

# **Repair Parts Manual**

## **Manuel De Pièces De Rechange**

**GT52XLS / 96048008600**



Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

Lisez très attentivement et soyez certain de comprendre ces instructions avant d'utiliser cette machine.



**English/French**

**588 01 83-27**

# HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - "TRACTOR"
- MODEL NUMBER - "GT52XLS" (96048008600)"
- Part Number
- Part Description

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## COMMENT UTILISER CE MANUEL

Ce manuel a été dessiné pour fournir le client avec les moyens d'identification des pièces de détachées du tracteur quand il/elle a besoin de commander les pièces de rechange. Les illustrations ne peuvent pas représenter exactement le modèle que vous avez acheté. N'utilisez pas ce manuel comme un guide dans le montage et/ou démontage de votre tracteur. La visserie montrée est plus grande pour faciliter l'identification.

Chaque tracteur a un numéro de modèle particulier.

Le numéro de modèle du produit se trouvera sur l'aile, dessous le siège.

Lorsque vous commandez des pièces de rechange, donnez toujours les renseignements suivants:

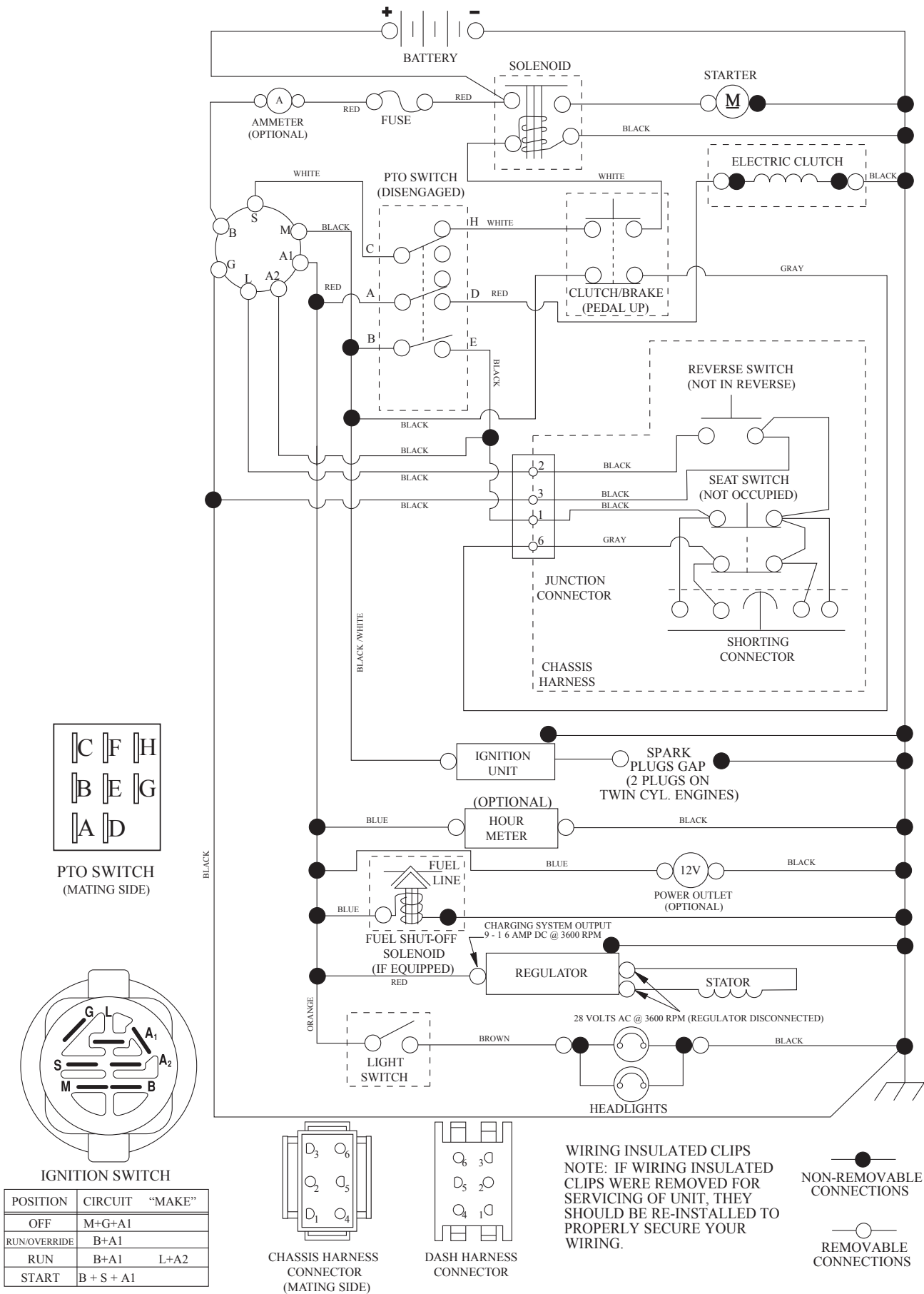
- Produit - "TRACTEUR"
- NUMÉRO DU MODÈLE - "GT52XLS (96048008600)"
- Numéro de la Pièce
- Description de la Pièce

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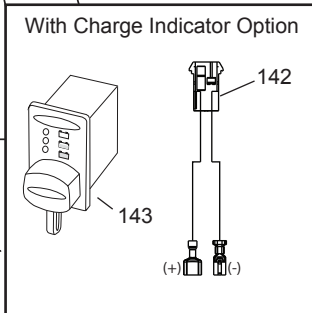
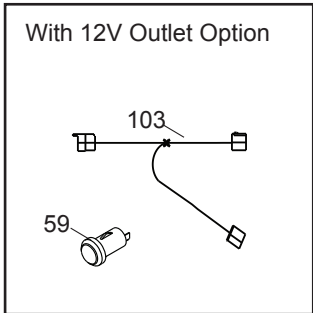
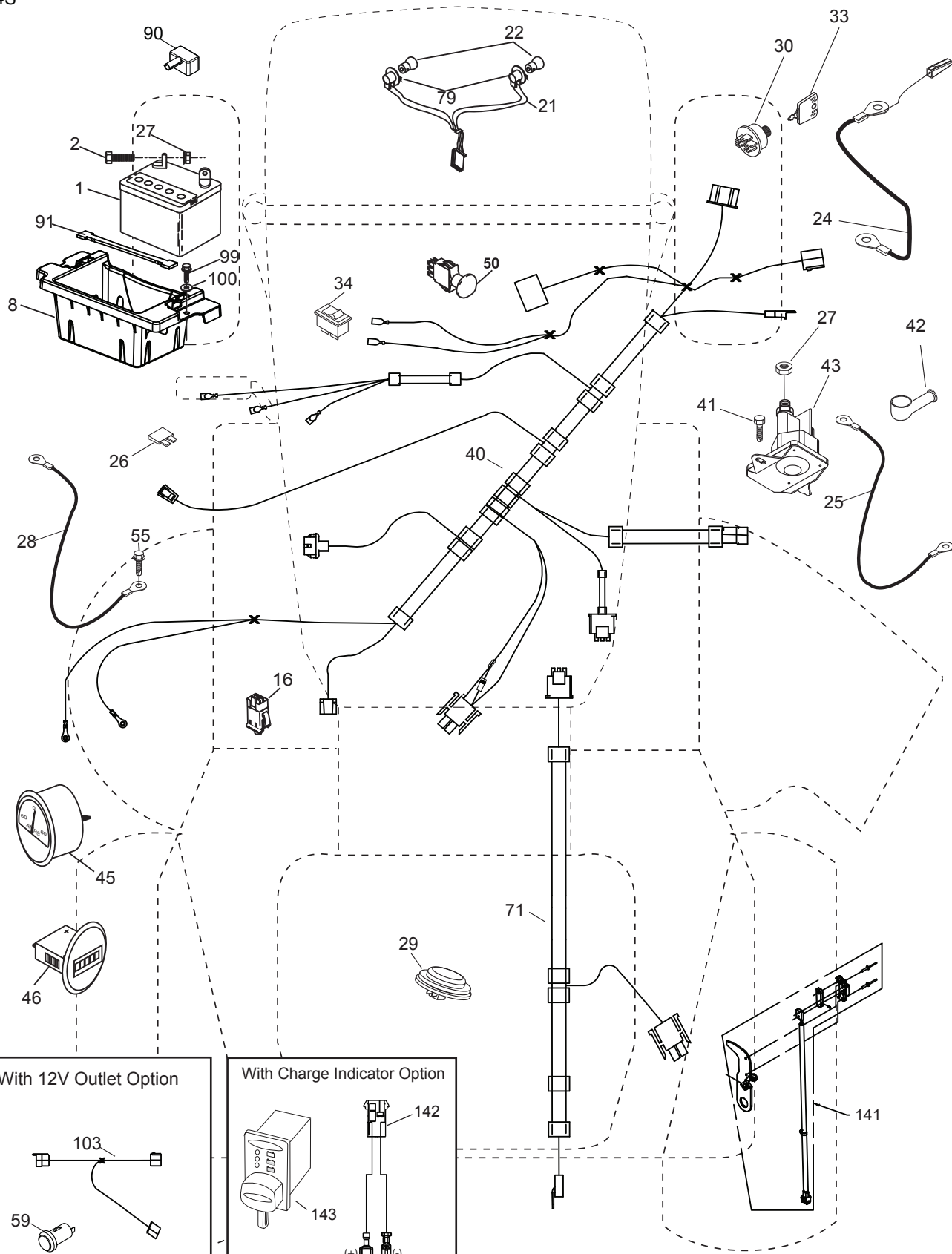
TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86  
SCHEMATIC

SCH12



**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86**  
**ELECTRICAL**

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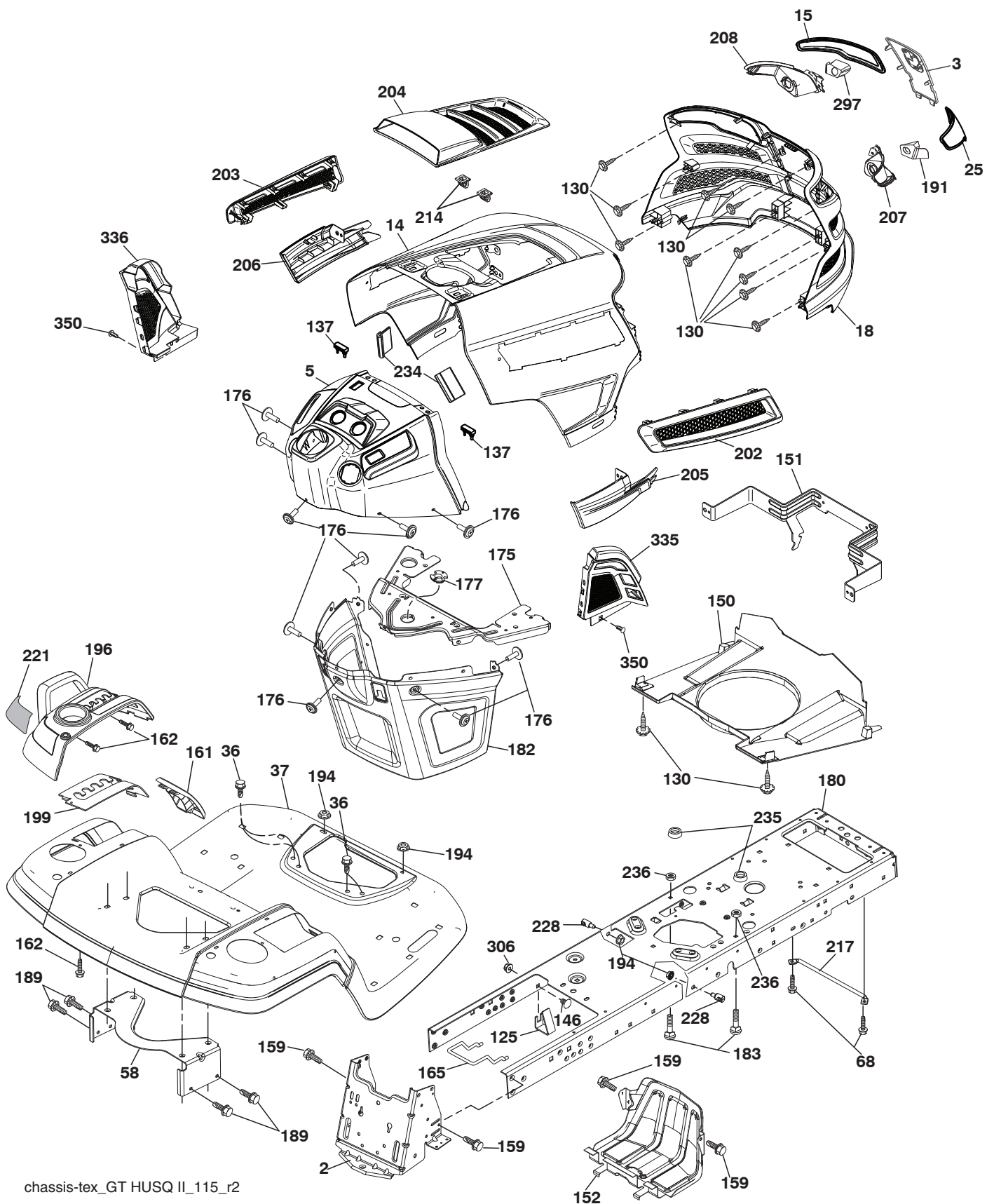


**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86  
ELECTRICAL**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|----------------------------------|
| 1                  | 532 16 34-65        | Battery                          |
| 2                  | 874 76 04-12        | Bolt Hex Hd 1/4-20 unc x 3/4     |
| 8                  | 532 18 64-91        | Battery Box                      |
| 16                 | 532 17 61-38        | Switch Interlock                 |
| 21                 | 532 40 02-52        | Harness Socket Light             |
| 22                 | 532 00 41-52        | Bulb, Light #1156                |
| 24                 | 585 55 56-01        | Cable Battery                    |
| 25                 | 585 55 55-01        | Cable Starter                    |
| 26                 | 532 17 51-58        | Fuse                             |
| 27                 | 873 51 04-00        | Nut Keps Hex 1/4-20 unc          |
| 28                 | 532 41 65-88        | Cable Ground 21" Blk 8 Ga.       |
| 29                 | 532 40 15-45        | Switch Seat                      |
| 30                 | 532 19 33-50        | Switch Ign                       |
| 33                 | 532 41 19-35        | Key/Chain                        |
| 34                 | 532 11 07-12        | Switch Light/Reset               |
| 40                 | 532 40 21-67        | Harness Ign. Dash                |
| 41                 | 817 72 04-08        | Screw 1/4-20 unc x 1/2           |
| 42                 | 532 13 15-63        | Cover Terminal Red               |
| 43                 | 532 19 25-07        | Solenoid                         |
| 45                 | 532 42 52-70        | Ammeter Round                    |
| 46                 | 532 42 52-71        | Gauge Hourmeter                  |
| 50                 | 532 17 46-51        | Switch PTO                       |
| 55                 | 817 06 05-12        | Screw Thdrol 5/16-18 x 3/4       |
| 59                 | 532 40 03-03        | Outlet 12-Volt                   |
| 71                 | 532 19 42-76        | Harness Ign Chassis              |
| 79                 | 532 17 52-42        | Socket Asm. Bulb Twistlock       |
| 90                 | 532 43 53-95        | Cover Terminal Battery           |
| 91                 | 532 19 02-70        | Strap Battery                    |
| 99                 | 817 67 04-12        | Screw Hexwsh Thdrol 1/4-20 x 3/4 |
| 100                | 819 09 14-16        | Washer 9/32 x 7/8 x 16 Ga.       |
| 103                | 532 42 17-47        | Harness Pigtail 12V Outlet       |
| 141                | 532 42 12-25        | Kit G700/G730 ROS                |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86 CHASSIS**



