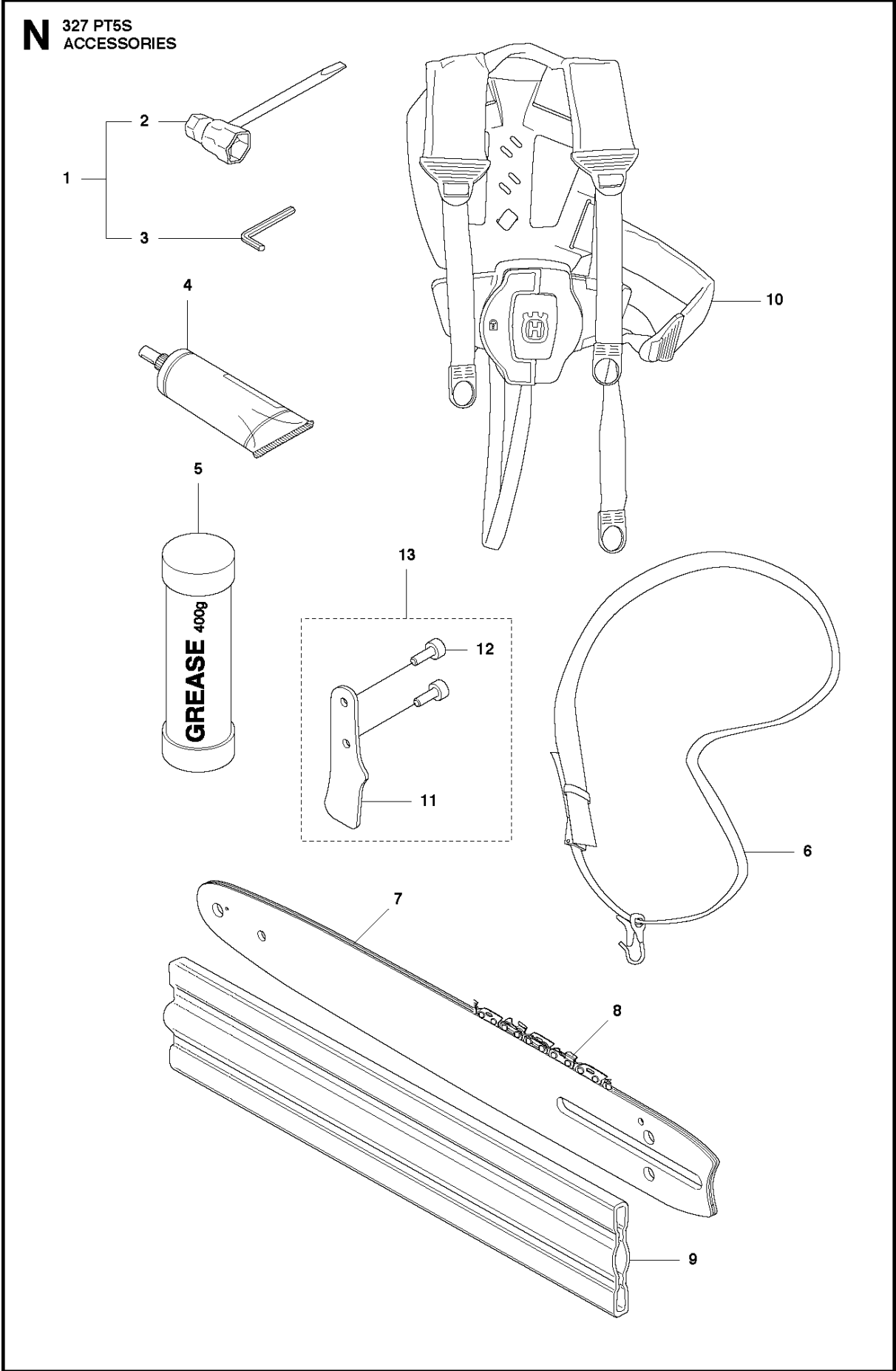




# SPARE PARTS LIST

POLE PRUNER/POLE SAWS

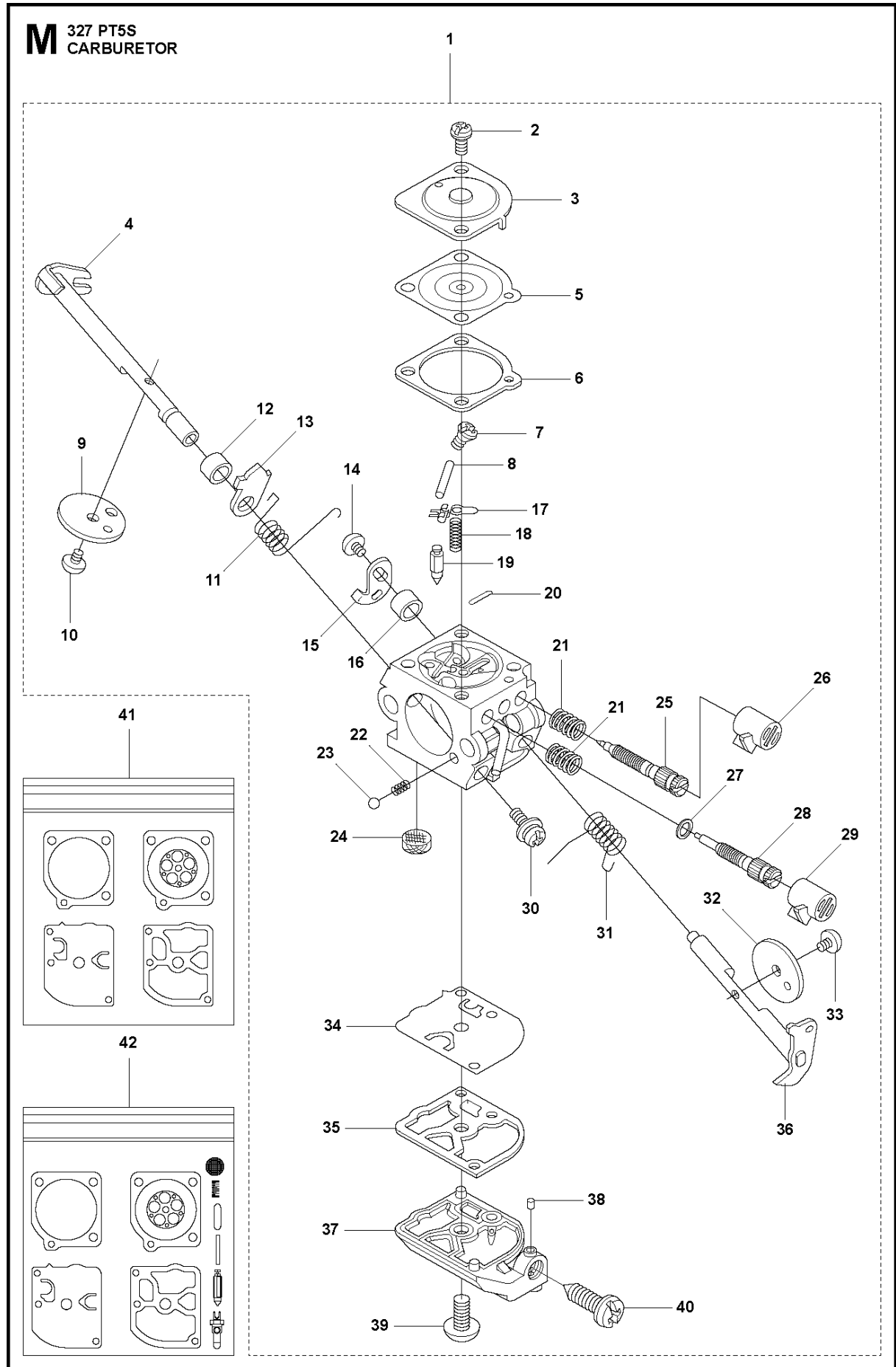
327 PT5S from 2012-01 -



## ACCESSORIES

327 PT5S from 2012-01 -

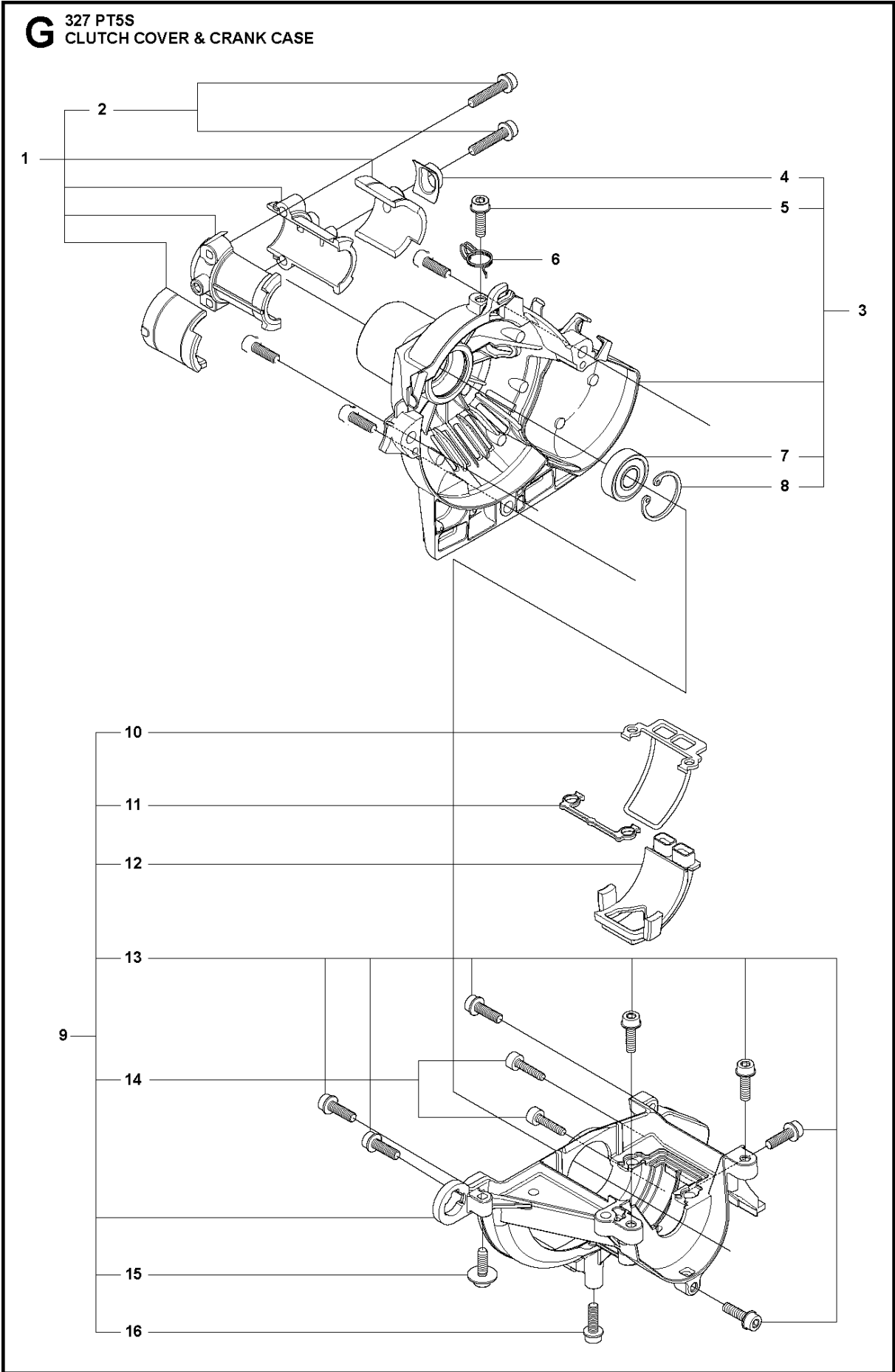
Ref	Part No	Description	Remark	QTY	KIT
1	537 04 07-10	ACCESSORY BAG		1	
2	501 69 17-01	COMBINATION WRENCH		1	1
3	502 21 58-01	WRENCH		1	1
4	579 06 49-01	GREASE		1	
5	531 00 92-05	GREASE		1	
6	537 21 62-02	HARNESS	(USA)	1	
6	537 21 62-01	HARNESS		1	
7	575 84 22-58	BAR	"10"" , 1/4"" - 1,3 mm"	1	
7	575 84 22-64	BAR	"12"" , 1/4"" - 1,3 mm"	1	
7	585 82 91-44	BAR	12" 3/8" mini 1,3mm	1	
8	501 84 40-58	SAW CHAIN	"10"" , 1/4"" - 1,3mm. 58DL"	1	
8	501 84 40-64	SAW CHAIN	"12"" , 1/4"" - 1,3 mm. 64DL"	1	
8	501 84 70-44	SAW CHAIN	12" 3/8" mini 1,3	1	
9	537 12 99-01	BAR GUARD		1	
10	505 20 43-01	HARNESS	Balance flex	1	
11	574 83 01-01	SHEET		1	13
12	574 35 35-05	SCREW ITXSCM		2	13
13	588 19 77-01	HOOK	Kit	1	



