

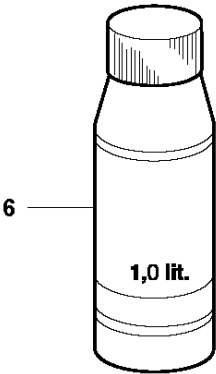
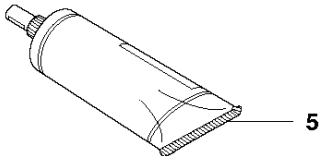
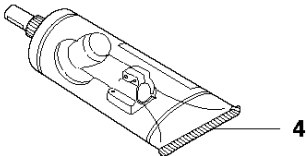
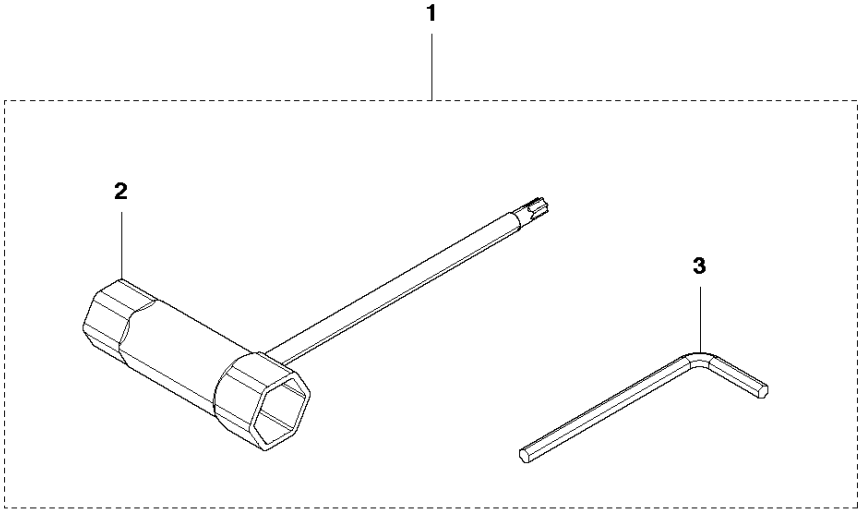


# SPARE PARTS LIST

TRIMMERS/EDGERS

525 ES,

**M** 525ES  
ACCESSORIES

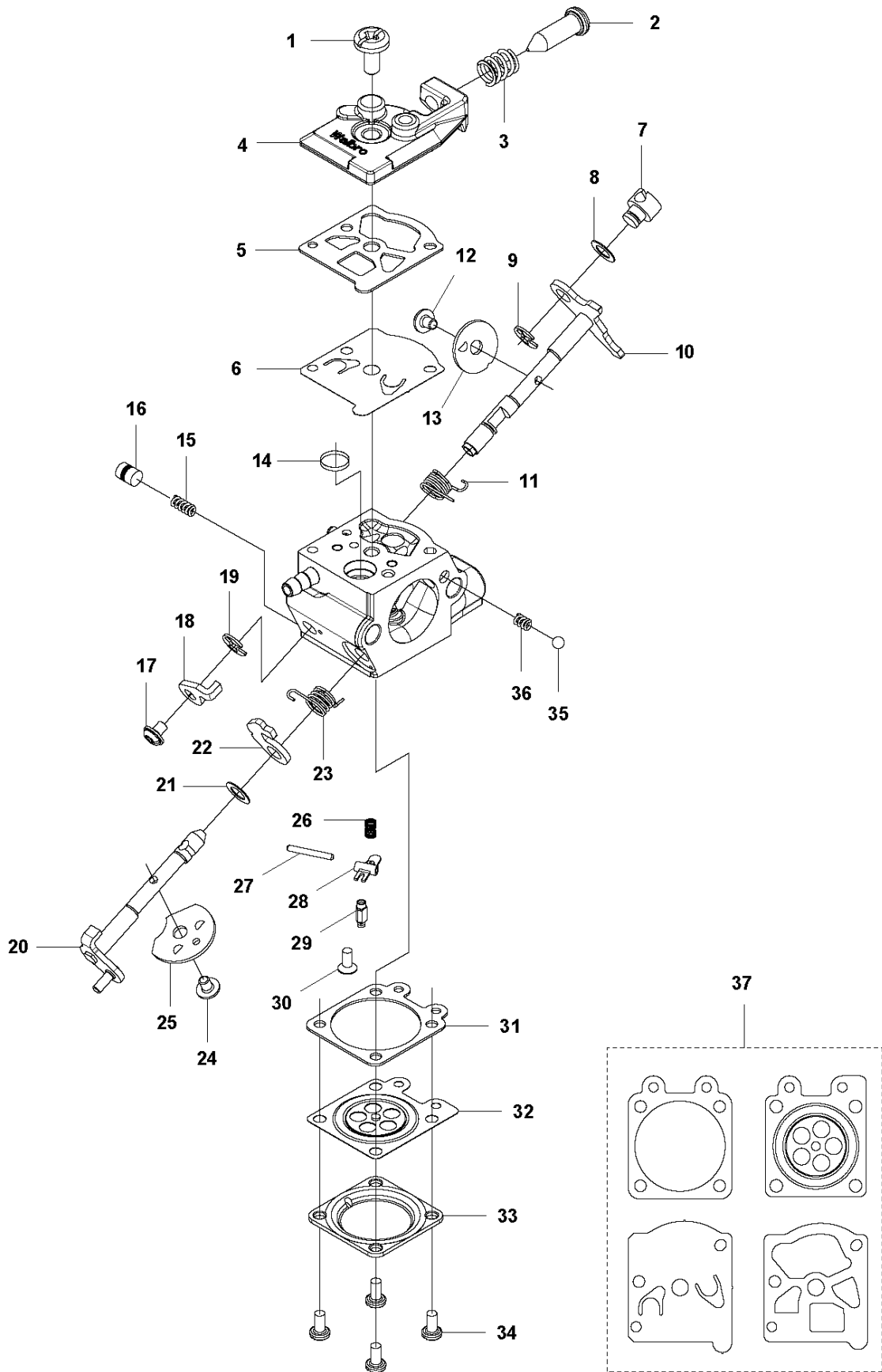


## ACCESSORIES

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	585 97 98-01	TOOL KIT		1	
2	577 87 34-01	WRENCH		1	1
3	505 31 19-01	WRENCH		1	1
4	503 80 17-01	GREASE		1	
5	503 97 64-01	GREASE		1	
6	531 00 92-48	FILTER OIL		1	

