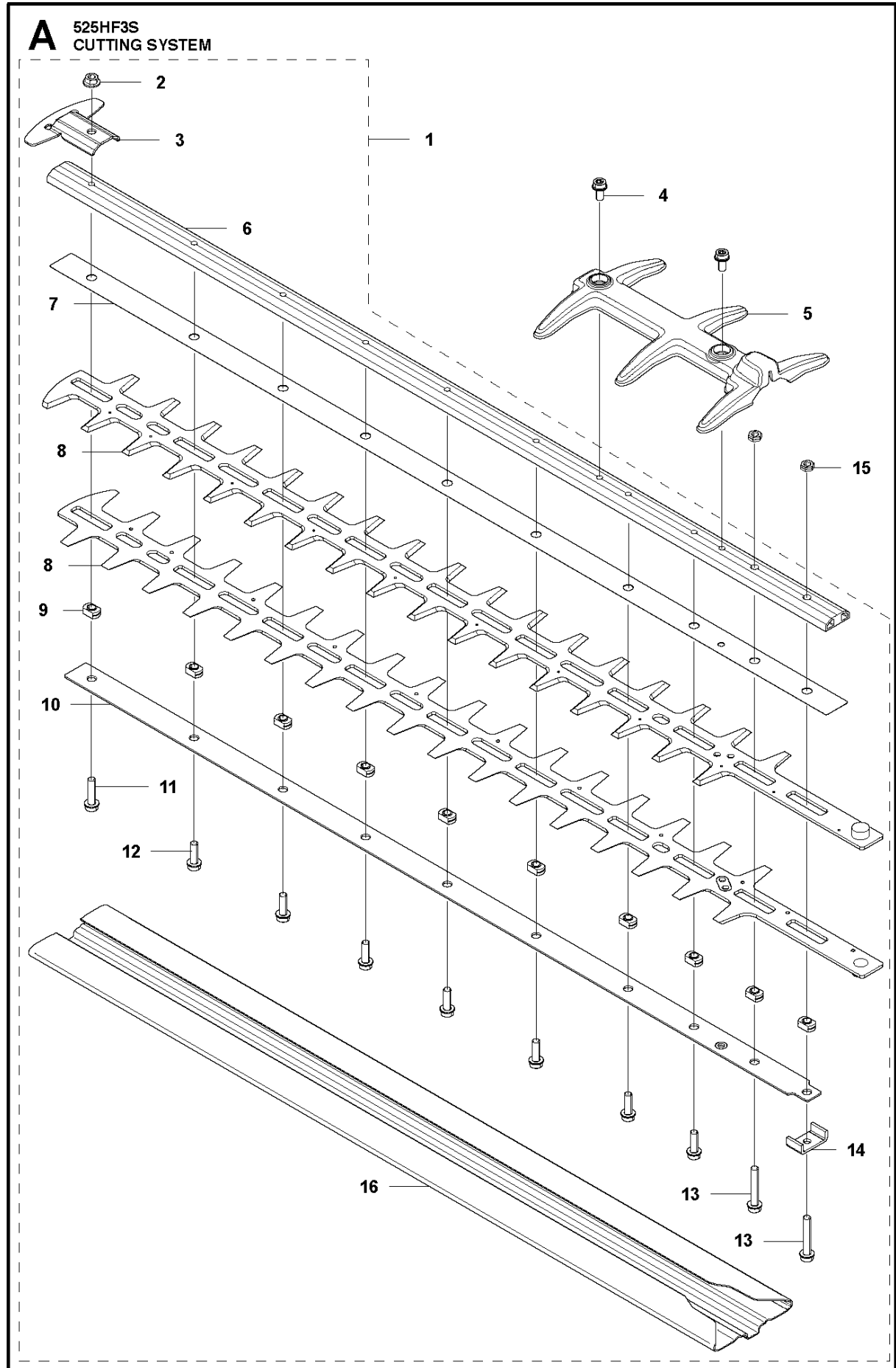




SPARE PARTS LIST

HEDGE TRIMMERS/POLE HEDGE
TRIMMERS

525 HF3S

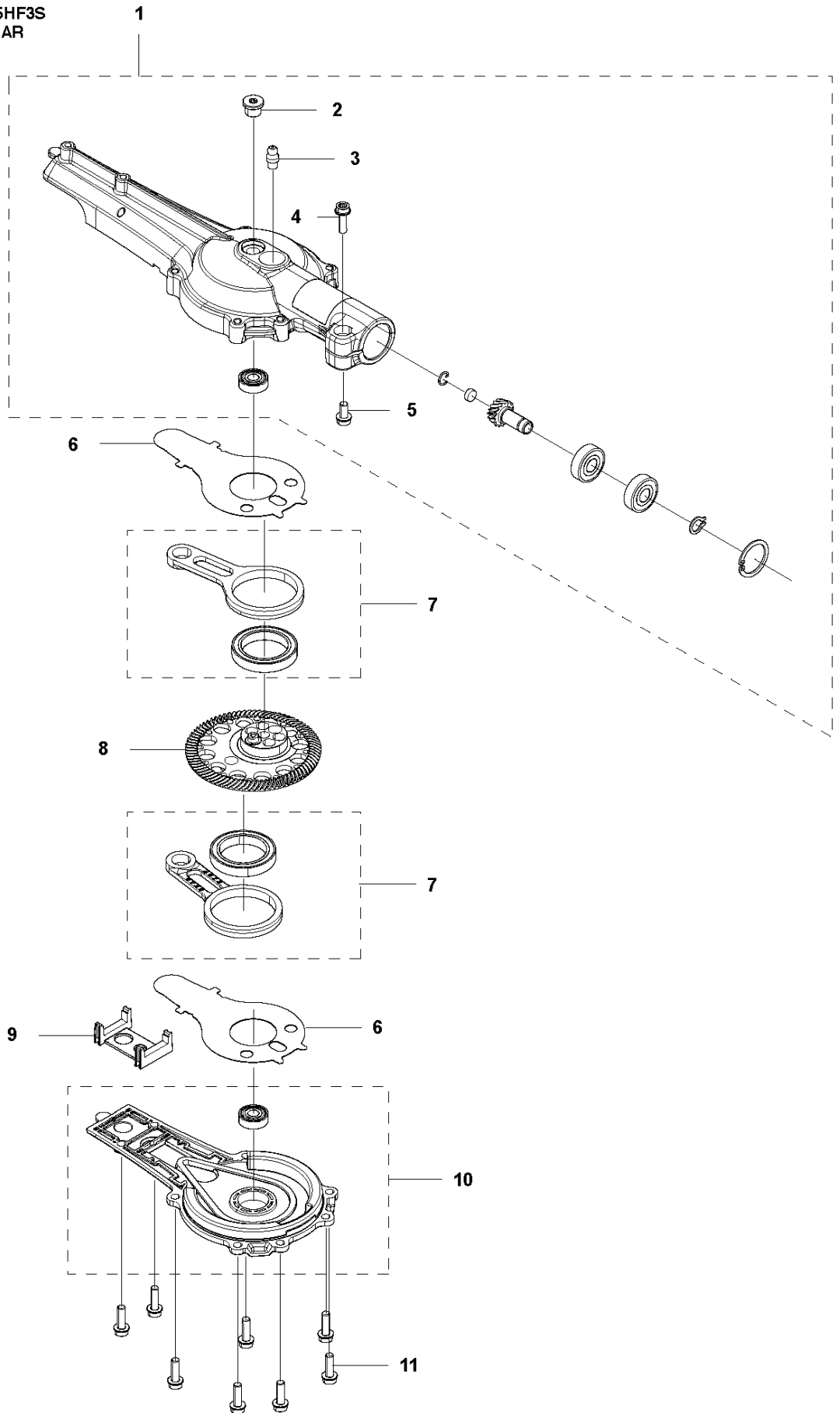


CUTTING EQUIPMENT

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	578 30 84-01	CUTTING DECK		1	
2	731 71 14-51	HEXAGON NUT FLANGE		1	1
3	580 95 04-01	PROTECTION		1	1
4	525 75 51-08	SCREW ITXSCFM		2	
5	579 61 93-01	PROTECTION ASSY		1	
6	578 30 86-01	BAR		1	1
7	578 30 95-01	WEAR PLATE		1	1
8	581 16 80-01	BLADE		2	1
9	579 36 77-01	SPACER		10	1
10	578 31 29-01	BAR		1	1
11	525 75 51-02	SCREW ITXSCFM		1	1
12	525 75 51-01	SCREW ITXSCFM		7	1
13	525 75 51-03	SCREW ITXSCFM		2	1
14	578 30 87-01	BRACKET		1	1
15	503 22 24-01	LOCK NUT		2	
16	581 25 93-01	TRANSPORT GUARD		1	1

