

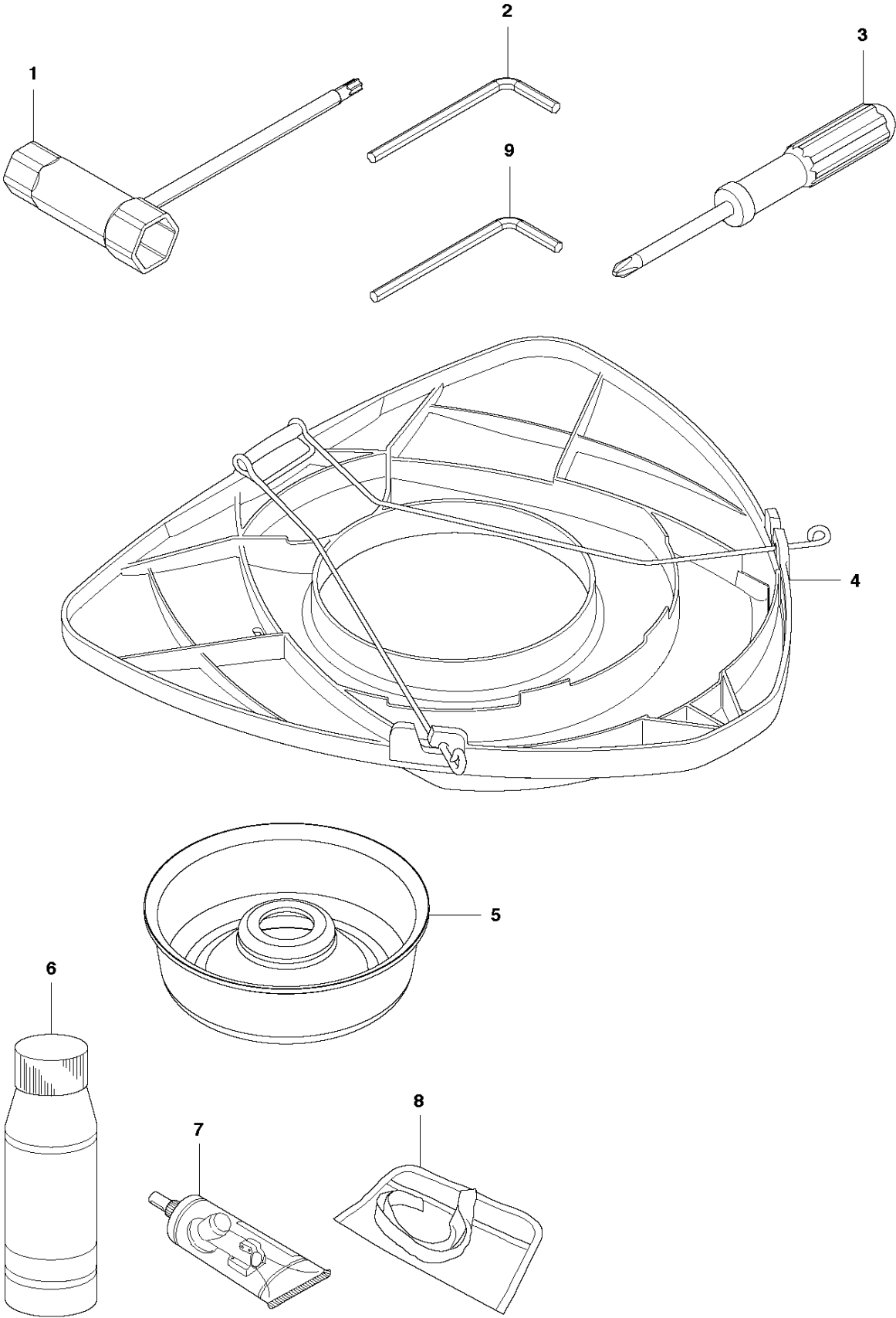


# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

253 RJ, 2011-08

**R1** 253RJ, 253R, 553RS  
ACCESSORIES

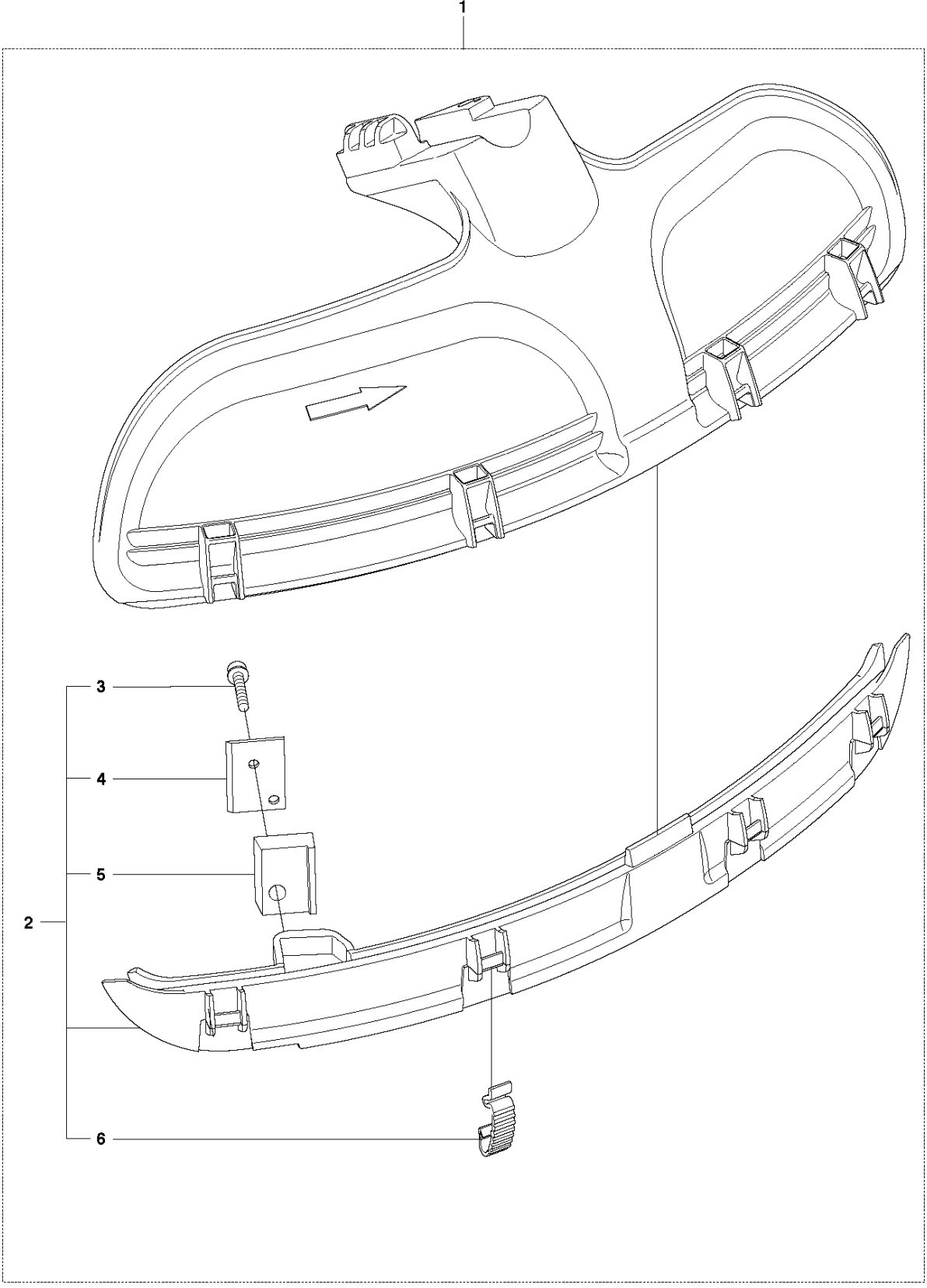


## ACCESSORIES

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT
1	506 68 61-01	COMBINATION WRENCH		1
2	505 31 20-01	BAR		1
3	506 68 95-01	DRIVER		1
4	544 35 91-01	TRANSPORT GUARD		1
5	528 81 81-01	SUPPORT CUP		1
6	531 00 92-48	FILTER OIL		1
7	503 97 64-01	GREASE		1
8	501 19 22-01	TOOL		1
9	505 31 19-01	WRENCH		1

