

Parts Manual

CD48i / 968999758

CD52i / 968999759

CD52L / 968999760

CD61L / 968999761

CD61B / 968999762

TRD48i / 968999767

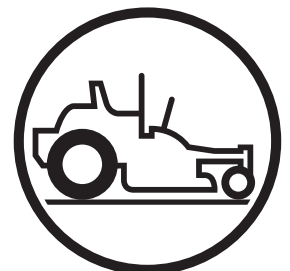
TRD52i / 968999768

TRD61L / 968999769

TRD72L / 968999770

FD61i / 96659001

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.



English

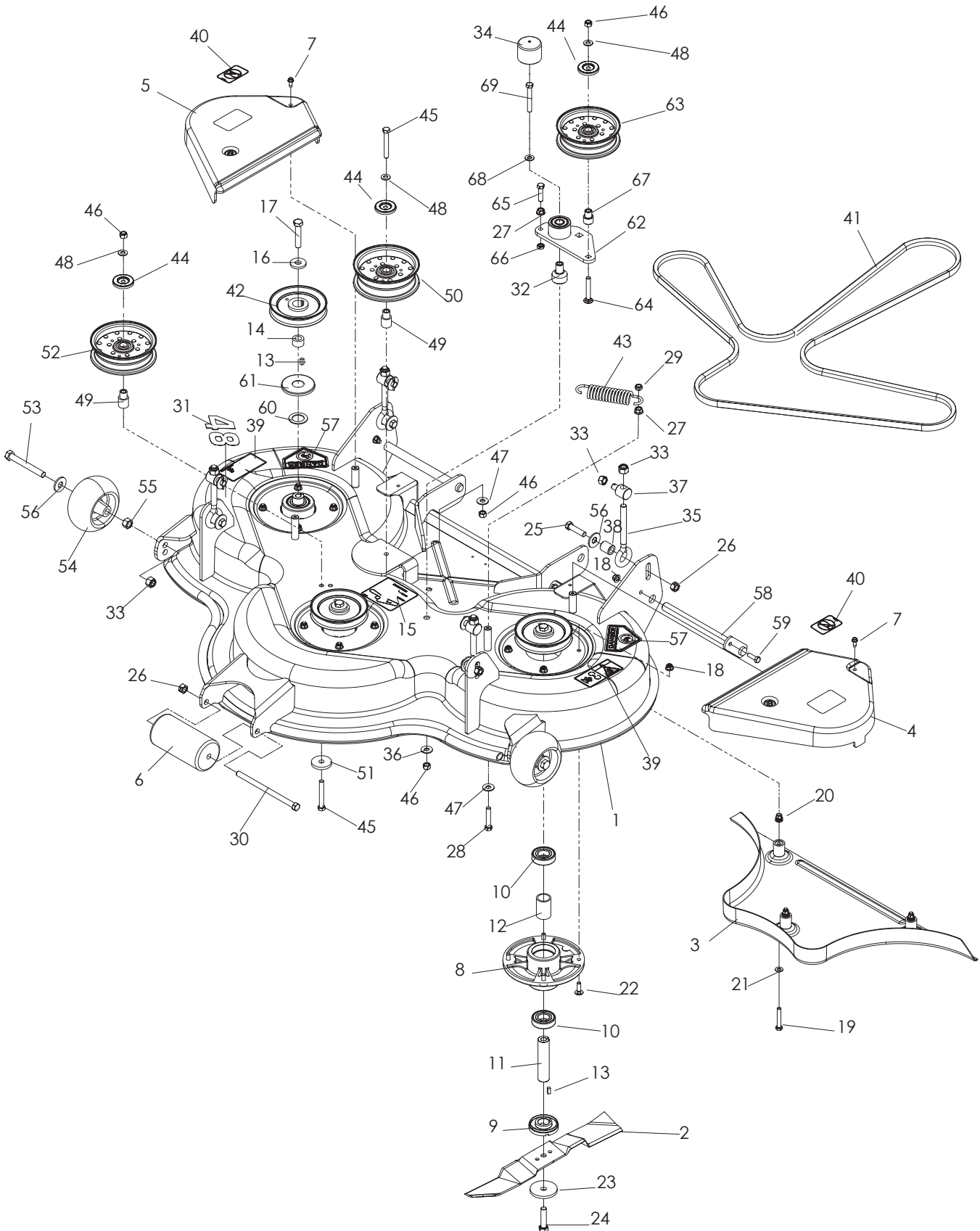
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NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

COMBI DECK 48"

CD48i / 968999758

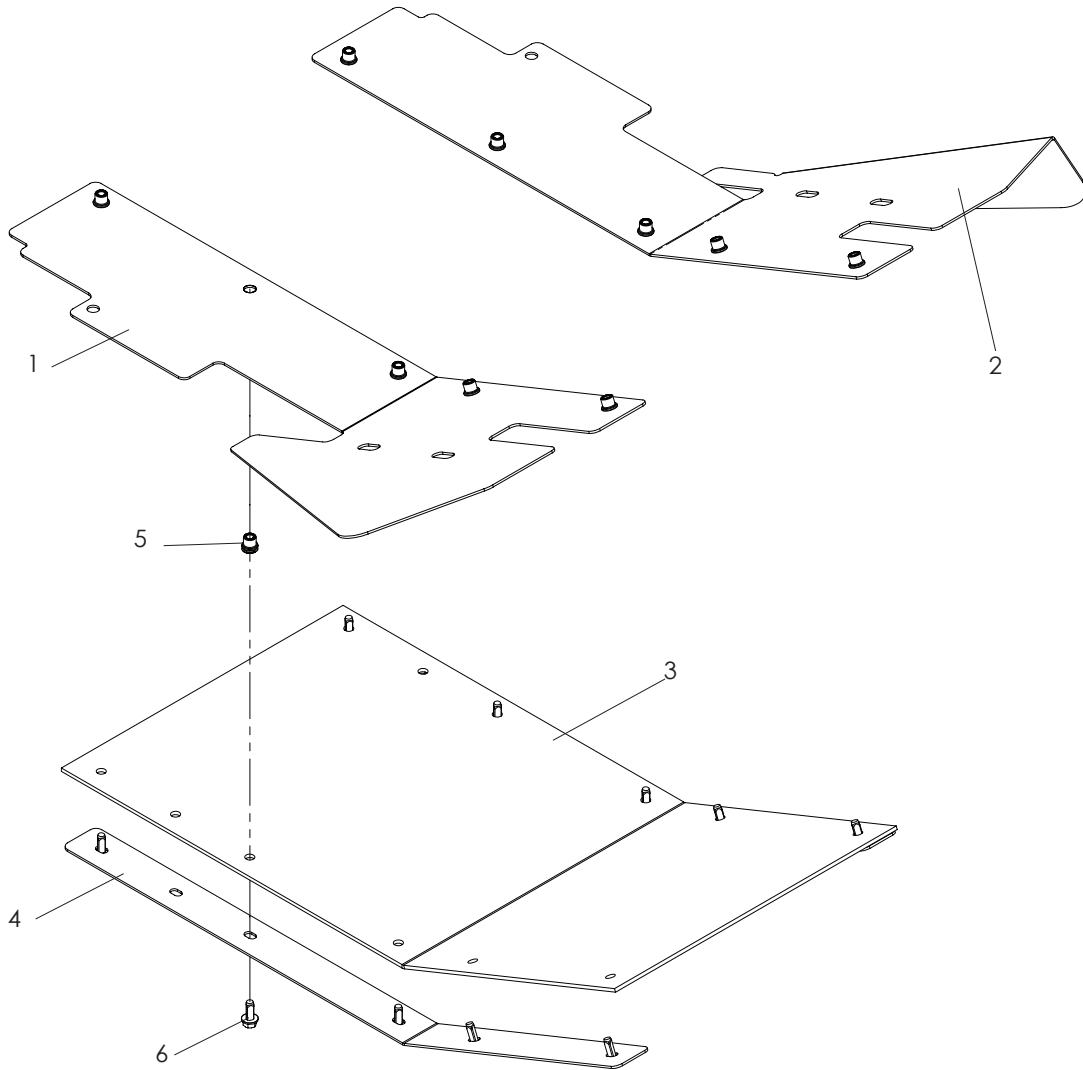


COMBI DECK CD48

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 133054	...1 DECK w/ DECALS	36..	539 1022431 SUPPORT WASHER
2..	535 429401	...3 BLADE	37..	505 2565014 SWIVEL
3..	539 1327761 PLUG, MULCH	38..	539 1144044 SPACER
4..	539 1125081 BELT SHIELD, LEFT	39..	539 1057442 DECAL, BELT DRIVE
5..	539 1125091 BELT SHIELD, RIGHT	40..	539 1057431 DECAL, NO STEP
6..	544 1854011 ROLLER	41..	522 7959011 DECK BELT, 52"
7..	539 9903624 SCREW 1/4-20 x 5/8 SLF TAP	42..	539 1328953 PULLEY, 48
8..	535 4289013 BEARING HOUSING	43..	539 1032561 SPRING
9..	539 1327783 BUSHING, BLADE	44..	510 2578013 SHIELD, DUST
10..	738 2205196 BEARING	45..	539 1026122 HCS 3/8-16 x 2 3/4
11..	535 4287023 AXEL	46..	539 9769794 NUT 3/8-16 NYLOC
12..	535 4288013 SPACER	47..	539 9905172 WASHER 3/8
13..	506 5335016 KEY	48..	522 0234013 WASHER 3/8 THICK
14..	539 1126093 KEY RETAINER	49..	539 1032952 IDLER BUSHING
15..	539 1126201 DECAL, BELT ROUTING	50..	539 1032581 IDLER PULLEY (TALL)
16..	539 1155503 WASHER 1/2	51..	539 1065041 HEAVY WASHER
17..	539 1324793 HCS M12 x 1.75 x 60, GR8.8	52..	539 1032571 IDLER PULLEY
18..	539 112899	..14 NUT 5/16-18 NYLOC	53..	539 1083662 HCS 1/2-13 x 4
19..	539 1324943 HCS M8 x 1.25 x 50, GR8.8	54..	539 1076102 WHEEL, GAUGE
20..	506 9162013 NUT	55..	539 9902582 NUT 1/2-13
21..	539 9901883 WASHER 5/16 SAE	56..	539 1095546 WASHER 1/2
22..	539 990208	..12 RHSNB 5/16-18 x 1	57..	539 9130102 DECAL, CPSC
23..	506 7923023 WASHER	58..	539 1026192 PIVOT PIN
24..	539 1324803 HCS M12 x 1.75 x 50, GR8.8	59..	539 9902092 HCS 5/16-18 x 1
25..	539 1080734 HCS 7/16-14 x 1 3/4	60..	539 1270993 WASHER
26..	539 9908395 NUT 7/16-14 CTRLK, GR A	61..	539 1084493 DUST CAP, BOTTOM
27..	539 9906132 NUT 3/8-16 WHIZLK	62..	539 1303911 ARM w/ BEARINGS, IDLER
28..	539 9905881 HCS 3/8-16 x 2	63..	539 1032571 IDLER PULLEY
29..	539 2002821 NUT 3/8-16 JAM, NYLOC	64..	539 1281011 BOLT 3/8-16 x 2 1/2
30..	539 1324701 HCS 7/16-14 x 7	65..	539 1070421 HCS 3/8-16 x 1 1/2 GR8
31..	544 2453031 LABEL	66..	539 1093321 NUT 3/8-16 JAM
32..	510 2063011 PIVOT, BEARING	67..	539 1302421 BUSHING, IDLER
33..	539 101331	..10 NUT 1/2 NYLOC	68..	539 1155281 WASHER 1/2 BELLEVILLE
34..	539 1148231 CAP, VINYL	69..	539 1015721 HCS 1/2-13 x 3
35..	539 1192274 EYEBOLT				

