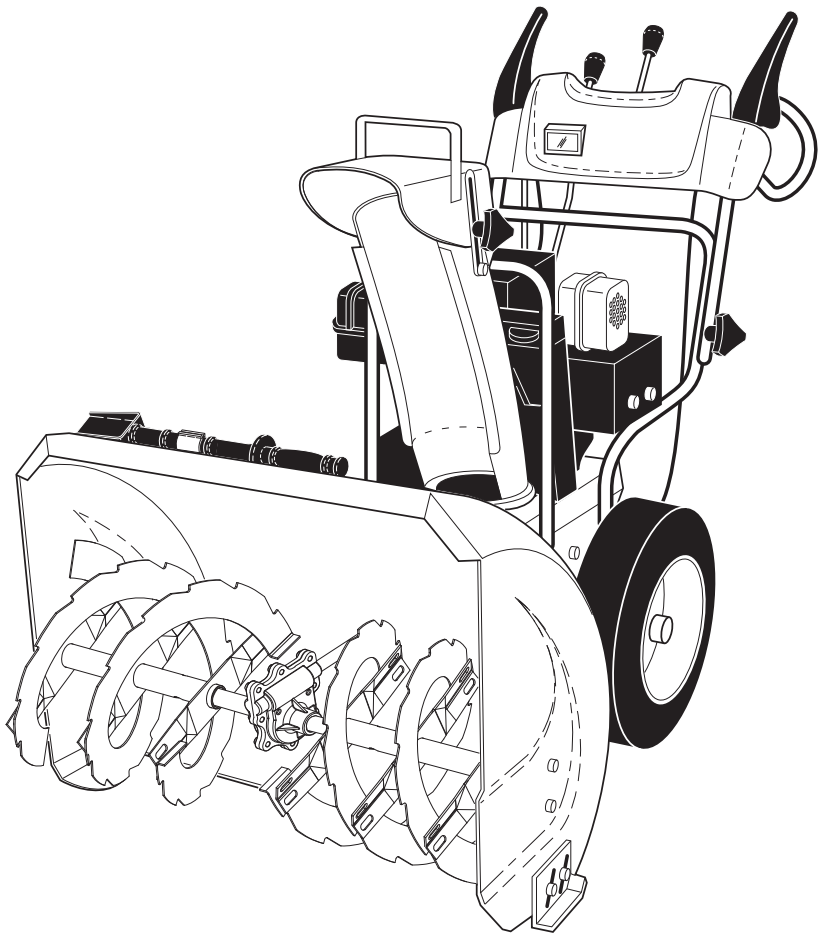
IMPORTANT MANUAL **Do Not Throw Away**

Poulan PRO® XT



ILLUSTRATED PARTS LIST

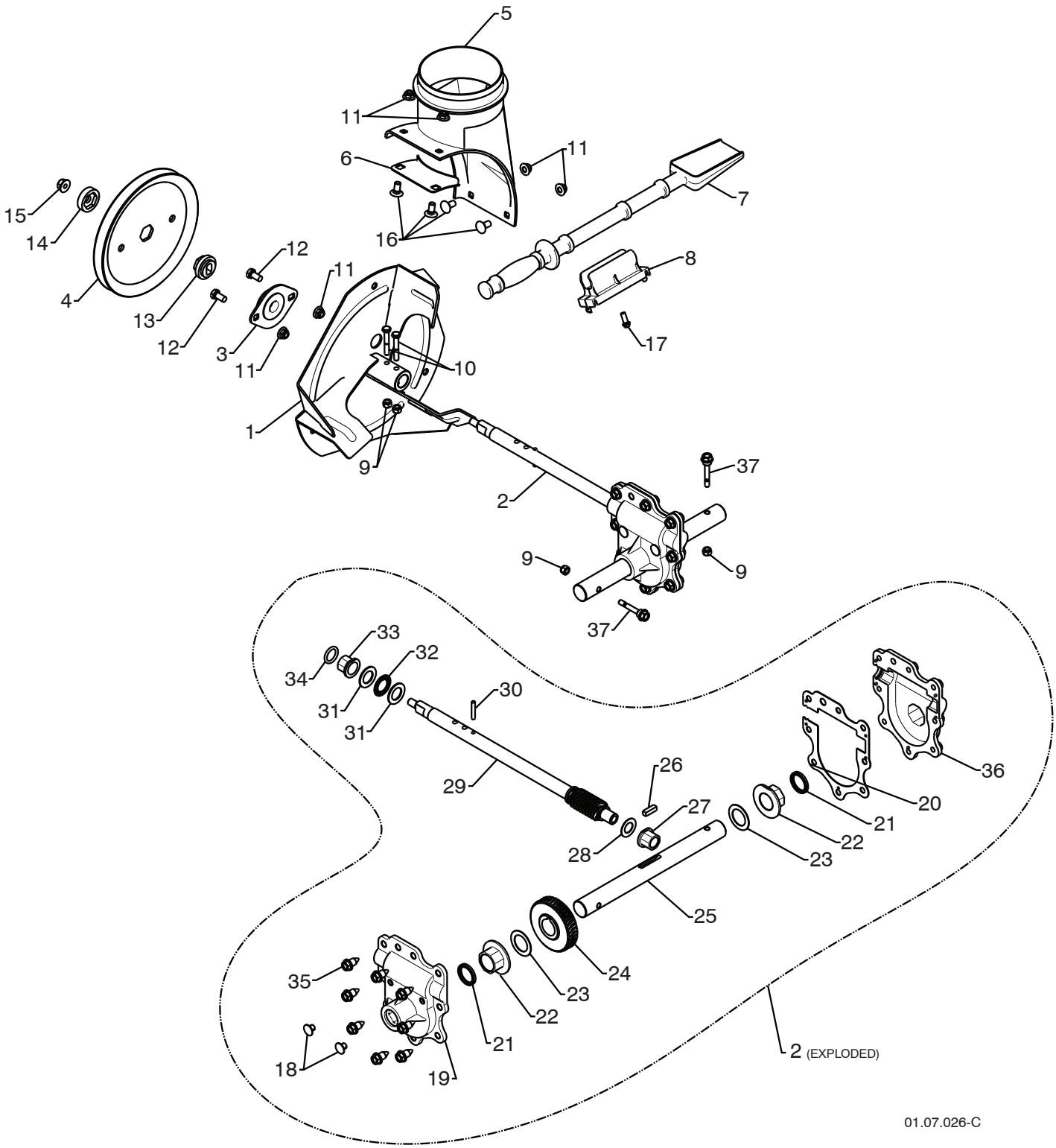
MODEL NUMBER:
XT827ES
SNOW THROWER

⚠ WARNING:
Read the Owner's Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

Always Wear Eye Protection During Operation

429837 09.04.09 SR
Printed in U.S.A.

REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
AUGER HOUSING / IMPELLER ASSEMBLY