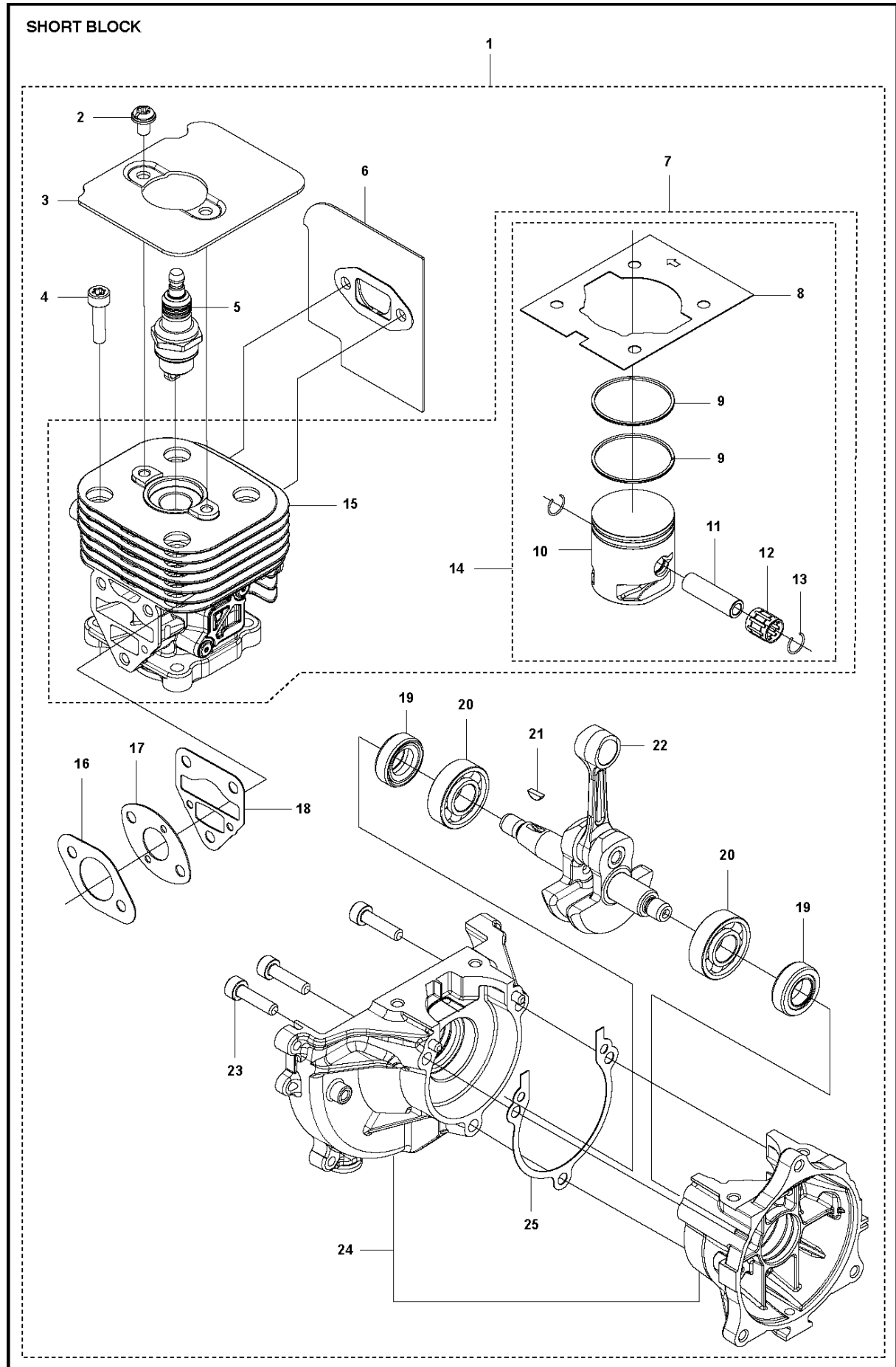
B 525HF3S
GEAR



GEARS

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	586 82 96-01	GEAR HOUSING ASSY		1	
2	575 48 41-01	PLUG		1	1
3	738 88 10-01	LUBRICATION NIPPLE		1	1
4	525 75 51-01	SCREW ITXSCFM		1	1
5	525 75 51-08	SCREW ITXSCFM		1	1
6	577 40 27-01	WEAR PLATE		2	
7	577 40 18-01	ROD		2	
8	577 40 14-01	GEAR WHEEL		1	
9	581 61 63-01	SEALING		1	
10	581 19 51-01	CAP		1	
11	525 75 51-01	SCREW ITXSCFM		8	