**R2** 253RJ, 253R, 553RS  
ACCESSORIES

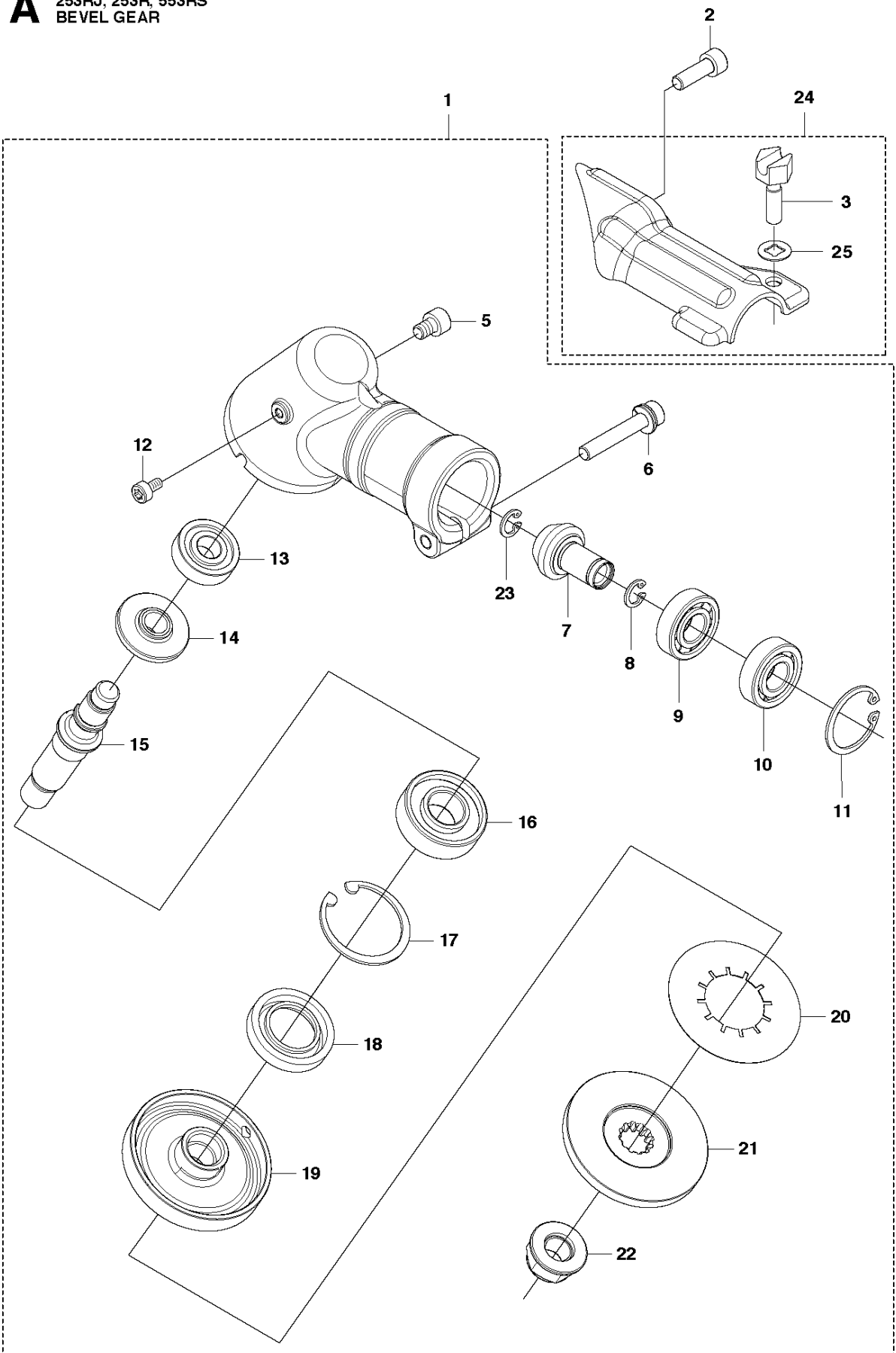


## ACCESSORIES

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	537 33 16-03	SPLASH GUARD		1	
2	537 39 63-03	SPLASH GUARD		1	1
3	503 21 68-25	SCREW IHSCFT		1	1,2
4	503 79 88-01	BLADE		1	1,2
5	544 12 45-01	RETAINER		1	1,2
6	537 38 72-01	SNAP		4	1,2

**A** 253RJ, 253R, 553RS  
BEVEL GEAR

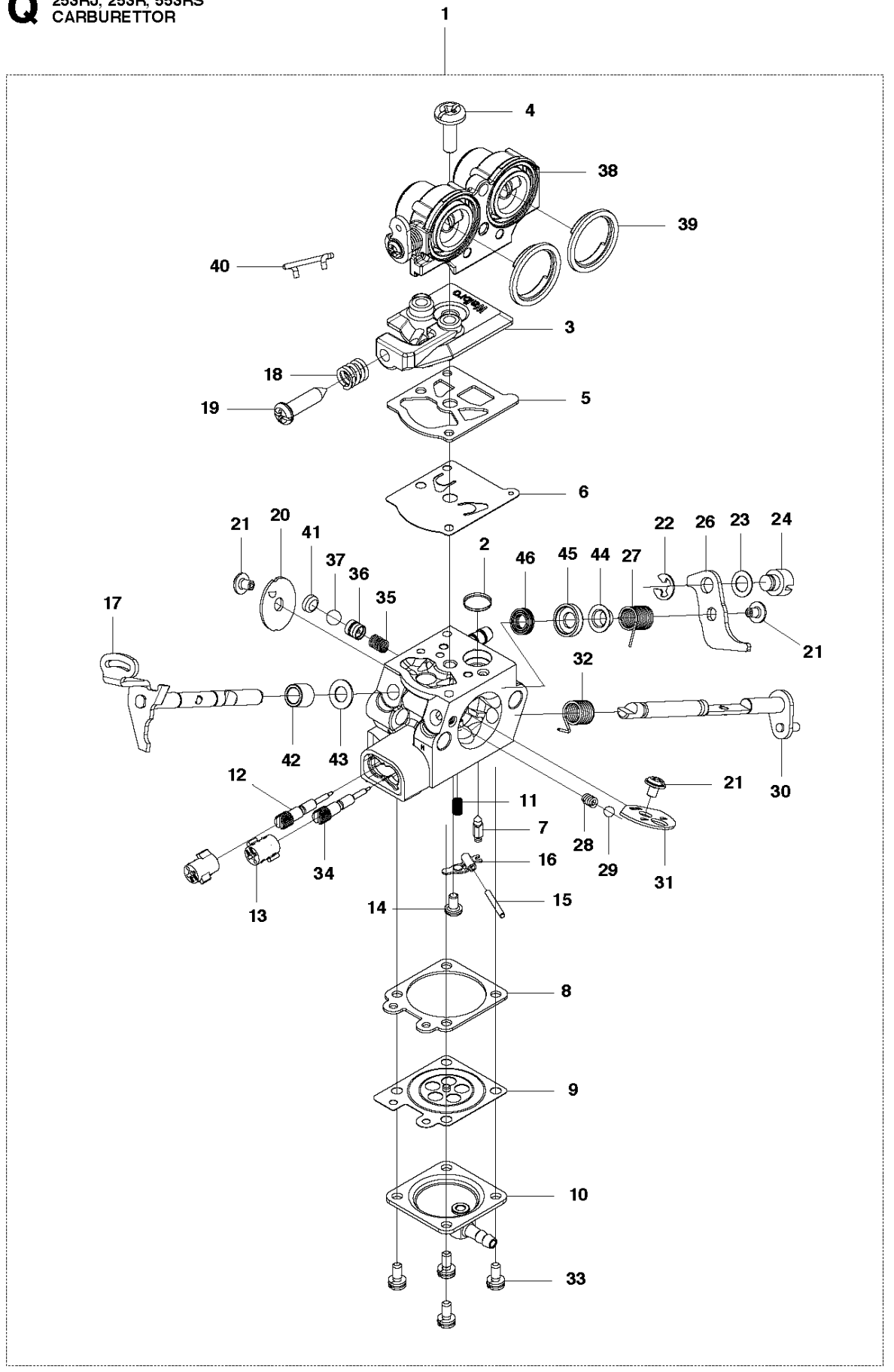


## BEVEL GEAR

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	528 83 10-01	GEARCASE-A		1	
2	506 74 56-01	BOLT		1	
3	537 18 95-01	SCREW		1	
5	521 86 20-01	BOLT		1	1
6	521 86 24-01	BOLT		1	1
7	528 82 63-01	PISTON		1	1
8	516 12 41-01	RING		1	1
9	516 12 79-01	BEARING		1	1
10	516 13 00-01	BEARING		1	1
11	506 60 99-01	RING		1	1
12	544 36 27-01	BOLT		1	1
13	505 17 02-01	BEARING		1	1
14	528 82 62-01	GEAR		1	1
15	528 81 59-01	SHAFT,GEAR		1	1
16	516 13 17-01	BALL BEARING		1	1
17	502 84 93-01	SNAP RING		1	1
18	521 52 22-01	SEAL		1	1
19	528 82 64-01	HOLDER		1	1
20	521 65 60-01	PLATE		1	1
21	511 58 38-01	HOLDER		1	1
22	502 29 11-01	NUT BLADE		1	1
23	516 12 52-01	SNAP RING		1	1
24	575 77 88-01	BRACKET		1	1
25	575 67 73-01	LOCKWASHER		1	1

