

Parts Manual

AR19 / 968982102
AR25 / 968982105

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.



English

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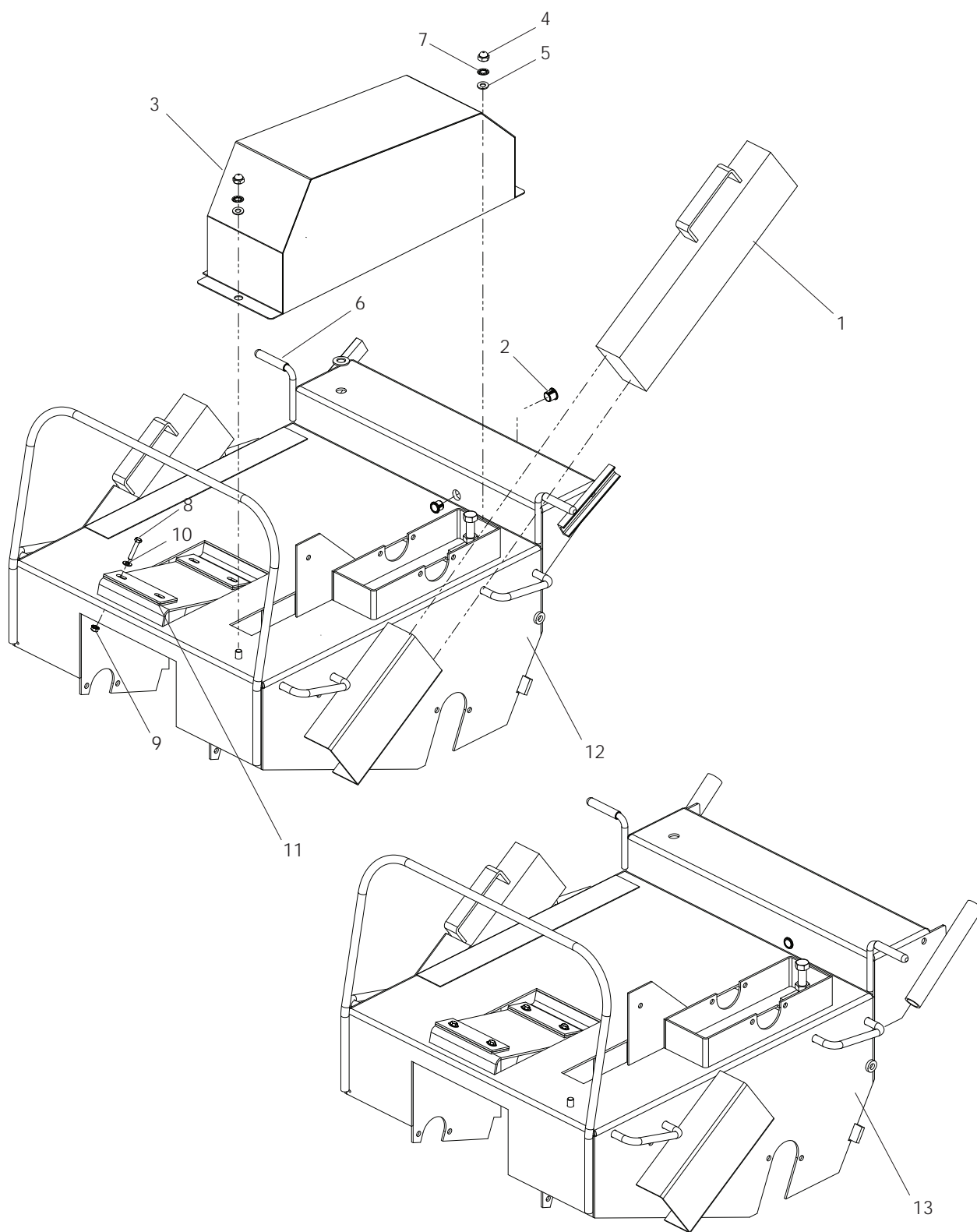
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NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

CHASSIS / FRAME

Model AR19

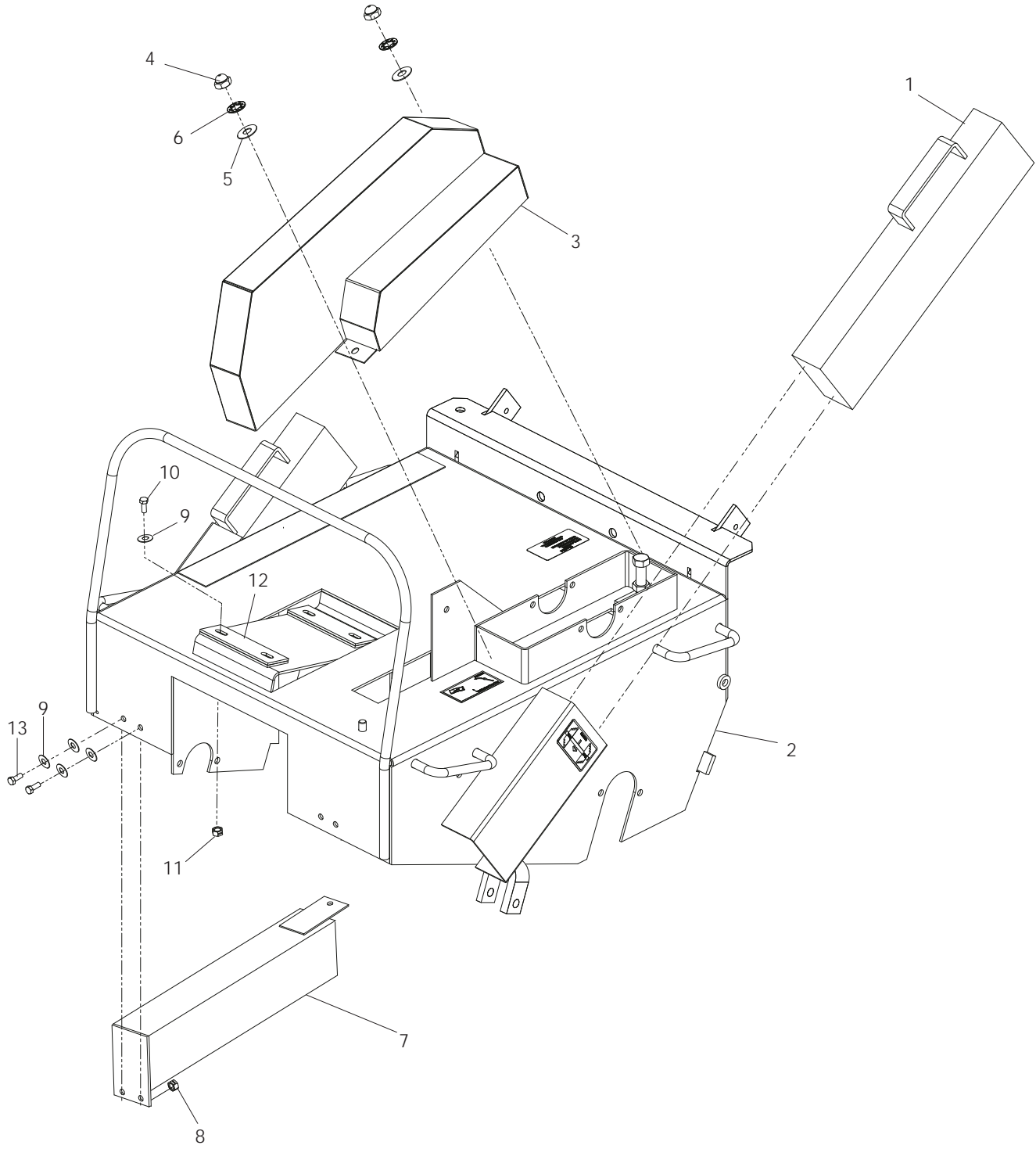


CHASSIS / FRAME

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	540 007600....	2	WEIGHT	11..	539 007203....	1	PLATE KIT (4 ea of Items 8-10 and plates)
2..	539 030465....	2	BUSHING	12..	540 007601....	1	HOUSING W/DECALS (Cam Lock)
3..	540 007602....	1	DRIVE GUARD W/DECALS	13..	522 629301....	1	HOUSING W/DECALS (Link Lock)
4..	539 108746....	2	NUT $\frac{3}{8}$ -16 ACORN	NOT SHOWN			
5..	539 990122....	2	WASHER $\frac{3}{8}$ SAE FLAT	540 007603 ...	1	DECAL KIT, AR19	
6..	539 000034....	2	GRIP, CLUTCH	540 000729 ...	1	PAINT, ORG 1 QT	
7..	539 990390....	2	WASHER $\frac{3}{8}$ ITLW				
8..	539 990669....	4	HCS $\frac{5}{16}$ -18 x 1 $\frac{3}{4}$				
9..	539 108787....	4	NUT $\frac{5}{16}$ -18 KEP HEX				
10..	539 990188....	4	WASHER $\frac{5}{16}$ SAE				

