

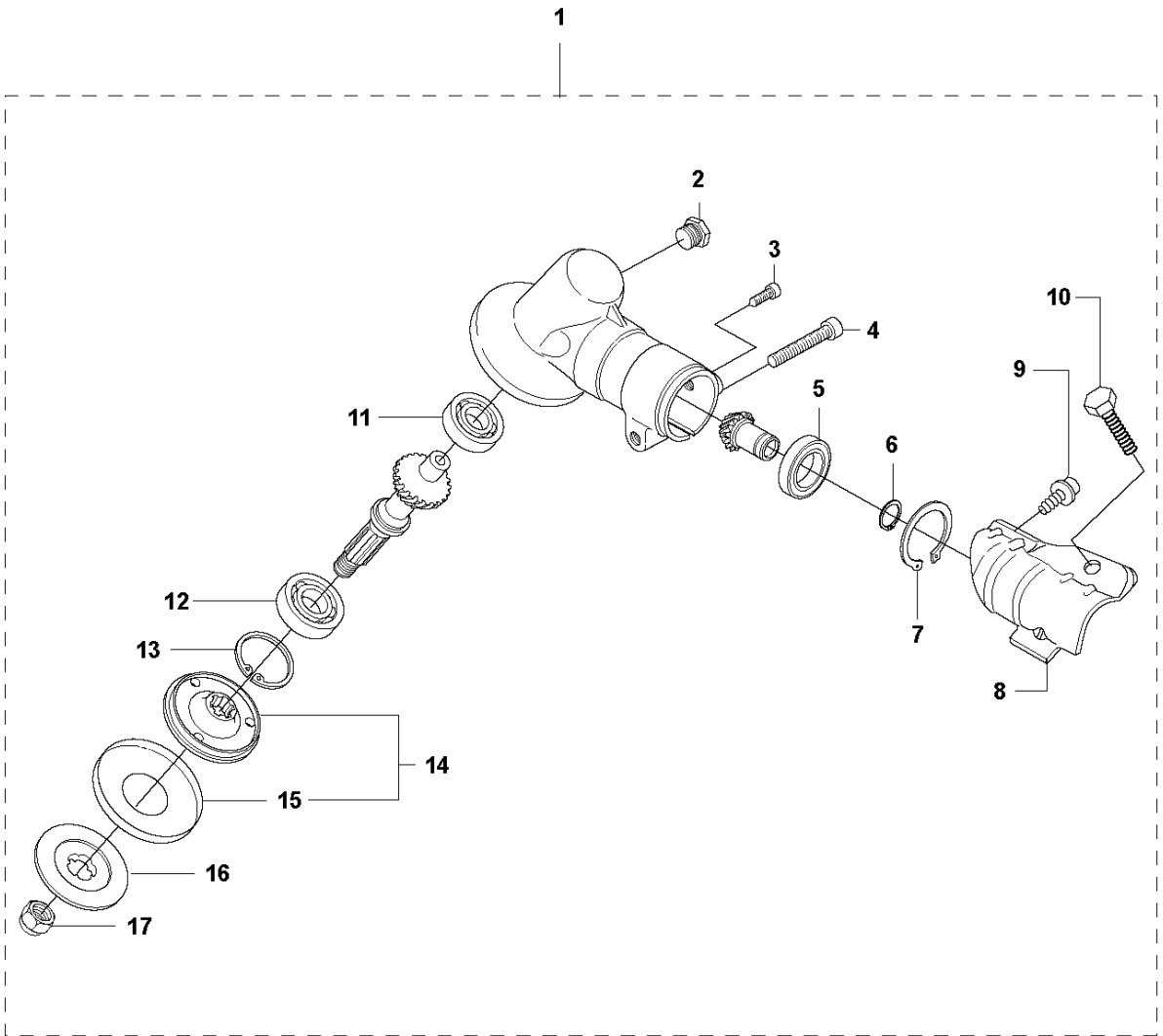


SPARE PARTS LIST

TRIMMERS/EDGERS

324 L

A 324L
BEVEL GEAR

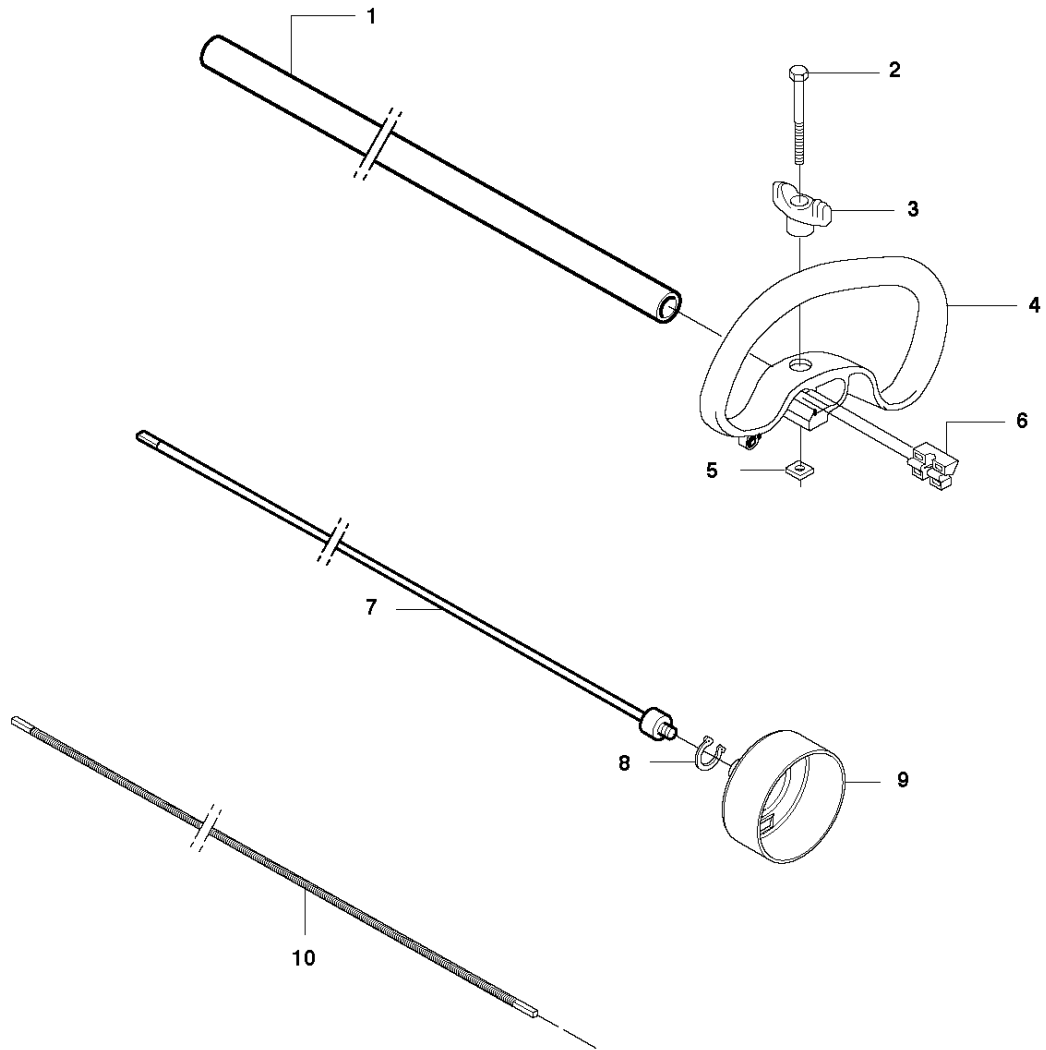


BEVEL GEAR

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	537 34 25-01	BEVEL GEAR		1	
2	503 20 15-01	SCREW IHHM		1	1
3	503 20 14-12	SCREW IHSCFMO		1	1
4	503 20 07-25	SCREW IHSCFM		1	1
5	738 21 99-00	BALL BEARING		1	1
6	735 31 11-00	CIRCLIP		1	1
7	735 31 25-10	CIRCLIP		1	1
8	503 93 55-01	CLAMP.GUARD		1	1
9	503 20 07-12	SCREW IHSCFM		1	1
10	725 23 70-51	SCREW		1	1
11	738 21 98-00	BALL BEARING		1	1
12	503 25 24-01	BALL BEARING		1	1
13	735 31 28-10	CIRCLIP		1	1
14	537 23 49-01	DRIVER ASSY		1	1
15	537 29 26-01	CUP		1	1, 14
16	537 28 56-01	SUPPORT FLANGE		1	1
17	503 85 63-01	NUT		1	1