**Q** 253RJ, 253R, 553RS  
CARBURETTOR

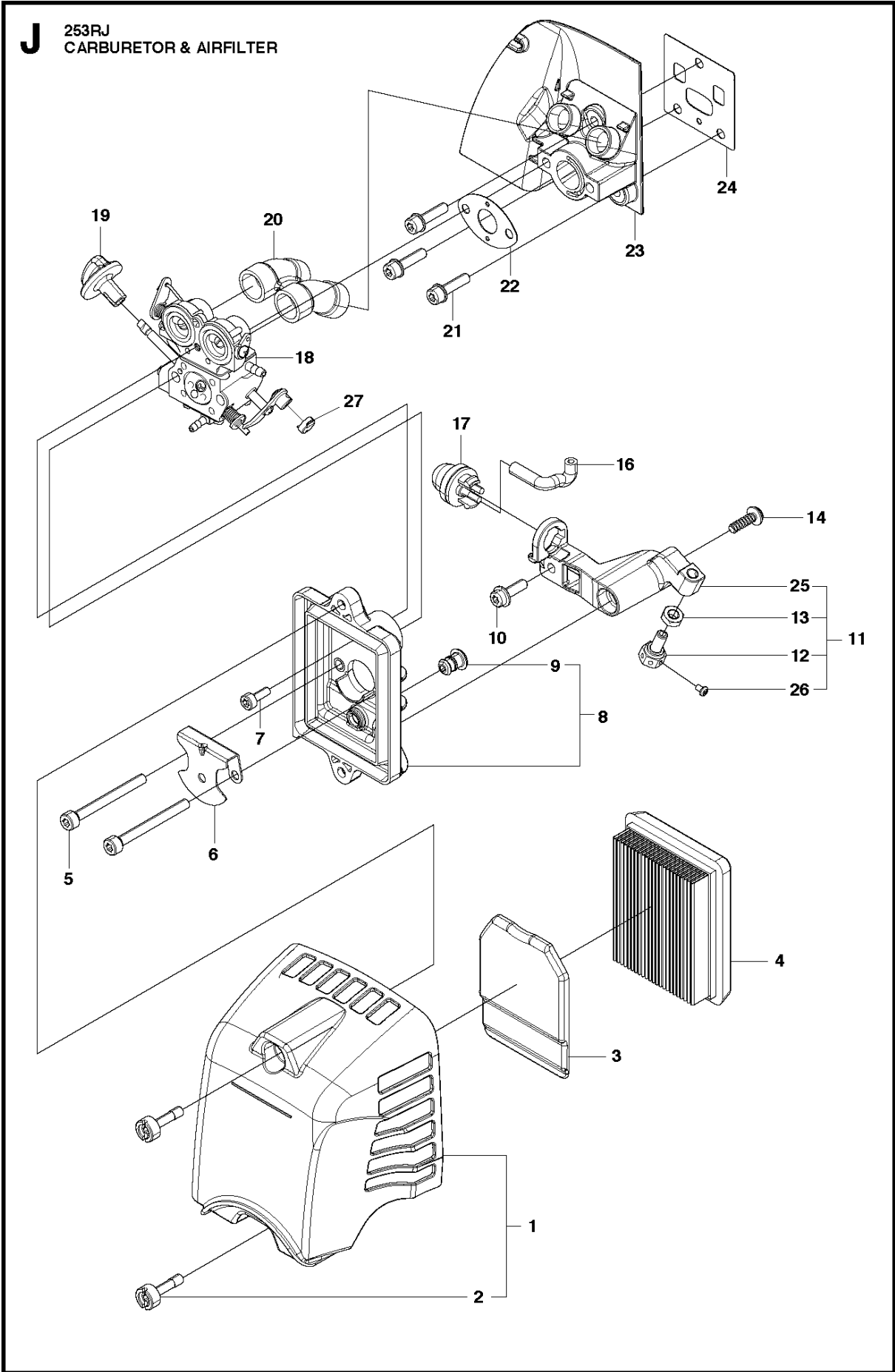




## CARBURETOR

253 RJ, 2011-08

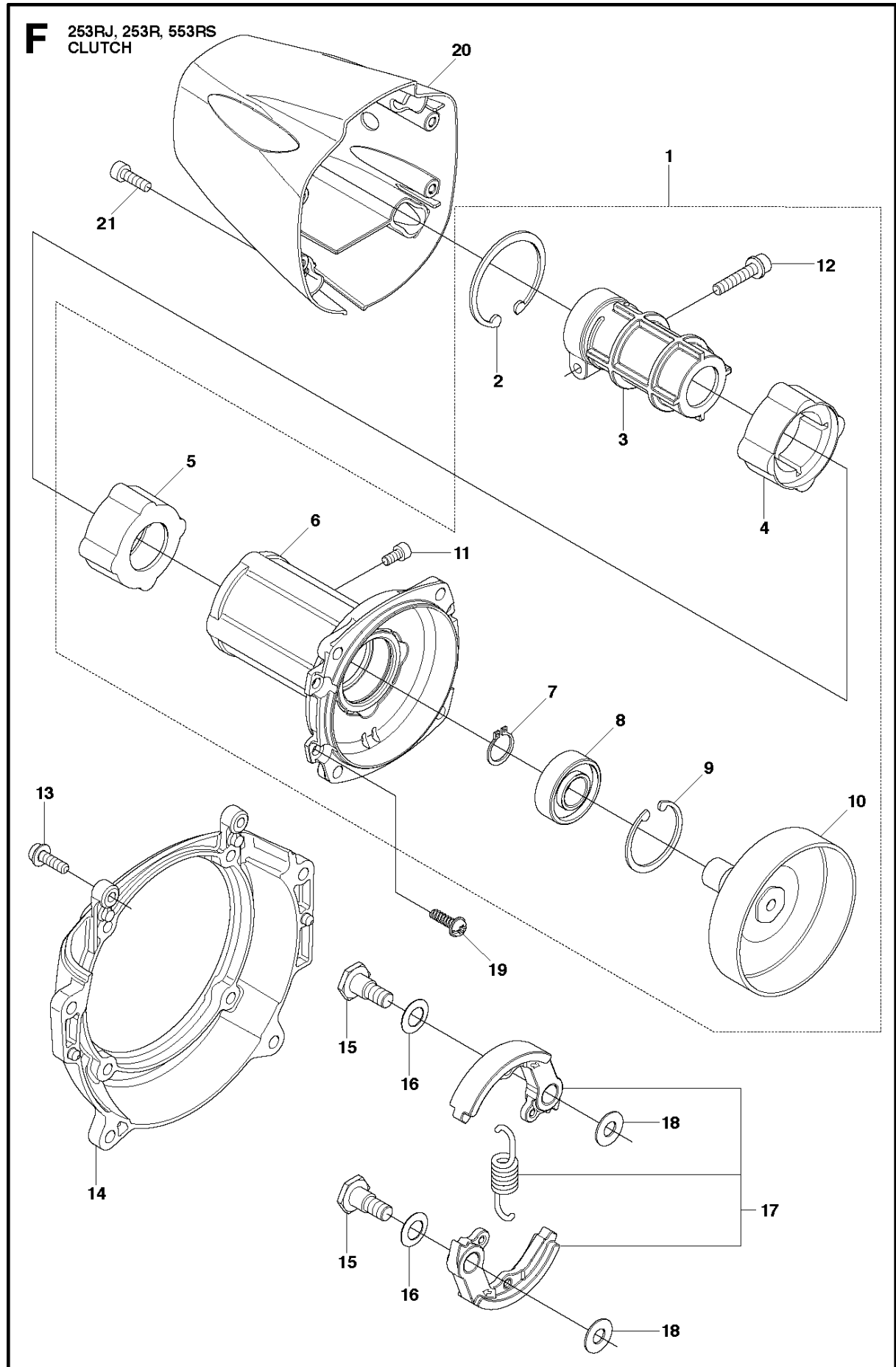
Ref	Part No	Description	Remark	QTY KIT
1	586 34 66-01	CARBURETTOR		1
2	520 95 70-01	SCREEN		1
3	521 63 98-01	COVER		1
4	521 64 00-01	SCREW		1
5	520 95 48-01	GASKET		1
6	520 95 49-01	DIAPHRAGM		1
7	521 08 54-01	VALVE.INLET		1
8	516 97 21-01	GASKET		1
9	505 30 68-01	DIAPHRAGM		1
10	521 63 97-01	COVER		1
11	513 29 07-01	SPRING		1
12	511 47 99-01	NEEDLE		1
13	521 11 69-01	HUB CAP		2
14	520 97 73-01	SCREW		1
15	520 97 74-01	PIN		1
16	520 97 72-01	LEVER		1
17	586 45 15-01	SHAFT		1
18	513 22 56-01	SPRING		1
19	513 19 29-01	SCREW		1
20	511 47 02-01	VALVE		1
21	520 75 98-01	SCREW		3
22	506 73 86-01	RING		1
23	516 52 42-01	WASHER		1
24	513 40 08-01	SWIVEL		1
26	521 64 55-01	LEVER		1
27	586 45 16-01	SPRING		1
28	574 79 34-01	SPRING		1
29	514 24 26-01	BALL		1
30	521 64 51-01	SHAFT ASSY		1
31	522 64 95-01	VALVE		1
32	514 24 36-01	SPRING		1
33	520 97 88-01	SCREW ASSY		4
34	516 93 58-01	NEEDLE		1
35	505 05 79-01	SPRING		1
36	516 93 59-01	PISTON		1
37	516 93 60-01	BALL		1
38	521 64 09-01	BODY		1
39	522 64 94-01	RING		2
40	578 91 32-01	ROD		1
41	525 55 50-01	PLUG		1
42	586 45 17-01	SPACER		1
43	586 45 18-01	WASHER		1
44	586 45 19-01	BUSHING		1
45	586 45 20-01	BUSHING		1
46	586 45 21-01	SEAL		1



## CARBURETOR &amp; AIR FILTER

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	528 70 65-01	COVER		1	
2	521 51 54-01	SCREW		2	1
3	521 62 57-01	DÄMPARE		1	
4	521 64 21-01	AIR FILTER		1	
5	504 11 65-01	SCREW		2	
6	521 83 44-01	PLATE		1	
7	521 51 57-01	BOLT		1	
8	587 41 49-01	AIR FILTER HOLDER		1	
9	521 62 56-01	GROMMET		1	8
10	515 39 13-01	BOLT		1	
11	521 64 12-01	BRACKET		1	
12	505 30 82-01	SCREW-CABLE-ADJ		1	11
13	510 48 74-01	NUT		1	11
14	521 51 79-01	SCREW		1	
16	580 48 75-01	TUBE		1	
17	513 78 93-01	PUMP		1	
18	586 34 66-01	CARBURETTOR		1	
19	521 64 17-01	KNOB		1	
20	521 64 15-01	PIPE		1	
21	505 04 04-01	BOLT		3	
22	521 63 52-01	GASKET		1	
23	580 76 26-01	INSULATOR		1	
24	521 63 50-01	GASKET		1	
25	521 64 18-01	BRACKET		1	11
27	513 35 24-01	HUB CAP		1	
26	505 30 83-01	SCREW		1	11

