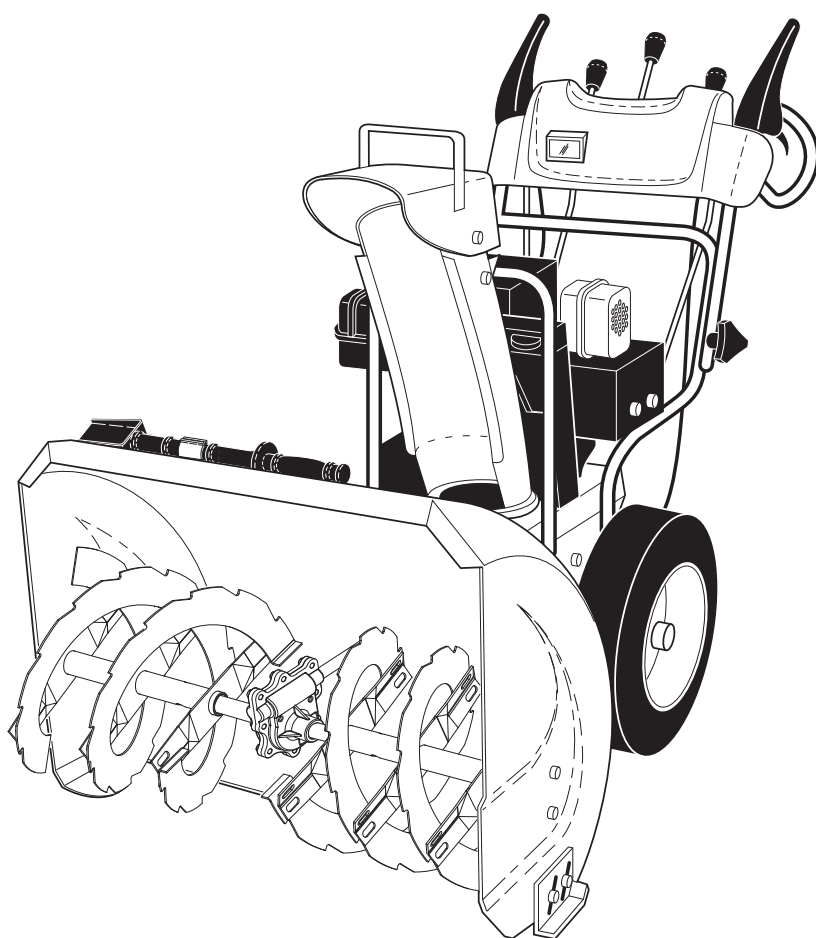


Poulan PRO[®] *XT*



ILLUSTRATED PARTS LIST

MODEL NUMBER:
XT11530ES
SNOW THROWER



WARNING:

Read the Owner's Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

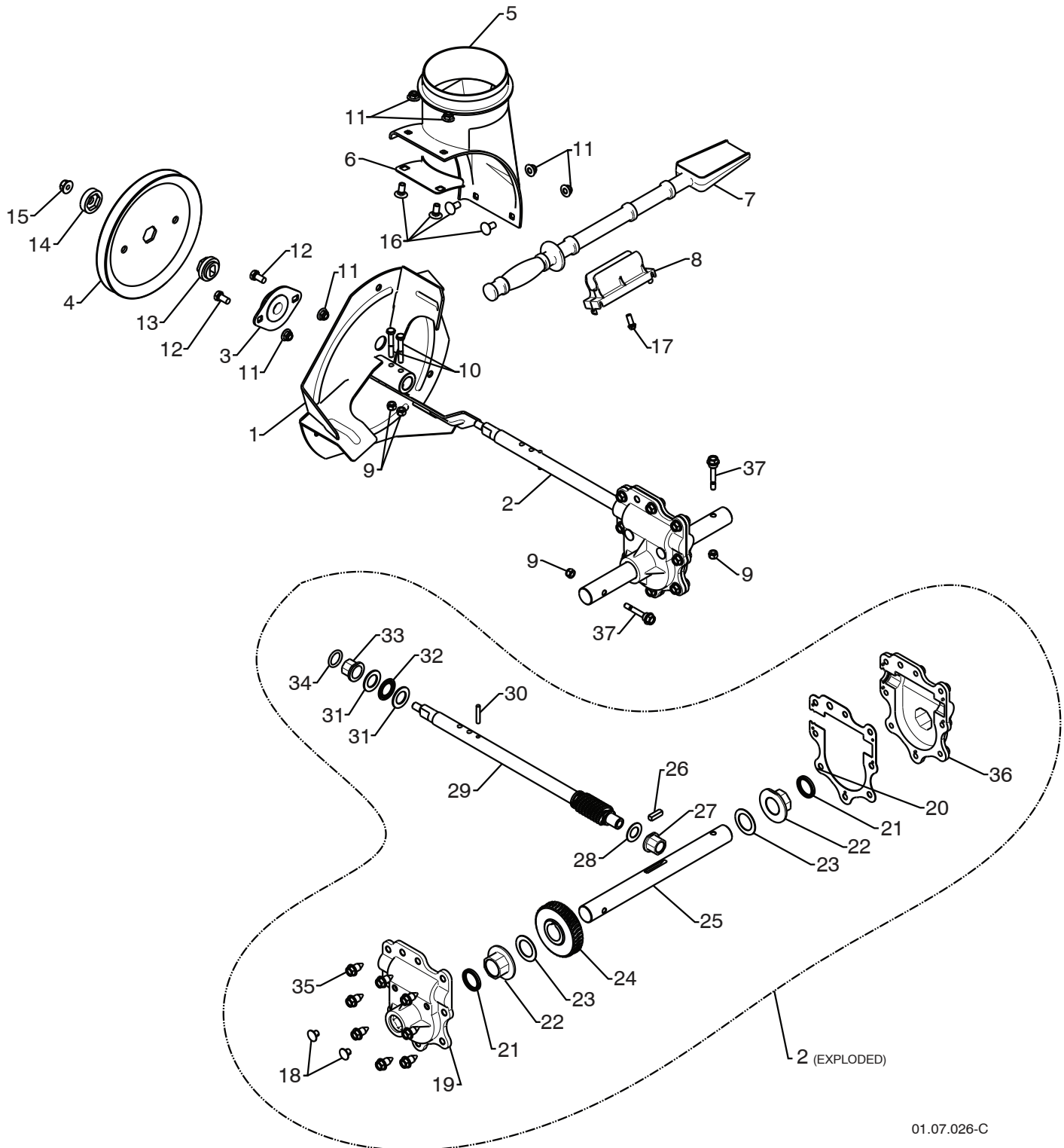
Always Wear Eye Protection During Operation

429884 10.09.09 SR
Printed in the U.S.A.

SERVICE NOTES

REPAIR PARTS SNOW THROWER - MODEL XT11530ES (96192003501)

AUGER HOUSING / IMPELLER ASSEMBLY



01.07.026-C

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
 Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS SNOW THROWER - MODEL **XT11530ES** (96192003501)

AUGER HOUSING / IMPELLER ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	175321X479	IMPELLER
2	427148	GEARBOX ASSEMBLY
3	188909	BEARING
4	427146	IMPELLER PULLEY
5	175322	DISCHARGE BASE
6	178675X008	CORNER BRACKET
7	192199	CLEAN OUT TOOL
8	405400	TOOL CLIP
9	73800400	NUT 1/4-20
10	74780426	SCREW 1/4-20 X .625
11	427942	NUT 5/16-18
12	163183	SCREW 5/16-18 X .625
13	427145	IMPELLER HUB
14	427154	IMPELLER SLEEVE
15	73900600	NUT 3/8-16
16	180355	CARRIAGE BOLT
17	194189	SCREW 13-16 X .625
18	407760	PLUG
19	427302	GEARBOX COVER RH
20	427345	GASKET
21	407770	SEAL
22	407762	BEARING
23	174697	THRUST WASHER 1.00
24	407763	WORM GEAR
25	407764	AUGER SHAFT
26	189282	SQUARE KEY
27	407758	BEARING
28	174683	THRUST WASHER
29	427147	IMPELLER SHAFT
30	7836M	ROLL PIN
31	174681	THRUST WASHER
32	174684	THRUST BEARING
33	407769	BEARING
34	407768	O-RING
35	407767	SCREW 5/16-18 X .750
36	427317	GEARBOX COVER LH
37	192090	SHEAR BOLT

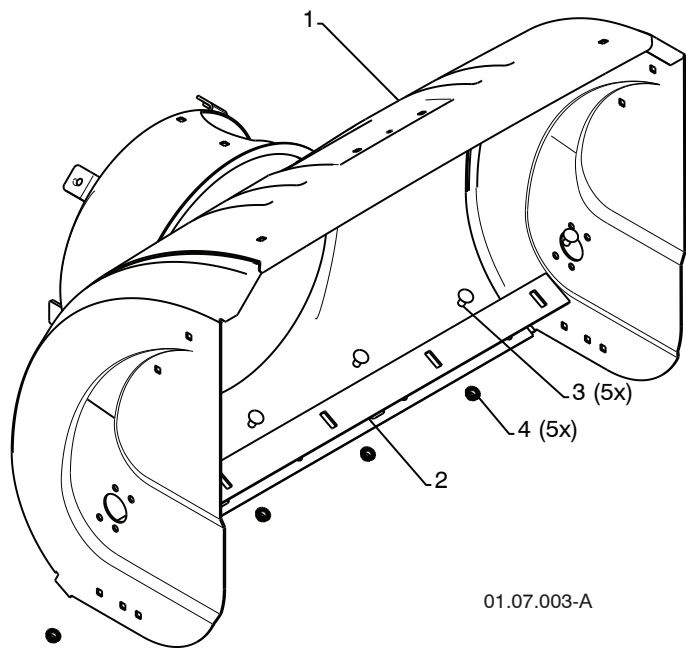
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