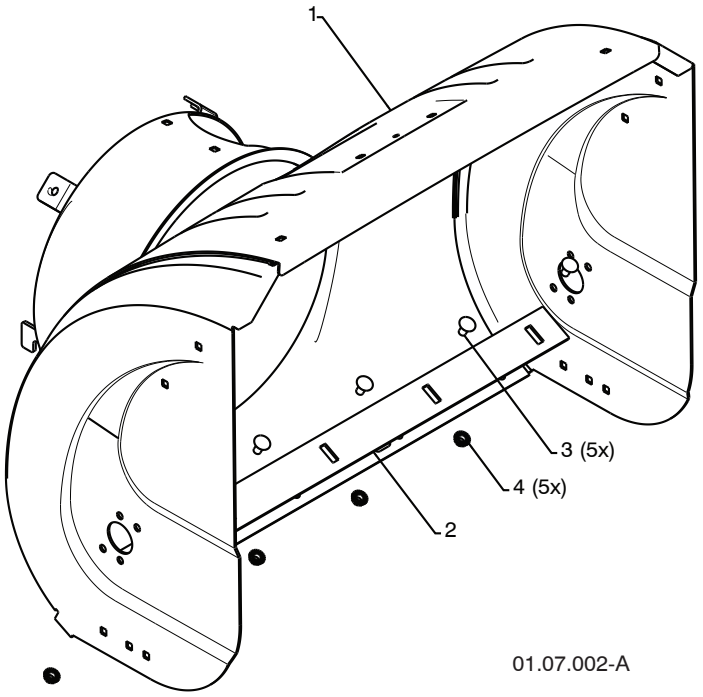
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
AUGER HOUSING / IMPELLER ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	175321X479	IMPELLER
2	427148	GEARBOX ASSEMBLY
3	188909	BEARING
4	427146	IMPELLER PULLEY
5	175322	DISCHARGE BASE
6	178675X008	CORNER BRACKET
7	192199	CLEAN OUT TOOL
8	405400	TOOL CLIP
9	73800400	NUT 1/4-20
10	74780426	SCREW 1/4-20 X .625
11	427942	NUT 5/16-18
12	163183	SCREW 5/16-18 X .625
13	427145	IMPELLER HUB
14	427154	IMPELLER SLEEVE
15	73900600	NUT 3/8-16
16	180355	CARRIAGE BOLT
17	194189	SCREW 13-16 X .625
18	407760	PLUG
19	427302	GEARBOX COVER RH
20	427345	GASKET
21	407770	SEAL
22	407762	BEARING
23	174697	THRUST WASHER 1.00
24	407763	WORM GEAR
25	407764	AUGER SHAFT
26	189282	SQUARE KEY
27	407758	BEARING
28	174683	THRUST WASHER
29	427147	IMPELLER SHAFT
30	7836M	ROLL PIN
31	174681	THRUST WASHER
32	174684	THRUST BEARING
33	407769	BEARING
34	407768	O-RING
35	407767	SCREW 5/16-18 X .750
36	427317	GEARBOX COVER LH
37	192090	SHEAR BOLT

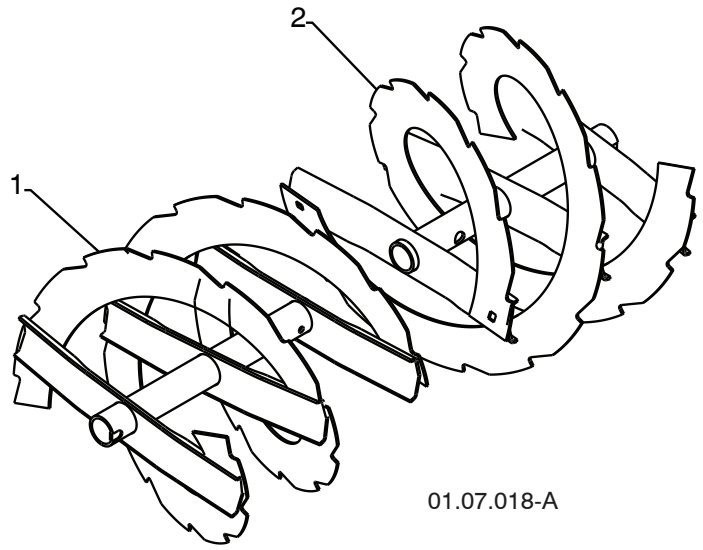
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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
AUGER HOUSING / IMPELLER ASSEMBLY



01.07.002-A

KEY NO.	PART NO.	DESCRIPTION
1	404929X505	AUGER HOUSING 27
2	404932X479	SCRAPER BAR
3	72270505	CARRIAGE BOLT 5/16–18 X .625
4	155377	NUT 5/16–18



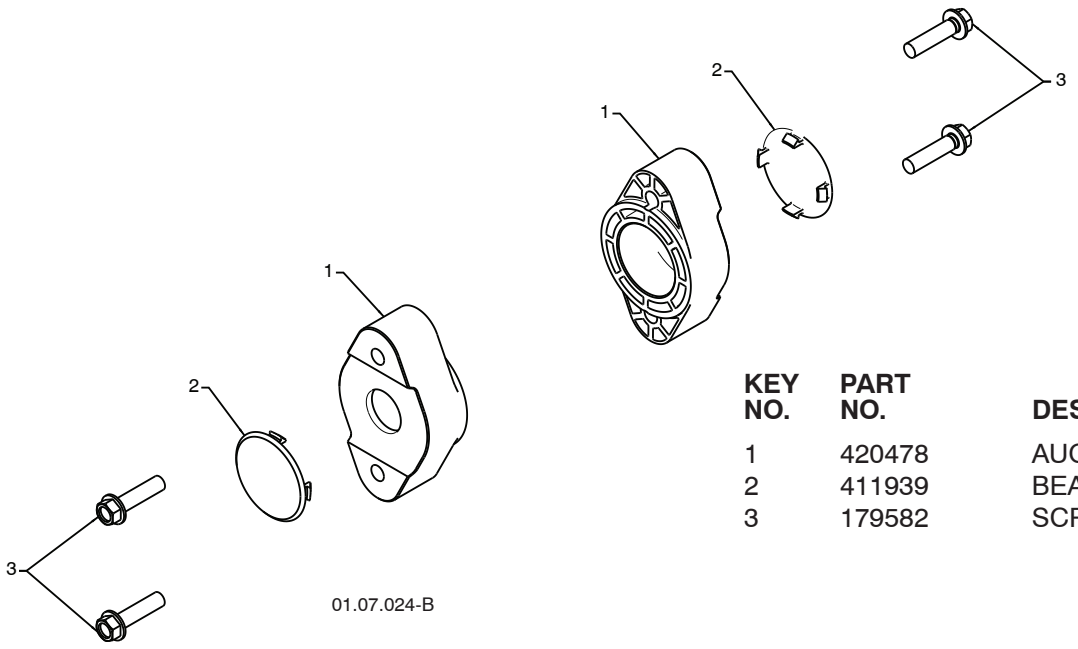
01.07.018-A

KEY NO.	PART NO.	DESCRIPTION
1	420495X479	AUGER 27 LH
2	420496X479	AUGER 27 RH

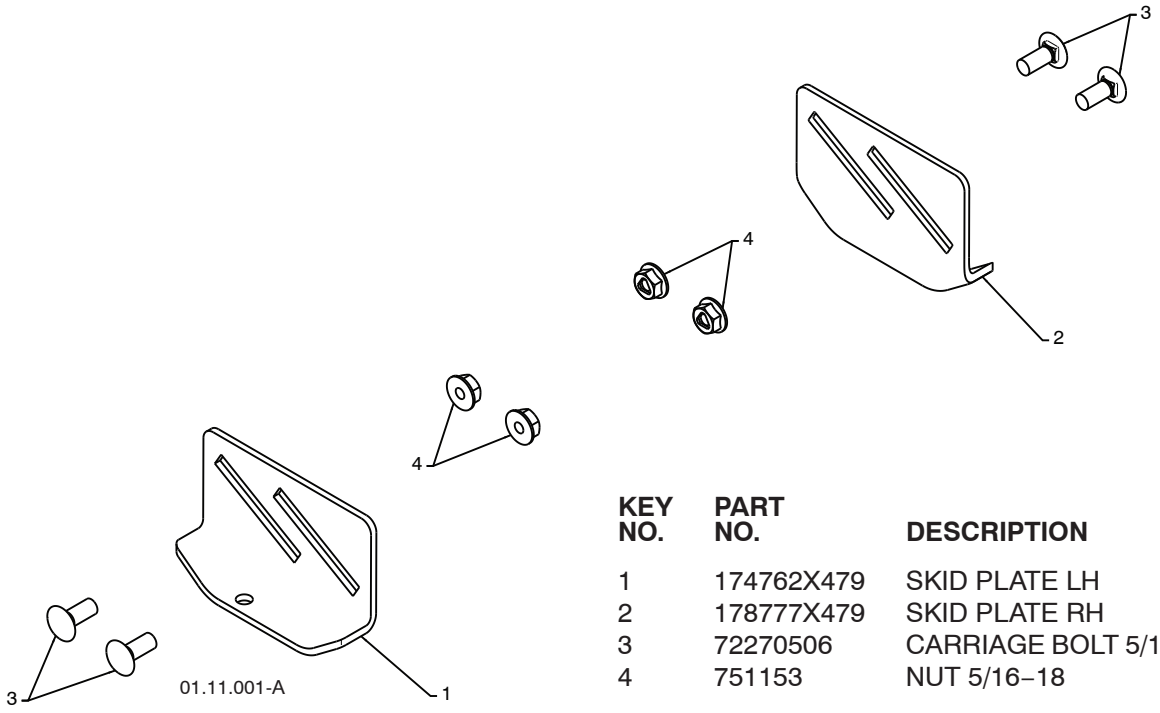
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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)