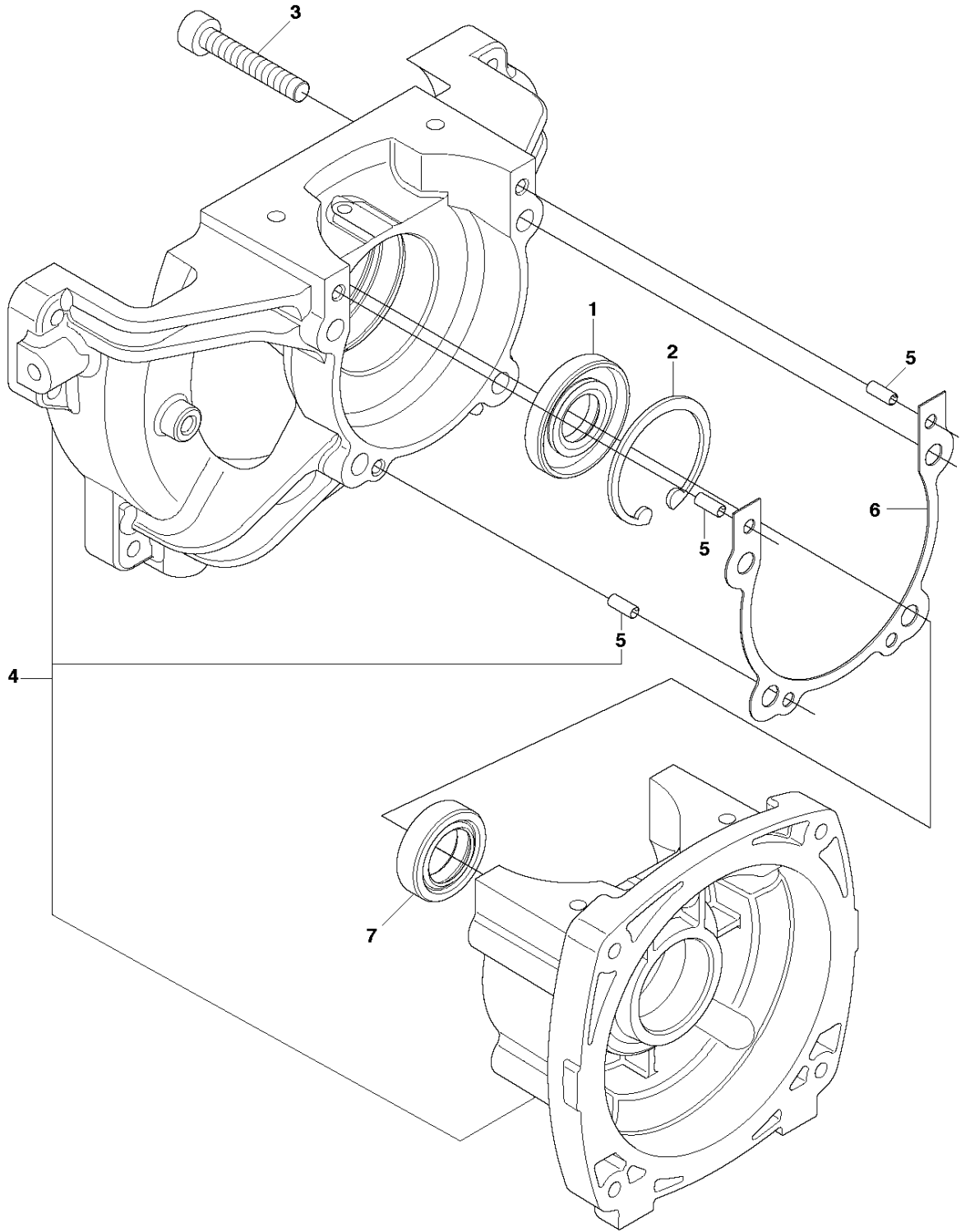


## CLUTCH

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	521 66 48-01	HOUSING ASSY		1	
2	516 12 64-01	RING		1	1
3	521 66 50-01	CLAMP		1	1
4	521 66 52-01	ABSSORBER		1	1
5	521 66 51-01	ABSSORBER		1	1
6	521 66 49-01	HOUSING		1	1
7	516 12 42-01	RING		1	1
8	516 13 17-01	BALL BEARING		1	1
9	502 84 93-01	SNAP RING		1	1
10	521 65 99-01	DRUM		1	1
11	504 11 96-01	SCREW		1	1
12	521 86 23-01	BOLT		1	1
13	515 39 13-01	BOLT		4	
14	525 43 18-01	COVER		1	
15	505 29 78-01	SCREW		2	
16	505 29 81-01	WASHER		2	
17	521 63 64-01	SHOE		1	
18	505 29 80-01	WASHER		2	
19	521 51 79-01	SCREW		4	
20	528 81 56-01	COVER		1	
21	523 01 90-01	BOLT		4	

**P** 253RJ, 253R, 553RS  
CRANKCASE

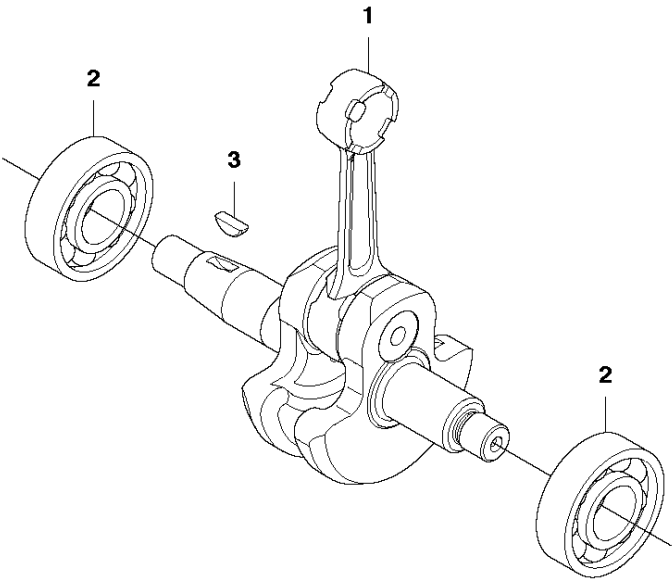


CRANKCASE

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	513 23 87-01	SEAL		1	
2	502 84 93-01	SNAP RING		1	
3	515 38 81-01	BOLT		4	
4	521 63 56-01	CASE-COMP		1	
5	505 29 61-01	PIN		3	4
6	512 31 11-01	GASKET		1	
7	502 84 92-01	SEALING		1	

**N** 253RJ, 253R, 553RS  
CRANK SHAFT



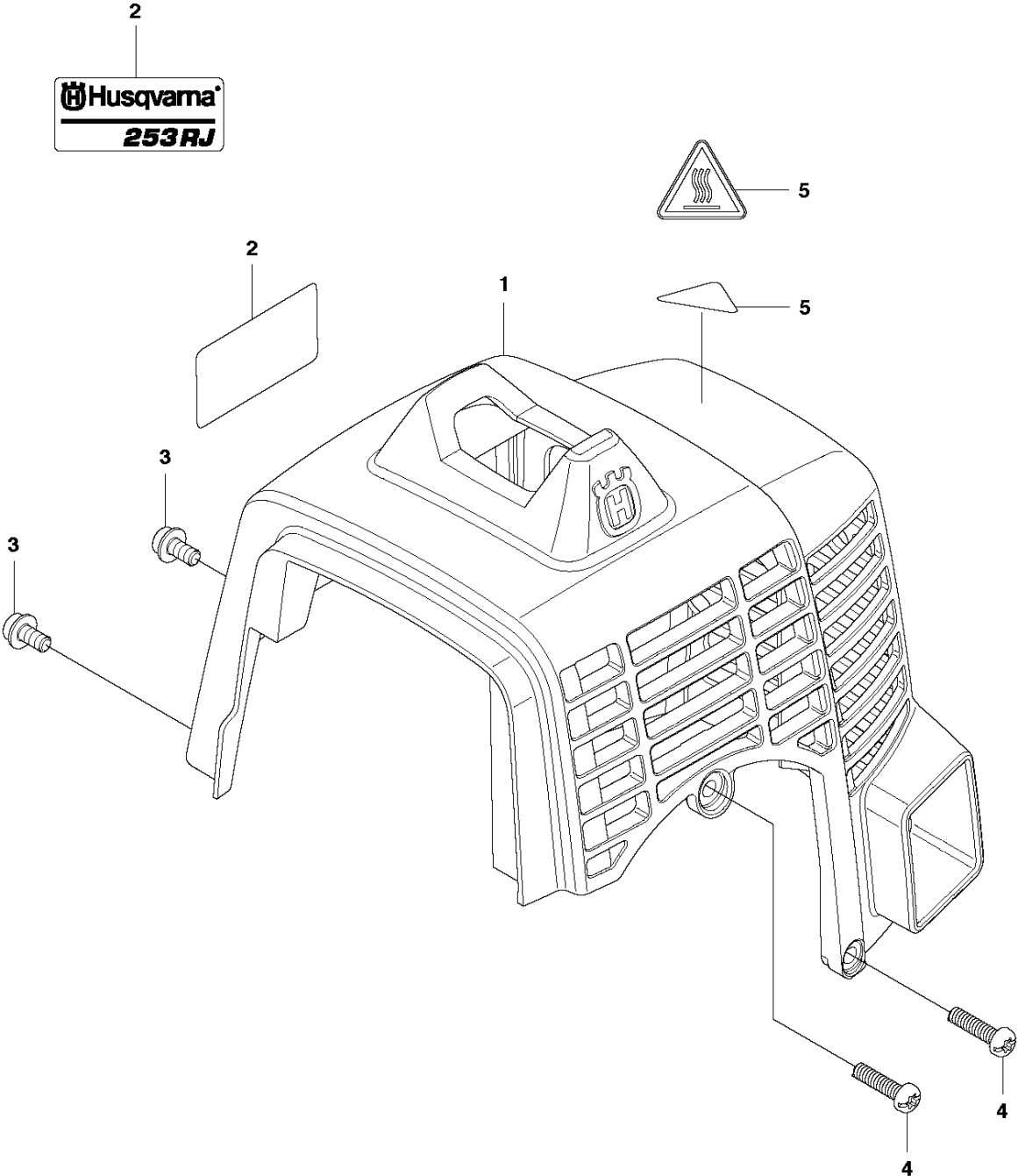


CRANKSHAFT

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT
1	521 63 63-01	SHAFT-COMP		1
2	521 52 11-01	BALL BEARING		2
3	506 68 94-01	KEY		1