DEBRIS GUARD

CD48i / 968999758 & CD52i 968999759



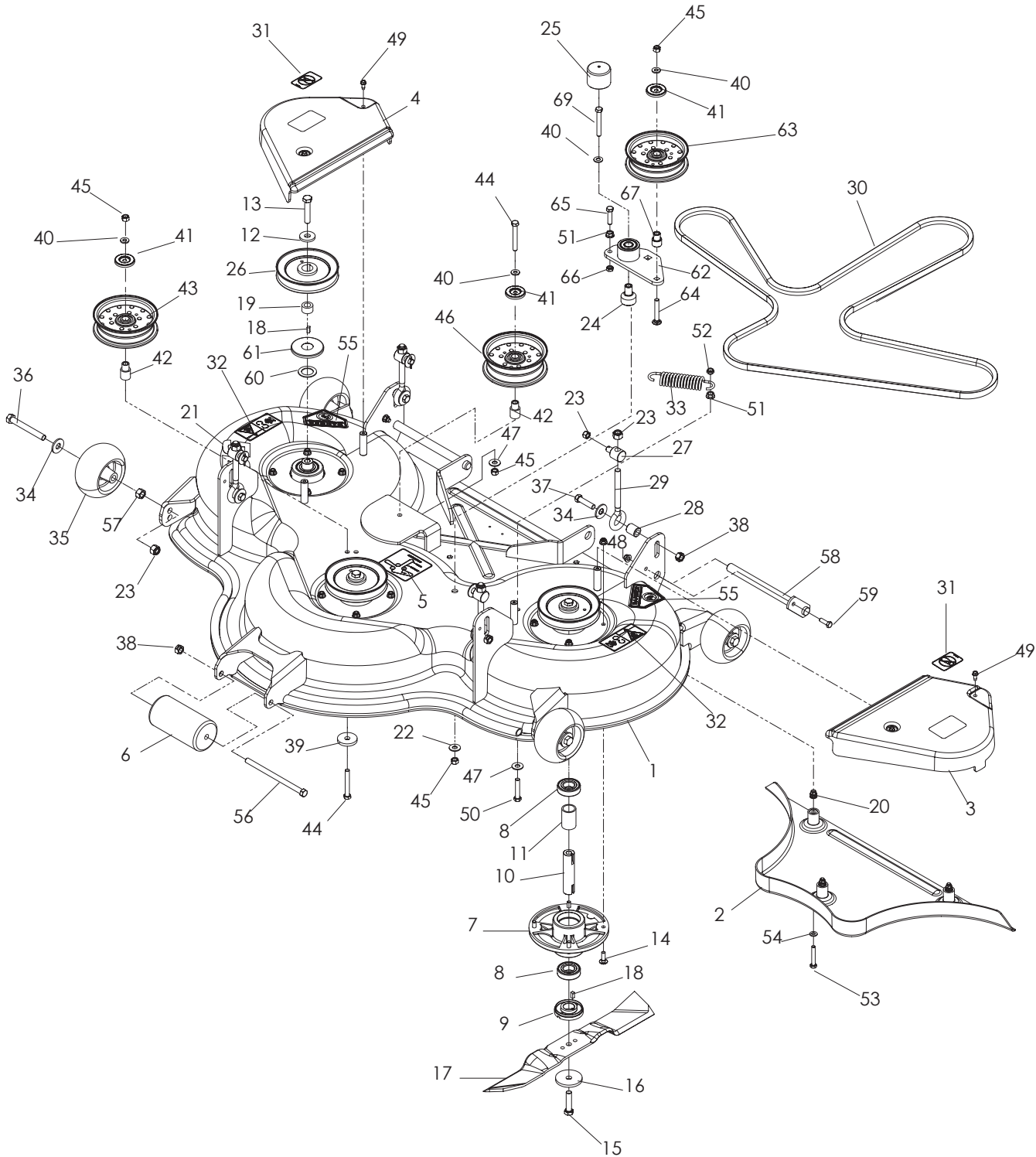
DEBRIS GUARD

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 132463....1	GUARD, DEBRIS, RIGHT
2..	539 132461....1	GUARD, DEBRIS, LEFT
3..	539 132466....1	GUARD, RUBBER

ITEM	PART NO.	QTY.	DESCRIPTION
4..	539 132465....2	STRAP, GUARD
5..	539 108147..10	KNURLED INSERT, 1/4-20
6..	539 107631..10	SCREW, 1/4-20 x 5/8 THDROLL

COMBI DECK CD52

CD52i / 968999759

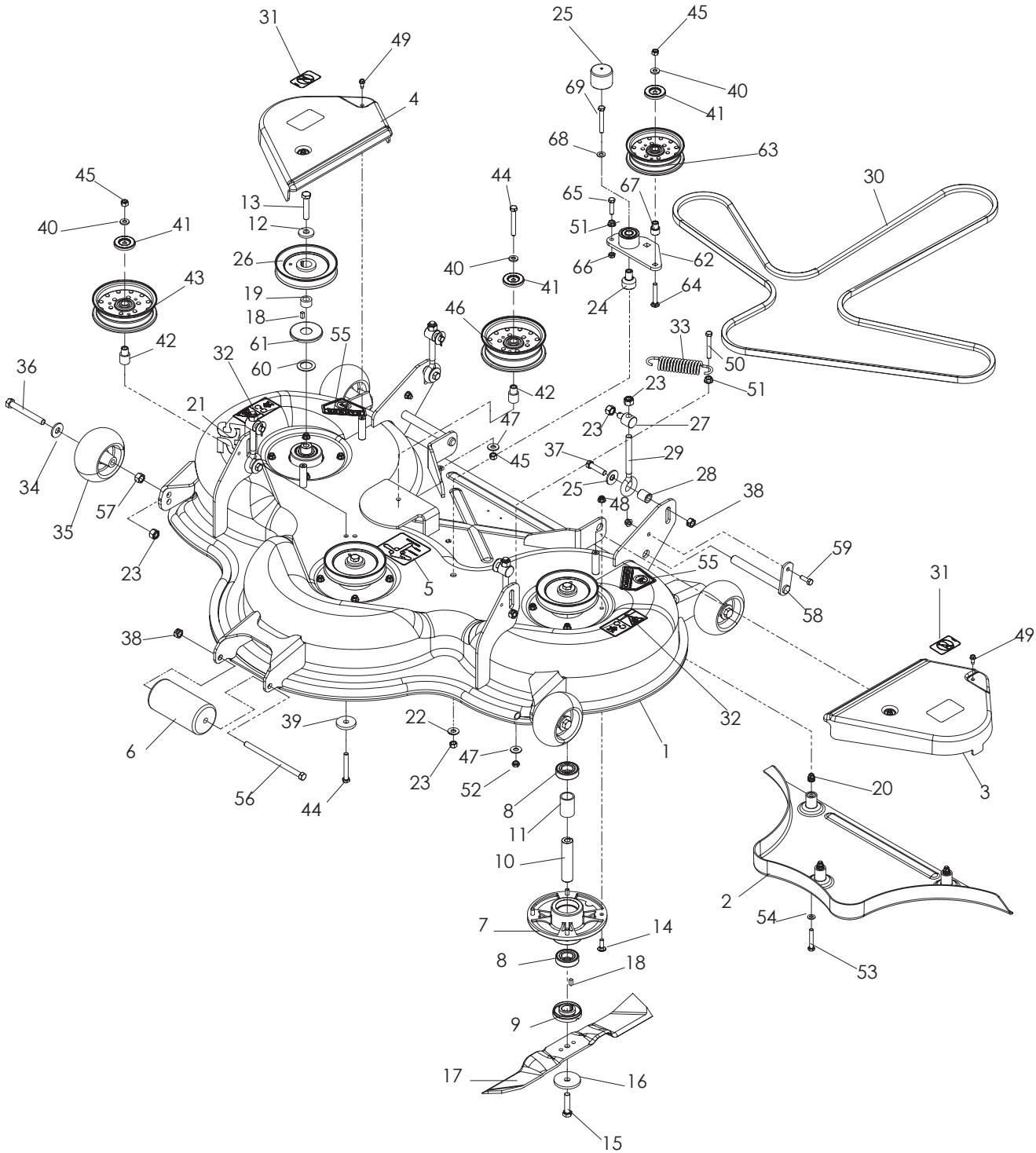


COMBI DECK CD52

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 133055....	1	DECK w/ DECALS	36..	539 108366....	4	HCS 1/2-13 x 4
2..	544 166201....	1	MULCH PLUG, 132	37..	539 108073....	4	HCS 7/16-14 x 1 3/4
3..	539 112508....	1	BELT SHIELD, LEFT	38..	539 990839....	5	NUT 7/16-14 CTRLK, GR A
4..	539 112509....	1	BELT SHIELD, RIGHT	39..	539 106504....	1	HEAVY WASHER
5..	539 112620....	1	DECAL, BELT ROUTING	40..	522 023401....	3	WASHER 3/8 SPECIAL
6..	544 185401....	1	ROLLER	41..	510 254501....	3	SHIELD, DUST
7..	535 428901....	3	BEARING HOUSING	42..	539 103295....	2	IDLER BUSHING
8..	738 220519....	6	BEARING	43..	539 103257....	1	IDLER PULLEY
9..	539 132778....	3	BUSHING, BLADE	44..	539 102612....	2	HCS 3/8-16 x 2 3/4
10..	535 428702....	3	AXEL	45..	539 976979....	3	NUT 3/8 -16 NYLOC
11..	535 428801....	3	SPACER	46..	539 103258....	1	IDLER PULLEY (TALL)
12..	539 115550....	3	WASHER 1/2	47..	539 990517....	2	WASHER 3/8
13..	539 132479....	3	HCS M12 x 1.75 x 60, GR8.8	48..	539 112899..	14	NUT 5/16-18 NYLOC
14..	539 990208..	12	RHSNB 5/16-18 x 1	49..	539 990362....	4	SCREW 1/4-20 x 5/8 SLF TAP
15..	539 132480....	3	HCS M12 x 1.75 x 50, GR8.8	50..	539 990588....	1	HCS 3/8-16 x 2
16..	506 792302....	3	WASHER	51..	539 990613....	2	NUT 3/8-16 WHIZLK
17..	544 175701....	3	BLADE, C132	52..	539 200282....	1	NUT 3/8-16 JAM, NYLOC
18..	506 533501....	6	KEY	53..	539 132494....	3	HCS M8 x 1.25 x 50, GR8.8
19..	539 112609....	3	KEY RETAINER	54..	539 990188....	3	WASHER 5/16 SAE
20..	506 916203....	3	BLIND RIVET NUT	55..	539 913010....	2	DECAL, CPSC
21..	544 245301....	1	LABEL	56..	539 132470....	1	HCS 7/16-14 x 7
22..	539 102243....	1	SUPPORT WASHER	57..	539 990258....	4	NUT 1/2-13
23..	539 101331....	8	NUT 1/2 NYLOC	58..	539 102619....	2	PIVOT PIN
24..	510 206301....	1	PIVOT, BEARING	59..	539 990209....	2	HCS 5/16-18 x 1
25..	539 114823....	1	CAP, VINYL	60..	539 127099....	3	WASHER 1.06
26..	539 112506....	3	PULLEY, 52	61..	539 108449....	3	DUST CAP, BOTTOM
27..	505 256501....	4	SWIVEL	62..	539 130391....	1	ARM w/ BEARINGS, IDLER
28..	539 114404....	4	SPACER	63..	539 103257....	1	IDLER PULLEY
29..	539 119227....	4	EYEBOLT	64..	539 128101....	1	BOLT, 3/8-16 x 2 1/2
30..	539 113343....	1	BELT, DECK	65..	539 107042....	1	HCS 3/8-16 x 1 1/2 GR8
31..	539 105743....	2	DECAL, NO STEP	66..	539 109332....	1	NUT 3/8-16 JAM
32..	539 105744....	2	DECAL, BELT DRIVE	67..	539 130242....	1	BUSHING, IDLER
33..	539 103256....	1	SPRING	68..	539 115528....	1	WASHER 1/2 BELLEVILLE
34..	539 109554....	8	WASHER 1/2	69..	539 101572....	1	HCS 1/2-13 x 3
35..	539 107610....	4	WHEEL, GAUGE				