**L** 525ES  
CARBURETOR

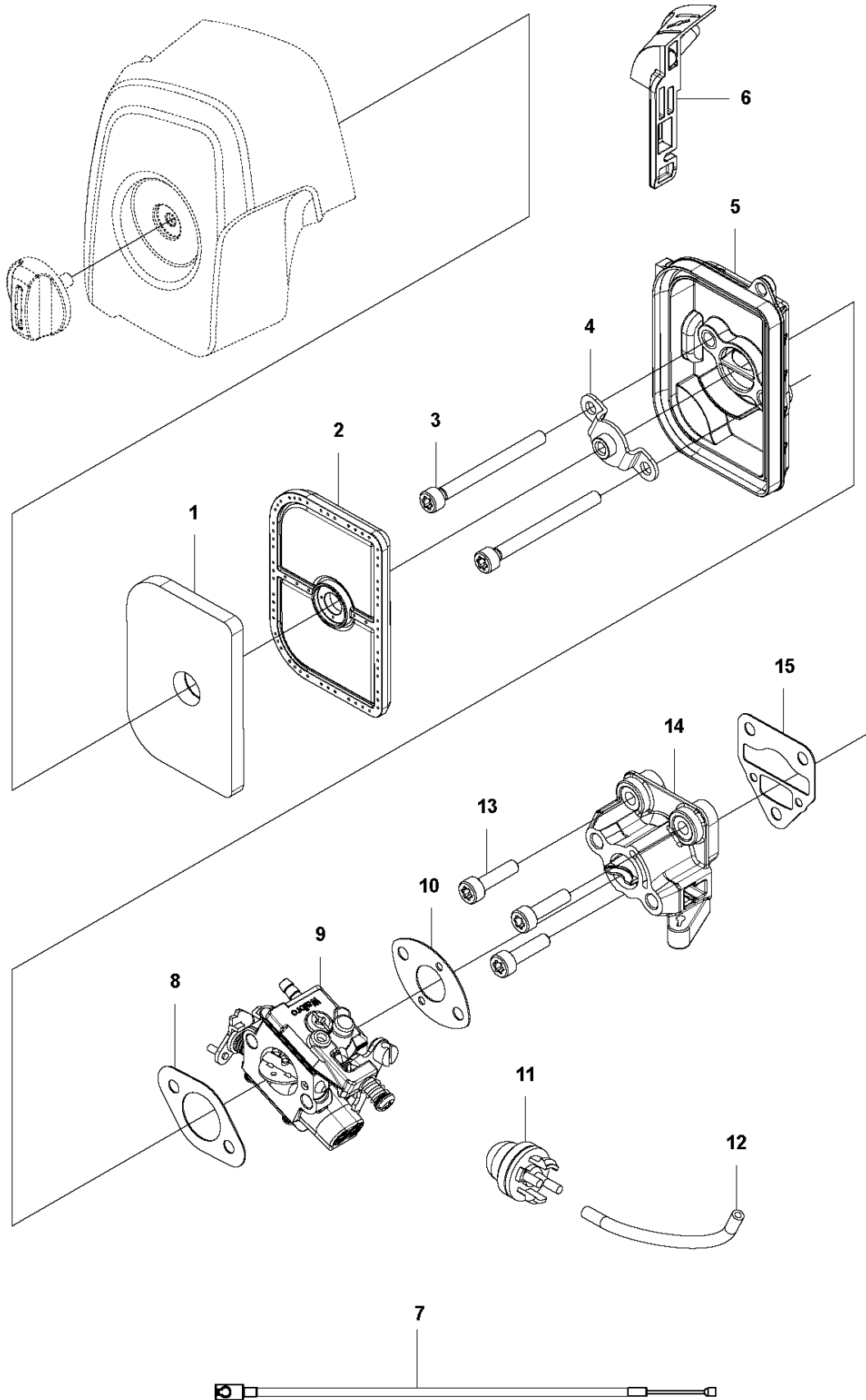


## CARBURETOR

525 ES,

Ref	Part No	Description	Remark	QTY KIT
1	520 97 63-01	SCREW		1
2	577 81 57-01	SCREW		1
3	513 59 32-01	SPRING		1
4	579 19 06-01	COVER		1
5	520 95 48-01	GASKET		1
6	502 21 36-01	DIAPHRAGM PUMP		1
7	513 40 08-01	SWIVEL		1
8	516 52 42-01	WASHER		1
9	506 73 86-01	RING		1
10	579 19 07-01	SHAFT		1
11	577 81 55-01	SPRING		1
12	520 75 98-01	SCREW		1
13	520 97 86-01	VALVE		1
14	520 95 70-01	SCREEN		1
15	505 05 79-01	SPRING		1
16	521 57 83-01	PISTON		1
17	520 75 98-01	SCREW		1
18	579 19 08-01	LEVER		1
19	505 05 65-01	RING		1
20	579 19 10-01	SHAFT		1
21	516 52 42-01	WASHER		1
22	584 90 13-01	LEVER		1
23	579 19 11-01	SPRING		1
24	520 75 98-01	SCREW		1
25	581 15 49-01	VALVE		1
26	578 89 54-01	SPRING		1
27	520 97 74-01	PIN		1
28	577 80 72-01	LEVER		1
29	521 08 54-01	VALVE.INLET		1
30	577 80 71-01	SCREW		1
31	516 97 21-01	GASKET		1
32	577 80 70-01	DIAPHRAGM		1
33	514 18 92-01	COVER		1
34	520 97 88-01	SCREW ASSY		4
35	514 24 26-01	BALL		1
36	514 24 33-01	SPRING.CHOKE		1
37	580 68 48-01	GASKET KIT	Coomopes by Item 5,6,31 and 32	1