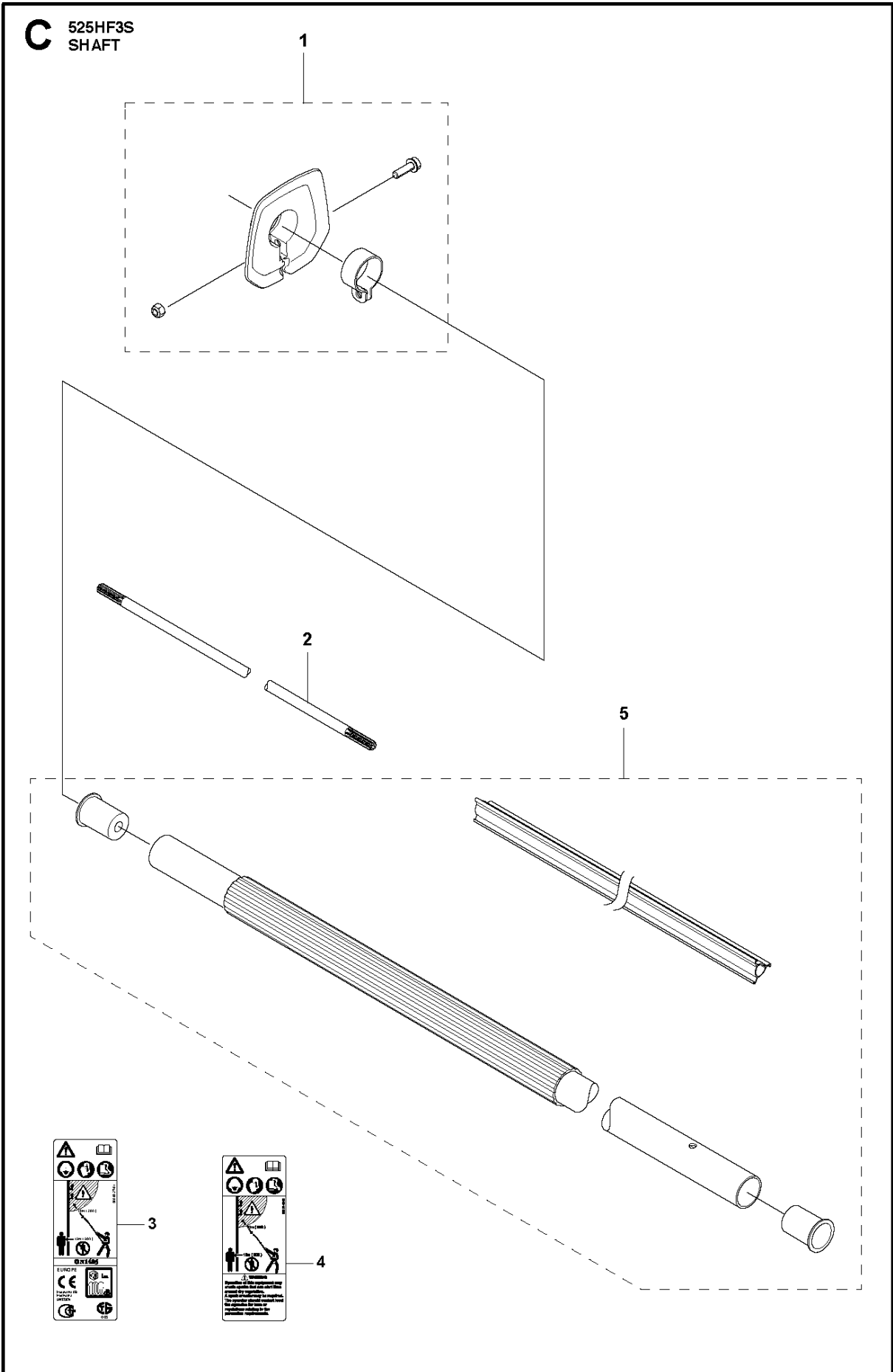


SHORT BLOCK

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	592 77 64-01	SHORT BLOCK		1	
2	544 25 68-01	SCREW		2	
3	578 78 53-01	PLATE		1	
4	504 11 43-01	SCREW		4	
5	576 59 81-01	SPARK PLUG		1	
6	578 40 81-01	GASKET		1	
7	588 09 82-02	SERVICE KIT		1	
8	576 39 87-02	GASKET		1	7,14
9	506 61 81-01	RING		2	7,14
10	577 91 74-01	PISTON		1	7,14
11	505 04 07-01	PIN		1	7,14
12	576 40 27-01	BEARING		1	7,14
13	505 04 52-01	RING		2	7,14
14	588 09 81-02	SERVICE KIT		1	7
15	577 97 90-01	CYLINDER		1	7
16	577 88 24-02	GASKET		1	
17	576 39 91-02	GASKET		1	
18	576 39 89-01	GASKET		1	
19	504 12 15-01	SEALING		2	
20	506 61 03-01	BEARING		2	
21	506 68 94-01	KEY		1	
22	586 65 66-01	CRANKSHAFT		1	
23	504 11 43-01	SCREW		3	
24	581 30 86-02	CRANKCASE		1	
25	576 39 95-02	GASKET		1	

C 525HF3S
SHAFT

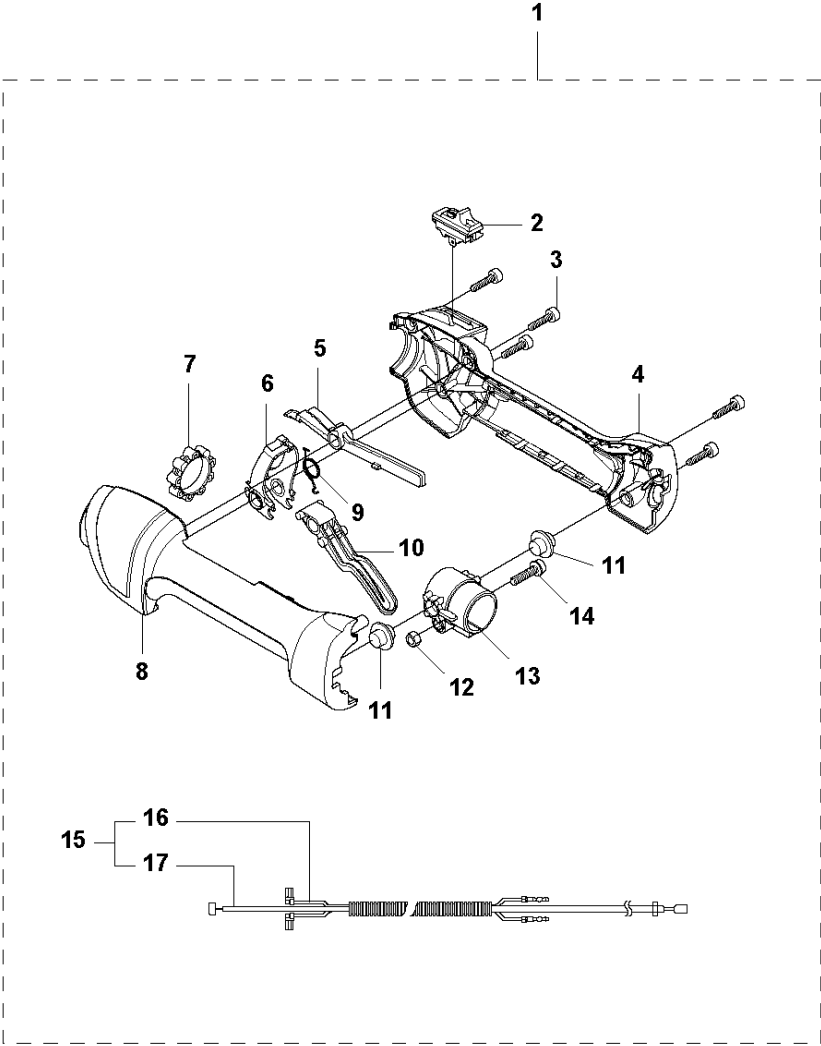


SHAFT

525 HF3S

Ref	Part No	Description	Remark	QTY KIT
1	579 48 86-01	HAND GUARD ASSY		1
2	581 16 17-01	DRIVE SHAFT		1
4	585 94 40-01	DECAL		1
5	586 89 03-01	TUBE ASSY		1