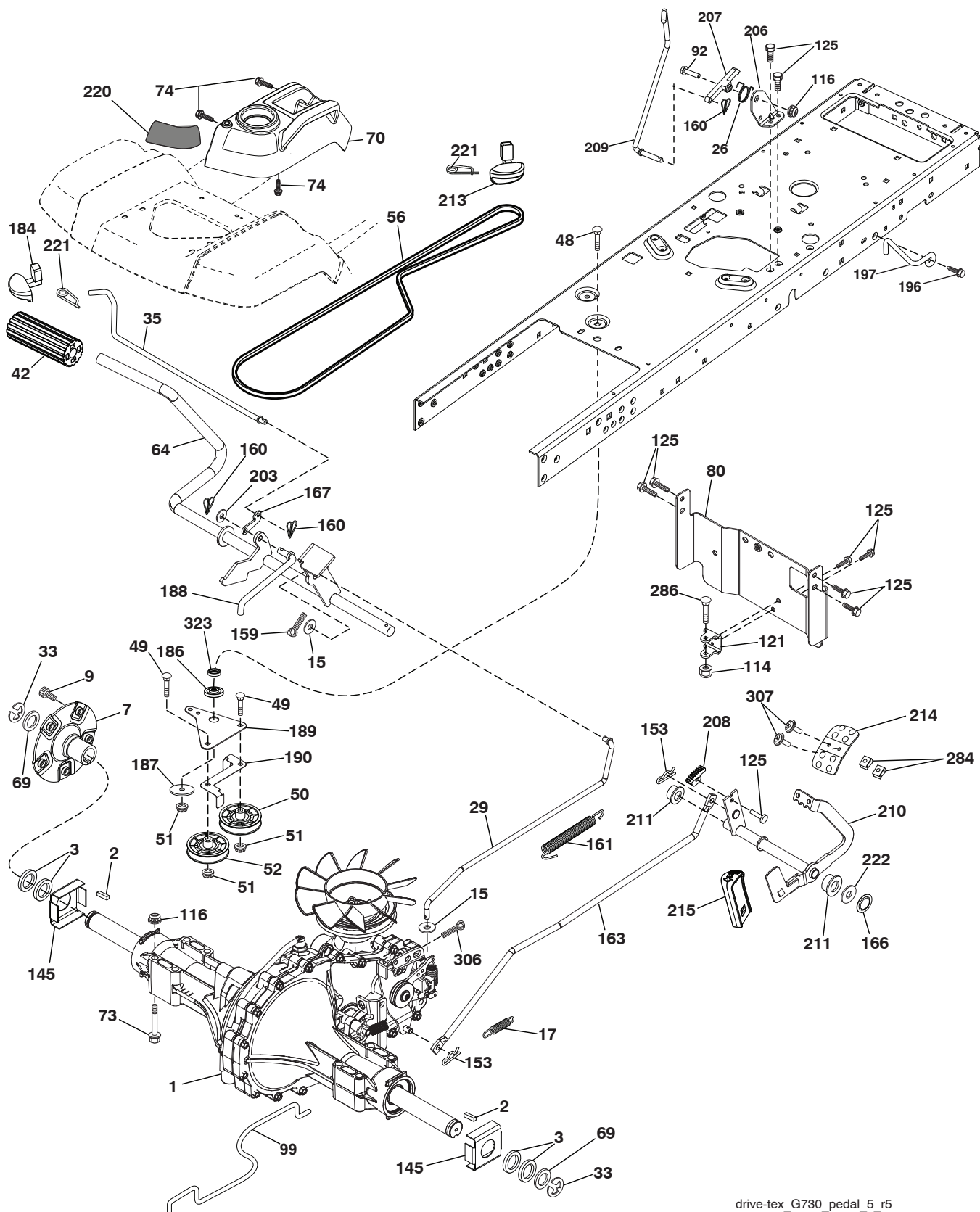
# TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86 CHASSIS

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 2       | 580 43 44-01 | Drawbar                       |
| 3       | 532 44 44-81 | Applique                      |
| 5       | 581 46 68-02 | Dash                          |
| 14      | 532 44 11-77 | Hood                          |
| 15      | 532 43 97-33 | Lens LH                       |
| 18      | 532 44 06-53 | Grille Asm                    |
| 25      | 532 44 33-85 | Lens RH                       |
| 36      | 817 06 05-12 | Screw 5/16-18 x 3/4           |
| 37      | 532 44 12-08 | Fender                        |
| 58      | 532 19 43-14 | Bracket Fender                |
| 68      | 817 49 05-08 | Screw 5/16-18 x 1/2           |
| 125     | 581 68 48-01 | Clip Fuel Line                |
| 130     | 532 41 63-58 | Screw #10 x 0.750 BOS Thread  |
| 137     | 532 40 75-90 | Bumper Dash                   |
| 146     | 581 85 79-01 | Bolt                          |
| 150     | 532 43 97-74 | Duct Air                      |
| 151     | 532 43 66-70 | Bracket Pivot Hood            |
| 152     | 532 43 98-70 | Shield Browning/Debris        |
| 159     | 817 00 06-12 | Screw 3/8-16 x 3/4            |
| 161     | 532 43 99-29 | Console Fuel Window           |
| 162     | 532 14 24-32 | Screw Hex Wsh Hi-Lo 1/4 x 1/2 |
| 165     | 532 19 43-30 | Bracket Support Tank          |
| 175     | 532 19 63-04 | Crossmember                   |
| 176     | 532 40 07-76 | Screw 10-24 x 5/8 Wshd Qdrx   |
| 177     | 532 19 52-27 | Bushing Steering              |
| 180     | 532 44 55-59 | Chassis                       |
| 182     | 532 40 68-59 | Dash Lower                    |
| 183     | 874 52 05-20 | Bolt 5/16-18 x 1-1/4          |
| 189     | 817 00 05-12 | Screw 5/16-18 x 3/4           |

| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 191     | 532 43 74-55 | Insert Reflective RH        |
| 194     | 873 90 05-00 | Nut Lock Hex Flange 5/16-18 |
| 196     | 532 43 96-74 | Console Asm. Deck Lift      |
| 199     | 532 19 82-59 | Plate Deck Lift             |
| 202     | 532 43 97-28 | Vent Side Hood RH           |
| 203     | 532 43 97-27 | Vent Side Hood LH           |
| 204     | 532 43 57-14 | Vent Asm Hood Top           |
| 205     | 532 43 97-30 | Trim Hood Side RH           |
| 206     | 532 43 97-29 | Trim Hood Side LH           |
| 207     | 532 43 97-34 | Bezel RH                    |
| 208     | 532 43 97-35 | Bezel LH                    |
| 214     | 532 19 91-45 | Clip Retainer               |
| 217     | 532 40 91-67 | Rod Pivot                   |
| 221     | 532 19 89-09 | Reflector LH                |
| 228     | 532 19 51-61 | Stud Fastener               |
| 234     | 532 40 47-42 | Bumper Hood                 |
| 235     | 532 40 61-29 | Spacer Fender               |
| 236     | 873 93 05-00 | Nut Center Lock 5/16-18 unc |
| 297     | 532 43 74-56 | Insert Reflective LH        |
| 306     | 873 90 06-00 | Nut Lock                    |
| 335     | 532 44 82-04 | Cover RH                    |
| 336     | 532 44 53-09 | Cover LH                    |
| 350     | 532 44 51-43 | Clip X-mas Tree             |
| - -     | 532 43 18-82 | Kit Guard Brush             |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86**  
**DRIVE**



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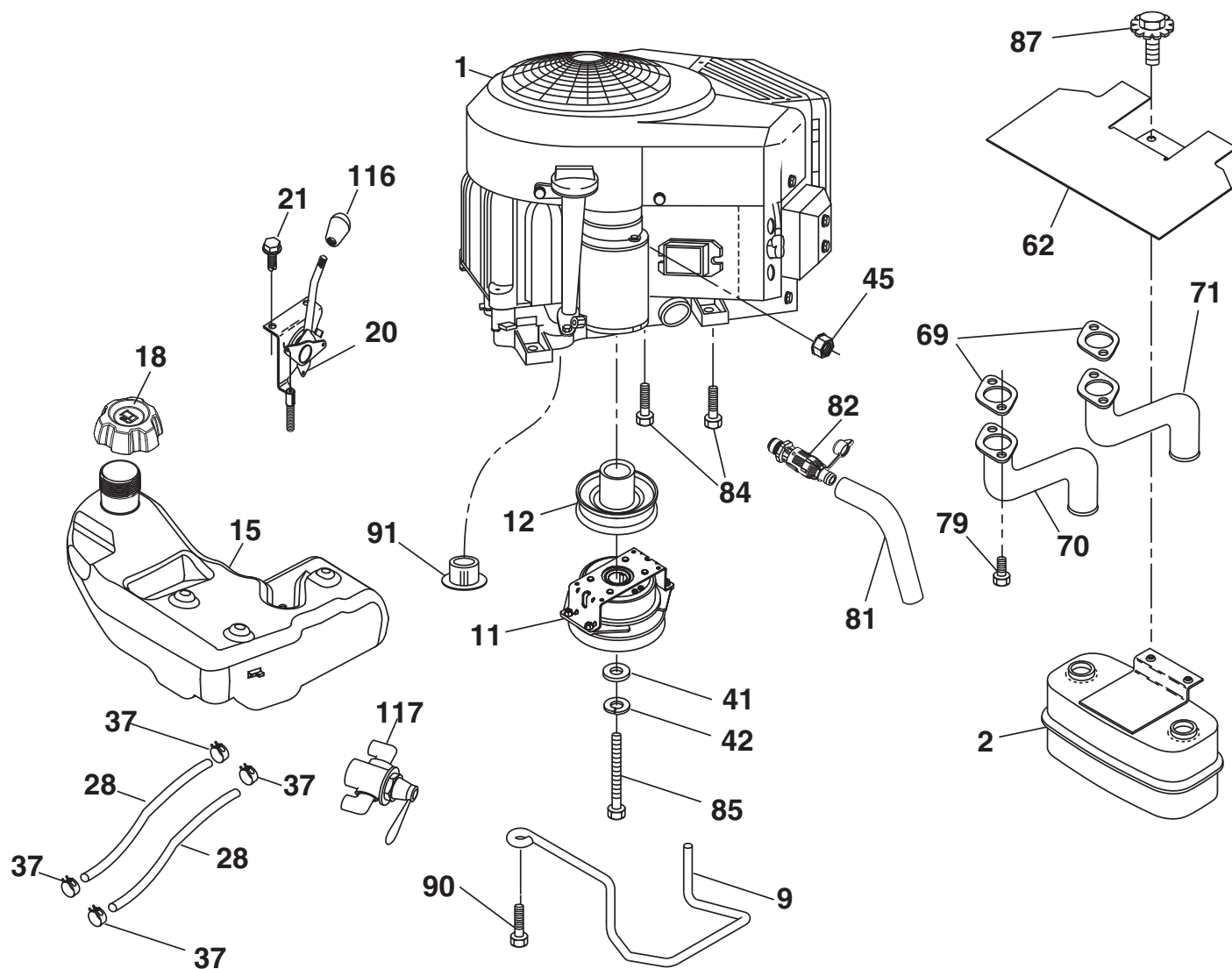
# TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86 DRIVE

| KEY NO. | PART NO.     | DESCRIPTION                                                                                       |
|---------|--------------|---------------------------------------------------------------------------------------------------|
| 1       | — — — — —    | Transaxle, Hydro<br>G7-BCBB-1XDC-1FCA (420331)<br>(Order parts from transaxle manu-<br>facturer.) |
| 2       | 532 00 70-70 | Key 1/4 x 2.5                                                                                     |
| 3       | 532 00 75-63 | Washer Thrust Axle Hardened                                                                       |
| 7       | 532 19 98-37 | Hub Asm. Wheel                                                                                    |
| 9       | 532 14 00-80 | Bolt Hub Wheel                                                                                    |
| 15      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.                                                                     |
| 17      | 532 19 72-96 | Spring, Brake                                                                                     |
| 26      | 532 19 96-79 | Spring Return Cruise                                                                              |
| 29      | 532 41 81-86 | Rod, Brake                                                                                        |
| 33      | 812 00 00-53 | Ring E                                                                                            |
| 35      | 583 86 45-01 | Rod, Brake, Park                                                                                  |
| 42      | 532 12 48-72 | Cover, Foot Pedal                                                                                 |
| 48      | 872 11 06-12 | Bolt Carr Sh 3/8-16 x 1-1/2 Gr.5                                                                  |
| 49      | 872 11 06-14 | Bolt                                                                                              |
| 50      | 532 19 43-27 | Pulley Idler Flat                                                                                 |
| 51      | 873 90 06-00 | Lock Nut 3/8-16                                                                                   |
| 52      | 532 19 43-26 | Idler V-Groove                                                                                    |
| 56      | 532 42 08-07 | V-Belt, Drive                                                                                     |
| 64      | 532 19 78-65 | Shaft Asm. Pedal Brake Control                                                                    |
| 69      | 532 12 38-00 | Washer 1-1/32 x 1-5/8 x 16 Ga.                                                                    |
| 70      | 532 43 96-61 | Console Asm                                                                                       |
| 73      | 874 49 05-48 | Bolt Hex 5/16-18 x 3 Gr. 5                                                                        |
| 74      | 532 14 24-32 | Screw 1/4 x 1/2                                                                                   |
| 80      | 532 41 81-84 | Strap Torque                                                                                      |
| 92      | 874 76 05-20 | Bolt 5/16-18 x 1/2                                                                                |
| 99      | 532 41 81-88 | Spring Bypass                                                                                     |
| 114     | 873 80 05-00 | Nut Lock Hex W/Ins. 5/16-18 unc                                                                   |
| 116     | 873 90 05-00 | Nut Lock Hex Flange 5/16-18                                                                       |
| 121     | 532 17 56-11 | Bracket Strap Torque                                                                              |
| 125     | 817 00 05-12 | Screw 5/16-18 x 3/4                                                                               |
| 145     | 532 16 31-68 | Washer Axle Flange                                                                                |
| 153     | 532 12 47-88 | Retainer Spring                                                                                   |

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 159     | 876 02 04-12 | Pin Cotter 1/8 x 3/4          |
| 160     | 532 16 94-84 | Retainer Clip                 |
| 161     | 532 10 57-09 | Spring, Return, Clutch        |
| 163     | 532 41 81-85 | Rod Pedal Control             |
| 166     | 532 42 91-64 | Nut Push .625                 |
| 167     | 532 40 52-57 | Latch Brake Parking           |
| 184     | 587 65 37-01 | Handle Parking Brake          |
| 186     | 532 19 43-21 | Spacer Retainer               |
| 187     | 819 13 32-10 | Washer                        |
| 188     | 532 19 43-23 | Link Clutch Ground Drive      |
| 189     | 532 40 75-04 | Bellcrank Ground Drive        |
| 190     | 532 40 75-05 | Keeper Bellcrank Ground Drive |
| 196     | 817 00 06-16 | Screw 3/8-16 x 1              |
| 197     | 585 65 86-01 | Bracket Clutch Anti-Rotation  |
| 203     | 819 11 11-16 | Washer 11/32 x 11/16 x 16 Ga. |
| 206     | 532 44 85-96 | Bracket Mount Latch Cruise    |
| 207     | 532 19 78-68 | Latch Control Cruise          |
| 208     | 532 19 78-69 | Gear Sector Control Cruise    |
| 209     | 532 19 95-92 | Rod Control Cruise            |
| 210     | 532 19 78-60 | Rocker Asm. Pedal Control     |
| 211     | 532 12 01-83 | Bearing Nylon                 |
| 213     | 532 40 31-19 | Knob Control Cruise           |
| 214     | 532 41 68-63 | Pedal Forward                 |
| 215     | 532 40 17-23 | Pedal Reverse                 |
| 220     | 532 19 89-08 | Reflector RH                  |
| 221     | 532 40 31-87 | Retainer Spring Clip Handle   |
| 222     | 879 21 20-10 | Washer 21/32 x 1-1/4 x 10 Ga. |
| 284     | 532 41 76-93 | Nut U-Chnl. 1/4-20            |
| 286     | 872 01 05-20 | Bolt 5/16-18 x 2.50           |
| 306     | 876 02 04-16 | Pin Cotter 1/8 x 1            |
| 307     | 874 18 04-12 | Screw Mach 1/4-20 x 3/4       |
| 323     | 585 71 41-01 | Sleeve Bellcrank              |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86  
ENGINE**



