

INSTALLATION INSTRUCTIONS

Vibration Dampener Kit - 576 587101

Contents

- 4 - Bracket Clamps
- 4 - Rubber Vibration Dampeners
- 2 - Carriage Bolts $\frac{5}{16}$ -18 x $1\frac{1}{2}$ "
- 2 - Nut $\frac{5}{16}$ -18 Flange Nyloc

Tools Required

$\frac{1}{2}$ " wrench or $\frac{1}{2}$ " socket and ratchet

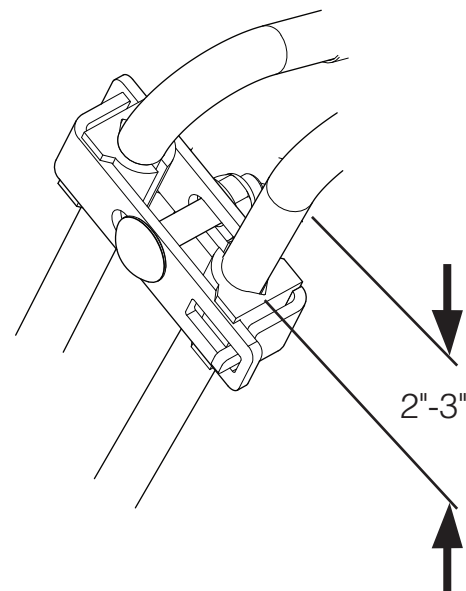
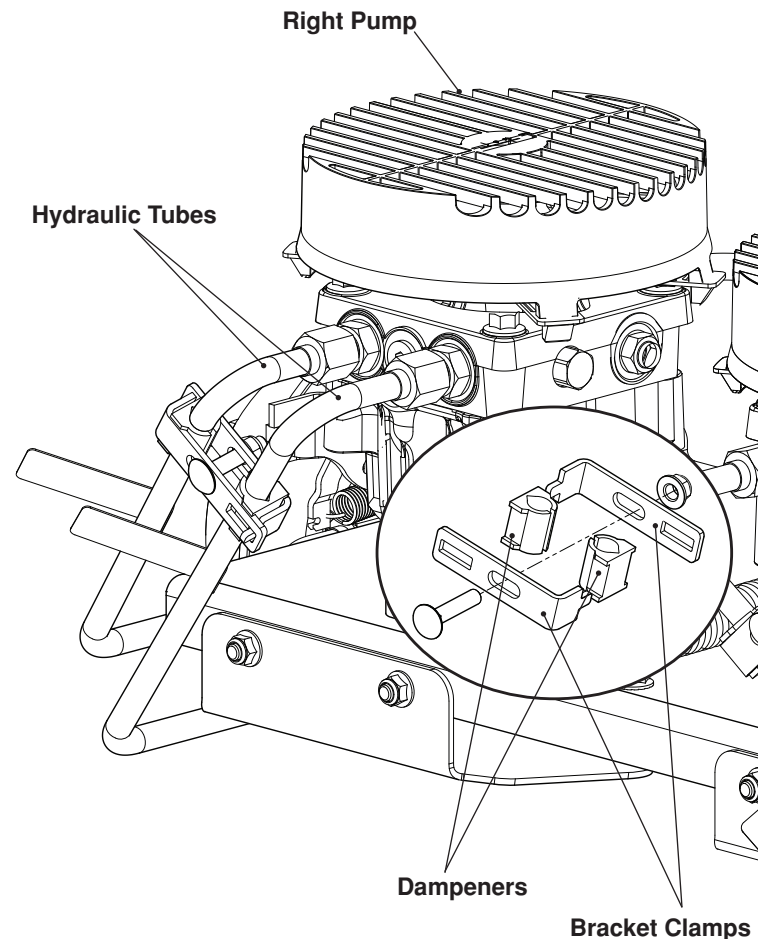
WARNING

Hydraulic tubes can be hot. Allow the unit to cool to a safe temperature before installing the vibration dampener assembly.