**D** 525ES  
CARBURETOR & AIRFILTER

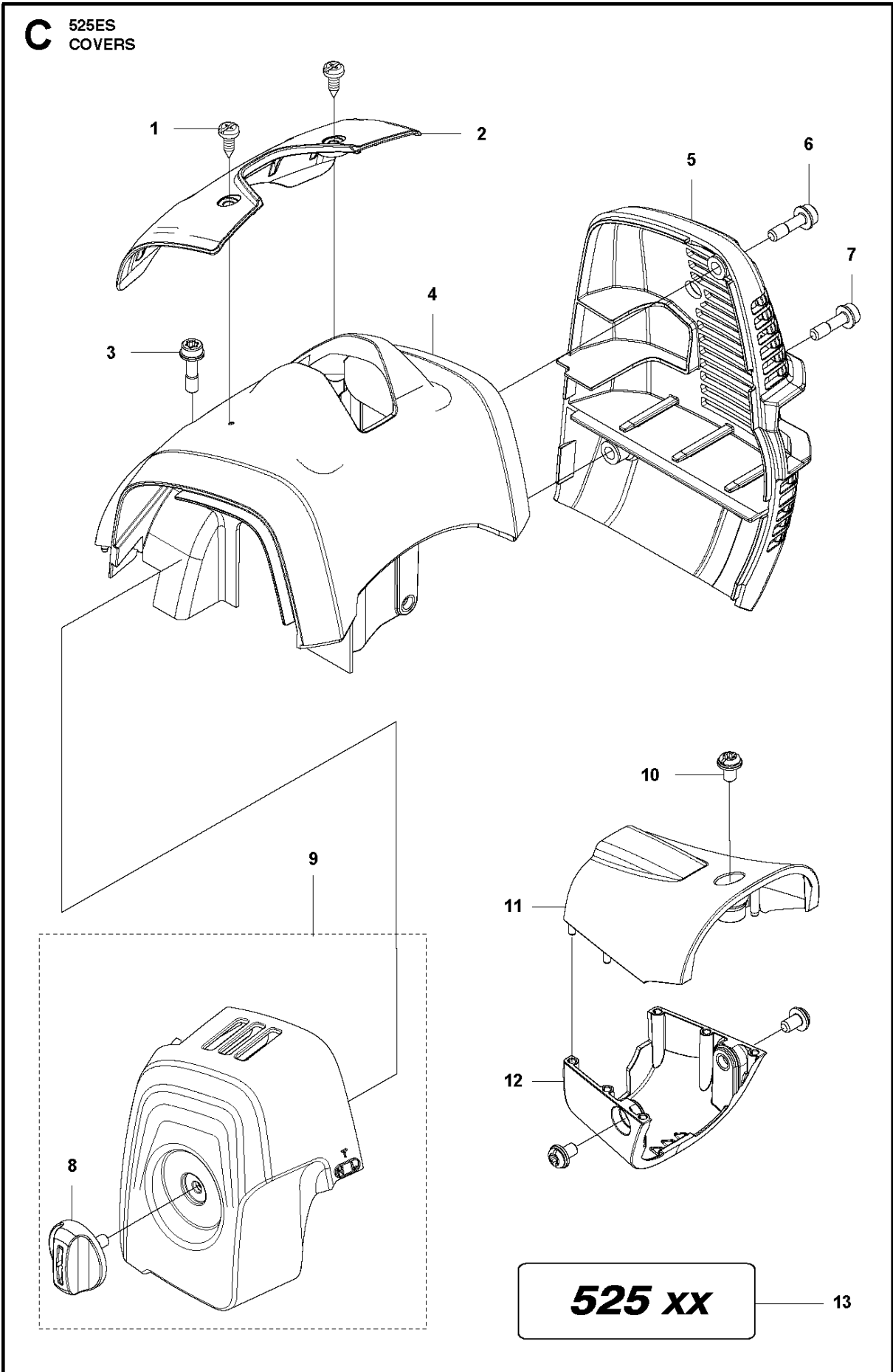


## CARBURETOR &amp; AIR FILTER

525 ES,

Ref	Part No	Description	Remark	QTY KIT
1	577 85 15-01	AIR FILTER		1
2	576 40 16-01	AIR FILTER		1
3	580 46 72-01	BOLT		2
4	580 43 79-01	PLATE		1
5	577 85 13-01	FILTER HOUSING		1
6	577 84 83-01	CHOKE CONTROL		1
7	590 90 00-01	THROTTLE CABLE		1
8	577 88 24-02	GASKET		1
9	584 90 14-01	CARBURETTOR		1
10	576 39 91-02	GASKET		1
11	503 93 66-01	PURGE		1
12	577 05 05-01	PIPE		1
13	504 11 43-01	SCREW		3
14	578 90 83-01	INSULATOR		1
15	576 39 89-01	GASKET		1