## SPARK ARRESTER KIT

engine-tex\_bs-2cyl\_115

# TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86 ENGINE

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                                                                            |
|------------|--------------|----------------------------------------------------------------------------------------|
| 1          | — — — — —    | Engine B&S Model No. 49S877-0003-G1 (586362501)(Order parts from engine manufacturer.) |
| 2          | 532 44 59-62 | Muffler                                                                                |
| 9          | 532 40 86-67 | Keeper Asm. Belt Engine                                                                |
| 11         | 587 24 14-01 | Clutch Electric                                                                        |
| 12         | 532 19 43-43 | Pulley Engine                                                                          |
| 15         | 532 42 28-04 | Tank Fuel                                                                              |
| 18         | 584 24 87-02 | Cap Asm                                                                                |
| 20         | 586 21 96-01 | Control Throttle/Choke                                                                 |
| 21         | 532 41 63-58 | Screw #10 x 0.750 BOS Thread                                                           |
| 28         | 532 14 21-58 | Fuel Line                                                                              |
| 29         | 532 13 71-80 | Spark Arrester Kit                                                                     |
| 37         | 532 12 34-87 | Clamp Hose                                                                             |
| 41         | 532 12 61-97 | Washer 1-1/2 OD x 15/32 ID x .250                                                      |
| 42         | 810 04 07-00 | Washer Lock 7/16                                                                       |
| 45         | 873 51 04-00 | Nut Keps Hex 1/4-20 unc                                                                |
| 62         | 532 43 40-17 | Shield Heat Muffler                                                                    |
| 69         | 532 16 53-91 | Gasket                                                                                 |
| 70         | 581 88 11-01 | Tube Exhaust LH                                                                        |
| 71         | 581 88 10-01 | Tube Exhaust RH                                                                        |
| 79         | 532 18 39-06 | Screw Socket Head 5/16-18 x 1                                                          |
| 81         | 532 14 84-56 | Tube Drain Oil Easy                                                                    |
| 82         | 532 42 82-87 | Valve Oil Drain                                                                        |
| 84         | 817 06 06-20 | Screw 3/8-16 x 1-1/4                                                                   |
| 85         | 581 63 62-01 | Bolt 7/16-20 x 3.0 Gr. 5                                                               |
| 87         | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems                                                          |
| 90         | 817 00 06-16 | Screw 3/8-16 x 1                                                                       |
| 91         | 532 18 74-95 | Bushing                                                                                |
| 116        | 539 13 26-24 | Knob Soft Touch                                                                        |
| 117        | 532 42 08-28 | Valve Fuel Reserve                                                                     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

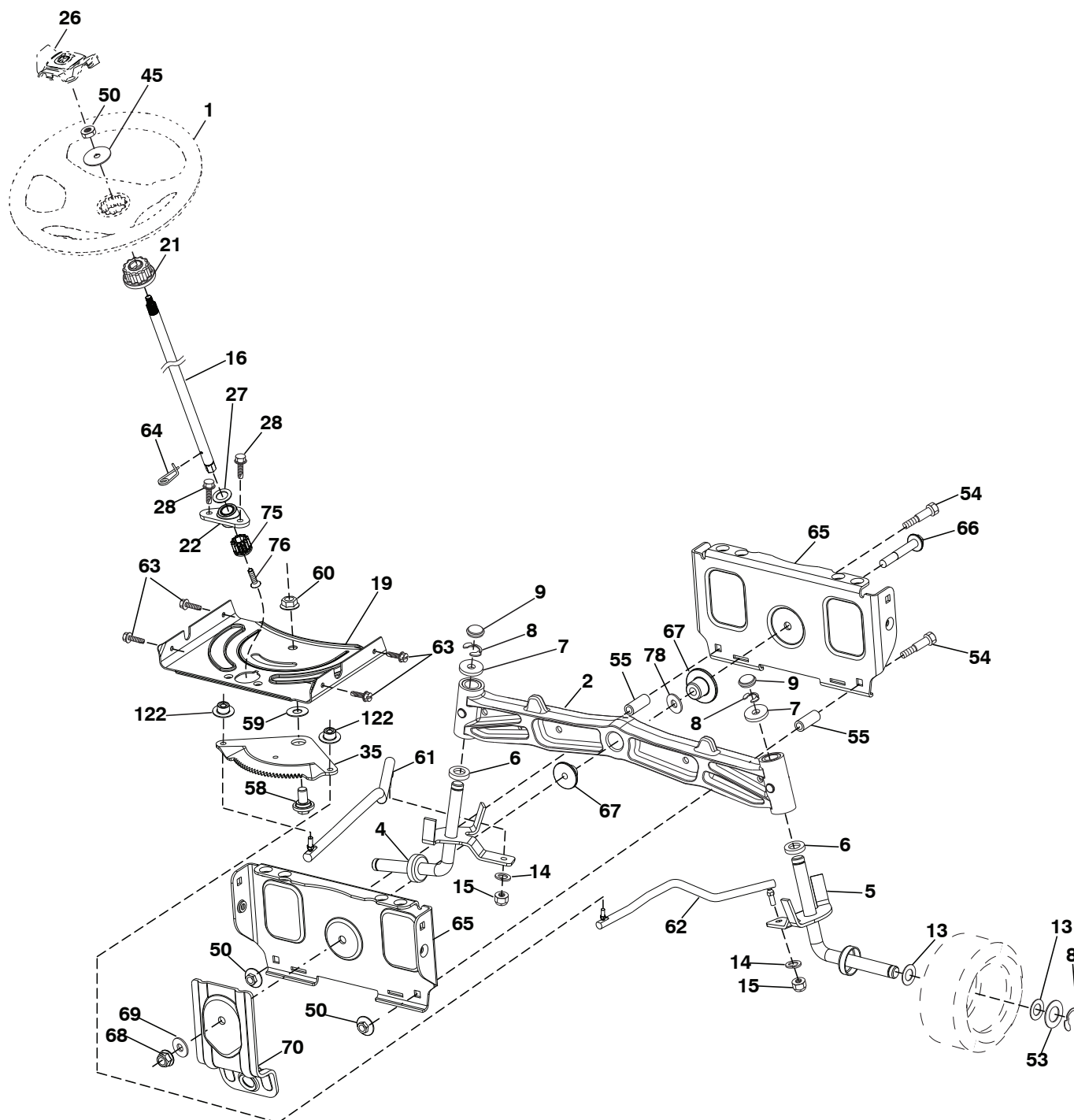
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton 1-800-233-3723

## Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86**  
**STEERING ASSEMBLY**



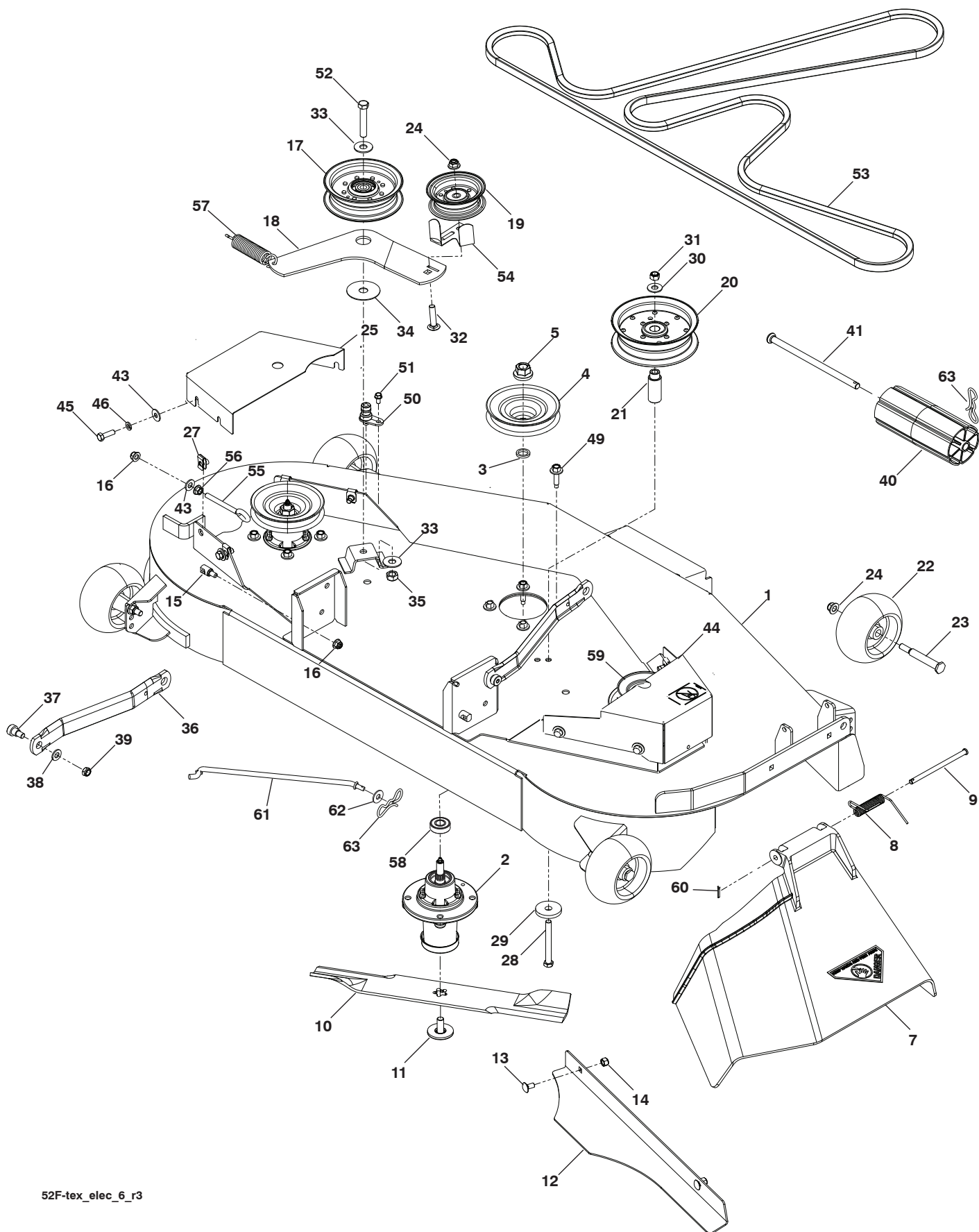
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**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86**  
**STEERING ASSEMBLY**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                  |
|--------------------|---------------------|-------------------------------------|
| 1                  | 532 43 97-40        | Wheel, Steering                     |
| 2                  | 532 19 59-68        | Axle Asm., Front                    |
| 4                  | 532 40 30-89        | Spindle Asm., LH                    |
| 5                  | 532 40 30-90        | Spindle Asm., RH                    |
| 6                  | 532 12 49-31        | Bearing, Race Thrust Harden         |
| 7                  | 532 12 17-48        | Washer 25/32 x 1-5/8 x 16 Ga.       |
| 8                  | 812 00 00-29        | Ring, Klip #T5304-75                |
| 9                  | 532 12 12-32        | Cap, Spindle                        |
| 13                 | 532 12 17-49        | Washer 25/32 x 1-1/4 x 16 Ga.       |
| 14                 | 810 04 06-00        | Washer, Lock Hvy Hlcl Spr 3/8       |
| 15                 | 873 54 06-00        | Nut, Crown Lock 3/8-24 unf          |
| 16                 | 587 01 60-01        | Shaft Steering                      |
| 19                 | 532 19 47-29        | Plate Steering                      |
| 21                 | 586 84 02-01        | Adapter, Wheel Steering             |
| 22                 | 585 02 99-01        | Steering Support Lower              |
| 26                 | 532 43 97-43        | Insert, Wheel Steering              |
| 27                 | 819 21 16-16        | Washer 21/32 x 1 x 16 Ga.           |
| 28                 | 817 00 06-12        | Screw 3/8-16 x 3/4                  |
| 35                 | 532 19 47-32        | Gear, Sector Plate                  |
| 45                 | 587 01 64-01        | Washer 3/8 ID x 2-3/8 OD 12 Ga.     |
| 50                 | 873 90 06-00        | Nut Lock Flg. 3/8-16                |
| 53                 | 532 18 89-67        | Washer Hardened .793 x 1.637 x .060 |
| 54                 | 874 76 06-36        | Bolt Hex 3/8-16 x 2-1/4             |
| 55                 | 532 41 47-36        | Spacer Axle Brace                   |
| 58                 | 532 19 47-47        | Bolt Shoulder Sector Pivot CFM      |
| 59                 | 532 19 47-48        | Washer Thrust Sector Steering       |
| 60                 | 873 97 10-00        | Nut Flange Lock 5/8-11              |
| 61                 | 532 19 47-40        | Draglink LH                         |
| 62                 | 532 19 47-41        | Draglink, RH                        |
| 63                 | 817 00 05-12        | Screw 5/16-18 x 3/4                 |
| 64                 | 532 19 98-49        | Retainer Clip Spring Steering       |
| 65                 | 532 19 47-34        | Brace Axle Front                    |
| 66                 | 871 02 07-48        | Bolt Hex Fghd 7/16-14 x 3 Serr      |
| 67                 | 532 19 47-37        | Bushing Front Axle                  |
| 68                 | 873 90 07-00        | Nut Lock Flange 7/16-14 Gr. 5       |
| 69                 | 532 19 91-62        | Washer 1.5 x .505 x .118            |
| 70                 | 585 33 88-01        | Bracket Deck Susp. Front            |
| 75                 | 580 68 37-02        | Pinion Steering Shaft               |
| 76                 | 580 68 36-01        | Screw Head Socket Flat              |
| 78                 | 532 05 70-79        | Washer Thrust                       |
| 122                | 532 44 49-62        | Cap Gear Sector                     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86**  
**MOWER DECK**



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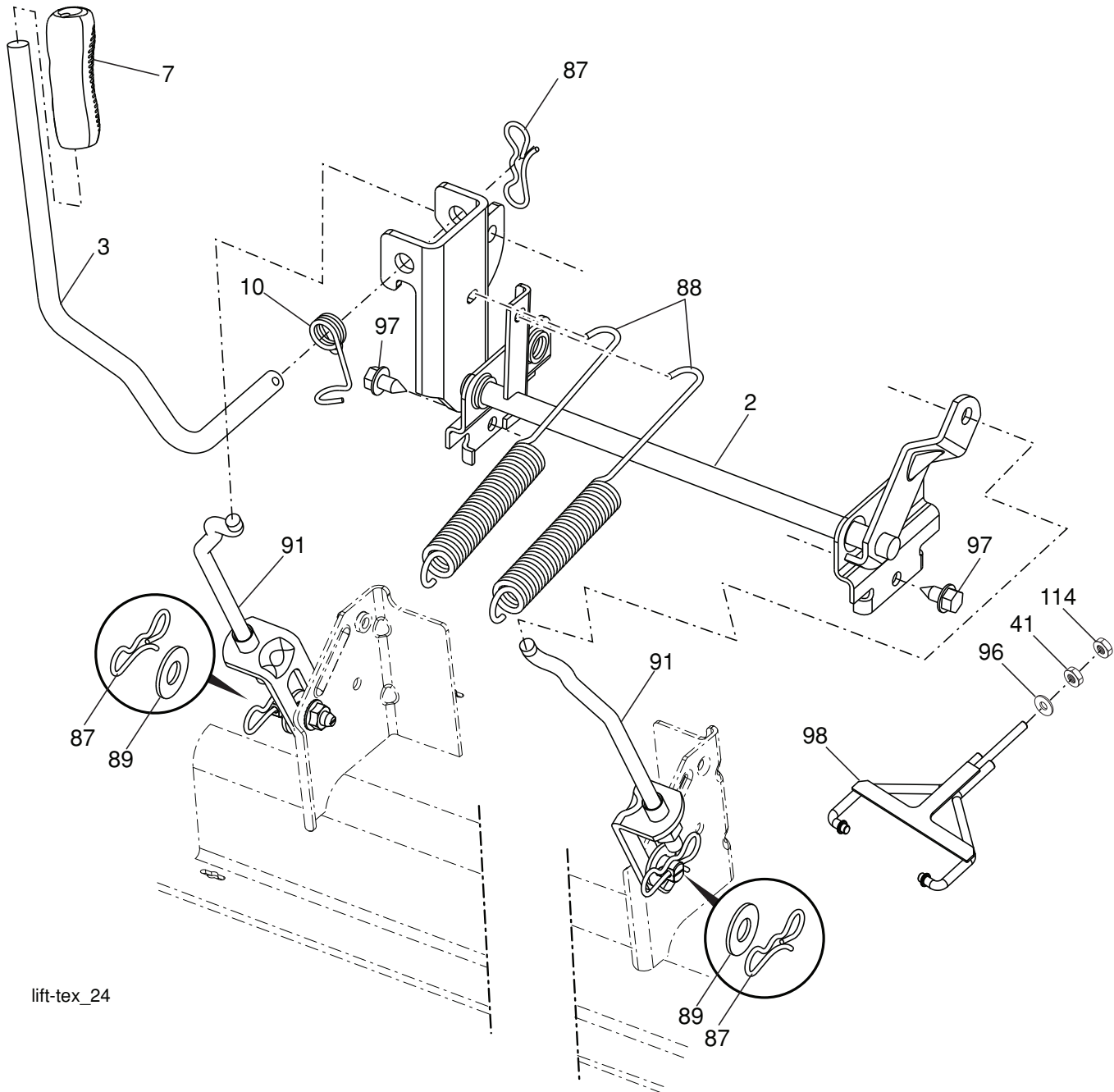
# TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86 MOWER DECK

| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 574 80 44-02 | Deck                           |
| 2       | 539 11 21-70 | Housing Assembly               |
| 3       | 539 18 76-90 | Washer-Spacer                  |
| 4       | 532 17 43-75 | Pulley, Mandrel                |
| 5       | 539 40 02-34 | Nut, 9/16 Top Center Lock      |
| 7       | 539 11 07-33 | Discharge Chute, 52"           |
| 8       | 539 11 07-35 | Spring - Torsion               |
| 9       | 539 11 07-36 | Pin, Clevis 5/16 x 5.19        |
| 10      | 574 87 08-01 | Blade, 16-1/4"                 |
| 11      | 532 19 30-03 | Bolt, 7/16, Assy Blade         |
| 12      | 574 87 50-01 | Confinement Plate              |
| 13      | 872 11 05-05 | Bolt Carr. 5/16-18 x 5/8 Short |
| 14      | 873 80 05-00 | Nut 5/16-18 Hex Nyloc          |
| 15      | 532 19 51-61 | Stud, Fasten w/ Anti- Rotate   |
| 16      | 873 90 06-00 | Nut Lock Flg. 7/16-14 Gr. 5    |
| 17      | 532 19 61-04 | Pulley, Idler Spec. Hub        |
| 18      | 574 84 18-02 | Arm, Idler, Blk                |
| 19      | 532 17 79-68 | Pulley, Idler                  |
| 20      | 539 13 27-28 | Pulley, Idler                  |
| 21      | 575 22 45-01 | Idler Bushing                  |
| 22      | 532 13 39-57 | Wheel, Gauge                   |
| 23      | 532 19 34-06 | Bolt, Shoulder                 |
| 24      | 521 99 65-01 | Nut 3/8-16 Hex Flg Nyloc       |
| 25      | 575 22 47-02 | Shield, Belt LH                |
| 27      | 539 10 47-63 | Retainer 5/16c U Type          |
| 28      | 539 10 82-71 | Hcs 3/8-16 x 3-1/2 Gr 5        |
| 29      | 539 10 65-04 | Heavy Washer                   |
| 30      | 819 14 16-14 | Washer, 3/8 Flat Std           |
| 31      | 539 97 69-79 | Nut 3/8-16 Hex Nyloc           |
| 32      | 539 99 09-23 | Rhsnb 3/8-16 x 1-3/4 Gr 5      |
| 33      | 539 10 48-64 | Washer, 7/16 Flat              |
| 34      | 532 17 85-15 | Washer, Flat Hardened          |
| 35      | 873 90 07-00 | Nut, 7/16-14                   |
| 36      | 532 19 51-85 | Arm, Susp., Rear               |

| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 37      | 539 11 36-21 | Sb 3/8-16 x 3/8 Skt Hd         |
| 38      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.  |
| 39      | 539 20 02-82 | Nut, 3/8-16 Hex Jam Nyloc      |
| 40      | 532 17 60-66 | Roller Nose                    |
| 41      | 532 17 91-27 | Rod Roller Nose                |
| 43      | 819 12 14-14 | Washer 3/8 x 7/8 x 14 Ga.      |
| 44      | 575 96 73-02 | Shield, Belt RH                |
| 45      | 874 78 05-16 | Bolt 5/16-18 x 1 Gr 5          |
| 46      | 810 03 05-00 | Washer 5/16 Slw                |
| 49      | 584 95 39-01 | Bolt Hex Wsh Hd 3/13-18 x 1.19 |
| 50      | 532 41 55-98 | Washout Port                   |
| 51      | 817 49 04-08 | Bolt 5/16-18 x 1               |
| 52      | 874 78 07-40 | Bolt Hex 7/16-14 x 2-1/2       |
| 53      | 574 84 56-03 | Belt, Deck                     |
| 54      | 532 14 10-43 | Guard, Belt                    |
| 55      | 539 11 55-74 | Eyebolt 5/16 x 3-1/2           |
| 56      | 539 99 05-85 | Nut 5/16-18 Hex Whizlk         |
| 57      | 539 10 68-50 | Spring                         |
| 58      | 532 11 04-85 | Ball Bearing                   |
| 59      | 575 35 29-01 | Pulley                         |
| 60      | 532 16 94-84 | Clip Retainer                  |
| 61      | 532 40 03-37 | Rod Anti-Sway                  |
| 62      | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga.  |
| 63      | 532 19 42-08 | Pin Cotter 5/16 Bow Tie Lock   |
| --      | 532 41 64-05 | Coupling Quick Connect         |
| --      | 532 44 53-61 | Mower Deck Complete            |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86**  
**MOWER LIFT**



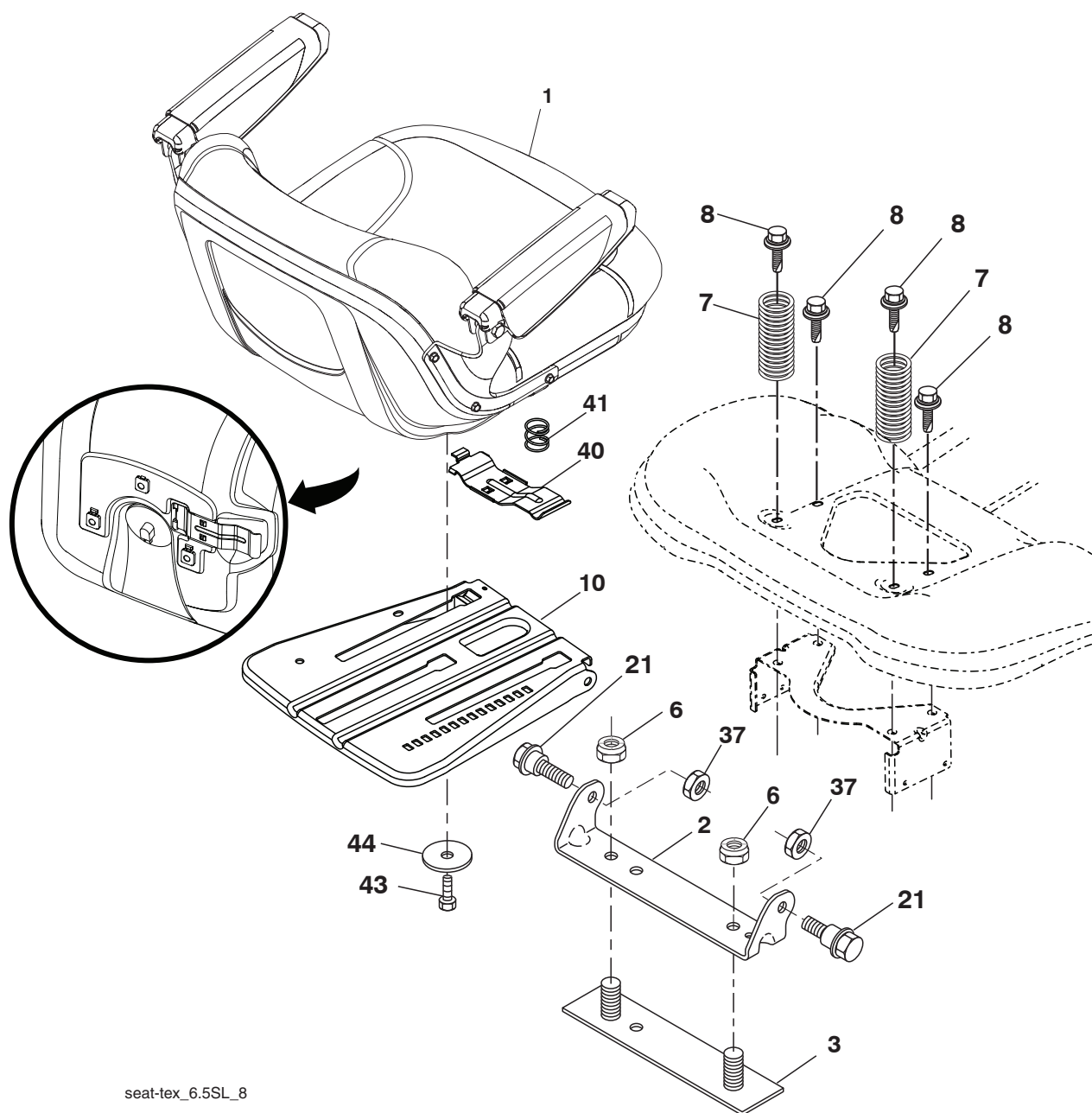
lift-tex\_24

| KEY NO. | PART NO.     | DESCRIPTION                  |
|---------|--------------|------------------------------|
| 2       | 532 42 20-27 | Shaft Asm., Lift             |
| 3       | 532 19 52-30 | Lever Asm., Lift RH          |
| 7       | 580 96 23-01 | Grip, Lever                  |
| 10      | 532 19 63-14 | Spring Torsion               |
| 41      | 532 17 59-94 | Nut Lift Link                |
| 87      | 532 19 42-09 | Pin Cotter 7/16 Bow Tie Lock |
| 88      | 532 19 53-04 | Spring Lift Assist           |
| 89      | 819 19 19-12 | Washer Clear Zinc            |

| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 91      | 532 40 34-07 | Link Lift Susp Mower Rear   |
| 96      | 532 19 52-63 | Bushing Spherical           |
| 97      | 817 00 06-12 | Screw 3/8-16 x .75          |
| 98      | 574 82 25-01 | Link Lift Susp. Front Mower |
| 114     | 873 36 07-00 | Nut Jam 7/16-20             |

**NOTE:** All component dimensions given in U.S. inches  
 1 inch = 25.4 mm

**TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86  
SEAT ASSEMBLY**



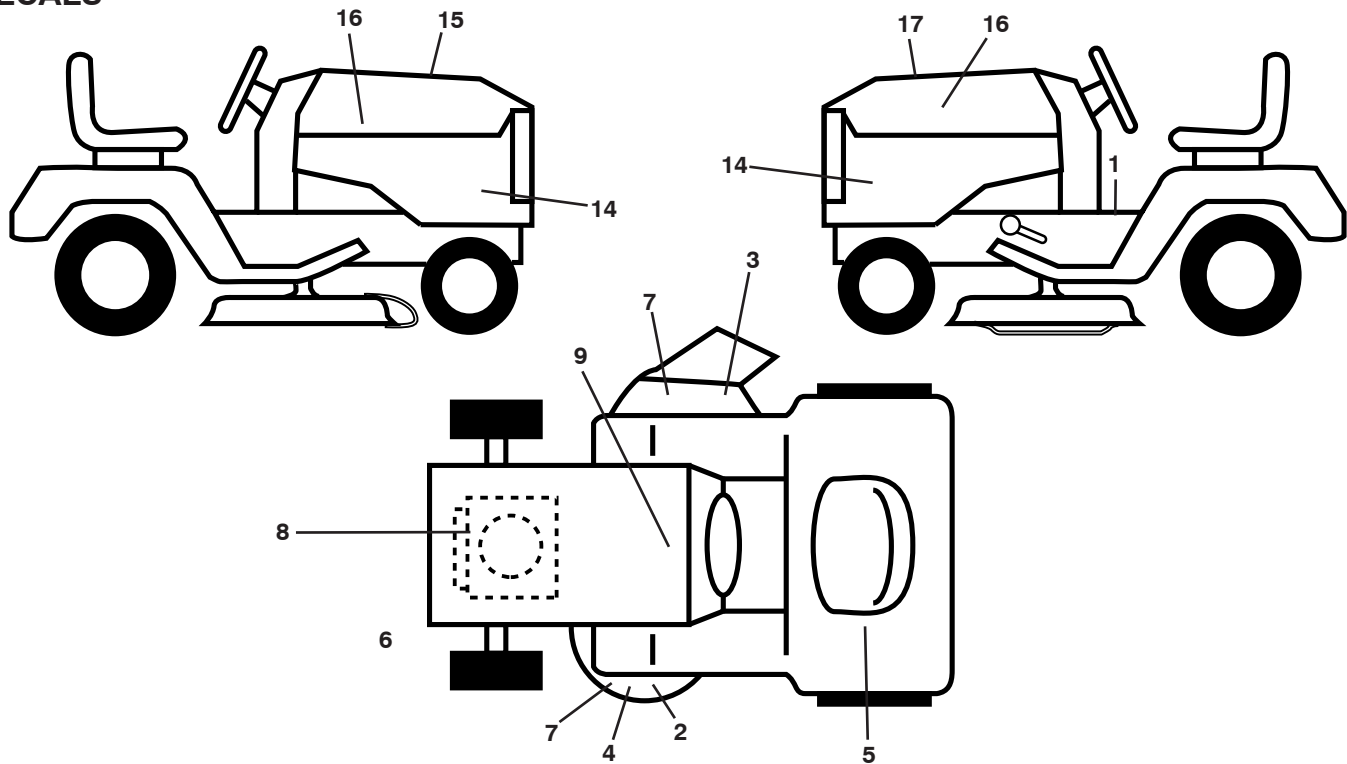
seat-tex\_6.5SL\_8

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 1       | 532 44 32-63 | Seat                          |
| 2       | 532 18 01-66 | Bracket Pivot Fender          |
| 3       | 532 14 06-75 | Strap, Asm Fender             |
| 6       | 873 80 06-00 | Nut, Lock w/Ins. 3/8-16 unc   |
| 7       | 532 12 41-81 | Spring, Seat Cprsn            |
| 8       | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems |
| 10      | 532 19 69-77 | Pan, Seat                     |
| 21      | 532 17 18-52 | Bolt, Shoulder 5/16-18        |

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 37      | 873 80 05-00 | Nut, Lock 5/16-18 unc         |
| 40      | 532 43 98-71 | Handle Slide Seat             |
| 41      | 532 19 82-00 | Spring Latch Seat             |
| 43      | 874 76 06-12 | Bolt Fin Hex 3/8-16 unc x 3/4 |
| 44      | 819 13 38-12 | Washer 13/32 x 2-3/8 x 12 Ga. |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

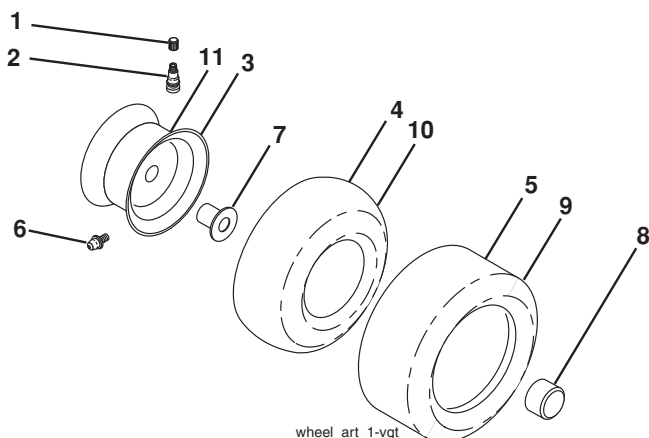
# TRACTOR - MODEL NO. GT52XLS (96048008600), PRODUCT NO. 960 48 00-86 DECALS



| KEY NO. | PART NO.     | DESCRIPTION                  |
|---------|--------------|------------------------------|
| 1       | 581 57 90-01 | Decal, Warning               |
| 2       | 581 72 44-01 | Decal, Warning               |
| 3       | 584 90 46-01 | Decal, Deflect. Warning      |
| 4       | 585 91 01-01 | Decal, POP Lifetime Warranty |
| 5       | 586 74 22-01 | Decal, Fuel Selector         |
| 6       | 581 58 00-02 | Decal, Mower Sch.            |
| 7       | 581 72 43-01 | Decal, No Step               |
| 8       | 585 91 51-01 | Decal, Engine BS 27 HP       |
| 9       | 532 14 50-05 | Decal, Battery Dnge/Poi      |

| KEY NO. | PART NO.     | DESCRIPTION                                 |
|---------|--------------|---------------------------------------------|
| 14      | 581 54 97-01 | Decal, Panel Side                           |
| 15      | 532 42 38-29 | Decal, Cust. Resp.                          |
| 16      | 581 62 73-01 | Decal, Hood Logo                            |
| 17      | 587 99 13-01 | Decal, Replacement                          |
| --      | 581 72 48-01 | Decal, Bypass                               |
| --      | 532 43 98-82 | Pad, Footrest, LH                           |
| --      | 532 43 98-81 | Pad, Footrest, RH                           |
| --      | 587 71 01-26 | Manual, Quick Start Guide (English/ French) |