B 324L
SHAFT & HANDLE

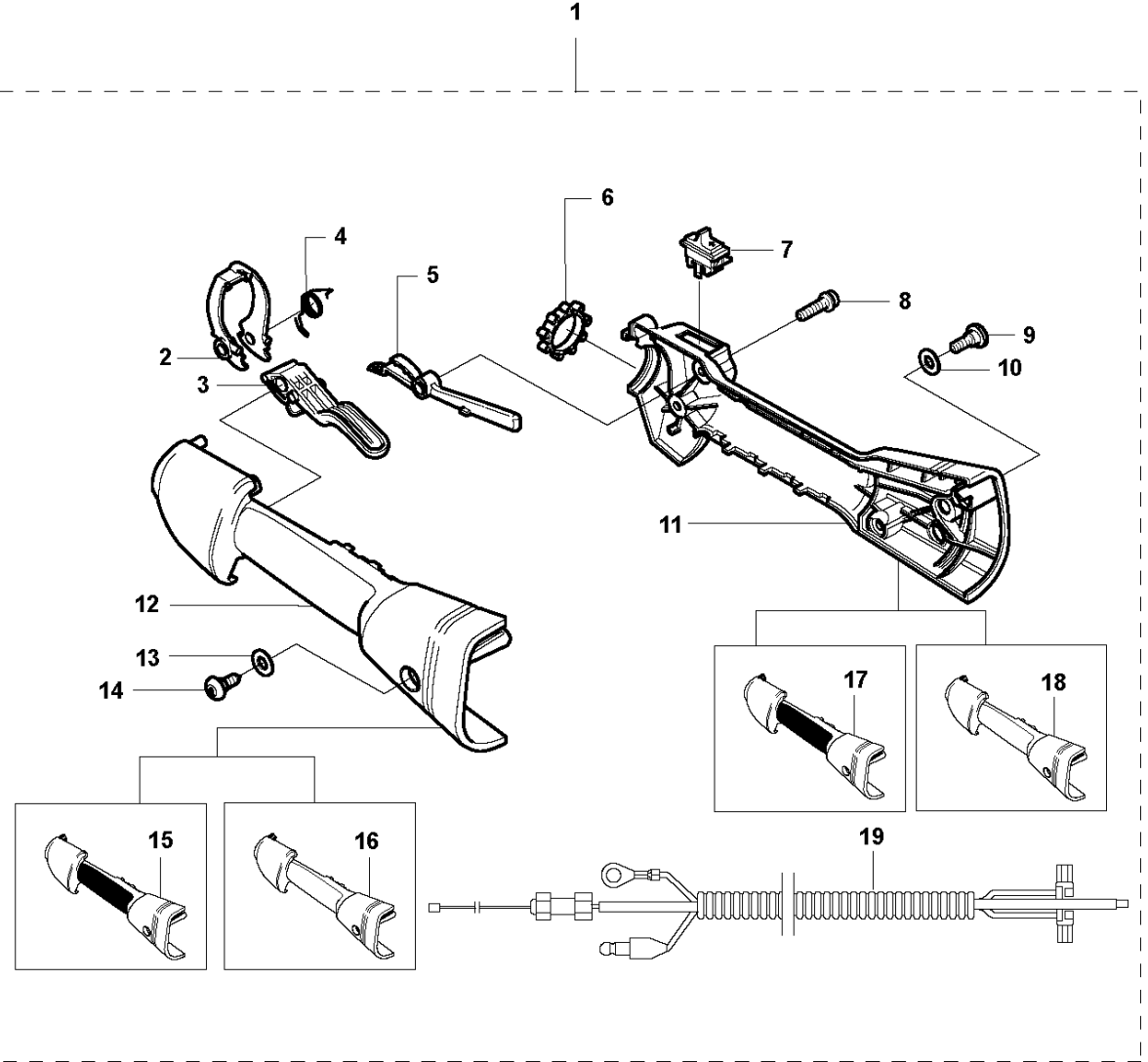


SHAFT & HANDLE

324 L

Ref	Part No	Description	Remark	QTY KIT
1	537 21 49-01	TUBE		1
2	725 23 80-51	SCREW EHHM		1
3	503 87 90-01	KNOB		1
4	503 87 19-03	HANDLE		1
5	502 19 71-01	SQUARE NUT		1
6	503 94 03-01	DISTANCE		1
7	503 86 45-01	DRIVE SHAFT		1
8	735 31 12-00	CIRCLIP		1
9	522 55 29-01	CLUTCH DRUM ASSY		1
10	537 35 17-01	DRIVE SHAFT		1

C 324L
STARTER

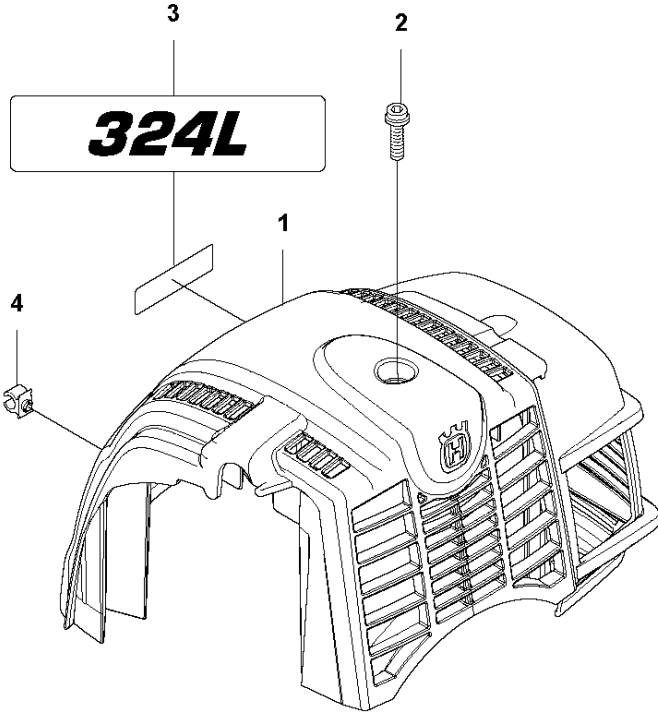


HANDLE & CONTROLS

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	503 85 29-06	HANDLE		1	
2	503 91 81-01	THROTTLE LEVER		1	1
3	503 87 79-01	THROTTLE TRIGGER		1	1
4	537 01 13-01	RECOIL SPRING		1	1
5	503 87 80-01	THROTTLE LOCKOUT		1	1
6	503 96 14-01	ABSORBER		1	1
7	503 71 82-01	SWITCH		1	1
8	503 21 66-20	SCREW IHSCT		5	1
9	503 96 13-01	SCREW		1	1
10	740 42 06-00	O-RING		1	1
11	503 99 55-02	HANDLE HALF		1	1
12	503 99 56-02	HANDLE HALF		1	1
13	740 42 06-00	O-RING		1	1
14	503 96 13-01	SCREW		1	1
15	503 99 56-02	HANDLE HALF		1	1
16	503 99 56-01	HANDLE HALF		1	1
17	503 99 55-02	HANDLE HALF		1	1
18	503 99 55-01	HANDLE HALF		1	1
19	537 33 51-01	WIRING ASSY		1	1