**C** 525ES  
COVERS



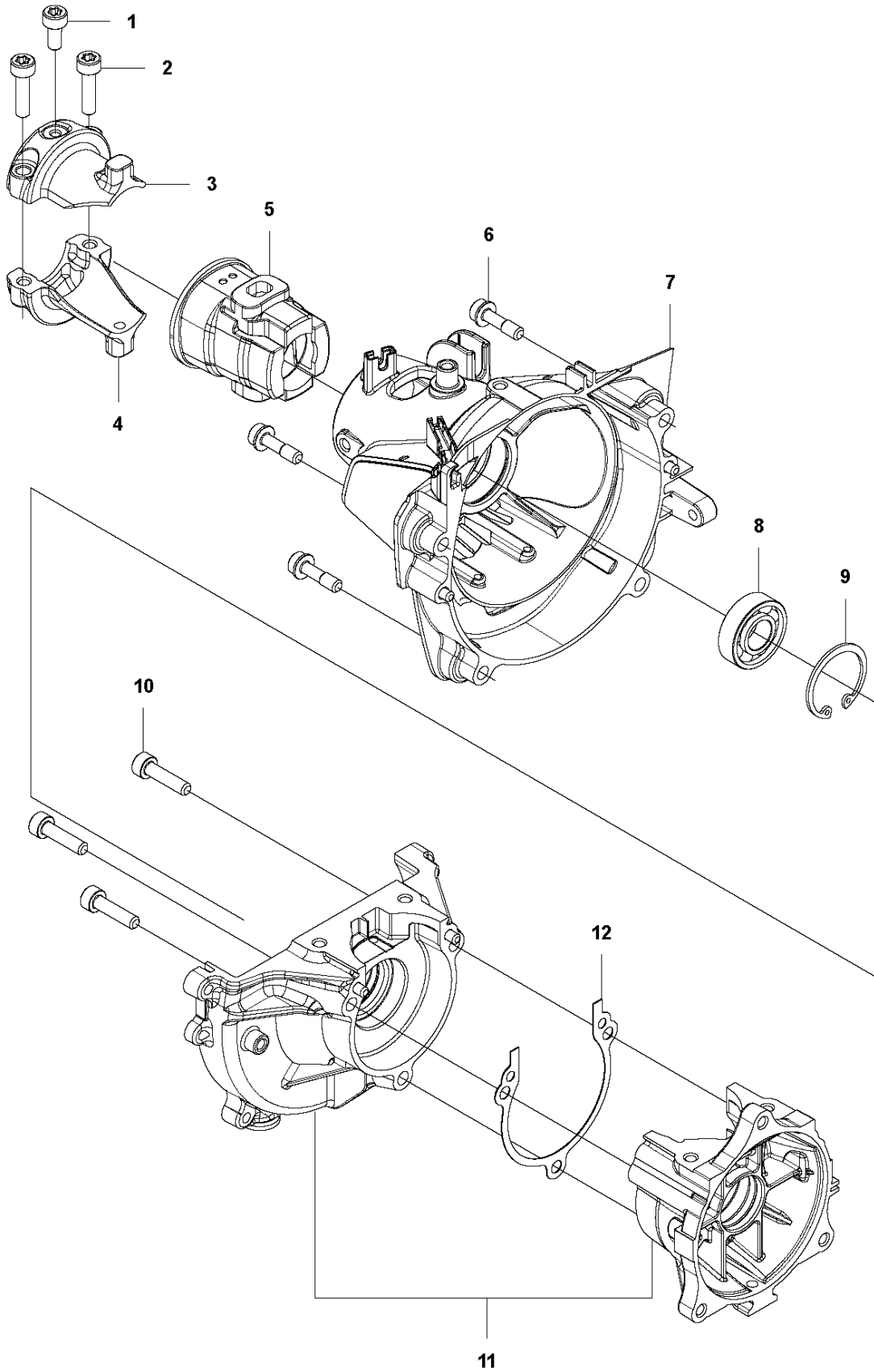


## COVER

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	503 21 35-12	SCREW CCRPANT		2	
2	576 40 45-01	ARM PROTECTION		1	
3	577 81 54-01	BOLT		1	
4	592 62 13-01	CYLINDER COVER	To be used with 576404101 Housing clutch	1	
4	592 62 13-02	CYLINDER COVER	To be used with 588567701 Housing clutch	1	
5	576 40 47-01	MUFFLER GUARD		1	
6	577 81 54-01	BOLT		1	
7	577 81 54-01	BOLT		1	
8	576 99 24-02	KNOB		1	9
9	578 40 88-01	FILTER COVER		1	
10	544 25 68-01	SCREW		3	
11	577 84 82-01	COVER		1	
12	577 84 81-01	COVER		1	
13	579 44 58-12	DECAL	525ES	1	

**J** 525ES  
CRANK CASE

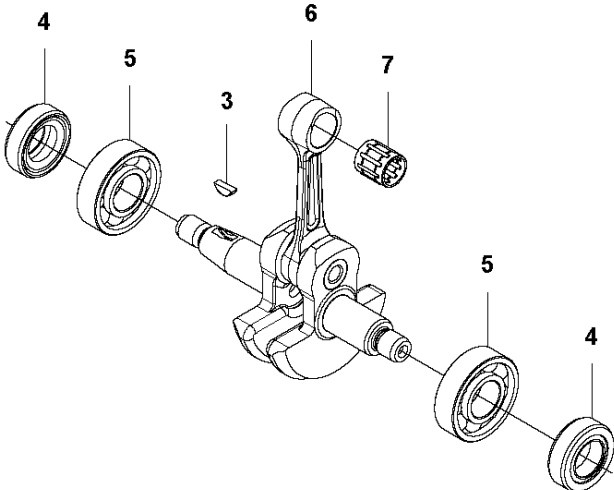
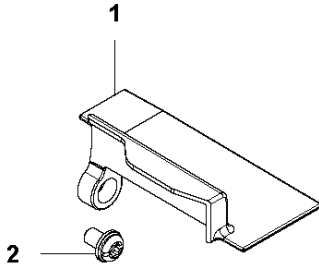


## CRANKCASE

525 ES,

Ref	Part No	Description	Remark	QTY KIT
1	529 26 81-01	BOLT		1
2	577 94 20-01	BOLT		2
3	576 42 07-02	BRACKET		1
4	576 42 08-02	BRACKET		1
5	576 42 05-01	CUSHION		1
6	577 81 54-01	BOLT		4
7	588 56 77-01	HOUSING		1
8	525 95 32-01	BEARING		1
9	506 60 99-01	RING		1
10	504 11 43-01	SCREW		3
11	581 30 86-02	CRANKCASE		1
12	576 39 95-02	GASKET		1

**K** 525ES  
CRANK SHAFT

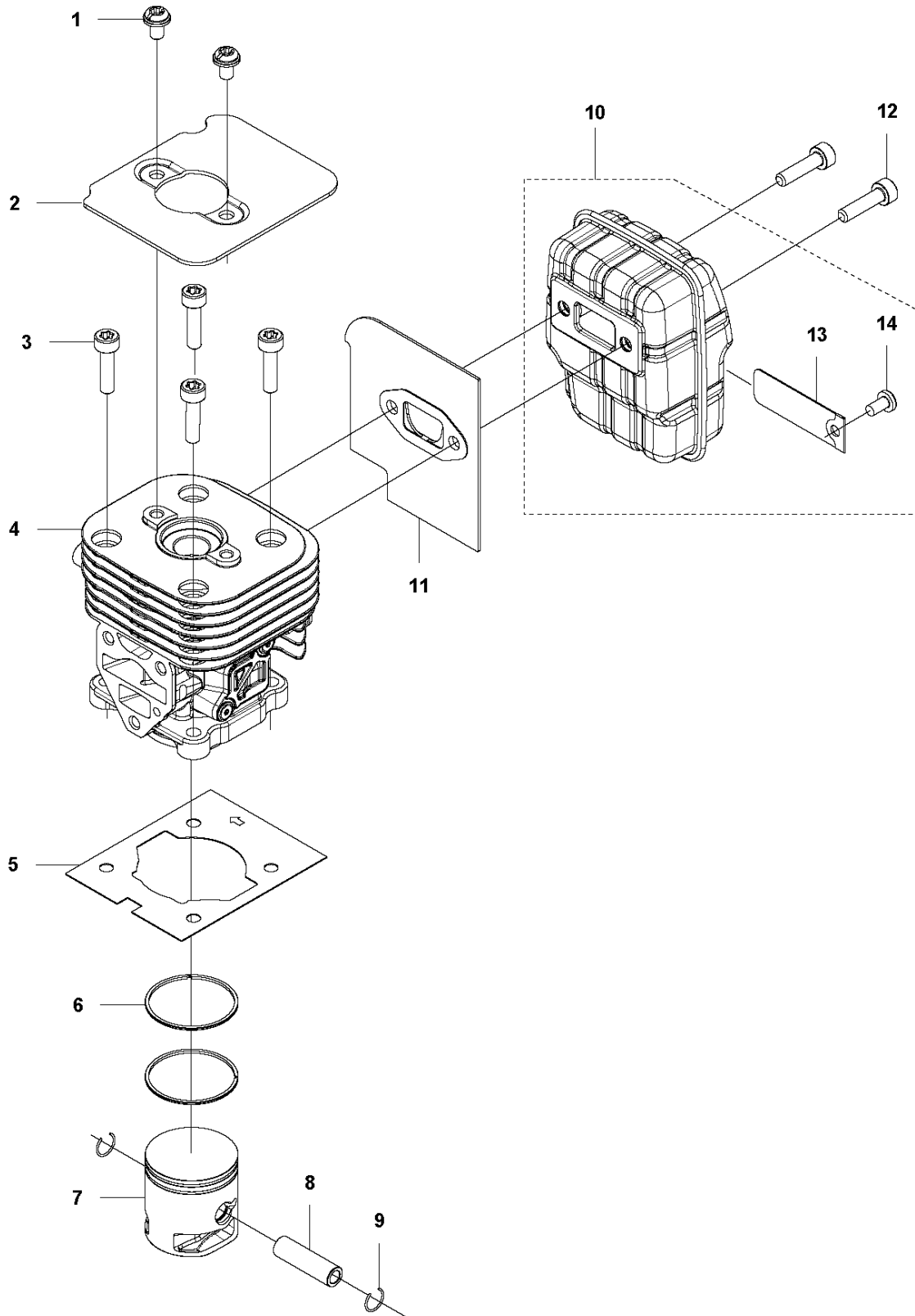


CRANKSHAFT

525 ES,

Ref	Part No	Description	Remark	QTY KIT
1	576 40 46-01	MUFFLER		1
2	544 25 68-01	SCREW		1
3	506 68 94-01	KEY		1
4	504 12 15-01	SEALING		2
5	506 61 03-01	BEARING		2
6	586 65 66-01	CRANKSHAFT		1
7	576 40 27-01	BEARING		1