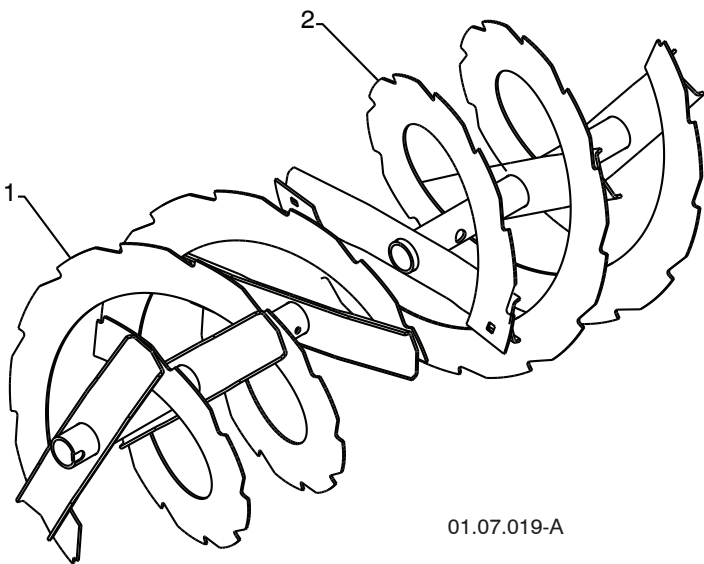
REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

AUGER HOUSING / IMPELLER ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	404930X505	AUGER HOUSING
2	404933X479	SCRAPPER BAR
3	72270505	CARRIAGEBOLT5/16-18X.625
4	155377	NUT 5/16-18



KEY NO.	PART NO.	DESCRIPTION
1	420497X479	AUGER ASSEMBLY 30 LH
2	420498X479	AUGER ASSEMBLY 30 RH

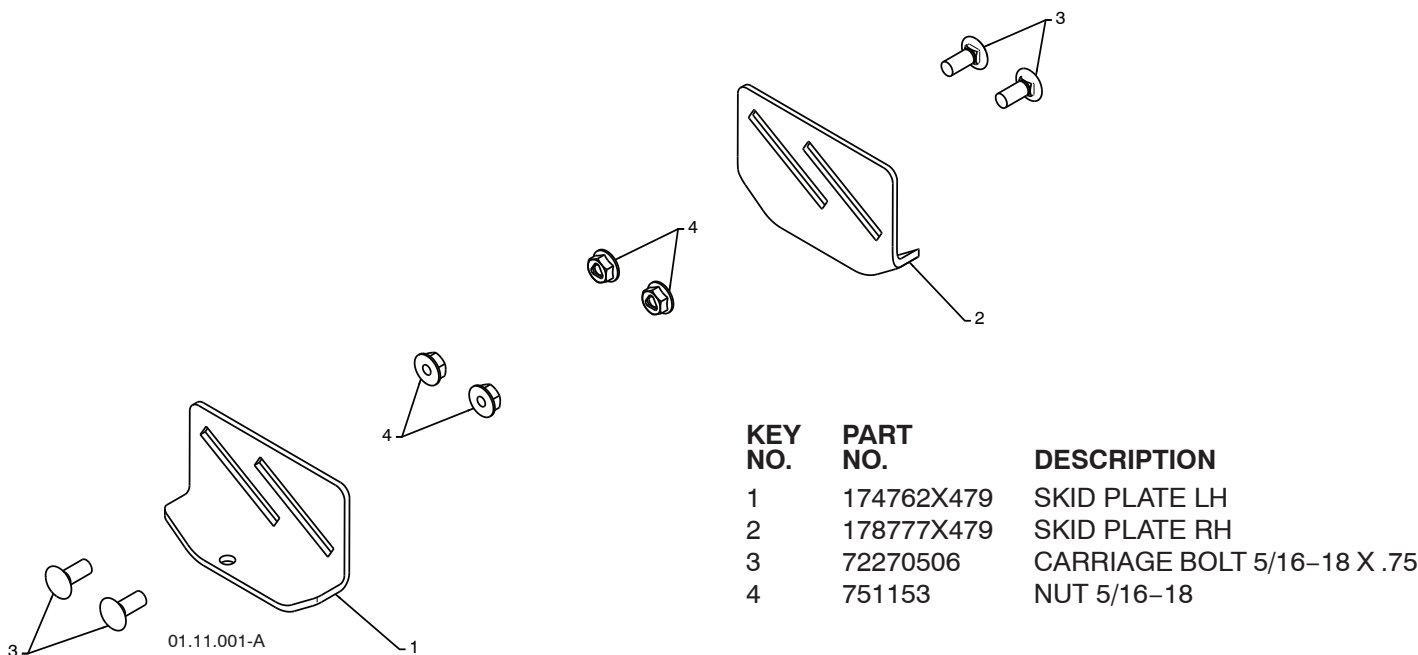
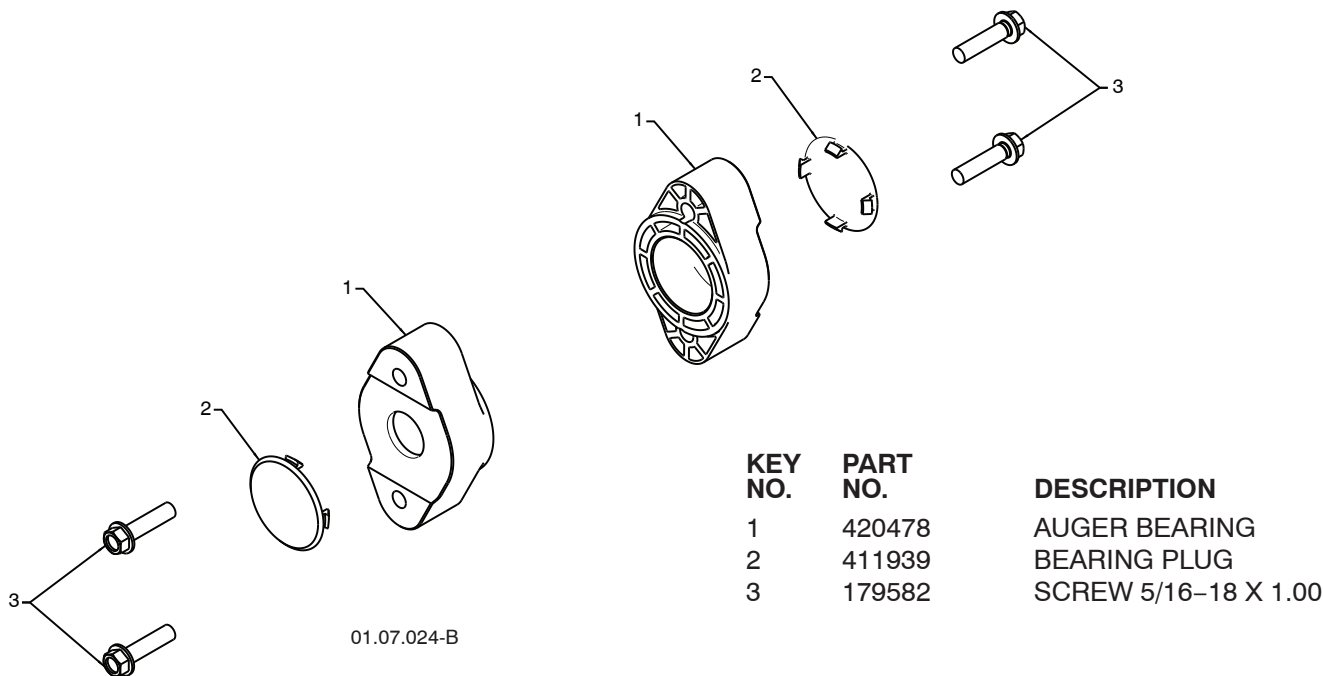
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

