



Parts Manual

DT18BF / 966019501

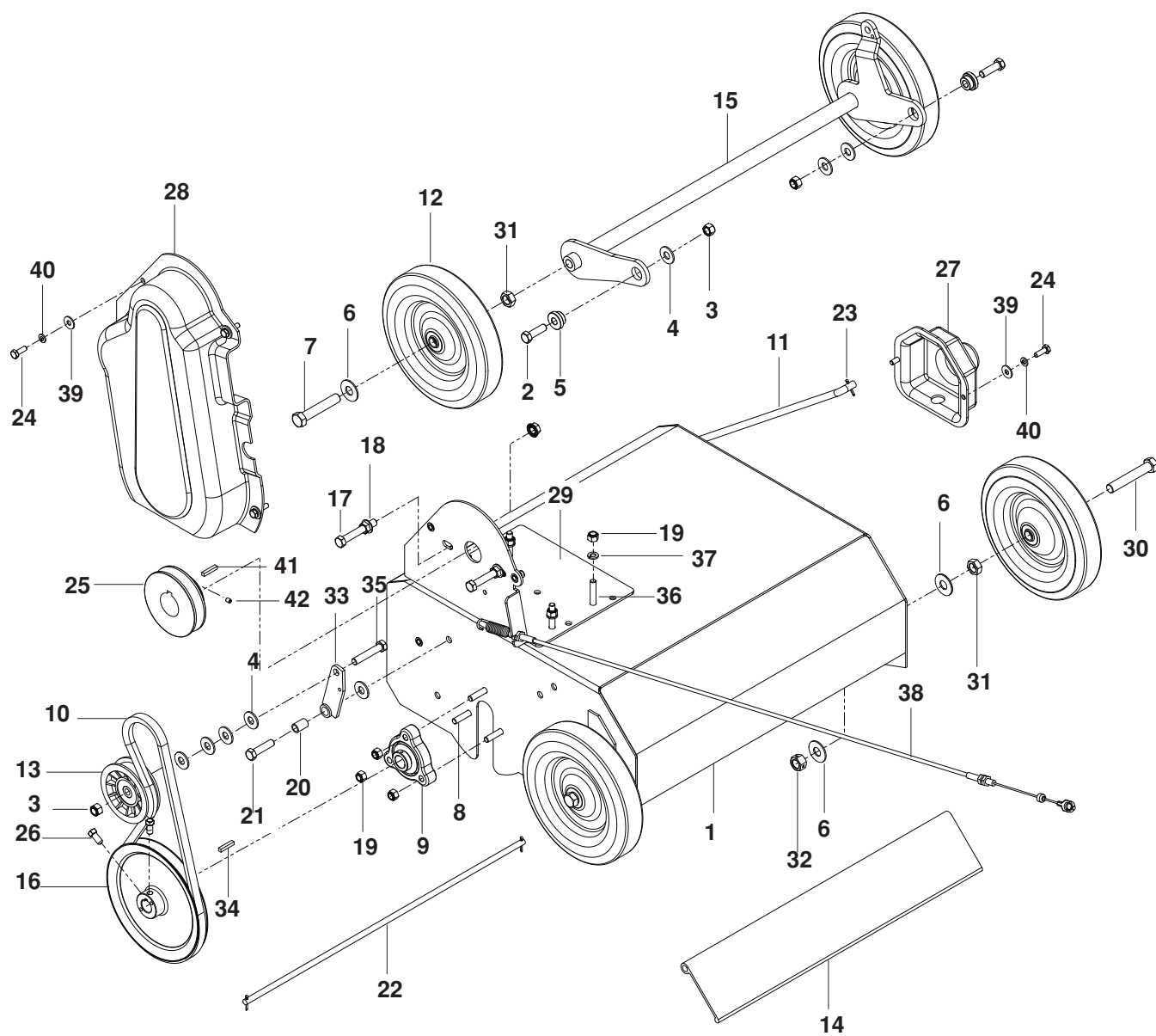
Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