CHASSIS / FRAME

Model AR25



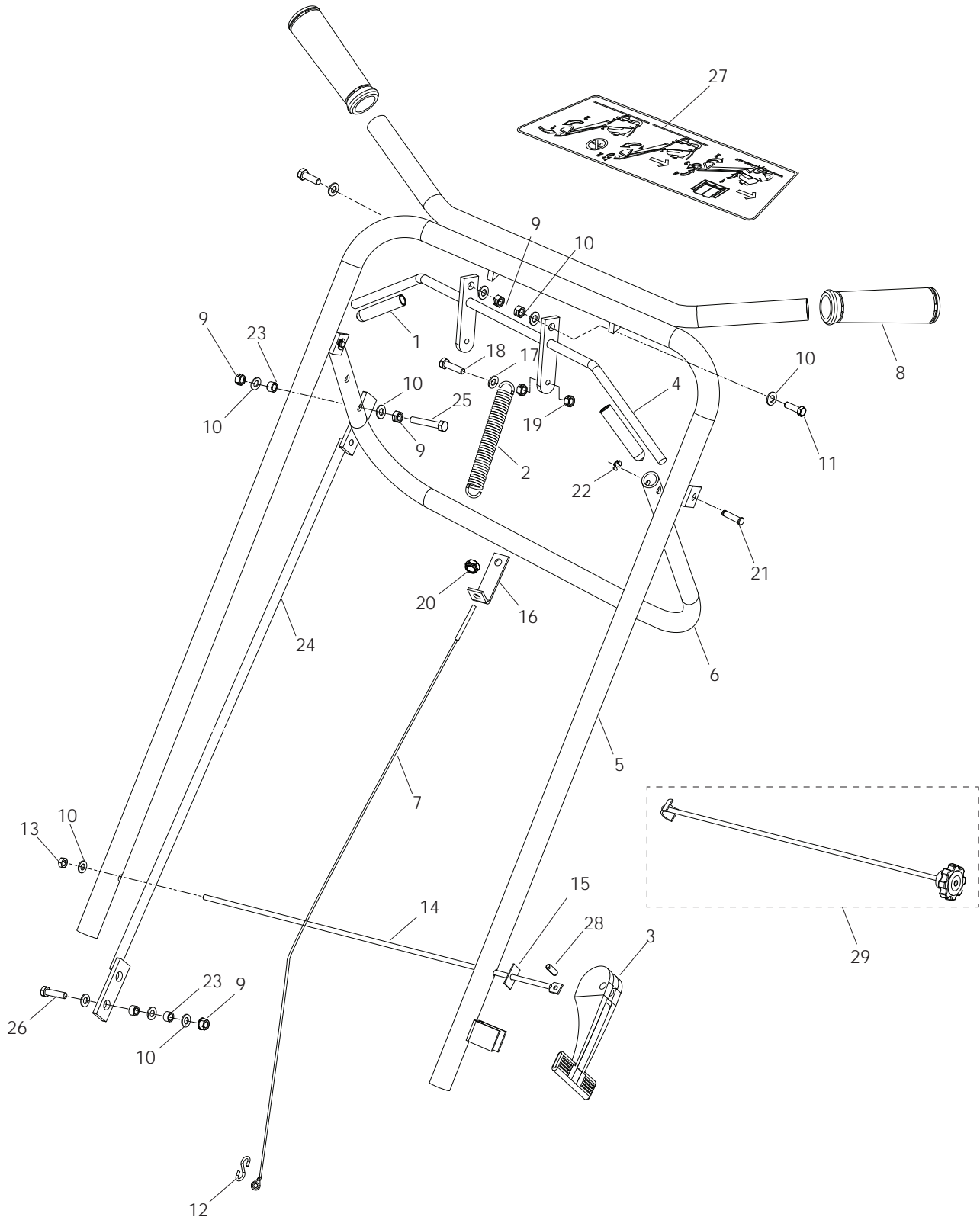
CHASSIS / FRAME

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	540 007600....2	WEIGHT, 36 LBS.	10..	539 990669....4	HCS ⁵ / ₁₆ -18 x 1 ³ / ₄
2..	540 007400....1	HOUSING W/DECALS	11..	539 108787....4	NUT ⁵ / ₁₆ -18 KEP HEX
3..	540 007401....1	DRIVE GUARD W/DECALS	12..	540 007203....1	PLATE KIT (4 ea of Items 9-11 and plates)
4..	539 108746....2	NUT ³ / ₈ -16 ACORN	13..	539 990209....4	HCS ⁵ / ₁₆ -18 x 1
5..	539 990122....2	WASHER ³ / ₈ SAE FLAT	NOT SHOWN			
6..	539 990390....2	WASHER ³ / ₈ ITLW	540 007404 ...1	DECAL KIT	
7..	540 007403....2	WEIGHT, MOUNTED 36 LB	540 000729 ...1	PAINT, ORG 1 QT	
8..	539 990184....4	NUT ⁵ / ₁₆ -18 CTRLK				
9..	539 990188..12	WASHER ⁵ / ₁₆ SAE				