AUGER HOUSING / IMPELLER ASSEMBLY

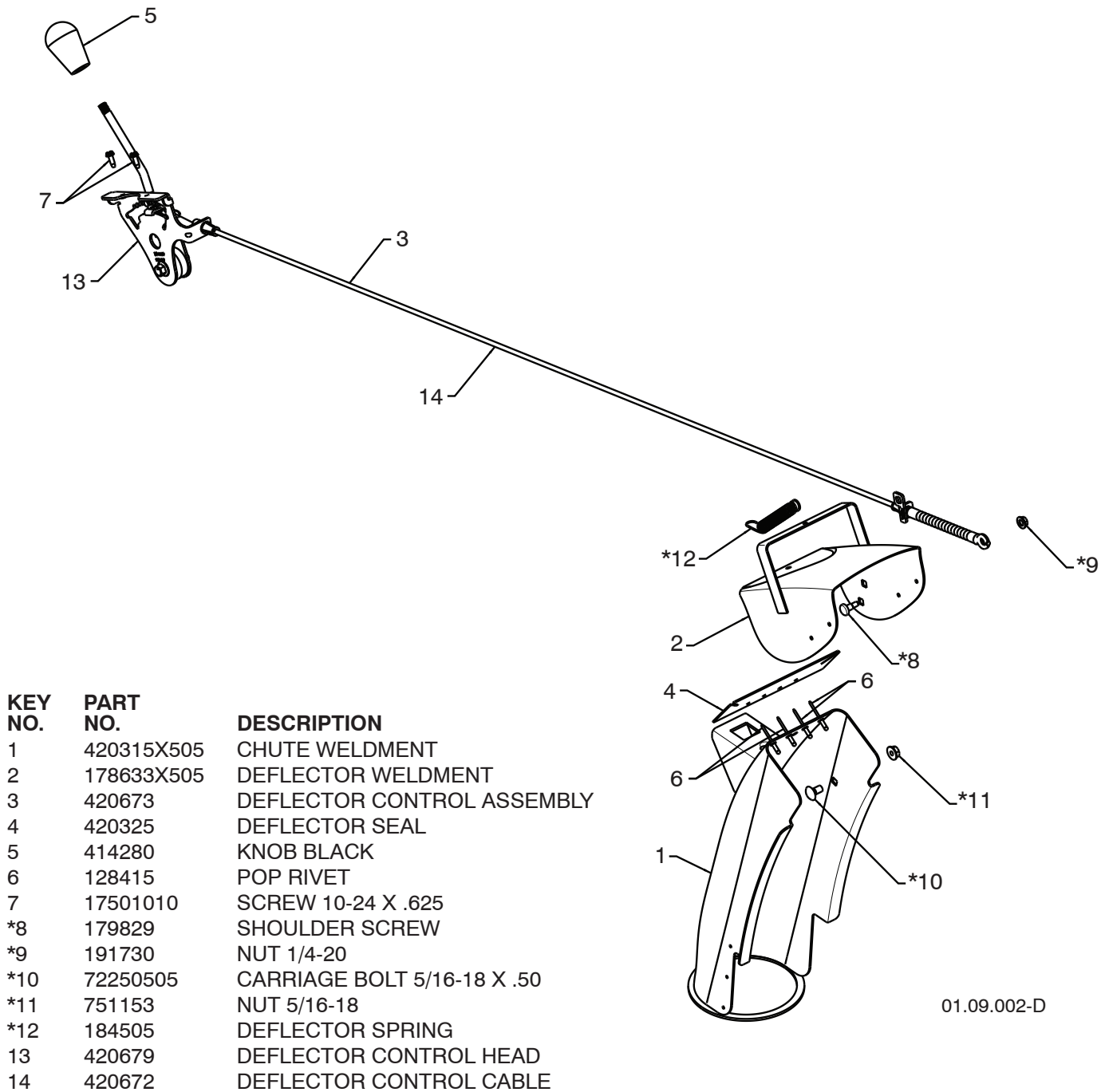


NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS SNOW THROWER - MODEL XT11530ES (96192003501)

CONTROL PANEL / DISCHARGE CHUTE



NOTE:

1. ALL ITEMS INDICATED WITH AN * ARE PROVIDED IN THE BAG OF ITEMS SHIPPED LOOSE WITH PRODUCT.
2. ITEMS 13 AND 14 ARE SERVICE PART NUMBERS TO ALLOW PURCHASE OF INDIVIDUAL ITEMS IF NECESSARY.

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
 Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

CONTROL PANEL / DISCHARGE CHUTE

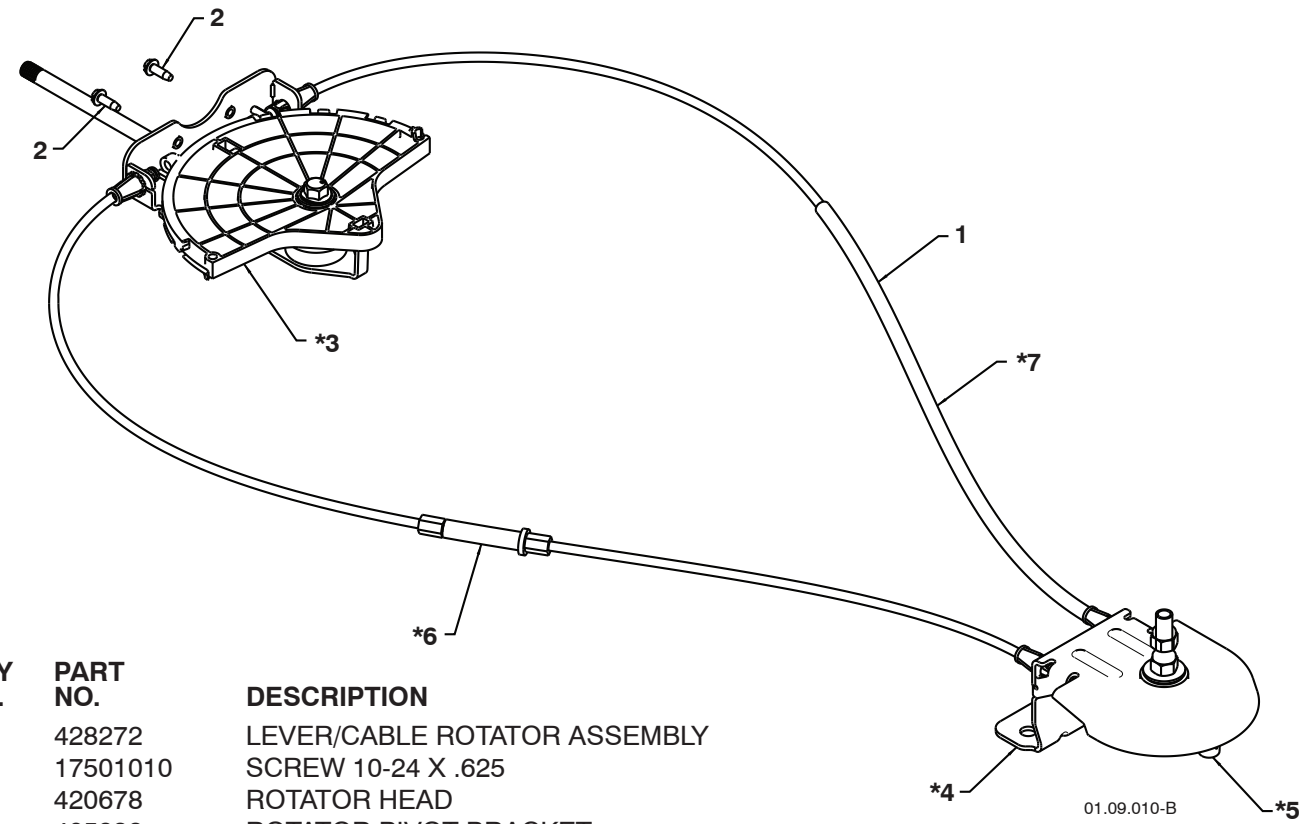


Diagram illustrating the assembly of the lever/cable rotator assembly. The assembly includes a rotator head (*3) mounted on a pivot bracket (*4) with a pulley pivot (*5). A cable assembly adjustable (*6) is connected to the rotator head and passes through a heat shield (*7). The cable assembly is connected to a lever/cable rotator assembly (1). Screws (2) are used to secure the assembly.

KEY NO.	PART NO.	DESCRIPTION
1	428272	LEVER/CABLE ROTATOR ASSEMBLY
2	17501010	SCREW 10-24 X .625
*3	420678	ROTATOR HEAD
*4	405932	ROTATOR PIVOT BRACKET
*5	420675	PULLEY PIVOT
*6	428273	CABLE ASSEMBLY ADJUSTABLE
*7	428310	CABLE ASSEMBLY HEAT SHIELD

NOTES:
1. ITEMS INDICATED WITH AN * ARE LISTED AS REFERENCE FOR SERVICE PARTS ONLY.

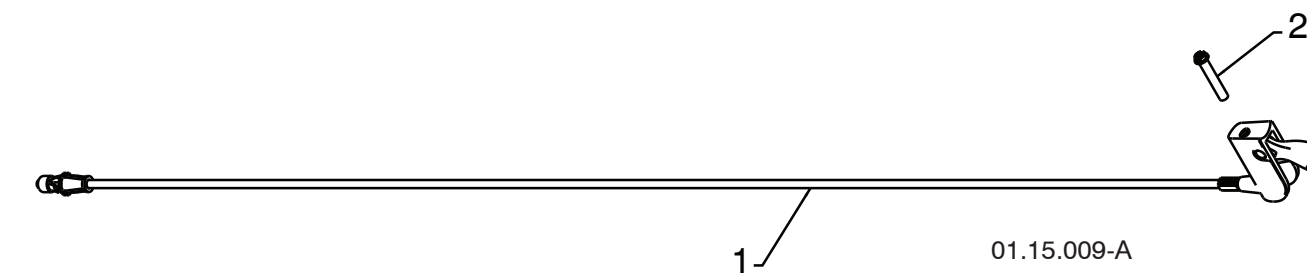


Diagram illustrating the assembly of the steer cable. The cable (1) is connected to a pivot bracket and secured with a screw (2). The assembly is labeled 01.15.009-A.