COMBI DECK CD52

CD52L / 968999760

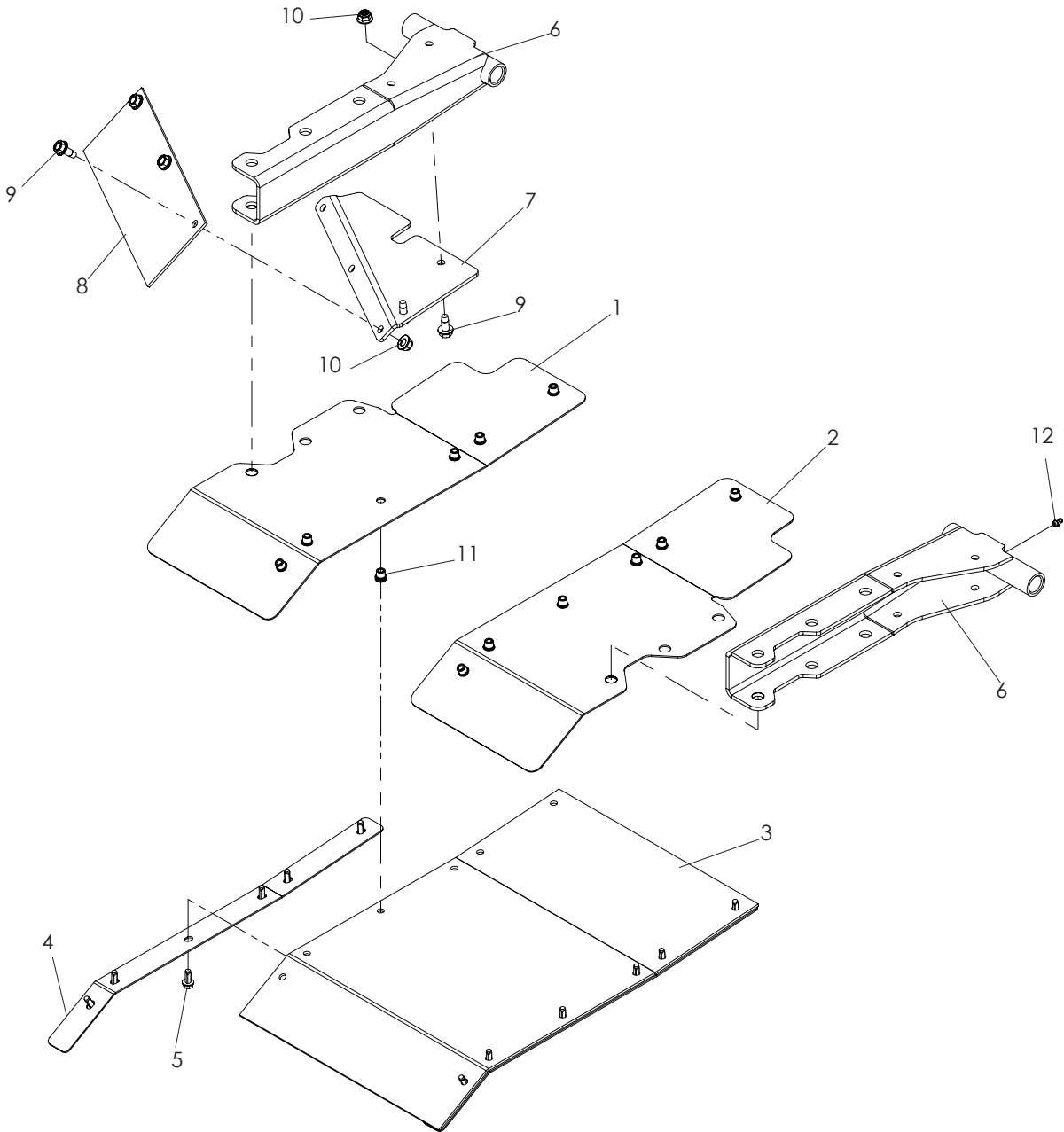


COMBI DECK CD52

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 133056....	1	DECK w/ DECALS	36..	539 108366....	4	HCS 1/2-13 x 4
2..	544 166201....	1	MULCH PLUG, 132	37..	539 108073....	4	HCS 7/16-14 x 1 3/4
3..	539 112508....	1	BELT SHIELD, LEFT	38..	539 990839....	5	NUT 7/16-14 CTRLK GR A
4..	539 112509....	1	BELT SHIELD, RIGHT	39..	539 106504....	1	HEAVY WASHER
5..	539 112620....	1	DECAL, BELT ROUTING	40..	522 023401....	3	WASHER 3/8 THICK
6..	544 185401....	1	ROLLER	41..	510 254501....	3	SHIELD, DUST
7..	535 428901....	3	BEARING HOUSING	42..	539 103295....	2	IDLER BUSHING
8..	738 220519....	6	BEARING	43..	539 103257....	1	IDLER PULLEY
9..	539 132778....	3	BUSHING, BLADE	44..	539 102612....	2	HCS 3/8-16 x 2 3/4
10..	535 428702....	3	AXEL	45..	539 976979....	4	NUT 3/8 -16 NYLOC
11..	535 428801....	3	SPACER	46..	539 103258....	1	IDLER PULLEY (TALL)
12..	539 115550....	3	WASHER 1/2	47..	539 990517....	3	WASHER 3/8
13..	539 132479....	3	HCS M12 x 1.75 x 60, GR8.8	48..	539 112899..	14	NUT 5/16-18 NYLOC
14..	539 990208..	12	RHSNB 5/16-18 x 1	49..	539 990362....	4	SCREW 1/4-20 x 5/8 SLF TAP
15..	539 132480....	3	HCS M12 x 1.75 x 50, GR8.8	50..	539 990588....	1	HCS 3/8-16 x 2
16..	506 792302....	3	WASHER	51..	539 990613....	2	NUT 3/8-16 WHIZLK
17..	544 175701....	3	BLADE, C132	52..	539 200282....	1	NUT 3/8-16 JAM, NYLOC
18..	506 533501....	6	KEY	53..	539 132494....	3	HCS M8 x 1.25 x 50, GR8.8
19..	539 112609....	3	KEY RETAINER	54..	539 990188....	3	WASHER 5/16 SAE
20..	506 916203....	3	BLIND RIVET NUT	55..	539 913010....	2	DECAL, CPSC
21..	544 245301....	1	LABEL	56..	539 132470....	1	HCS 5/16-14 x 7
22..	539 102243....	1	SUPPORT WASHER	57..	539 990258....	4	NUT 1/2-13
23..	539 101331..	12	NUT 1/2 NYLOC	58..	539 132498....	2	PIN, STRUT
24..	510 206301....	1	PIVOT, BEARING	59..	539 990209....	2	HCS 5/16-18 x 1
25..	539 114823....	1	CAP, VINYL	60..	539 127099....	3	WASHER 1.06
26..	539 112506....	3	PULLEY, 52	61..	539 108449....	3	DUST CAP, BOTTOM
27..	539 114405....	4	SWIVEL	62..	539 130391....	1	ARM w/ BEARINGS, IDLER
28..	539 114404....	4	SPACER	63..	539 103257....	1	IDLER PULLEY
29..	539 119227....	4	EYEBOLT	64..	539 128101....	1	BOLT, 3/8-16 x 2 1/2
30..	539 112529....	1	BELT, DECK	65..	539 107042....	1	HCS 3/8-16 x 1 1/2 GR8
31..	539 105743....	2	DECAL, NO STEP	66..	539 109332....	1	NUT 3/8-16 JAM
32..	539 105744....	2	DECAL, BELT DRIVE	67..	539 130242....	1	BUSHING, IDLER
33..	539 103256....	1	SPRING	68..	539 115528....	1	WASHER 1/2 BELLEVILLE
34..	539 109554....	8	WASHER 1/2	69..	539 101572....	1	HCS 1/2-13 x 3
35..	539 107610....	4	WHEEL, GAUGE				