CONTENTS

CHASSIS / FRAME	4	FLAIL BLADE.....	8
HANDLE	6	DECALS.....	10

NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

FRAME



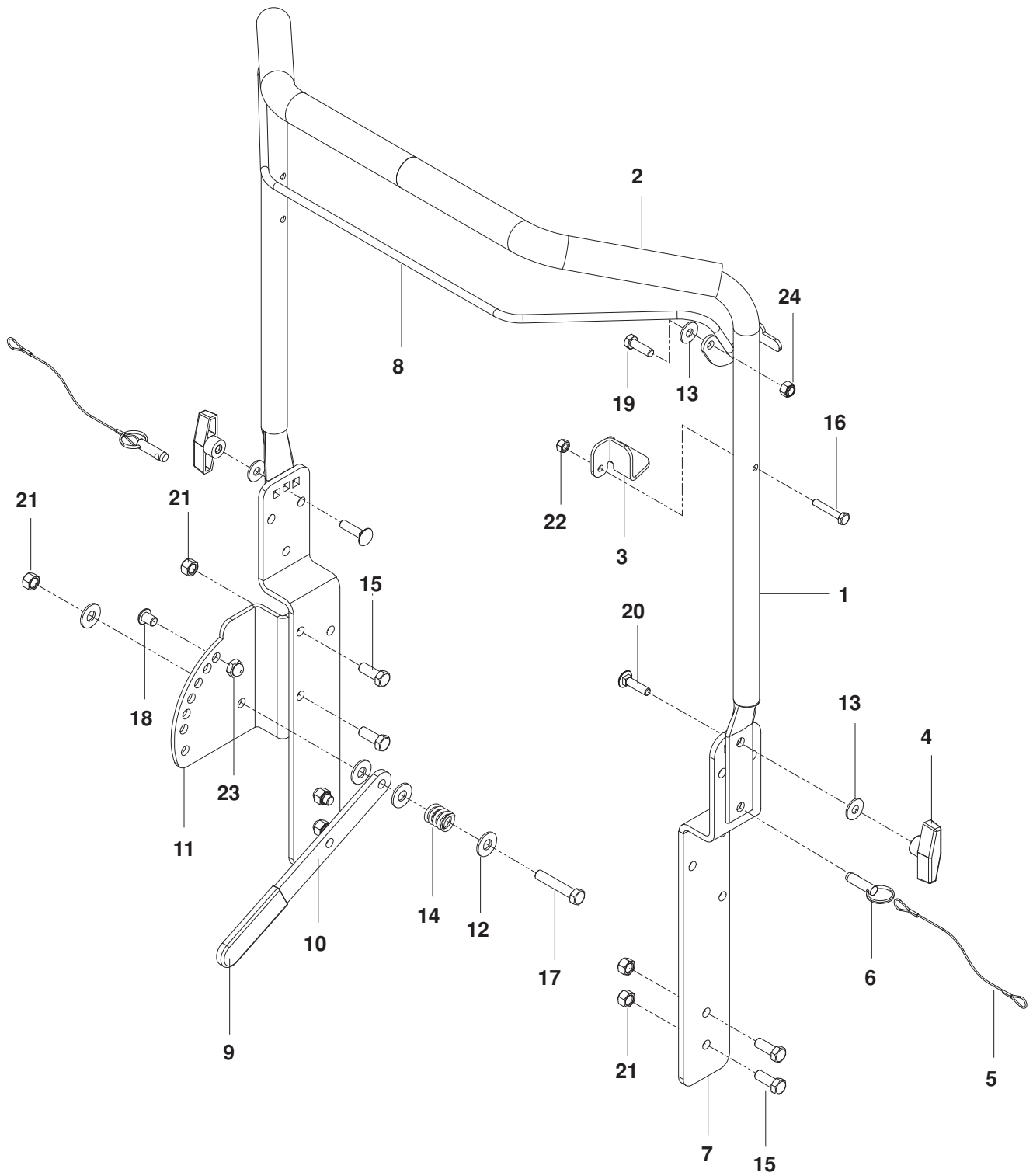
FRAME

ITEM	PART NO.	QTY.	DESCRIPTION
1..	525245001.....1		BODY, ORG
2..	539 976941.....2		HCS $\frac{3}{8}$ -16 x 1 $\frac{1}{4}$
3..	539 976979.....4		NUT $\frac{3}{8}$ -16 NYLOC
4..	539 990517.....7		WASHER $\frac{3}{8}$ FLAT
5..	539 106847.....2		BUSHING
6..	539 990550.....6		WASHER $\frac{1}{2}$ FLAT
7..	539 101332.....2		HCS $\frac{1}{2}$ -13 x 2 $\frac{3}{4}$
8..	539 990627.....6		HCS $\frac{5}{16}$ -18 x 1 $\frac{1}{4}$
9..	539 100488.....2		BEARING, FLANGE
10..	539 100439.....1		BELT
11..	539 106805.....1		LINKAGE
12..	540 075051.....4		WHEEL 8 x 1 $\frac{3}{4}$
13..	539 110311.....1		PULLEY, IDLER
14..	539 100508.....1		REAR FLAP BLK
15..	525 245201.....1		FRONT AXLE ORG
16..	539 100511.....1		PULLEY 7"
17..	539 990637.....2		HCS $\frac{3}{8}$ -16 x 2 $\frac{1}{2}$
18..	539 990613.....4		NUT $\frac{3}{8}$ -16 SERRATED
19..	539 990717..10		NUT $\frac{5}{16}$ -18 HEX NYLOC
20..	539 100482.....1		BEARING