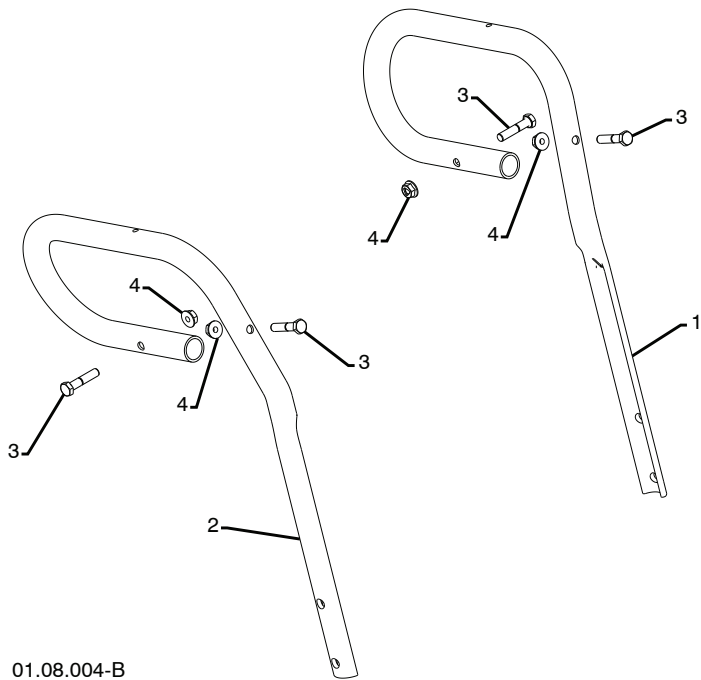
KEY NO.	PART NO.	DESCRIPTION
1	421249	STEER CABLE
2	74041024	SCREW 10-24 X 1.50

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

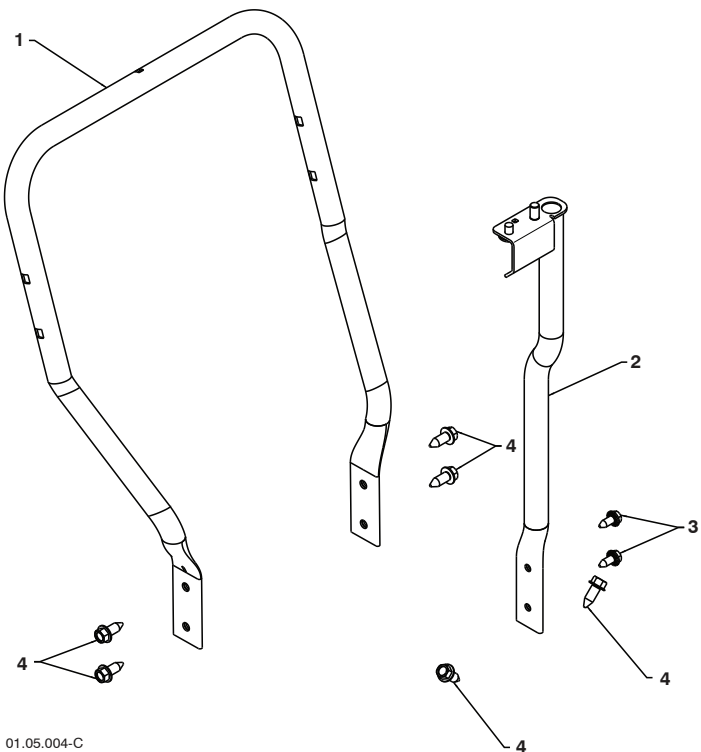
REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

HANDLES



KEY NO.	PART NO.	DESCRIPTION
1	419798X479	LOOP HANDLE LH
2	419799X479	LOOP HANDLE RH
3	74780524	SCREW 5/16-18 X 1.50
4	751153	NUT 5/16-18



KEY NO.	PART NO.	DESCRIPTION
1	419797X479	LOWER TUBE
2	418313X479	PIVOT SUPPORT
3	428867	BOLT 5/16-18 X .750
4	17000616	SCREW 3/8-16 X 1.00

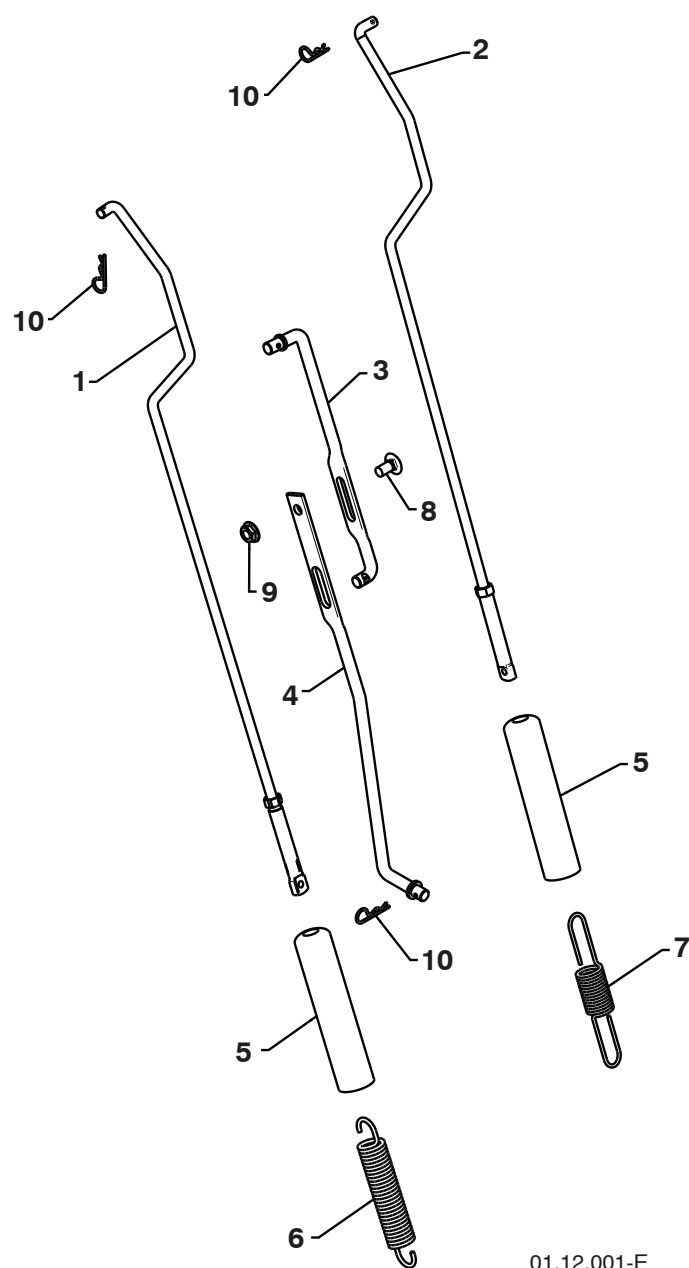
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

HANDLES



KEY NO.	PART NO.	DESCRIPTION
1	180480	IMPELLER ROD
2	405740	TRACTION ROD
3	180445	SHIFTER ROD TOP
4	187716	SHIFTER ROD BOTTOM
5	180447	SPRING SLEEVE
6	178669	IMPELLER SPRING
7	180926	TRACTION SPRING
8	72270505	CARRIAGE BOLT 5/16-18 X .625
9	155377	NUT 5/16-18
10	169675	RETAINER