HANDLE

Model AR19
Cam Lock

For Units produced prior to Serial Number 084573366



HANDLE

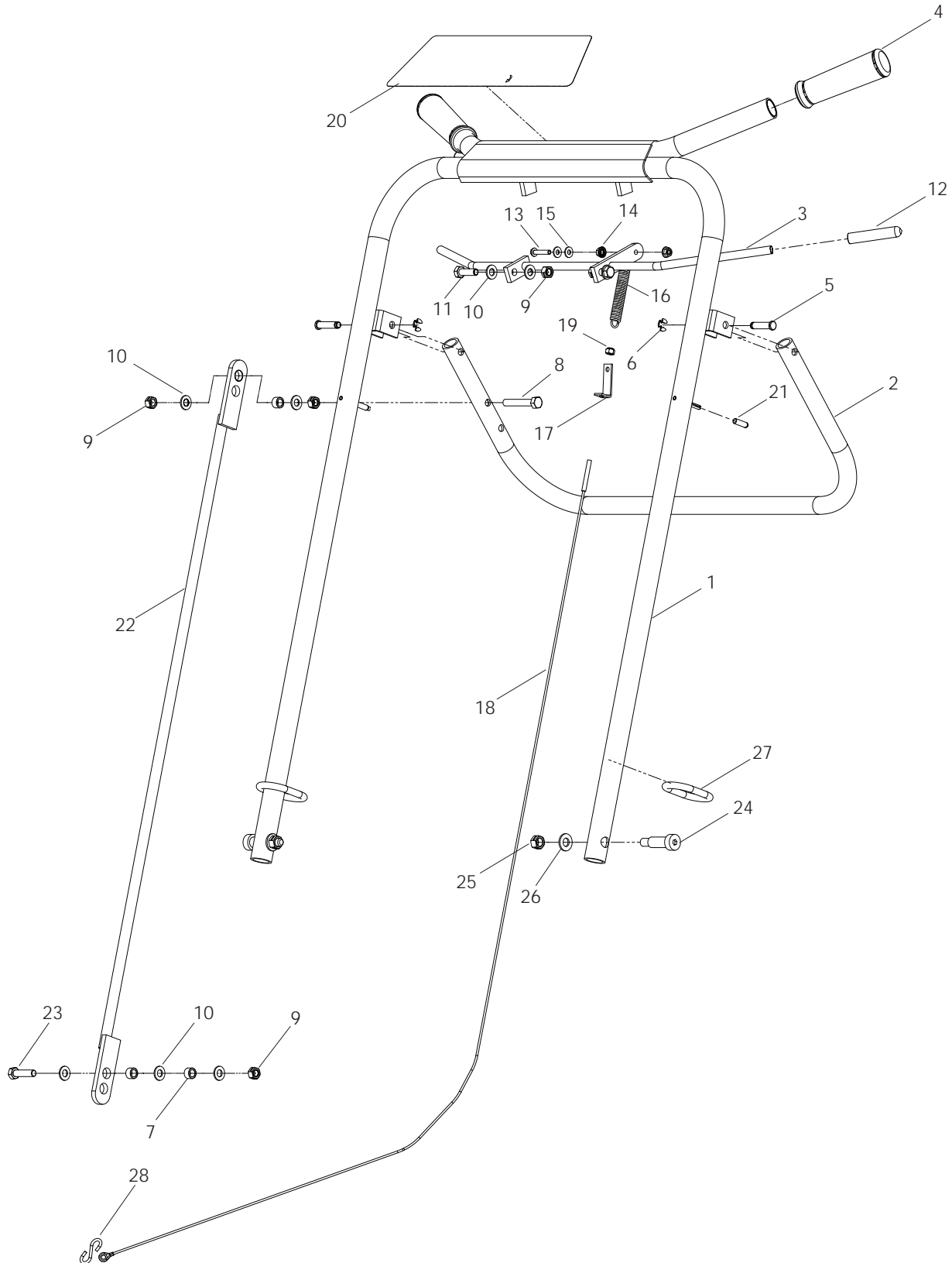
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 000033....	2	GRIP, CLUTCH	17..	539 105408....	2	WASHER #10
2..	539 005129....	1	SPRING, CLUTCH	18..	539 107353....	1	SCREW #10-32 x 1
3..	539 005256....	1	CAM, LOCKING	19..	539 108741....	2	NUT #10-32 FLG LK
4..	540 200168....	1	BAIL	20..	539 976977....	1	NUT #10-24 HEX NYLOC
5..	539 200744....	1	HANDLE	21..	539 003895....	2	PIN, CLEVIS ⁵ / ₁₆
6..	540 200253....	1	CONTROL HANDLE, RR	22..	539 109303....	2	RING, RETAINING EXT ⁵ / ₁₆
7..	540 010189....	1	CABLE, CLUTCH	23..	539 010191....	3	BUSHING ½"
8..	540 007191....	1	GRIPS, HANDLE, PAIR	24..	539 200190....	1	BAR, TRANSPORT LINK
9..	539 990184....	4	NUT ⁵ / ₁₆ -18 CTRLK	25..	539 108395....	1	HCS ⁵ / ₁₆ -18 x 2 TPBLT
10..	539 990188....	7	WASHER ⁵ / ₁₆ SAE	26..	539 990627....	1	HCS ⁵ / ₁₆ -18 x 1¼
11..	539 990209....	2	HCS ⁵ / ₁₆ -18 x 1	27..	540 200122....	1	DECAL, AERATOR HANDLE
12..	539 000101....	1	HOOK, S LINK	28..	539 109274....	1	PIN, ROLL
13..	539 990717....	1	NUT ⁵ / ₁₆ -18 HEX NYLOC	29..	966 979601....	1	RELEASE KIT, HANDLE (optional)
14..	539 010147....	1	ROD, CAM				
15..	539 111816....	1	PIVOT SLIDE	NOT SHOWN			
16..	539 010192....	1	ADJUSTER, CLUTCH CABLE	539 007225 ...	1	CAM ROD KIT	

HANDLE

Model AR19

Link Lock

For Units produced after Serial Number 084573366

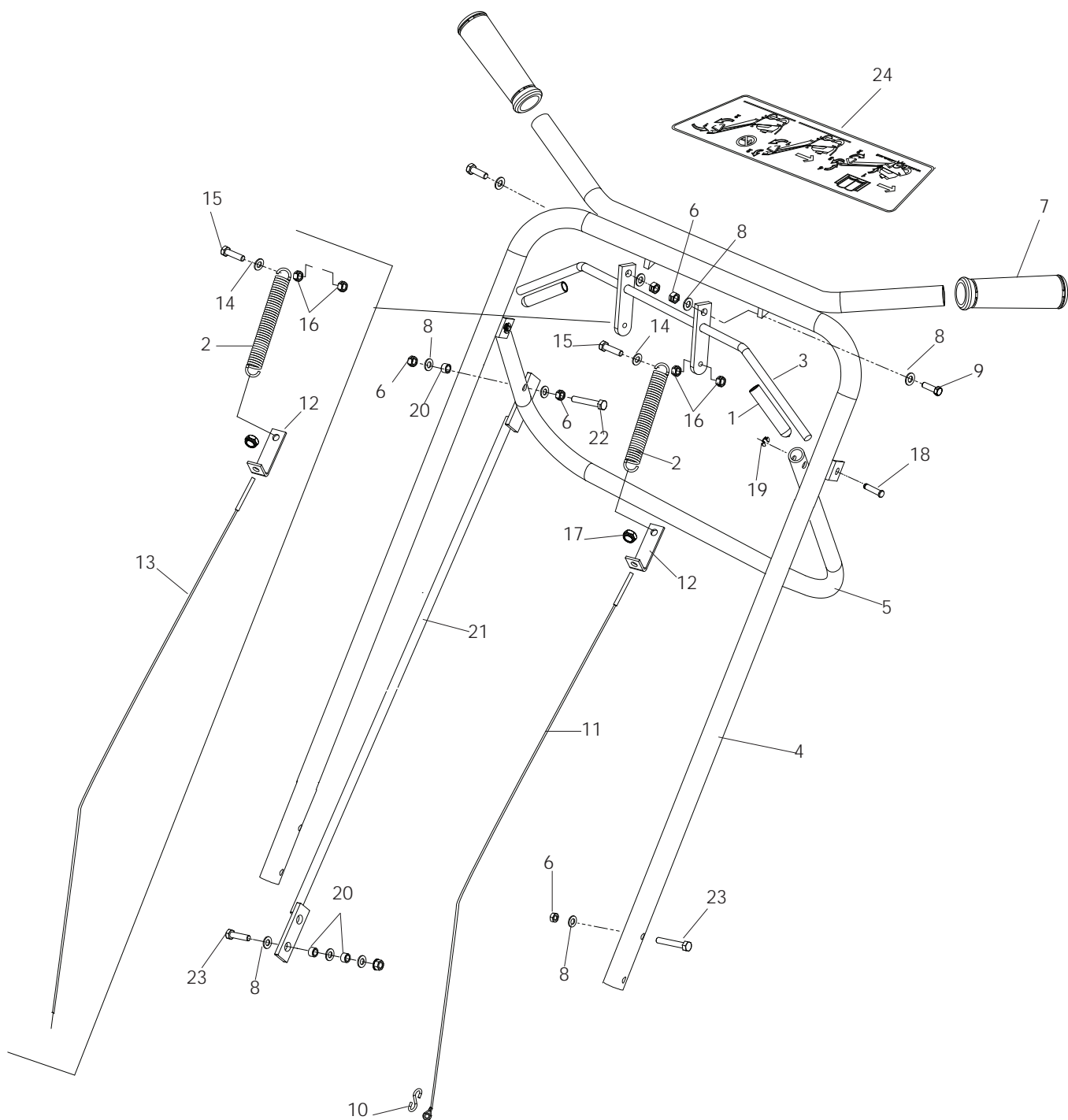


HANDLE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	522 422001....	1	HANDLE	16..	539 005129....	1	SPRING
2..	540 200253....	1	CONTROL HANDLE, RR	17..	540 010192....	1	ADJUSTER, CLUTCH CABLE
3..	540 200168....	1	BAIL	18..	540 010189....	1	CABLE, CLUTCH
4..	540 007191....	1	GRIPS, HANDLE, PAIR	19..	539 976977....	1	NUT #10-24 HEX NYLOC
5..	539 003895....	2	PIN, CLEVIS ⁵ / ₁₆	20..	540 200122....	1	DECAL, AERATOR CONTROL
6..	539 109303....	2	RING, RETAINING EXT ⁵ / ₁₆	21..	522 504301....	2	CAP, VINYL ³ / ₁₆ X ³ / ₄
7..	539 010191....	3	BUSHING ½" LG	22..	539 200190....	1	BAR, TRANSPORT LINK
8..	539 108395....	1	HCS ⁵ / ₁₆ -18 x 2 TPBLT	23..	539 990627....	1	HCS ⁵ / ₁₆ -18 x 1¼
9..	539 990184....	5	NUT ⁵ / ₁₆ -18 CTRLK	24..	522 433401....	2	SCREW, SHOULDER ½ x 1¼
10..	539 990188....	9	WASHER ⁵ / ₁₆ SAE	25..	539 990546....	2	NUT ³ / ₈ -16 HEX CTRLK
11..	539 990209....	2	HCS ⁵ / ₁₆ -18 x 1	26..	539 990122....	2	WASHER ³ / ₈ SAE FLT ZD
12..	539 000340....	2	GRIP, CLUTCH	27..	521 976501....	2	LINK, OBLONG
13..	539 107353....	1	SCREW #10-32 x 1	28..	539 000101....	1	S HOOK
14..	539 108741....	2	NUT #10-32 FLG LK	NOT SHOWN			
15..	539 105408....	2	WASHER #10 FLAT		522 421001 ...	1	HANDLE ASSM