## WHEELS AND TIRES



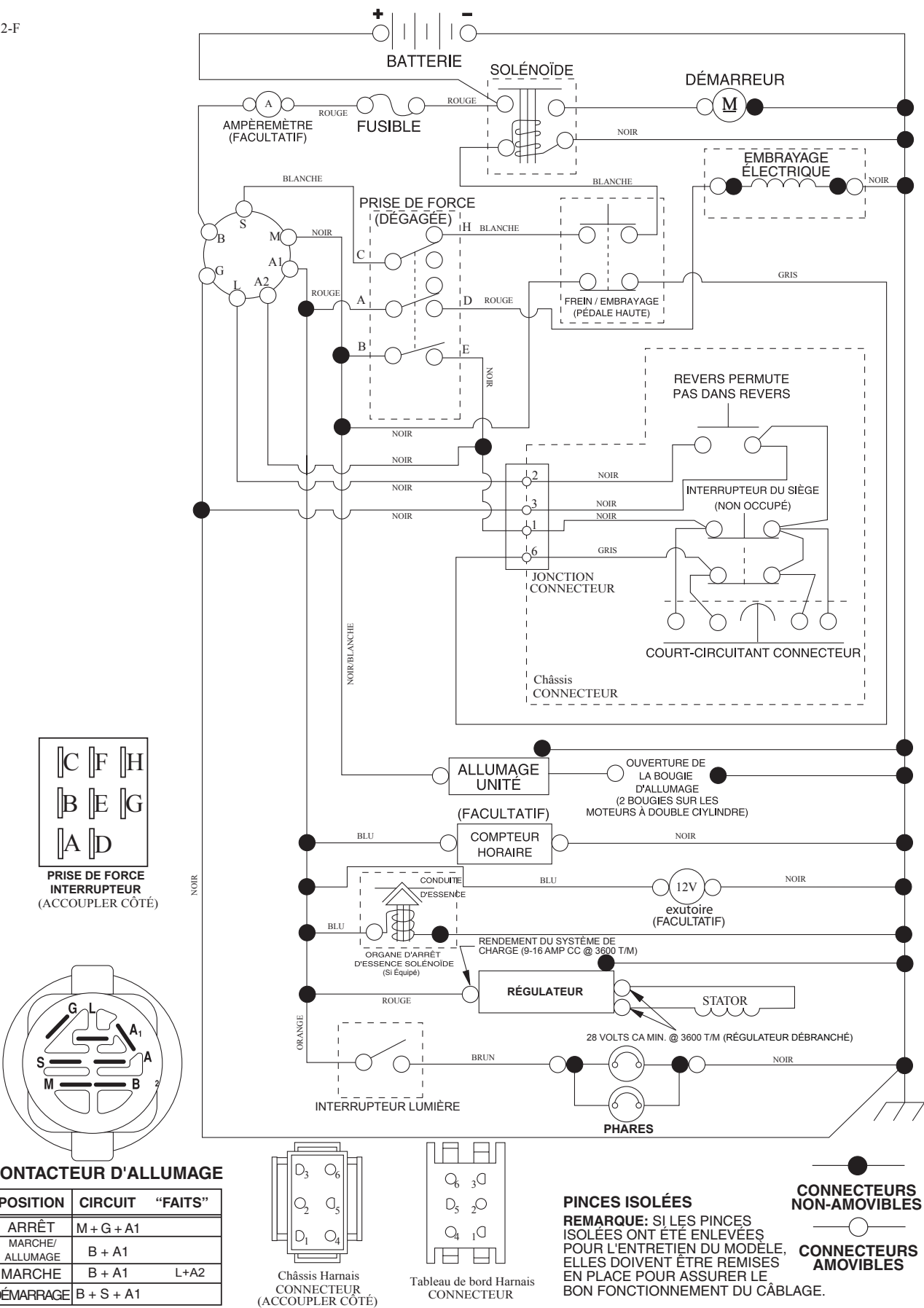
| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 05 91-92 | Cap, Valve, Tire                   |
| 2       | 532 06 51-39 | Stem, Valve                        |
| 3       | 532 18 18-39 | Rim Assembly, Front                |
| 4       | 532 00 81-34 | Tube, Front (Service Item Only)    |
| 5       | 532 16 10-24 | Tire, Front 16 x 6.5-8             |
| 6       | 532 12 49-57 | Fitting, Grease (Front Wheel Only) |
| 7       | 532 12 49-59 | Bearing, Flange (Front Wheel Only) |
| 8       | 532 17 50-39 | Cap, Axle                          |
| 9       | 532 17 04-53 | Tire, Rear 23 x 10.5-12            |
| 10      | 532 00 71-54 | Tube, Rear (Service Item Only)     |
| 11      | 532 14 45-10 | Rim Assembly, Rear                 |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. Tube)        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86

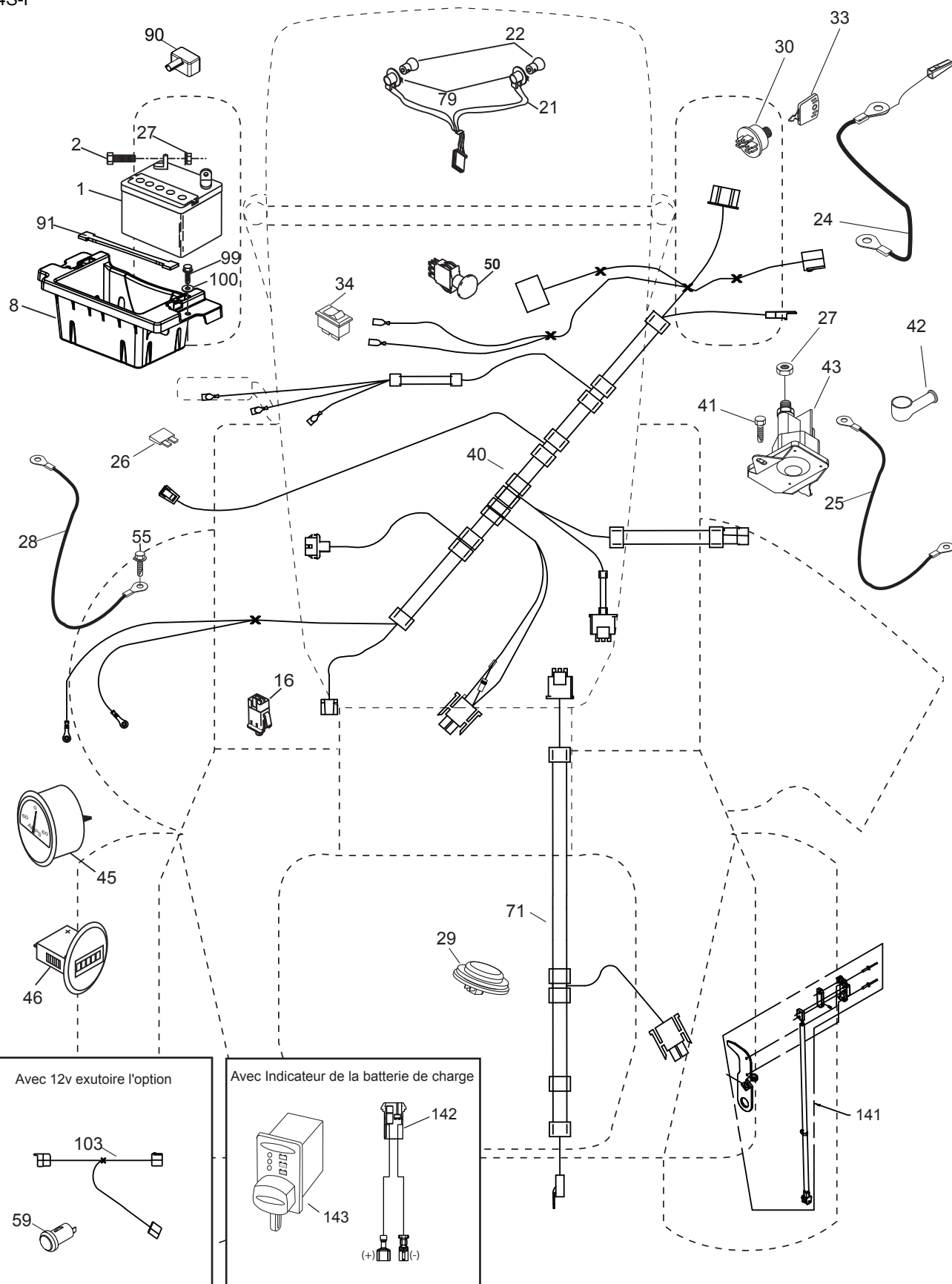
SCHÉMA

SCH12-F



**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86 ÉLECTRIQUE**

T14S-F

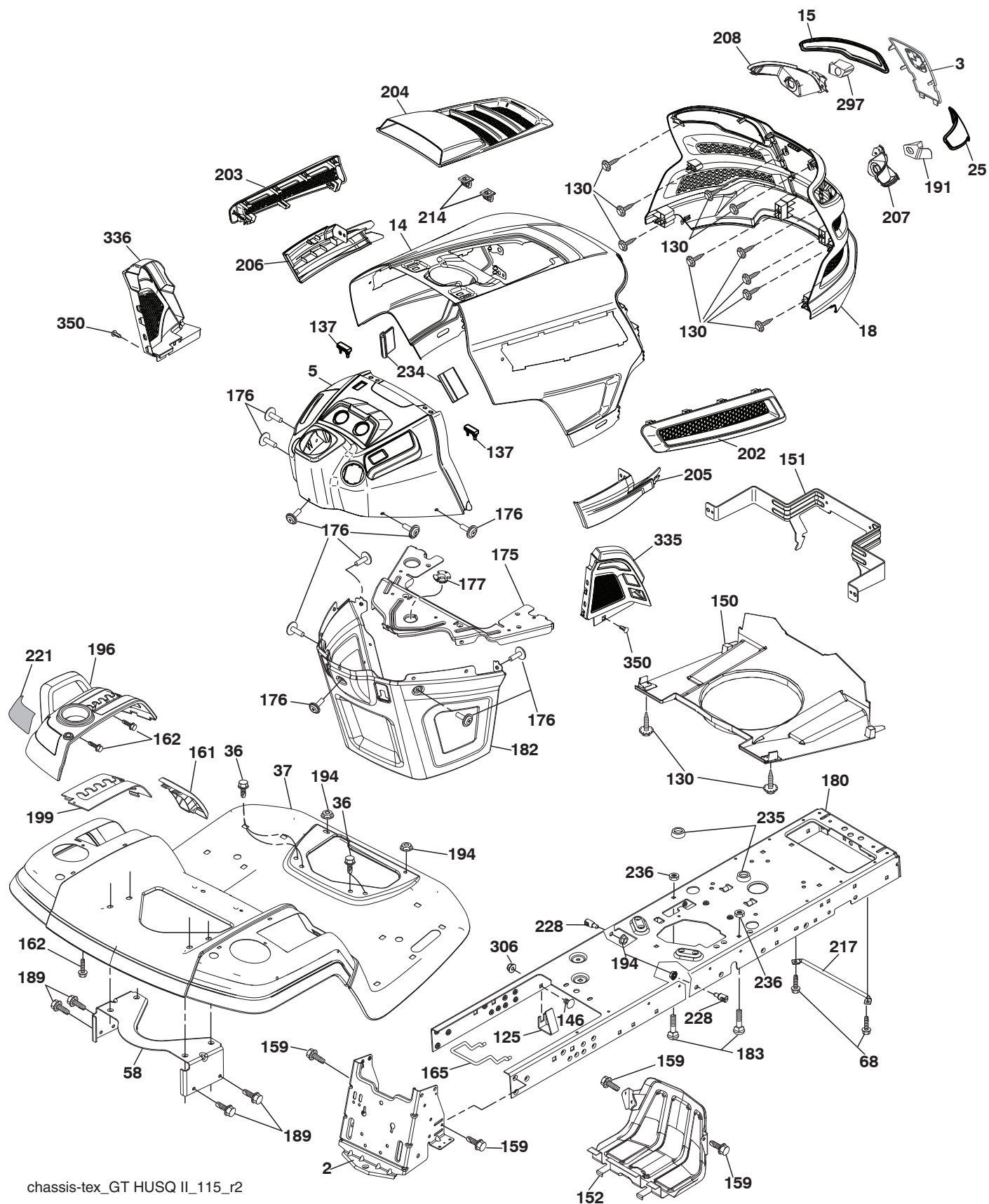


# TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86 ÉLECTRIQUE

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                      |
|-------------------|-------------------|----------------------------------|
| 1                 | 532 16 34-65      | Batterie                         |
| 2                 | 874 76 04-12      | Boulon 1/4-20 unc x 3/4          |
| 8                 | 532 18 64-91      | Bac De Batterie                  |
| 16                | 532 17 61-38      | Interrupteur De Verrouillage     |
| 21                | 532 40 02-52      | Harnais                          |
| 22                | 532 00 41-52      | Ampoule #1156                    |
| 24                | 585 55 56-01      | Câble                            |
| 25                | 585 55 55-01      | Câble                            |
| 26                | 532 17 51-58      | Fusible                          |
| 27                | 873 51 04-00      | Écrou 1/4-20 unc                 |
| 28                | 532 41 65-88      | Câble 21" Blk 8 Ja.              |
| 29                | 532 40 15-45      | Interrupteur Du Siège            |
| 30                | 532 19 33-50      | Contacteur D'allumage            |
| 33                | 532 41 19-35      | Clé/Chaîne                       |
| 34                | 532 11 07-12      | Interrupteur                     |
| 40                | 532 40 21-67      | Harnais Des Cables Of D'allumage |
| 41                | 817 72 04-08      | Vis 1/4-20 unc x 1/2             |
| 42                | 532 13 15-63      | Couverture                       |
| 43                | 532 19 25-07      | Solénoïde                        |
| 45                | 532 42 52-70      | Ampèremètre                      |
| 46                | 532 42 52-71      | Compteur Horaire                 |
| 50                | 532 17 46-51      | Interrupteur PTO                 |
| 55                | 817 06 05-12      | Vis 5/16-18 x 3/4                |
| 59                | 532 40 03-03      | 12V Exutoire                     |
| 71                | 532 19 42-76      | Harnais Des Cables Of D'allumage |
| 79                | 532 17 52-42      | Prise De Courant Du Phare        |
| 90                | 532 43 53-95      | Couverture                       |
| 91                | 532 19 02-70      | Bande                            |
| 99                | 817 67 04-12      | Vis 1/4-20 x 3/4                 |
| 100               | 819 09 14-16      | Rondelle 9/32 x 7/8 x 16 Ja.     |
| 103               | 532 42 17-47      | Harnais                          |
| 141               | 532 42 12-25      | Jeu de G700/G730 ROS             |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86**  
**CHÂSSIS/ENCEINTES**



chassis-tex\_GT HUSQ II\_115\_r2

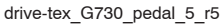
# TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86 CHÂSSIS/ENCEINTES