**H** 525ES  
CYLINDER PISTON & MUFFLER

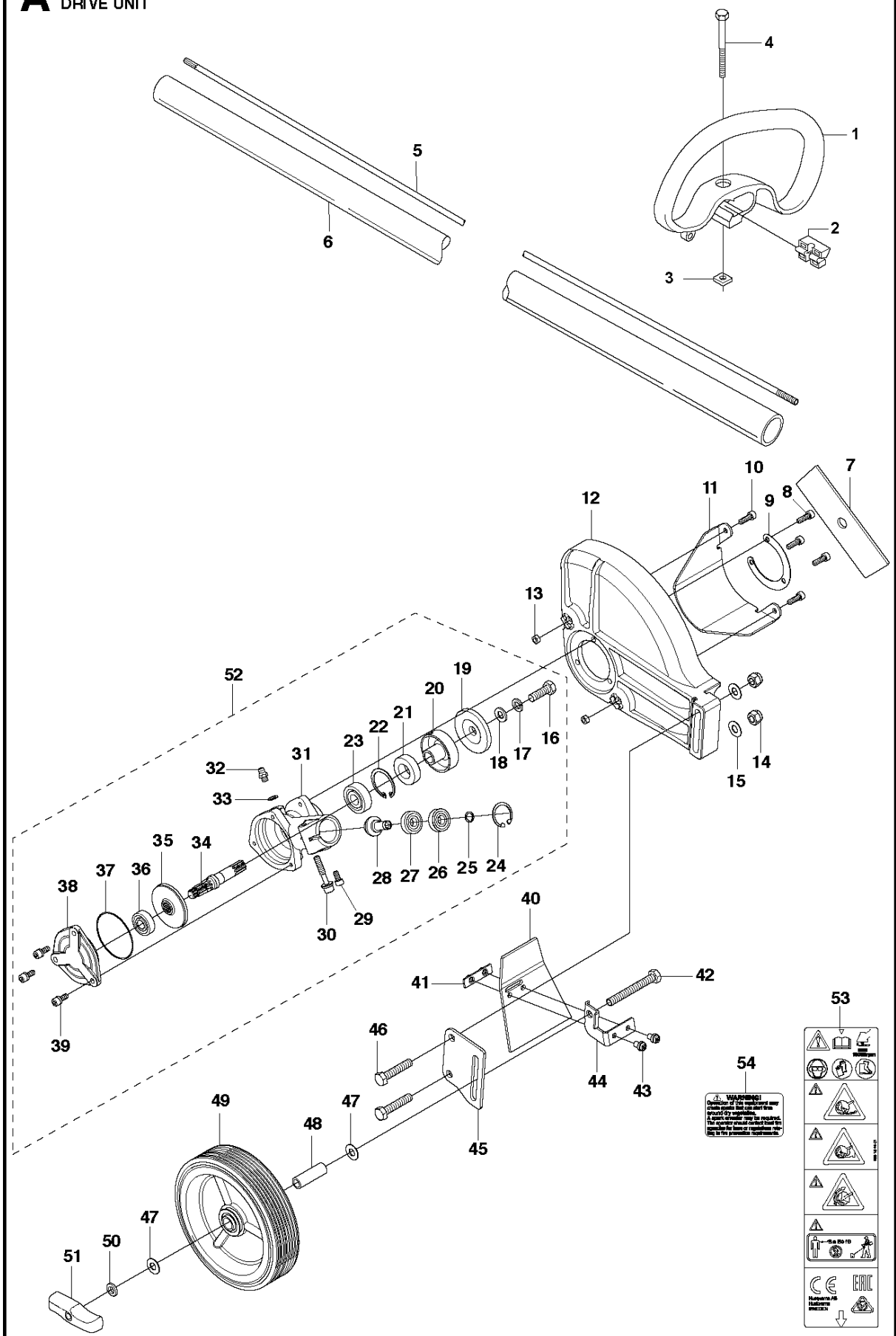


## CYLINDER, PISTON &amp; MUFFLER

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	544 25 68-01	SCREW		2	
2	578 78 53-01	PLATE		1	
3	504 11 43-01	SCREW		4	
4	577 97 90-01	CYLINDER		1	
5	576 39 87-02	GASKET		1	
6	506 61 81-01	RING		2	
7	577 91 74-01	PISTON		1	
8	505 04 07-01	PIN		1	
9	505 04 52-01	RING		2	
10	580 52 36-01	MUFFLER ASSY		1	
11	578 40 81-01	GASKET		1	
12	504 11 43-01	SCREW		2	
13	580 51 44-01	SPARK ARRESTER		1	10
14	729 57 74-05	SCREW CRPANT		1	10