D 324L
CYLINDER COVER

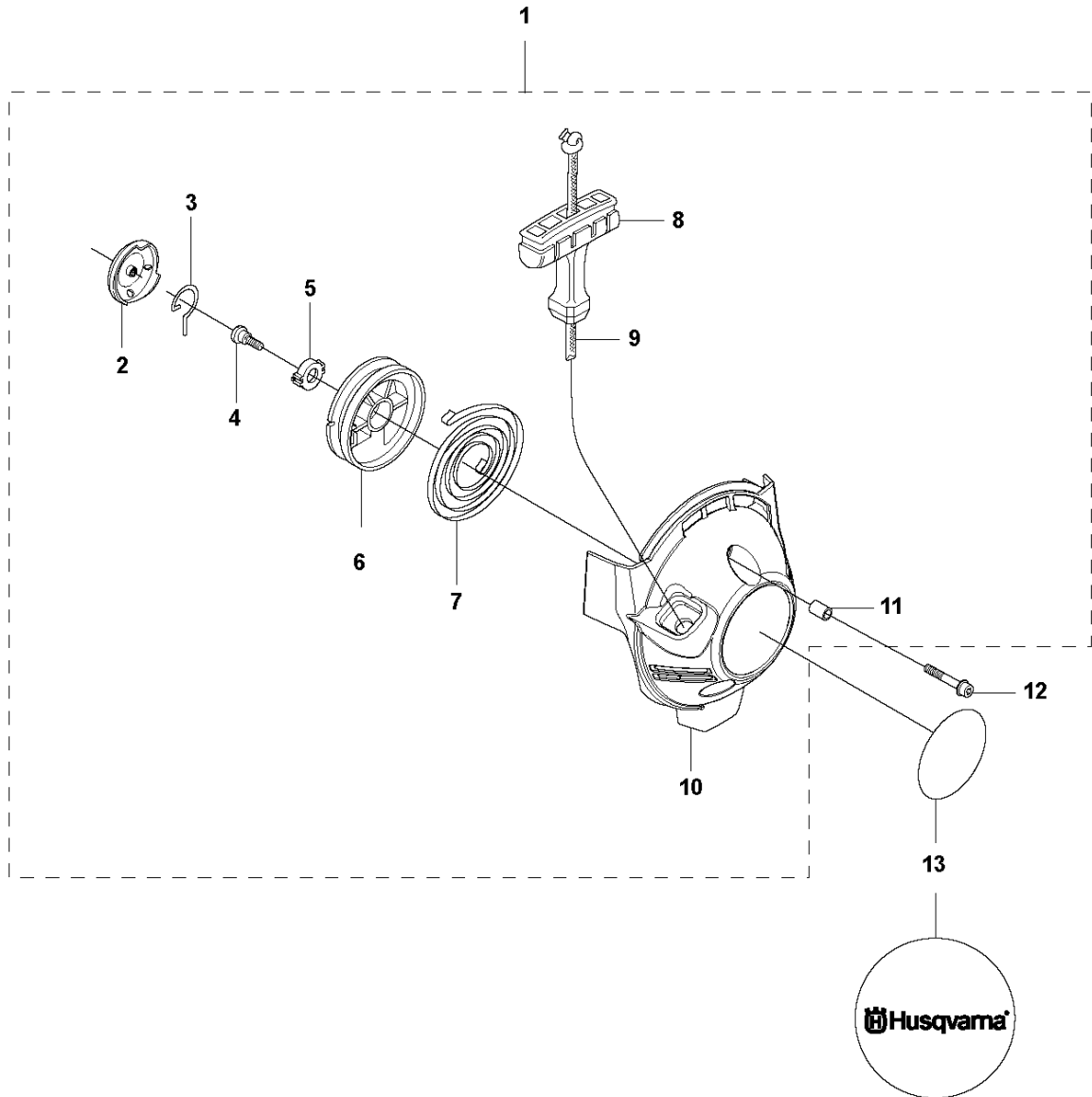


CYLINDER COVER

324 L

Ref	Part No	Description	Remark	QTY KIT
1	531 00 87-28	CYLINDER COVER ASSY		1
2	522 80 63-01	SCREW		1
3	576 99 86-21	LABEL		1
4	502 28 61-01	CLIP		1

E 324L
STARTER

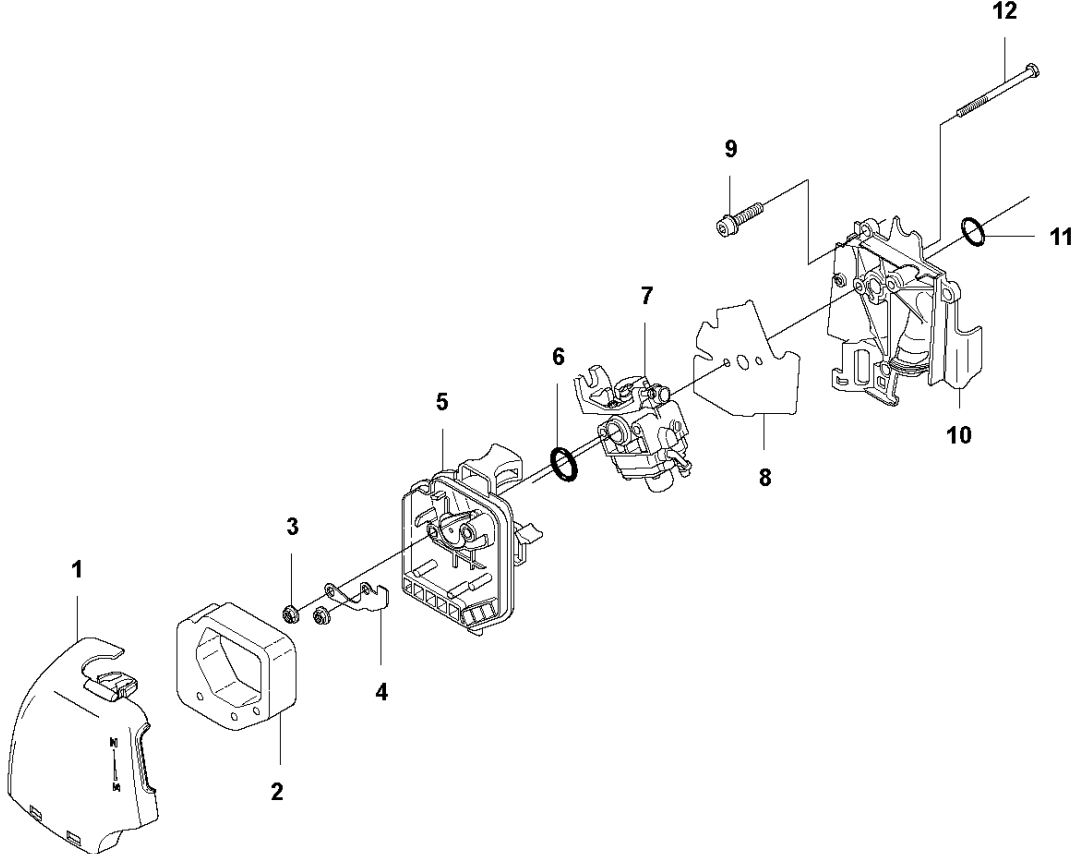


STARTER

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	531 00 86-41	STARTER ASSY		1	
2	531 00 86-46	DRIVER		1	1
3	531 00 86-47	STARTER PAWL		1	1
4	531 00 86-50	SCREW		1	1
5	531 00 86-52	RETAINER		1	1
6	531 00 86-43	STARTER PULLEY		1	1
7	531 00 86-45	RECOIL SPRING		1	1
8	537 00 84-01	STARTER HANDLE		1	1
9	531 00 86-49	STARTER CORD		1	1
10	531 00 86-42	STARTER HOUSING		1	1
11	531 00 86-53	SLEEVE		3	1
12	531 00 86-51	SCREW		3	
13	587 35 70-01	DECAL		1	