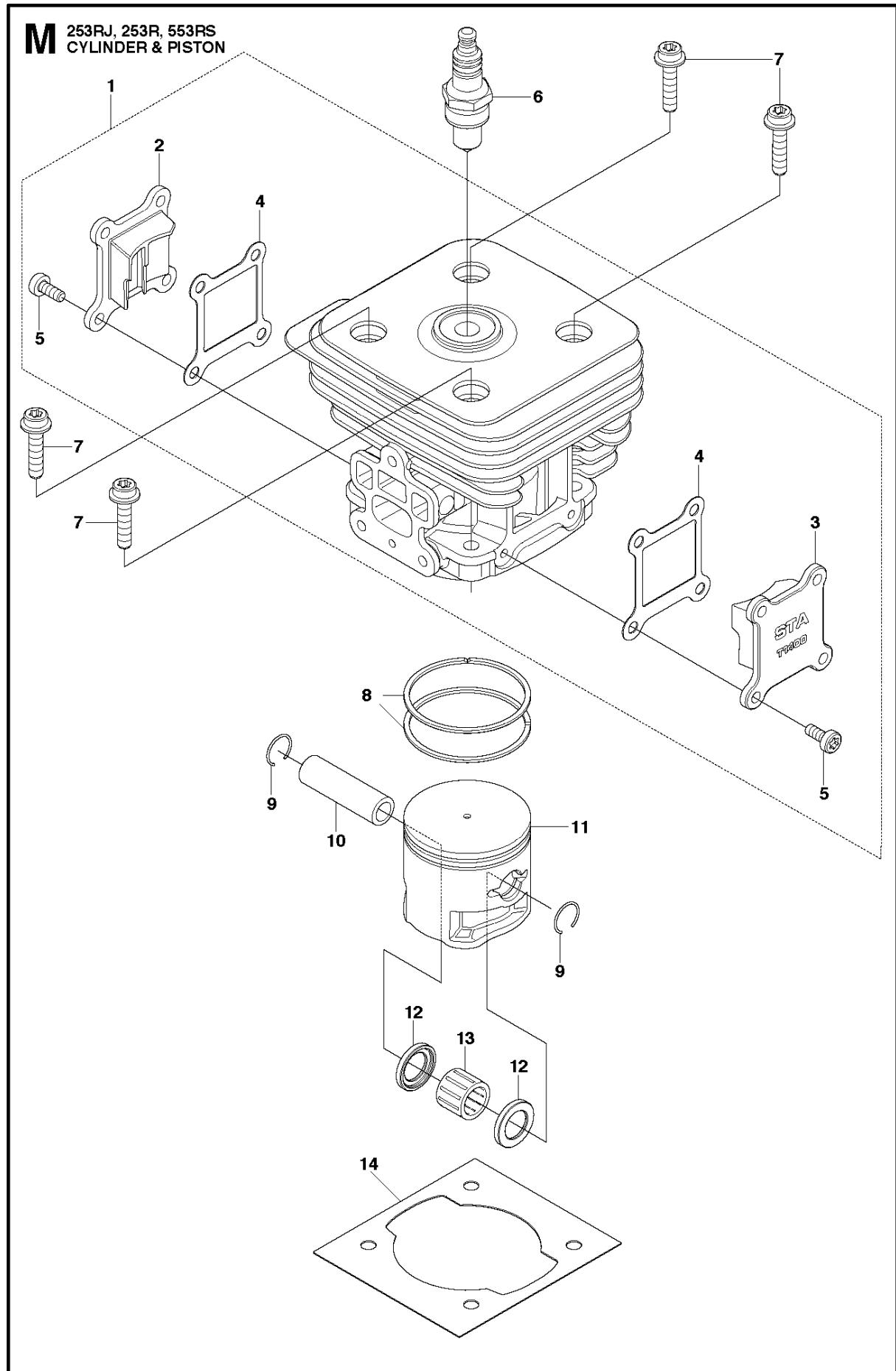
**G** 253RJ  
CYLINDER COVER



CYLINDER COVER

253 RJ, 2011-08

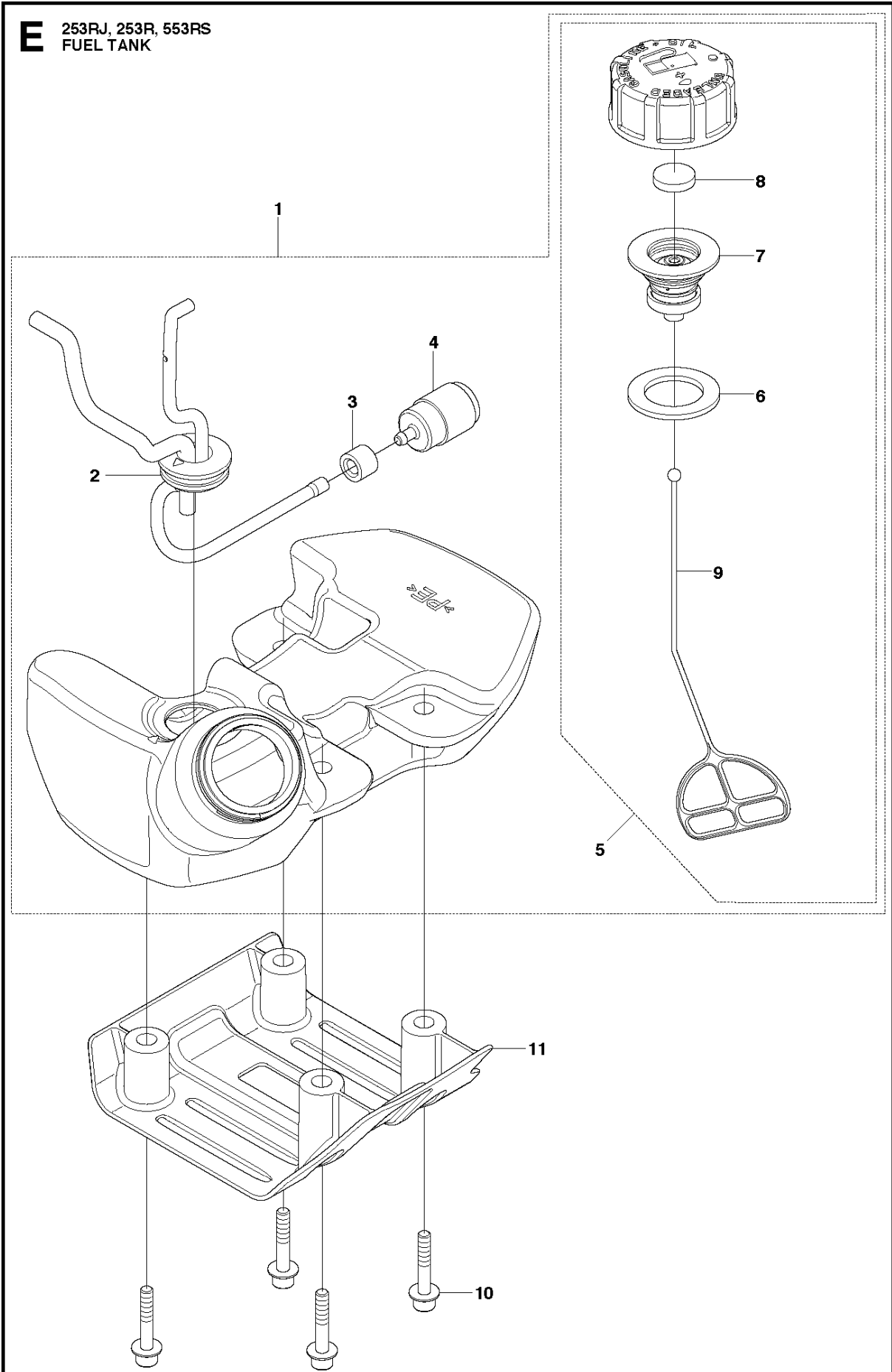
Ref	Part No	Description	Remark	QTY KIT
1	510 17 32-01	CYLINDER COVER		1
2	528 83 13-01	LABEL,NAME	253RJ	1
3	521 51 59-01	BOLT		2
4	521 86 36-01	SCREW		2
5	521 55 36-01	LABEL		1



## CYLINDER PISTON

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT	
1	582 89 83-01	CYLINDER		1	
2	575 34 68-01	COVER		1	1
3	575 34 67-01	COVER		1	1
4	521 63 46-01	GASKET		2	1
5	504 11 92-01	SCREW		8	1
6	521 23 34-01	SPARK PLUG		1	
7	506 74 52-01	BOLT		4	
8	512 31 12-01	RING		2	
9	502 84 98-01	SNAP RING		2	
10	510 91 69-01	PIN		1	
11	528 77 40-01	PISTON		1	
12	513 62 24-01	WASHER		2	
13	576 69 63-01	BEARING		1	
14	521 63 43-01	GASKET		1	

