



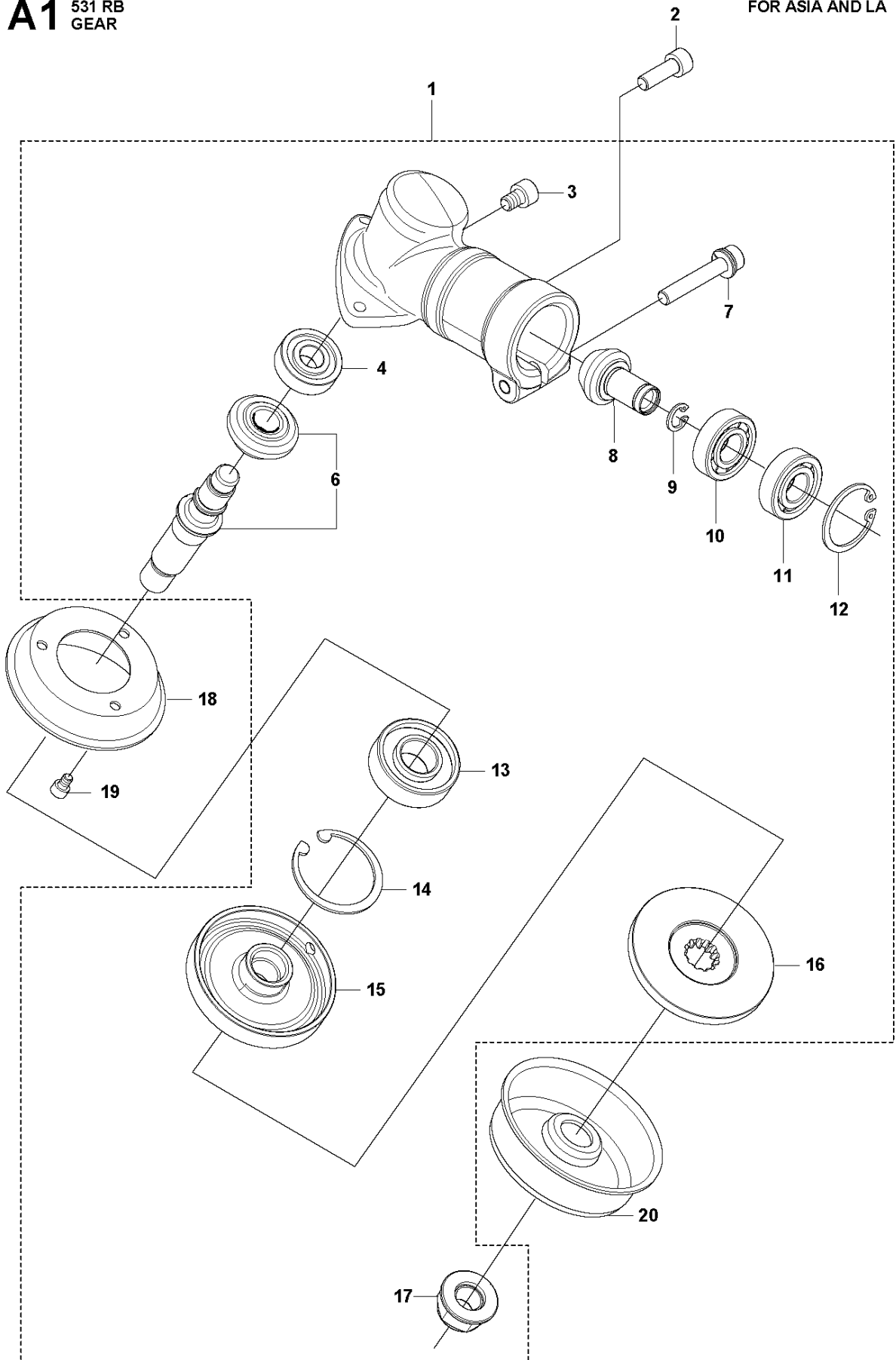
# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