F 324L
CARBURETOR & AIR FILTER

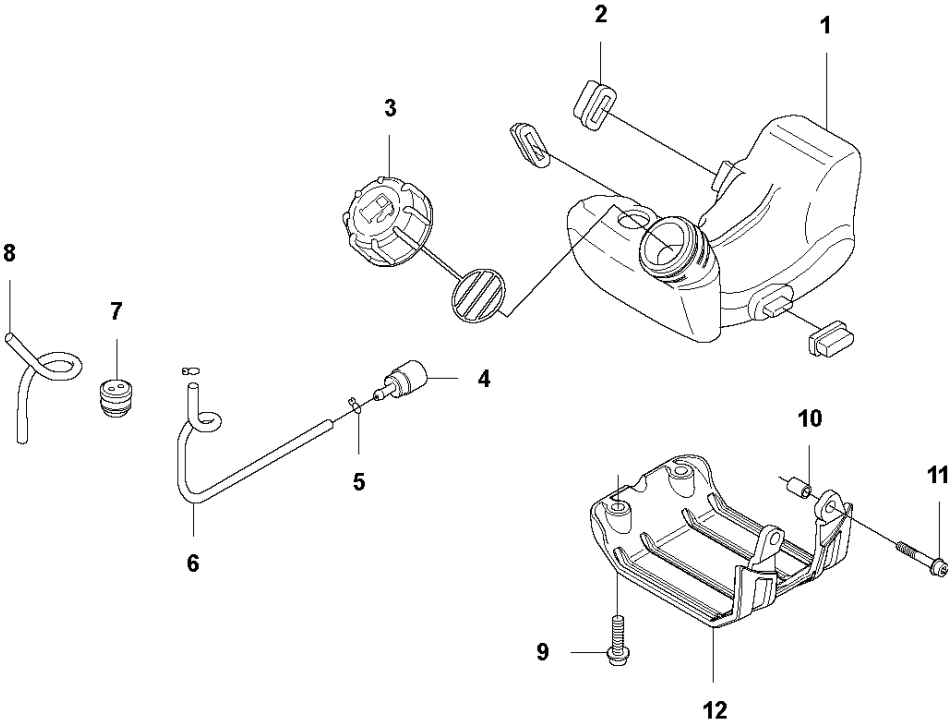


CARBURETOR & AIR FILTER

324 L

Ref	Part No	Description	Remark	QTY KIT
1	537 31 14-01	FILTER COVER		1
2	531 00 86-93	AIR FILTER		1
3	531 00 86-95	NUT		2
4	531 00 86-92	PLATE		1
5	531 00 86-94	AIR FILTER HOLDER		1
6	531 00 86-86	O-RING		1
7	531 00 86-81	CARBURETTOR	Walbro WYB-6B	1
8	531 00 86-82	GASKET		1
9	531 00 86-51	SCREW		3
10	531 00 86-83	MANIFOLD		1
11	531 00 86-87	O-RING		1
12	531 00 86-84	SCREW		2

G 324L
FUEL TANK

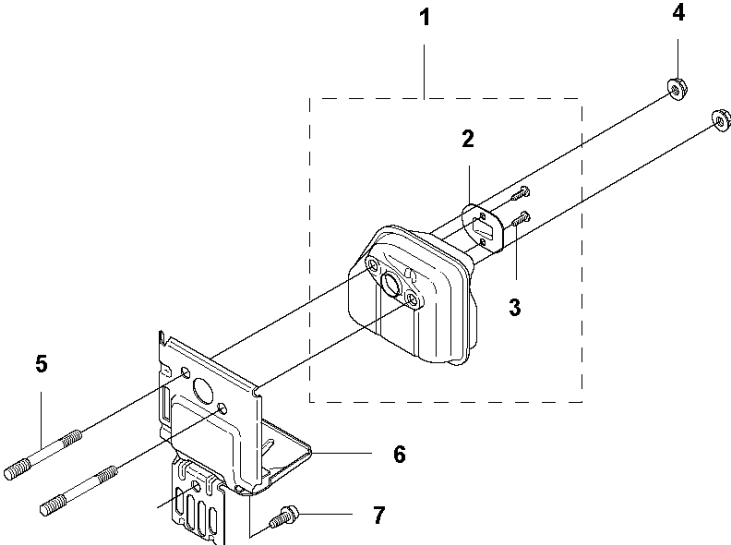


FUEL TANK

324 L

Ref	Part No	Description	Remark	QTY KIT
1	531 00 87-05	FUEL TANK		1
2	531 00 87-06	ELEMENT		3
3	544 84 32-01	TANK CAP		1
4	531 00 87-09	FUEL FILTER		1
5	531 00 87-12	CLIP		2
6	531 00 87-10	FUEL HOSE		1
7	531 00 87-04	GROMMET		1
8	531 00 87-11	RETURN HOSE		1
9	531 00 86-51	SCREW		2
10	531 00 86-53	SLEEVE		3
11	531 00 86-17	SCREW		2
12	537 31 16-01	BUMPER		1

H 324L
MUFFLER

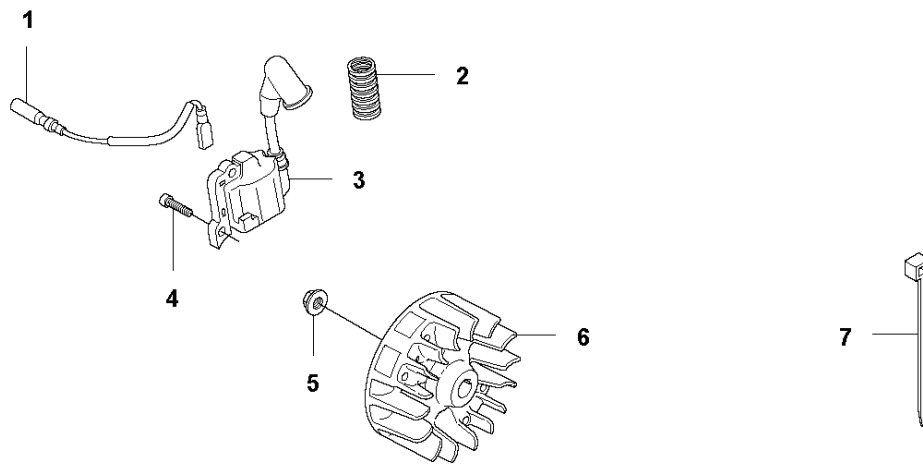


MUFFLER

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	531 00 86-96	MUFFLER ASSY		1	
2	531 00 86-97	SPARK ARRESTER SCREEN		1	1
3	531 00 87-02	SCREW		2	1
4	531 00 87-03	NUT		2	
5	531 00 86-99	SPARE PARTS		2	
6	531 00 86-98	AIR CONDUCTOR		1	
7	531 00 87-01	SCREW		1	