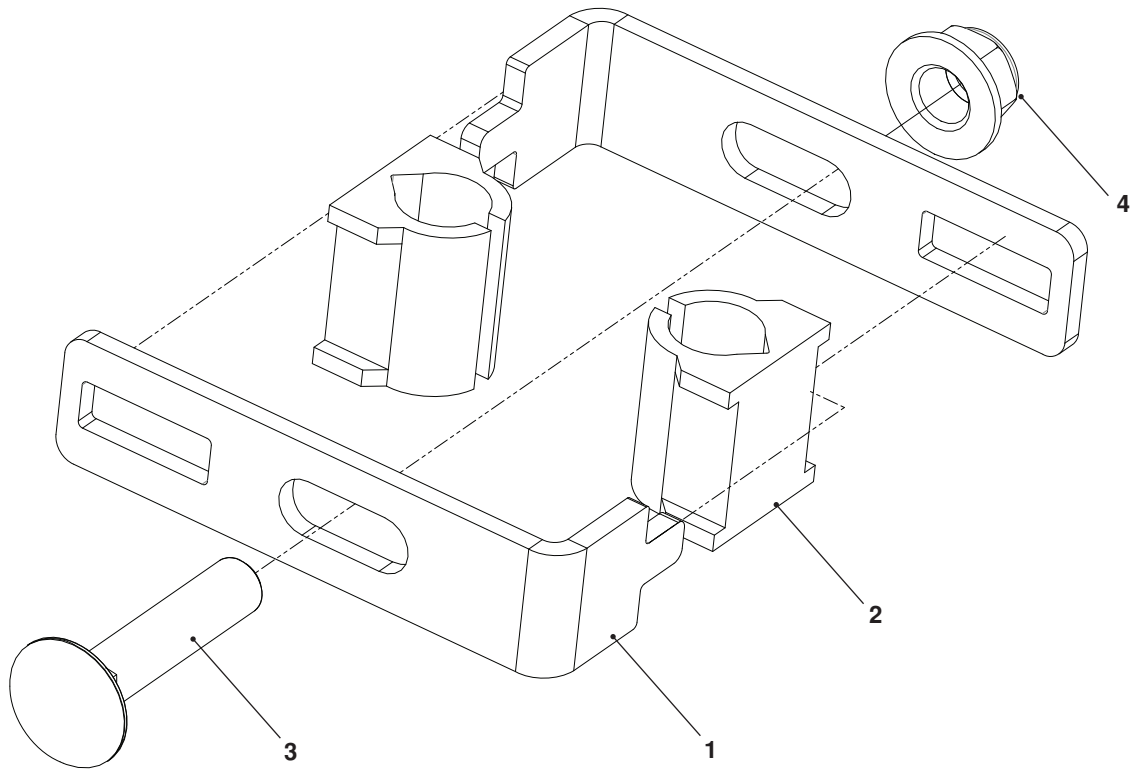
Installation

Right and left pump installation is the same procedure.

1. Fold the seat forward to access the hydraulic tubes.
2. Check the tubes for damage or leaks and replace if necessary.
3. Clip one rubber vibration dampener over each tube and turn the dampener openings to face each other.
4. Insert the carriage bolt into one clamp.
5. Line up the clamp and bolt with the vibration dampeners. Apply pressure against the clamp so it holds the dampeners in place.
6. Place the second clamp on the opposite side of the first clamp, interlocking the clamp tabs and slots.
7. Place the nut on the carriage bolt.
8. Before fully tightening the clamp assembly, position the assembly on the hydraulic tube so it is about 2"-3" below the bend on the tubes. It is important that the assembly is not positioned on the bends of the tubes.
9. Secure the hardware until the clamps are tight enough to hold the dampeners in position and then turn the nut another $1\frac{1}{2}$ -2 turns.
10. Repeat on the second pump.
11. Lower the seat.



PARTS LIST



ITEM	PART NO.	QTY.	DESCRIPTION
1..	576 573701....4	BRACKET, CLAMP
2..	576 577601....4	VIBRATION DAMPENERS

ITEM	PART NO.	QTY.	DESCRIPTION
3..	539 102933....2	RHSNB $\frac{5}{16}$ -18 x 1½ GR5 ZD
4..	539 112899....2	NUT $\frac{5}{16}$ -18 HEX FLANGE NYLOC