D 525HF3S
THROTTLE CONTROLS

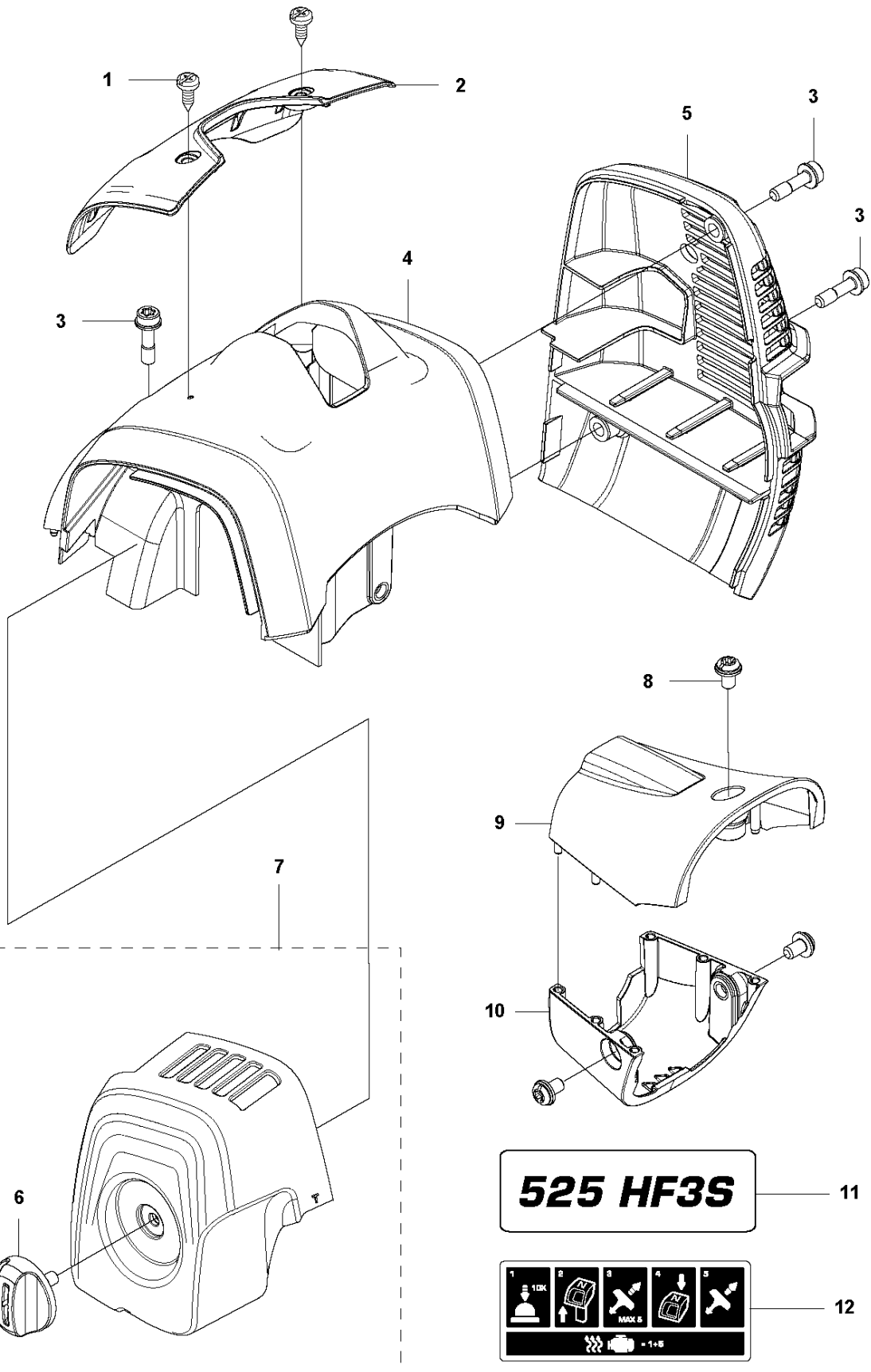


THROTTLE CONTROLS

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	578 27 95-01	THROTTLE CONTROL	For 967 14 74-01 (RoW)	1	
1	578 27 95-03	THROTTLE CONTROL	For 967 20 75-01 (US). From s/n 181900001 -	1	
2	537 41 90-01	SWITCH		1	1
3	575 96 05-01	SCREW IHSCT		5	1
4	544 23 84-01	HANDLE HALF		1	1
5	503 87 80-01	THROTTLE LOCKOUT		1	1
6	503 91 81-01	THROTTLE LEVER		1	1
7	503 96 14-01	ABSORBER		1	1
8	544 23 85-01	HANDLE HALF		1	1
9	544 10 08-01	RECOIL SPRING		1	1
10	503 87 79-03	THROTTLE TRIGGER		1	1
11	544 10 17-03	DAMPER	For 967 14 74-01 (RoW)	2	1
11	590 04 21-01	DAMPER	For 967 20 75-01 (US). From s/n 181900001 -	2	
12	731 23 14-01	HEXAGON NUT		1	1
13	544 11 21-01	RETAINER	For 967 14 74-01 (RoW)	1	1
13	589 63 85-01	RETAINER	For 967 20 75-01 (US). From s/n 181900001 -	1	
14	506 68 90-01	BOLT		1	1
15	578 27 96-01	WIRING		1	1
16	502 53 16-01	SHORT CIRCUIT CABLE		1	1,15
17	578 86 78-01	THROTTLE CABLE		1	1,15

E 525HF3S
COVERS

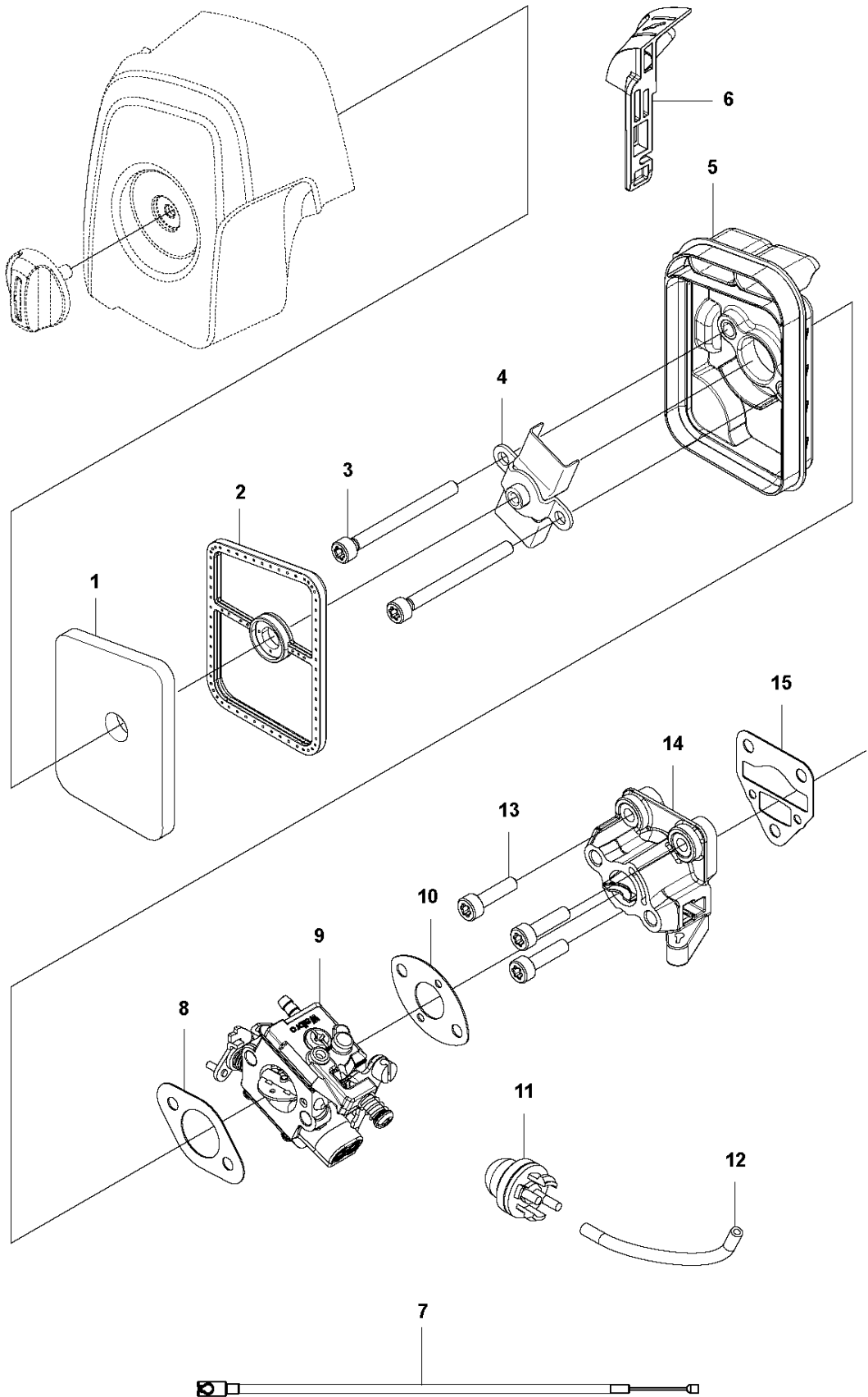


COVER

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	503 21 35-12	SCREW CCRPANT		2	
2	576 40 45-01	ARM PROTECTION		1	
3	577 81 54-01	BOLT		3	
4	592 62 13-01	CYLINDER COVER	To be used with 576404101 Housing clutch	1	
4	592 62 13-02	CYLINDER COVER	To be used with 588567701 Housing clutch	1	
5	576 40 47-01	MUFFLER GUARD		1	
6	576 99 24-02	KNOB		1	7
7	581 04 73-01	FILTER COVER ASSY		1	
8	544 25 68-01	SCREW		3	
9	577 84 82-01	COVER		1	
10	577 84 81-01	COVER		1	
11	579 44 58-17	DECAL		1	
12	585 89 20-01	DECAL		1	