DEBRIS GUARD

CD52L / 968999760 & CD61L / 968999761

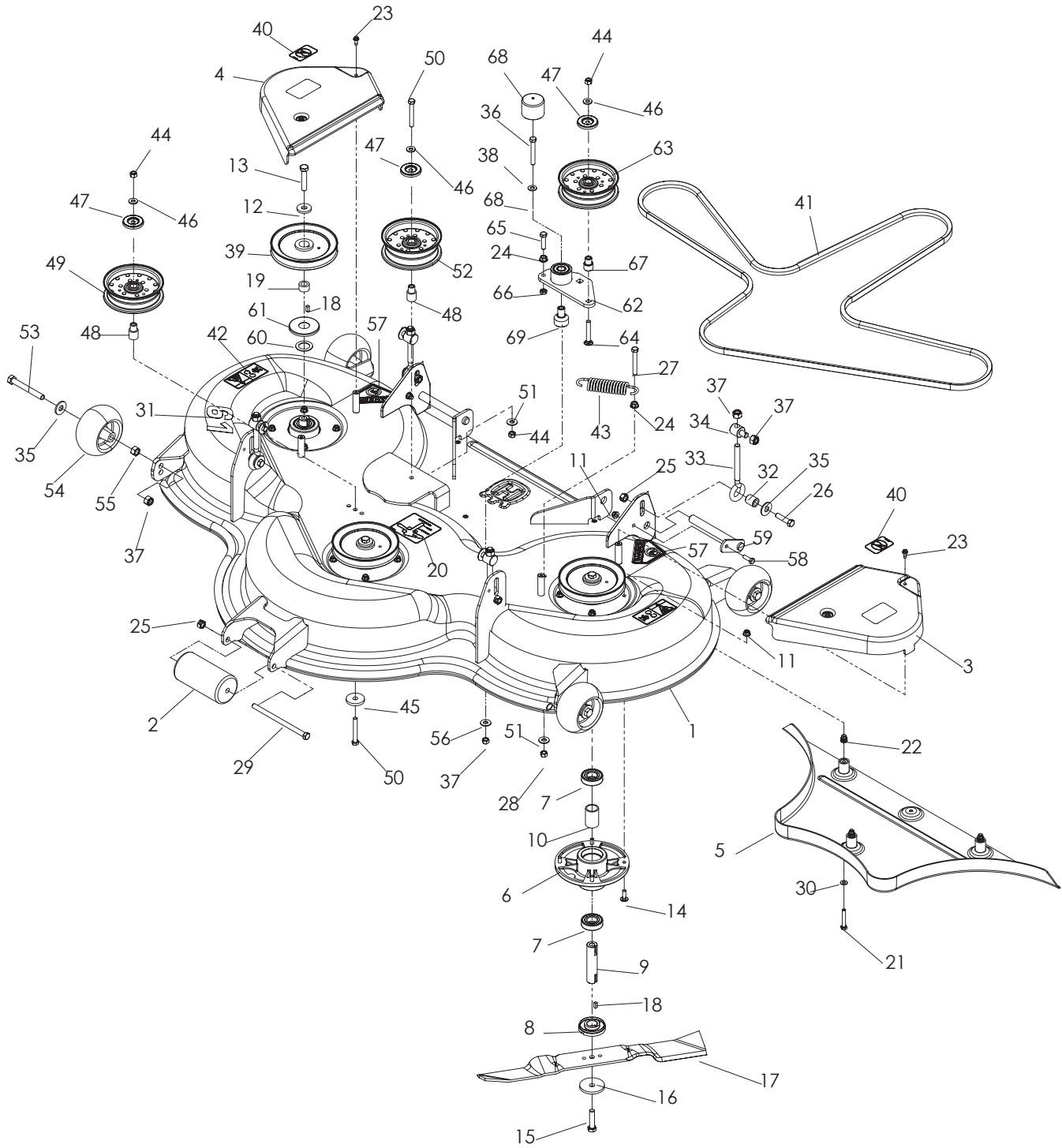


DEBRIS GUARD

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 132751....	1	GUARD, DEBRIS, LEFT	7..	539 112642....	1	DEFLECTOR
2..	539 132753....	1	GUARD, DEBRIS, RIGHT	8..	539 132499....	1	GUARD, RUBBER, SMALL
3..	539 132754....	1	GUARD, RUBBER	9..	539 107475....	5	BOLT, ⁵ / ₁₆ -18 x ³ / ₄ THD FRM
4..	539 132756....	2	STRAP, GUARD	10..	539 112899....	5	NUT ⁵ / ₁₆ -18 NYLOC
5..	539 107631..	12	SCREW, ¹ / ₄ -20 x ⁵ / ₈	11..	539 108147..	12	KNURLED INSERT, ¹ / ₄ -20
6..	539 132759....	2	STRUT, CMB	12..	539 976998....	2	ZERK

COMBI DECK CD61

CD61L / 968999761

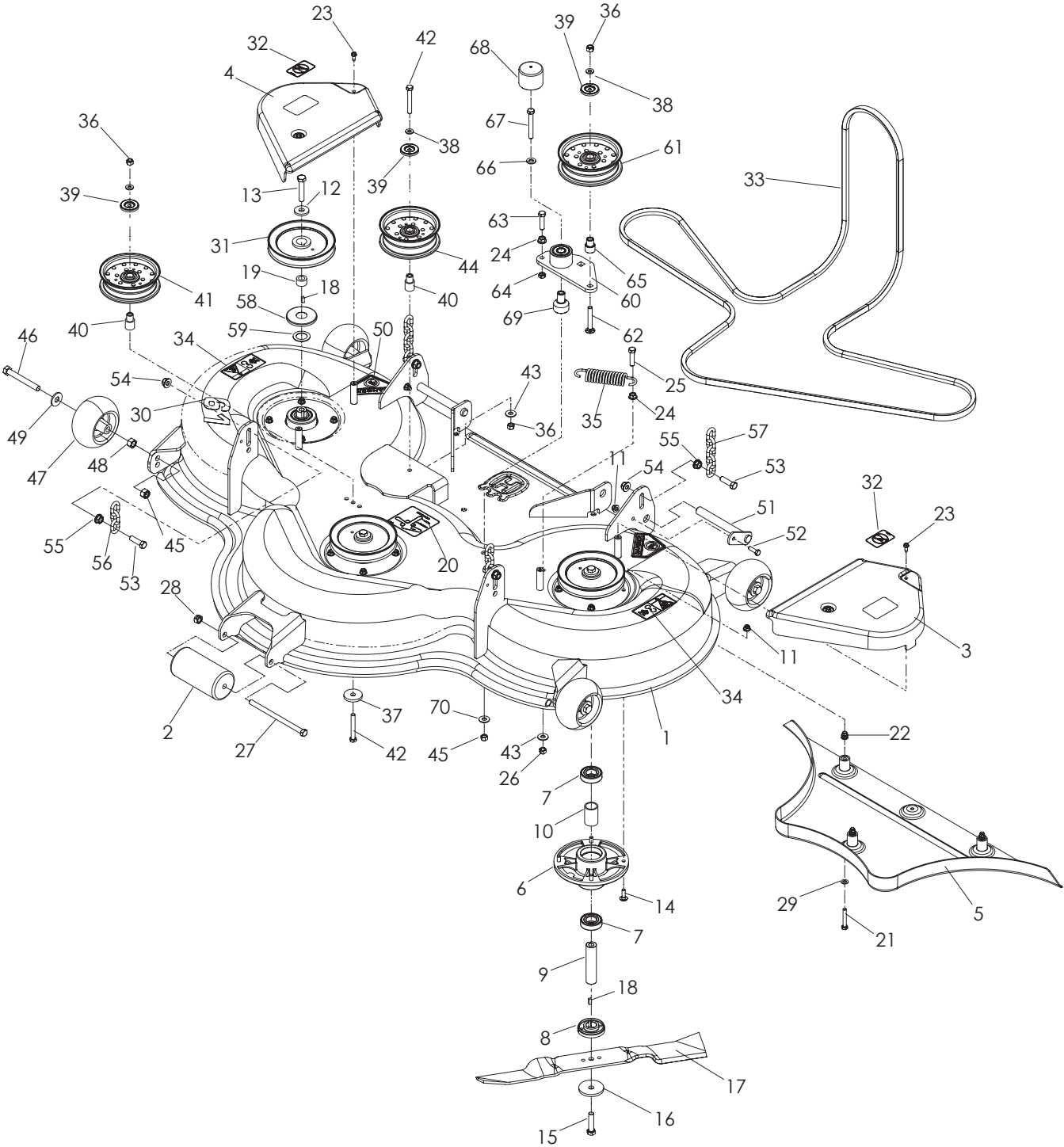


COMBI DECK CD61

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 133057....	1	DECK w/ DECALS	36..	539 101572....	1	HCS 1/2-13 x 3
2..	544 185401....	1	ROLLER	37..	539 101331..	12	NUT 1/2 NYLOC
3..	539 112508....	1	BELT SHIELD, LEFT	38..	539 115528....	1	WASHER 1/2 BELLEVILLE
4..	539 112509....	1	BELT SHIELD, RIGHT	39..	539 112507....	3	PULLEY, 61
5..	544 166401....	1	MULCH PLUG, 155	40..	539 105743....	2	DECAL, NO STEP
6..	535 428901....	3	BEARING HOUSING	41..	539 112530....	1	BELT, DECK
7..	738 220519....	6	BEARING	42..	539 105744....	2	DECAL, BELT DRIVE
8..	539 132778....	3	BUSHING, BLADE	43..	539 103256....	1	SPRING
9..	535 428702....	3	AXEL	44..	539 976979....	4	NUT 3/8 -16 NYLOC
10..	535 428801....	3	SPACER	45..	539 106504....	1	HEAVY WASHER
11..	539 112899..	14	NUT 5/16-18 NYLOC	46..	522 023401....	2	WASHER 3/8 THICK
12..	539 115550....	3	WASHER 1/2	47..	510 254501....	3	SHIELD, DUST
13..	539 132479....	3	HCS M12 x 1.75 x 60, GR8.8	48..	539 103295....	2	IDLER BUSHING
14..	539 990208..	12	RHSNB 5/16-18 x 1	49..	539 103257....	1	IDLER PULLEY
15..	539 132480....	3	HCS M12 x 1.75 x 50, GR8.8	50..	539 102612....	2	HCS 3/8-16 x 2 3/4
16..	506 792302....	3	WASHER	51..	539 990517....	3	WASHER 3/8
17..	544 175801....	3	BLADE, C155	52..	539 103258....	1	IDLER PULLEY (TALL)
18..	506 533501....	6	KEY	53..	539 108366....	4	HCS 1/2-13 x 4
19..	539 112609....	3	KEY RETAINER	54..	539 107610....	4	WHEEL, GAUGE
20..	539 112620....	1	DECAL, BELT ROUTING	55..	539 990258....	4	NUT 1/2-13
21..	539 132494....	3	HCS M8 x 1.25 x 50, GR8.8	56..	539 102243....	1	SUPPORT WASHER
22..	506 916203...	3	BLIND RIVET NUT	57..	539 913010....	2	DECAL, CPSC
23..	539 990362....	4	SCREW 1/4-20 x 5/8 SLF TAP	58..	539 990209....	2	HCS 5/16-18 x 1
24..	539 990613....	2	NUT 3/8-16 WHIZLK	59..	539 132498....	2	PIN, STRUT
25..	539 990839....	5	NUT 7/16-14 CTRLK, GR A	60..	539 127099....	3	WASHER 1.06
26..	539 108073....	4	HCS 7/16-14 x 1 3/4	61..	539 108449....	3	DUST CAP, BOTTOM
27..	539 990588....	1	HCS 3/8-16 x 2	62..	539 130391....	1	ARM w/ BEARINGS, IDLER
28..	539 200282....	1	NUT 3/8-16 JAM, NYLOC	63..	539 103257....	1	IDLER PULLEY
29..	539 132470....	1	HCS 7/16-14 x 7	64..	539 128101....	1	BOLT, 3/8-16 x 2 1/2
30..	539 990188....	3	WASHER 5/16 SAE	65..	539 107042....	1	HCS 3/8-16 x 1 1/2 GR8
31..	544 245302....	1	LABEL	66..	539 109332....	1	NUT 3/8-16 JAM
32..	539 114404....	4	SPACER	67..	539 130242....	1	BUSHING, IDLER
33..	539 119227....	4	EYEBOLT	68..	539 114823....	1	CAP, VINYL
34..	505 256501....	4	SWIVEL	69..	510 203601....	1	PIVOT, BEARING
35..	539 109554....	8	WASHER 1/2				