HANDLE

Model AR25

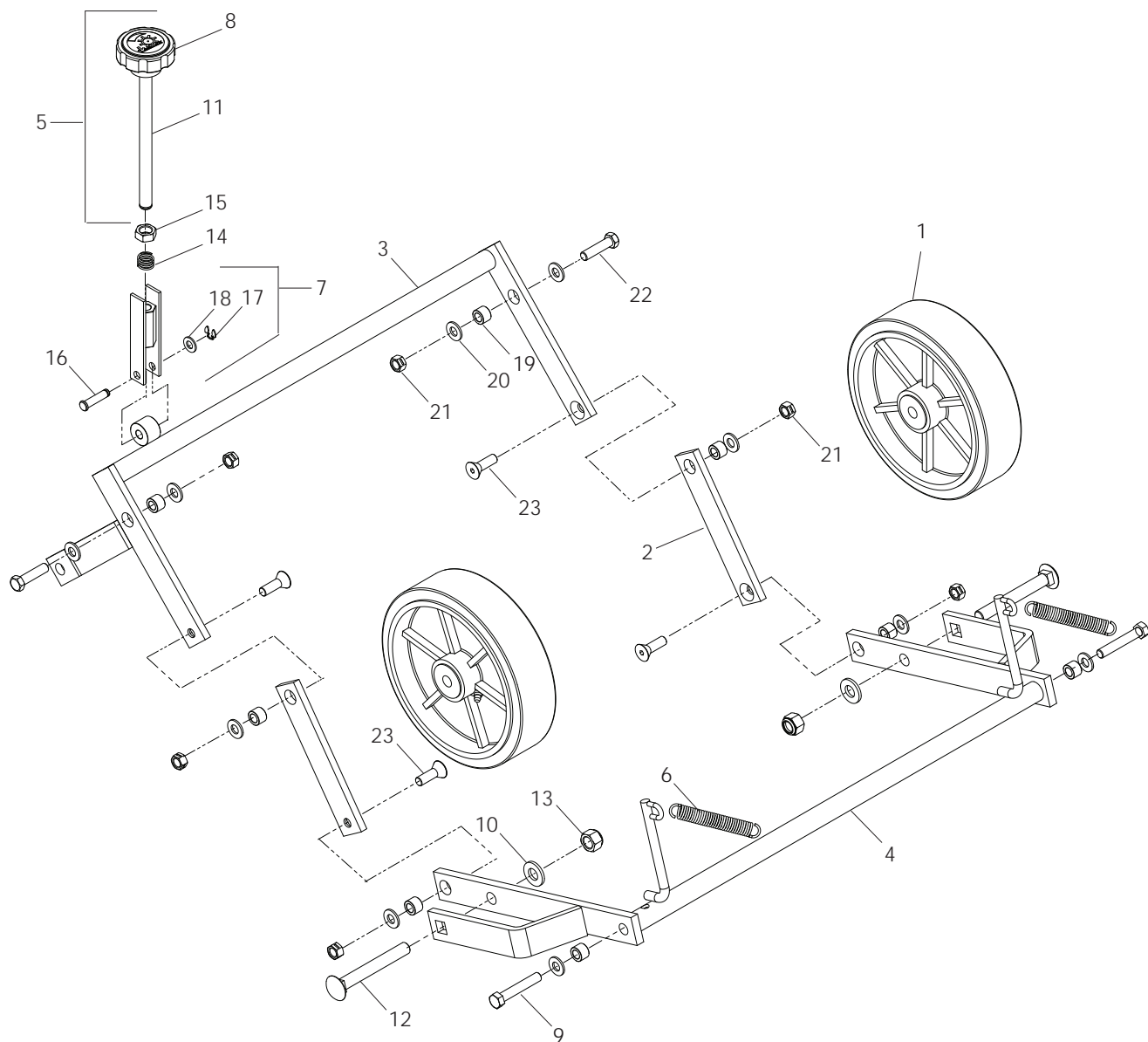


HANDLE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	540 000034....	2	GRIP, CLUTCH	13..	540 012470....	1	CABLE, THROTTLE, HONDA
2..	540 005129....	2	SPRING, CLUTCH	14..	539 105408....	4	WASHER #10
3..	540 007405....	1	CLUTCH/THROTTLE CTRL	15..	539 107353....	2	SCREW #10-32 x 1
4..	540 007406....	1	HANDLE W/GRIPS	16..	539 108741....	4	NUT #10-32 FLG LK
5..	539 007174....	1	HANDLE, CONTROL, RR	17..	539 976977....	1	NUT #10-24 HEX NYLOC
6..	539 990184....	6	NUT ⁵ / ₁₆ -18 CTRLK	18..	539 003895....	2	PIN, CLEVIS ⁵ / ₁₆
7..	540 007191....	1	GRIPS, HANDLE, PAIR	19..	539 109303....	2	RING, RETAINING, EXT ⁵ / ₁₆
8..	539 990188..	10	WASHER ⁵ / ₁₆ SAE	20..	539 010191....	3	BUSHING ½"
9..	539 990209....	2	HCS ⁵ / ₁₆ -18 x 1	21..	539 200190....	1	BAR, TRANSPORT LINK
10..	539 000101....	1	HOOK, S LINK	22..	539 990627....	1	HCS ⁵ / ₁₆ -18 x 1¼
11..	540 010189....	1	CABLE, CLUTCH	23..	539 990669....	3	HCS ⁵ / ₁₆ -18 x 1¾
12..	540 010192....	2	ADJUSTER, CLUTCH CABLE	24..	540 200122....	1	DECAL, AERATOR HANDLE