F 525HF3S
CARBURETOR & AIRFILTER

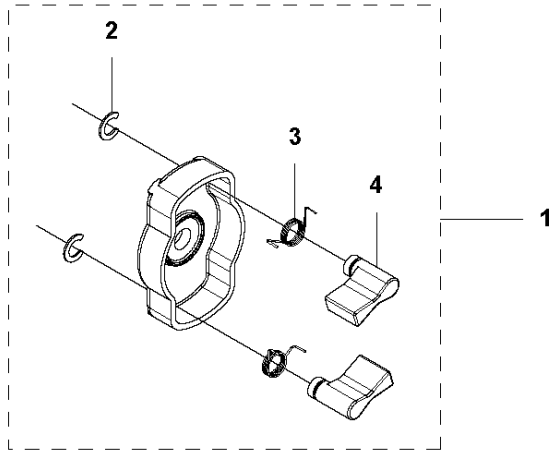


CARBURETOR & AIR FILTER

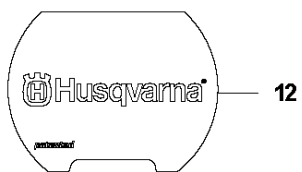
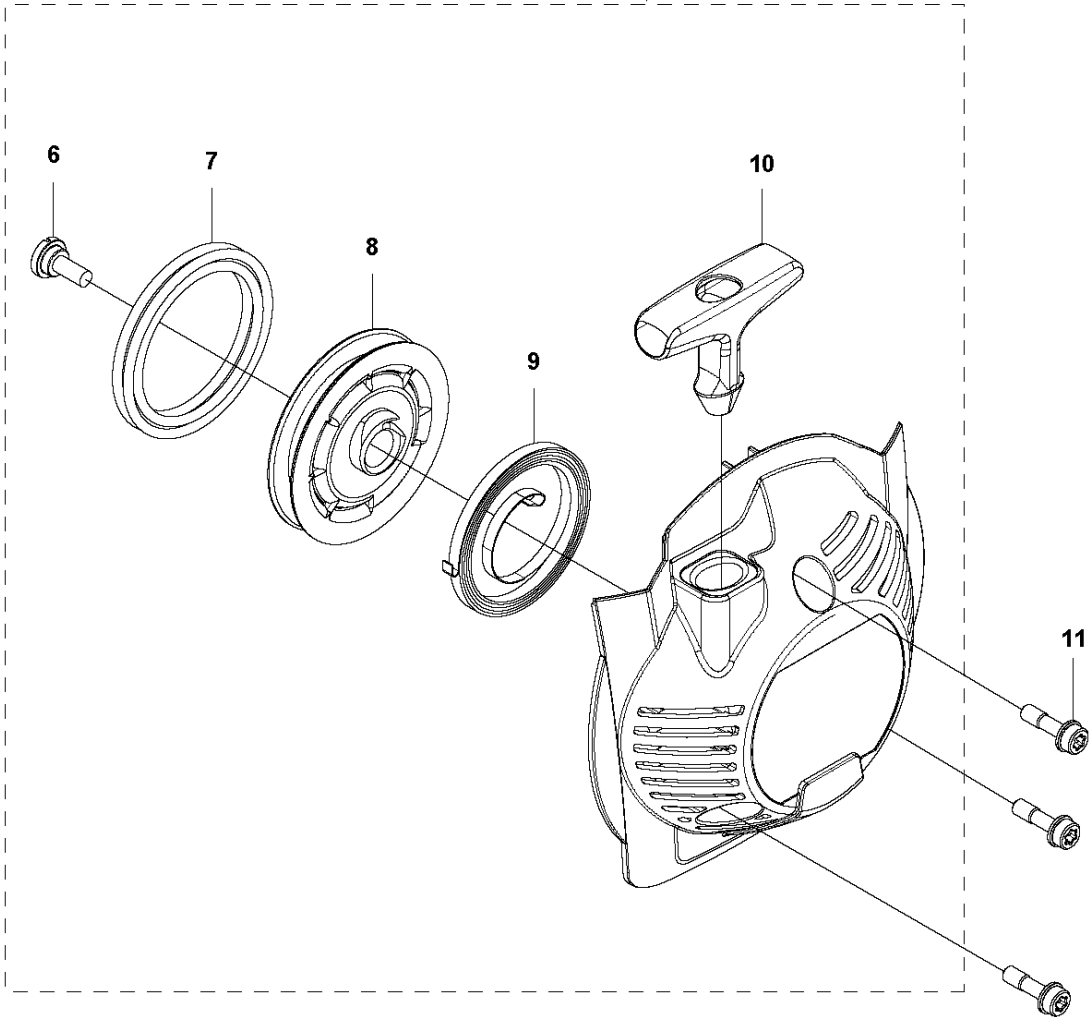
525 HF3S

Ref	Part No	Description	Remark	QTY KIT
1	581 04 74-01	AIR FILTER		1
2	581 45 18-01	AIR FILTER		1
3	580 46 72-01	BOLT		2
4	585 48 85-01	PLATE		1
5	581 04 70-01	FILTER HOUSING		1
6	577 84 83-01	CHOKE CONTROL		1
7	590 90 00-01	THROTTLE CABLE		1
8	577 88 24-02	GASKET		1
9	584 90 14-01	CARBURETTOR		1
10	576 39 91-02	GASKET		1
11	503 93 66-01	PURGE		1
12	577 05 05-01	PIPE		1
13	504 11 43-01	SCREW		3
14	578 90 83-01	INSULATOR		1
15	576 39 89-01	GASKET		1

G 525HF3S
STARTER



5

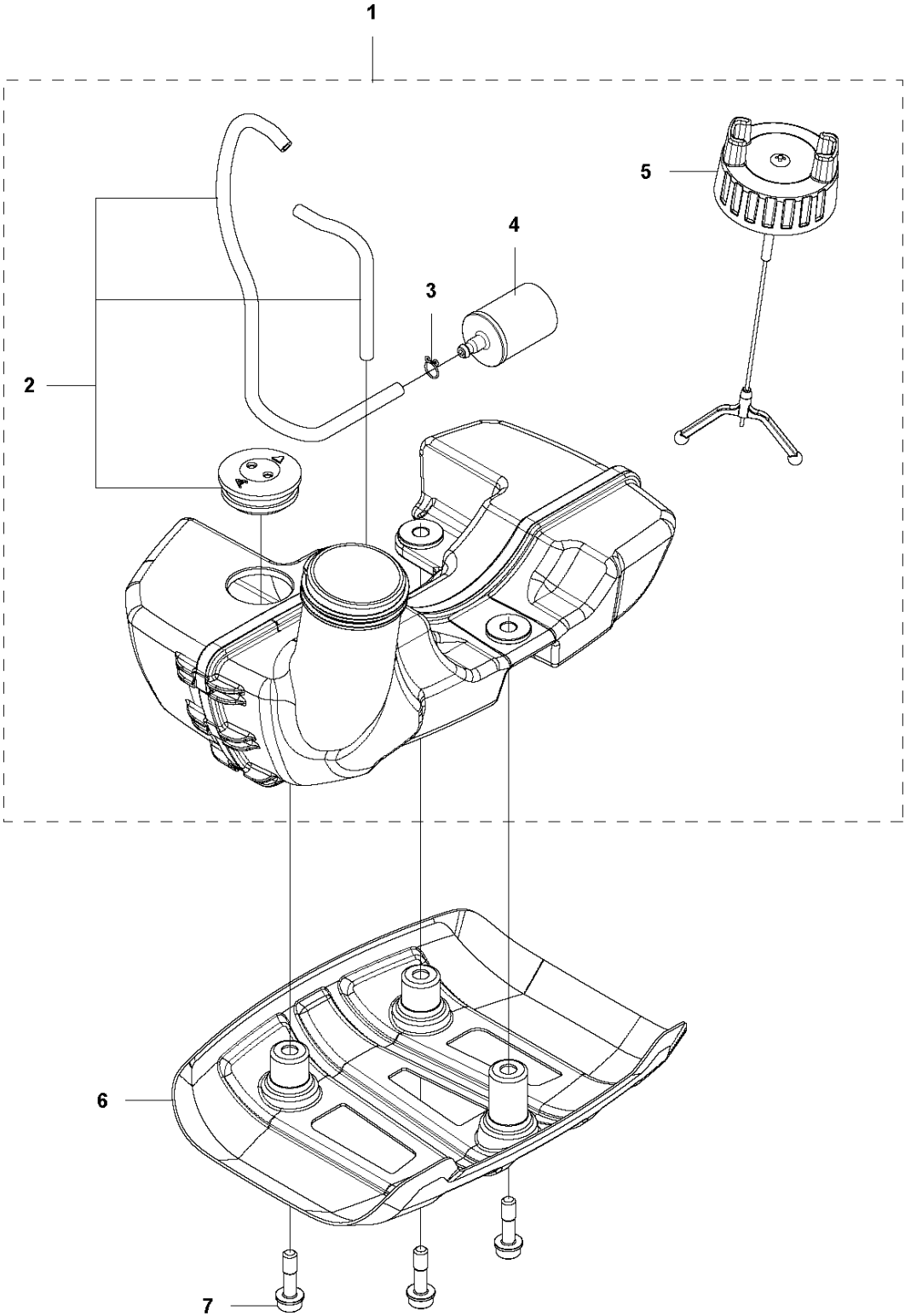


STARTER

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	581 14 65-01	STARTER PULLEY		1	
2	521 60 04-01	E-RING		2	1
3	521 60 03-01	SPRING		2	1
4	521 60 02-01	RATCHET		2	1
5	578 99 25-01	STARTER		1	
6	506 61 30-01	SCREW		1	5
7	579 06 46-01	ROPE		1	5
8	579 06 48-01	STARTER PULLEY		1	5
9	504 11 50-01	SPRING.SPIRAL		1	5
10	575 48 95-01	STARTER HANDLE		1	5
11	577 81 54-01	BOLT		3	
12	579 36 96-01	DECAL		1	