## CARBURETOR

327 PT5S from 2012-01 -

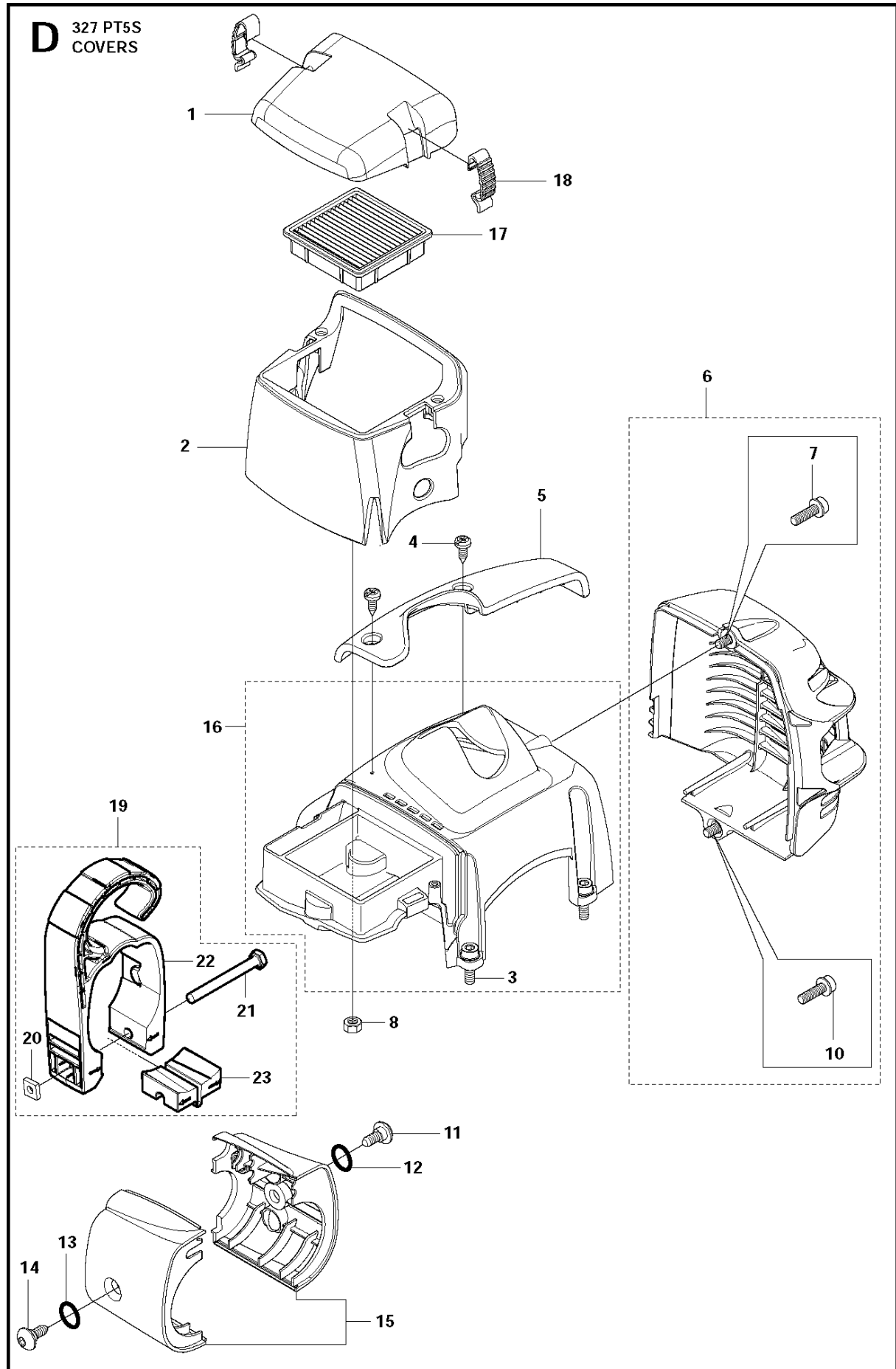
Ref	Part No	Description	Remark	QTY KIT	
1	503 28 34-01	CARBURETTOR	Zama C1Q-EL24	1	
2	503 48 05-01	SCREW		2	1
3	503 97 43-01	COVER		1	1
4	537 02 09-01	SHAFT ASSY		1	1
5	537 04 89-01	DIAPHRAGM		1	1
6	537 02 04-01	GASKET		1	1
7	503 48 01-01	SCREW		1	1
8	503 48 00-01	PIN RETAINING SCREW		1	1
9	537 37 03-01	VALVE		1	1
10	503 48 18-01	SCREW		1	1
11	537 02 10-01	SPRING		1	1
12	503 48 19-01	COLLAR		1	1
13	537 04 90-01	LEVER		1	1
14	503 47 90-01	SCREW		1	1
15	537 01 98-01	LEVER		1	1
16	503 47 89-01	COLLAR		1	1
17	503 66 59-01	LEVER		1	1
18	537 02 03-01	SPRING		1	1
19	503 47 97-01	VALVE		1	1
20	537 02 08-01	PLUG		1	1
21	503 48 08-01	SPRING		1	1
22	537 01 26-01	SPRING		1	1
23	537 01 25-01	BALL		1	1
24	503 53 57-01	STRAINER		1	1
25	537 12 78-01	SCREW		1	1
26	537 02 16-01	LIMITER CAP		1	1
27	503 97 40-01	WASHER		1	1
28	537 02 06-01	SCREW		1	1
29	537 02 16-01	LIMITER CAP		1	1
30	503 75 53-01	SCREW		1	1
31	537 01 97-01	SPRING		1	1
32	537 01 99-01	VALVE		1	1
33	503 47 92-01	SCREW		1	1
34	537 02 00-01	DIAPHRAGM PUMP		1	1
35	537 02 01-01	GASKET		1	1
36	537 01 96-01	SHAFT ASSY		1	1
37	537 02 02-01	COVER		1	1
38	503 48 11-01	PIECE		1	1
39	503 47 96-01	SCREW		1	1
40	537 02 07-01	SCREW		1	1
41	531 00 45-52	GASKET KIT		1	
42	531 00 45-53	GASKET KIT		1	



## CLUTCH COVER &amp; CRANK CASE

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	537 30 96-01	COMPRESSION SLEEVE		1	
2	503 21 68-25	SCREW IHSCFT		2	1
3	537 04 12-09	CLUTCH COVER		1	
4	537 42 50-01	PROTECTIVE PLATE		1	3
5	503 20 03-16	SCREW IHSCFM	M5x16	1	3
6	537 07 36-01	SPRING		1	3
7	503 25 05-01	BALL BEARING		1	3
8	537 33 67-01	CIRCLIP		1	3
9	537 08 52-02	CRANKCASE		1	
10	537 06 69-01	GASKET CRANKCASE		1	
11	537 08 85-01	GASKET		1	9
12	537 06 68-01	INSERT CRANKCASE		1	9
13	503 20 03-16	SCREW IHSCFM		7	9
14	503 21 66-18	SCREW IHSCFT		2	9
15	503 21 77-16	SCREW IHSCFT		1	9
16	503 20 14-12	SCREW IHSCFMO	M5x12	1	9



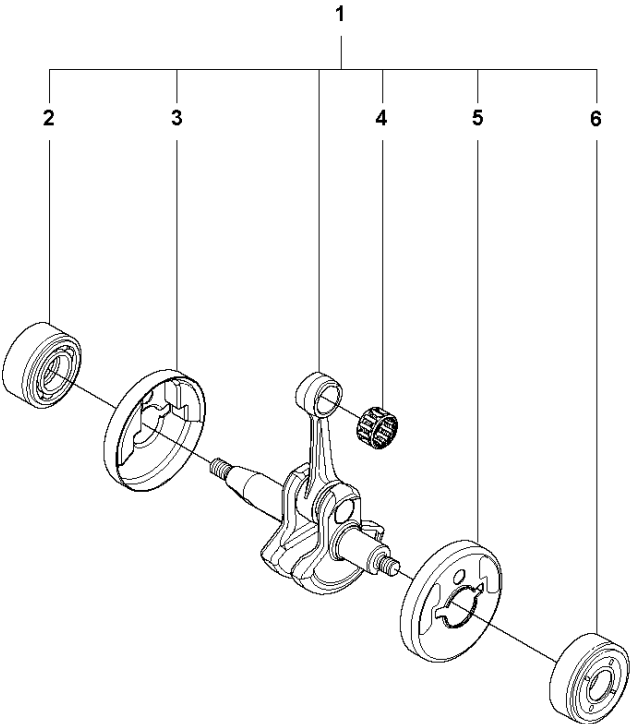


## COVER

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	505 14 20-01	FILTER COVER		1	
2	505 14 22-01	COVER		1	
3	574 47 70-03	SCREW IHSCFMO	Captive screws	4	16
4	503 21 35-12	SCREW CCRPANT		2	
5	502 48 16-01	ARM PROTECTION		1	
6	544 84 81-02	HEAT PROTECTOR	Captive screws	1	
7	574 18 15-01	SCREW IHSCFTO	Captive screws	1	6
8	503 22 24-01	LOCK NUT		1	
10	574 47 70-03	SCREW IHSCFMO	Captive screws	1	6
11	503 96 13-01	SCREW		1	
12	740 42 06-00	O-RING		1	
13	740 42 06-00	O-RING		1	
14	503 96 13-01	SCREW		1	
15	502 48 15-01	COVER		1	
16	505 14 18-02	CYLINDER COVER ASSY	Captive screws	1	
17	505 27 10-01	FILTER		1	
18	537 38 72-01	SNAP		2	
19	579 26 41-01	LOOP		1	
20	502 19 71-01	SQUARE NUT		1	19
21	725 23 81-51	SCREW EHHM		1	19
22	574 41 22-01	LOOP		1	19
23	574 41 21-01	SPACING BLOCK		1	19