AUGER HOUSING / IMPELLER ASSEMBLY



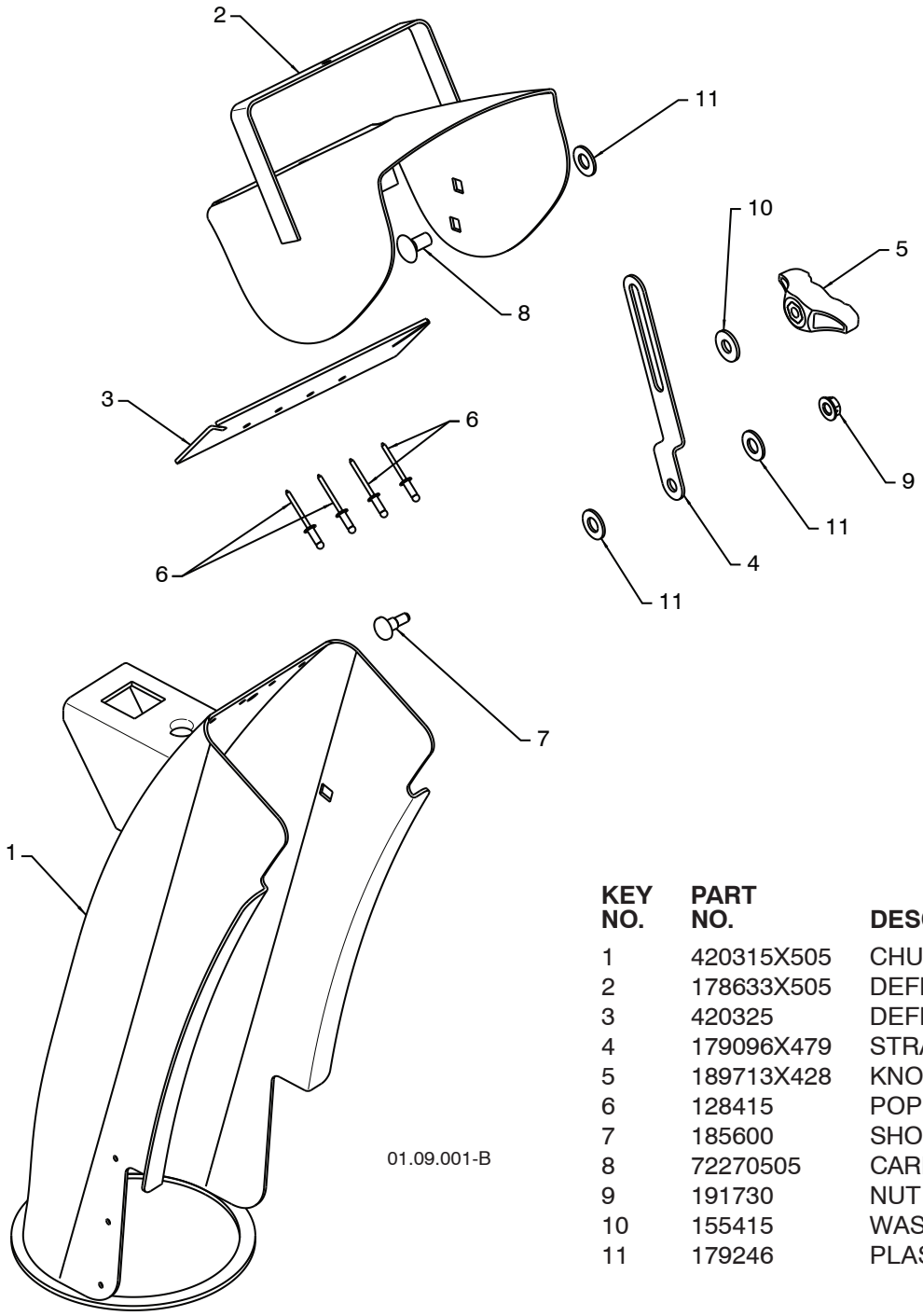
KEY NO.	PART NO.	DESCRIPTION
1	420478	AUGER BEARING
2	411939	BEARING PLUG
3	179582	SCREW 5/16–18 X 1.00



KEY NO.	PART NO.	DESCRIPTION
1	174762X479	SKID PLATE LH
2	178777X479	SKID PLATE RH
3	72270506	CARRIAGE BOLT 5/16–18 X .75
4	751153	NUT 5/16–18

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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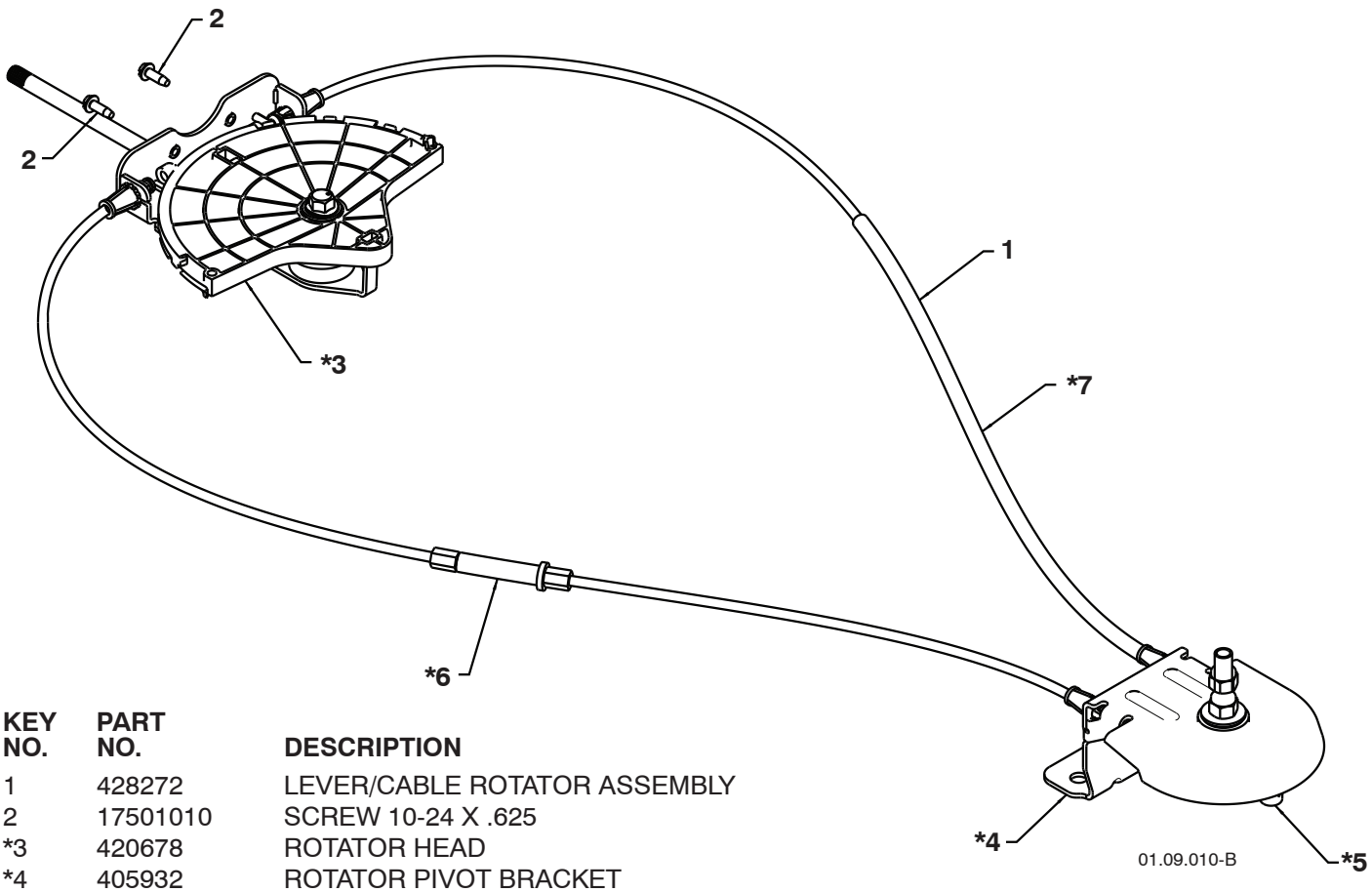
REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
CONTROL PANEL / CHUTE