21..	539 990655.....1		HCS $\frac{3}{8}$ -16 x 1 $\frac{1}{2}$

ITEM	PART NO.	QTY.	DESCRIPTION
22..	539 100512.....1		FLAP ROD
23..	539 990037.....4		COTTER PIN
24..	539 990580.....6		HCS $\frac{1}{4}$ -20 x $\frac{3}{4}$
25..	539 108543.....1		PULLEY w/ SET SCREW
26..	539 102717.....2		SCREW $\frac{5}{16}$ -18 x $\frac{5}{8}$ SET
27..	539 106754.....1		GUARD, SHAFT
28..	539 108069.....1		GUARD, BELT
29..	539 106772.....1		BACKING PLATE ORG
30..	539 101572.....2		HCS $\frac{1}{2}$ -13 x 3
31..	539 990625.....4		NUT $\frac{1}{2}$ -13 JAM
32..	539 200100.....2		NUT $\frac{1}{2}$ -13 CNTRLK
33..	522 795001.....1		IDLER ARM
34..	539 910061.....1		KEY $\frac{3}{16}$ x $\frac{3}{16}$ x 1
35..	539 990588.....1		HCS $\frac{3}{8}$ -16 x 2
36..	539 990669.....4		HCS $\frac{5}{16}$ -18 x 1 $\frac{3}{4}$
37..	539 990187.....4		LOCKWASHER $\frac{5}{16}$
38..	539 106827.....1		CABLE
39..	539 990598.....6		WASHER $\frac{1}{4}$
40..	539 990052.....6		LOCKWASHER $\frac{1}{4}$
41..	539 910061.....1		KEY $\frac{3}{16}$ "
42..	539 976956.....1		SCREW $\frac{5}{16}$ -18 x $\frac{3}{8}$ SET