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION             |
|-------------------|-------------------|-------------------------|
| 2                 | 580 43 44-01      | Barre D'attelage        |
| 3                 | 532 44 44-81      | Marque De Fabrique      |
| 5                 | 581 46 68-02      | Tableau De Bord         |
| 14                | 532 44 11-77      | Capot                   |
| 15                | 532 43 97-33      | Lentille C.G.           |
| 18                | 532 44 06-53      | Ensemble De La Calandre |
| 25                | 532 44 33-85      | Lentille C.D.           |
| 36                | 817 06 05-12      | Vis 5/16-18 x 3/4       |
| 37                | 532 44 12-08      | Aile                    |
| 58                | 532 19 43-14      | Support                 |
| 68                | 817 49 05-08      | Vis 5/16-18 x 1/2       |
| 125               | 581 68 48-01      | Pince                   |
| 130               | 532 41 63-58      | Vis #10 x 0.750         |
| 137               | 532 40 75-90      | Pare-Chocs              |
| 146               | 581 85 79-01      | Boulon                  |
| 150               | 532 43 97-74      | Conduit D'air           |
| 151               | 532 43 66-70      | Support                 |
| 152               | 532 43 98-70      | Deflecteur              |
| 159               | 817 00 06-12      | Vis 3/8-16 x 3/4        |
| 161               | 532 43 99-29      | Fenêtre De Carburant    |
| 162               | 532 14 24-32      | Vis 1/4 x 1/2           |
| 165               | 532 19 43-30      | Support                 |
| 175               | 532 19 63-04      | Pièce D'entretoisement  |
| 176               | 532 40 07-76      | Vis 10-24 x 5/8         |
| 177               | 532 19 52-27      | Douille De La Tige      |
| 180               | 532 44 55-59      | Châssis                 |
| 182               | 532 40 68-59      | Tableau De Bord         |
| 183               | 874 52 05-20      | Boulon 5/16-18 x 1-1/4  |
| 189               | 817 00 05-12      | Vis 5/16-18 x 3/4       |

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                        |
|-------------------|-------------------|------------------------------------|
| 191               | 532 43 74-55      | Insert Lentille Réfléchissant C.D. |
| 194               | 873 90 05-00      | Écrou 5/16-18                      |
| 196               | 532 43 96-74      | Ensemble De Console                |
| 199               | 532 19 82-59      | Plaque                             |
| 202               | 532 43 97-28      | Ventilé C.D.                       |
| 203               | 532 43 97-27      | Ventilé C.G.                       |
| 204               | 532 43 57-14      | Ventilé                            |
| 205               | 532 43 97-30      | Jupe C.D.                          |
| 206               | 532 43 97-29      | Jupe C.G.                          |
| 207               | 532 43 97-34      | Biseau C.D.                        |
| 208               | 532 43 97-35      | Biseau C.G.                        |
| 214               | 532 19 91-45      | Pince D' Arrêt                     |
| 217               | 532 40 91-67      | Tige                               |
| 221               | 532 19 89-09      | Réflecteur C.G.                    |
| 228               | 532 19 51-61      | Attache À Tenon                    |
| 234               | 532 40 47-42      | Pare-Chocs                         |
| 235               | 532 40 61-29      | Entretoise De L'aile               |
| 236               | 873 93 05-00      | Écrou 5/16-18 unc                  |
| 297               | 532 43 74-56      | Insert Lentille Réfléchissant C.G. |
| 306               | 873 90 06-00      | Écrou                              |
| 335               | 532 44 82-04      | Couverture C.D.                    |
| 336               | 532 44 53-09      | Couverture C.G.                    |
| 350               | 532 44 51-43      | Attache                            |
| - -               | 532 43 18-82      | Jeu De Brosse                      |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

## ENTRAÎNEMENT

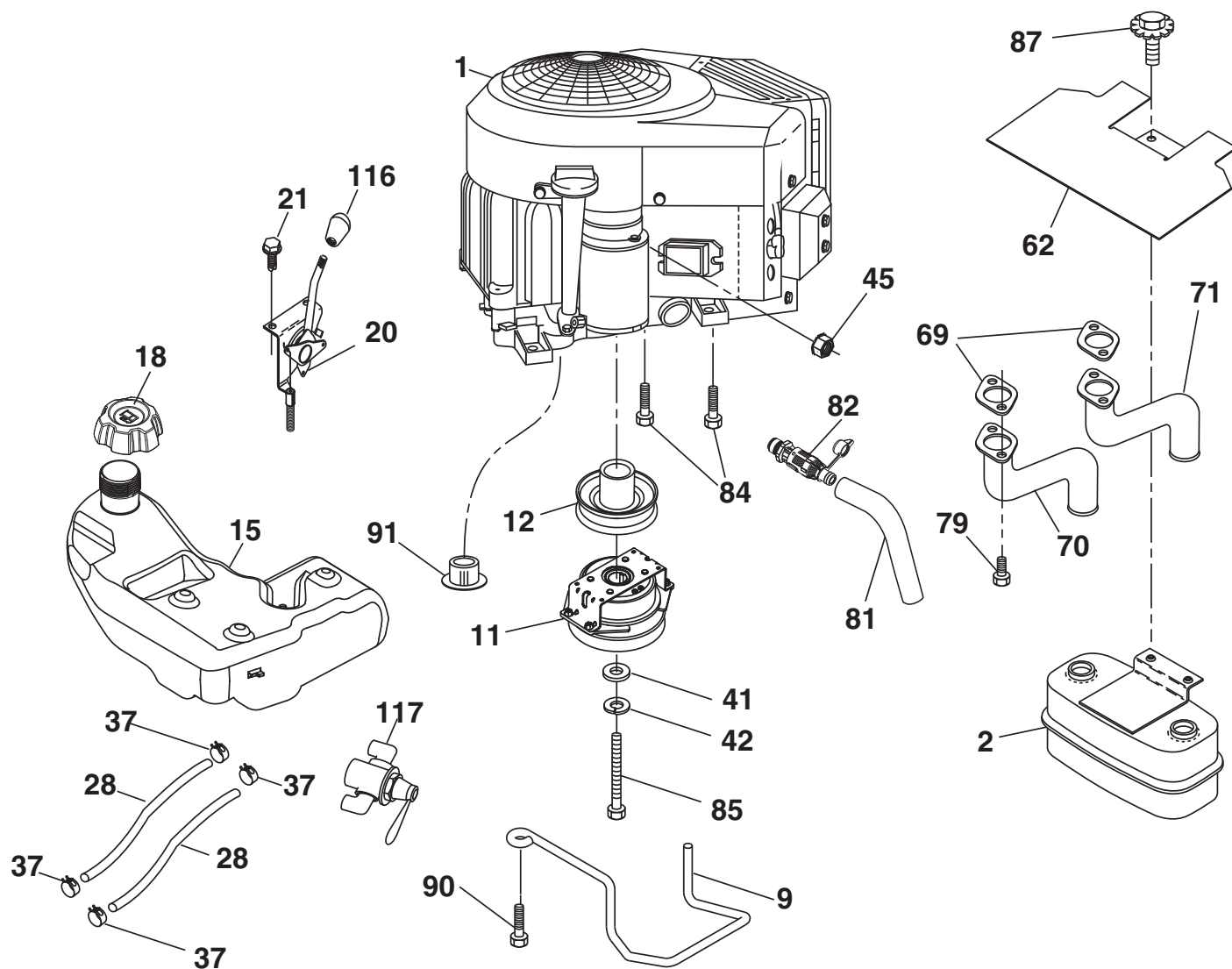


# TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86 ENTRAÎNMENT

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                                                                                        | NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                     |
|-------------------|-------------------|----------------------------------------------------------------------------------------------------|-------------------|-------------------|---------------------------------|
| 1                 | — — — — —         | Transmission, Hydro G7-BCBB-1XDC-1FCA (420331)(Commandez les pièces du fabricant du transmission.) | 160               | 532 16 94-84      | Pince D' Arrêt                  |
| 2                 | 532 00 70-70      | Clé 1/4 x 2.5                                                                                      | 161               | 532 10 57-09      | Ressort De Rappel               |
| 3                 | 532 00 75-63      | Rondelle                                                                                           | 163               | 532 41 81-85      | Tige                            |
| 7                 | 532 19 98-37      | Ensemble De Moyeu De Roue                                                                          | 166               | 532 42 91-64      | Écrou .625                      |
| 9                 | 532 14 00-80      | Boulon                                                                                             | 167               | 532 40 52-57      | Loquet                          |
| 15                | 819 13 13-16      | Rondelle 13/32 x 13/16 x 16 Ja.                                                                    | 184               | 587 65 37-01      | Guidon                          |
| 17                | 532 19 72-96      | Ressort Du Frein                                                                                   | 186               | 532 19 43-21      | Entretoise                      |
| 26                | 532 19 96-79      | Ressort De Rappel                                                                                  | 187               | 819 13 32-10      | Rondelle                        |
| 29                | 532 41 81-86      | Tige Du Frein                                                                                      | 188               | 532 19 43-23      | Raccord D'embranchement         |
| 33                | 812 00 00-53      | Bague En E                                                                                         | 189               | 532 40 75-04      | Levier Coudé                    |
| 35                | 583 86 45-01      | Tige Du Frein                                                                                      | 190               | 532 40 75-05      | Guide Du Levier Coudé           |
| 42                | 532 12 48-72      | Couverture                                                                                         | 196               | 817 00 06-16      | Vis 3/8-16 x 1                  |
| 48                | 872 11 06-12      | Boulon 3/8-16 x 1-1/2 cat. 5                                                                       | 197               | 585 65 86-01      | Support                         |
| 49                | 872 11 06-14      | Boulon                                                                                             | 203               | 819 11 11-16      | Rondelle 11/32 x 11/16 x 16 Ja. |
| 50                | 532 19 43-27      | Poulie Du Galet-Tendeur                                                                            | 206               | 532 44 85-96      | Support                         |
| 51                | 873 90 06-00      | Écrou 3/8-16                                                                                       | 207               | 532 19 78-68      | Loquet                          |
| 52                | 532 19 43-26      | Poulie Du Galet-Tendeur                                                                            | 208               | 532 19 78-69      | Engrenage                       |
| 56                | 532 42 08-07      | Courroie Trapézoïdale                                                                              | 209               | 532 19 95-92      | Tige                            |
| 64                | 532 19 78-65      | Ensemble De L'arbre De La Pédale                                                                   | 210               | 532 19 78-60      | Ensemble De Culbuteur           |
| 69                | 532 12 38-00      | Rondelle 1-1/32 x 1-5/8 x 16 Ja.                                                                   | 211               | 532 12 01-83      | Palier                          |
| 70                | 532 43 96-61      | Ensemble De Console                                                                                | 213               | 532 40 31-19      | Bouton                          |
| 73                | 874 49 05-48      | Boulon 5/16-18 x 3 cat. 5                                                                          | 214               | 532 41 68-63      | Pédale En Avant                 |
| 74                | 532 14 24-32      | Vis 1/4 x 1/2                                                                                      | 215               | 532 40 17-23      | Pédale Inverse                  |
| 80                | 532 41 81-84      | Attache De Torsion                                                                                 | 220               | 532 19 89-08      | Réflexeur C.D.                  |
| 92                | 874 76 05-20      | Boulon 5/16-18 x 1/2                                                                               | 221               | 532 40 31-87      | Guidon De Ressort De Retenue    |
| 99                | 532 41 81-88      | Commande De Dérivation                                                                             | 222               | 879 21 20-10      | Rondelle 21/32 x 1-1/4 x 10 Ja. |
| 114               | 873 80 05-00      | Écrou 5/16-18 unc                                                                                  | 284               | 532 41 76-93      | Écrou 1/4-20                    |
| 116               | 873 90 05-00      | Écrou 5/16-18                                                                                      | 286               | 872 01 05-20      | Boulon 5/16-18 x 2.50           |
| 121               | 532 17 56-11      | Support                                                                                            | 306               | 876 02 04-16      | Goupille Fendue 1/8 x 1         |
| 125               | 817 00 05-12      | Vis 5/16-18 x 3/4                                                                                  | 307               | 874 18 04-12      | Vis 1/4-20 x 3/4                |
| 145               | 532 16 31-68      | Rondelle                                                                                           | 323               | 585 71 41-01      | Manchon                         |
| 153               | 532 12 47-88      | Ressort De Retenue                                                                                 |                   |                   |                                 |
| 159               | 876 02 04-12      | Goupille Fendue 1/8 x 3/4                                                                          |                   |                   |                                 |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86**  
**MOTEUR**



**ÉQUIPMENT FACULTATIF  
 PARE-ÉTINCELLES**

engine-tex\_bs-2cyl\_115

# TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86

## MOTEUR

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                                                                                   |
|-------------------|-------------------|-----------------------------------------------------------------------------------------------|
| 1                 | — — — — —         | Moteur B&S Modèle No. 49S877-0003-G1(586362501)(Commandez les pièces du fabricant du moteur.) |
| 2                 | 532 44 59-62      | Silencieux                                                                                    |
| 9                 | 532 40 86-67      | Guide-Courroie Du Moteur                                                                      |
| 11                | 587 24 14-01      | Embrayage Électrique                                                                          |
| 12                | 532 19 43-43      | Poulie Du Moteur                                                                              |
| 15                | 532 42 28-04      | Réservoir D'essence                                                                           |
| 18                | 584 24 87-02      | Ensemble De Capuchon                                                                          |
| 20                | 586 21 96-01      | Commande Des Gaz/Starter                                                                      |
| 21                | 532 41 63-58      | Vis #10 x 0.750                                                                               |
| 28                | 532 14 21-58      | Conduite D'essence                                                                            |
| 29                | 532 13 71-80      | Pare-Étincelles                                                                               |
| 37                | 532 12 34-87      | Bride De Serrage                                                                              |
| 41                | 532 12 61-97      | Rondelle 1-1/2 OD x 15/32 ID x .250                                                           |
| 42                | 810 04 07-00      | Rondelle 7/16                                                                                 |
| 45                | 873 51 04-00      | Écrou 1/4-20 unc                                                                              |
| 62                | 532 43 40-17      | Défecteur                                                                                     |
| 69                | 532 16 53-91      | Garniture                                                                                     |
| 70                | 581 88 11-01      | Tuyau C.G.                                                                                    |
| 71                | 581 88 10-01      | Tuyau C.D.                                                                                    |
| 79                | 532 18 39-06      | Vis 5/16-18 x 1                                                                               |
| 81                | 532 14 84-56      | Tuyau D'huile                                                                                 |
| 82                | 532 42 82-87      | Soupape                                                                                       |
| 84                | 817 06 06-20      | Vis 3/8-16 x 1-1/4                                                                            |
| 85                | 581 63 62-01      | Boulon 7/16-20 x 3.0 cat. 5                                                                   |
| 87                | 532 17 18-77      | Boulon 5/16-18 unc x 3/4 avec Sems                                                            |
| 90                | 817 00 06-16      | Vis 3/8-16 x 1                                                                                |
| 91                | 532 18 74-95      | Bushing                                                                                       |
| 116               | 539 13 26-24      | Bouton                                                                                        |
| 117               | 532 42 08-28      | Soupape                                                                                       |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