COMBI DECK CD61

CD61B / 968999762

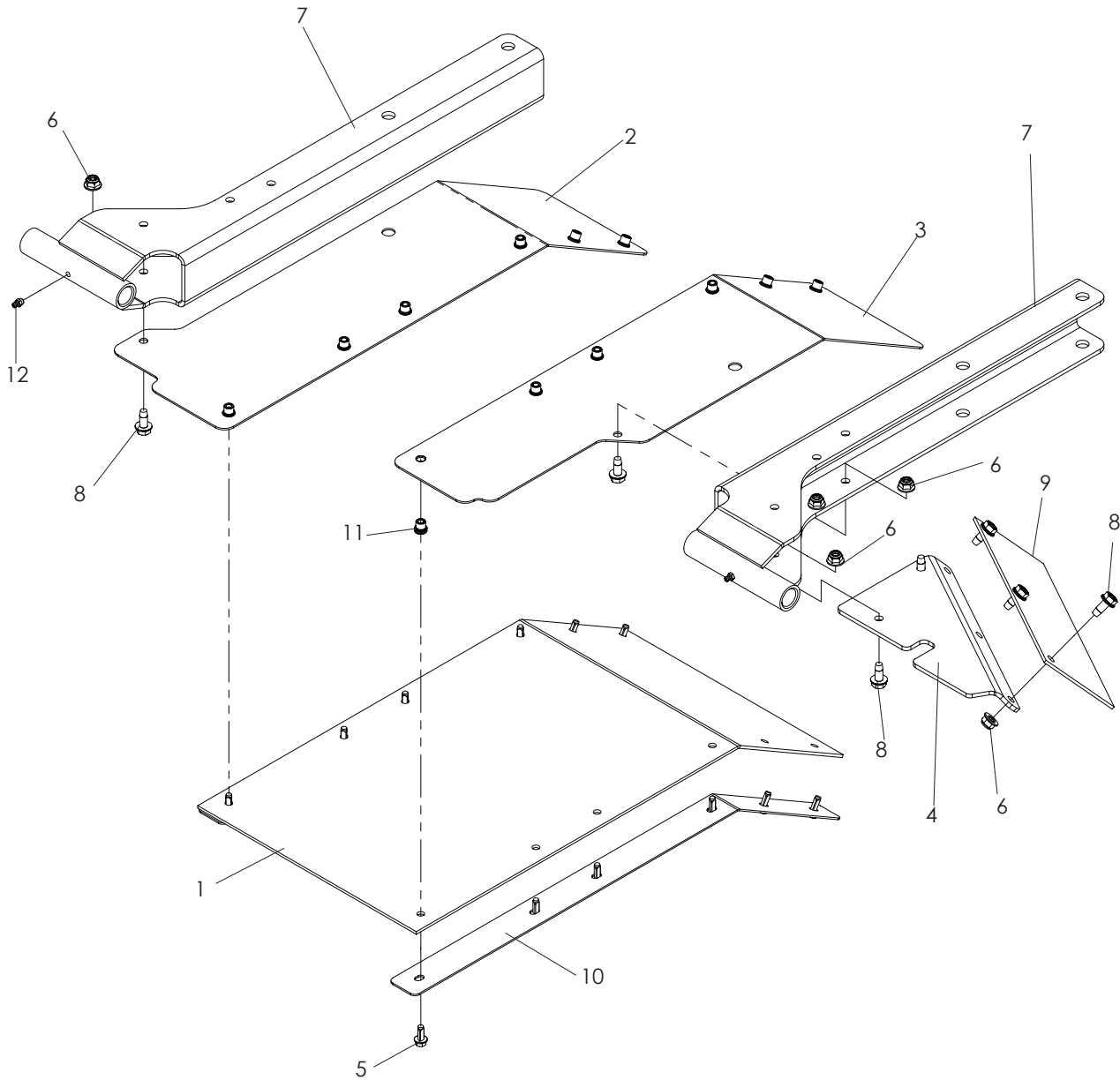


COMBI DECK CD61

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 1330571 DECK w/ DECALS	36..	539 9769794 NUT $\frac{3}{8}$ -16 NYLOC
2..	544 1854011 ROLLER	37..	539 1065041 HEAVY WASHER
3..	539 1125081 BELT SHIELD, LEFT	38..	522 0234012 WASHER $\frac{3}{8}$ THICK
4..	539 1125091 BELT SHIELD, RIGHT	39..	510 2545013 SHIELD, DUST
5..	544 1664011 MULCH PLUG, 155	40..	539 1032952 IDLER BUSHING
6..	535 4289013 BEARING HOUSING	41..	539 1032571 IDLER PULLEY
7..	738 2205196 BEARING	42..	539 1026122 HCS $\frac{3}{8}$ -16 x $2\frac{3}{4}$
8..	539 1327783 BUSHING, BLADE	43..	539 9905173 WASHER $\frac{3}{8}$
9..	535 4287023 AXEL	44..	539 1032581 IDLER PULLEY (TALL)
10..	535 4288013 SPACER	45..	539 1013315 NUT $\frac{1}{2}$ NYLOC
11..	539 112899	..14 NUT $\frac{5}{16}$ -18 NYLOC	46..	539 1083654 HCS $\frac{1}{2}$ -13 x 4
12..	539 1155503 WASHER $\frac{1}{2}$	47..	539 1076104 WHEEL, GAUGE
13..	539 1324793 HCS M12 x 1.75 x 60, GR8.8	48..	539 9902584 NUT $\frac{1}{2}$ -13
14..	539 990208	..12 RHSNB $\frac{5}{16}$ -18 x 1	49..	539 1095544 WASHER $\frac{1}{2}$
15..	539 1324803 HCS M12 x 1.75 x 50, GR8.8	50..	539 9130102 DECAL, CPSC
16..	506 7923023 WASHER	51..	539 1324982 PIN, STRUT
17..	544 1758013 BLADE, C155	52..	539 9902092 HCS $\frac{5}{16}$ -18 x 1
18..	506 5335016 KEY	53..	539 1011754 HCS $\frac{7}{16}$ -14 x $1\frac{1}{2}$
19..	539 1126093 KEY RETAINER	54..	539 1320194 NUT $\frac{7}{16}$ -14 WHIZ LK
20..	539 1126201 DECAL, BELT ROUTING	55..	539 1025824 NUT $\frac{7}{16}$ -14 WHIZ LK
21..	539 1324943 HCS M8 x 1.25 x 50, GR8.8	56..	539 1096932 LIFT CHAIN, 3 LINK
22..	506 9162033 BLIND RIVET NUT	57..	539 1026412 LIFT CHAIN
23..	539 9903624 SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ SLF TAP	58..	539 1084493 DUST CAP, BOTTOM
24..	539 9906132 NUT $\frac{3}{8}$ -16 WHIZLK	59..	539 1270993 WASHER 1.06
25..	539 9905881 HCS $\frac{3}{8}$ -16 x 2	60..	539 1303911 ARM w/ BEARINGS, IDLER
26..	539 2002821 NUT $\frac{3}{8}$ -16 JAM, NYLOC	61..	539 1032571 IDLER PULLEY
27..	539 1324701 HCS $\frac{7}{16}$ -14 x 7	62..	539 1281011 BOLT, $\frac{3}{8}$ -16 x $2\frac{1}{2}$
28..	539 9908391 NUT $\frac{7}{16}$ -14 CTRLK, GR A	63..	539 1070421 HCS $\frac{3}{8}$ -16 x $1\frac{1}{2}$ GR8
29..	539 9901883 WASHER $\frac{5}{16}$ SAE	64..	539 1093321 NUT $\frac{3}{8}$ -16 JAM
30..	544 2453021 LABEL	65..	539 1302421 BUSHING, IDLER
31..	539 1125073 PULLEY, 61	66..	539 1155281 WASHER $\frac{1}{2}$ BELLEVILLE
32..	539 1057432 DECAL, NO STEP	67..	539 1015721 HCS $\frac{1}{2}$ -13 x 3
33..	539 1125311 BELT, DECK	68..	539 1148231 CAP, VINYL
34..	539 1057442 DECAL, BELT DRIVE	69..	510 2063011 PIVOT, BEARING
35..	539 1032561 SPRING	70..	539 1022431 SUPPORT WASHER

DEBRIS GUARD

CD61B / 968999762

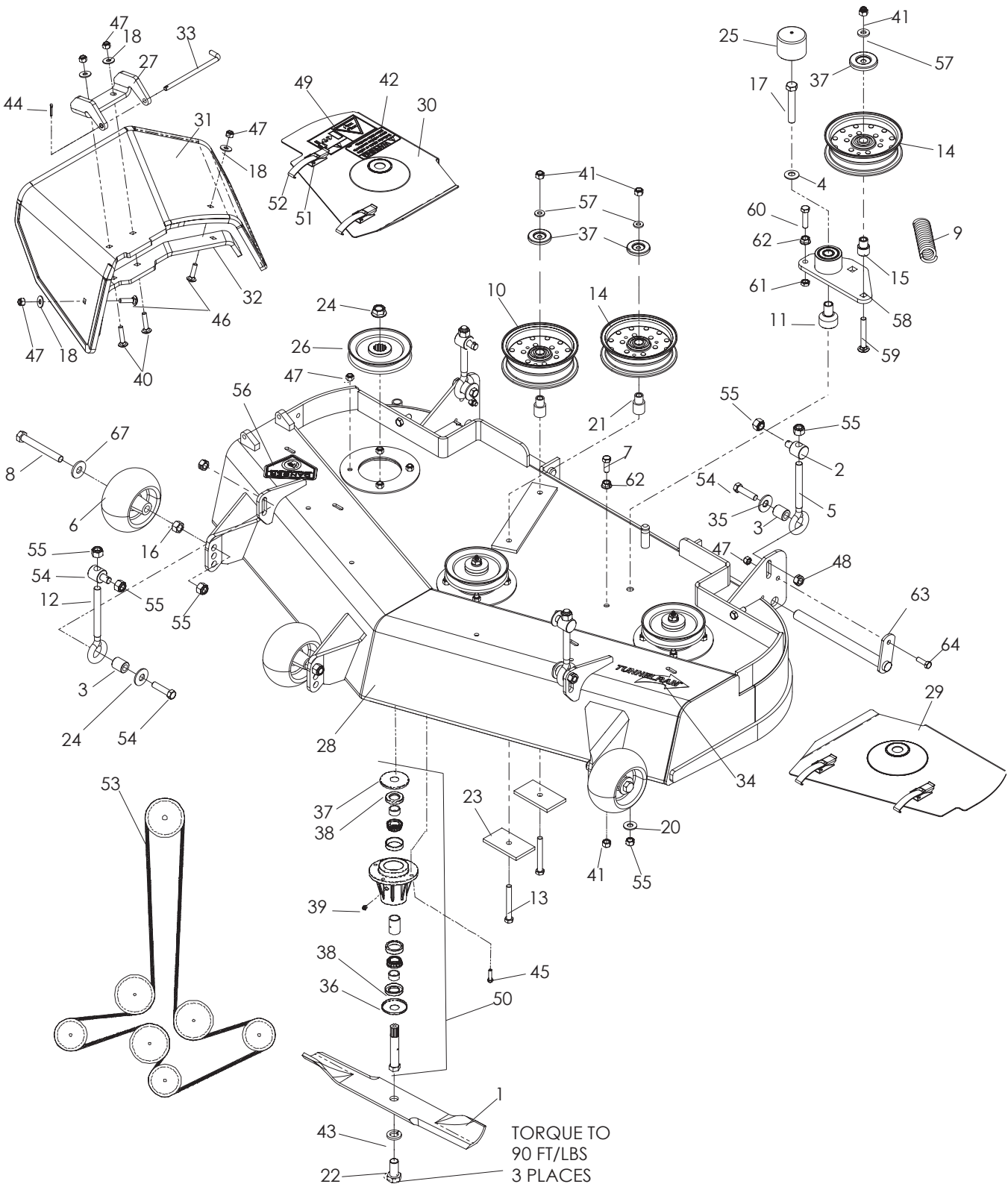


DEBRIS GUARD

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 132466....	1	GUARD, RUBBER	7..	539 132766....	2	STRUT, CMB, BZ
2..	539 132764....	1	GUARD, DEBRIS, RIGHT	8..	539 107475....	7	BOLT, ⁵ / ₁₆ -18 x ³ / ₄ THD FRM
3..	539 132762....	1	GUARD, LEFT, BZ	9..	539 132499....	1	GUARD, RUBBER, SMALL
4..	539 112642....	1	DEFLECTOR	10..	539 132768....	2	STRAP, GUARD
5..	539 107631..	12	SCREW, ¹ / ₄ -20 x ⁵ / ₈	11..	539 108147..	12	KNURLED INSERT, ¹ / ₄ -20
6..	539 112899....	7	NUT ⁵ / ₁₆ -18 NYLOC	12..	539 976998....	2	ZERK