KEY NO.	PART NO.	DESCRIPTION
1	420315X505	CHUTE WELDMENT
2	178633X505	DEFLECTOR WELDMENT
3	420325	DEFLECTOR SEAL
4	179096X479	STRAP
5	189713X428	KNOB BLACK
6	128415	POP RIVET
7	185600	SHOULDER BOLT 1/4–20 X .704
8	72270505	CARRIAGE BOLT 5/16–18 X .625
9	191730	NUT 1/4–20
10	155415	WASHER
11	179246	PLASTIC WASHER

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
CONTROL PANEL / CHUTE

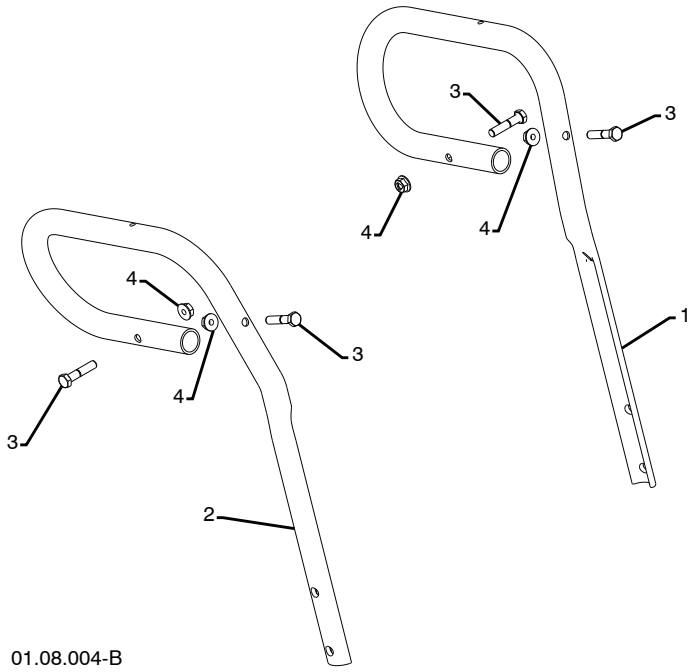


KEY NO.	PART NO.	DESCRIPTION
1	428272	LEVER/CABLE ROTATOR ASSEMBLY
2	17501010	SCREW 10-24 X .625
*3	420678	ROTATOR HEAD
*4	405932	ROTATOR PIVOT BRACKET
*5	420675	PULLEY PIVOT
*6	428273	CABLE ASSEMBLY ADJUSTABLE
*7	428310	CABLE ASSEMBLY HEAT SHIELD

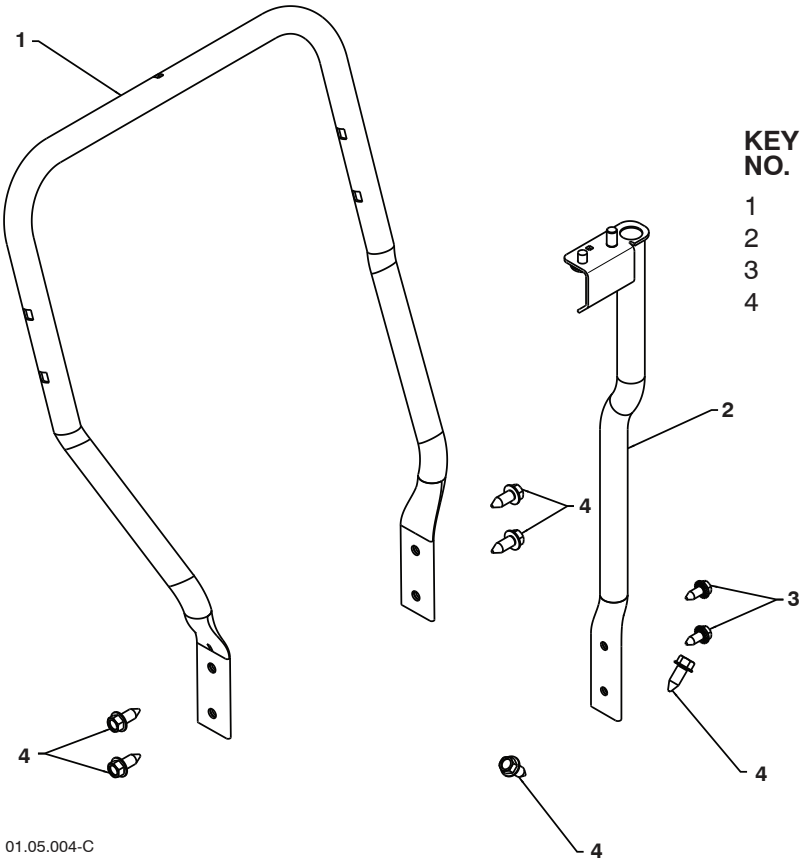
NOTES:
1. ITEMS INDICATED WITH AN * ARE LISTED AS REFERENCE FOR SERVICE PARTS ONLY.

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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
HANDLES



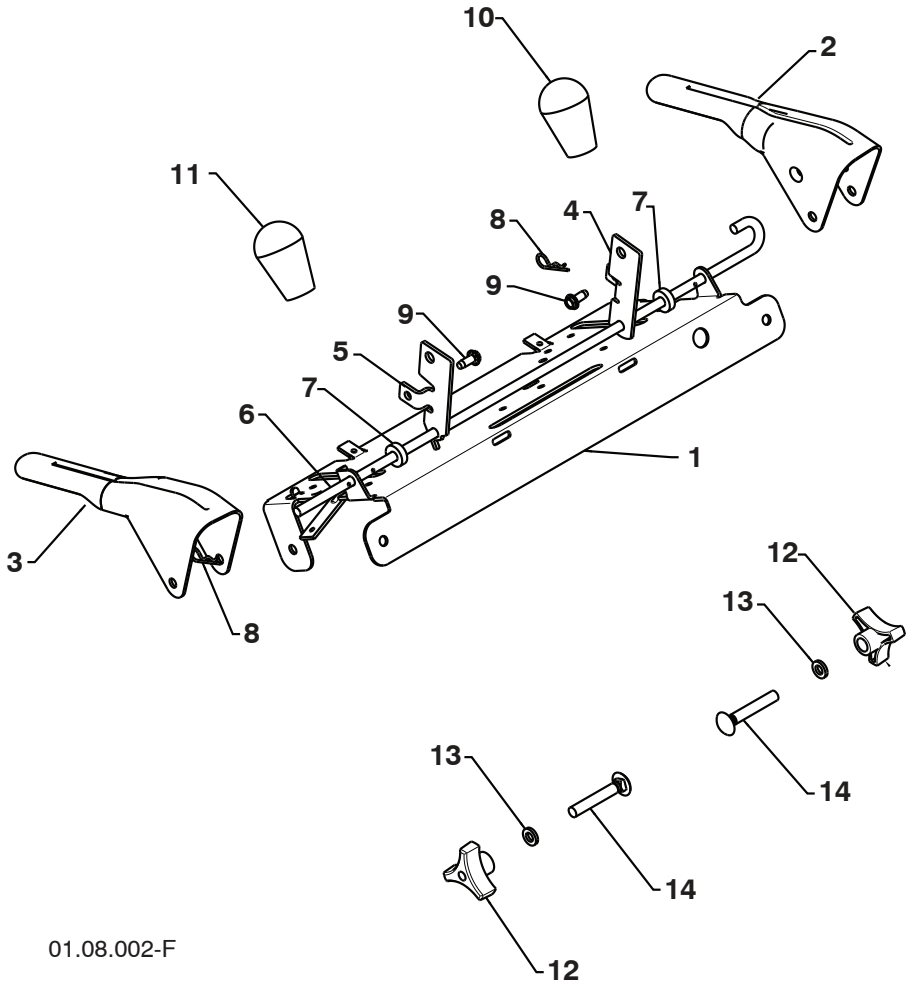
KEY NO.	PART NO.	DESCRIPTION
1	419798X479	LOOP HANDLE LH
2	419799X479	LOOP HANDLE RH
3	74780524	SCREW 5/16–18 X 1.50
4	751153	NUT 5/16–18