WHEELS

Model AR19

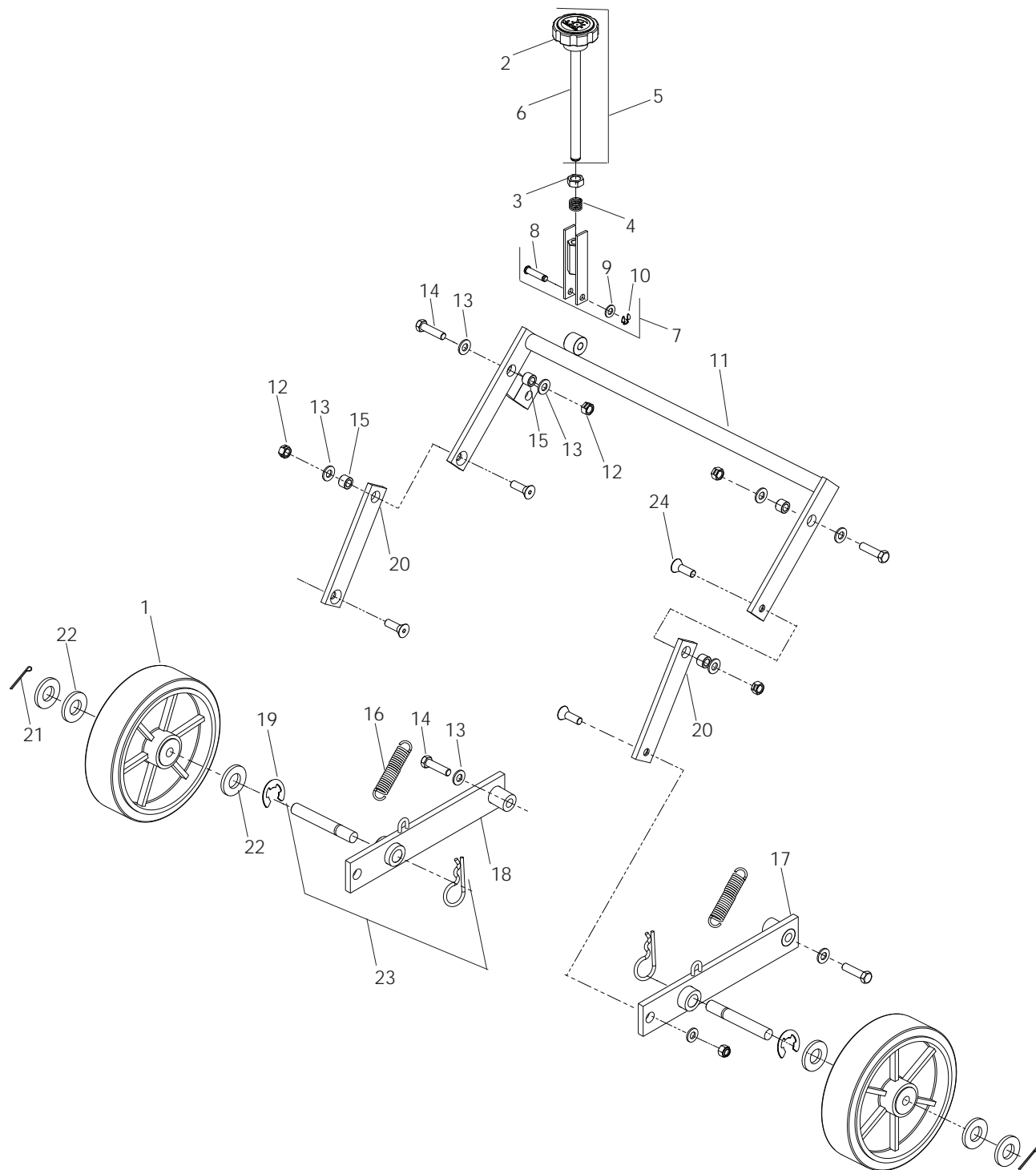


WHEELS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 000047....	2 WHEEL W/BUSHING	13..	539 101331....	2 NUT ½-13 NYLOC
2..	539 007107....	2 ARM, LINK	14..	539 005153....	1 SPRING, HEIGHT ADJUST
3..	539 200219....	1 TRUNNION	15..	539 990625....	1 NUT ½-13 JAM
4..	539 007620....	1 AXLE, WHEEL CARRIAGE	16..	539 003895....	1 PIN, CLEVIS 5/16
5..	539 010163....	1 KNOB ASSEMBLY	17..	539 109303....	1 RING, RETAINING EXT 5/16
6..	539 010195....	2 SPRING, AXLE	18..	539 990188....	1 WASHER 5/16 SAE
7..	539 007215....	1 BRACKET KIT, DEPTH	19..	539 010110....	8 BUSHING, STEEL
8..	539 000035....	1 KNOB	20..	539 990122..	14 WASHER 3/8 SAE FLAT
9..	539 108551....	2 HCS 3/8-16 x 2¼ GR8	21..	539 990546....	4 NUT 3/8-16 HEX CTRLK
10..	539 990250....	2 WASHER ½ SAE FLAT	22..	539 990655....	2 HCS 3/8-16 x 1½
11..	539 108581....	1 STUD ½-13 x 77/8 SPEC	23..	539 108494....	4 SCREW 3/8-16 x 1¼
12..	539 108484....	2 RHSNB ½-13 x 4				

WHEELS

Model AR25

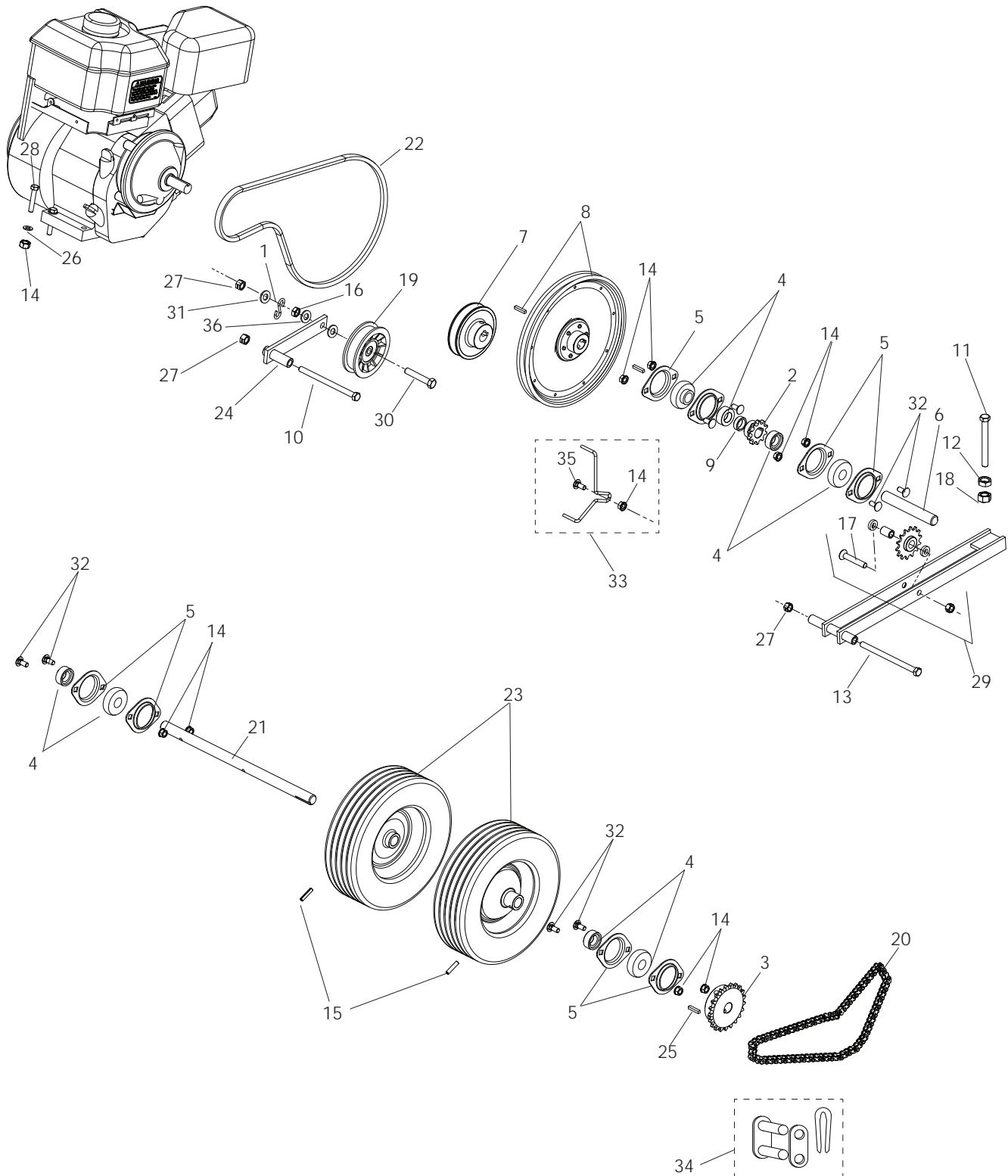


WHEELS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 000047....	2	WHEEL W/BUSHING	13..	539 990122 ...	6	WASHER $\frac{3}{8}$ SAE FLAT
2..	539 000035....	1	KNOB	14..	539 990655 ...	2	HCS $\frac{3}{8}$ -16 x $1\frac{1}{2}$
3..	539 990625....	2	NUT $\frac{1}{2}$ -13 HEX JAM	15..	539 010110....	8	BUSHING, STEEL
4..	539 005153....	1	SPRING, HEIGHT ADJUST	16..	539 010195....	2	SPRING, AXLE
5..	539 007163....	1	KNOB ASSEMBLY	17..	539 007412....	1	WHEEL ARM, RIGHT
6..	539 108581....	1	STUD $\frac{1}{2}$ -13 x $7\frac{7}{8}$	18..	539 007413....	1	WHEEL ARM, LEFT
7..	539 007215....	1	BRACKET KIT, DEPTH	19..	539 102454....	2	E-RING $\frac{3}{4}$ "
8..	539 003895....	1	PIN, CLEVIS $\frac{5}{16}$	20..	539 007107....	2	LIFT LINK
9..	539 990188....	1	WASHER $\frac{5}{16}$ SAE	21..	539 109246....	2	PIN, COTTER $\frac{1}{8}$ X 1
10..	539 109303....	1	RING, RETAINING EXT $\frac{5}{16}$	22..	539 109333....	6	WASHER $\frac{3}{4}$
11..	539 007119....	1	TRUNNION	23..	539 007411....	2	AXLE KIT
12..	539 990546....	1	NUT $\frac{3}{8}$ -16 HEX CTRLK	24..	539 108494....	4	SCREW $\frac{3}{8}$ -16 x $1\frac{1}{4}$