**L** 327 PT5S  
CRANK SHAFT

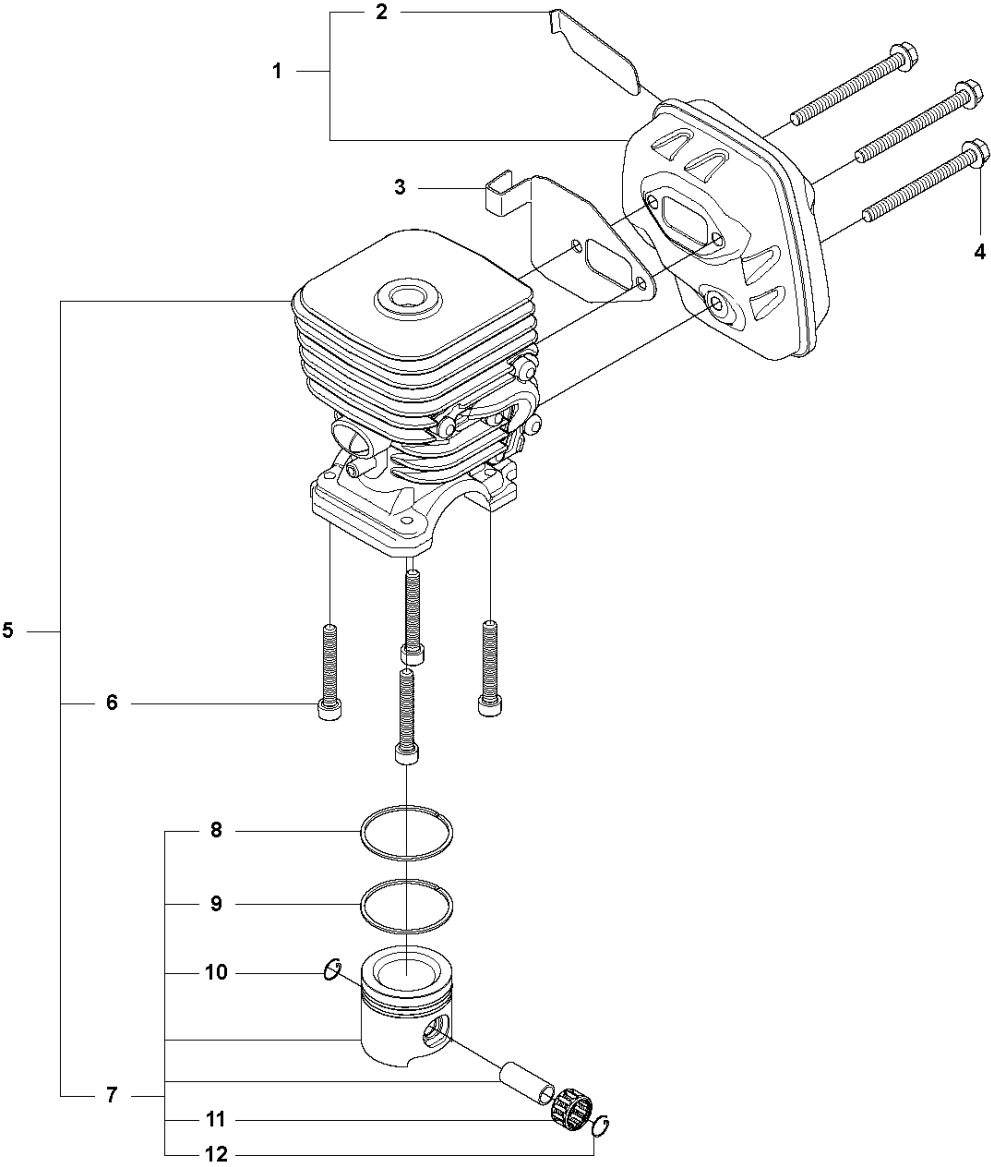


CRANKSHAFT

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	503 85 24-74	CRANKSHAFT ASSY		1	
2	503 94 02-03	BEARING CAGE		1	1
3	503 94 05-01	CUP		1	1
4	503 71 22-01	BEARING		1	1
5	503 94 05-01	CUP		1	1
6	503 94 02-03	BEARING CAGE		1	1

**K** 327 PT5S  
CYLINDER PISTON & MUFFLER

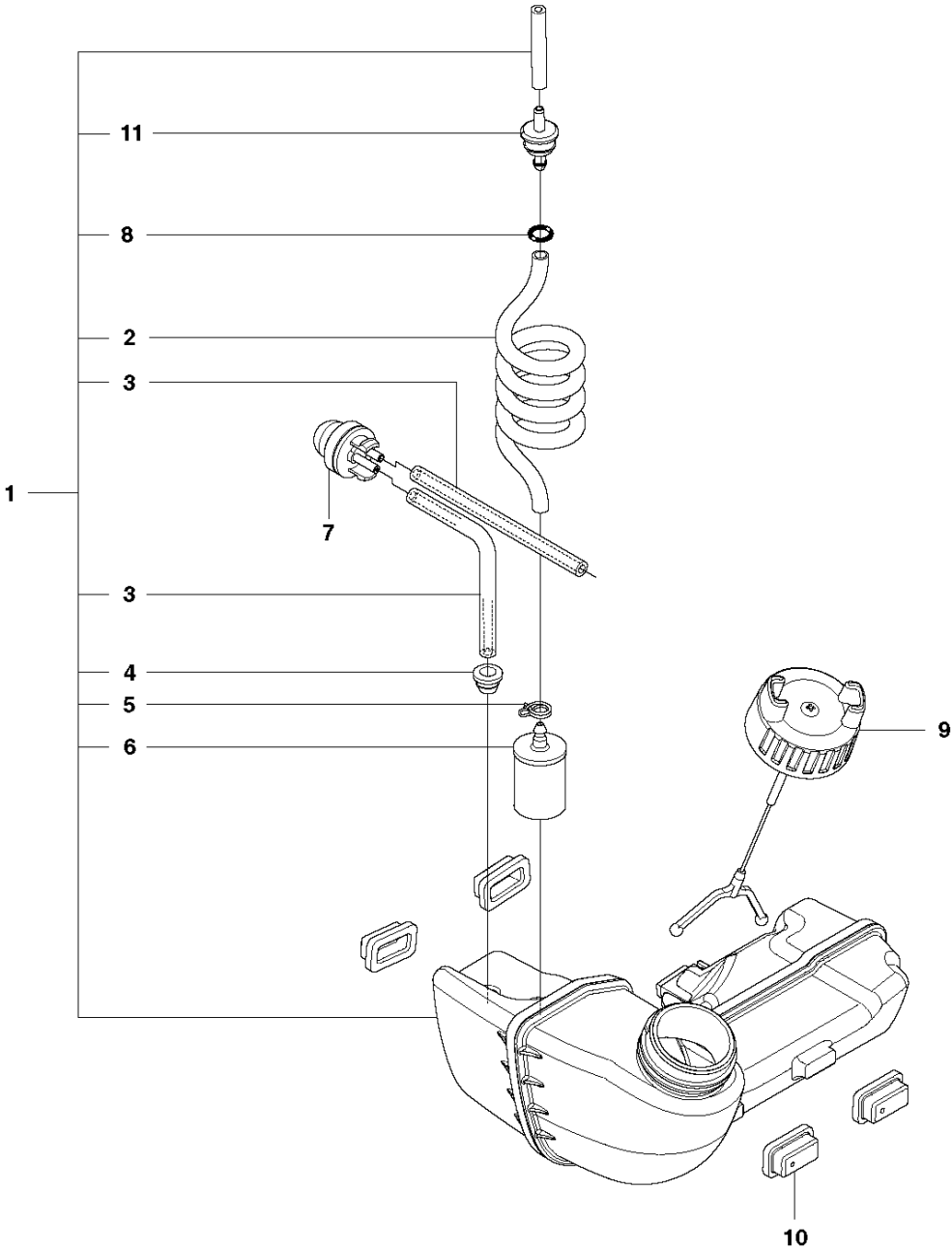


## CYLINDER, PISTON &amp; MUFFLER

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY KIT	
1	537 22 17-04	MUFFLER ASSY	Cat.	1	
2	537 22 18-01	SPARK ARRESTER SCREEN		1	1
3	537 01 41-01	GASKET		1	
4	502 07 81-01	SCREW EHHFM		3	
5	537 08 51-03	CYLINDER	Ø=34mm	1	
6	503 20 07-35	SCREW IHSCFM		4	5
7	537 40 59-02	PISTON		1	5
8	537 40 62-01	PISTON RING		1	5,7
9	537 40 62-01	PISTON RING		1	5,7
10	737 44 08-00	CIRCLIP		1	5,7
11	503 71 22-01	BEARING		1	5,7
12	737 44 08-00	CIRCLIP		1	5,7