48 INCH TUNNEL DECK

TRD48i / 968999767

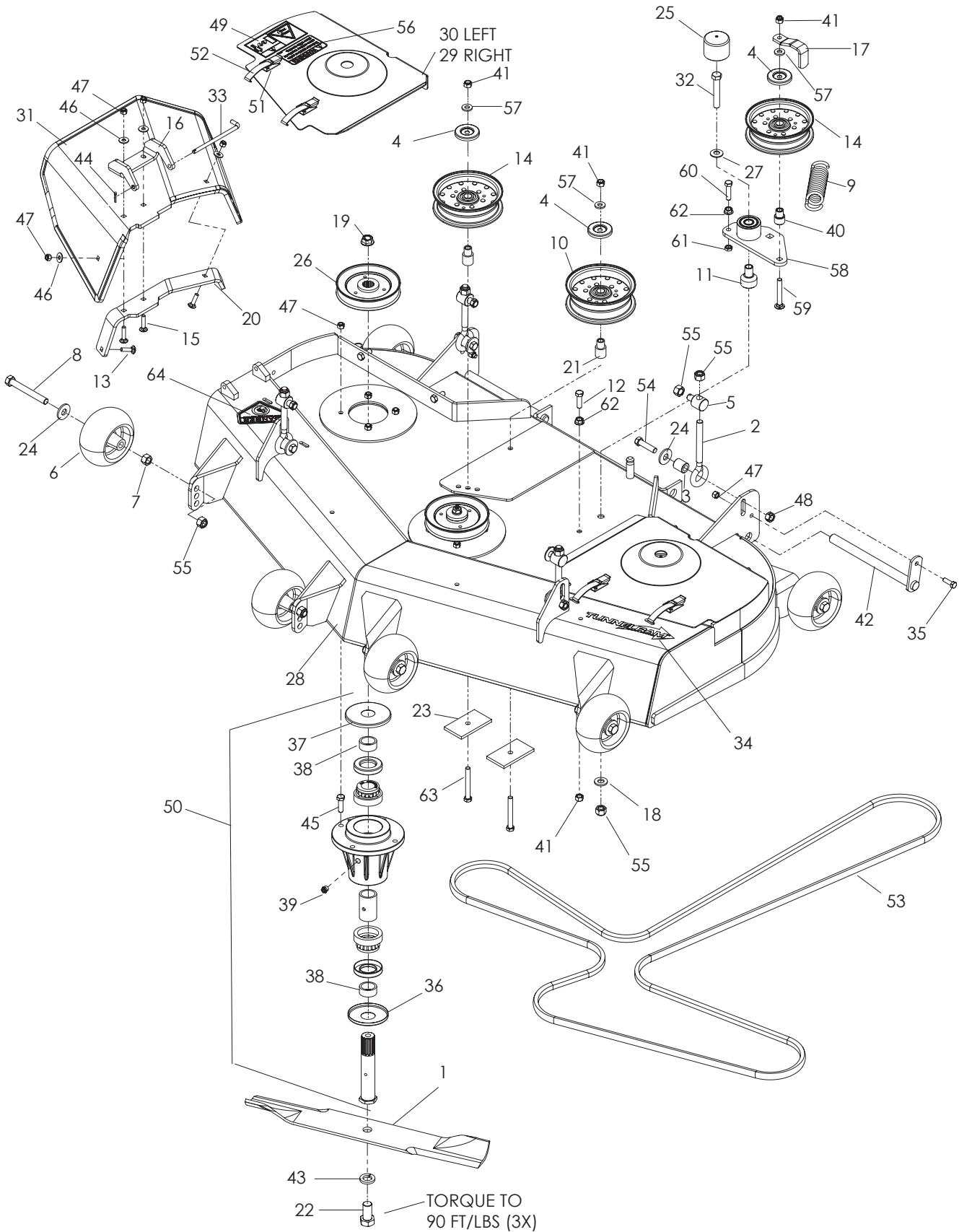


48 INCH TUNNEL DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 100340	...3 BLADE 16¼	33..	539 131813	...1 PIN, CLEVIS, 5/16
2..	505 256501	...4 SWIVEL	34..	539 111812	...1 DECAL, TUNNEL RAM
3..	539 114404	...4 SPACER	35..	539 1095547 WASHER ½
4..	539 1155281 WASHER ½ BELLEVILLE	36..	539 108449	...3 DUST CAP, BOTTOM
5..	539 119227	...2 EYE BOLT	37..	510 254501	...3 SHIELD, DUST
6..	539 107610	...3 ROLLER, ANTI SCALP	38..	539 108754	...2 SHAFT SEAL
7..	539 9905631 HCS ¾-16 x 1	39..	539 977326	...1 GREASE POPPET
8..	539 108366	...3 HCS ½-13 x 4	40..	539 1029332 RHSNB 5/16-18 x 1½
9..	539 103256	...1 SPRING, EXTENSION	41..	539 976979	...5 NUT ¾-16 NYLOC
10..	539 103258	...1 PULLEY, IDLER	42..	539 1132241 DECAL, WARNING
11..	510 206301	...1 PIVOT, BEARING	43..	539 990333	...3 LOCKWASHER 5/8
12..	539 1146982 EYE BOLT, ½-13 x 5.88	44..	539 990365	...1 PIN COTTER, 1/8 x ¾
13..	539 101341	...2 HCS ¾-16 x 3	45..	539 990627	..12 HCS 5/16-18 x 1¼
14..	539 103257	...2 PULLEY, IDLER	46..	539 1004722 RHSNB 5/16-18 x 1¼
15..	539 130242	...1 BUSHING, IDLER	47..	539 990717	..16 NUT 5/16-18 NYLOC
16..	539 9902583 NUT ½-13	48..	539 990839	...4 NUT 7/16-14 CNTRLK, GR A
17..	539 1015721 HCS ½-13 x 3	49..	539 105746	...1 DECAL, SEVERING
18..	539 990692	...4 WASHER 5/16	50..	539 131383	...3 SPINDLE ASSEMBLY
19..	539 1084501 DUST CAP, TOP	51..	539 110740	...4 POP RIVET
20..	539 9902501 WASHER ½ SAE	52..	539 109660	...2 DRAW LATCH
21..	539 103295	...2 BUSHING, IDLER	53..	539 111949	...1 DECK BELT
22..	539 103299	...3 HCS 5/8-18 x 1¼	54..	539 108073	...4 HCS 7/16-14 x 1¾
23..	539 103303	...2 PAD	55..	539 101331	..11 NUT ½-13 NYLOC
24..	539 1306533 NUT ¾-16 FLANGE	56..	539 9130101 DECAL, CPSC
25..	539 1148231 CAP, VINYL	57..	522 0234013 WASHER ¾ THICK
26..	539 112141	...3 PULLEY	58..	539 130391	...1 ARM w/ BEARINGS, IDLER
27..	539 1309231 BRACKET, RUBBER CHUTE	59..	539 130235	...1 RHSNB ¾-16 x 2¾
28..	539 111376	...1 DECK w/ DECALS	60..	539 107042	...1 HCS ¾-16 x 1½ GR8
29..	539 108686	...1 BELT SHIELD, RIGHT	61..	539 109332	...1 NUT ¾-16 JAM
30..	539 108687	...1 BELT SHIELD, LEFT	62..	539 990613	...2 NUT ¾-16 WHIZLK
31..	539 1307781 DISCHARGE CHUTE	63..	539 1026192 PIVOT PIN
32..	539 1309251 REINFORCEMENT, BRCKET	64..	539 9902092 HCS 5/16-18 x 1