531 RB

**A1** 531 RB  
GEAR

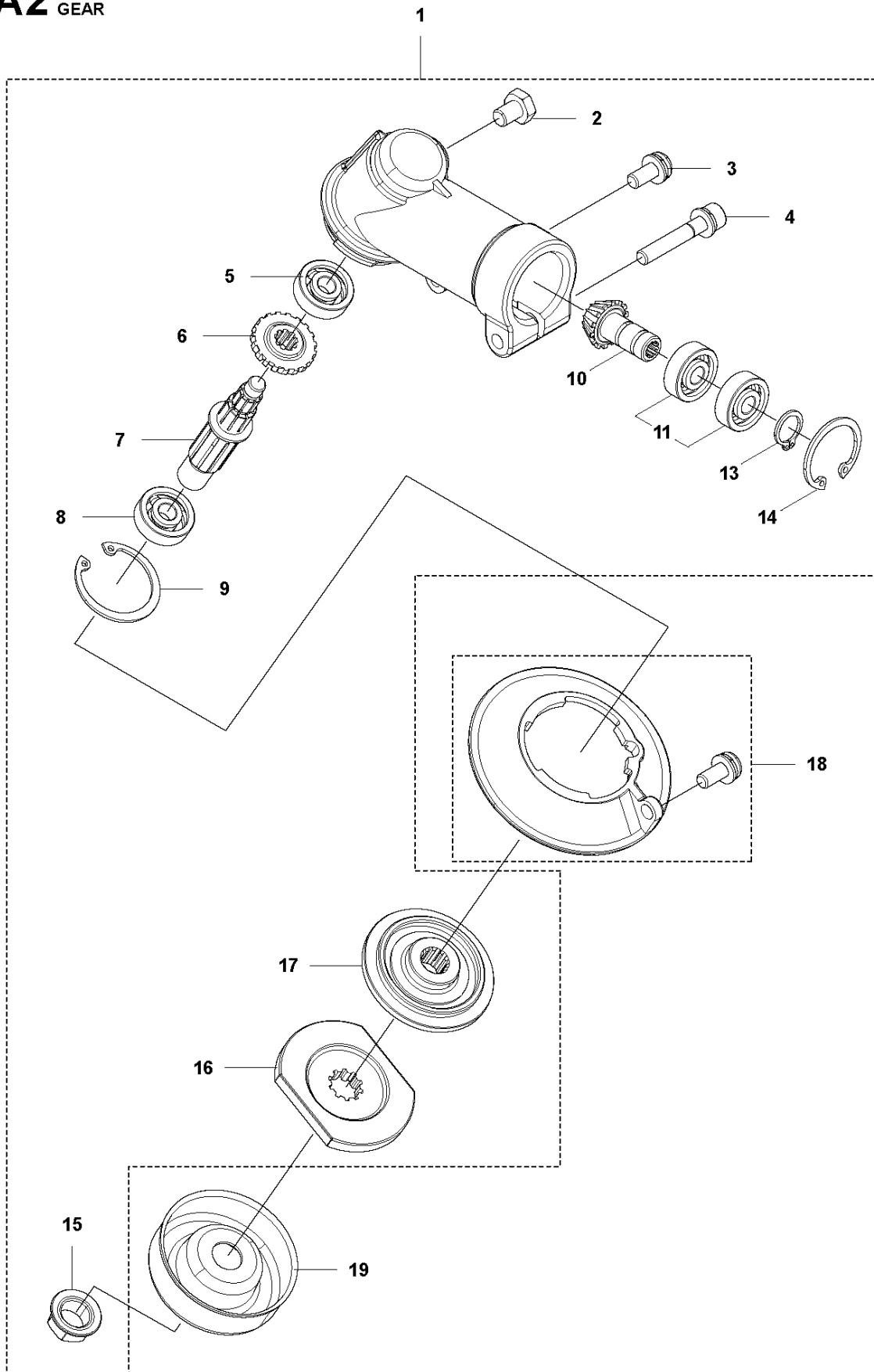
FOR ASIA AND LA



Ref	Part No	Description	Remark	QTY	KIT
1	527 30 58-01	GEARCASE ASSY	For Asia and LA	1	
2	521 51 52-01	SCREW	For Asia and LA	1	
3	512 56 85-01	BOLT	For Asia and LA	1	1
4	512 54 03-01	BEARING	For Asia and LA	1	1
6	527 30 57-01	SHAFT	For Asia and LA	1	1
7	510 44 99-01	BOLT	For Asia and LA	1	1
8	512 54 06-01	PINION	For Asia and LA	1	1
9	516 12 40-01	SNAP RING	For Asia and LA	1	1
10	512 54 07-01	BEARING	For Asia and LA	1	1
11	512 54 08-01	BEARING	For Asia and LA	1	1
12	516 12 55-01	SNAP RING	For Asia and LA	1	1
13	510 56 97-01	BEARING	For Asia and LA	1	1
14	504 12 10-01	SNAP RING	For Asia and LA	1	1
15	515 53 74-01	HOLDER	For Asia and LA	1	1
16	515 53 75-01	HOLDER	For Asia and LA	1	1
17	521 80 40-01	NUT	For Asia and LA	1	1
18	515 53 80-01	COVER	For Asia and LA	1	
19	581 49 98-01	BOLT	For Asia and LA	3	
20	521 65 59-01	COVER	For Asia and LA	1	

**A2** 531 RB  
GEAR

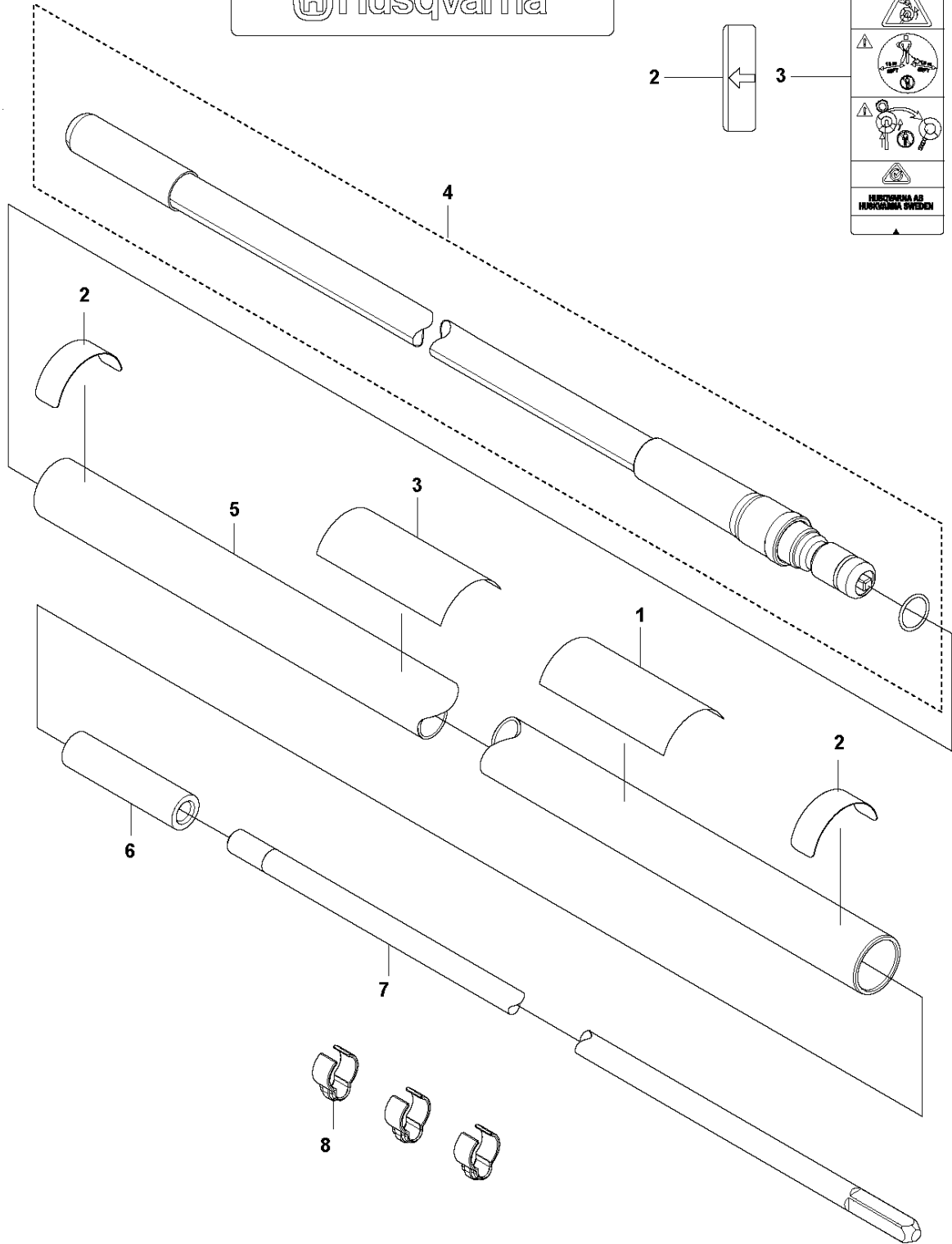
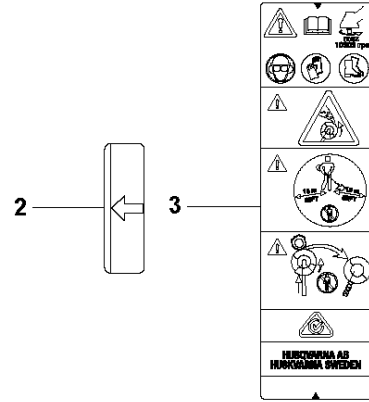
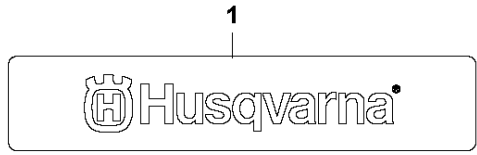
FOR SOUTH KOREA



Ref	Part No	Description	Remark	QTY	KIT
1	570 21 88-01	GEARCASE-ASSY	For South Korea	1	
2	597 58 74-01	BOLT	For South Korea	1	1
3	570 03 51-01	BOLT	For South Korea	1	1
4	570 03 58-01	BOLT	For South Korea	1	1
5	597 58 40-01	BEARING	For South Korea	1	1
6	570 21 42-01	GEAR	For South Korea	1	1
7	570 21 46-01	SHAFT	For South Korea	1	1
8	570 03 64-01	BEARING	For South Korea	1	1
9	597 58 43-01	RING	For South Korea	1	1
10	570 21 44-01	PINION	For South Korea	1	1
11	597 58 42-01	BEARING	For South Korea	2	1
13	597 58 44-01	RING	For South Korea	1	1
14	570 03 67-01	RING	For South Korea	1	1
15	570 21 31-01	NUT	For South Korea	1	1
16	502 70 63-01	HOLDER	For South Korea	1	1
17	570 21 45-01	HOLDER	For South Korea	1	1
18	570 21 89-01	COVER	For South Korea	1	
19	597 58 75-01	NUT	For South Korea	1	