**H** 327 PT5S  
FUEL TANK

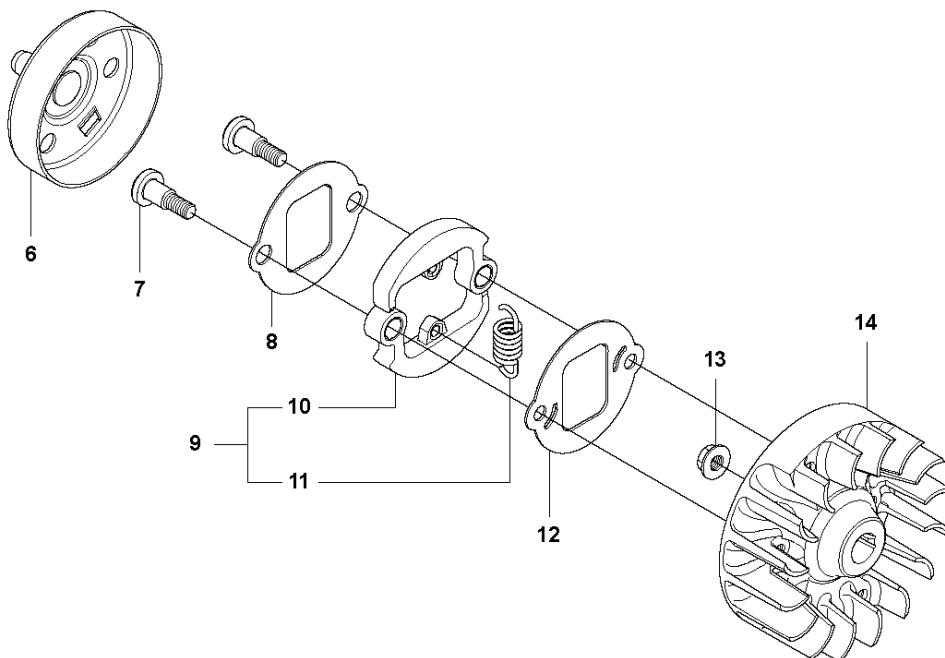
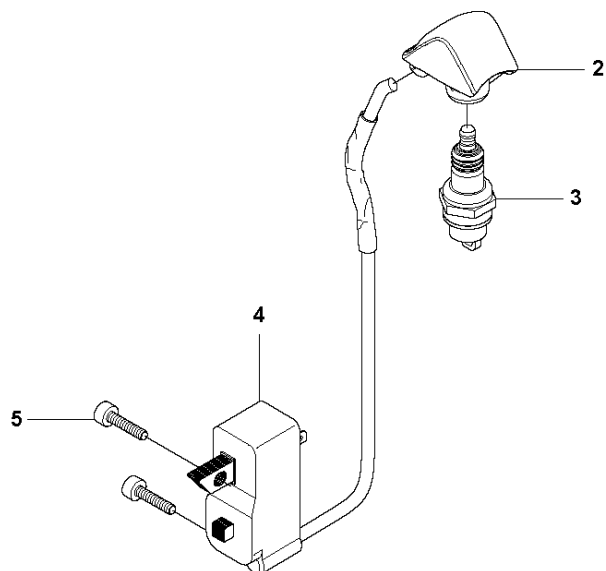
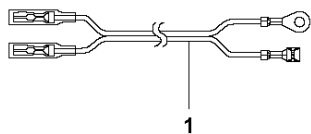


## FUEL TANK

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY KIT	
1	584 25 80-01	FUEL TANK ASSY		1	
2	581 75 62-01	FUEL HOSE		1	1
3	544 32 50-01	FUEL HOSE		2	1
4	503 73 58-01	BUSHING		1	1
5	504 02 24-01	HOSE CLAMP		1	1
6	503 44 32-01	FUEL FILTER		1	1
7	503 93 66-01	PURGE		1	
8	537 18 49-01	O-RING		1	1
9	544 88 97-02	TANK CAP		1	
10	503 91 10-01	SUSPENSION		4	
11	578 29 56-01	HOSE NIPPLE		1	1

**J** 327 PT5S  
IGNITION SYSTEM & CLUTCH



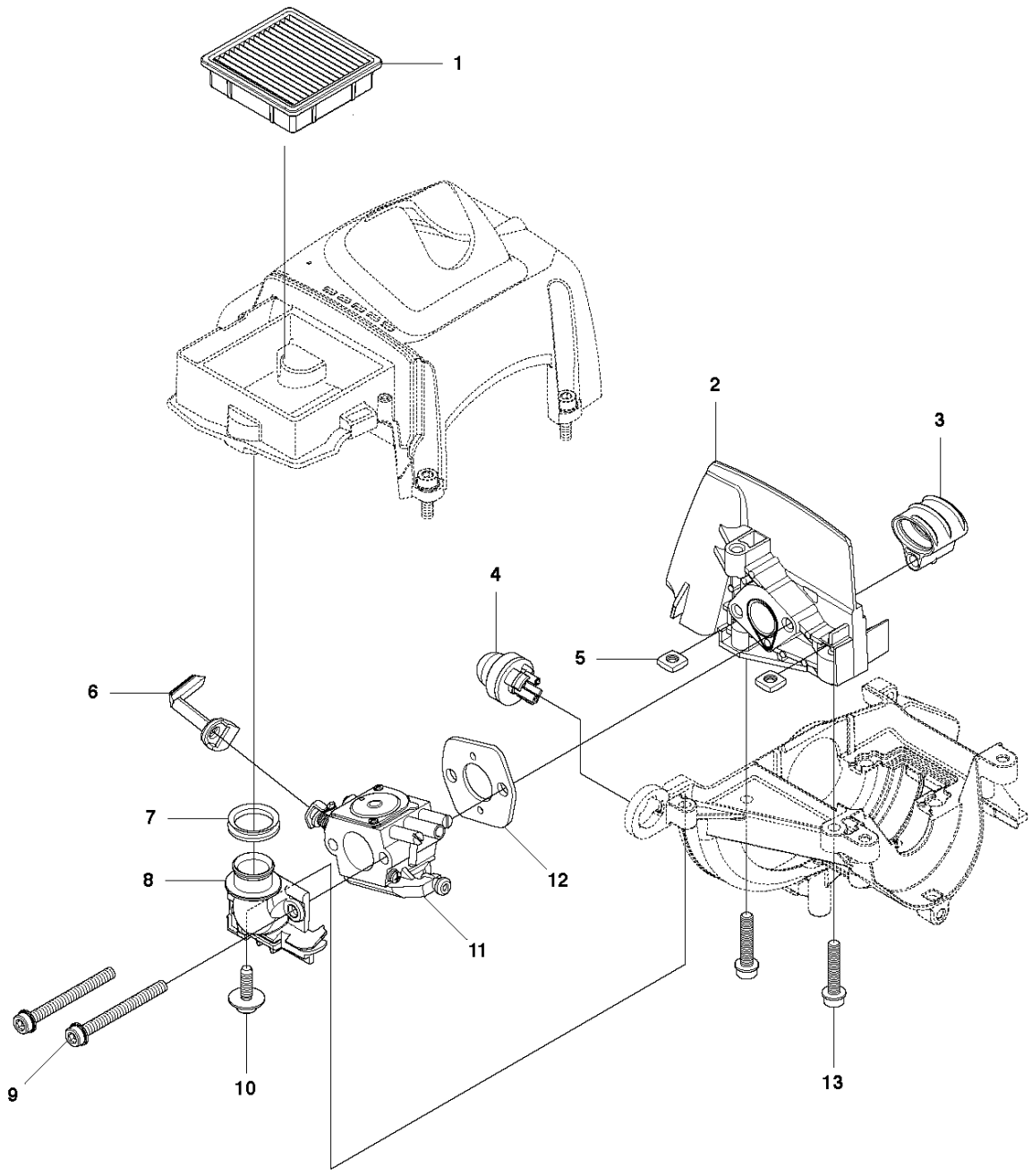


## IGNITION SYSTEM &amp; CLUTCH

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	502 49 36-01	SHORT CIRCUIT CABLE		1	
2	537 43 43-01	SPARK PLUG CAP		1	
3	503 23 51-09	SPARK PLUG		1	
4	544 12 70-01	IGNITION MODULE		1	
5	503 21 66-18	SCREW IHCT		2	
6	537 23 75-01	CLUTCH DRUM ASSY		1	
7	503 84 29-02	SCREW		2	
8	537 04 67-02	WASHER		1	
9	537 03 22-01	CLUTCH ASSY		1	
10	503 84 28-01	CLUTCH SHOE		2	9
11	503 81 60-01	CLUTCH SPRING		1	9
12	537 04 68-02	WASHER		1	
13	731 71 16-51	HEXAGON NUT FLANGE		1	
14	537 24 96-02	FLYWHEEL		1	