**A** 525ES  
DRIVE UNIT



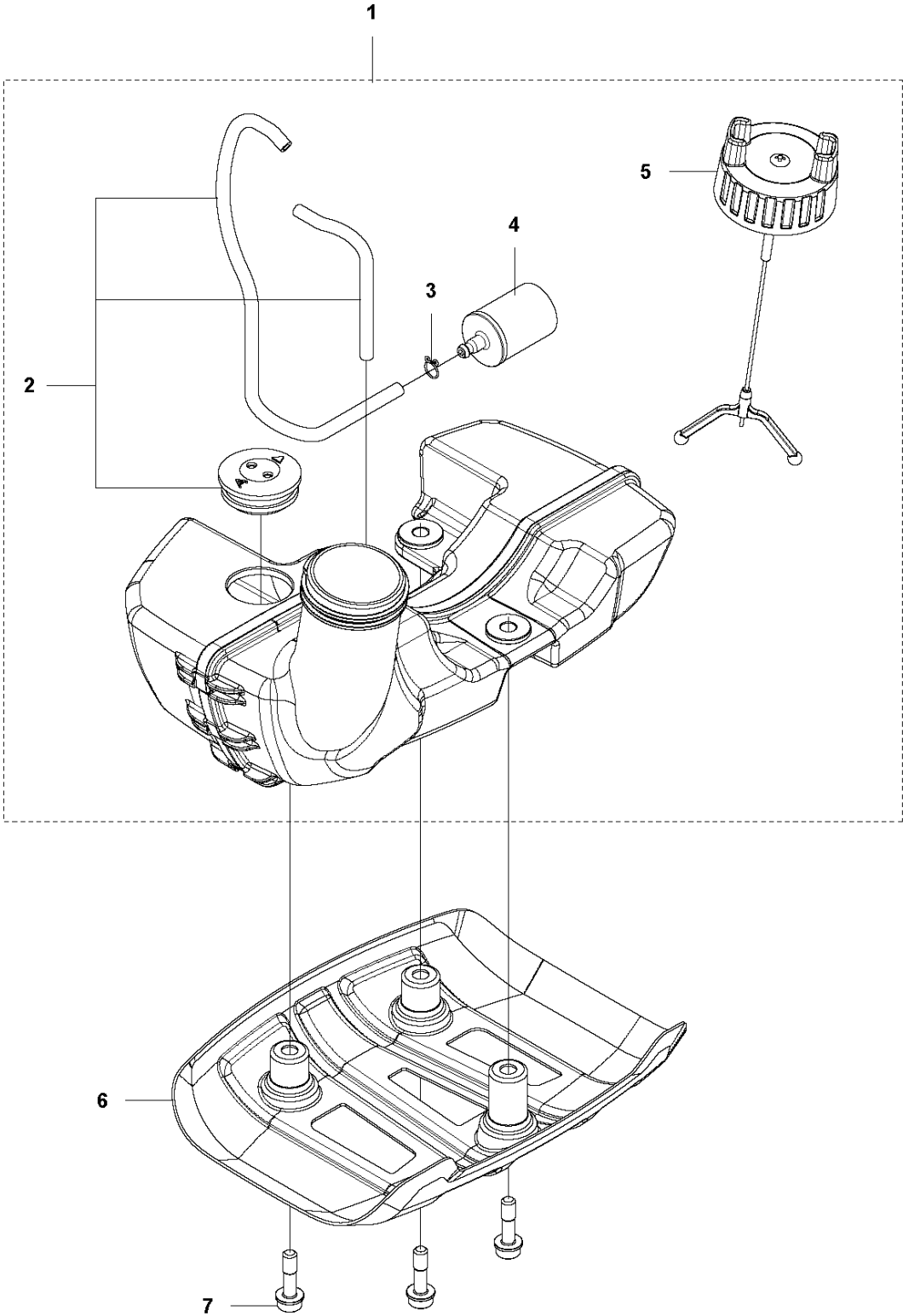


## DRIVE

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	503 87 19-06	HANDLE		1	
2	503 94 03-01	DISTANCE		1	
3	502 19 71-01	SQUARE NUT		1	
4	510 90 61-01	BOLT		1	
5	581 11 05-02	DRIVE SHAFT		1	
6	579 14 90-02	TUBE		1	
7	503 84 82-02	EDGER BLADE		1	
8	505 17 18-01	BOLT		3	
9	505 17 19-01	PLATE		1	
10	506 74 56-01	BOLT		2	
11	505 17 20-01	PROTECTIVE PLATE		1	
12	505 17 17-01	GUARD		1	
13	505 17 23-01	NUT		2	
14	505 17 48-01	NUT		2	
15	505 17 30-01	WASHER		2	
16	505 16 96-01	BOLT		1	52
17	505 16 97-01	SPRING WASHER		1	52
18	505 16 98-01	WASHER		1	52
19	505 17 14-01	HOLDER(B)		1	52
20	505 17 12-01	HOLDER(A)		1	52
21	505 16 87-01	SEAL		1	52
22	504 12 10-01	SNAP RING		1	52
23	505 16 86-01	BEARING		1	52
24	505 16 94-01	LOCK RING		1	52
25	505 16 95-01	LOCK RING		1	52
26	505 16 93-01	BEARING		1	52
27	505 16 92-01	BEARING		1	52
28	505 16 91-01	PINION		1	52
29	521 51 61-01	BOLT		1	52
30	521 86 24-01	BOLT		1	52
31	505 16 84-01	HOUSING		1	52
32	505 17 15-01	FITTING		1	52
33	505 17 16-01	WASHER		1	52
34	505 16 89-01	SHAFT		1	52
35	505 16 90-01	GEAR WHEEL		1	52
36	505 17 02-01	BEARING		1	52
37	505 16 85-01	O-RING		1	
38	505 17 01-01	COVER		1	
39	575 70 10-01	SCREW		3	
40	505 17 37-01	RUBBER		1	
41	505 17 36-01	PLATE		1	
42	505 17 26-01	BOLT		1	
43	521 51 61-01	BOLT		2	
44	505 17 35-01	BRACKET		1	
45	505 17 46-01	BLADE GUARD BRACKET		1	
46	505 17 47-01	SCREW		2	
47	505 17 30-01	WASHER		2	
48	505 17 33-01	SLEEVE		1	
49	505 17 25-01	WHEEL		1	
50	505 17 29-01	SPRING WASHER		1	
51	527 06 86-01	NUT		1	
52	588 16 30-01	GEAR CASE		1	
53	588 18 44-01	DECAL		1	
54	522 92 86-02	LABEL		1	