H 525HF3S
FUEL TANK

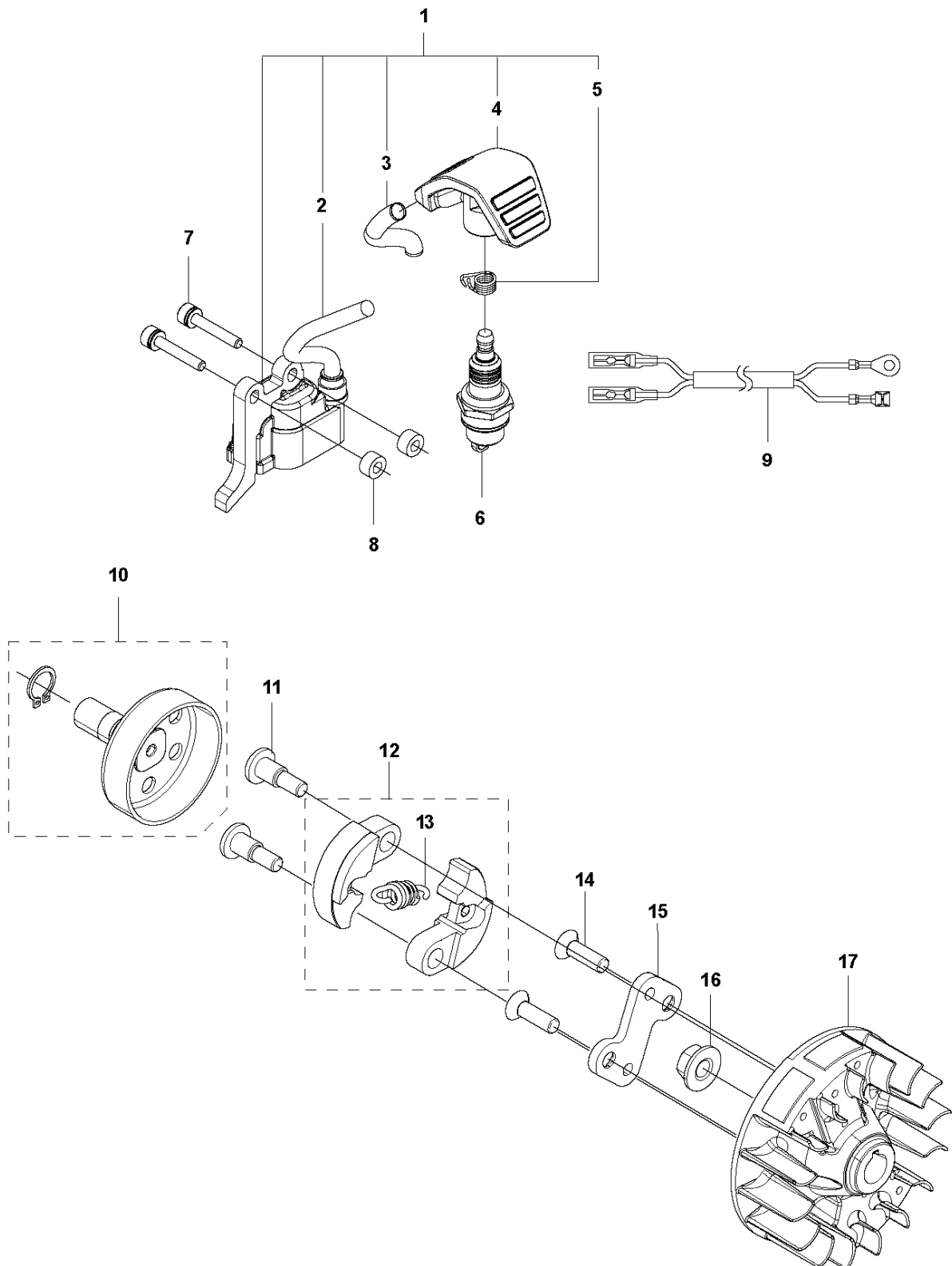


FUEL TANK

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	576 40 51-01	FUEL TANK		1	
1	576 40 51-02	FUEL TANK		1	1
2	579 21 03-02	HOSE ASSY		1	
2	577 50 99-03	PIPE		1	1
3	506 70 70-01	CLIP		1	1
4	503 44 32-01	FUEL FILTER		1	1
5	579 64 57-03	TANK CAP		1	
6	576 40 55-01	SKID PLATE		1	
7	577 81 54-01	BOLT		3	