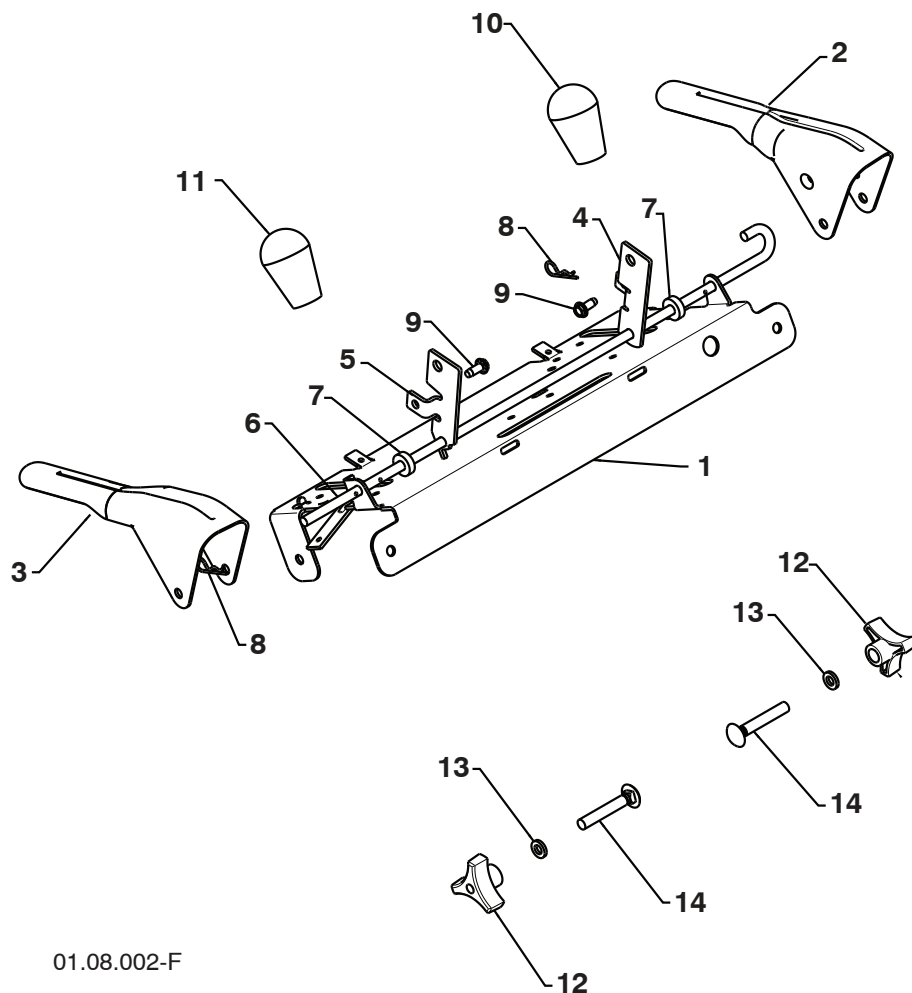
01.12.001-E

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS HANDLES

SNOW THROWER - MODEL **XT11530ES** (96192003501)



01.08.002-F

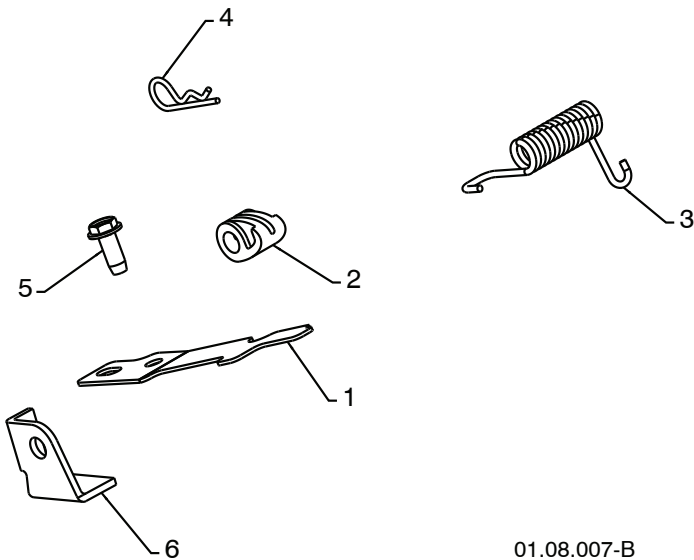
KEY NO.	PART NO.	DESCRIPTION
1	412683X479	CONTROL PANEL
2	424517X479	CONTROL LEVER LH
3	424516X479	CONTROL LEVER RH
4	426917X008	TRACTION ROD ARM
5	426918X008	IMPELLER ROD ARM
6	412677	INTERLOCK BAIL
7	421613	SPACER
8	169675	RETAINER
9	17060410	SCREW 1/4-20 X .62
10	414280	KNOB BLACK
11	414281	KNOB RED
12	178899	HANDLE KNOB
13	19131316	WASHER 3/8
14	72120618	CARRIAGE BOLT 3/8-16 X 2.25

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS

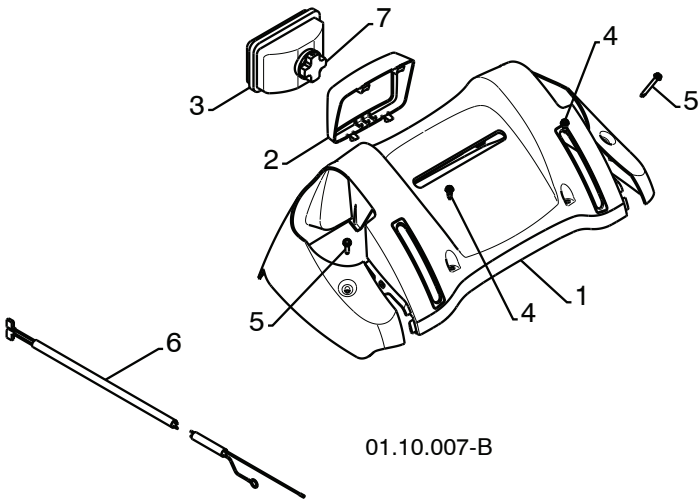
SNOW THROWER - MODEL XT11530ES (96192003501)

HANDLES



KEY NO.	PART NO.	DESCRIPTION
1	412675X004	INTERLOCK SPRING
2	414572	INTERLOCK CAM
3	178831	TORSION SPRING
4	169675	RETAINER
5	17060410	SCREW 1/4-20 X .625
6	421252X004	INTERLOCK STOP

01.08.007-B



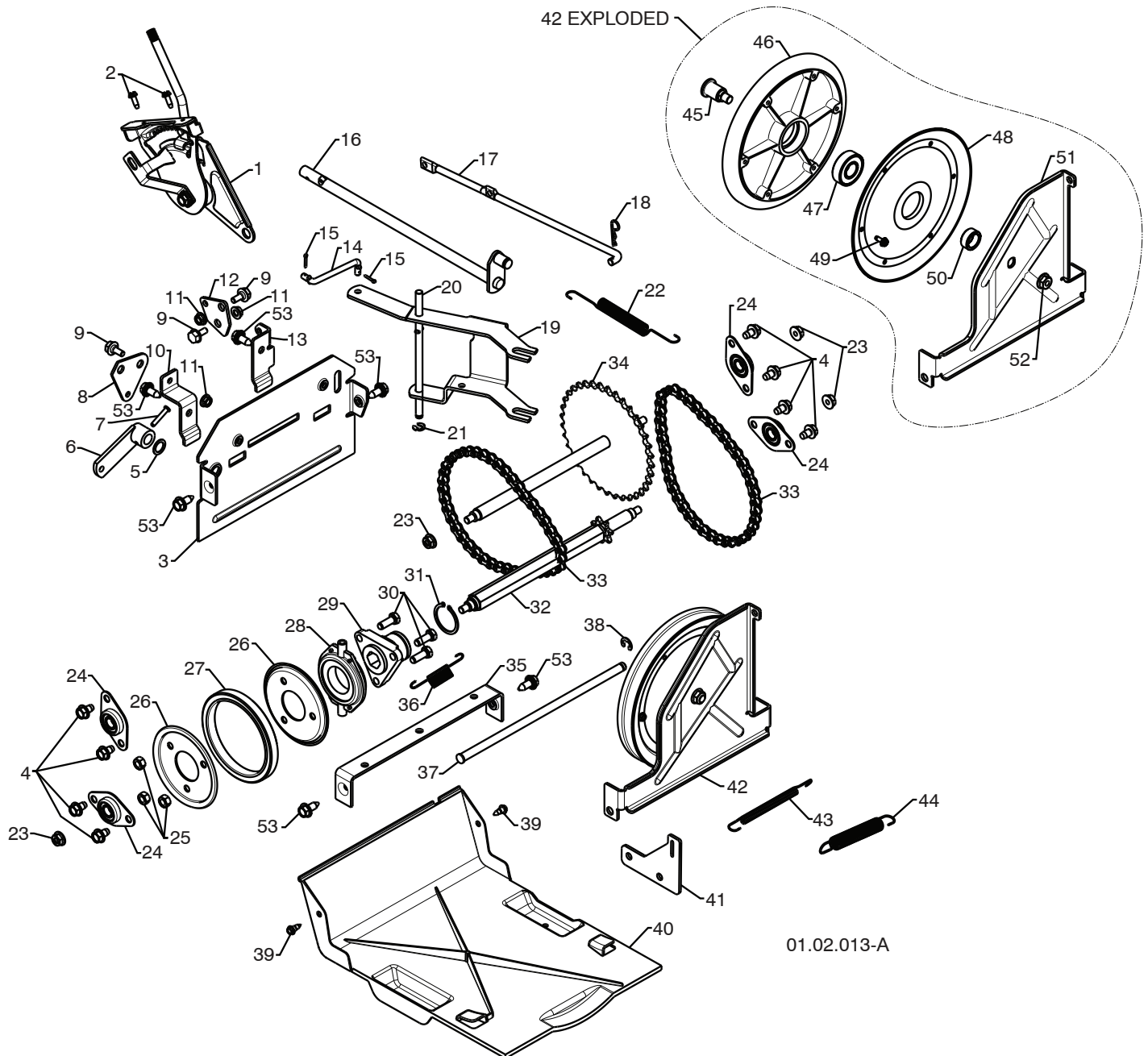
KEY NO.	PART NO.	DESCRIPTION
1	182906	CONSOLE PANEL
2	178668	HEADLIGHT BEZEL
3	180927	FLOOD HEADLIGHT
4	184471	SHOULDER SCREW 10-24 X .625
5	175262	SCREW 10-24 X 1.25
6	178770	WIRE HARNESS
7	183784	BULB

01.10.007-B

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS DRIVE

SNOW THROWER - MODEL XT11530ES (96192003501)



NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS**SNOW THROWER - MODEL XT11530ES (96192003501)****DRIVE**

