feed
25	525 58 96-01 1	O-ring
26	525 58 95-01 1	Nipple, oil filter
27	525 59 01-01 1	Washer, flat
39	525 58 94-01 1	Oil feed tube assembly (includes 11[qty 1],24,25)

AIR INTAKE/FILTRATION

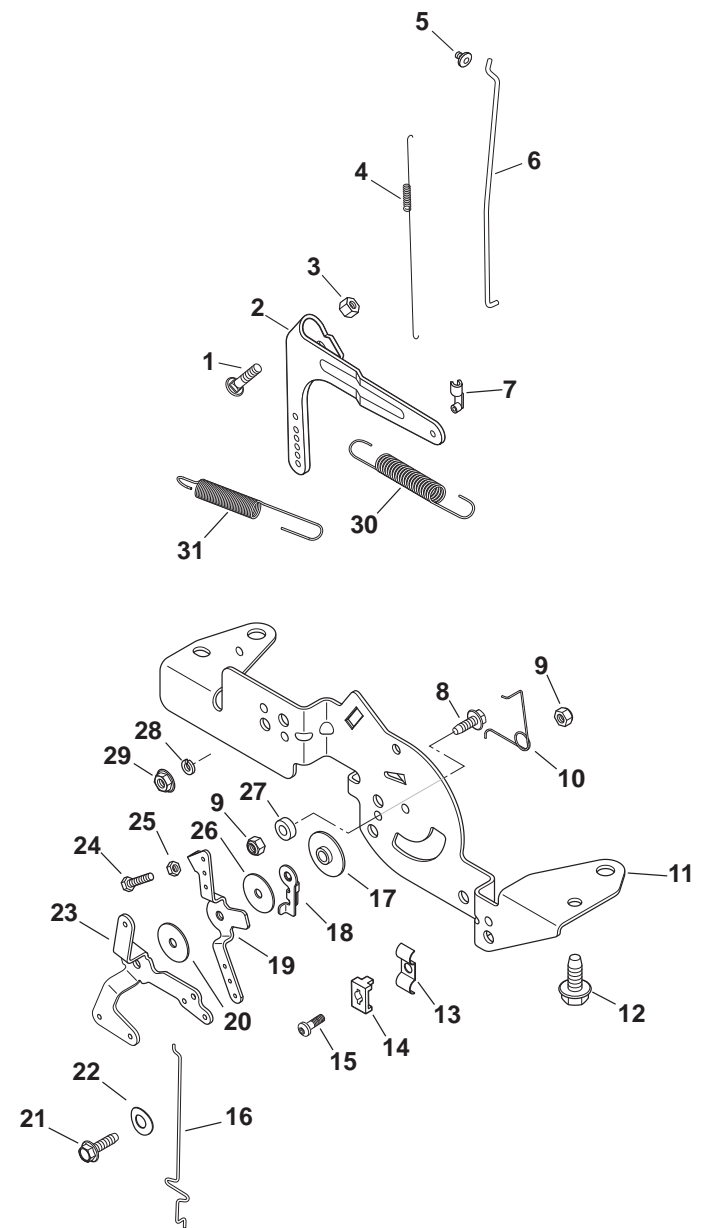
KEY NO.	PART NO.	DESCRIPTION
1	525 58 63-01 1	Kit, intake manifold
5	531 02 99-96 1	Kit, air cleaner base
6	531 02 97-80 1	Gasket, air cleaner base
7	531 02 99-97 1	Latch, air cleaner element
8	531 02 99-02 1	Element, air filter
9	531 02 98-41 4	Screw, flg m6x1.0x40

KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

IGNITION / ELECTRICAL



ENGINE CONTROL



KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

IGNITION/ELECTRICAL

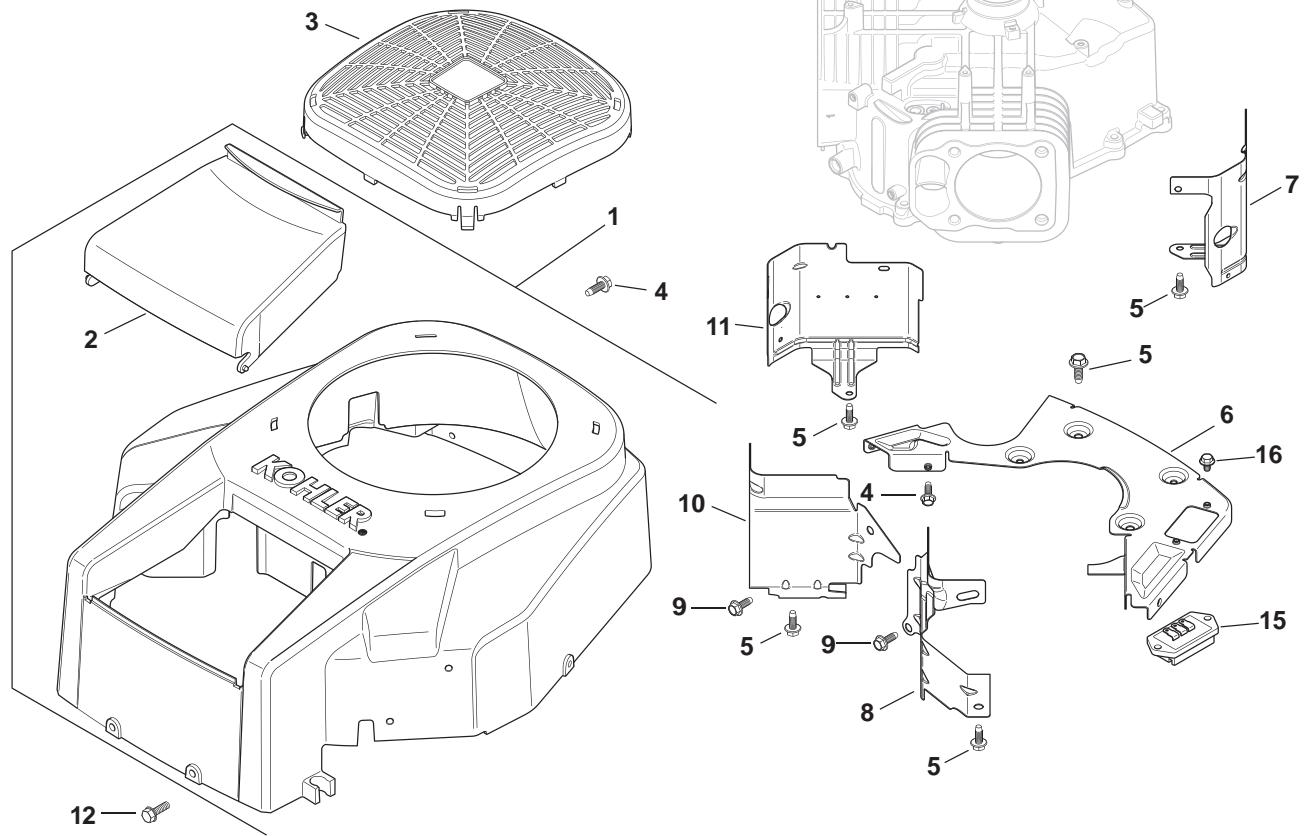
KEY NO.	PART NO.	DESCRIPTION
1	531 02 99-70 1	Screen, grass
2	531 02 95-73 1	Screw, flg m10x1.5x45
3	531 02 95-74 1	Washer, flat 13/32"
4	544 93 68-01 1	Plate, fan mounting
5	531 02 99-73 1	Fan
6	531 02 99-74 1	Flywheel assembly (sv710/sv730)
7	531 02 95-11 1	Key, 3/16" x 5/8"
8	523 06 06-01 1	Connector
11	531 02 95-82 1	Kit, 15 amp stator (includes 2545201-s)
12	531 02 97-83 1	Clip, cable
14	531 02 95-81 2	Screw, thd frm m5x0.8x25
16	531 02 99-76 2	Use 24 584 45-s ignition module
17	531 02 95-84 4	Screw, flg thd frm m5x.8x20
22	531 02 99-75 2	Spark plug, rfi
NOT ILLUSTRATED		
	531 02 97-54 2	Tie, wire
	544 93 71-01 1	Tie
	531 02 99-77 1	Kit, wire harness
	544 93 71-01 1	Tie
	531 02 97-54 2	Tie, wire
	544 93 75-01 2	Terminal