**B1** 531 RB  
TUBE & SHAFT

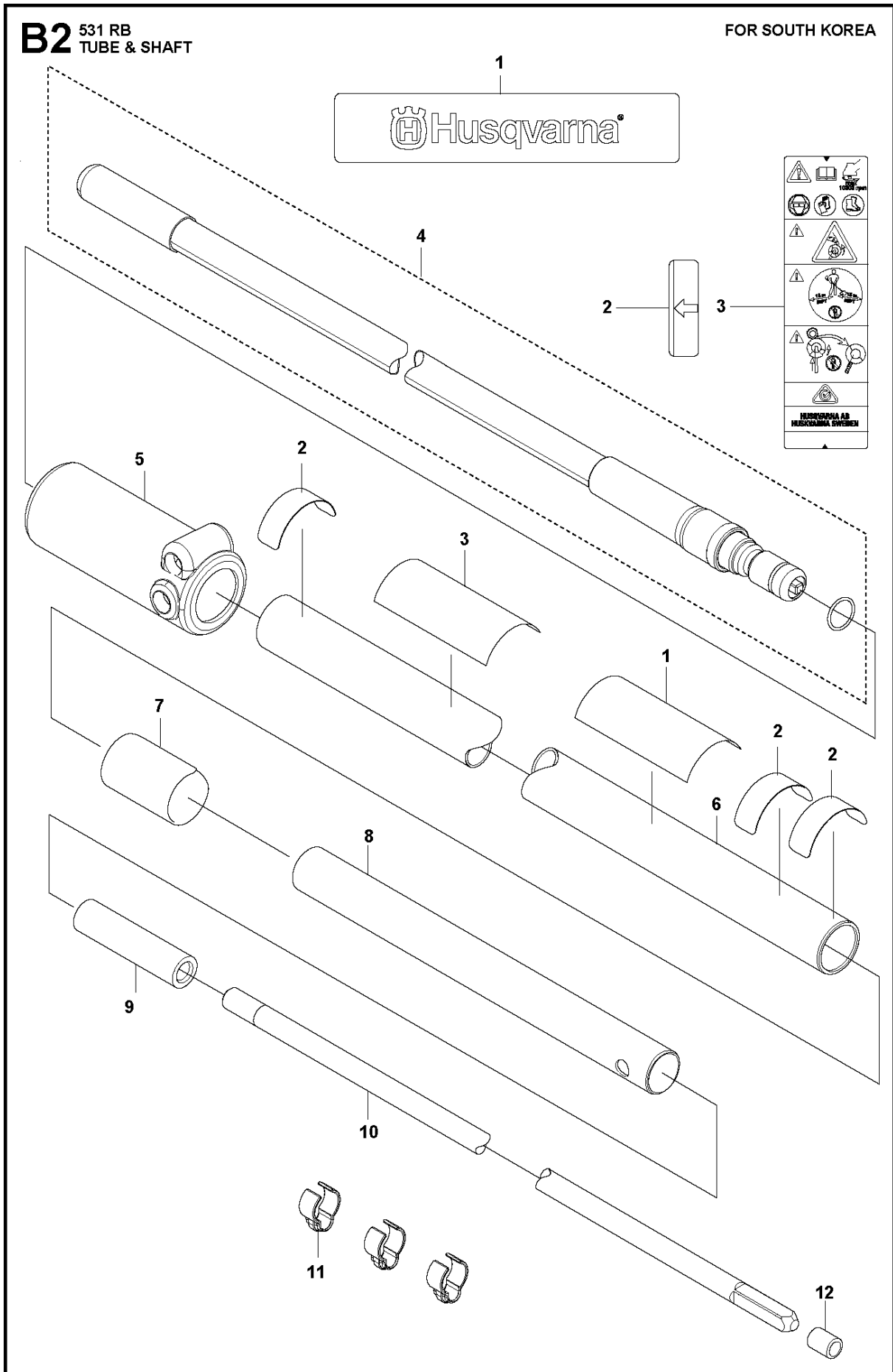
FOR ASIA AND LA



Ref	Part No	Description	Remark	QTY KIT
1	584 63 69-01	DECAL	For Asia and LA	1
2	505 29 58-01	LABEL	For Asia and LA	2
3	591 19 84-02	DECAL	For Asia and LA	1
4	527 30 55-01	SHAFT	For Asia and LA	1
5	521 66 96-01	PIPE-COMP	For Asia and LA	1
6	515 53 66-01	SHAFT	For Asia and LA	1
7	515 53 65-01	SHAFT	For Asia and LA	1
8	521 53 92-01	CLAMP	For Asia and LA	3