KEY NO.	PART NO.	DESCRIPTION
1	419797X479	LOWER TUBE
2	418313X479	PIVOT SUPPORT
3	428867	BOLT 5/16-18 X .750
4	17000616	SCREW 3/8-16 X 1.00

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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
HANDLES

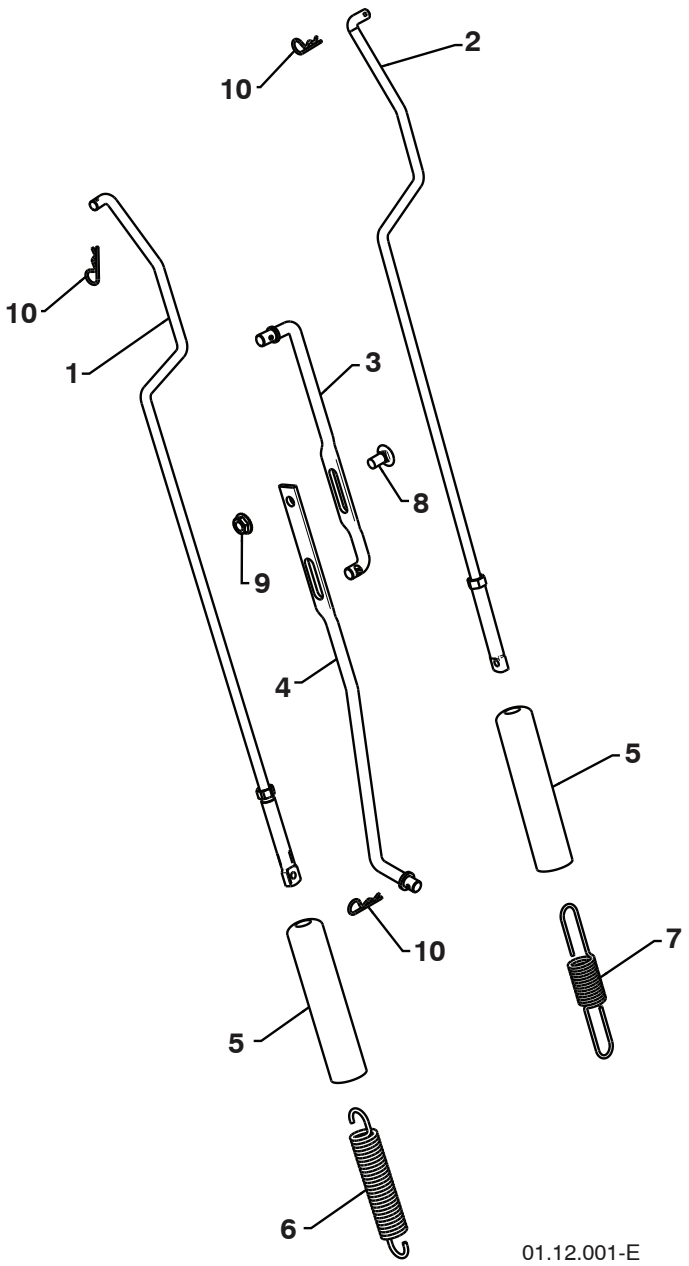


01.08.002-F

KEY NO.	PART NO.	DESCRIPTION
1	412683X479	CONTROL PANEL
2	424517X479	CONTROL LEVER LH
3	424516X479	CONTROL LEVER RH
4	426917X008	TRACTION ROD ARM
5	426918X008	IMPELLER ROD ARM
6	412677	INTERLOCK ROD
7	421613	SPACER
8	169675	RETAINER
9	17060410	SCREW 1/4-20 X .62
10	414280	KNOB BLACK
11	414281	KNOB RED
12	178899	HANDLE KNOB
13	19131316	WASHER 3/8
14	72120618	CARRIAGE BOLT 3/8-16 X 2.25

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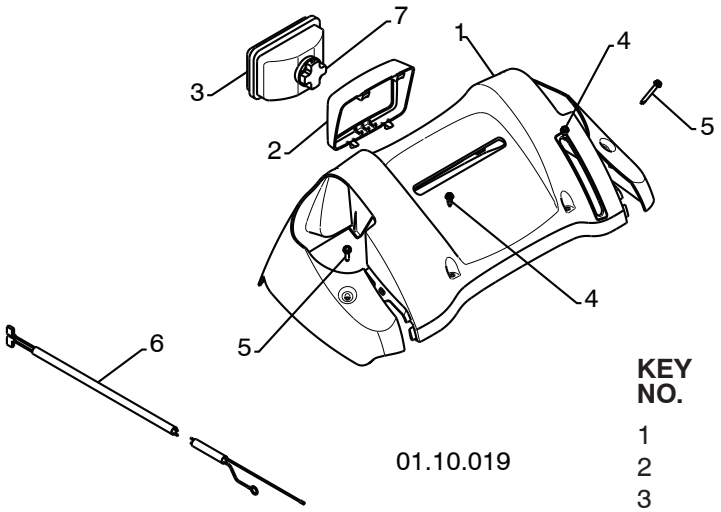
REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
HANDLES



KEY NO.	PART NO.	DESCRIPTION
1	180480	IMPELLER ROD ASSEMBLY
2	405740	TRACTION ROD ASSEMBLY
3	180445	SHIFTER ROD TOP
4	187716	SHIFTER ROD BOTTOM
5	180447	SPRING SLEEVE
6	178669	IMPELLER SPRING
7	180926	TRACTION SPRING
8	72270505	CARRIAGE BOLT 5/16-18 X .75
9	155377	NUT 5/16-18
10	169675	RETAINER

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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
HANDLES