HANDLE

18 INCH



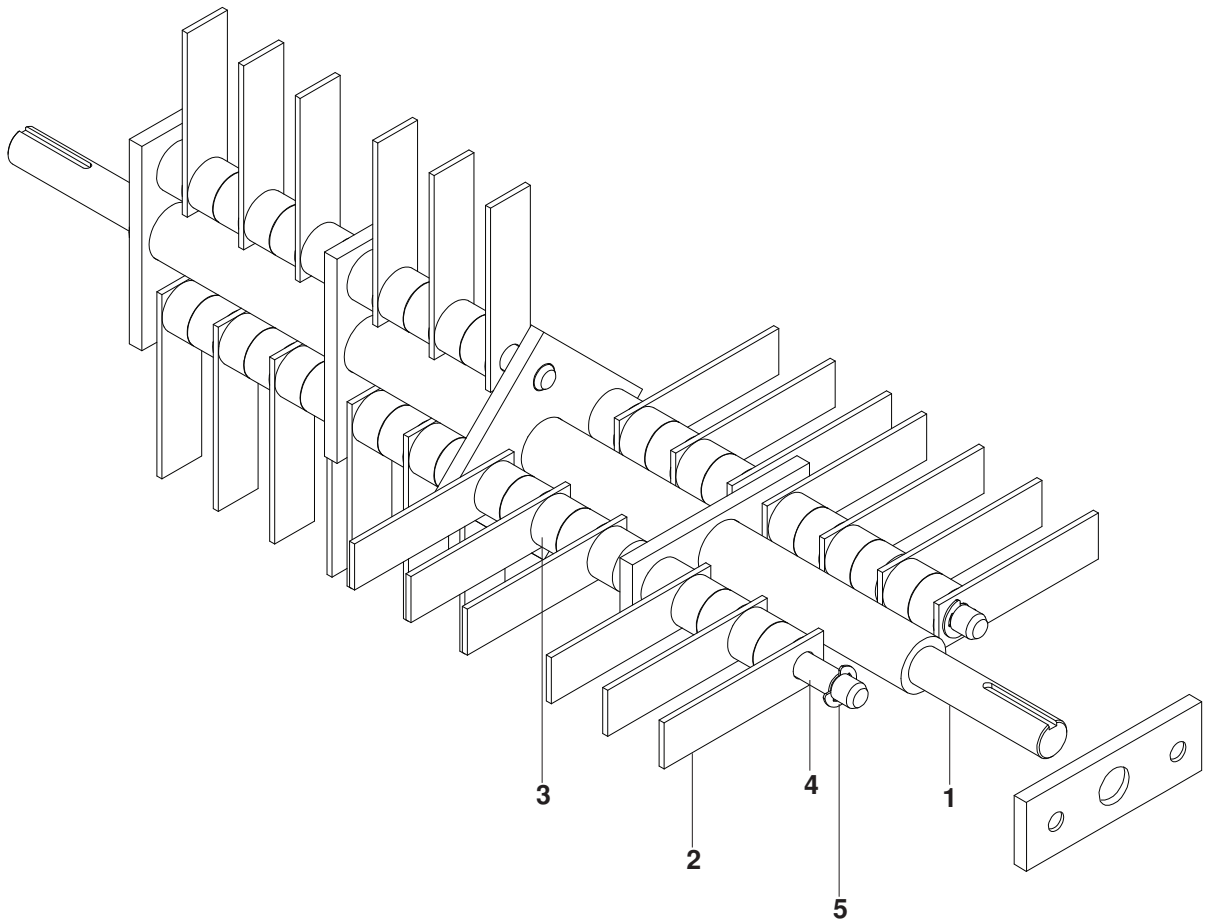
HANDLE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 106578....1		HANDLE, GRY
2..	539 052561....2		FOAM GRIP
3..	539 106688....1		TAB, CABLE
4..	539 100481....2		KNOB
5..	539 102563....2		LANYARD
6..	539 100556....2		PIN
7..	525 245501....2		HANDLE SIDE, GRY
8..	539 106760....1		BAIL ORG
9..	539 976526....1		GRIP, LEVER
10..	539 106770....1		LEVER
11..	539 106768....1		PLATE, HEIGHT
12..	539 990517....4		WASHER $\frac{3}{8}$ FLAT