**B2** 531 RB  
TUBE & SHAFT

FOR SOUTH KOREA





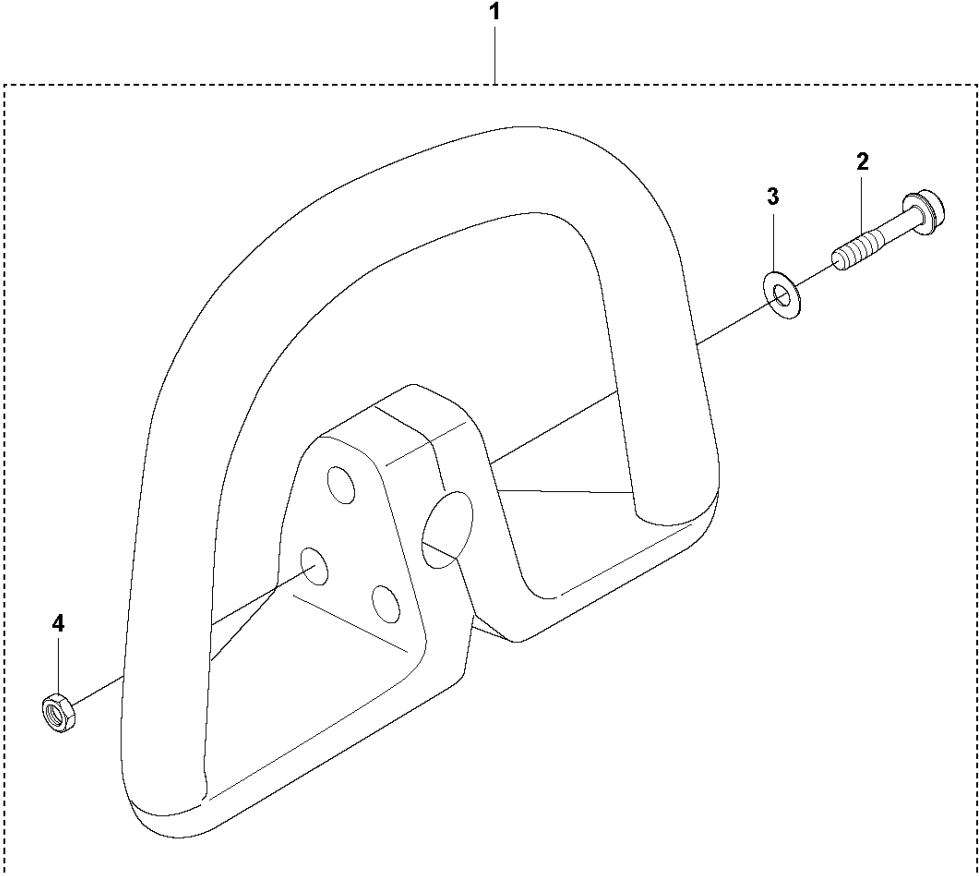
## TUBE &amp; SHAFT

531 RB

Ref	Part No	Description	Remark	QTY KIT
1	584 63 69-01	DECAL	For South Korea	1
2	505 29 58-01	LABEL	For South Korea	3
3	591 19 84-02	DECAL	For South Korea	1
4	570 21 85-01	FLEX-SHAFT-ASSY	For South Korea	1
5	589 78 87-01	COVER	For South Korea	1
6	570 21 86-02	PIPE ASSY	For South Korea	1
7	596 75 70-01	SPACER	For South Korea	1
8	515 63 12-01	SLEEVE	For South Korea	1
9	570 21 39-01	JOINT	For South Korea	1
10	515 53 65-01	SHAFT	For South Korea	1
11	521 53 92-01	CLAMP	For South Korea	3
12	515 51 30-01	SPACER	For South Korea	1

**C1** 531 RB  
HANDLEBAR

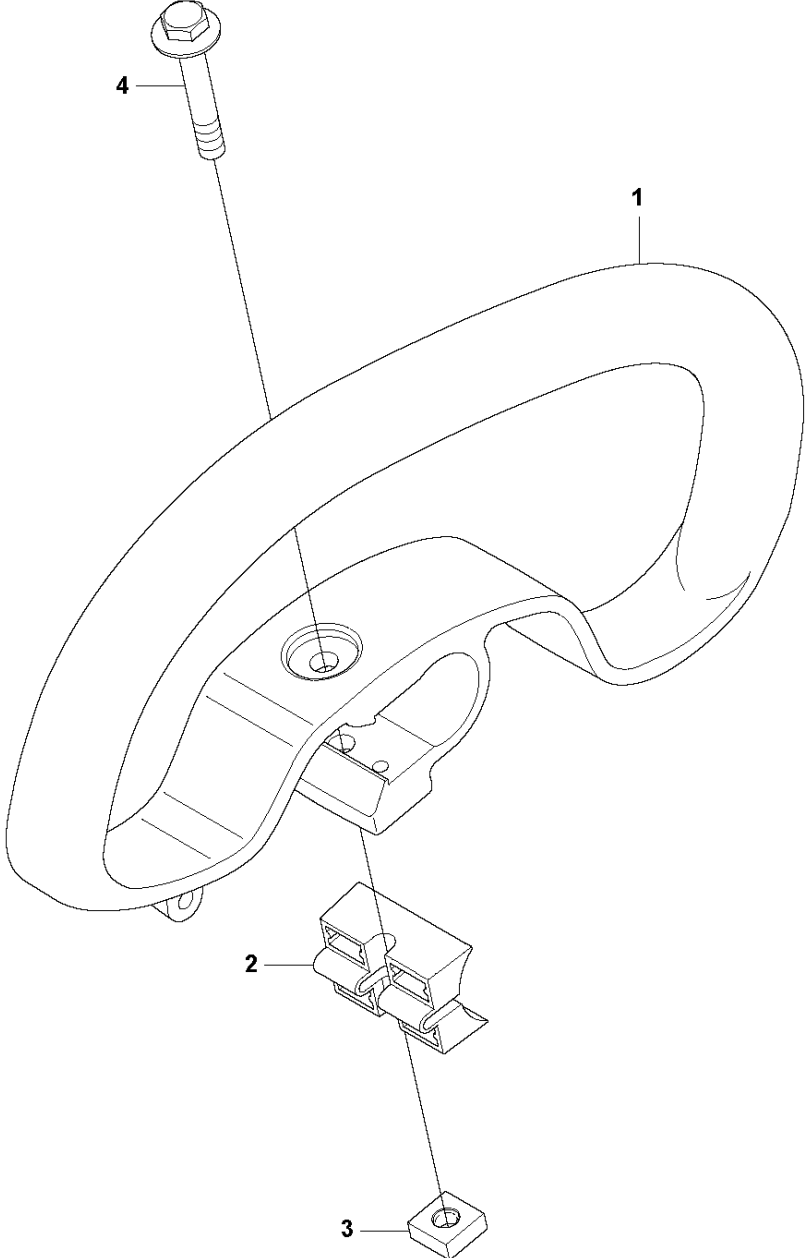
FOR ASIA AND LA



Ref	Part No	Description	Remark	QTY	KIT
1	512 54 09-01	HANDLE ASSY	For Asia and LA	1	
2	510 46 21-01	SCREW	For Asia and LA	3	1
3	510 48 89-01	WASHER	For Asia and LA	3	1
4	505 17 23-01	NUT	For Asia and LA	3	1