J 324L
IGNITION SYSTEM

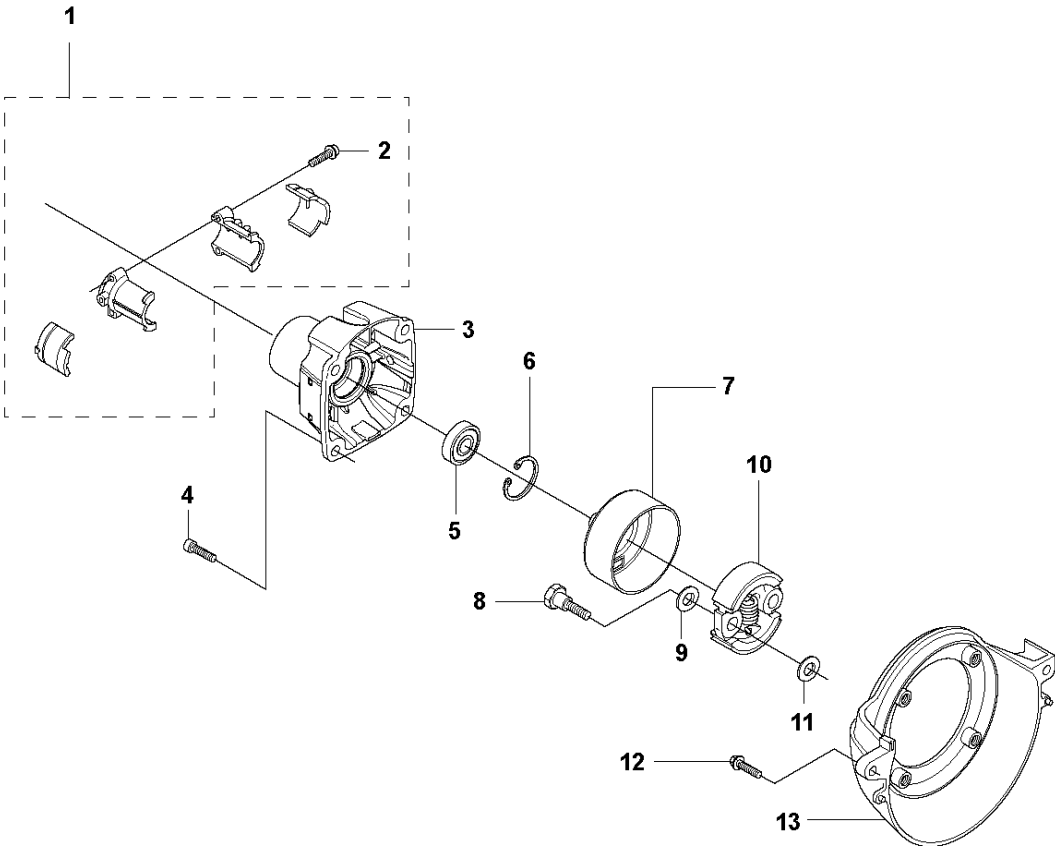


IGNITION SYSTEM

324 L

Ref	Part No	Description	Remark	QTY KIT
1	531 00 87-17	SHORT CIRCUIT CABLE		1
2	531 00 87-15	PROTECTIVE HOSE		1
3	531 00 87-14	IGNITION COIL		1
4	531 00 87-19	SCREW		2
5	531 00 87-20	NUT		1
6	531 00 87-16	FLYWHEEL		1
7	531 00 87-18	TIE WRAP		1

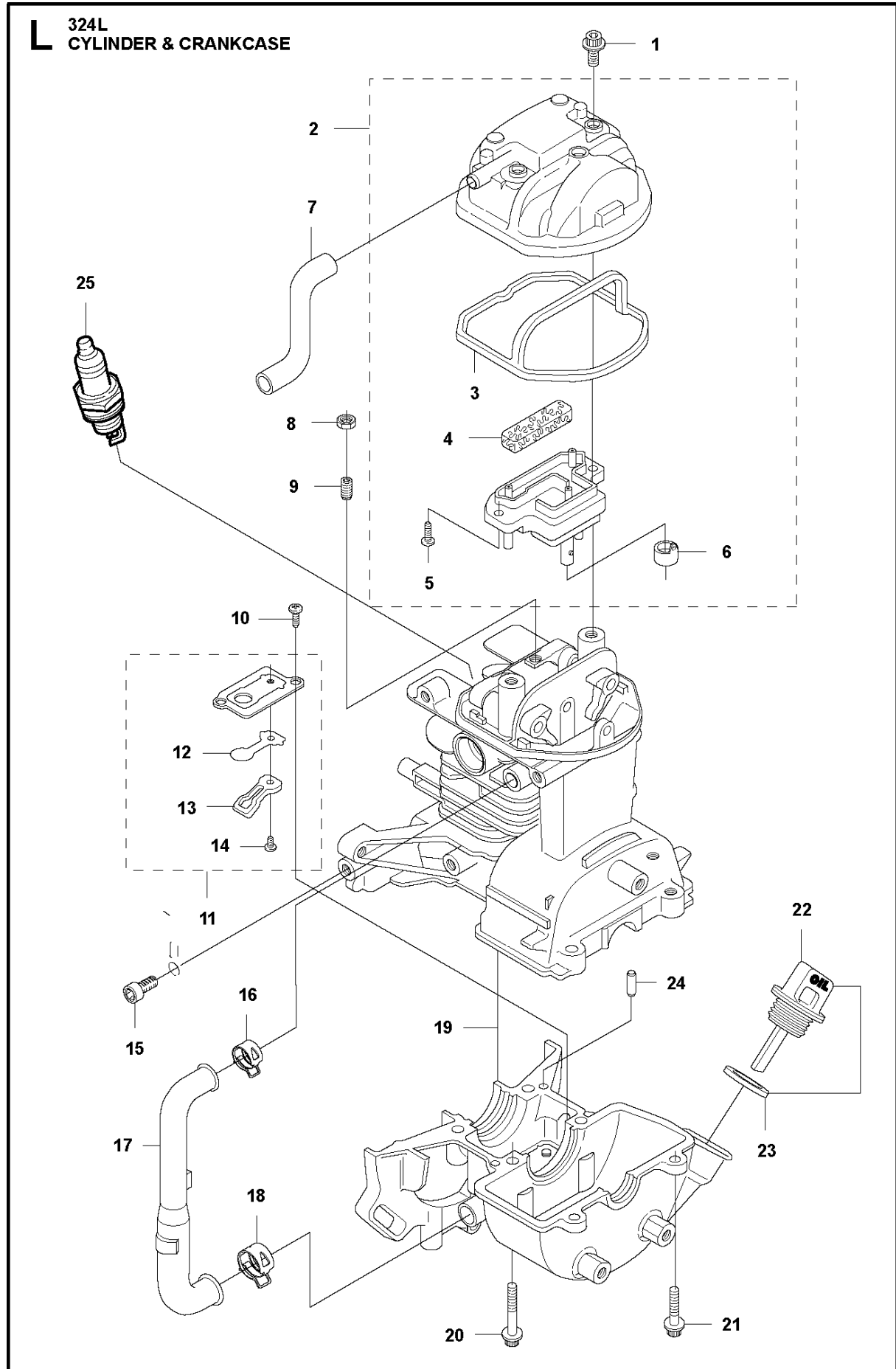
K 324L
CLUTCH



CLUTCH

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	537 30 96-01	COMPRESSION SLEEVE		1	
2	503 21 68-25	SCREW IHSCFT		2	1
3	537 31 10-01	CLUTCH COVER		3	
4	725 53 70-55	SCREW IHSCM		4	
5	503 25 05-01	BALL BEARING		1	
6	537 33 67-01	CIRCLIP		1	
7	522 55 29-01	CLUTCH DRUM ASSY		1	
8	531 00 86-56	SCREW		2	
9	531 00 87-29	WASHER		2	
10	531 00 86-55	CLUTCH ASSY		1	
11	531 00 86-57	WASHER		2	
12	531 00 86-16	SCREW		3	
13	531 00 86-54	FAN HOUSING		1	