POWER TRAIN

Model AR19

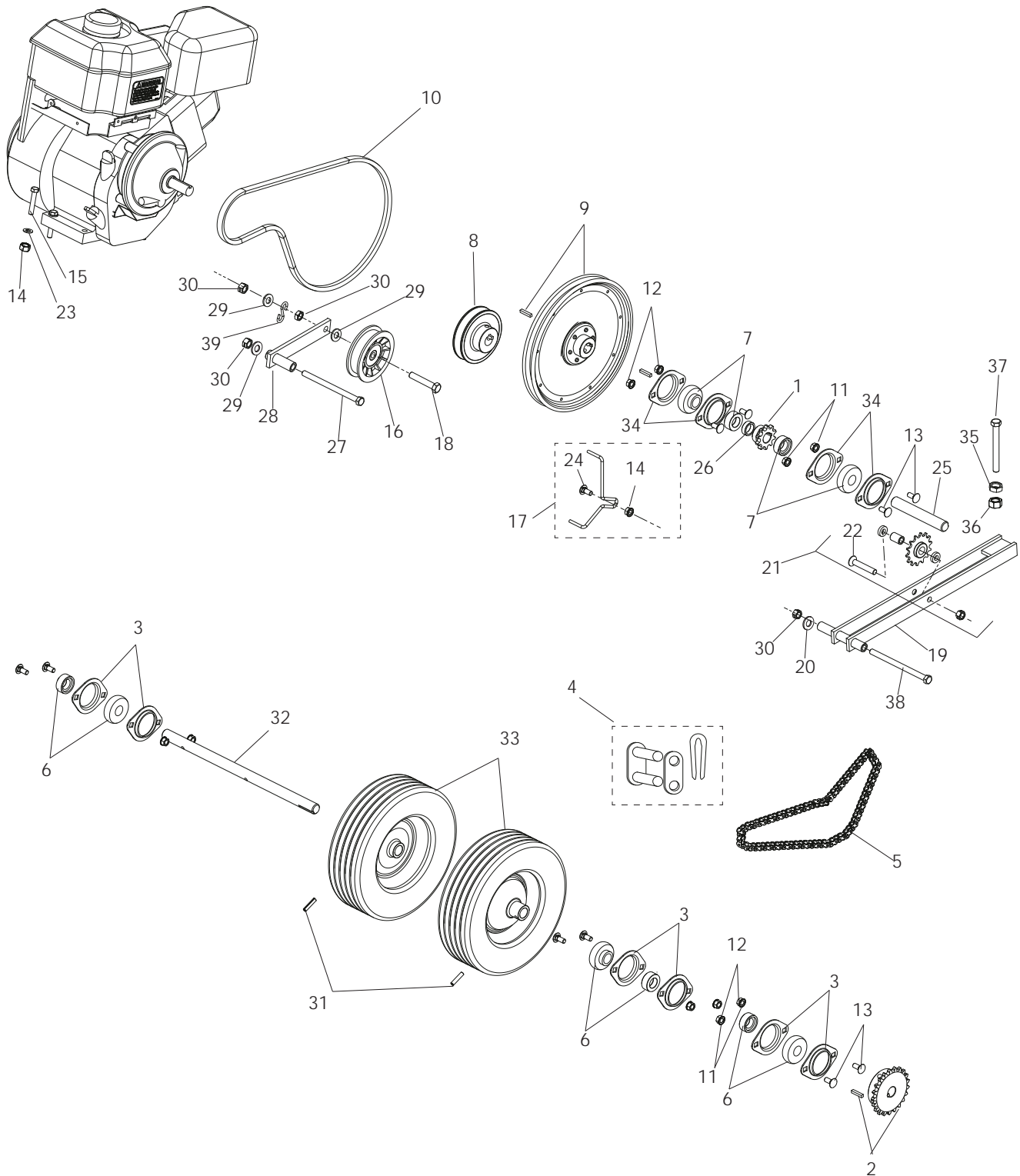


POWER TRAIN

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 000101....	1	HOOK, S	18..	539 990258....	1	NUT ½-13 HEX
2..	539 000301....	1	SPROCKET, JACK SHAFT W/SET SCREWS AND KEY	19..	539 110311	1	PULLEY, IDLER
3..	539 000303....	1	SPROCKET, DRIVE WHEEL W/SET SCREWS AND KEY	20..	539 112661	1	CHAIN, STD
4..	539 000315....	4	BEARING, ¾"	21..	539 012503....	1	SHAFT, WHEEL, FRONT
			W/LOCKING COLLAR	22..	539 200679....	1	V-BELT
5..	539 000316....	4	FLANGE, BEARING, ¾"	23..	540 010161....	2	WHEEL 10 x 3
6..	539 007660....	1	JACKSHAFT W/KEY	24..	540 200091....	1	IDLER WELDMENT
7..	539 000328....	1	V-PULLEY A-4"	25..	539 910061....	1	KEY ¾/16 x 1 SQ
8..	539 000332....	1	V-PULLEY A-10"	26..	539 990188....	4	WASHER 5/16 SAE
9..	539 010111	1	BUSHING, SPROCKET	27..	539 990546....	3	NUT ¾/8-16 HEX CTRLK
10..	539 101341....	1	HCS ¾/8-16 x 3	28..	539 990669....	4	HCS 5/16-18 x 1¾
11..	539 108365....	1	HCS ½-13 x 4 TPBLT	29..	539 007209....	1	IDLER SPROCKET KIT
12..	539 990625....	1	NUT ½-13 HEX JAM	30..	539 990588....	1	HCS ¾/8-16 x 2
13..	539 108505....	1	HCS ¾/8-16 x 5½	31..	539 990122....	2	WASHER ¾/8 SAE FLAT
14..	539 108787....	8	NUT 5/16-18 KEP HEX	32..	539 990316....	9	RHSNB 5/16-18 x ¾
15..	539 109273....	2	PIN ROLL ¼ x 1½	33..	539 007205....	1	BELT KEEPER KIT
16..	539 109332....	1	NUT ¾/8-16 HEX JAM	34..	539 000307....	1	MASTER LINK
17..	539 109391....	1	SCREW ¾/8-16 x 2¼	35..	539 990799....	1	RHSNB 5/16-18 x 5/8
				36..	539 990390....	3	WASHER ¾/8 INTLOCK