**F** 525ES  
FUEL TANK

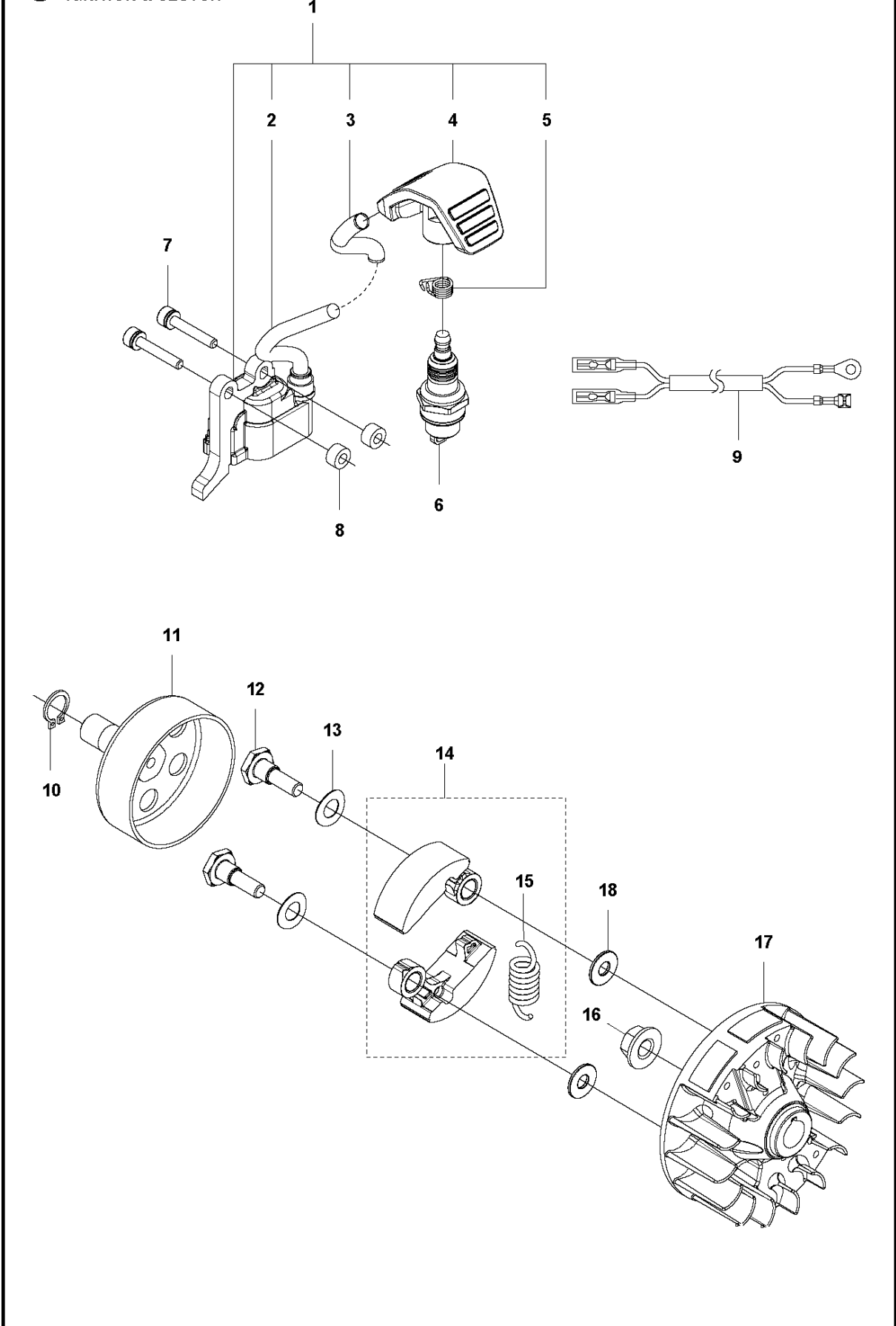


## FUEL TANK

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	576 40 51-01	FUEL TANK		1	
2	579 21 03-02	HOSE ASSY		1	1
3	506 70 70-01	CLIP		5	1
4	503 44 34-01	FILTER UNIT		1	1
5	579 64 57-03	TANK CAP		1	1
6	576 40 55-01	SKID PLATE		1	
7	577 81 54-01	BOLT		3	

**G** 525ES  
IGNITION & CLUTCH

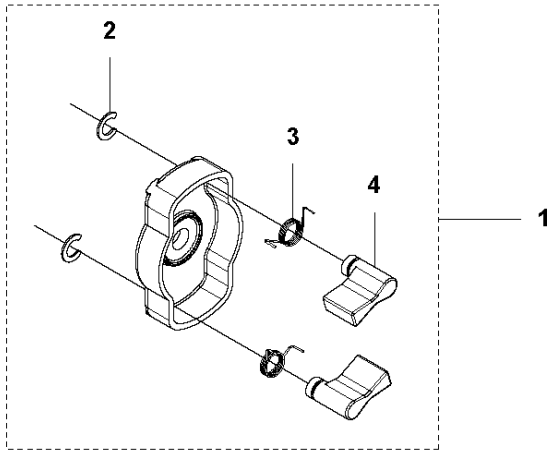


## IGNITION SYSTEM &amp; CLUTCH

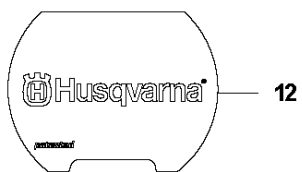
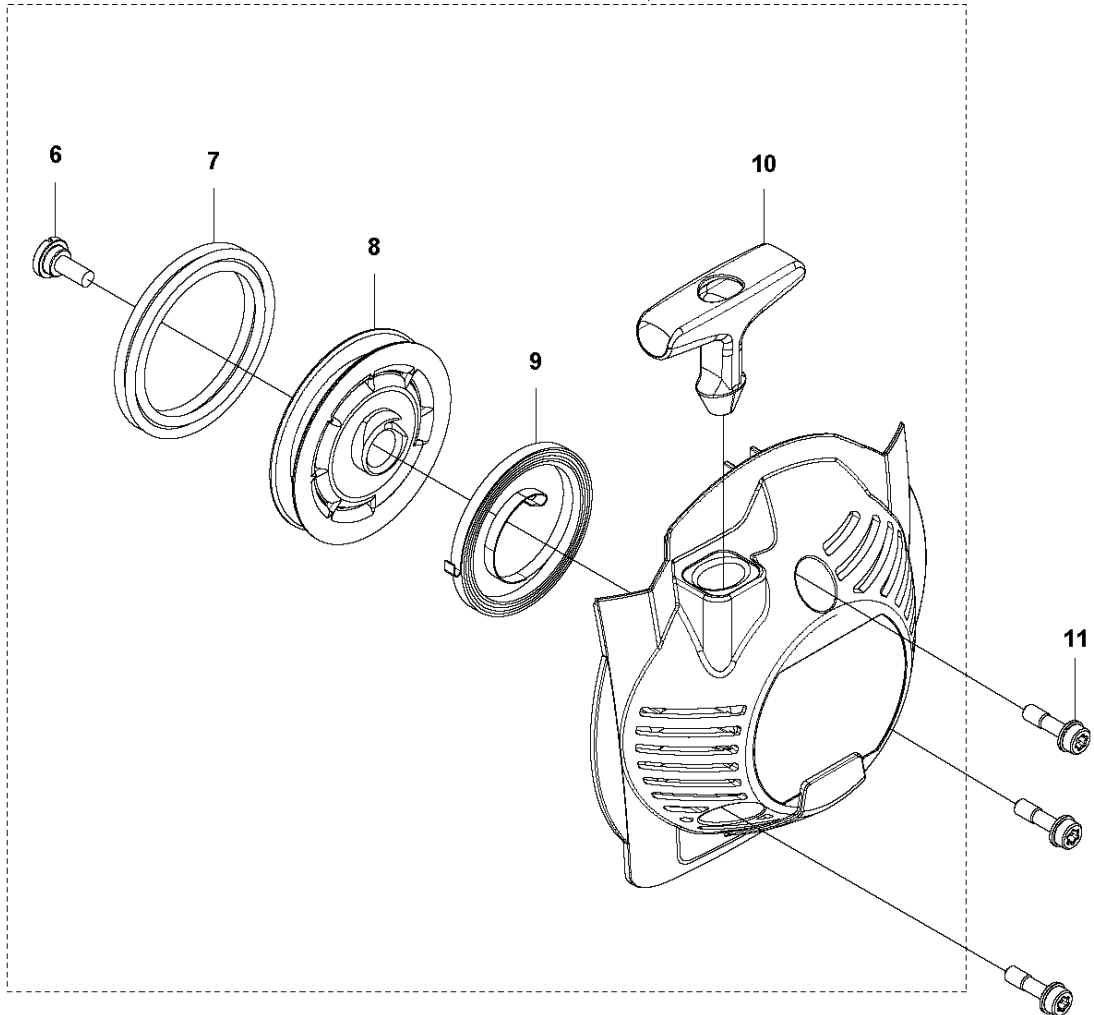
525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	588 14 15-01	IGNITION COIL		1	
2	584 82 66-01	IGNITION CABLE		1	1
3	579 59 07-01	TUBE		1	1
4	586 10 72-01	SPARK PLUG CAP		1	1
5	580 63 48-01	SPRING		1	1
6	584 96 81-01	SPARK PLUG		1	
7	521 51 58-01	BOLT		2	
8	588 17 14-01	SPACER		2	
9	577 85 17-01	SHORT CIRCUIT CABLE		1	
10	516 12 41-01	RING		1	
11	581 14 20-01	CLUTCH DRUM		1	
12	513 18 96-01	SCREW		2	
13	521 75 82-01	WASHER		2	
14	585 83 47-01	CLUTCH ASSY		1	
15	576 40 07-01	CLUTCH SPRING		1	14
16	504 11 80-01	NUT		1	
17	578 96 78-01	FLYWHEEL		1	
18	505 05 44-01	WASHER		2	