**C2** 531 RB  
HANDLEBAR

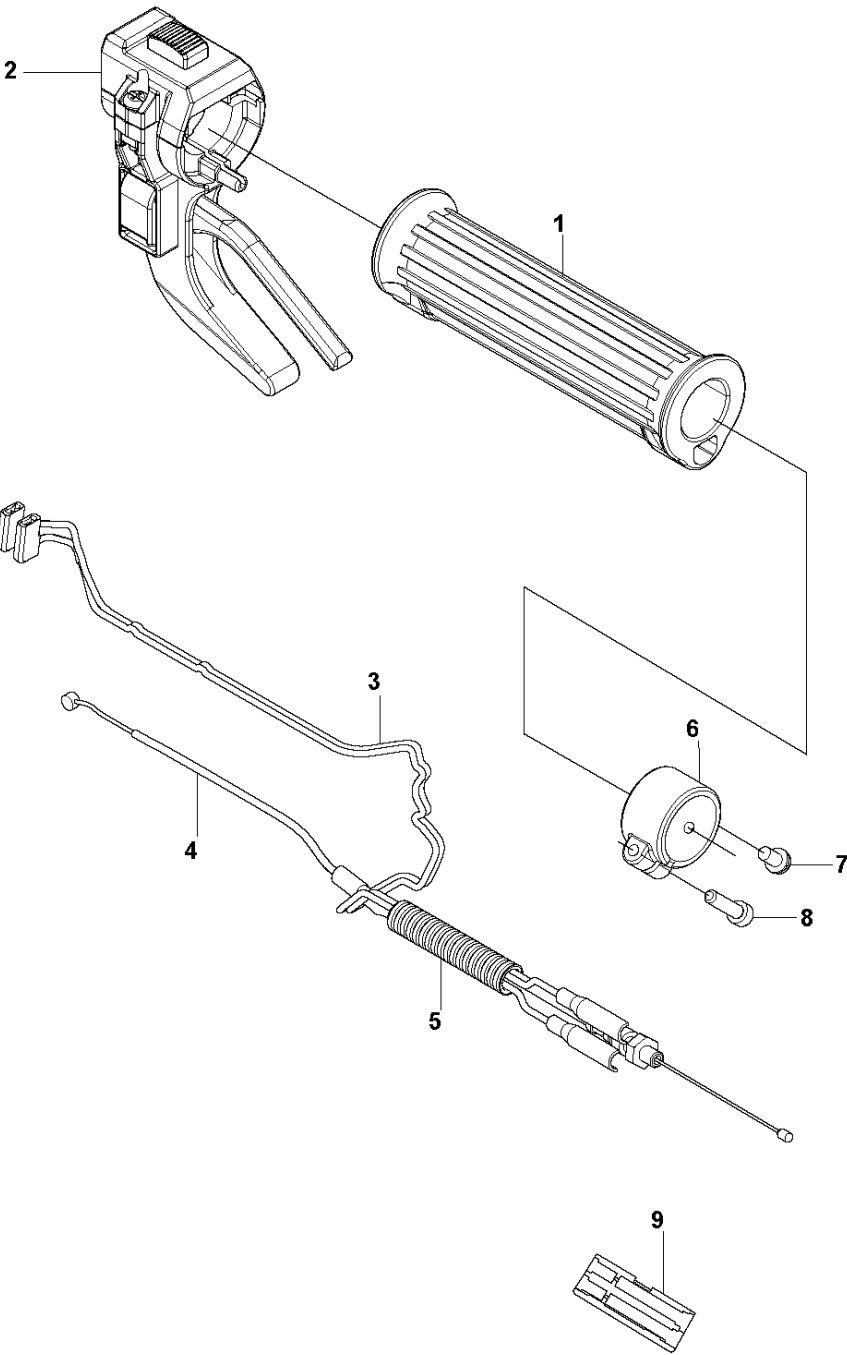
FOR SOUTH KOREA



Ref	Part No	Description	Remark	QTY KIT
1	503 87 19-06	HANDLE	For South Korea	1
2	503 94 03-01	DISTANCE	For South Korea	1
3	502 19 71-01	SQUARE NUT	For South Korea	1
4	529 26 94-01	BOLT	For South Korea	1

**D1** 531 RB  
THROTTLE CONTROLS

FOR LA



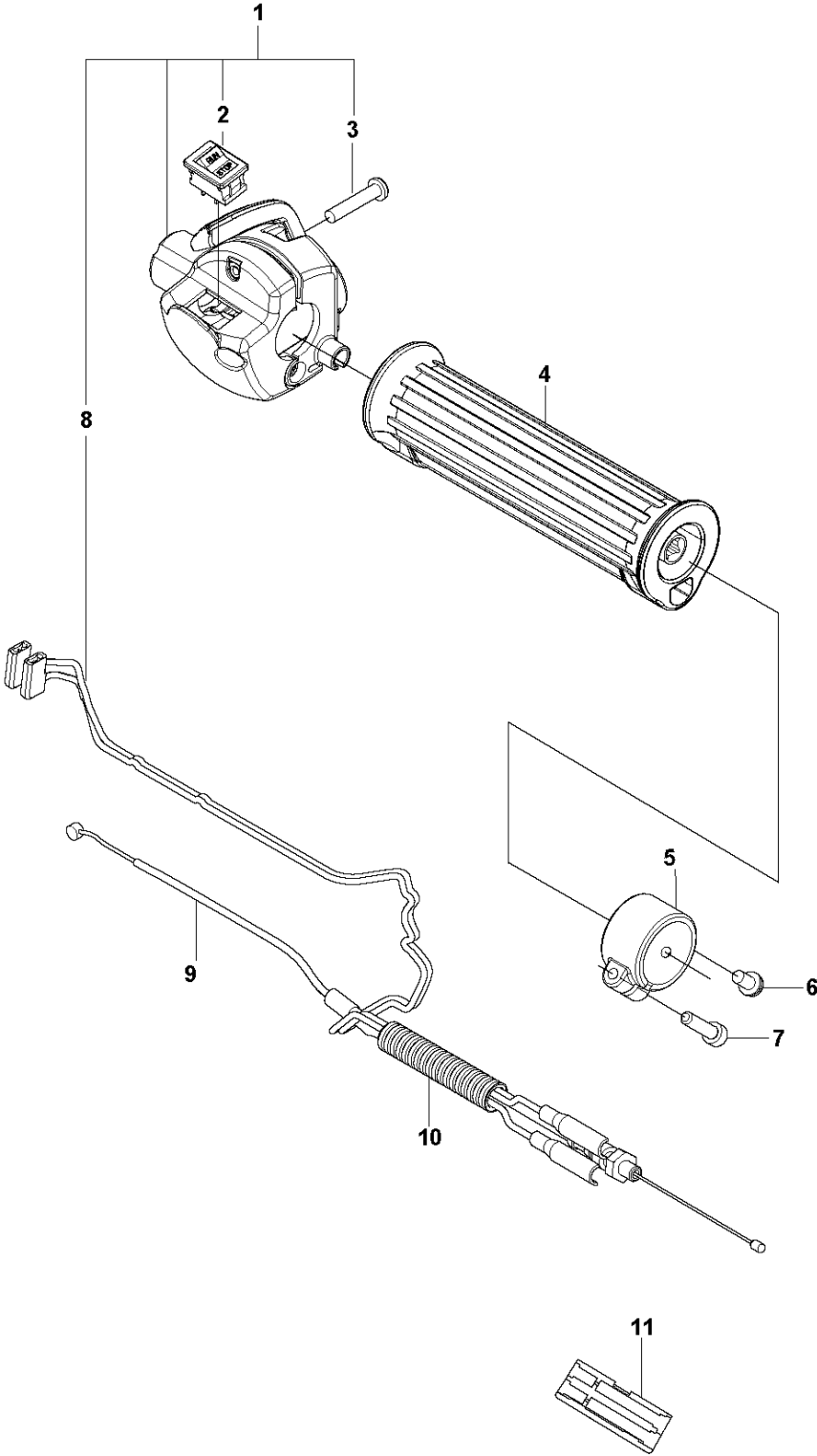
## THROTTLE CONTROLS

531 RB

Ref	Part No	Description	Remark	QTY KIT
1	511 63 97-01	GRIP	For LA	1
2	596 77 40-01	LEVER ASSY	For LA	1
3	588 23 46-02	CORD	For LA	2
4	596 25 78-01	CABLE ASSY	For LA	1
5	588 23 33-01	TUBE	For LA	1
6	515 53 67-01	CLAMP	For LA	1
7	529 26 81-01	BOLT	For LA	1
8	506 68 90-01	BOLT	For LA	1
9	521 52 86-01	JOINT	For LA	1