52 INCH TUNNEL DECK

TRD52i / 968999768

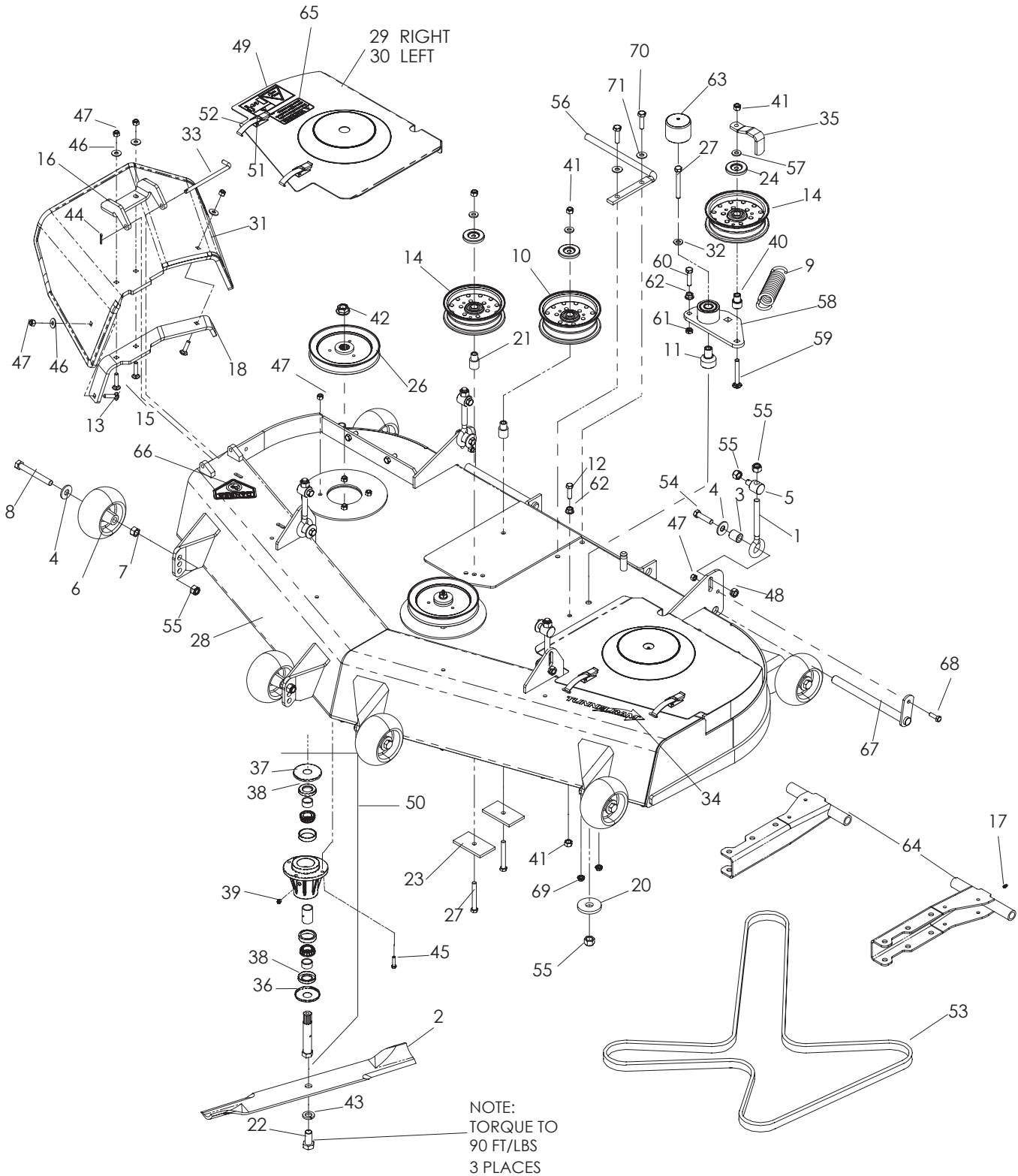


52 INCH TUNNEL DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 100341....	3	BLADE, 18"	33..	539 131813....	1	PIN, CHUTE PIVOT
2..	539 119227....	4	EYE BOLT	34..	539 111561....	1	DECAL, TUNNEL RAM
3..	539 114404....	4	SPACER	35..	539 990209....	2	HCS 5/16-18 x 1
4..	510 254501....	3	SHIELD, DUST	36..	539 108449....	1	DUST CAP, BOTTOM
5..	505 256501....	4	SWIVEL	37..	539 108450....	4	DUST CAP, TOP
6..	539 107610....	6	ROLLER, ANTI SCALP	38..	539 108754....	2	SHAFT SEAL
7..	539 990258....	6	NUT 1/2- 13	39..	539 977326....	1	GREASE POPPET
8..	539 108366....	6	HCS 1/2-13 x 4	40..	539 130242....	1	BUSHING, IDLER
9..	539 130690....	1	SPRING	41..	539 976979....	5	NUT 3/8-16 NYLOC
10..	521 966601....	1	PULLEY, IDLER	42..	539 102619....	2	PIVOT PIN
11..	510 206301....	1	PIVOT, BEARING	43..	539 990333....	3	LOCKWASHER 5/8
12..	539 976941....	1	HCS 3/8- 16 x 1 1/4	44..	539 990365....	1	PIN COTTER, 1/8 x 3/4
13..	539 100472....	2	RHSNB 5/16-18 x 1 1/4	45..	539 990627..	12	HCS 5/16-18 x 1 1/4
14..	539 103257....	2	PULLEY, IDLER	46..	539 990692....	4	WASHER 5/16
15..	539 102933....	2	RHSNB 5/16-18 x 1 1/2	47..	539 990717..	18	NUT 5/16-18 NYLOC
16..	539 130923....	1	BRACKET, RUBBER CHUTE	48..	539 990839....	4	NUT 7/16-14 CNTRLK, GR A
17..	539 114981....	1	GUIDE, BELT	49..	539 105746....	1	DECAL, SEVERING
18..	539 102243....	1	SUPPORT, WASHER	50..	539 131383....	3	SPINDLE ASSEMBLY
19..	539 130653....	3	NUT 3/4-16 FLANGE	51..	539 110740....	4	POP RIVET
20..	539 130925....	1	REINFORCEMENT, BRCKET	52..	539 109660....	2	DRAW LATCH
21..	539 103295....	2	BUSHING, IDLER	53..	510 201201....	1	DECK BELT
22..	539 103299....	3	HCS 5/8-18 x 1 1/4	54..	539 108073....	4	HCS 7/16-14 x 1 3/4
23..	539 103303....	2	PAD	55..	539 101331..	15	NUT 1/2-13 NYLOC
24..	539 109554..	10	WASHER 1/2	56..	539 113224....	1	DECAL, WARNING
25..	539 114823....	1	CAP, VINYL	57..	522 023401....	3	WASHER 3/8 THICK
26..	539 112124....	3	PULLEY	58..	539 130391....	1	ARM w/ BEARINGS, IDLER
27..	539 115528....	1	WASHER 1/2 BELLEVILLE	59..	539 130235....	1	RHSNB 3/8-16 x 2 3/4
28..	539 111377....	1	DECK w/ DECALS	60..	539 107042....	1	HCS 3/8-16 x 1 1/2 GR8
29..	539 109652....	1	BELT SHIELD, RIGHT	61..	539 109332....	1	NUT 3/8-16 JAM
30..	539 109653....	1	BELT SHIELD, LEFT	62..	539 990613....	2	NUT 3/8-16 WHIZLK
31..	539 130779....	1	DISCHARGE CHUTE	63..	539 101341....	2	HCS 3/8-16 x 3
32..	539 103433....	1	HCS 1/2-13 x 3 1/4	64..	539 913010....	1	DECAL, CPSC

61 INCH TUNNEL DECK

TRD61L / 968999769

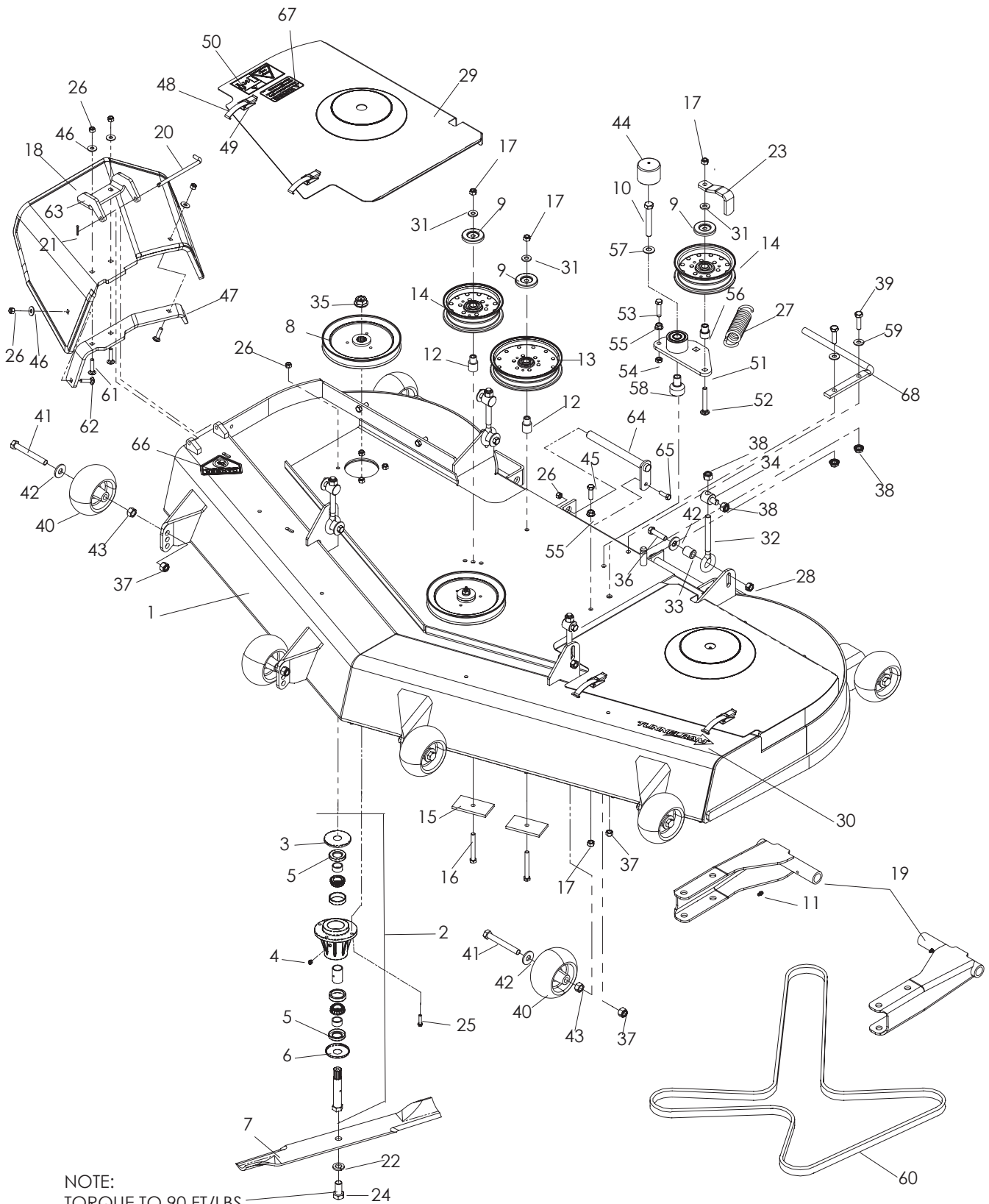


61 INCH TUNNEL DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 1192274 EYEBOLT	37..	539 1084503 DUST CAP, TOP
2..	539 1017333 BLADE, 21"	38..	539 1087542 SHAFT SEAL
3..	539 1144044 SPACER	39..	539 9773261 GREASE POPPET
4..	539 10955410 WASHER ½"	40..	539 1302421 BUSHING, IDLER
5..	505 2565014 SWIVEL	41..	539 9769794 NUT ¾"-16 NYLOC
6..	539 1076106 WHEEL, GAUGE	42..	539 1306533 NUT ¾"-16 FLANGE
7..	539 9902586 NUT ½"-13	43..	539 9903333 LOCKWASHER ⅝"
8..	539 1083666 HCS ½"-13 x 4	44..	539 9903651 PIN COTTER, ⅛" x ¾"
9..	539 1306901 SPRING	45..	539 99062712 HCS ⅝"-18 x 1¼"
10..	521 9666011 PULLEY, IDLER	46..	539 9906924 WASHER ⅝"
11..	510 2063011 PIVOT, BEARING	47..	539 99071718 NUT ⅝"-18 NYLOC
12..	539 9769411 HCS ¾"-16 x 1¼"	48..	539 9908394 NUT ⅞"-14 CNTRLCK,GR A
13..	539 1004722 RHSNB ⅝"-18 x 1¼"	49..	539 1057461 DECAL, SEVERING
14..	539 1032572 PULLEY, IDLER	50..	539 1313833 SPINDLE ASSEMBLY
15..	539 1029332 RHSNB ⅝"-18 x 1½"	51..	539 1107404 POP RIVET
16..	539 1309231 BRACKET, RUBBER CHUTE	52..	539 1096602 DRAW LATCH
17..	539 9769982 ZERK, STRAIGHT, ¼"-28	53..	510 2013011 DECK BELT
18..	539 1309251 REINFORCEMENT, BRCKET	54..	539 1080734 HCS ⅞"-14 x 1¾"
19..	539 9905502 WASHER ⅞"	55..	539 10133115 NUT ½"-13 NYLOC
20..	539 1022431 SUPPORT WASHER	56..	522 6298011 BELT GUIDE
21..	539 1032952 BUSHING, IDLER	57..	522 0234013 WASHER ¾" THICK
22..	539 1032993 HCS ⅝"-18 x 1¼"	58..	539 1303911 ARM w/ BEARINGS, IDLER
23..	539 1033032 PAD	59..	539 1302351 RHSNB ¾"-16 x 2¾"
24..	510 2545013 SHIELD, DUST	60..	539 1070421 HCS ¾"-16 x 1½" GR8
25..	539 1034331 HCS ½"-13 x 3¼"	61..	539 1093321 NUT ¾"-16 JAM
26..	539 1121253 PULLEY	62..	539 9906132 NUT ¾"-16 WHIZLK
27..	539 1013412 HCS ¾"-16 x 3	63..	539 1148231 CAP, VINYL
28..	539 1113781 DECK w/ DECALS	64..	539 1125172 STRUT
29..	510 2021011 BELT SHIELD, RIGHT	65..	539 1132241 DECAL, WARNING
30..	510 2022011 BELT SHIELD, LEFT	66..	539 9130101 DECAL, CPSC
31..	539 1307791 DISCHARGE CHUTE	67..	539 1026192 PIVOT PIN
32..	539 1155281 WASHER½" BELLEVILLE	68..	563 9902092 HCS ⅝"-18 x 1
33..	539 1318131 PIN, CHUTE PIVOT	69..	539 1087352 NUT ¼"-20, FLANGE
34..	539 1115611 DECAL, TUNNEL RAM	70..	539 9905482 HCS ¼"-20 x 1
35..	539 1149811 GUIDE, BELT	71..	539 9900552 WASHER ¼" SAE
36..	539 1084491 DUST CAP, BOTTOM				