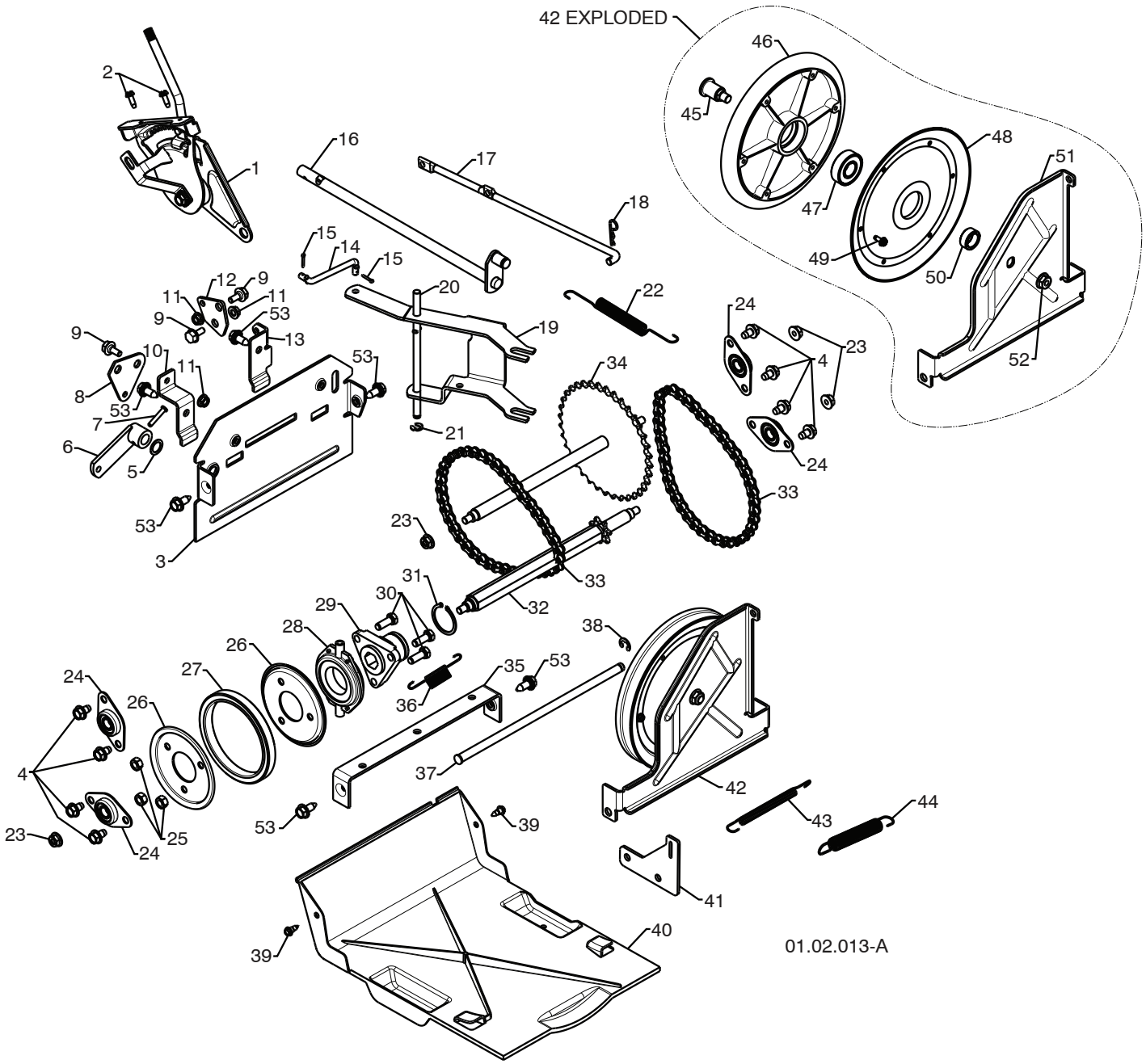


01.10.019

KEY NO.	PART NO.	DESCRIPTION
1	429620	CONSOLE PANEL
2	178668	HEADLIGHT BEZEL
3	180927	FLOOD HEADLIGHT
4	184471	SHOULDER SCREW 10–24 X .625
5	175262	SCREW 10–24 X 1.25
6	178770	WIRE HARNESS
7	183784	BULB

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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
DRIVE



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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)

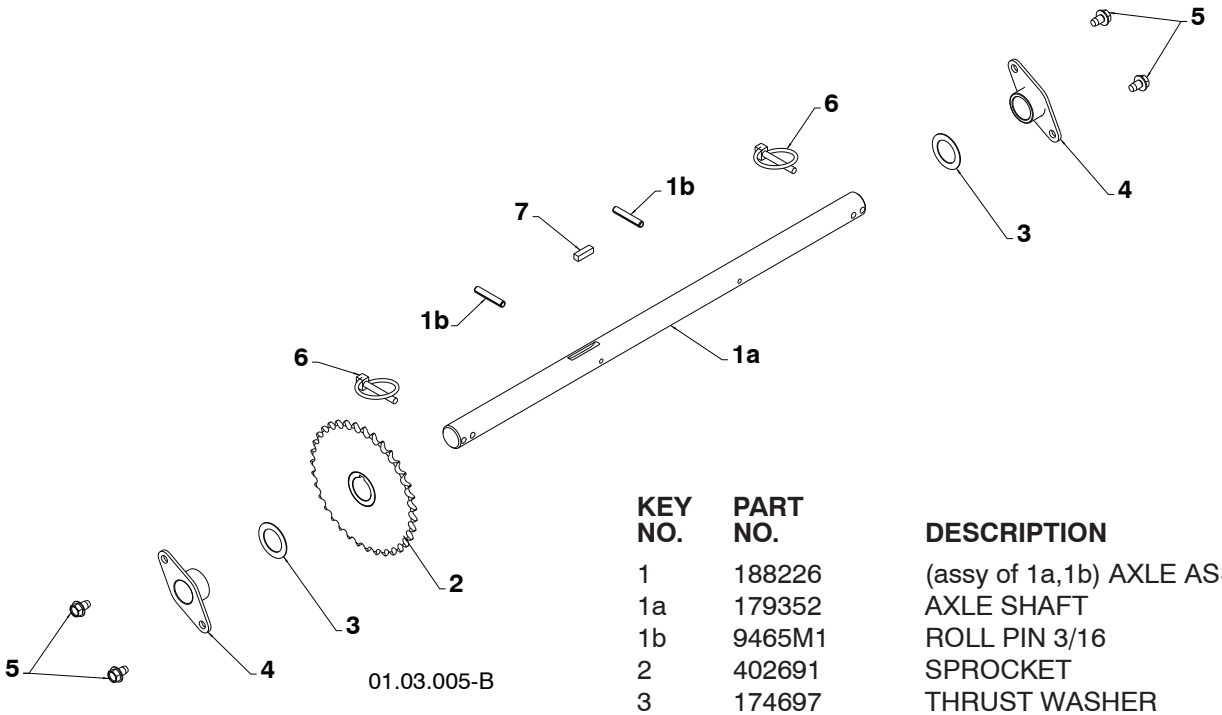
DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	198875	SPEED SELECTOR ASSEMBLY
2	17501010	SCREW 10-24 X .625
3	402685X505	END PLATE
4	17490508	SCREW 5/16-18 X .50
5	57079	WASHER
6	405485	CONTROL ARM
7	198580	CLEVIS PIN
8	403097X004	SHIFTER PLATE
9	402881	SHOULDER BOLT
10	403096X004	SHIFTER BRACKET
11	191730	NUT 1/4-20
12	402856X004	CLUTCH PLATE
13	416717X004	CLUTCH BRACKET
14	187101	SHIFTER LINK
15	700279	RETAINER
16	427542	CONTROL SHAFT
17	402568	CLUTCH ROD
18	169675	RETAINER
19	401732	SHIFTER YOKE
20	402310	PIVOT ROD
21	12000036	RETAINER
22	402878	RETURN SPRING
23	751153	NUT 5/16-18
24	408981	BEARING
25	73930500	NUT 5/16-18
26	198176X479	RUBBER WHEEL PLATE
27	179831	RUBBER RING
28	175344	BEARING
29	178613	WHEEL HUB
30	74760514	SCREW 5/16-18-.875
31	12000012	RETAINER RING
32	402187	SPROCKET SHAFT
33	401619	CHAIN
34	417234	SPROCKET WELDMENT
35	401984X479	SHIFTER BRACKET
36	180135	SPRING
37	402652	PLATE PIVOT ROD
38	428288	E-RING .375
39	184471	SHOULDER SCREW
40	410877	BOTTOM PAN
41	413429X479	SPRING BRACKET
42	402689	DRIVE PLATE ASSEMBLY
43	414557	IDLER SPRING
44	178828	IDLER SPRING
45	402504X008	PULLEY SHAFT
46	401820	DRIVE PLATE
47	198791	BEARING
48	402393	PULLEY HALF
49	17541008	SCREW 10-24 X .50
50	402511	SPACER BEARING
51	418894X479	SWING PLATE
52	132010	NUT 3/8-16
53	428867	SCREW 5/16-18 X .750