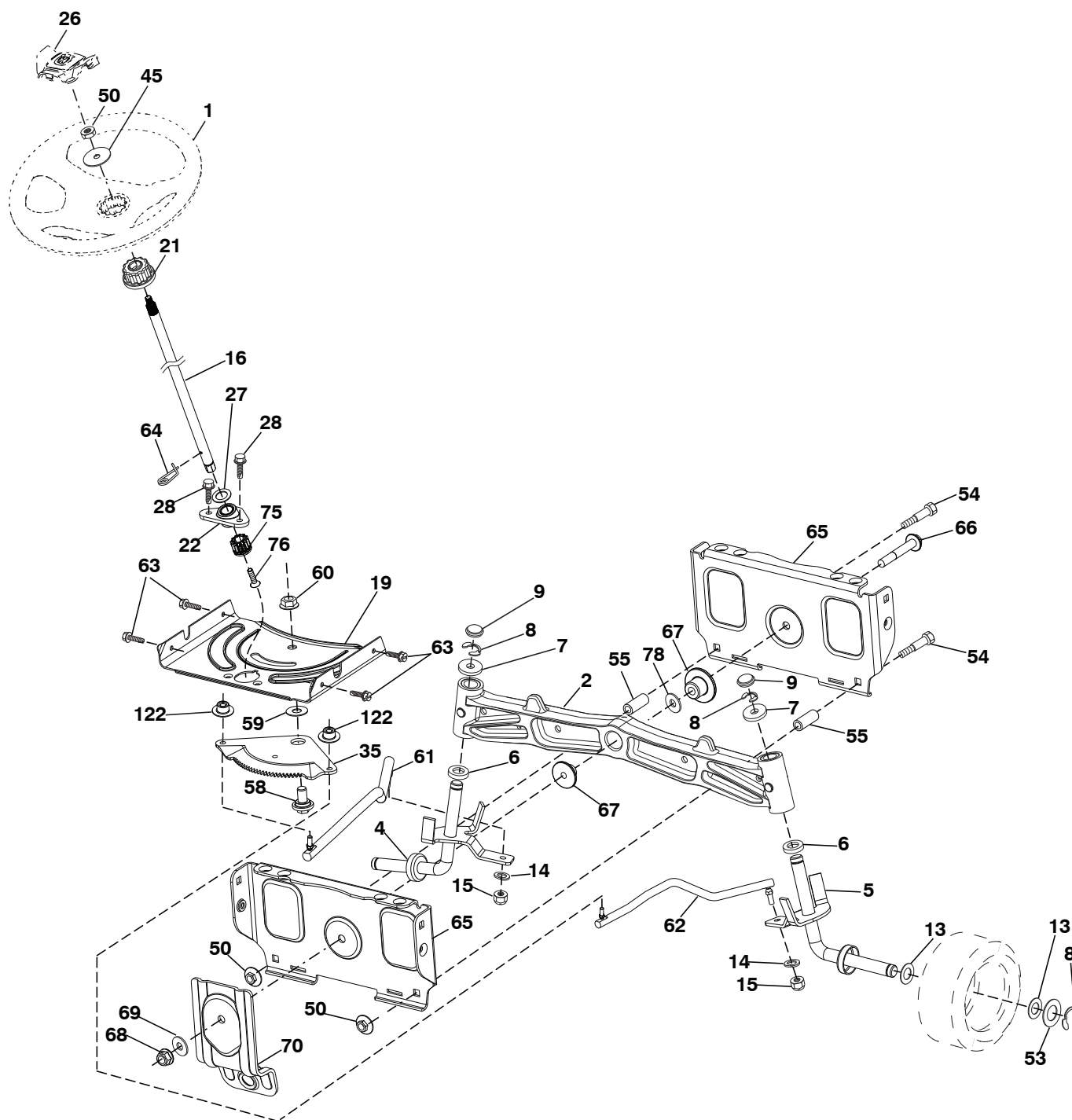
Pour des pièces de service et de rechange de moteur, réclamez le numéro de téléphone libre pour votre fabricant de moteur énuméré ci-dessous:

Briggs & Stratton 1-800-233-3723

### Informations concernant la puissance théorique du moteur

La puissance brute pour chaque Modèle de moteur à essence est indiquée conformément au code J1940 (procédure de calcul de la puissance et du couple des petits moteurs) de la SAE (Society of Automotive Engineers) et les performances théoriques ont été obtenues et corrigées selon SAE J1995 (révision 2002-05). Les valeurs de couple sont calculées sur la base de 3060tr/min et celles de puissance sur la base de 3600tr/min. La puissance brute réelle du moteur peut être plus faible notamment à cause des conditions de fonctionnement et des variations d'un moteur à l'autre. Compte tenu de la grande variété de machines sur lesquelles nos moteurs sont utilisés et du nombre de problèmes environnementaux applicables au fonctionnement des équipements, il se peut que le moteur à essence ne développe pas sa puissance théorique une fois qu'il est monté sur une machine particulière (puissance nette ou réelle «sur site»). Cette différence s'explique par un grand nombre de facteurs, tels que (liste non limitative): accessoires (filtre à air, échappement, admission, refroidissement, carburateur, pompe à essence, etc.), limites d'utilisation, conditions ambiantes d'utilisation (température, humidité, altitude) et variations d'un moteur à l'autre. Pour des raisons de fabrication et de capacité limitées, Briggs & Stratton est susceptible de remplacer ce Modèle par un moteur plus puissant.

**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86**  
**ENSEMBLE DE LA DIRECTION**



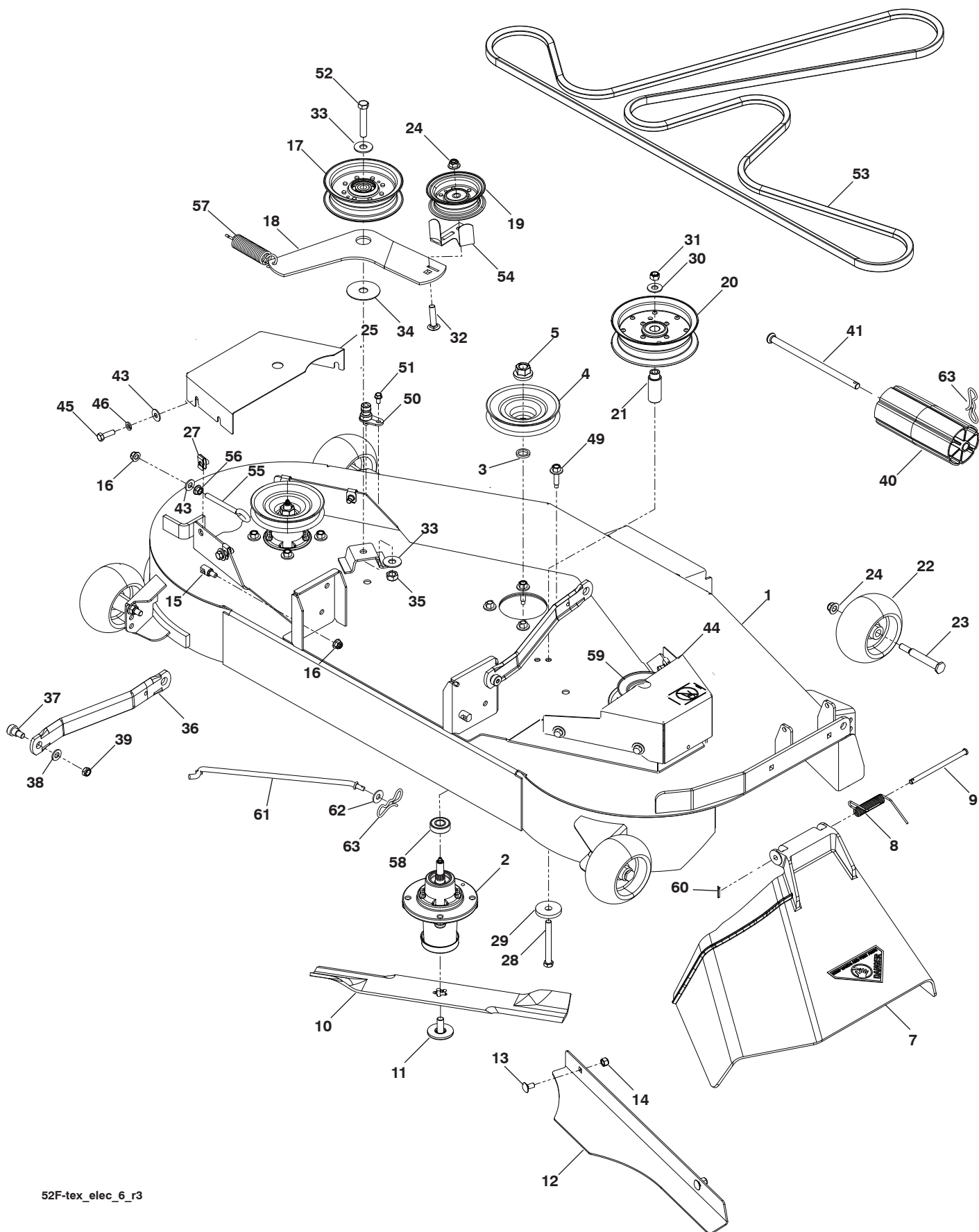
steering-tex\_HUSQSR\_41

**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86**  
**ENSEMBLE DE LA DIRECTION**

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                     |
|-------------------|-------------------|---------------------------------|
| 1                 | 532 43 97-40      | Volant De Direction             |
| 2                 | 532 19 59-68      | Ensemble Du Essieu              |
| 4                 | 532 40 30-89      | Ensemble Du Broche C.G.         |
| 5                 | 532 40 30-90      | Ensemble Du Broche C.D.         |
| 6                 | 532 12 49-31      | Palier                          |
| 7                 | 532 12 17-48      | Rondelle 25/32 x 1-5/8 x 16 Ja. |
| 8                 | 812 00 00-29      | Pince #T5304-75                 |
| 9                 | 532 12 12-32      | Chapeau                         |
| 13                | 532 12 17-49      | Rondelle 25/32 x 1-1/4 x 16 Ja. |
| 14                | 810 04 06-00      | Rondelle Spr 3/8                |
| 15                | 873 54 06-00      | Écrou 3/8-24 unf                |
| 16                | 587 01 60-01      | Arbre De Direction              |
| 19                | 532 19 47-29      | Plaque De Direction             |
| 21                | 586 84 02-01      | Adaptateur De Direction         |
| 22                | 585 02 99-01      | Support                         |
| 26                | 532 43 97-43      | L'insert Du Volant De Direction |
| 27                | 819 21 16-16      | Rondelle 21/32 x 1 x 16 Ja.     |
| 28                | 817 00 06-12      | Vis 3/8-16 x 3/4                |
| 35                | 532 19 47-32      | Plaque                          |
| 45                | 587 01 64-01      | Rondelle 9/16 x 2-3/8 x 12 Ja.  |
| 50                | 873 90 06-00      | Écrou 3/8-16 unc                |
| 53                | 532 18 89-67      | Rondelle .793 x 1.637 x .060    |
| 54                | 874 76 06-36      | Boulon 3/8-16 unc x 2-1/4       |
| 55                | 532 41 47-36      | Boulon 3/8-16 unc x 2-1/4       |
| 58                | 532 19 47-47      | Boulon                          |
| 59                | 532 19 47-48      | Rondelle                        |
| 60                | 873 97 10-00      | Écrou 5/8-11                    |
| 61                | 532 19 47-40      | Barre De Direction, C.G.        |
| 62                | 532 19 47-41      | Barre De Direction, C.D.        |
| 63                | 817 00 05-12      | Vis 5/16-18 x 3/4               |
| 64                | 532 19 98-49      | Pince D' Arrêtoir               |
| 65                | 532 19 47-34      | Support                         |
| 66                | 871 02 07-48      | Boulon 7/16-14 x 3              |
| 67                | 532 19 47-37      | Coussinet                       |
| 68                | 873 90 07-00      | Écrou 7/16-14 cat. 5            |
| 69                | 532 19 91-62      | Rondelle 1.5 x .505 x .118      |
| 70                | 585 33 88-01      | Support                         |
| 75                | 580 68 37-02      | Pignon                          |
| 76                | 580 68 36-01      | Vis                             |
| 78                | 532 05 70-79      | Rondelle                        |
| 122               | 532 44 49-62      | Chapeau                         |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86**  
**CARTER DE TONDEUSE**



52F-tex\_elec\_6\_r3

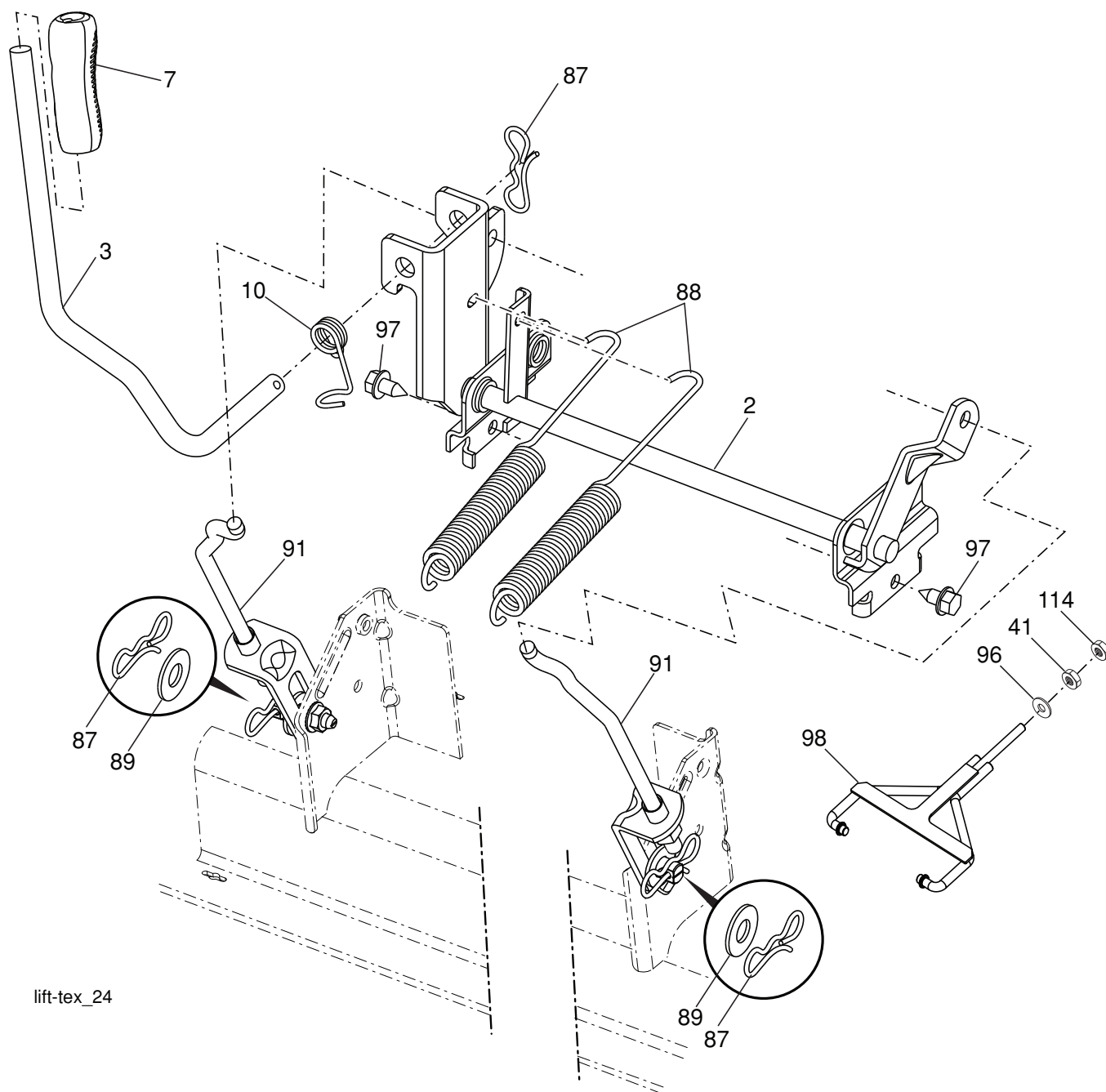
# TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86 CARTER DE TONDEUSE

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                  |
|-------------------|-------------------|------------------------------|
| 1                 | 574 80 44-02      | Carter De Tondeuse           |
| 2                 | 539 11 21-70      | Ensemble Du Boîtier          |
| 3                 | 539 18 76-90      | Rondelle                     |
| 4                 | 532 17 43-75      | Poulie Du Mandrin            |
| 5                 | 539 40 02-34      | Écrou 9/16                   |
| 7                 | 539 11 07-33      | Glissière 132 cm             |
| 8                 | 539 11 07-35      | Ressort                      |
| 9                 | 539 11 07-36      | Axe De Chape 5/16 x 5.19     |
| 10                | 574 87 08-01      | Blade, 16-1/4"               |
| 11                | 532 19 30-03      | Boulon 7/16                  |
| 12                | 574 87 50-01      | Plaque                       |
| 13                | 872 11 05-05      | Boulon 5/16-18 x 5/8         |
| 14                | 873 80 05-00      | Écrou 5/16-18                |
| 15                | 532 19 51-61      | Attache À Tenon              |
| 16                | 873 90 06-00      | Écrou 7/16-14 Cat. 5         |
| 17                | 532 19 61-04      | Poulie                       |
| 18                | 574 84 18-02      | Bras Du Galet-Tendeur        |
| 19                | 532 17 79-68      | Poulie De Tension            |
| 20                | 539 13 27-28      | Poulie De Tension            |
| 21                | 575 22 45-01      | Coussinet                    |
| 22                | 532 13 39-57      | Support De Roue              |
| 23                | 532 19 34-06      | Boulon                       |
| 24                | 521 99 65-01      | Écrou 3/8-16                 |
| 25                | 575 22 47-02      | Déflexeur C.G.               |
| 27                | 539 10 47-63      | Arrêtoir 5/16                |
| 28                | 539 10 82-71      | Boulon 3/8-16 x 3-1/2 cat. 5 |
| 29                | 539 10 65-04      | Rondelle                     |
| 30                | 819 14 16-14      | Rondelle 3/8                 |
| 31                | 539 97 69-79      | Écrou 3/8-16                 |
| 32                | 539 99 09-23      | Boulon 3/8-16 x 1-3/4 cat. 5 |
| 33                | 539 10 48-64      | Rondelle 7/16                |
| 34                | 532 17 85-15      | Rondelle                     |
| 35                | 873 90 07-00      | Écrou 7/16-14                |