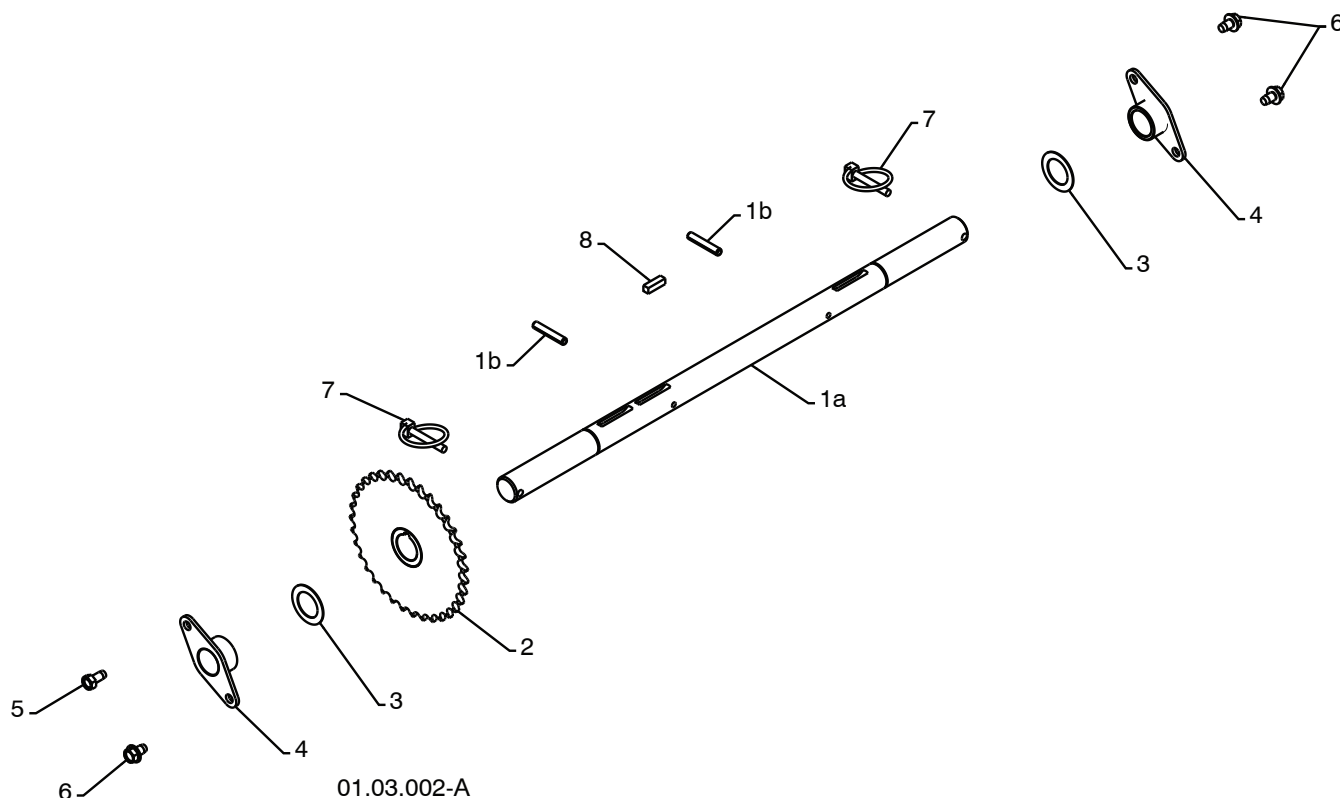
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	198875	SPEED SELECTOR ASSEMBLY	27	179831	RUBBER RING
2	17501010	SCREW 10-24 X .625	28	175344	BEARING
3	402685X505	END PLATE	29	178613	WHEEL HUB
4	17490508	SCREW 5/16-18 X .50	30	74760514	SCREW 5/16-18-.875
5	57079	WASHER	31	12000012	RETAINER RING
6	405485	CONTROL ARM	32	402187	SPROCKET SHAFT
7	198580	CLEVIS PIN	33	401619	CHAIN
8	403097X004	SHIFTER PLATE	34	417234	SPROCKET WELDMENT
9	402881	SHOULDER BOLT	35	401984X479	SHIFTER BRACKET
10	403096X004	SHIFTER BRACKET	36	180135	SPRING
11	191730	NUT 1/4-20	37	402652	PLATE PIVOT ROD
12	402856X004	CLUTCH PLATE	38	428288	E-RING .375
13	416717X004	CLUTCH BRACKET	39	184471	SHOULDER SCREW
14	187101	SHIFTER LINK	40	410877	BOTTOM PAN
15	700279	RETAINER	41	413429X479	SPRING BRACKET
16	427542	CONTROL SHAFT	42	402689	DRIVE PLATE ASSEMBLY
17	402568	CLUTCH ROD	43	414557	IDLER SPRING
18	169675	RETAINER	44	178828	IDLER SPRING
19	401732	SHIFTER YOKE	45	402504X008	PULLEY SHAFT
20	402310	PIVOT ROD	46	401820	DRIVE PLATE
21	12000036	RETAINER	47	198791	BEARING
22	402878	RETURN SPRING	48	402393	PULLEY HALF
23	751153	NUT 5/16-18	49	17541008	SCREW 10-24 X .50
24	408981	BEARING	50	402511	SPACER BEARING
25	73930500	NUT 5/16-18	51	418894X479	SWING PLATE
26	198176X479	RUBBER WHEEL PLATE	52	132010	NUT 3/8-16
			53	428867	SCREW 5/16-18 X .750

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS DRIVE

SNOW THROWER - MODEL XT11530ES (96192003501)



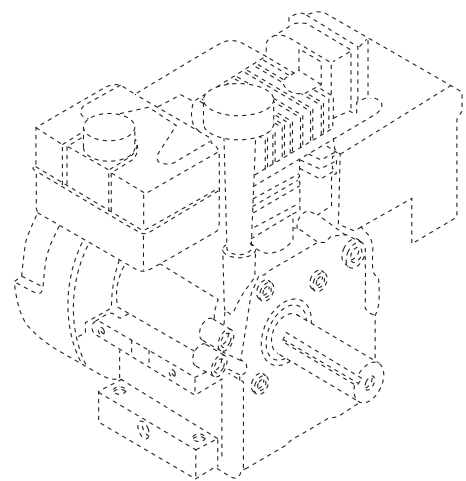
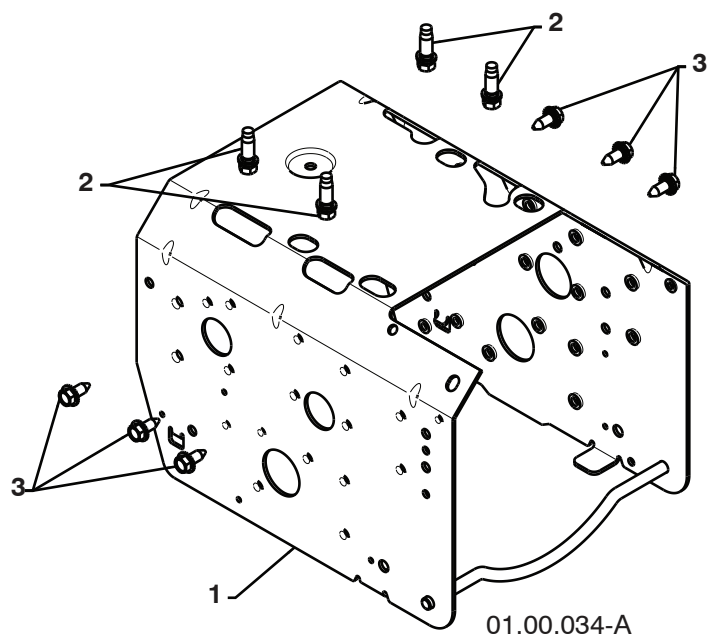
KEY NO.	PART NO.	DESCRIPTION
1	404923	AXLE ASSEMBLY (assy of 1a,1b)
1a	404307	AXLE SHAFT
1b	9456M1	ROLL PIN 3/16 X 1.50
2	402691	SPROCKET
3	174697	THRUST WASHER
4	179830	BEARING
5	146315	SCREW 5/16-18 X .625
6	17490508	SCREW 5/16-18 X .500
7	155443	KLIK PIN 1/4 X 1.50
8	189282	SQUARE KEY

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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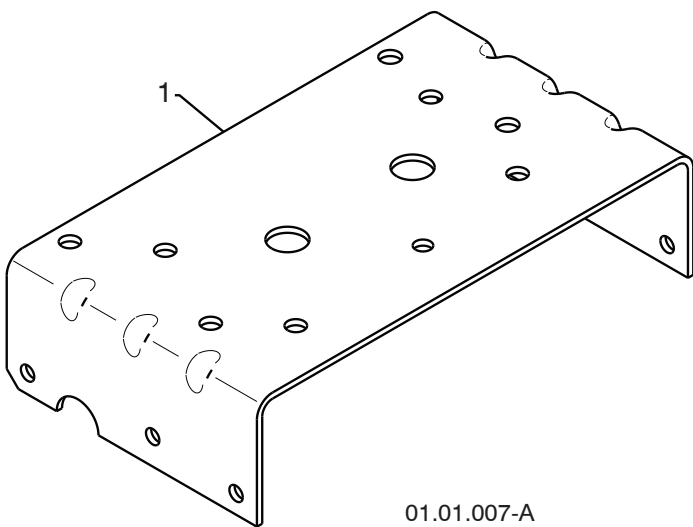
REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