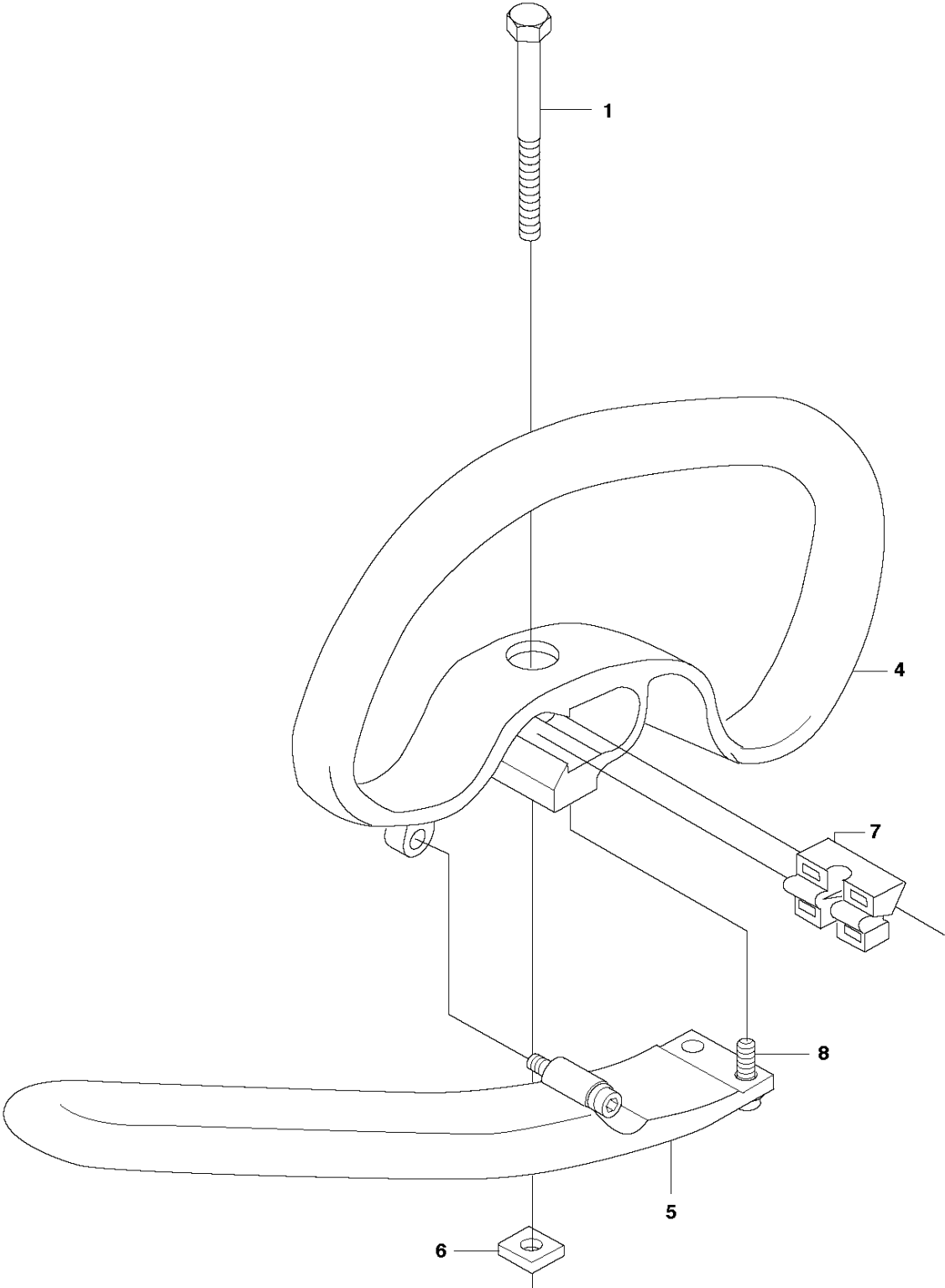


## FUEL TANK

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	528 77 58-01	TANK		1	
2	511 48 69-01	PIPE		1	1
3	505 04 45-01	COLLAR		1	1
4	506 74 26-01	FILTER		1	1
5	505 30 96-01	CAP		1	1
6	506 74 43-01	PACKING		1	1,5
7	515 36 94-01	HOLDER		1	1,5
8	506 74 68-01	FILTER		1	1,5
9	506 74 58-01	STOPPER		1	1,9
10	521 51 70-01	BOLT		4	
11	510 17 34-01	GUARD.TANK		1	

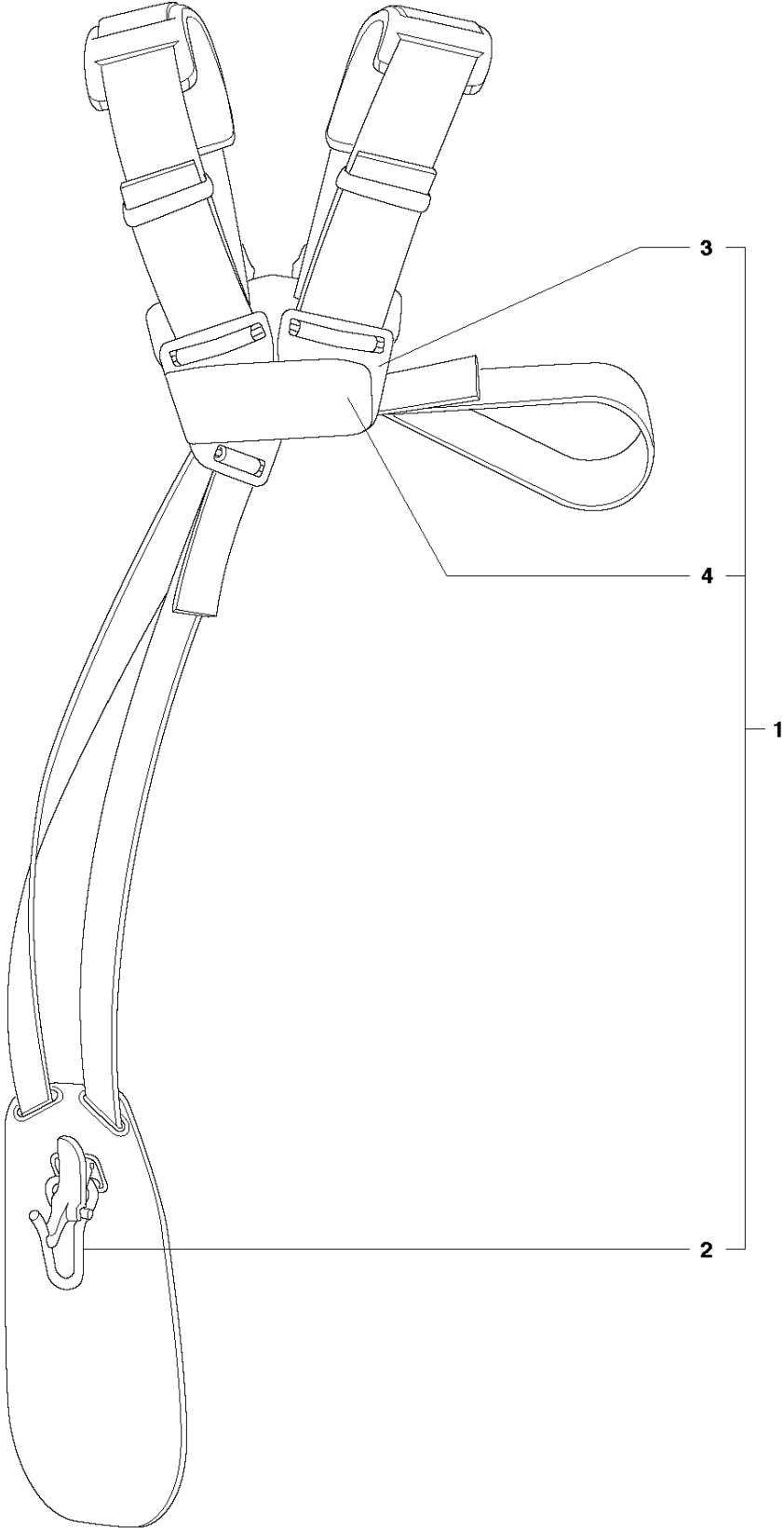
**C1** 253RJ  
HANDLE





Ref	Part No	Description	Remark	QTY KIT	
1	529 26 84-01	BOLT		1	
4	544 10 10-04	HANDLE.LOOP		1	
5	503 99 78-04	HANDLE		1	
6	502 19 71-01	SQUARE NUT		1	
7	544 10 11-01	BLOCK.SPACING		1	
8	574 18 15-01	SCREW IHSCFTO		3	5

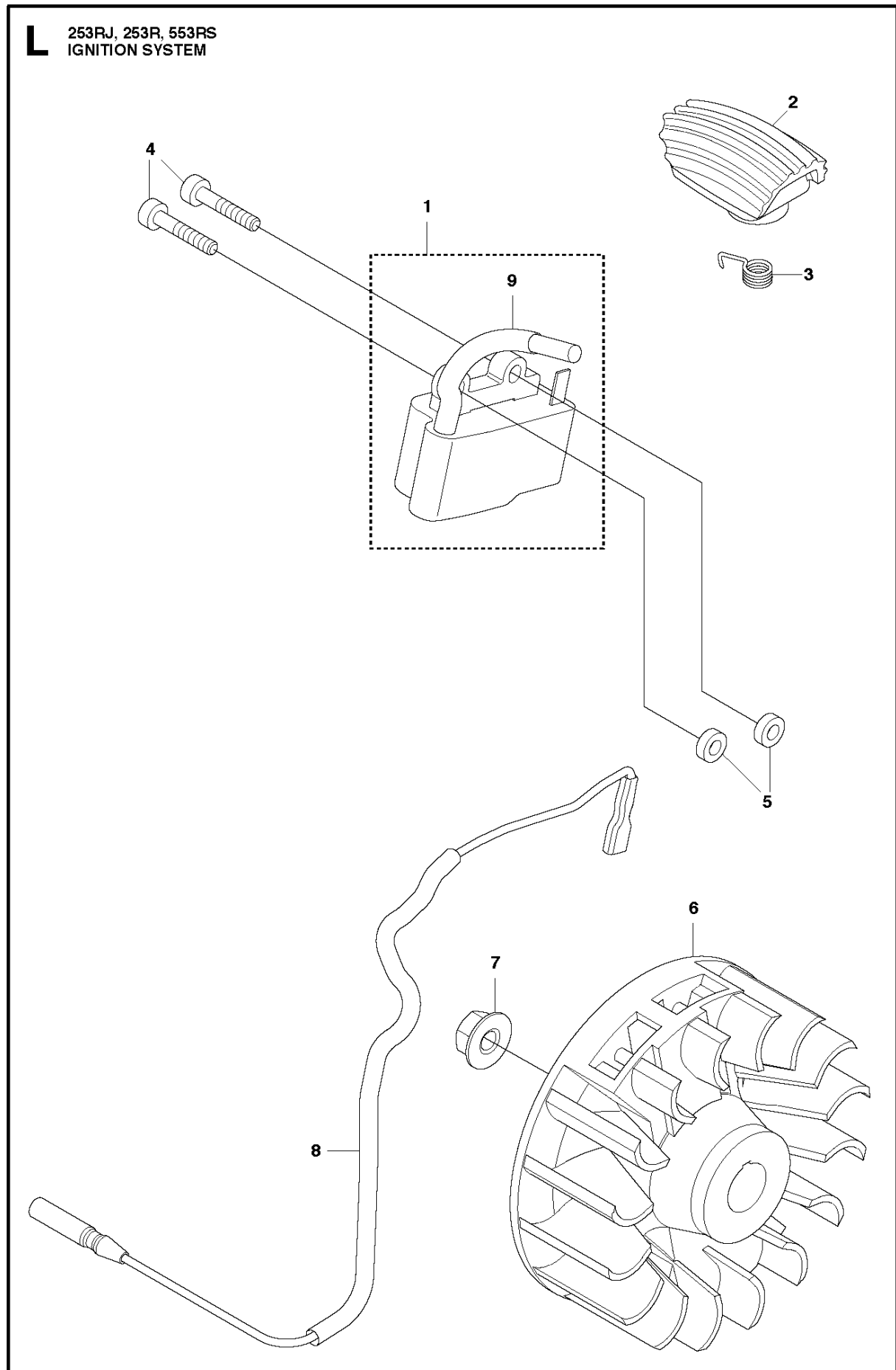
**S** 253RJ, 253R, 553RS  
HARNESS



HARNESS

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT	
1	537 21 63-01	HARNESS		1	
2	502 02 28-02	WELT HOOK		1	1
3	503 73 40-01	FRONT PIECE		1	1
4	503 73 41-02	FRONT PIECE		1	1