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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)

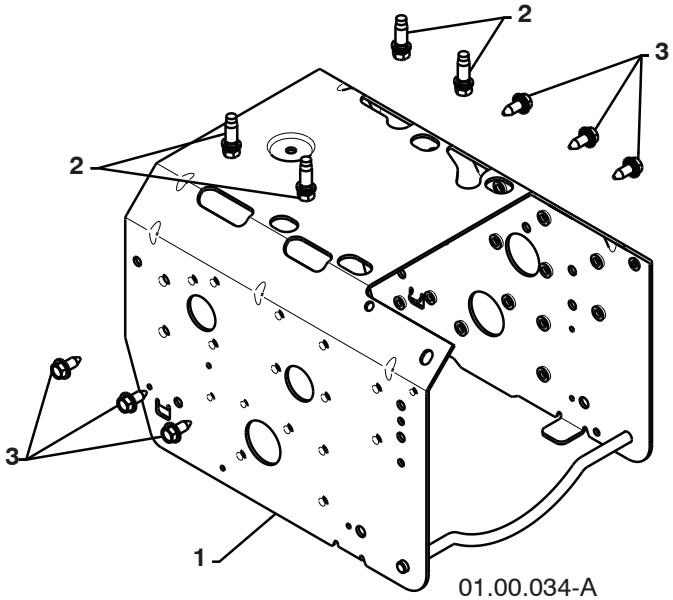
DRIVE



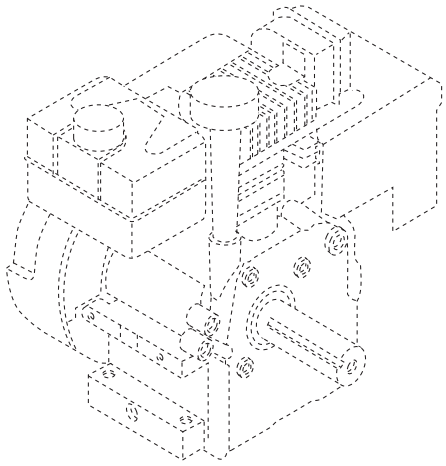
KEY NO.	PART NO.	DESCRIPTION
1	188226	(assy of 1a,1b) AXLE ASSEMBLY
1a	179352	AXLE SHAFT
1b	9465M1	ROLL PIN 3/16
2	402691	SPROCKET
3	174697	THRUST WASHER
4	179830	BEARING
5	17490508	BOLT 5/16–18 X .500
6	155443	CLIK PIN
7	189282	SQUARE KEY

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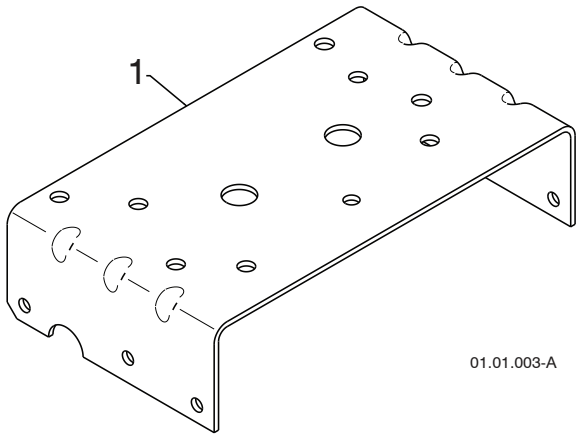
REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
CHASSIS / ENGINE / PULLEYS



01.00.034-A

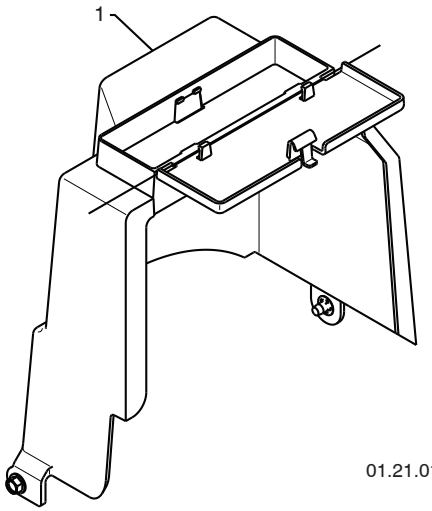


KEY NO.	PART NO.	DESCRIPTION
-	- - - - -	ENGINE B&S 12A114-1354-E8
1	418694X505	FRAME
2	150406	BOLT 3/8-16
3	428867	SCREW 5/16-18 X .750



01.01.003-A

KEY NO.	PART NO.	DESCRIPTION
1	423185X505	ENGINE MOUNTING PLATE

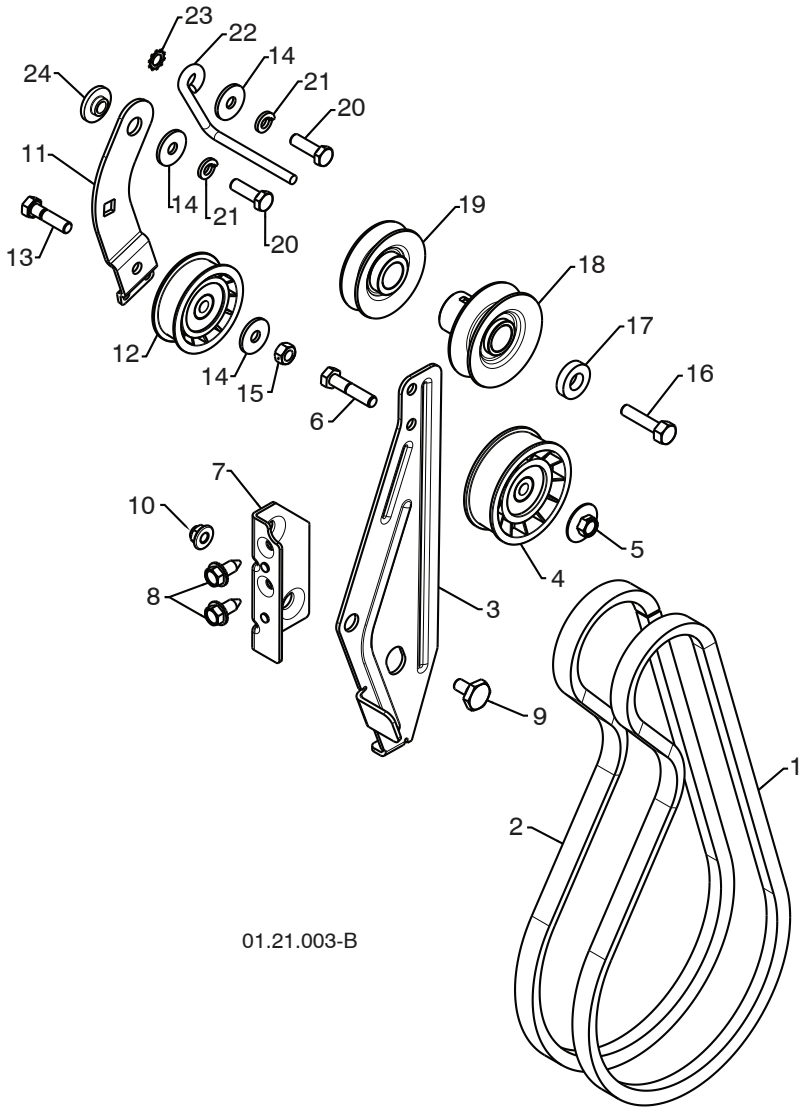


01.21.013-B

KEY NO.	PART NO.	DESCRIPTION
1	428684	COVER ASSEMBLY

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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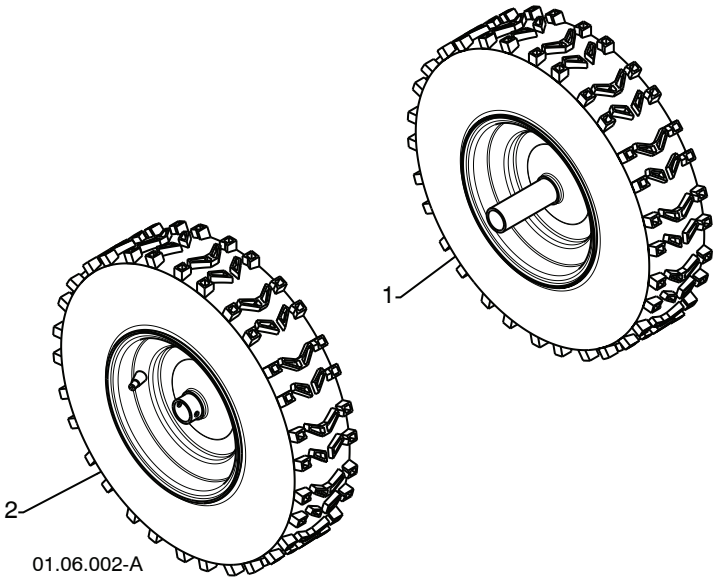
REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
CHASSIS / ENGINE / PULLEYS