POWER TRAIN

Model AR25

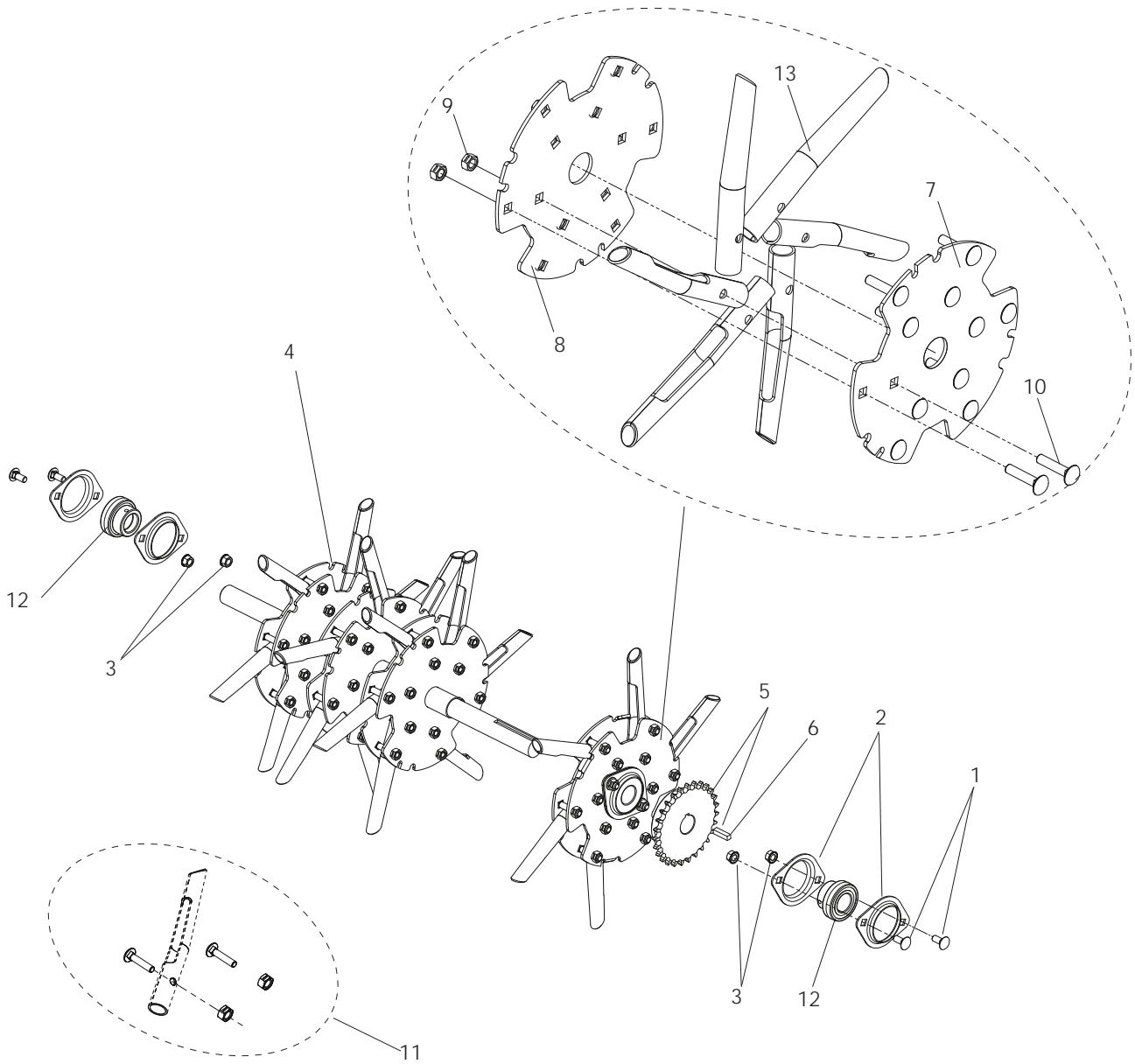


POWER TRAIN

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 007416....1	SPROCKET, JACKSHAFT, W/KEY	19..	540 007425....1	CHAIN IDLER
2..	539 007417....1	SPROCKET, WHEEL W/SET SCREWS & KEY	20..	539 990517....2	WASHER ³ / ₈
3..	539 000316....6	FLANGE, BEARING	21..	539 007426....1	IDLER SPRKT KIT, CHAIN
4..	539 007419....1	MASTER LINK FOR 7420	22..	539 109391....1	SCREW ³ / ₈ -16 x 2 ¹ / ₄
5..	539 130886....1	CHAIN, ROLLER	23..	539 990188....4	WASHER ⁵ / ₁₆ SAE
6..	539 000315....3	BEARING ³ / ₄ " W/LCK COLLAR	24..	539 990799....1	RHSNB ⁵ / ₁₆ -18 x ⁵ / ₈
7..	539 000317....4	BEARING 1" W/LCK COLLAR	25..	539 007427....1	JACKSHAFT, W/KEY
8..	539 000328....1	V-PULLEY A-4" W/SET SCREWS & KEY	26..	539 0101111	BUSHING, SPROCKET
9..	539 007421....1	V-PULLEY A-10" W/SET SCREWS & KEY	27..	539 101341....1	HCS ³ / ₈ -16 x 3
10..	539 000336....1	V-BELT A-44" SPECIAL	28..	540 200091....1	IDLER WELDMENT
11..	539 108576....6	WASHER ⁵ / ₁₆ ITLW	29..	539 990122....6	WASHER ³ / ₈ SAE FLAT
12..	539 990184....6	NUT ⁵ / ₁₆ -18 CTRLK	30..	539 990546....3	NUT ³ / ₈ -16 HEX CTRLK
13..	539 990316....6	RHSNB ⁵ / ₁₆ -18 x ³ / ₄	31..	539 109273....2	PIN, ROLL, ¹ / ₄ x 1 ¹ / ₈
14..	539 108787....5	NUT ⁵ / ₁₆ -18 KEP HEX	32..	539 012130....1	SHAFT, WHEEL, FRONT
15..	539 976935....4	HCS ⁵ / ₁₆ -18 x 1 ¹ / ₂	33..	540 010161....2	WHEEL, 10 x 3
16..	539 1103111	PULLEY, IDLER	34..	539 000318....4	FLANGE, BEARING 1"
17..	539 007205....1	BELT KEEPER KIT	35..	539 990625....1	NUT ¹ / ₂ -13 JAM
18..	539 990588....1	HCS ³ / ₈ -16 x 2	36..	539 990258....1	NUT ¹ / ₂ -13
				37..	539 108365....1	HCS ¹ / ₂ -13 x 4 TPBLT
				38..	539 108505....1	HCS ³ / ₈ -16 x 5 ¹ / ₂
				39..	539 000101....1	HOOK, S