ENGINE CONTROL

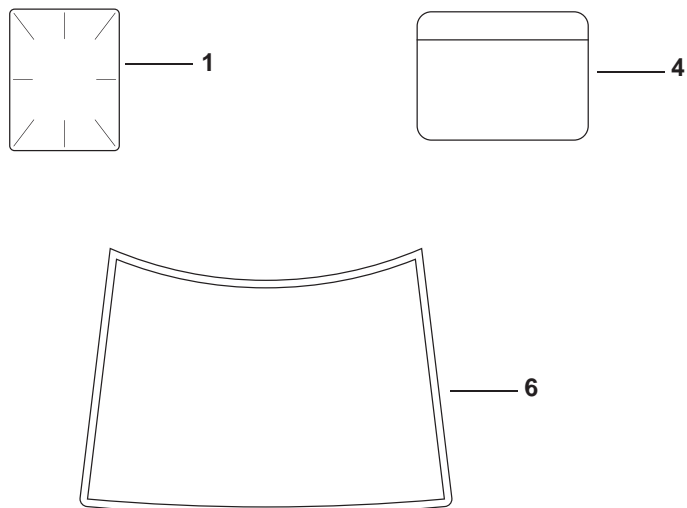
KEY NO.	PART NO.	DESCRIPTION
1	531 02 97-97 1	Bolt, rd hd sq neck m6x1.0x25
2	531 02 97-98 1	Lever, governor
3	531 02 96-02 1	Nut, flg m6x1.0
4	531 02 98-00 1	Spring, linkage
5	531 02 96-26 1	Bushing, linkage retaining
6	531 02 98-02 1	Linkage, throttle
7	531 02 96-24 1	Bushing, throttle linkage
8	531 02 96-61 1	Screw, flg thd frm m5x0.8x16
9	531 02 98-05 1	Nut, lock m5x0.8
10	531 02 98-06 1	Spring, choke return
11	531 02 99-33 1	Bracket, control
12	531 02 97-62 4	Screw, flg thd frm m6x1.0x16
14	531 02 96-13 3	Clamp, cable
15	531 02 96-14 1	Screw, lbd thd frm m5x0.8x16
16	531 02 98-21 1	Linkage, choke
17	531 02 98-11 1	Spacer, control assembly
18	531 02 98-12 1	Lever, throttle actuator
19	531 02 98-15 1	Lever, throttle control
20	531 02 98-16 1	Washer, flat 5.5 Mm
21	531 02 95-84 1	Screw, flg thd frm m5x0.8x20
22	531 02 98-19 1	Washer, spring 1/4"
23	531 02 98-18 1	Lever, choke
24	531 02 97-28 1	Screw, slit hd cap m4x0.7x25
25	531 02 98-14 1	Nut, m4x0.7
26	531 02 98-13 1	Washer, flat 5 mm
28	525 59 05-01 1	Washer, spring lock 1/4"
29	525 59 03-01 1	Nut, flg m5x0.8
30	531 02 98-23 1	Spring, governor
31	531 02 99-34 1	Spring, governor

KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

BLOWER HOUSING & BAFFLES



DECALS



Artwork is representative.
Actual labels may differ depending on model and specification number.

KOHLER ENGINE - MODEL NO. SV730, TYPE NO.0022

BLOWER HOUSING & BAFFLES

KEY NO.	PART NO.	DESCRIPTION
1	531 02 99-78 1	Kit, housing blower (includes 2, 41 037 10-s)
2	531 02 99-79 1	Cover, air cleaner
4	531 02 96-61 6	Screw, flg thd frm m5x0.8x16
5	531 02 97-62 8	Screw, flg thd frm m6x1.0x16
6	531 02 99-80 1	Kit, backing plate
7	531 02 99-81 1	Baffle, cyl barrel - #2 side
8	531 02 99-82 1	Baffle, valley #2 side
9	531 02 96-55 2	Screw, flg thd frm m5x.8x10
10	531 02 99-83 1	Baffle, valley #1 side
11	531 02 99-84 1	Baffle, cyl barrel - #1 side
12	531 02 96-79 2	Screw, tap m6x1.7x18
15	504 57 71-01 1	Regulator/rectifier
16	525 58 64-01 2	Screw, flng thd frm m6x1.0x10
NOT ILLUSTRATED		
	531 02 99-27 1	Nameplate, service

DECALS

KEY NO.	PART NO.	DESCRIPTION
1	531 02 98-42 1	Decal, clear laminate
4	525 58 92-01 1	Decal, fill check
6	544 84 08-01 1	Decal, 25 hp

SHORT BLOCK

KEY NO.	PART NO.	DESCRIPTION
	531 02 99-42 1	Sv710-740 shortblock
	544 46 61-01 1	Gasket set