ITEM	PART NO.	QTY.	DESCRIPTION
13..	539 990692....3		WASHER $\frac{5}{16}$ FLAT
14..	539 976438....1		SPRING
15..	539 990563....6		HCS $\frac{3}{8}$ -16 x 1
16..	539 990639....1		HCS $\frac{1}{4}$ -20 x $1\frac{1}{2}$
17..	539 990588....1		HCS $\frac{3}{8}$ -16 x 2
18..	539 108068....1		HCS $\frac{3}{8}$ -16 BUTTON HD
19..	539 990209....1		HCS $\frac{5}{16}$ -18 x 1
20..	539 100472....2		RHSNB $\frac{5}{16}$ -18 x $1\frac{1}{4}$
21..	539 976979....7		NUT $\frac{3}{8}$ -16 NYLOC
22..	539 976978....1		NUT $\frac{1}{4}$ -20 NYLOC
23..	539 108746....1		NUT $\frac{3}{8}$ -16 ACORN
24..	539 990717....1		NUT $\frac{5}{16}$ -18 HEX NYLOC

CUTTING EQUIPMENT

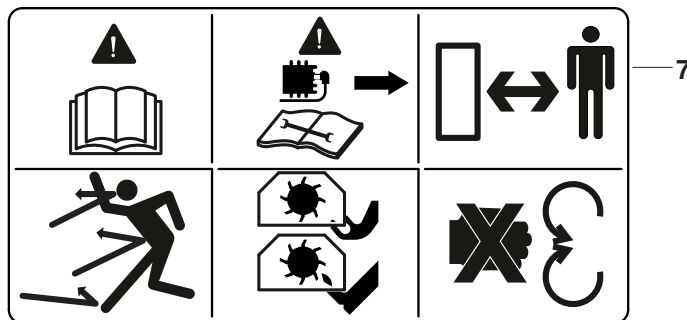
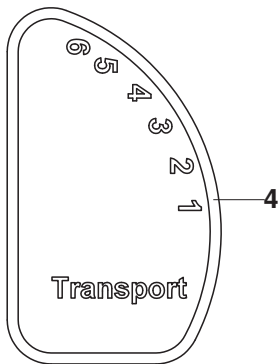
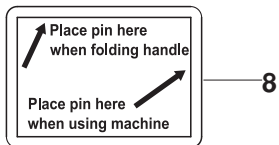
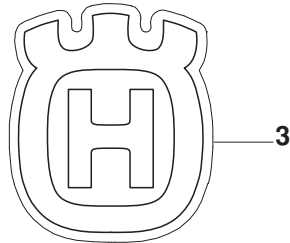
FLAIL BLADE



CUTTING EQUIPMENT

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
	539 106857	...1	18" FLAIL REEL COMPLETE	3..	539 100526....1		SPACER SET (44 SPACERS)
1..	539 106856....1		SHAFT (18")	4..	539 005188....1		SHAFT w/ E-RINGS, 4 SHAFTS (18")
2..	539 005187....1		BLADE SET (26 BLADES)	5..	539 101949....8		E-RING, ½"
	539 108108	...1	BLADES & SHAFTS SET W/E-RINGS (26 BLADES)				

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	532 429196....	1	DECAL, HUSQVARNA
2..	525 247901....	1	DECAL, DT18
3..	532 428676....	1	DECAL, CROWN
4..	539 108064....	1	DECAL, DEPTH
5..	540 200076....	1	DECAL, DANGER FOOT

ITEM	PART NO.	QTY.	DESCRIPTION
6..	539 101881....	1	DECAL, PROP 65
7..	539 107359....	1	DECAL, SAFETY GRAPHICS
8..	539 107244....	1	DECAL, HANDLE PIN