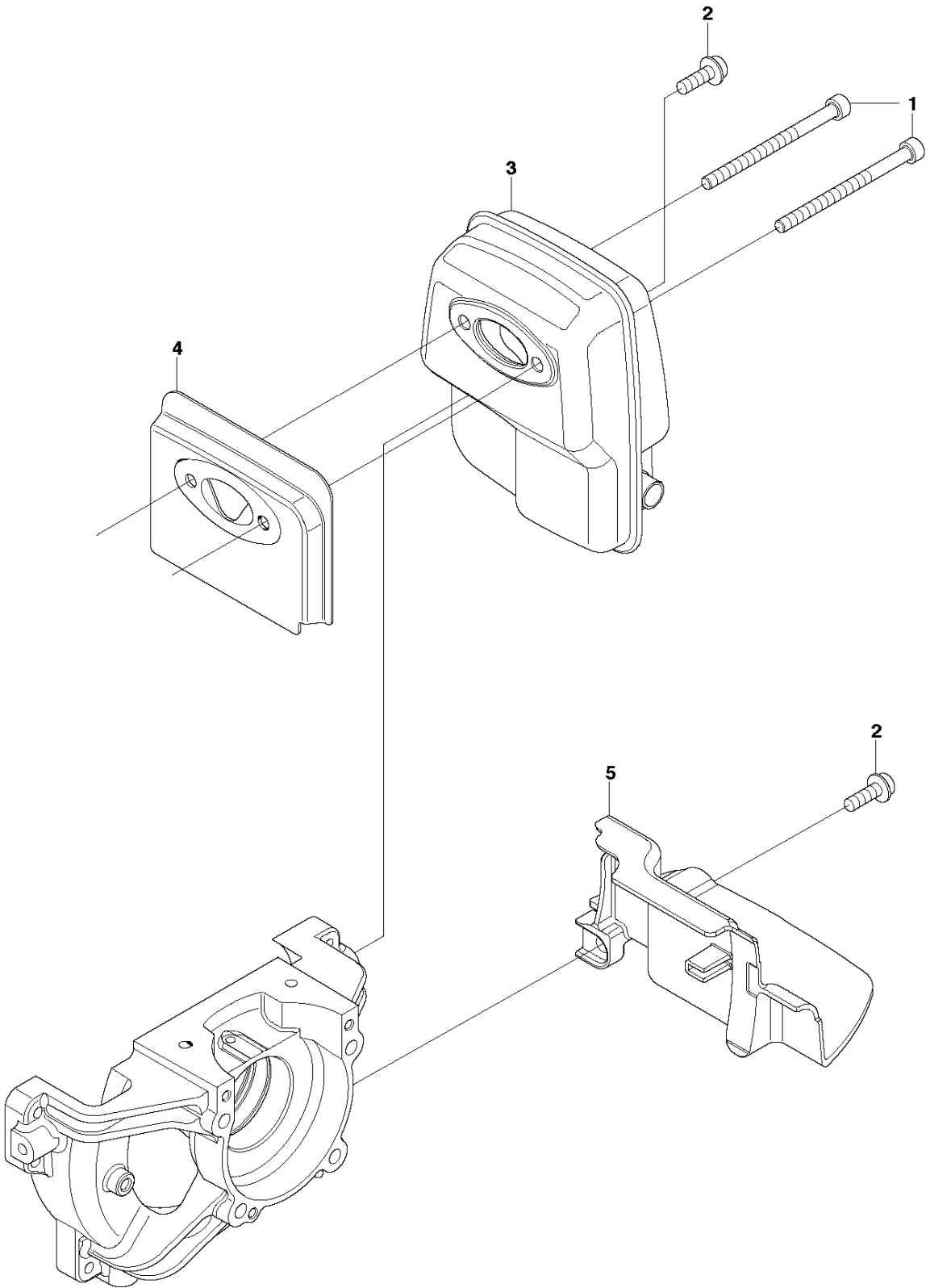


## IGNITION SYSTEM

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT
1	521 64 87-01	COIL		1
2	521 61 00-01	HUB CAP		1
3	505 29 89-01	SPRING		1
4	521 86 09-01	BOLT		2
5	504 11 86-01	SPACER		2
6	521 64 79-01	ROTOR		1
7	513 24 19-01	NUT		1
8	529 25 33-01	CORD		1
9	506 61 82-01	TUBE		1

**H** 253RJ, 253R, 553RS  
MUFFLER

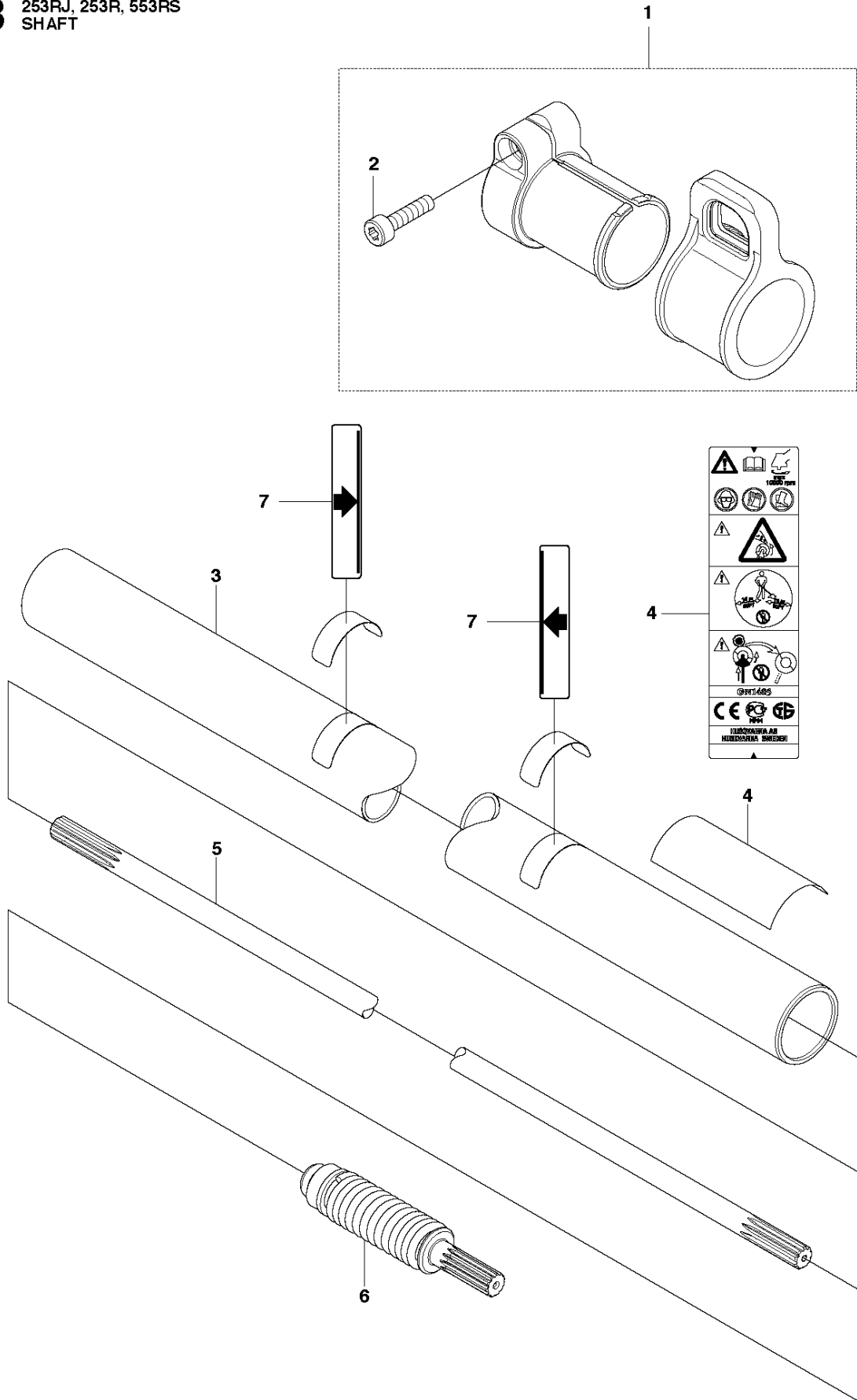


MUFFLER

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT
1	521 51 73-01	BOLT		2
2	515 39 13-01	BOLT		2
3	521 63 53-01	MUFFLER		1
4	528 77 84-01	GASKET		1
5	525 43 17-01	PLATE		1