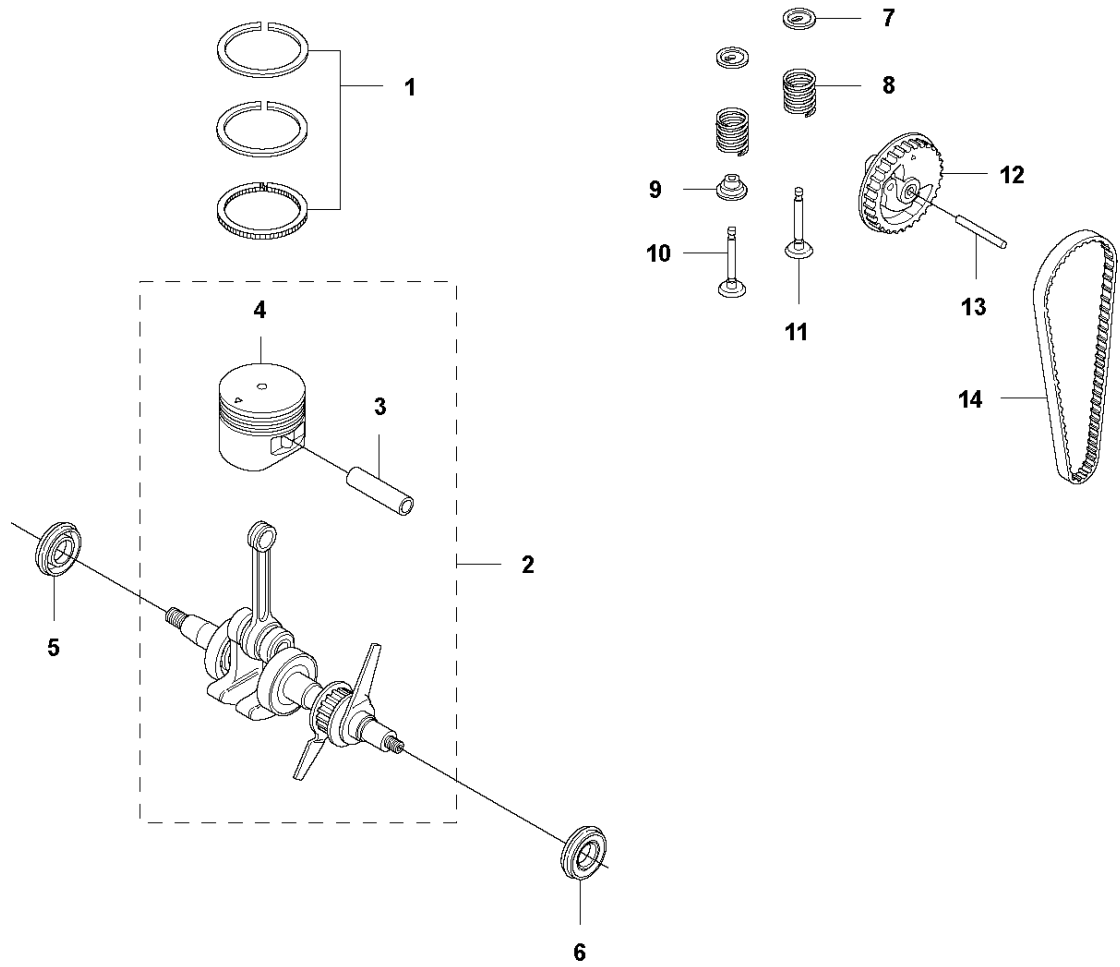


CYLINDER & CRANKCASE

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	531 00 86-20	SCREW		2	
2	531 00 87-22	COVER		1	
3	531 00 87-23	GASKET		1	2
4	531 00 87-25	FILTER		1	2
5	531 00 86-23	SCREW		2	2
6	531 00 87-24	GROMMET		1	2
7	531 00 86-12	OIL HOSE		1	
8	531 00 86-21	LOCK NUT		2	
9	531 00 86-19	ADJUSTER		2	
10	531 00 86-18	SCREW		2	
11	531 00 87-27	NON RETURN VALVE		1	
12	531 00 86-08	SPARE PARTS		1	11
13	531 00 86-09	DEFLECTION LIMITER		1	11
14	531 00 86-22	SCREW		1	11
15	725 53 25-55	SCREW IHSCM		1	
16	531 00 86-25	HOSE CLAMP		1	
17	531 00 87-26	OIL HOSE		1	
18	531 00 86-26	HOSE CLAMP		1	
19	531 00 87-21	CRANKCASE		1	
20	531 00 86-17	SCREW		4	
21	531 00 86-16	SCREW		2	
22	531 00 86-10	SPARE PARTS		1	
23	531 00 86-11	GASKET		1	
24	531 00 86-24	SPRING PIN		1	
25	531 00 86-13	SPARK PLUG	NGK CMR4H	1	
25	531 00 86-14	SPARK PLUG	NGK CMR5H (STD)	1	
25	531 00 86-15	SPARK PLUG	NGK CMR6H	1	