**D2** 531 RB  
THROTTLE CONTROLS

FOR ASIA AND SOUTH KOREA



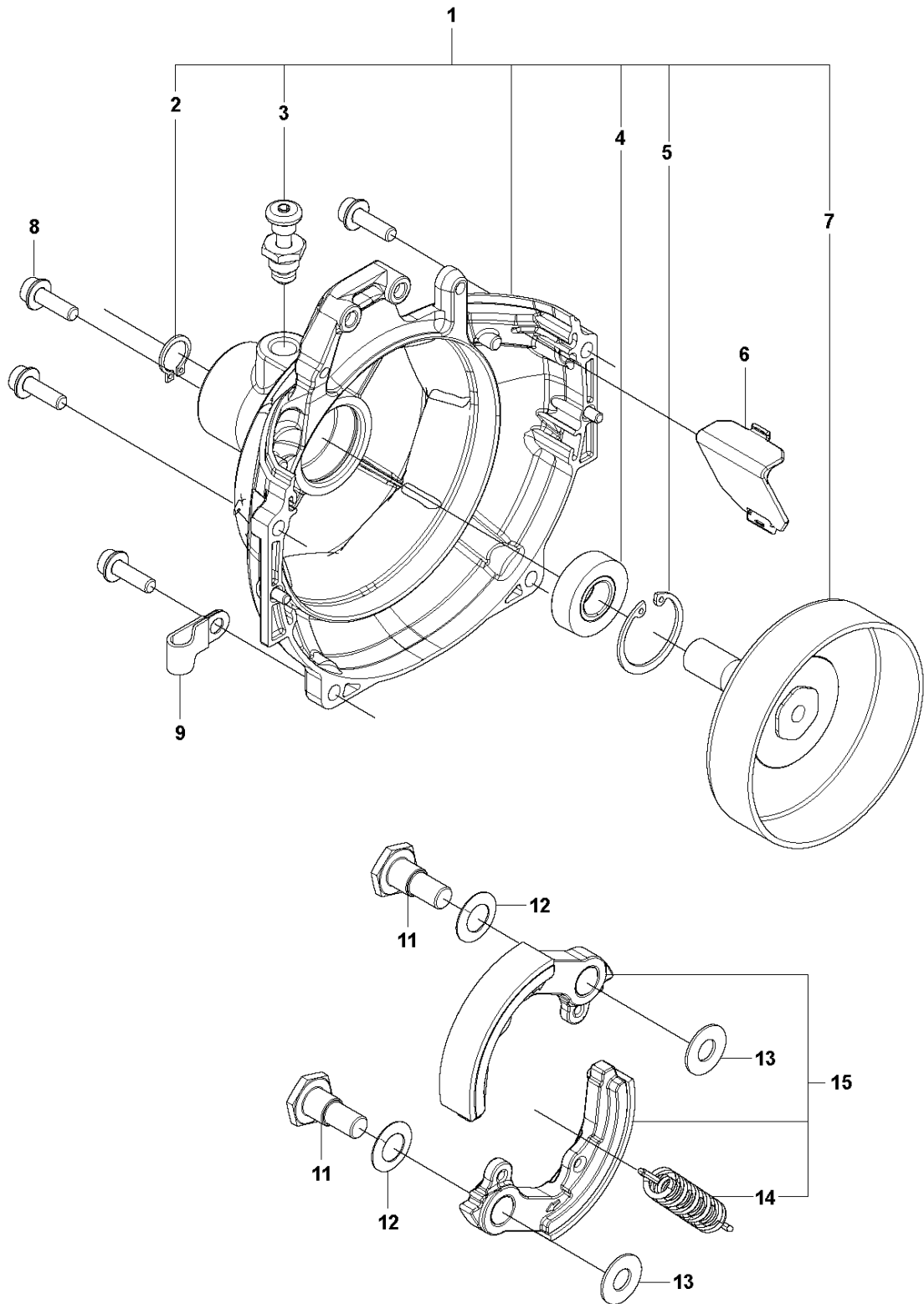


## THROTTLE CONTROLS

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	588 23 29-01	LEVER	For Asia	1	
1	529 26 08-02	LEVER ASSY	For South Korea	1	
2	586 24 68-01	STOP SWITCH	For Asia	1	1
2	521 85 16-01	SWITCH	For South Korea	1	1
3	510 48 08-01	SCREW	For Asia	1	1
3	510 48 08-01	SCREW	For South Korea	1	1
4	511 63 97-01	GRIP	For Asia	1	
4	514 39 43-01	GRIP	For South Korea	1	
5	515 53 67-01	CLAMP	For Asia	1	
5	570 21 28-01	CLAMP	For South Korea	1	
6	529 26 81-01	BOLT	For Asia	1	
6	589 78 85-01	SCREW	For South Korea	1	
7	506 68 90-01	BOLT	For Asia	1	
7	589 78 84-01	BOLT	For South Korea	1	
8	588 23 46-01	CORD	For Asia	2	1
8	588 23 46-03	CORD	For South Korea	2	1
9	596 25 78-01	CABLE ASSY	For Asia	1	
9	596 25 78-01	CABLE ASSY	For South Korea	1	
10	588 23 33-01	TUBE	For Asia	1	
10	588 23 33-02	TUBE	For South Korea	1	
11	521 52 86-01	JOINT	For Asia	1	
11	521 52 86-01	JOINT	For South Korea	1	