TINES

Model AR19

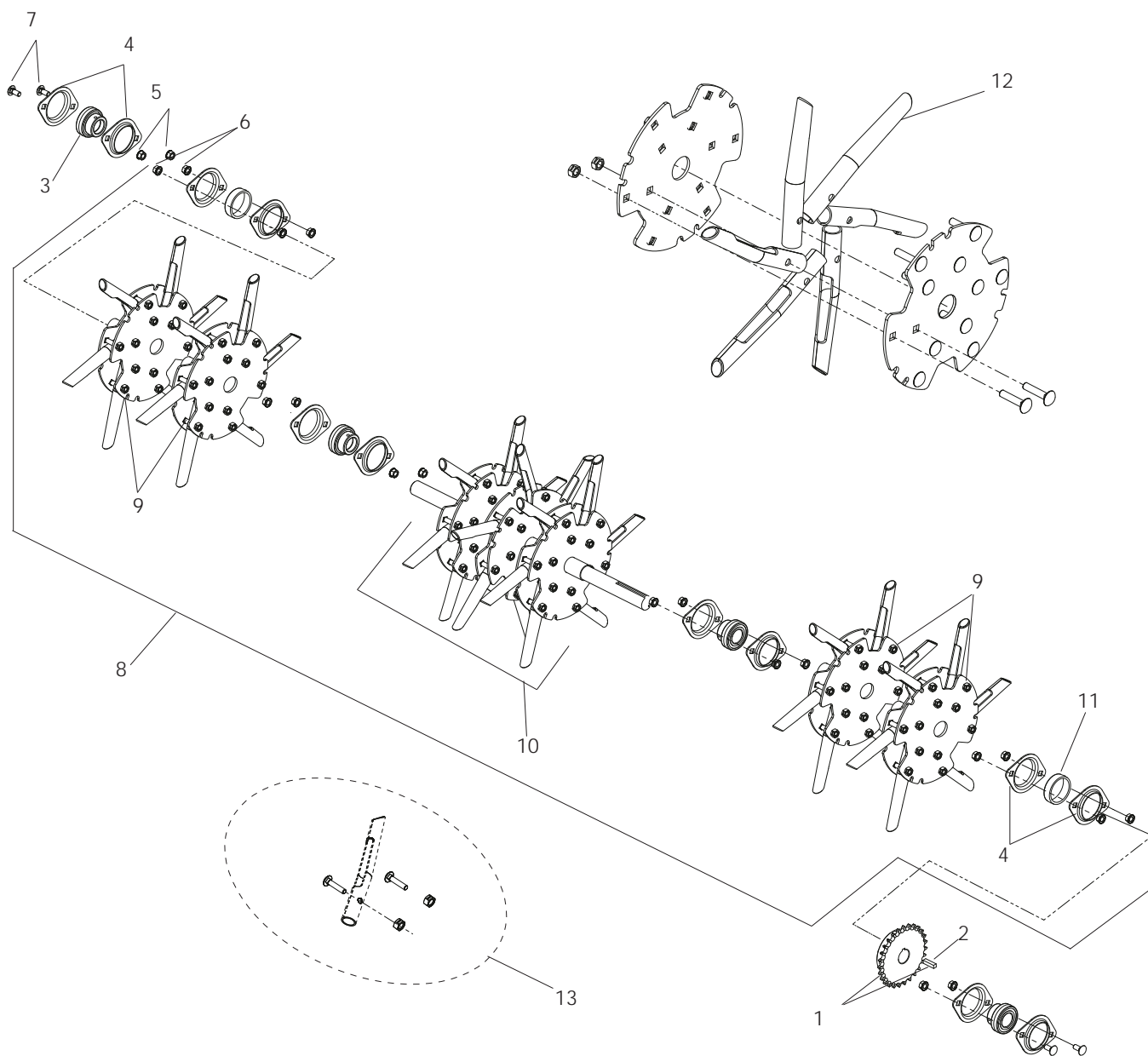


TINES

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 108580....	4	RHSNB ⁵ / ₁₆ -18 x ³ / ₄	10..	539 102933..	10	RHSNB ⁵ / ₁₆ -18 x 1½
2..	539 000318....	4	FLANGE, BEARING 1"	11..	539 007212....	1	FASTENER KIT (48 EACH BOLTS & NUTS)
3..	539 108787....	6	NUT ⁵ / ₁₆ -18 KEP HEX		539 007103 ...	1	TINE FASTENER KIT (12 EACH BOLTS & NUTS)
4..	539 007157....	1	ROTOR SHAFT, W/O TINES	12..	539 000317....	4	BEARING 1" W/LCK COLLAR
5..	539 000303....	1	SPROCKET, ROTOR W/SET SCREWS AND KEY	13..	539 007112....	1	TINE KIT (6 TINES)
6..	539 105308....	1	KEY ¼ SQ x 1		539 007211....	1	TINE KIT (24 TINES)
7..	539 007649....	1	ROTOR PLATE LT				
8..	539 007640....	1	ROTOR PLATE RT				
9..	539 990184..	10	NUT ⁵ / ₁₆ -18 CTRLK				

TINES

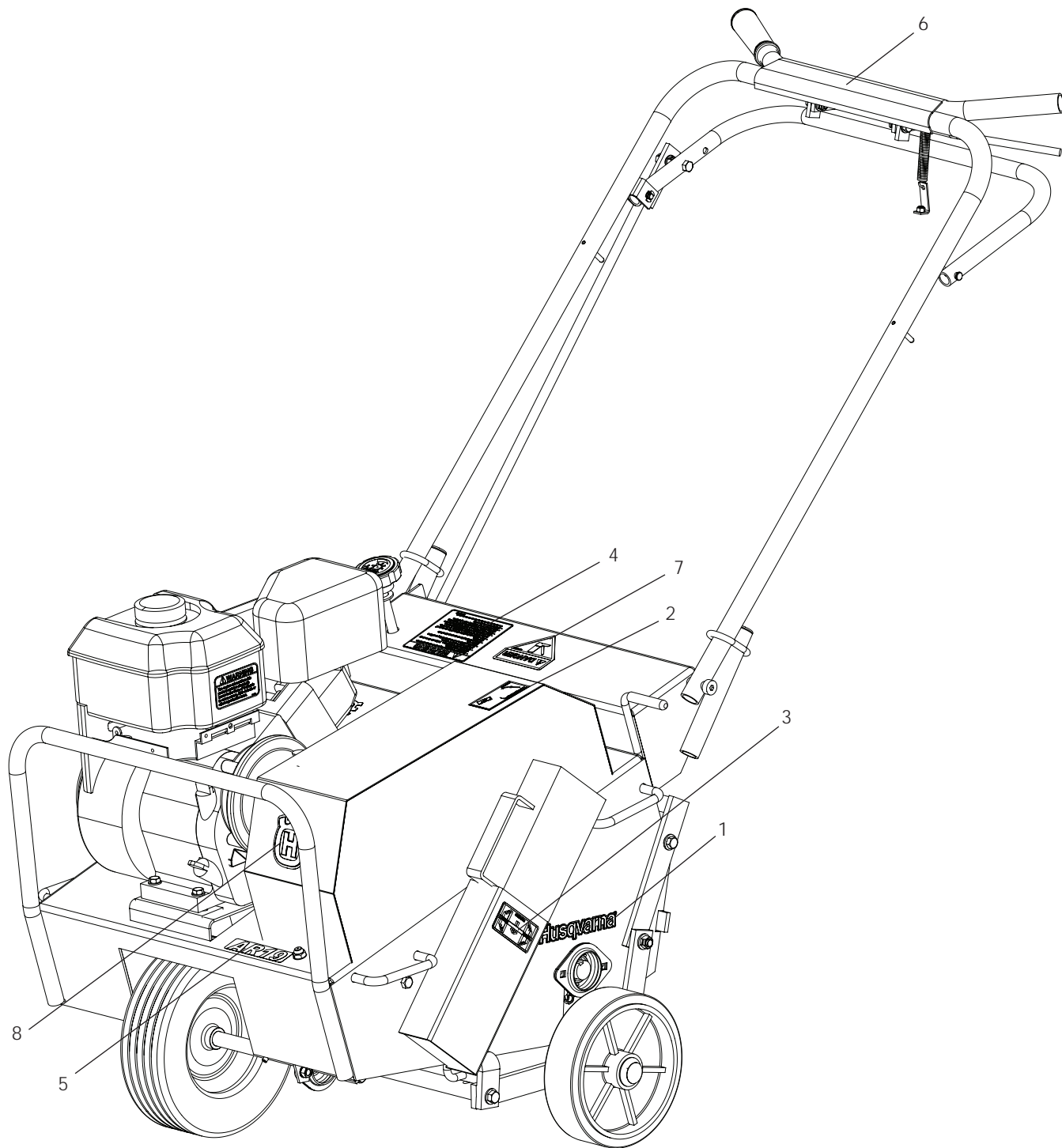
Model AR25



TINES

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 007418....1	SPROCKET, ROTOR, W/SET SCREWS & KEY	10..	539 007424....1	CNTR TINE ROTOR SHAFT W/O TINES
2..	539 105308....1	KEY, ¼ SQ x 1	11..	539 007108....2	BEARING W/O LCK COLLAR
3..	539 000317....4	BEARING 1" W/LCK COLLAR	12..	539 0071111	TINE SET, CLOSED SPOON, 42 EACH
4..	539 000318....4	FLANGE, BEARING 1"		539 007112....7	...	TINE SET, CLOSED SPOON, 6 EACH
5..	539 108576....4	WASHER ⁵ / ₁₆	13..	539 007102....1	TINE FASTENER KIT 96 EACH BOLTS & NUTS
6..	539 990184....4	NUT ⁵ / ₁₆ -18, CTRLK		539 007103 ...7	TINE FASTENER KIT 12 EACH BOLTS AND NUTS
7..	539 990316....4	RHSNB ⁵ / ₁₆ -18 X ¾				
8..	539 007422....1	TINE ROTOR SHAFT, COMPLETE				
9..	539 007423....2	OUTER ROTOR PLATE				

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	532 422012....	1	DECAL, HUSQVARNA	7..	540 200076....	1	DECAL, DANGER FOOT
2..	540 200098....	1	DECAL, CHAIN TENSION	8..	532 422011	1	DECAL, CROWN
3..	540 200078....	1	DECAL, BARBELLS	NOT SHOWN			
4..	540 200027....	1	DECAL, WARNING	530 108447 ...	1	DECAL, CE	
5..	522 636301....	1	DECAL, AR19	530 109706 ...	1	DECAL, CE 968982102	
	522 636302 ...	1	DECAL, AR25	530 109707 ...	1	DECAL, CE 968982105	
6..	540 200122....	1	DECAL, AERATOR HANDLE				