M 324L
PISTON & CRANKSHAFT



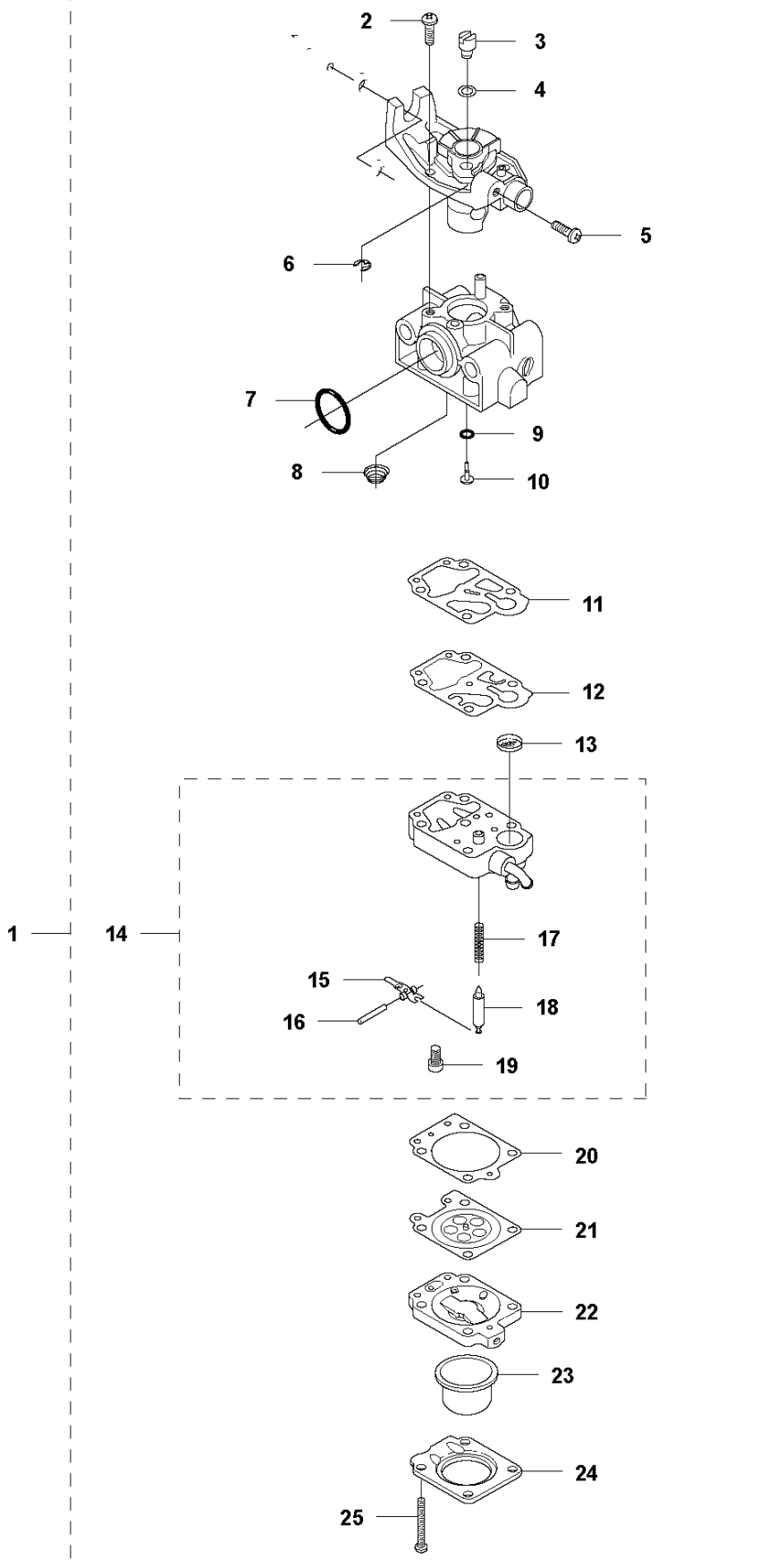
PISTON & CRANKSHAFT

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	531 00 86-27	KIT		1	
2	531 00 86-30	CRANKSHAFT ASSY		1	
3	531 00 86-29	PISTON PIN		1	2
4	531 00 86-28	PISTON		1	2
5	531 00 86-31	SEALING RING		1	
6	531 00 86-32	SEALING RING		1	
7	531 00 86-40	SPARE PARTS		2	
8	531 00 86-39	SPRING		2	
9	531 00 86-33	SEALING		1	
10	531 00 86-37	VALVE		1	
11	531 00 86-38	VALVE		1	
12	531 00 86-35	SPARE PARTS		1	
13	531 00 86-34	SHAFT		1	
14	531 00 86-36	SPARE PARTS		1	

N 324L
CARBURETOR DETAILS

Walbro WYB-6C
Walbro WYB-7C

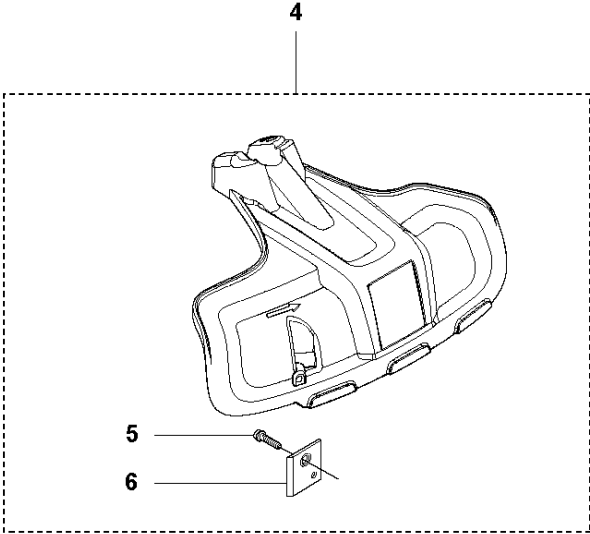
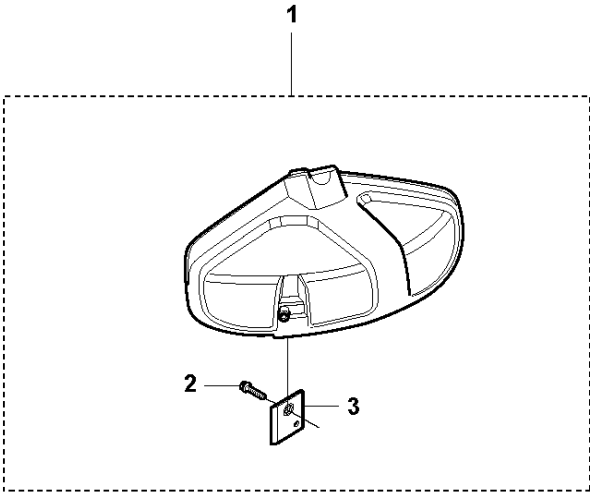


CARBURETOR DETAILS

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	531 00 86-81	CARBURETTOR	Walbro WYB-6C	1	
1	544 19 33-01	CARBURETTOR	Walbro WYB-7C	1	
2	531 00 86-75	SCREW		2	
3	531 00 86-74	SWIVEL		1	
4	531 00 86-78	WASHER		1	
5	531 00 24-43	SCREW		1	
6	531 00 86-71	CIRCLIP		1	
7	531 00 86-86	O-RING		1	
8	531 00 86-77	SPRING		1	
9	531 00 86-72	O-RING		1	
10	531 00 86-88	SPARE PARTS	#32 (STD)	1	
11	531 00 86-60	GASKET		1	
12	531 00 86-62	SPARE PARTS		1	
13	531 00 86-65	FILTER		1	
14	531 00 86-63	PUMP HOUSING		1	
15	531 00 86-70	LEVER		1	14
16	531 00 86-69	SHAFT		1	14
17	531 00 86-67	SPRING		1	14
18	531 00 86-66	NEEDLE VALVE		1	14
19	531 00 86-68	SCREW		1	14
20	531 00 86-59	GASKET		1	
21	531 00 86-61	SPARE PARTS		1	
22	531 00 86-64	HOUSING		1	
23	531 00 86-79	BULB		1	
24	531 00 86-73	HUB CAP		1	
25	531 00 86-76	SCREW		4	