**E** 531 RB  
CLUTCH

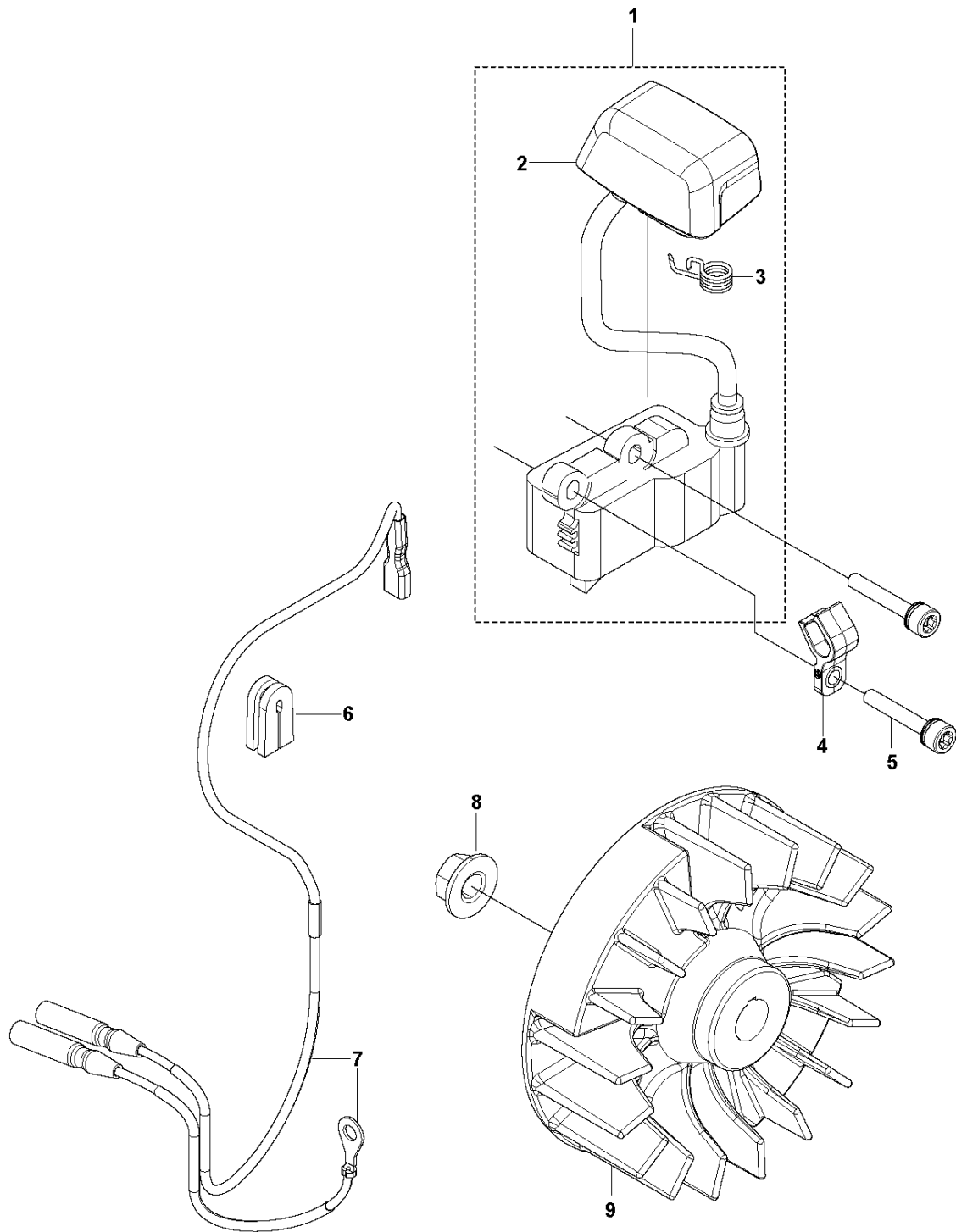


## CLUTCH

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	521 74 33-01	HOUSING ASSY		1	
2	516 12 41-01	SNAP RING		1	1
3	512 52 70-01	STOPPER		1	1
4	529 26 98-01	BEARING		1	1
5	506 60 99-01	SNAP RING		1	1
6	505 30 04-01	PLATE		1	
7	591 44 36-01	DRUM		1	1
8	515 39 13-01	BOLT		4	
9	504 12 23-01	CLAMP		1	
11	505 29 78-01	SCREW		2	
12	505 29 81-01	WASHER		2	
13	505 29 80-01	WASHER		2	
14	513 37 16-01	SPRING		1	15
15	513 37 15-01	SHOE-C		1	

**F** 531 RB  
IGNITION SYSTEM

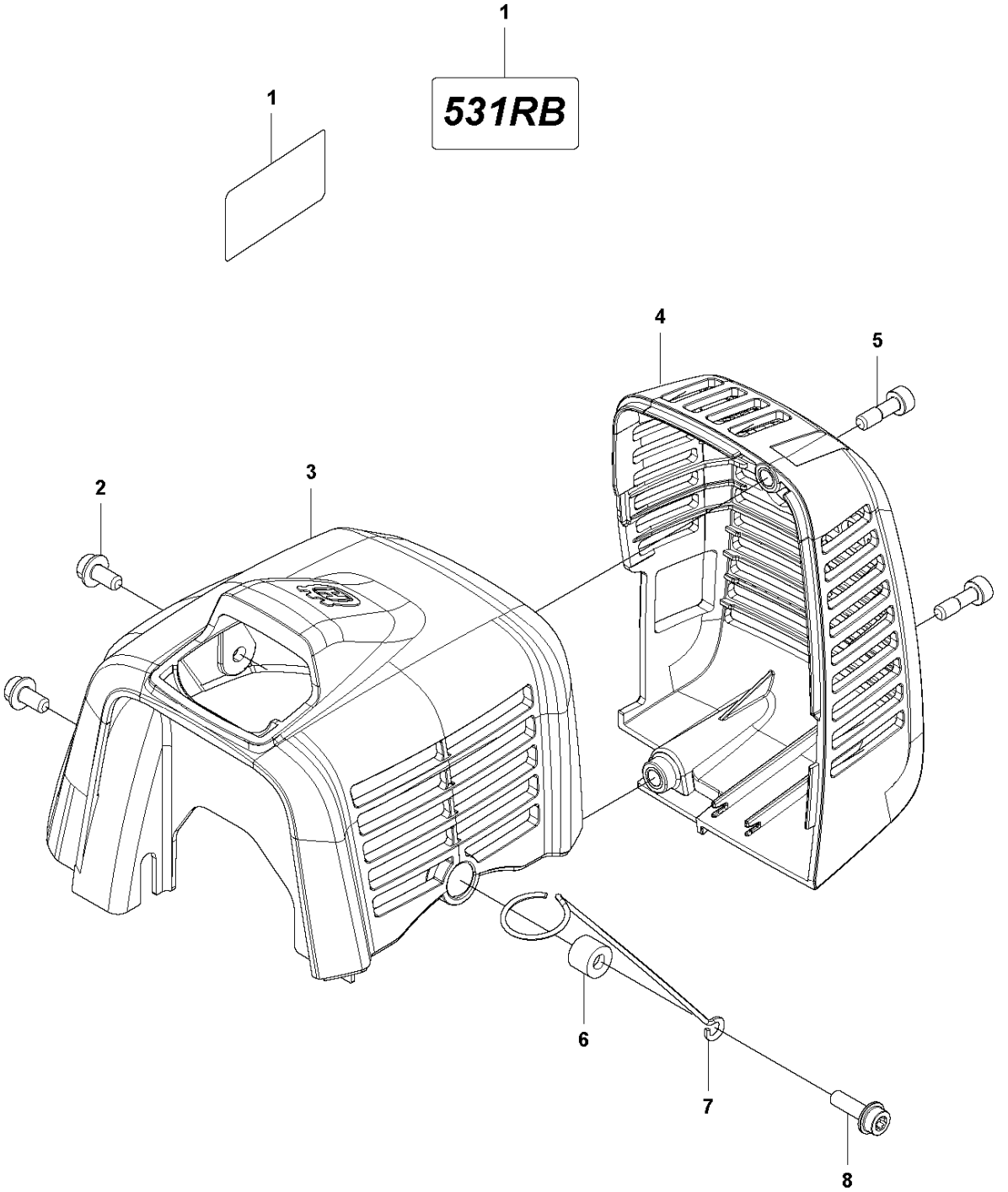


## IGNITION SYSTEM

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	596 72 97-01	IGNITION MODULE		1	
2	590 57 82-01	SPARK PLUG CAP		1	1
3	592 73 98-01	SPRING		1	1
4	596 57 46-01	CLAMP		1	
5	521 51 58-01	BOLT		2	
6	593 73 26-01	GROMMET		1	
7	596 25 79-01	CORD		1	
8	504 11 80-01	NUT		1	
9	521 74 34-01	ROTOR		1	