KEY NO.	PART NO.	DESCRIPTION
1	408007	IMPELLER BELT
2	419744	TRACTION BELT
3	423723X479	IDLER ARM BRACKET
4	180523	IDLER PULLEY
5	426589	NUT 5/16-18
6	74780524	SCREW 5/16-18 X 1 .50
7	423990X479	IDLER BRACKET
8	428867	SCREW 5/16-18 X .625
9	424297	SHOULDER BOLT 5/16-18 X .500
10	751153	NUT 5/16-18 NYLOCK
11	187786	TRACTION IDLER ARM
12	180522	TRACTION PULLEY
13	74780520	SCREW 5/16-18 X 1 .00
14	59289	WASHER
15	73930500	NUT 5/16-18
16	851084	SCREW 3/8-24 X 1.375
17	400026	WASHER
18	426491	PULLEY ENG IMPELLER
19	426490	PULLEY ENG TRACTION
20	74610516	SCREW 5/16-18 X 1 .00
21	10040500	LOCKWASHER 5/16
22	155452	BELT GUIDE
23	11050500	LOCKWASHER 5/16
24	175331	IDLER BUSHING

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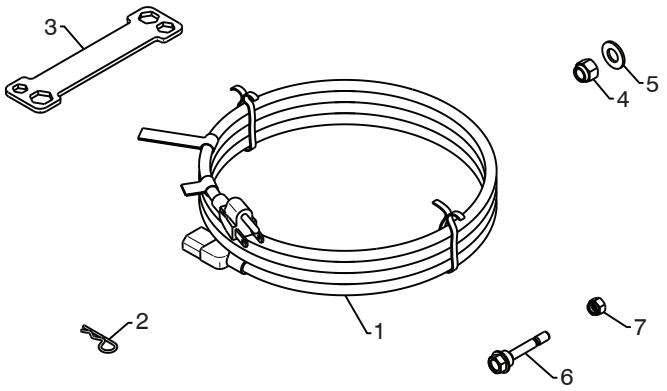
REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
WHEELS



KEY NO.	PART NO.	DESCRIPTION
1	187833X428	WHEEL ASSEMBLY LH
2	187865X428	WHEEL ASSEMBLY RH

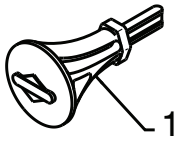
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REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
BAG OF PARTS



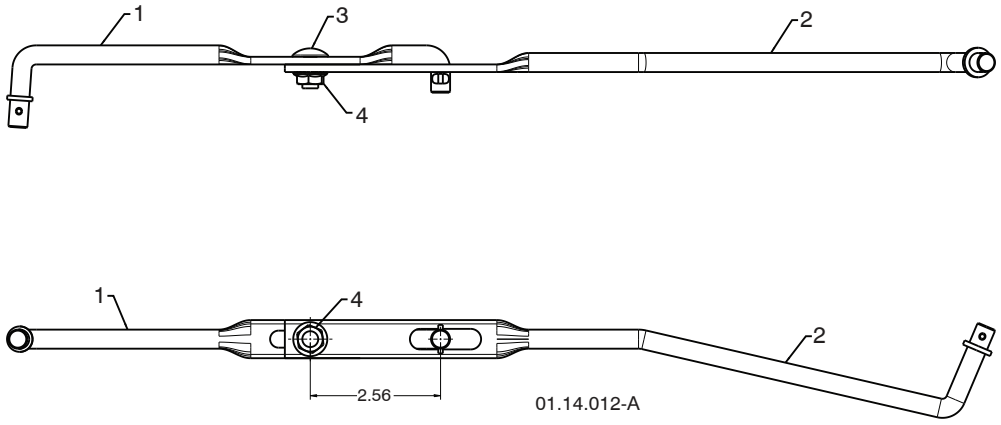
01.14.004-B

KEY NO.	PART NO.	DESCRIPTION
1	198563	POWER CORD
2	169675	RETAINER PIN
3	180684X008	WRENCH
4	73800600	LOCKNUT 3/8–16
5	19131316	WASHER 3/8
6	192090	SHEAR BOLT 1/4–20 X 1–3/4
7	73800400	LOCKNUT 1/4–20



01.14.007-A

KEY NO.	PART NO.	DESCRIPTION
1	193071	SAFETY IGNITION KEY

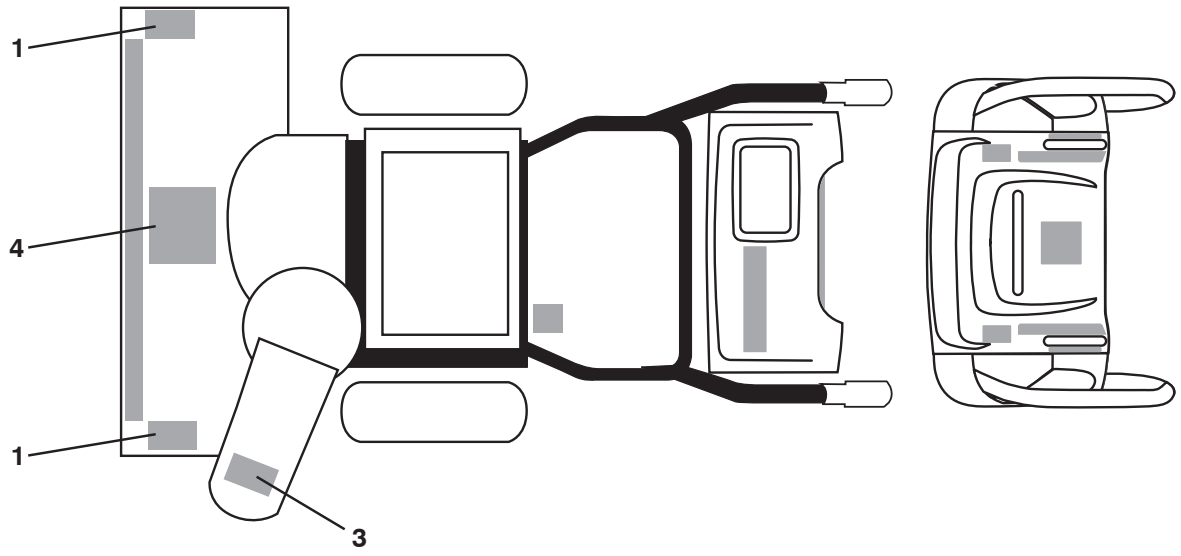


01.14.012-A

KEY NO.	PART NO.	DESCRIPTION
1	180445	SHIFTER ROD TOP
2	187716	SHIFTER ROD BOTTOM
3	72270505	CARRIAGE BOLT 5/16-18 X .75
4	155377	NUT 5/16-18

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS SNOW THROWER - - MODEL NUMBER XT827ES (96192003401)
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	181037	DECAL, DANGER
3	181035	DECAL, DANGER, DEFLECTOR
4	181042	DECAL, DANGER

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.