**B** 253RJ, 253R, 553RS  
SHAFT



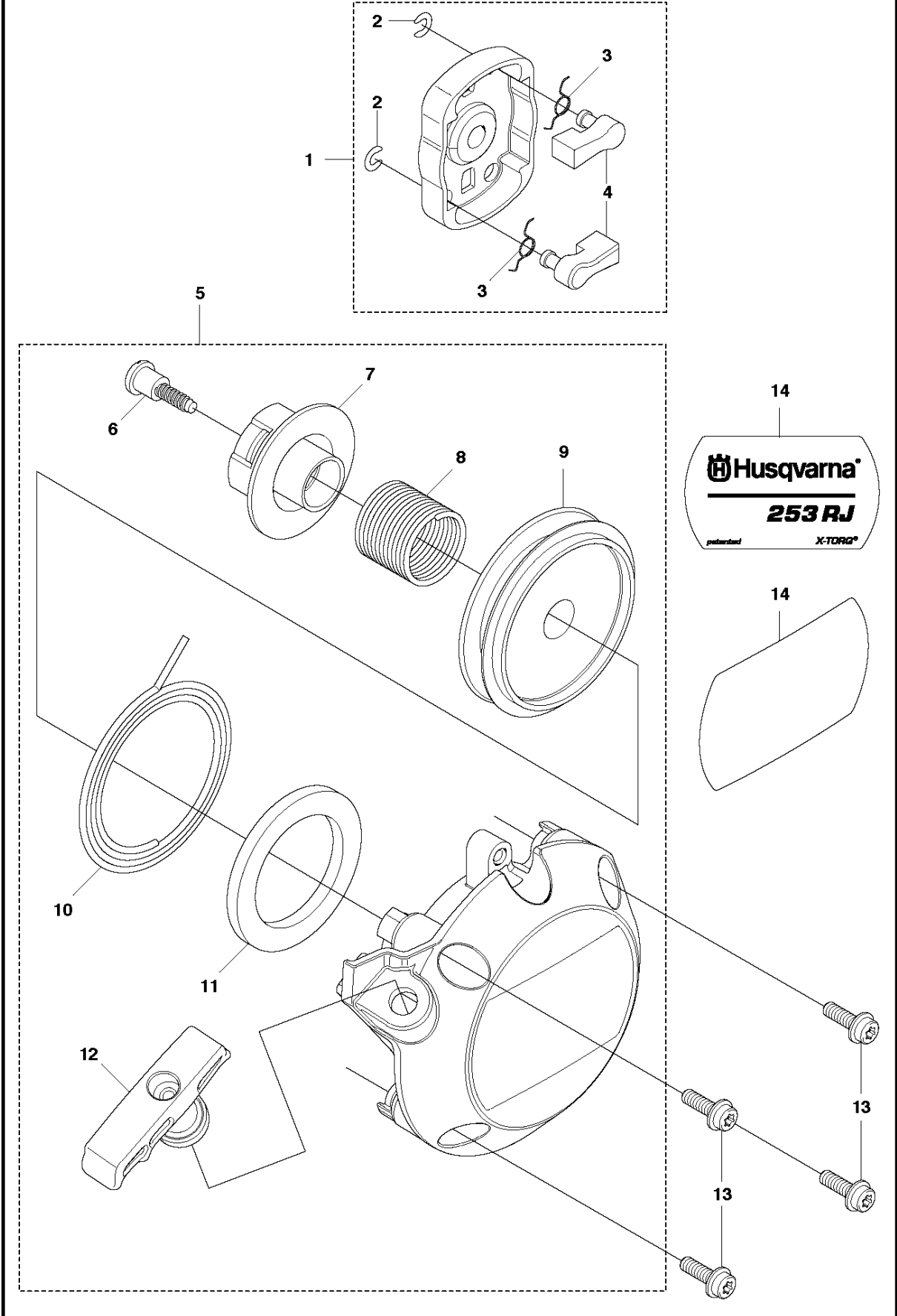


SHAFT

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	521 66 80-01	HANGER-ASSY		1	
2	504 11 43-01	SCREW		1	1
3	521 66 08-01	PIPE-COMP		1	
4	587 22 84-01	LABEL		1	
5	511 58 22-01	SHAFT		1	
6	528 82 61-01	JOINT		1	
7	505 29 58-01	LABEL		1	

**K** 253RJ  
STARTER

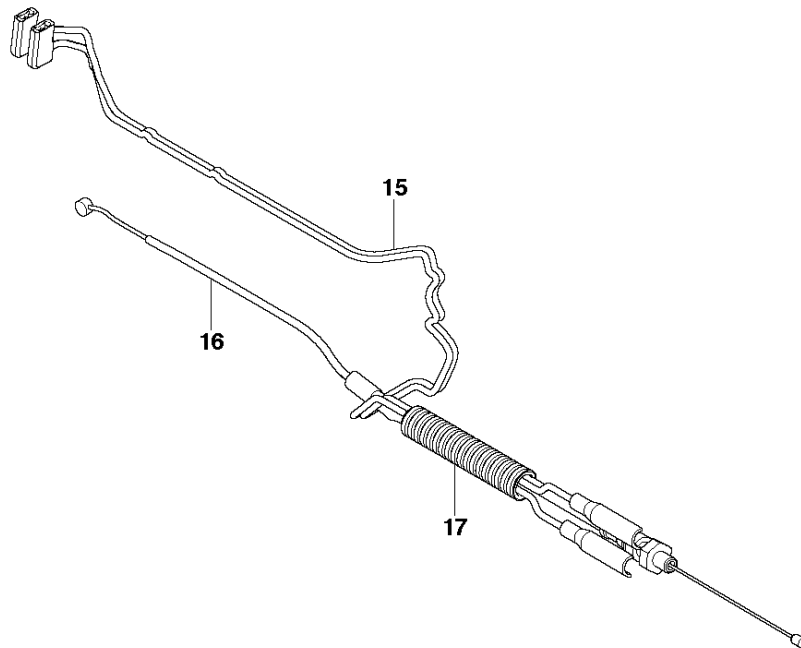
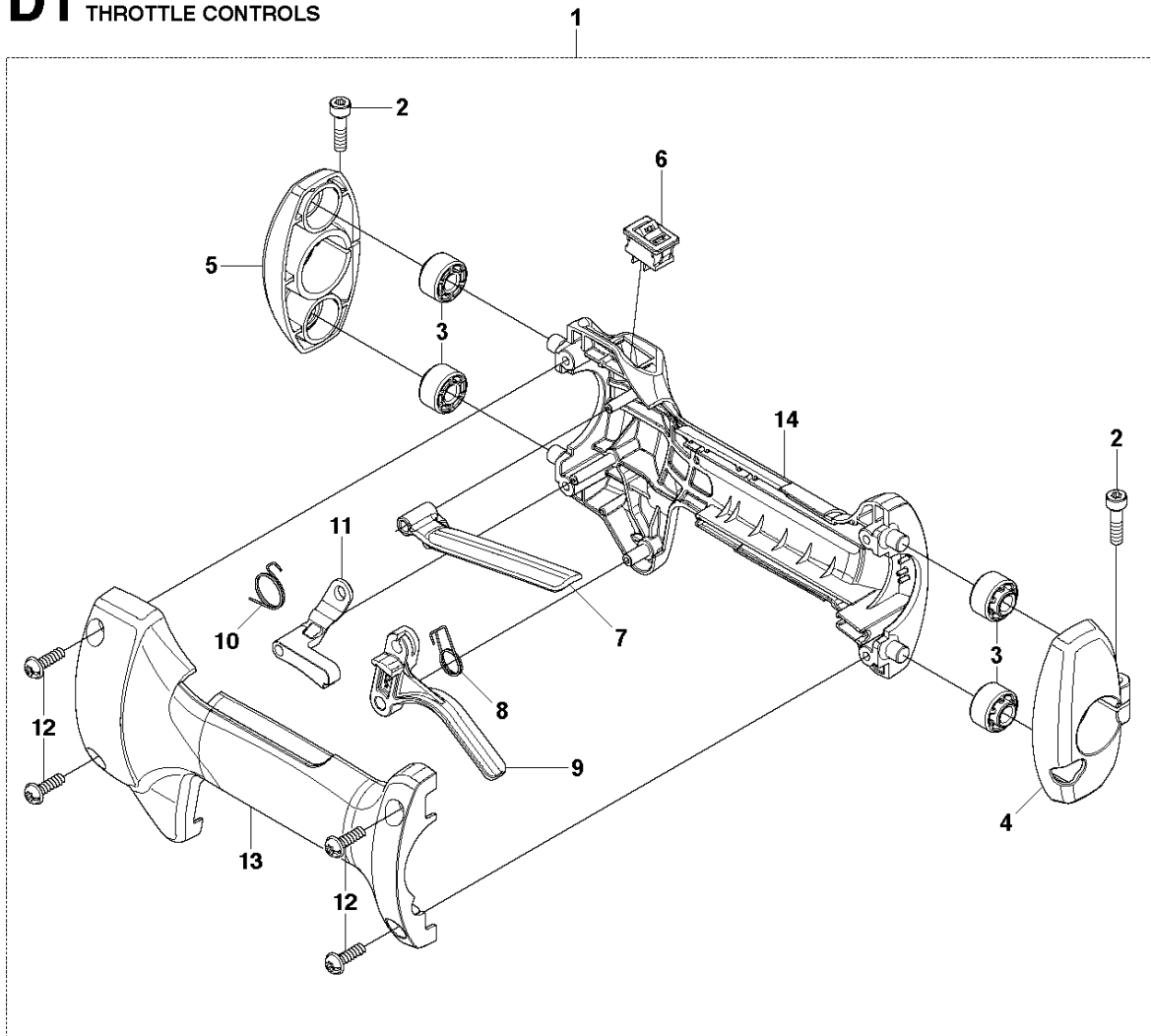


## STARTER

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY KIT	
1	521 64 80-01	PULLEY ASSY		1	
2	513 16 77-01	E-RING		2	1
3	521 63 84-01	SPRING		2	1
4	522 65 11-01	RATCHET		2	1
5	525 43 20-01	STARTER ASSY		1	
6	522 65 41-01	SCREW		1	5
7	522 65 15-01	PLATE CAM		1	5
8	521 63 80-01	SPRING		1	5
9	521 64 81-01	REEL		1	5
10	521 63 77-01	ROPE		1	5
11	521 63 74-01	SPRING		1	5
12	521 61 79-01	KNOB		1	5
13	506 74 56-01	BOLT		4	
14	528 77 10-01	LABEL,RECOIL	253RJ	1	

**D1** 253RJ  
THROTTLE CONTROLS



## THROTTLE CONTROLS

253 RJ, 2011-08

Ref	Part No	Description	Remark	QTY	KIT
1	573 97 66-01	GRIP		1	
2	504 11 43-01	SCREW		2	1
3	521 66 77-01	ABSORBER		4	1
4	529 25 87-01	HOLDER		1	1
5	529 25 78-01	HOLDER		1	1
6	521 85 16-01	SWITCH		1	1
7	521 66 73-01	LEVER		1	1
8	521 66 72-01	SPRING		1	1
9	537 17 42-01	SPRING THROTTLE TRIG		1	1
10	511 59 18-01	SPRING		1	1
11	573 97 70-01	LEVER		1	1
12	521 51 79-01	SCREW		4	1
13	573 97 69-01	BODY		1	1
14	573 97 68-01	BODY		1	1
15	529 25 60-01	CORD		1	
16	529 25 69-01	CABLE		1	
17	521 52 44-01	TUBE		1	