**E** 327 PT5S  
INTAKE

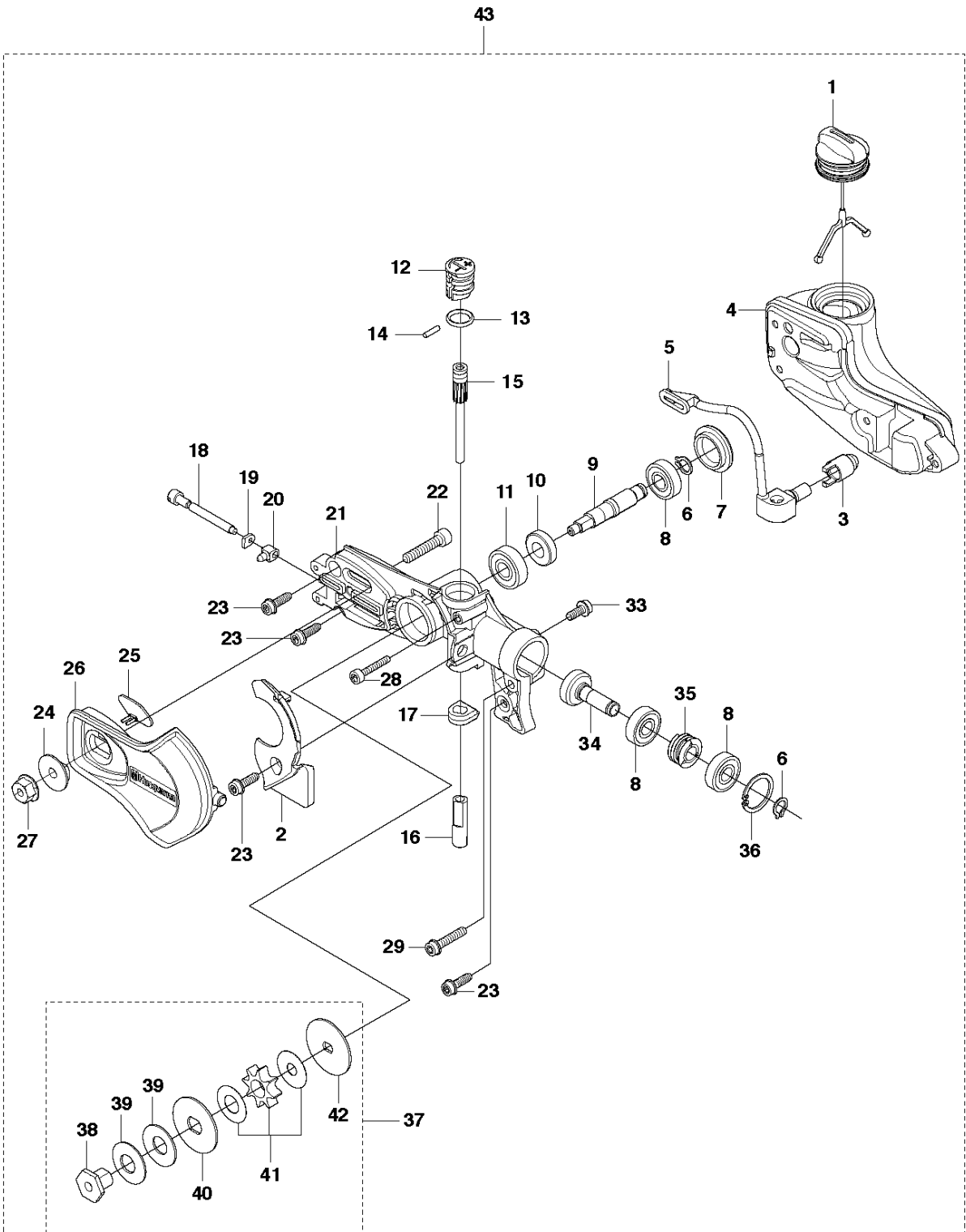


## INTAKE

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY KIT
1	505 27 10-01	FILTER		1
2	503 91 09-01	INSULATION WALL		1
3	503 94 26-01	INLET PIPE		1
4	503 93 66-01	PURGE		1
5	503 22 65-04	SQUARE NUT		2
6	503 96 25-01	CHOKE CONTROL		1
7	740 68 11-21	V-RING		1
8	502 49 90-01	BRACKET		1
9	503 21 75-50	SCREW IHSCFT		2
10	503 21 77-16	SCREW IHSCFT		1
11	503 28 34-01	CARBURETTOR	Zama C1Q-EL24	1
12	503 49 71-01	GASKET		1
13	503 20 03-25	SCREW IHSCFM		2