J 525HF3S
IGNITION & CLUTCH

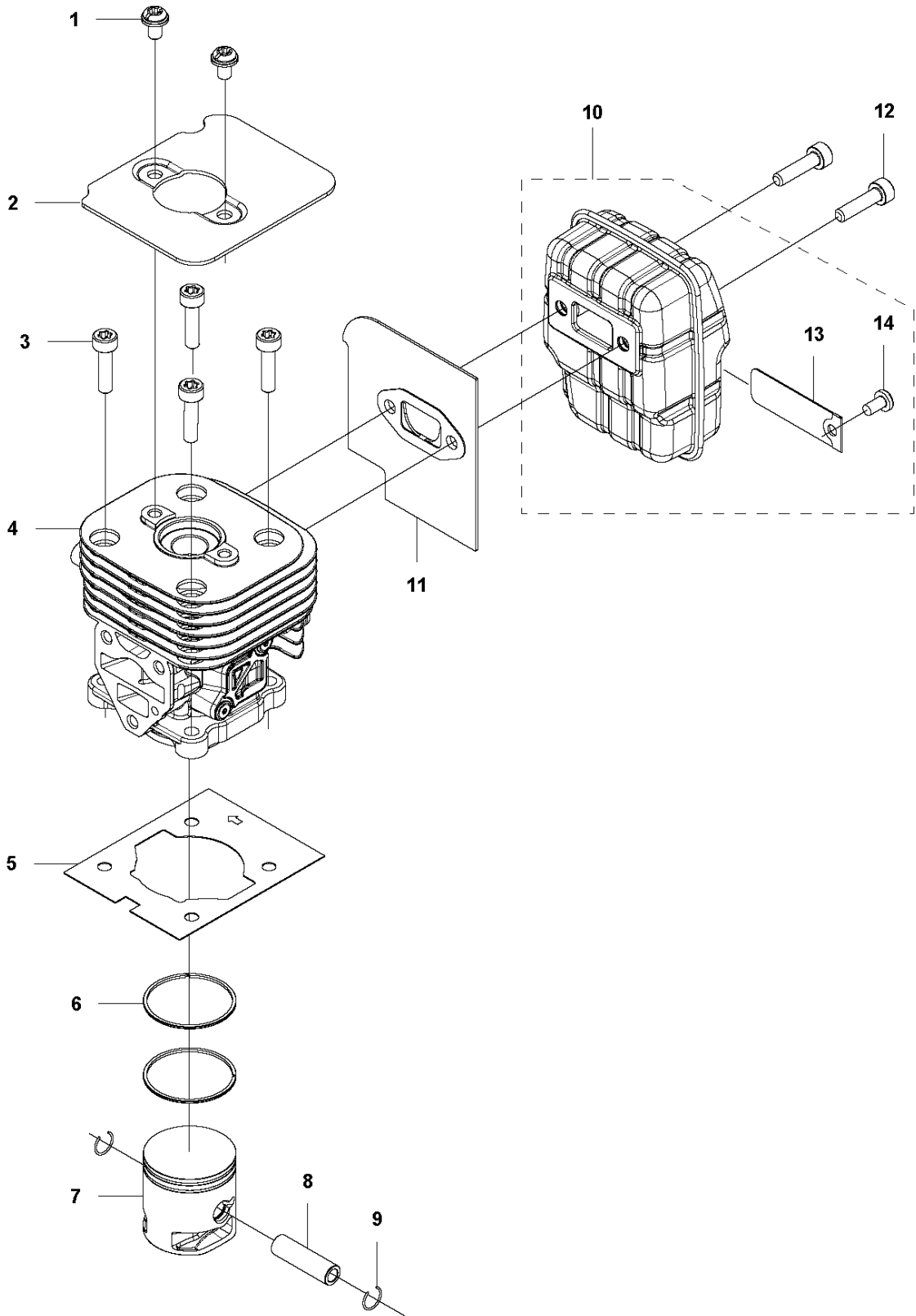


IGNITION SYSTEM & CLUTCH

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	588 14 12-01	IGNITION COIL		1	
2	584 82 66-01	IGNITION CABLE		1	1
3	579 59 07-01	TUBE		1	1
4	586 10 72-01	SPARK PLUG CAP		1	1
5	588 17 62-01	SPRING		1	1
6	584 96 81-01	SPARK PLUG		1	
7	521 51 58-01	BOLT		2	
8	521 76 97-01	SPACER		2	
9	587 18 87-01	CABLE		1	
10	586 82 97-01	CLUTCH DRUM ASSY		1	
11	525 61 54-01	SCREW		2	
12	537 04 01-02	CLUTCH ASSY		1	
13	503 14 51-01	CLUTCH SPRING		1	12
14	580 42 92-01	SCREW ITXCFSM		2	
15	580 35 54-01	CLUTCH HUB		1	
16	504 11 80-01	NUT		1	
17	578 96 78-01	FLYWHEEL		1	

K 525HF3S
CYLINDER PISTON & MUFFLER

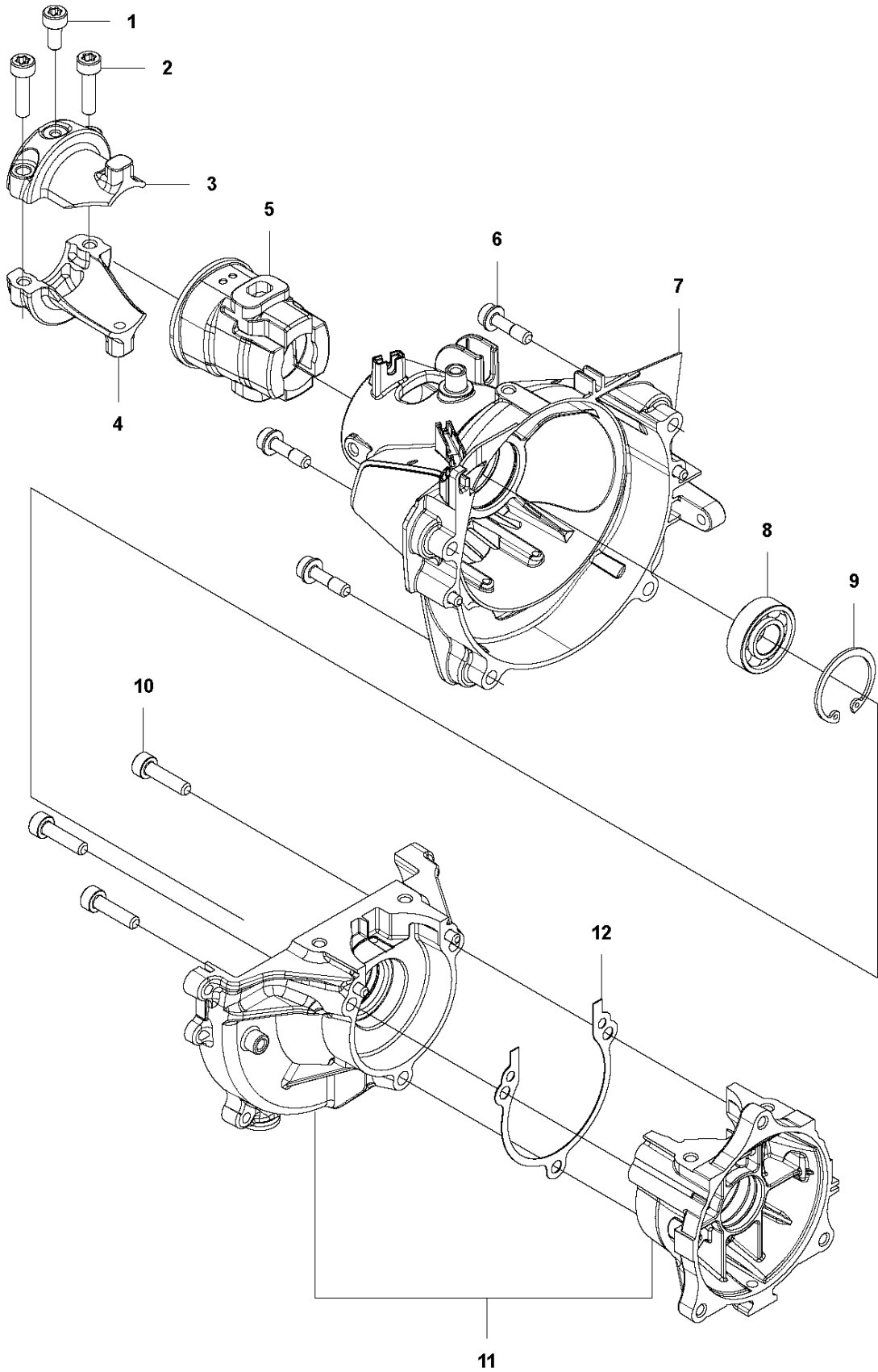


CYLINDER, PISTON & MUFFLER

525 HF3S

Ref	Part No	Description	Remark	QTY	KIT
1	544 25 68-01	SCREW		2	
2	578 78 53-01	PLATE		1	
3	504 11 43-01	SCREW		4	
4	577 97 90-01	CYLINDER		1	
5	576 39 87-02	GASKET		1	
6	506 61 81-01	RING		2	
7	577 91 74-01	PISTON		1	
8	505 04 07-01	PIN		1	
9	505 04 52-01	RING		2	
10	585 24 86-01	MUFFLER		1	
11	578 40 81-01	GASKET		1	
12	504 11 43-01	SCREW		2	
13	580 51 44-01	SPARK ARRESTER		1	10
14	729 57 74-05	SCREW CRPANT		1	10

L 525HF3S
CRANK CASE

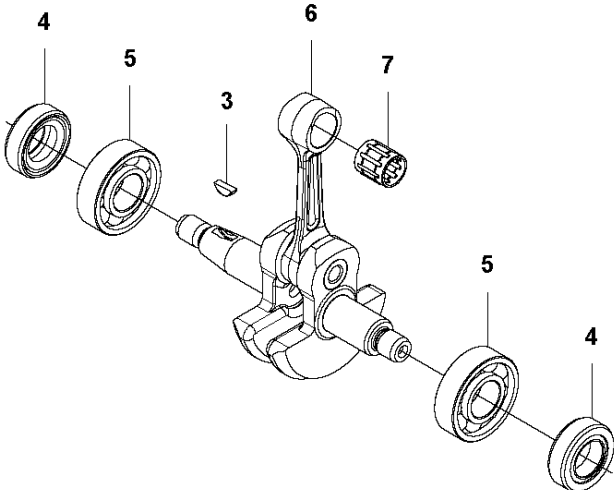
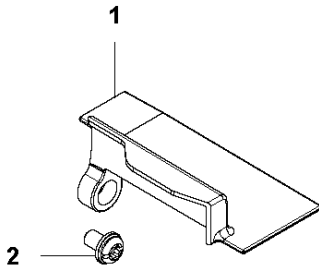