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                           |
|-------------------|-------------------|---------------------------------------|
| 36                | 532 19 51-85      | Bras De Suspension                    |
| 37                | 539 11 36-21      | Vis 3/8-16 x 3/8                      |
| 38                | 819 13 13-16      | Rondelle 13/32 x 13/16 x 16 Ja.       |
| 39                | 539 20 02-82      | Écrou 3/8-16                          |
| 40                | 532 17 60-66      | Rouleau-Guide                         |
| 41                | 532 17 91-27      | Tige Du Rouleau-Guide                 |
| 43                | 819 12 14-14      | Rondelle 3/8 x 7/8 x 14 Ja.           |
| 44                | 575 96 73-02      | Déflexeur C.D.                        |
| 45                | 874 78 05-16      | Boulon 5/16-18 x 1                    |
| 46                | 810 03 05-00      | Rondelle 5/16                         |
| 49                | 584 95 39-01      | Boulon 3/16-18 x 1.19                 |
| 50                | 532 41 55-98      | Raccord de lavage du plateau de coupe |
| 51                | 817 49 04-08      | Boulon 1/4-20 x 1/2                   |
| 52                | 874 78 07-40      | Boulon 7/16-14 x 2-1/2                |
| 53                | 574 84 56-03      | Courroie                              |
| 54                | 532 14 10-43      | Déflexeur                             |
| 55                | 539 11 55-74      | Boulon 5/16 x 3-1/2                   |
| 56                | 539 99 05-85      | Écrou 5/16-18                         |
| 57                | 539 10 68-50      | Ressort                               |
| 58                | 532 11 04-85      | Roulement À Billes                    |
| 59                | 575 35 29-01      | Poulie                                |
| 60                | 532 16 94-84      | Pince D' Arrêtoir                     |
| 61                | 532 40 03-37      | Tige                                  |
| 62                | 819 13 13-12      | Rondelle 13/32 x 13/16 x 12 Ja.       |
| 63                | 532 19 42-08      | Goupille Fendue 5/16                  |
| --                | 532 41 64-05      | Connecter D'accouplement Du Rapide    |
| --                | 532 44 53-61      | Carter De Tondeuse Complet            |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces E.-U. --1 pouce = 25,4 mm

**TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86**  
**LEVAGE DE TONDEUSE**



lift-tex\_24

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION |
|-------------------|-------------------|-------------|
|-------------------|-------------------|-------------|

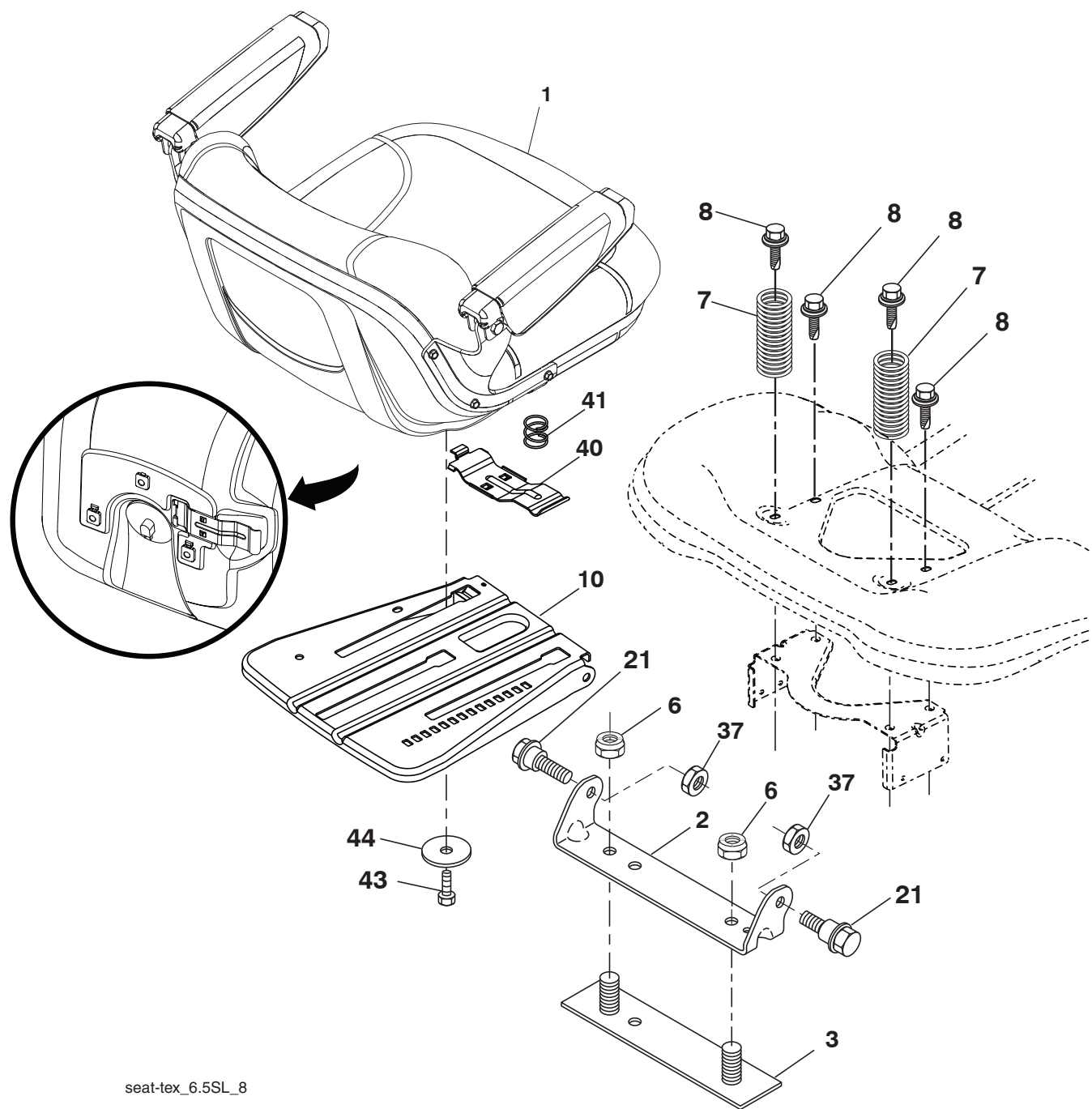
|    |              |                                    |
|----|--------------|------------------------------------|
| 2  | 532 42 20-27 | Arbre                              |
| 3  | 532 19 52-30 | Ensemble de l'arbre de levage C.D. |
| 7  | 580 96 23-01 | Poignée du levier                  |
| 10 | 532 19 63-14 | Ressort de torsion                 |
| 41 | 532 17 59-94 | Écrou                              |
| 87 | 532 19 42-09 | Goupille fendue 7/16               |
| 88 | 532 19 53-04 | Ressort                            |
| 89 | 819 19 19-12 | Rondelle                           |
| 91 | 532 40 34-07 | Raccord                            |

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION |
|-------------------|-------------------|-------------|
|-------------------|-------------------|-------------|

|     |              |                  |
|-----|--------------|------------------|
| 96  | 532 19 52-63 | Coussinet        |
| 97  | 817 00 06-12 | Vis 3/8-16 x .75 |
| 98  | 574 82 25-01 | Raccord          |
| 114 | 873 36 07-00 | Écrou 7/16-20    |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86  
ENSEMBLE DU SIÈGE



seat-tex\_6.5SL\_8

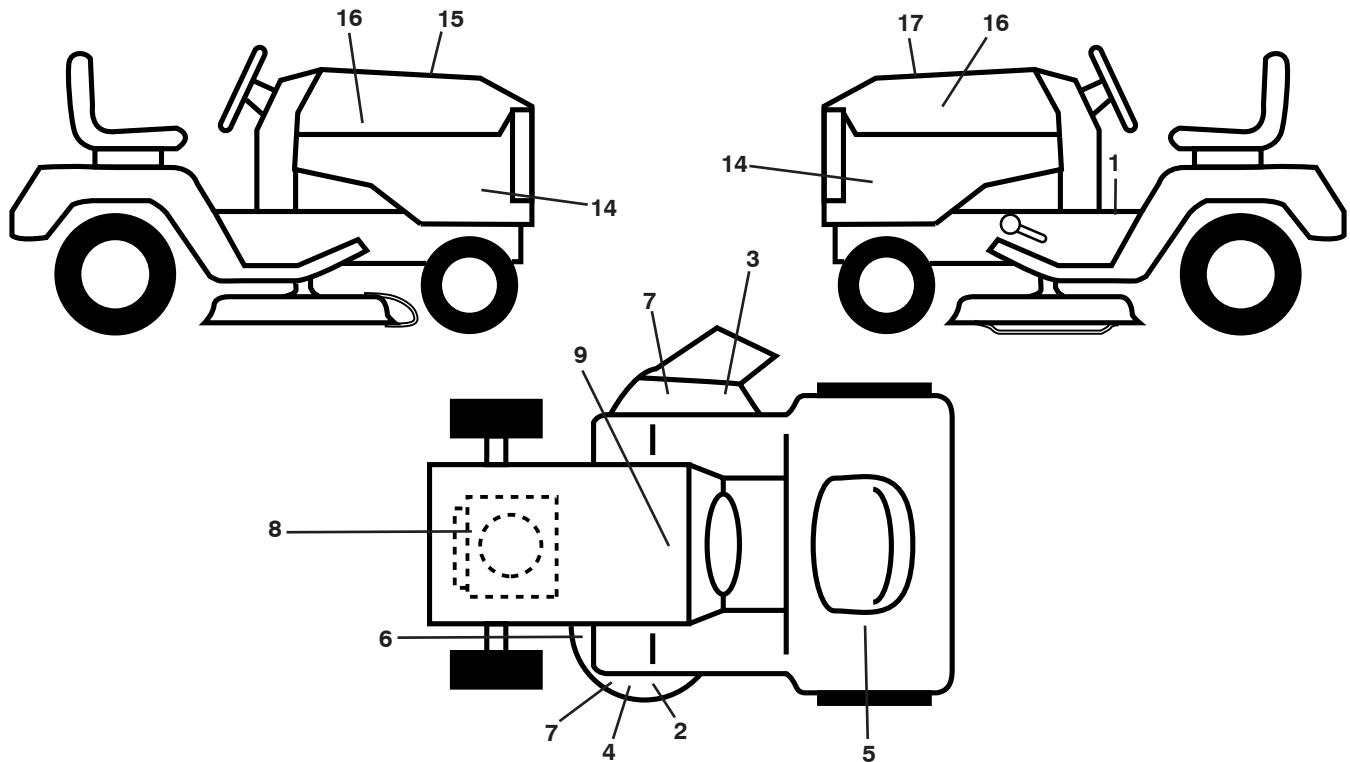
| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                        |
|-------------------|-------------------|------------------------------------|
| 1                 | 532 44 32-63      | Siège                              |
| 2                 | 532 18 01-66      | Support de pivot                   |
| 3                 | 532 14 06-75      | Attache de l'ensemble de l'aile    |
| 6                 | 873 80 06-00      | Écrou frein avec insert 3/8-16 unc |
| 7                 | 532 12 41-81      | Ressort de compression du siège    |
| 8                 | 532 17 18-77      | Boulon 5/16-18 unc x 3/4           |
| 10                | 532 19 69-77      | Cuvette du siège                   |
| 21                | 532 17 18-52      | Boulon à épaulement 5/16-18        |

| NO.<br>DE<br>RÉF. | NO<br>DE<br>PIÈCE | DESCRIPTION                     |
|-------------------|-------------------|---------------------------------|
| 37                | 873 80 05-00      | Écrou frein 5/16-18 unc         |
| 40                | 532 43 98-71      | Guidon                          |
| 41                | 532 19 82-00      | Ressort de compression          |
| 43                | 874 76 06-12      | Boulon 3/8-16 x 3/4             |
| 44                | 819 13 38-12      | Rondelle 13/32 x 2-3/8 x 12 Ja. |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

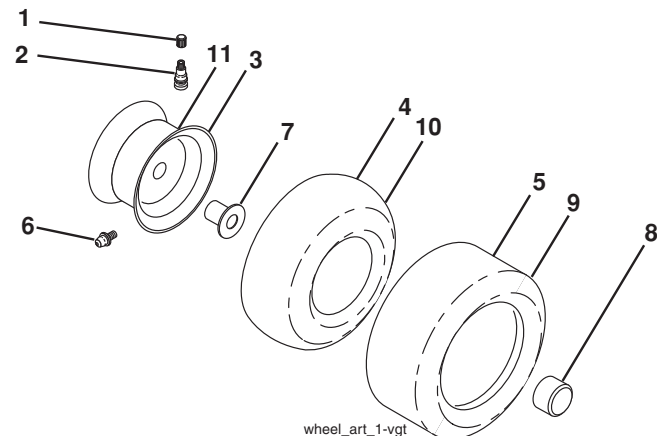
# TRACTEUR - NO. DE MODÈLE GT52XLS (96048008600), NO. DE PROD. 960 48 00-86

## DÉCALCOMANIE



| NO. DE RÉF. | NO DE PIÈCE  | DESCRIPTION                                  | NO. DE RÉF. | NO DE PIÈCE  | DESCRIPTION                            |
|-------------|--------------|----------------------------------------------|-------------|--------------|----------------------------------------|
| 1           | 581 57 90-01 | Décalcomanie D'avertissement                 | 14          | 581 54 97-01 | Décalcomanie                           |
| 2           | 581 72 44-01 | Décalcomanie D'avertissement                 | 15          | 532 42 38-29 | Décalcomanie Responsabilités Du Client |
| 3           | 584 90 46-01 | Décalcomanie D'avertissement                 | 16          | 581 62 73-01 | Décalcomanie Du Capot                  |
| 4           | 585 91 01-01 | Décalcomanie Garantie                        | 17          | 587 99 13-01 | Décalcomanie                           |
| 5           | 586 74 22-01 | Décalcomanie                                 | --          | 581 72 48-01 | Décalcomanie Commande De Dérivation    |
| 6           | 581 58 00-02 | Décalcomanie                                 | --          | 532 43 98-82 | Coussin Du Repose-Pied C.G.            |
| 7           | 581 72 43-01 | Décalcomanie D'avertissement                 | --          | 532 43 98-81 | Coussin Du Repose-Pied C.D.            |
| 8           | 585 91 51-01 | Décalcomanie Moteur BS 27 HP                 | --          | 587 71 01-26 | Manuel (Anglais/Français)              |
| 9           | 532 14 50-05 | Décalcomanie De Danger/Poison De La Batterie |             |              |                                        |

## ROUES & PNEUS



| NO. DE RÉF. | NO DE PIÈCE  | DESCRIPTION                                             |
|-------------|--------------|---------------------------------------------------------|
| 1           | 532 05 91-92 | Capuchon de la valve du pneu                            |
| 2           | 532 06 51-39 | Tubulure de la valve                                    |
| 3           | 532 18 18-39 | Ensemble de la jante antérieure                         |
| 4           | 532 00 81-34 | Chambre à air antérieure                                |
| 5           | 532 16 10-24 | Pneu F 16 x 6.5-8                                       |
| 6           | 532 12 49-57 | Graisser (roue antérieure seulement)                    |
| 7           | 532 12 49-59 | Palier à bride (roue antérieure seulement)              |
| 8           | 532 17 50-39 | Chapeau de l'essieu                                     |
| 9           | 532 17 04-53 | Pneu R 23 x 10.5-12                                     |
| 10          | 532 00 71-54 | Chambre à air arrière                                   |
| 11          | 532 14 45-10 | Ensemble de la jante arrière                            |
| --          | 532 14 43-34 | Joint d'étanchéité de pneu (tube de .30L [10 oz. Tube]) |

**REMARQUE:** Toutes les dimensions de composant sont données en pouces É.-U. --1 pouce = 25,4 mm

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## **SERVICE NOTES/REMARQUES D'ENTRETIEN**

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**11/10/2014 BD**