**A** 327 PT5S  
SAW HEAD

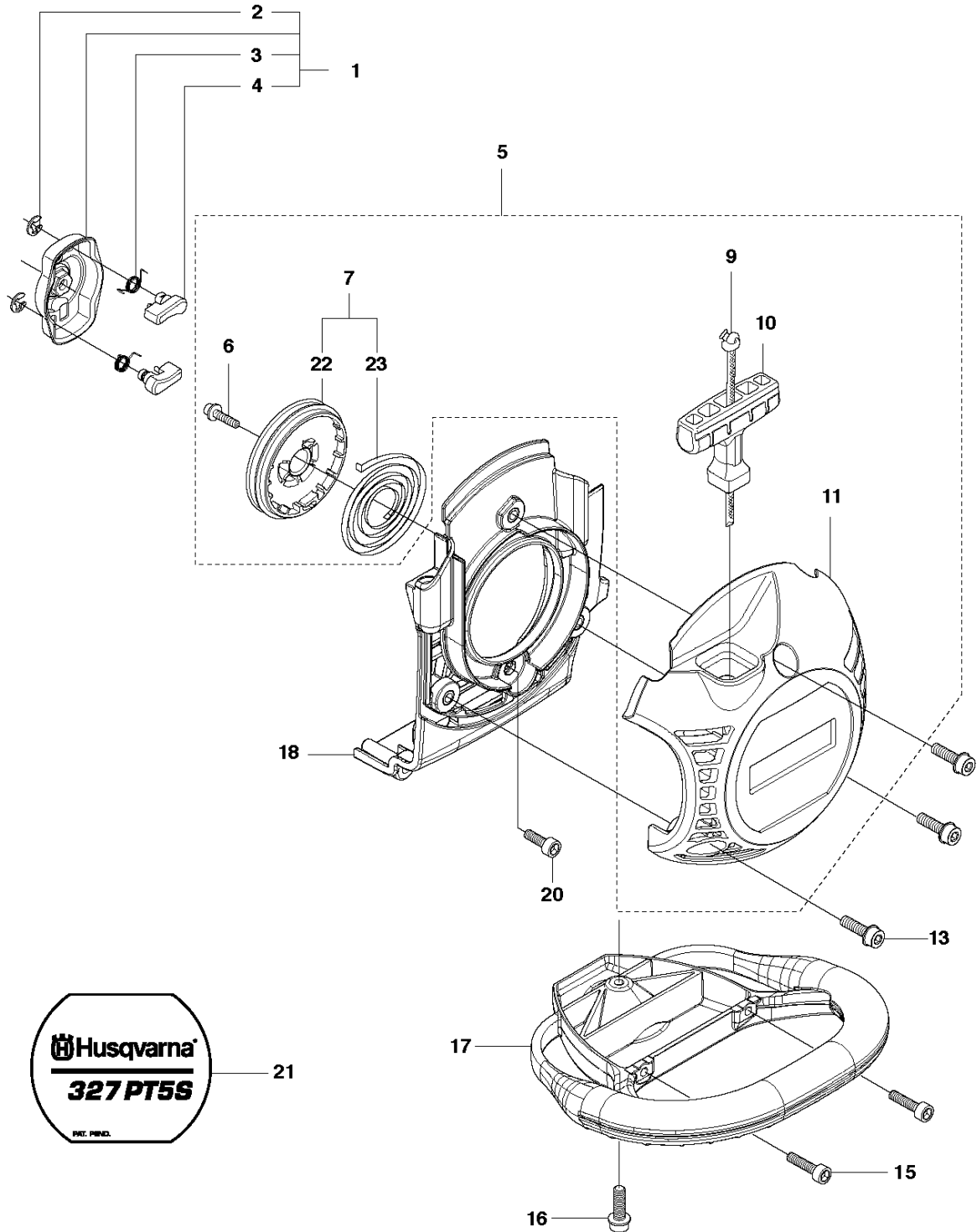


## SAW HEAD

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	577 87 86-03	TANK CAP ASSY		1	43
2	525 61 31-01	COVER		1	43
3	510 04 43-01	OIL SCREEN		1	43
4	577 66 70-01	OIL TANK		1	43
5	525 49 06-01	OIL HOSE		1	43
6	735 31 11-00	CIRCLIP		2	43
7	574 82 98-01	COVER		1	43
8	738 21 99-04	BALL BEARING		3	43
9	525 49 04-01	SHAFT		1	43
10	575 35 56-01	GEAR WHEEL		1	43
11	738 21 00-04	BALL BEARING		1	43
12	525 48 16-01	KNOB		1	43
13	740 43 10-14	O-RING		1	43
14	503 24 09-11	NEEDLE ROLLER		1	43
15	540 05 79-01	PUMP PISTON		1	43
16	537 15 48-01	PUMP CYLINDER		1	43
17	576 39 59-01	FASTENER		1	43
18	501 81 92-01	SCREW		1	43
19	501 45 27-02	LOCK NUT		1	43
20	501 45 41-01	NUT		1	43
21	523 85 37-02	GEAR HOUSING		1	43
22	576 83 10-01	SCREW IHSCM		1	43
23	573 92 58-01	SCREW ITXSCFT		3	43
24	525 49 07-01	BUSHING		1	43
25	574 40 47-01	RUBBER		1	43
26	525 48 14-01	COVER		1	43
27	503 22 00-07	HEXAGON NUT		4	43
28	525 76 09-05	SCREW ITXSCM		1	43
29	525 75 51-04	SCREW ITXSCFM		1	43
33	525 75 51-05	SCREW ITXSCFM		1	43
34	575 35 55-01	PINION		1	43
35	525 48 97-01	WORM GEAR		1	43
36	735 31 25-10	CIRCLIP		1	43
37	585 48 31-01	SPROCKET	"for 1/4"" Chain"	1	43
37	585 48 31-02	SPROCKET	"for 3/8"" chain"	1	43
38	580 76 04-01	NUT		1	37, 43
39	581 12 61-01	DISC SPRING		2	37, 43
40	585 84 19-02	WASHER		1	37, 43
41	582 87 22-01	SPROCKET	"for 1/4"" Chain"	1	37, 43
41	582 87 22-02	SPROCKET	"for 3/8"" chain"	1	37, 43
42	585 84 19-01	WASHER		1	43
43	575 78 43-06	POLE SAW HEAD	"for 1/4"" Chain"	1	
43	575 78 43-07	POLE SAW HEAD	"for 3/8"" chain"	1	

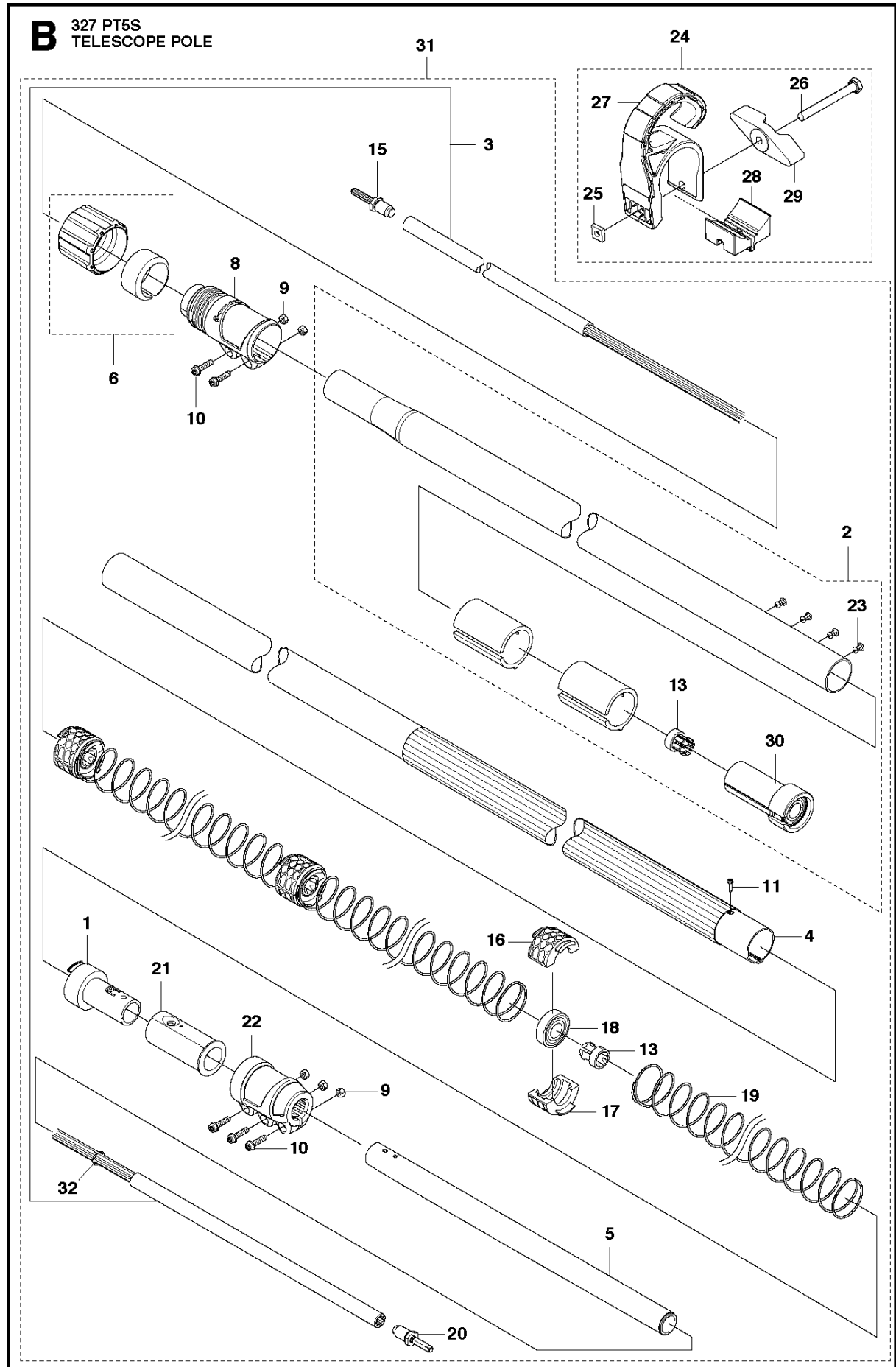
**F** 327 PT5S  
STARTER



## STARTER

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	503 87 33-05	BRIDGE		1	
2	735 31 08-20	E-CLIP		2	1
3	503 87 36-01	SPRING		1	1
4	503 87 35-02	STARTER PAWL		2	1
5	505 19 83-01	STARTER ASSY		1	
6	503 21 88-76	SCREW IHSC T		1	5
7	537 33 23-03	STARTER PULLEY		1	5
9	505 30 51-25	STARTER CORD		1	5
10	537 00 84-01	STARTER HANDLE		1	5
11	505 14 13-01	STARTER ASSY		1	5
13	503 20 03-16	SCREW IHSCFM	M5x16	3	
15	503 21 75-16	SCREW IHSCFT		2	
16	503 20 14-12	SCREW IHSCFMO	M5x12	1	
17	537 17 45-01	HANDLE		1	
18	577 41 60-01	BRACKET		1	
20	503 21 53-16	SCREW ITXSCM		1	
21	537 32 24-12	LABEL		1	
22	537 32 50-03	STARTER PULLEY		1	5
23	503 85 99-01	RECOIL SPRING		1	5