CRANKCASE

525 HF3S

Ref	Part No	Description	Remark	QTY KIT
1	529 26 81-01	BOLT		1
2	577 94 20-01	BOLT		2
3	576 42 07-02	BRACKET		1
4	576 42 08-02	BRACKET		1
5	576 42 05-01	CUSHION		1
6	577 81 54-01	BOLT		4
7	588 56 77-01	HOUSING		1
8	525 95 32-01	BEARING		1
9	506 60 99-01	RING		1
10	504 11 43-01	SCREW		3
11	581 30 86-01	CRANKCASE		1
12	576 39 95-02	GASKET		1

M 525HF3S
CRANK SHAFT

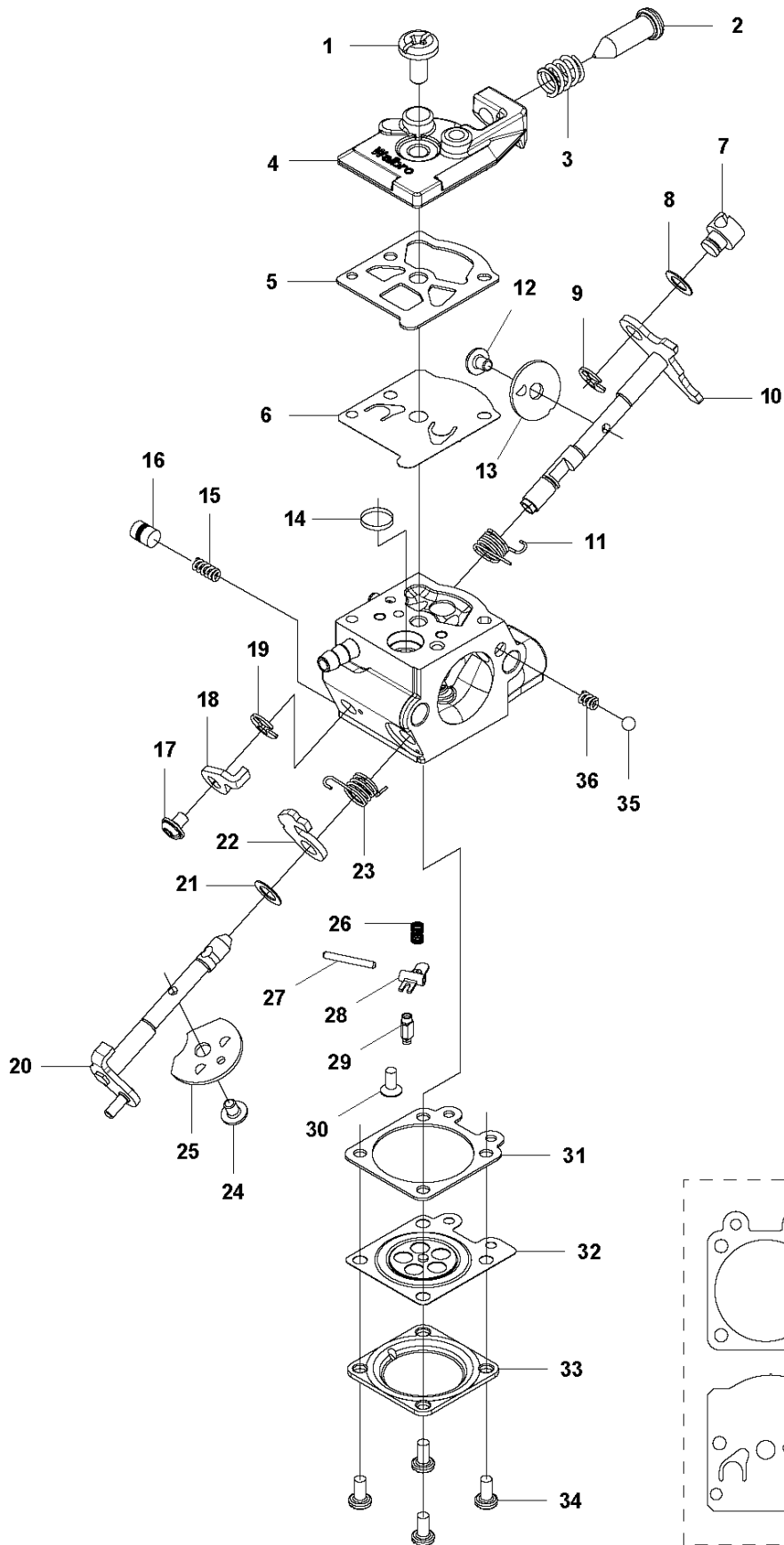


CRANKSHAFT

525 HF3S

Ref	Part No	Description	Remark	QTY KIT
1	576 40 46-01	MUFFLER		1
2	544 25 68-01	SCREW		1
3	506 68 94-01	KEY		1
4	504 12 15-01	SEALING		2
5	506 61 03-01	BEARING		2
6	586 65 66-01	CRANKSHAFT		1
7	576 40 27-01	BEARING		1

N 525HF3S
CARBURETOR

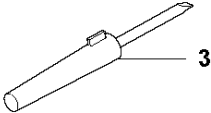
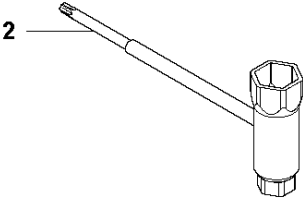
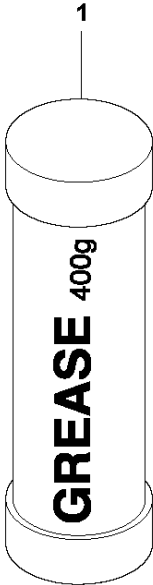


CARBURETOR

525 HF3S

Ref	Part No	Description	Remark	QTY KIT
1	520 97 63-01	SCREW		1
2	577 81 57-01	SCREW		1
3	513 59 32-01	SPRING		1
4	579 19 06-01	COVER		1
5	520 95 48-01	GASKET		1
6	502 21 36-01	DIAPHRAGM PUMP		1
7	513 40 08-01	SWIVEL		1
8	516 52 42-01	WASHER		1
9	506 73 86-01	RETAINER RING		1
10	579 19 07-01	SHAFT		1
11	577 81 55-01	SPRING		1
12	520 75 98-01	SCREW		1
13	520 97 86-01	VALVE		1
14	520 95 70-01	SCREEN		1
15	505 05 79-01	SPRING		1
16	584 90 12-01	PISTON ASSY		1
17	520 75 98-01	SCREW		1
18	579 19 08-01	LEVER		1
19	505 05 65-01	RING		1
20	579 19 10-01	SHAFT		1
21	516 52 42-01	WASHER		1
22	584 90 13-01	LEVER		1
23	579 19 11-01	SPRING		1
24	520 75 98-01	SCREW		1
25	581 15 49-01	VALVE		1
26	578 89 54-01	SPRING		1
27	520 97 74-01	PIN		1
28	577 80 72-01	LEVER		1
29	521 08 54-01	VALVE.INLET		1
30	577 80 71-01	SCREW		1
31	516 97 21-01	GASKET		1
32	577 80 70-01	DIAPHRAGM		1
33	514 18 92-01	COVER		1
34	520 97 88-01	SCREW ASSY		4
35	514 24 26-01	BALL		1
36	514 24 33-01	SPRING.CHOKE		1
37	580 68 48-01	GASKET KIT		1

P 525HF3S
ACCESSORIES



ACCESSORIES

525 HF3S

Ref	Part No	Description	Remark	QTY KIT
1	588 81 48-01	GREASE		1
2	575 73 82-02	COMBINATION WRENCH		1
3	501 60 02-03	SCREWDRIVER		1

Illustrated Parts List - IPL Update



Product Name(s)

525HF3S

Description of change

A new throttle control with stiffer feeling has been developed for US market.

Comments

Introduced from

Serial number / Date	Remark
s/n 1819000001 -	Throttle control, damper, retainer.

IPL updates

Page title	Ref. no	New part no	Name	Excl. part no.	Remark
Throttle controls	1	578 27 95-03	Throttle control		New
Throttle controls	11	590 04 21-01	Damper		New
Throttle controls	13	589 63 85-01	Retainer		New