CHASSIS / ENGINE / PULLEYS



KEY NO.	PART NO.	DESCRIPTION
--	-----	B&S ENGINE MODEL 15C114-8240-E8
1	418694X505	FRAME
2	150406	BOLT 3/8-16
3	428867	SCREW 5/16-18 X .750



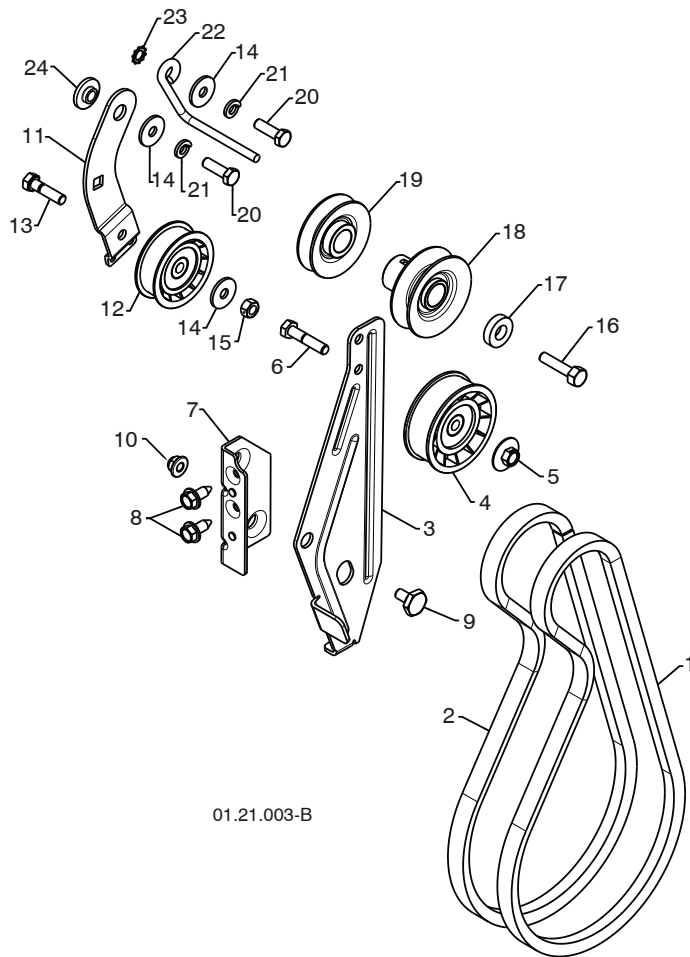
KEY NO.	PART NO.	DESCRIPTION
1	423185X505	ENGINE MOUNTING PLATE

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

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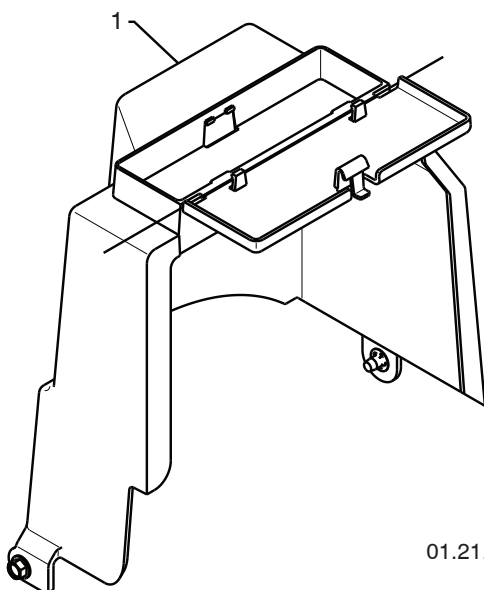
REPAIR PARTS SNOW THROWER - MODEL XT11530ES (96192003501)

CHASSIS / ENGINE / PULLEYS



01.21.003-B

KEY NO.	PART NO.	DESCRIPTION
1	408007	IMPELLER BELT
2	419744	TRACTION BELT
3	423723X479	IDLER ARM BRACKET
4	180523	IDLER PULLEY
5	426589	NUT 5/16-18
6	74780524	SCREW 5/16-18 X 1 .50
7	423990X479	IDLER BRACKET
8	428867	SCREW 5/16-18 X .625
9	424297	SHOULDER BOLT 5/16-18 X .500
10	751153	NUT 5/16-18 NYLOCK
11	187786	TRACTION IDLER ARM
12	180522	TRACTION PULLEY
13	74780520	SCREW 5/16-18 X 1 .00
14	59289	WASHER
15	73800500	NUT 5/16-18
16	851084	SCREW 3/8-24 X 1.375
17	400026	WASHER
18	426491	PULLEY ENG IMPELLER
19	426490	PULLEY ENG TRACTION
20	74610516	SCREW 5/16-18 X 1 .00
21	10040500	LOCKWASHER 5/16
22	155452	BELT GUIDE
23	11050500	LOCKWASHER 5/16
24	175331	IDLER BUSHING



01.21.013-B

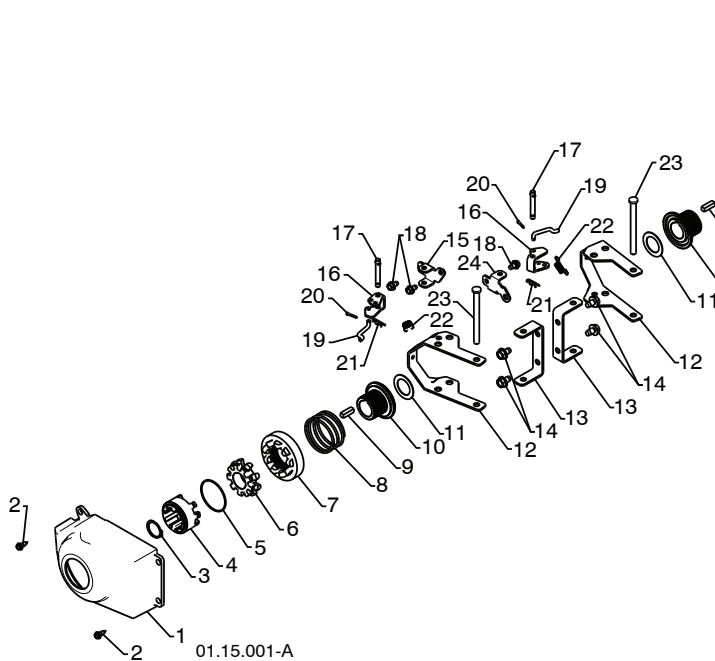
KEY NO.	PART NO.	DESCRIPTION
1	428684	COVER ASSEMBLY

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS

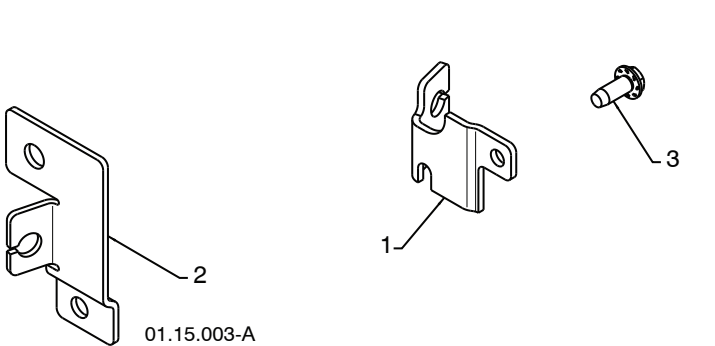
SNOW THROWER - MODEL XT11530ES (96192003501)

WHEELS



01.15.001-A

KEY NO.	PART NO.	DESCRIPTION
1	405161	COVER
2	184471	SHOULDER SCREW
3	12000045	RETAINER RING
4	192126	WHEEL DRIVER
5	182466	RETAINER RING
6	187622	WHEEL LOBE
7	194941	CLUTCH SLIDE
8	179139	SPRING
9	189282	SQUARE KEY
10	194940	AXLE LOBE
11	174697	THRUST WASHER
12	193506X479	STEERING YOKE
13	179148X479	STEERING BRACKET
14	17490508	SCREW 5/16-18 X .50
15	194943X008	PIVOT BRACKET
16	194944X008	BELLCRANK
17	181847	BELLCRANK PIN
18	17600406	SCREW 1/4-20 X .375
19	405077	STEERING LINK
20	700279	RETAINER
21	85179	RETAINER
22	193885	SPRING
23	182015	LEVER PIN
24	194939X008	PIVOT BRACKET