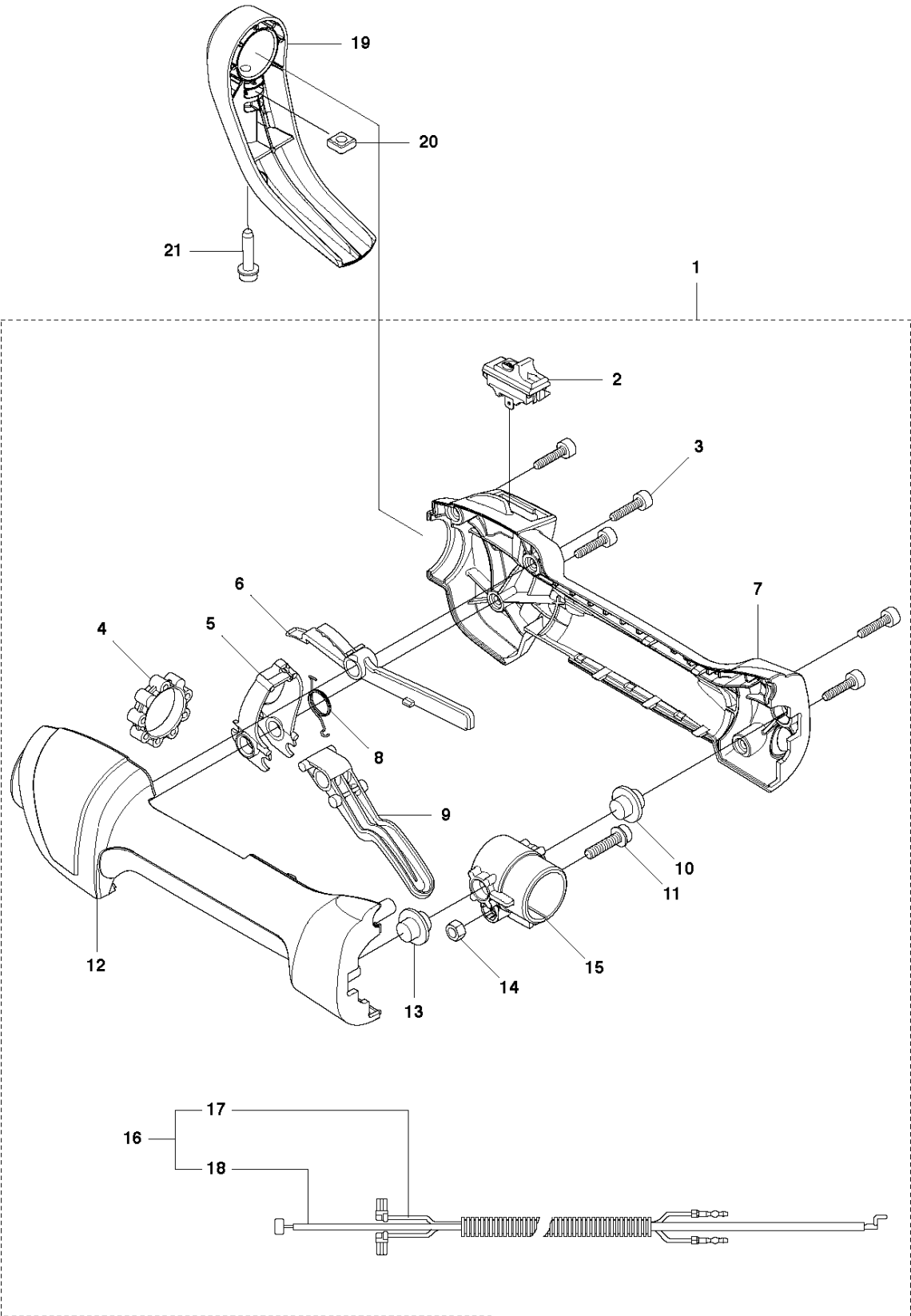


## TELESCOPE POLE

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	576 92 60-01	BEARING SLEEVE		1	31
2	576 92 58-01	TUBE		1	31
3	576 92 56-01	DRIVE SHAFT		1	31
4	576 92 55-01	FRAME		1	31
5	576 92 57-01	TUBE		1	31
6	590 94 02-01	RING		1	31
8	510 09 60-01	CLAMPING SLEEVE		1	31
9	731 23 14-01	HEXAGON NUT		5	31
10	525 75 51-02	SCREW ITXSCFM		5	31
11	530 01 60-64	SCREW		1	4, 31
13	537 09 45-01	SLIDING SHOE		4	2, 31
15	574 61 89-01	ADAPTER		1	31
16	510 09 73-01	BEARING HOUSING		3	31
17	510 09 47-01	BEARING HOUSING		3	31
18	738 21 01-02	BALL BEARING		3	31
19	510 09 52-01	SPRING		3	31
20	574 61 91-01	ADAPTER		1	31
21	510 09 10-01	SLEEVE		1	31
22	522 59 70-01	CLAMPING SLEEVE		1	31
23	576 22 12-01	RIVET		4	2, 31
24	579 26 40-01	LOOP		1	31
25	502 19 71-01	SQUARE NUT		1	24
26	725 23 81-51	SCREW EHHM		1	24
27	522 72 31-01	LOOP		1	24
28	522 72 33-01	SPACING BLOCK		1	24
29	502 20 38-01	KNOB		1	24
30	579 27 55-01	BEARING SLEEVE		1	2, 31
31	510 09 70-01	TUBE DRIVESHAFT ASSY		1	
32	510 11 25-01	CIRCLIP		1	3, 31

**C** 327 PT5S  
THROTTLE CONTROLS



## THROTTLE CONTROLS

327 PT5S from 2012-01 -

Ref	Part No	Description	Remark	QTY	KIT
1	544 14 36-04	CONTROL		1	
2	537 41 90-01	SWITCH		1	1
3	503 21 66-18	SCREW IH SCT		5	1
4	503 96 14-01	ABSORBER		1	
5	503 91 81-01	THROTTLE LEVER		1	
6	503 87 80-01	THROTTLE LOCKOUT		1	
7	544 10 02-02	HANDLE HALF		1	1
8	544 10 08-01	RECOIL SPRING		1	1
9	503 87 79-03	THROTTLE TRIGGER		1	1
10	544 10 17-02	DAMPER		1	1
11	503 20 03-20	SCREW IH SCFM		1	
12	544 10 03-02	HANDLE HALF		1	1
13	544 10 17-02	DAMPER		1	1
14	731 23 14-01	HEXAGON NUT		1	1
15	544 11 21-01	RETAINER		1	1
16	502 65 13-01	WIRING		1	1
17	502 53 16-01	SHORT CIRCUIT CABLE		1	1,16
18	544 17 17-03	THROTTLE WIRE ASSY		1	1,16
19	523 06 26-01	TRIGGER	GUARD	1	
20	503 22 65-01	SQUARE NUT		1	
21	579 86 56-01	SCREW ITX SCFM		1	

# Illustrated Parts List - IPL Update



Product Name(s)

**327PT5S**

Description of change

1. A new sprocket system has been introduced. Old sprocket has been exchanged by a new sprocket and two bronze washers.
2. A new kit, ring 590 94 02-01, for locking device has been created, including previous separate articles ring 522 74 26-01 and nut 510 09 61-01. These two parts have been redesigned, with chamfers on both sides of the inner sleeve, and therefore needs to be changed at the same time.
3. Screw replacement in trigger. Screw with T27 head exchanges screw with inhex head.

Comments

Backward compatible

Introduced from

Serial number / Date	Remark

IPL updates

Page title	Ref. no	New part no	Name	Excl. part no.	Remark
Saw head	41	582 87 22-01	Sprocket	580 76 05-01	<b>New spare part kit 1/4"</b>
Saw head	41	582 87 22-02	Sprocket	580 10 00-01	<b>New spare part kit 3/8"</b>
Shaft	6	590 94 02-01	Ring	510 09 61-01 522 74 26-01	<b>New spare part kit</b>
Throttle controls	21	579 86 56-01	Screw ITXSCFM	503 20 16-02	