72 INCH TUNNEL DECK

TRD72L / 968999770



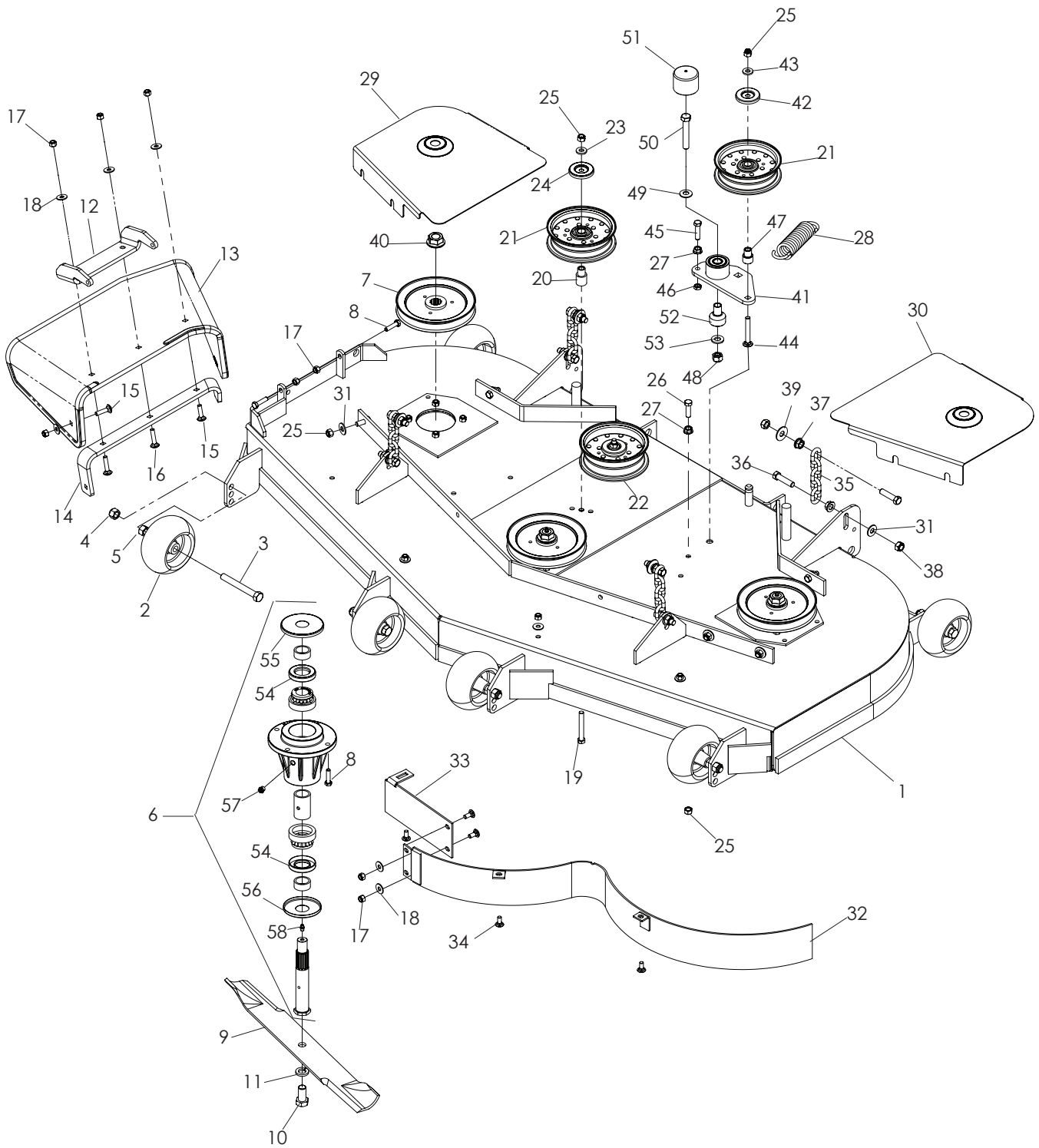
NOTE:
TORQUE TO 90 FT/LBS
3 PLACES

72 INCH TUNNEL DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 1113791 DECK w/ DECALS	35..	539 1306533 NUT ¾-16 FLANGE
2..	539 1313833 HOUSING ASSEMBLY	36..	539 1080734 HCS ¾-14 x 1¾
3..	539 1084503 DUST CAP, TOP	37..	539 101331	..16 NUT ½ NYLOC
4..	539 9773263 GREASE POPPET	38..	539 1087352 NUT ¼-20, FLANGE
5..	539 1087542 SEAL, SHAFT	39..	539 9905482 HCS ¼-20 x 1
6..	539 1084493 DUST CAP, BOTTOM	40..	539 1076107 WHEEL GAUGE
7..	539 1054763 BLADE, 25"	41..	539 1083667 HCS ½-13 x 4
8..	539 1121263 PULLEY, 72"	42..	539 109554	..11 WASHER ½
9..	510 2545013 SHIELD, DUST	43..	539 9902587 NUT ½-13
10..	539 1304331 HCS ½-13 x 3¼	44..	539 1148231 CAP, VINYL
11..	539 9769982 ZERK	45..	539 9769411 HCS ¾-16 x 1¼
12..	539 1032952 IDLER BUSHING	46..	539 9906924 WASHER 5/16
13..	510 0151011 IDLER PULLEY	47..	539 1309261 REINFORCEMENT, BRACKT
14..	539 1032572 IDLER PULLEY	48..	539 1096602 DRAW LATCH
15..	539 1033032 PAD	49..	539 1107404 BLIND RIVET
16..	539 1013412 HCS ¾-16 x 3	50..	539 1057461 DECAL, SEVERING
17..	539 9769794 NUT ¾-16 NYLOC	51..	539 1303911 ARM w/ BEARINGS, IDLER
18..	539 1307801 DISCHARGE CHUTE	52..	539 1302351 RHSNB ¾-16 x 2¾
19..	539 1327862 STRUT	53..	539 1070421 HCS ¾-16 x 1½ GR8
20..	539 1318131 PIN, CHUTE PIVOT	54..	539 1093321 NUT ¾-16 JAM
21..	539 9903651 PIN, COTTER, 1/8 x ¾	55..	539 9906132 NUT ¾-16 WHIZLK
22..	539 9903333 LOCKWASHER 5/8	56..	539 1302421 BUSHING, IDLER
23..	539 1149811 GUIDE, BELT	57..	539 1155281 WASHER ½ BELLEVILLE
24..	539 1032993 HCS 5/8-18 x 1¼	58..	510 2063011 PIVOT, BEARING
25..	539 990627	..12 HCS 5/16-18 x 1¼	59..	539 9900552 WASHER ¼ SAE
26..	539 990717	..18 NUT 5/16-18 NYLOC	60..	522 7402011 BELT
27..	539 1051921 SPRING	61..	539 1029332 RHSNB 5/16-18 x 1½
28..	539 9908394 NUT 7/16-14 CTRLK, GR A	62..	539 1004722 RHSNB 5/16-18 x 1¼
29..	510 1962011 BELT SHIELD, RIGHT	63..	539 1309231 BRACKET, RUBBER CHUTE
	510 1963011 BELT SHIELD, LEFT	64..	539 1054802 PIN
30..	539 1115611 DECAL, TUNNEL RAM	65..	539 9902092 HCS 5/16-18 x 1
31..	522 0234013 WASHER ¾ THICK	66..	539 9130101 DECAL, CPSC
32..	539 1192274 EYEBOLT	67..	539 1132241 DECAL, WARNING
33..	539 1144044 SPACER	68..	522 6298011 BELT GUIDE
34..	505 2565014 SWIVEL				

61 INCH FLAT DECK

FD61i / 966059001



61 INCH FLAT DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	525 837002....	1	DECK w/ DECALS	35..	539 102641....	4	LIFT CHAIN
2..	539 107610....	6	WHEEL, GAUGE	36..	539 108073....	8	HCS $\frac{7}{16}$ -14 x $1\frac{3}{4}$
3..	539 108366....	6	HCS $\frac{1}{2}$ -13 x 4	37..	539 102582....	8	NUT $\frac{7}{16}$ -14 WHIZLK
4..	539 101331....	6	NUT $\frac{1}{2}$ NYLOC	38..	539 119124....	8	NUT $\frac{7}{16}$ -14 NYLOC
5..	539 990258....	6	NUT $\frac{1}{2}$ -13	39..	539 104864....	4	WASHER $\frac{7}{16}$
6..	539 131383....	3	HOUSING, 52/61	40..	539 130653....	3	NUT $\frac{3}{4}$ -16 FLANGE
7..	539 112125....	3	PULLEY, 61	41..	539 130391....	1	ARM w/ BEARINGS, IDLER
8..	539 990627..	14	HCS $\frac{5}{16}$ -18 x $1\frac{1}{4}$	42..	510 254501....	1	SHIELD, DUST
9..	539 101733....	3	BLADE, 21"	43..	522 023401....	1	WASHER $\frac{3}{8}$ THICK
10..	539 103299....	3	HCS $\frac{5}{8}$ -18 x $1\frac{1}{4}$	44..	539 130235....	1	RHSNB $\frac{3}{8}$ -16 x $2\frac{3}{4}$
11..	539 990333....	3	LOCKWASHER $\frac{5}{8}$	45..	539 107042....	1	HCS $\frac{3}{8}$ -16 x $1\frac{1}{2}$ GR8
12..	539 130917....	1	PIVOT BRACKET, CHUTE	46..	539 109332....	1	NUT $\frac{3}{8}$ -16 JAM
13..	539 130901....	1	RUBBER CHUTE 52/61	47..	539 130242....	1	BUSHING, IDLER
14..	539 130920....	1	REINFORCEMENT, BRACKT	48..	539 101331....	1	NUT $\frac{1}{2}$ NYLOC
15..	539 100472....	2	RHSNB $\frac{5}{16}$ -18 x $1\frac{1}{4}$	49..	539 115528....	1	WASHER $\frac{1}{2}$ BELLEVILLE
16..	539 102933....	2	RHSNB $\frac{5}{16}$ -18 x $1\frac{1}{2}$	50..	539 101572....	1	HCS $\frac{1}{2}$ -13 x 3
17..	539 990717..	23	NUT $\frac{5}{16}$ -18 NYLOC	51..	539 114823....	1	CAP, VINYL
18..	539 990692....	9	WASHER $\frac{5}{16}$	52..	510 206301....	1	PIVOT, BEARING
19..	539 102612....	2	HCS $\frac{3}{8}$ -16 x $2\frac{3}{4}$	53..	539 990250....	1	WASHER $\frac{1}{2}$ SAE
20..	539 103295....	2	IDLER BUSHING	54..	539 108754....	2	SHAFT SEAL
21..	539 103257....	2	IDLER PULLEY	55..	539 108450....	1	DUST CAP, TOP
22..	539 103258....	1	IDLER PULLEY (TALL)	56..	539 108449....	1	DUST CAP, BOTTOM
23..	522 023401....	2	WASHER $\frac{3}{8}$ THICK	57..	539 977326....	1	GREASE POPPET
24..	510 254501....	2	SHIELD, DUST	58..	539 101474....	1	ZERK
25..	539 976979..	10	NUT $\frac{3}{8}$ -16 NYLOC	NOT SHOWN			
26..	539 976941....	1	HCS $\frac{3}{8}$ -16 x $1\frac{1}{4}$	539 102619 ...	2	PIN PIVOT, STRUT	
27..	539 990613....	1	NUT $\frac{3}{8}$ -16 WHIZLK	539 105746 ...	1	DECAL, SEVERING	
28..	539 105192....	2	SPRING	539 108331 ...	2	CASTER ARM	
29..	539 108611	1	BELTSCHILD, RIGHT	539 108656 ...	1	DECK BELT 61"	
30..	539 108610....	1	BELTSCHILD, LEFT	539 113224....	1	DECAL, WARNING	
31..	539 990517..	10	WASHER $\frac{3}{8}$	539 913010 ...	1	DECAL, WARNING	
32..	539 105465....	1	MAIN WELDMENT	539 990209 ...	2	HCS $\frac{5}{16}$ -18 x 1	
33..	539 105461....	1	CENTER BAFFLE	539 990717 ...	2	NUT $\frac{5}{16}$ -18 NYLOC	
34..	539 990316....	5	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$				