01.15.003-A

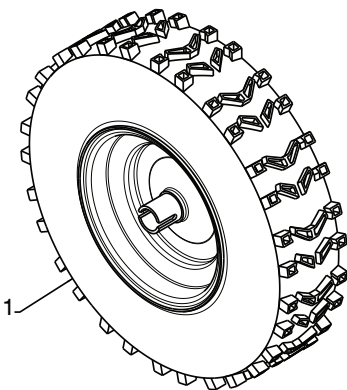
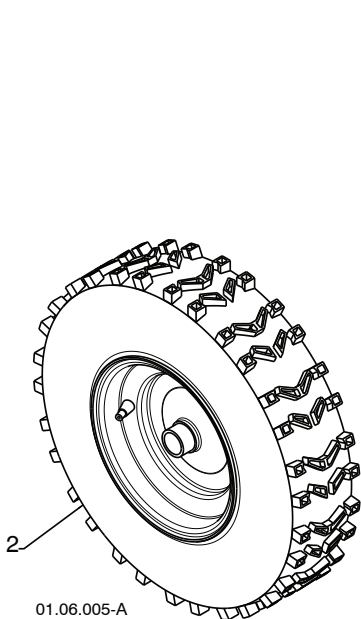
KEY NO.	PART NO.	DESCRIPTION
1	410293	CABLE BRACKET LH
2	410294	CABLE BRACKET RH
3	17060410	SCREW 1/4-20 X .625

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS
WHEELS

SNOW THROWER - MODEL XT11530ES (96192003501)



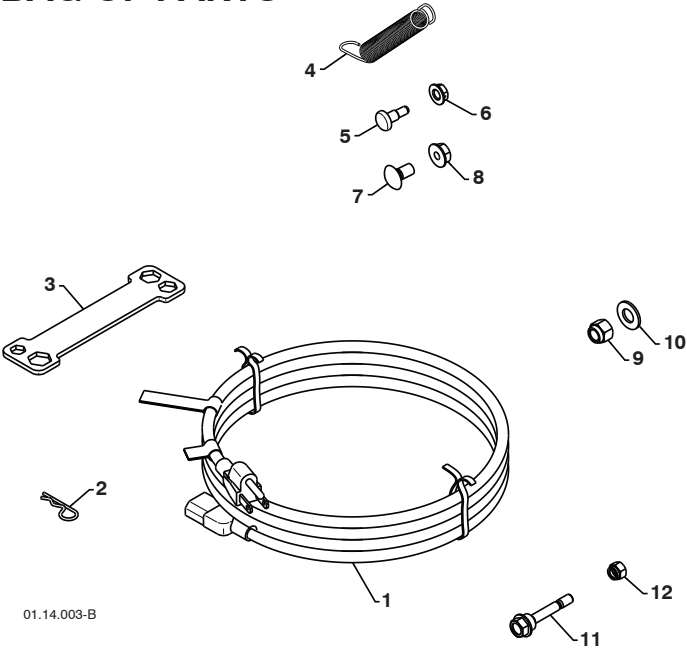
KEY NO.	PART NO.	DESCRIPTION
1	192092X428	WHEEL 16 X 4.80 X LH
2	192093X428	WHEEL 16 X 4.80 X RH

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS

SNOW THROWER - MODEL XT11530ES (96192003501)

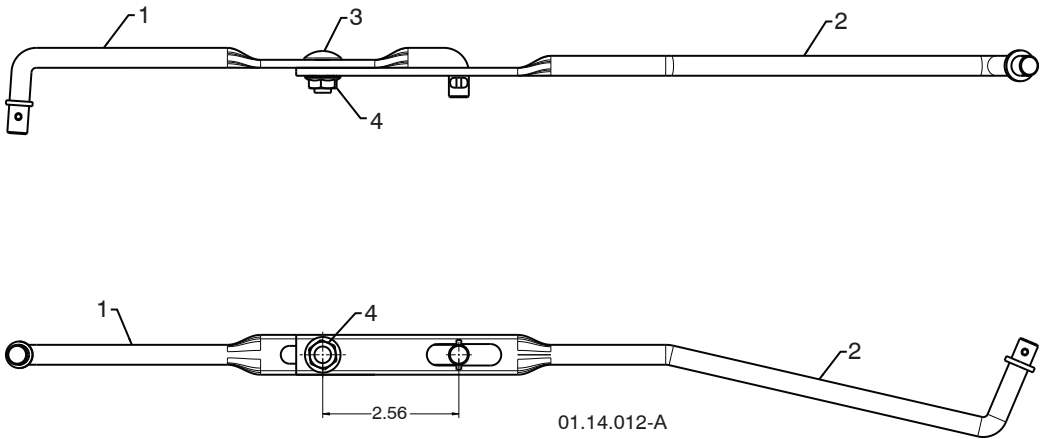
BAG OF PARTS



KEY NO.	PART NO.	DESCRIPTION
1	198563	POWER CORD
2	169675	RETAINER PIN
3	180684X008	WRENCH
4	184505	REMOTE SPRING
5	179829	SHOULDER BOLT 1/4-20
6	191730	LOCKNUT 1/4-20
7	72250505	CARRIAGE BOLT 5/16-18 X 5/8
8	751153	LOCKNUT 5/16-18
9	73800600	LOCKNUT 3/8-16
10	19131316	WASHER 3/8
11	192090	SHEAR BOLT 1/4-20 X 1-13/16
12	73800400	LOCKNUT 1/4-20



KEY NO.	PART NO.	DESCRIPTION
1	193071	SAFETY IGNITION KEY



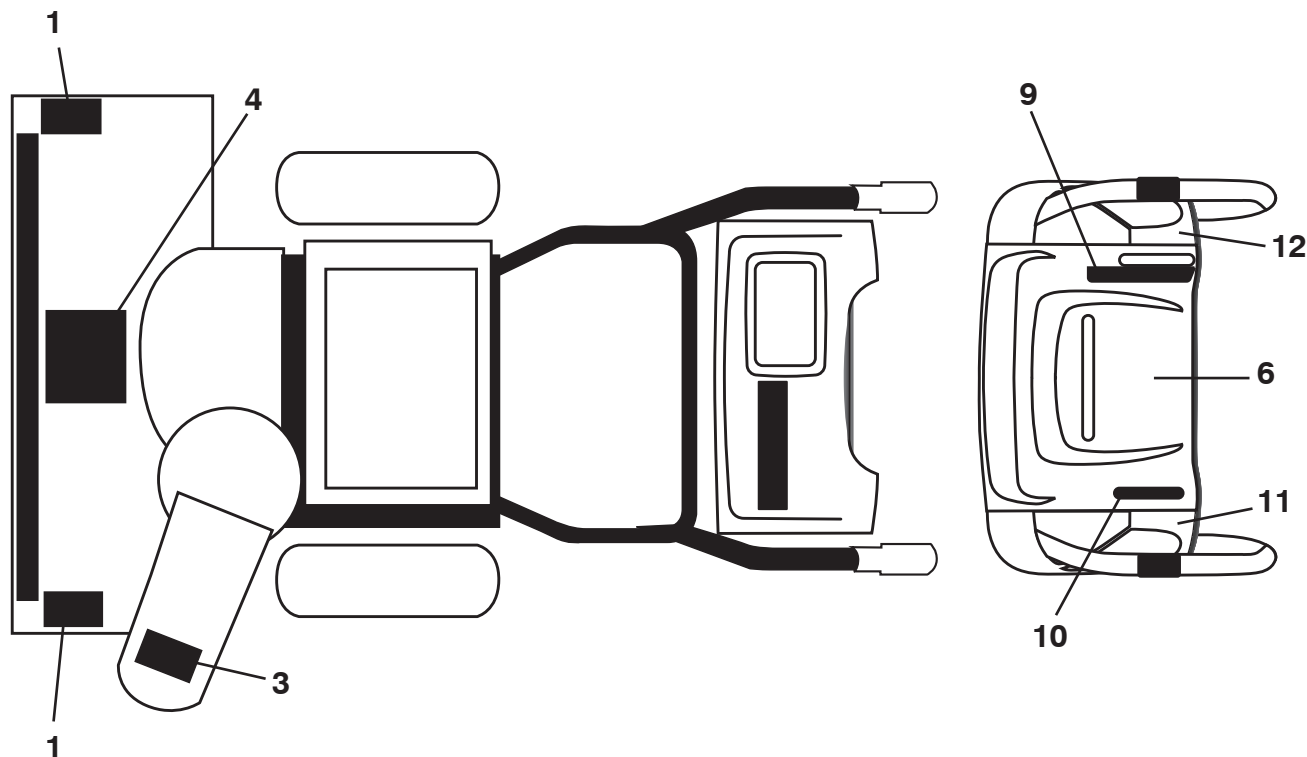
KEY NO.	PART NO.	DESCRIPTION
1	180445	SHIFTER ROD TOP
2	187716	SHIFTER ROD BOTTOM
3	72270505	CARRIAGE BOLT 5/16-18 X .75
4	155377	NUT 5/16-18

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS DECALS

SNOW THROWER - MODEL **XT11530ES** (96192003501)



KEY NO.	PART NO.	DESCRIPTION
1	181037	DECAL, DANGER
3	181035	DECAL, DANGER, DEFLECTOR
4	181042	DECAL, DANGER
6	181033	DECAL, INSTRUC.
9	415475	DECAL, REMOTE DEFLEC. CONTROL
10	183730	DECAL, REMOTE DEFECTOR CONTROL
11	415399	DECAL, TRIGGER LH
12	415398	DECAL, TRIGGER RH
--	429884	OWNER'S MANUAL, ENGLISH
--	429885	OWNER'S MANUAL, FRENCH

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
 Failure to do so could be hazardous, damage your snow thrower and void your warranty.