**E** 525ES  
STARTER



5

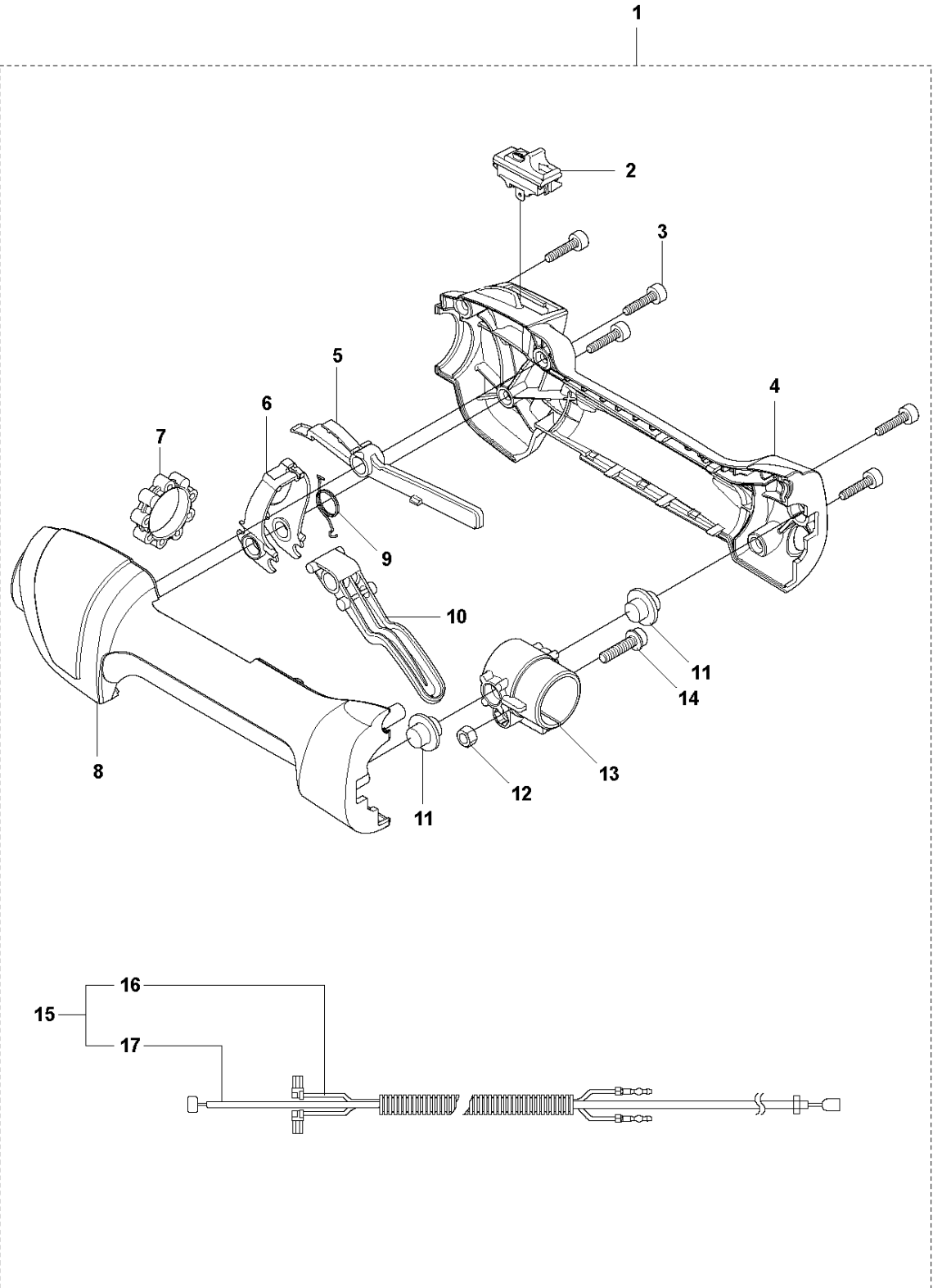


## STARTER

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	581 14 65-01	STARTER PULLEY		1	
2	521 60 04-01	E-RING		1	1
3	521 60 03-01	SPRING		1	1
4	521 60 02-01	RATCHET		2	1
5	578 99 25-01	STARTER		1	
6	506 61 30-01	SCREW		1	5
7	579 06 46-01	ROPE		1	5
8	579 06 48-01	STARTER PULLEY		1	5
9	504 11 50-01	SPRING.SPIRAL		1	5
10	575 48 95-01	STARTER HANDLE		1	5
11	577 81 54-01	BOLT		3	
12	579 36 96-01	DECAL		1	

**B** 525S  
THROTTLE CONTROLS





## THROTTLE CONTROLS

525 ES,

Ref	Part No	Description	Remark	QTY	KIT
1	578 27 95-01	THROTTLE CONTROL		1	
2	537 41 90-01	SWITCH		1	1
3	575 96 05-01	SCREW IHSCT		5	1
4	544 23 84-01	HANDLE HALF		1	1
5	503 87 80-01	THROTTLE LOCKOUT		1	1
6	503 91 81-01	THROTTLE LEVER		1	1
7	503 96 14-01	ABSORBER		1	1
8	544 23 85-01	HANDLE HALF		1	1
9	544 10 08-01	RECOIL SPRING		1	1
10	503 87 79-03	THROTTLE TRIGGER		1	1
11	544 10 17-03	DAMPER		2	1
12	731 23 14-01	HEXAGON NUT		1	1
13	544 11 21-01	RETAINER		1	1
14	506 68 90-01	BOLT		1	1
15	578 27 96-01	WIRING		1	
16	502 53 16-01	SHORT CIRCUIT CABLE		1	15
17	578 86 78-01	THROTTLE CABLE		1	15