P 324L
GUARDS

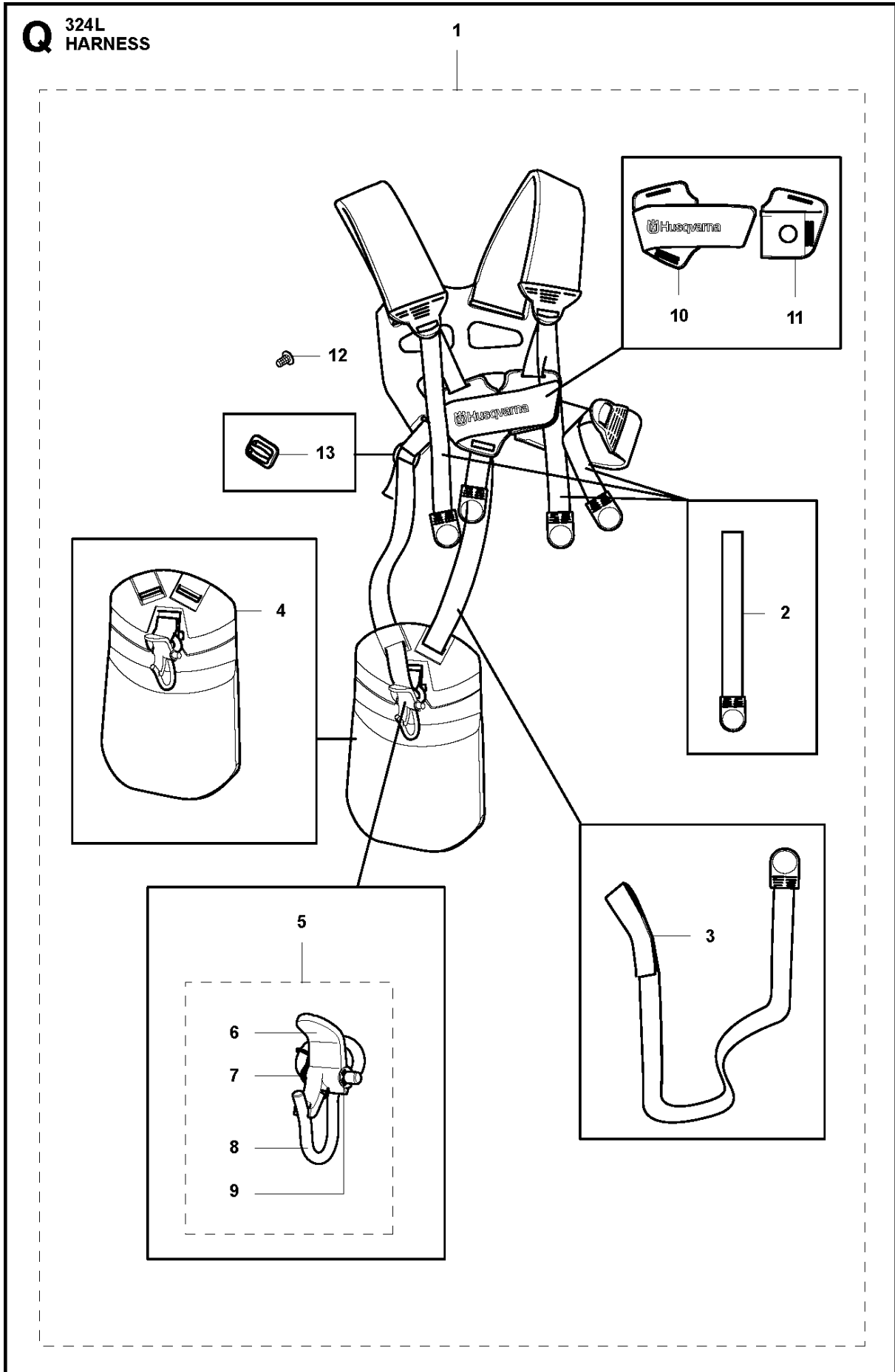


GUARDS

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	503 93 42-02	COMBI GUARD		1	
2	503 21 07-16	SCREW IHSCT		1	1
3	503 79 88-02	BLADE		1	1
4	588 54 37-01	TRIMMER GUARD ASSY		1	
5	503 21 07-16	SCREW IHSCT		1	4
6	503 79 88-02	BLADE		1	4

Q 324L
HARNESS

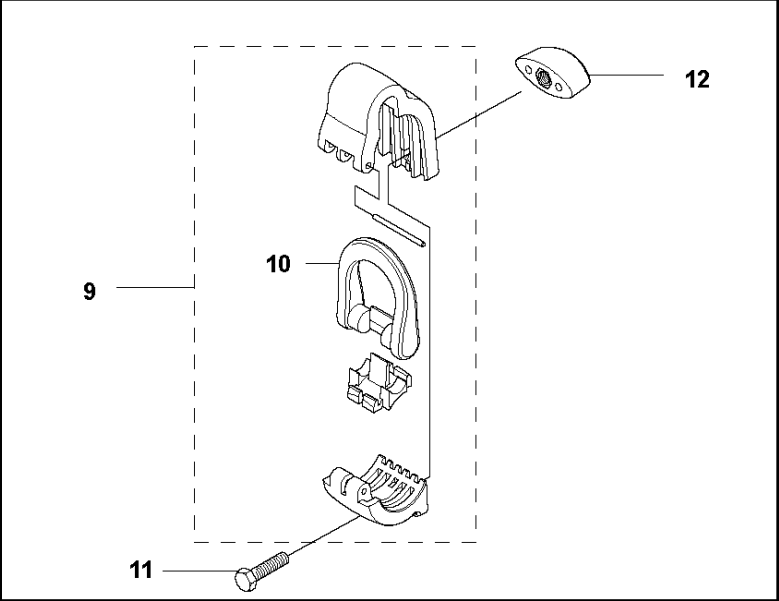
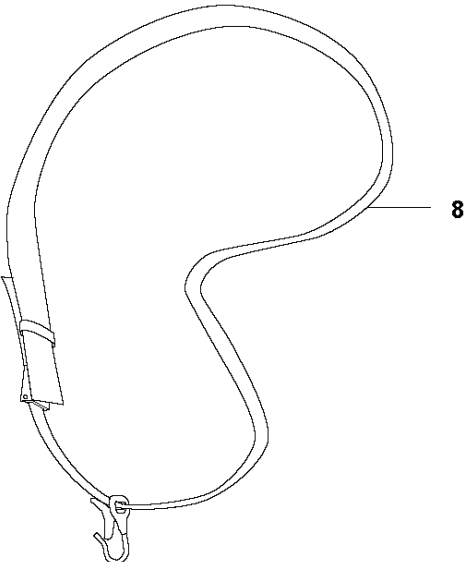
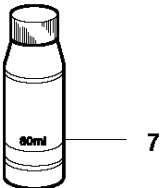
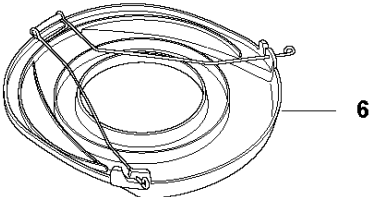
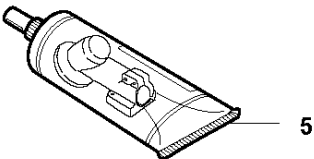
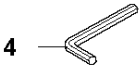
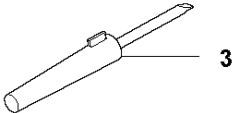
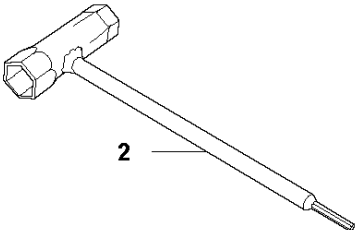
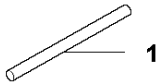


HARNES

324 L

Ref	Part No	Description	Remark	QTY KIT	
1	537 27 57-02	HARNES		1	
1	537 27 57-04	HARNES	US	1	
2	503 99 61-01	BAND		3	1
3	503 99 61-03	BAND		1	1
4	537 27 59-01	HIP PAD		1	1
5	502 02 28-01	HOOK		1	1
6	502 02 30-02	LOCK		1	1,5
7	502 02 38-01	SPRING		1	1,5
8	502 02 29-02	HOOK		1	1,5
9	735 31 09-20	E-CLIP		1	1,5
10	537 28 84-01	FRONT PIECE		1	1
11	537 28 83-01	FRONT PIECE		1	1
12	537 17 54-01	HIP PAD		3	1
13	537 11 35-01	RETAINER		1	1

R 324L
ACCESSORIES



ACCESSORIES

324 L

Ref	Part No	Description	Remark	QTY	KIT
1	502 28 59-01	STOP		1	
2	537 36 21-01	COMBINATION WRENCH		1	
3	501 60 02-03	SCREWDRIVER		1	
4	502 21 58-01	WRENCH		1	
5	503 97 64-01	GREASE		1	
6	537 31 29-01	TRANSPORT GUARD		1	
7	531 00 92-71	4T OIL	80ml	1	
8	537 21 62-01	HARNESS		1	
8	537 21 62-02	HARNESS	USA	1	
9	537 35 36-01	LOOP		1	
10	537 35 01-01	LOOP		1	9
11	725 23 31-51	SCREW		1	
12	537 13 04-02	KNOB		1	

Illustrated Parts List - IPL Update



Product Name(s)

324L

Description of change

New blade with high wear resistance.

Comments

Fully interchangeable

Introduced from

Serial number / Date	Remark
2019-01	

IPL updates

Page title	Ref. no	New part no	Name	Excl. part no.	Remark
Guards	3	503 79 88-02	Blade	503 79 88-01	
Guards	6	503 79 88-02	Blade	503 79 88-01	