**G** 531 RB  
CYLINDER COVER

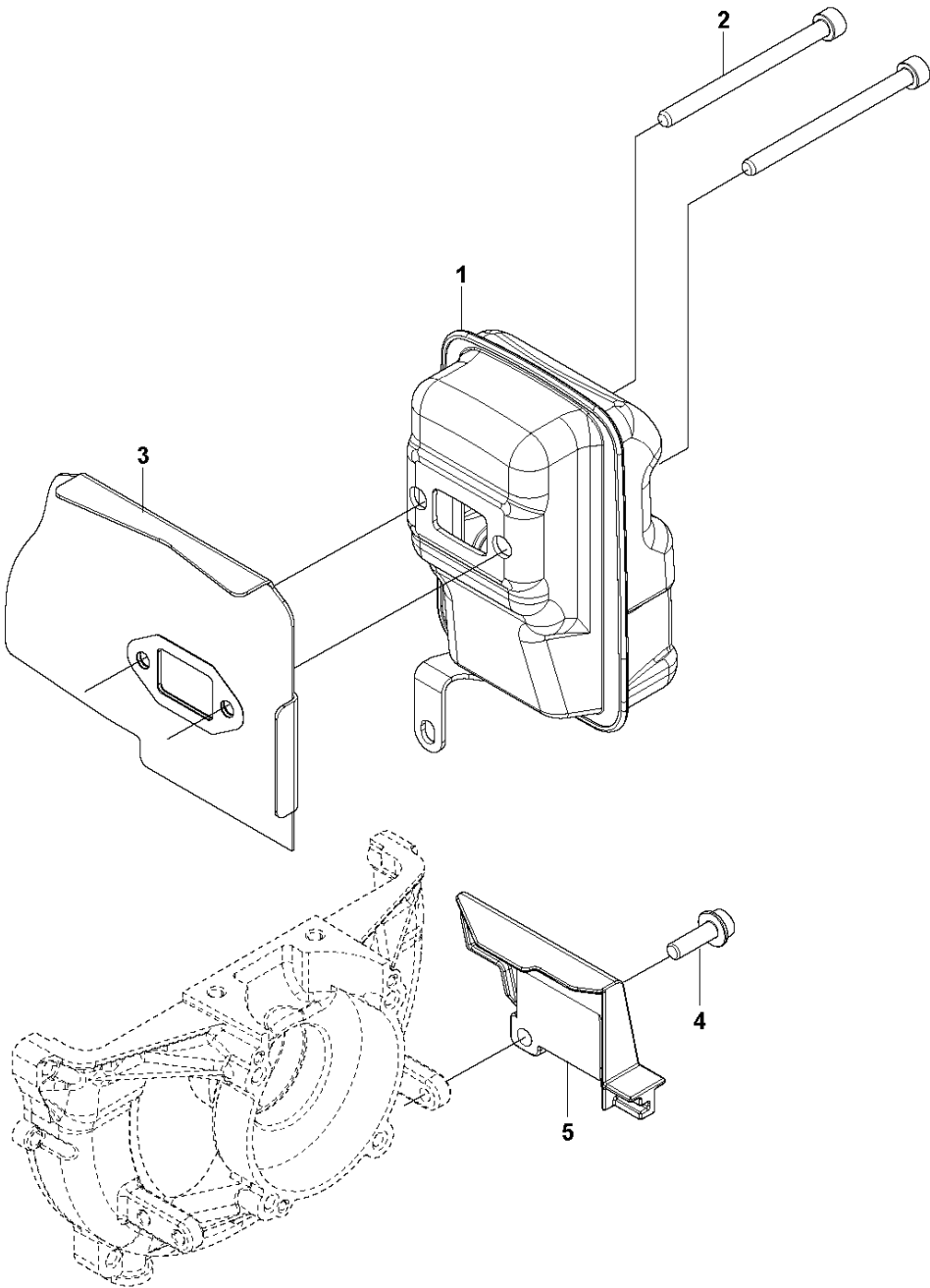


CYLINDER COVER

531 RB

Ref	Part No	Description	Remark	QTY KIT
1	591 20 01-05	DECAL		1
2	594 05 78-01	SCREW		2
3	590 57 86-01	CYLINDER COVER		1
4	590 57 85-02	MUFFLER COVER		1
5	591 35 84-01	SCREW		2
6	596 25 76-01	BUSHING		1
7	596 49 25-01	GUIDE		1
8	515 39 13-01	BOLT		1

**H** 531 RB  
MUFFLER



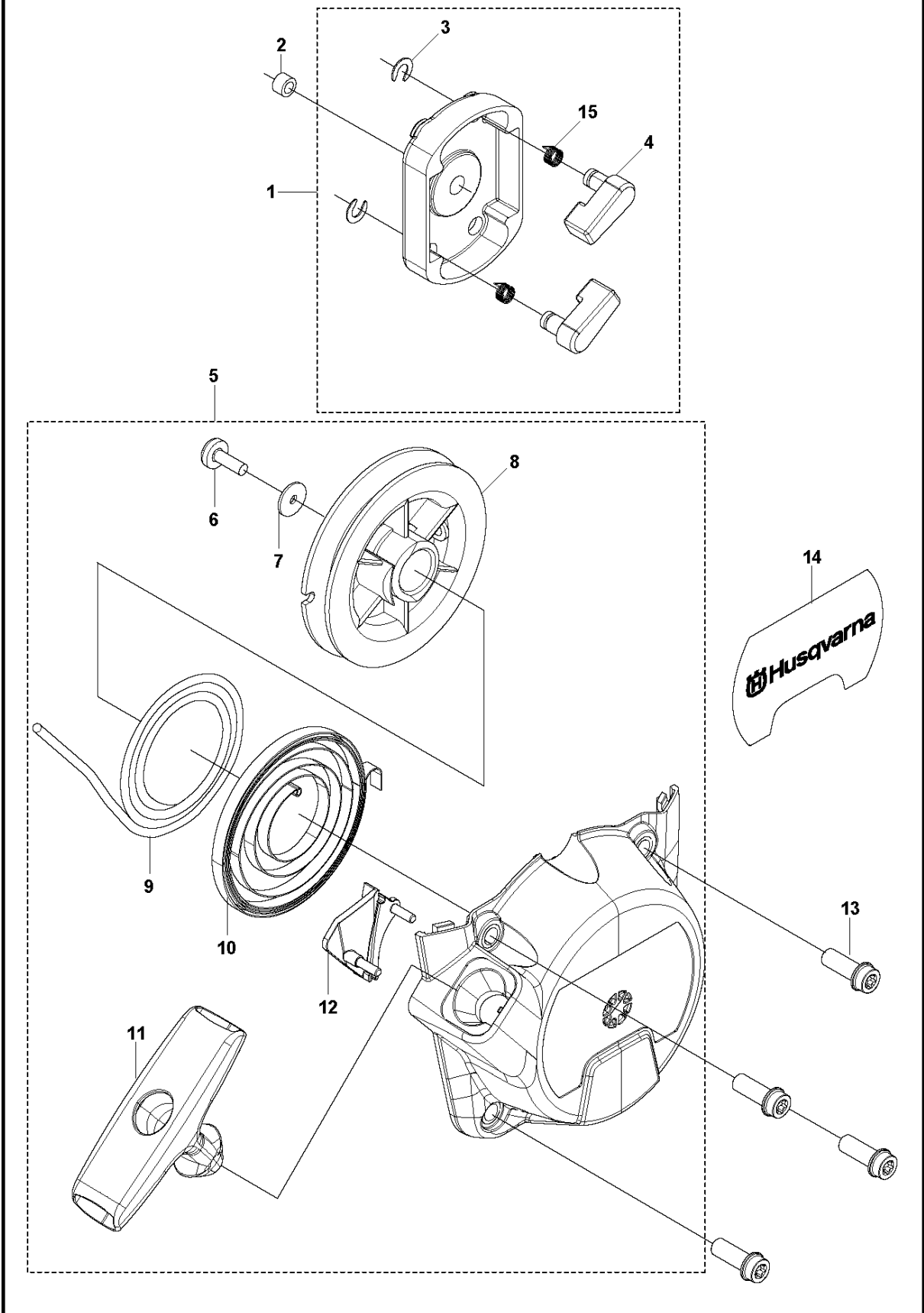


MUFFLER

531 RB

Ref	Part No	Description	Remark	QTY KIT
1	521 61 92-01	MUFFLER		1
2	581 37 91-01	BOLT		2
3	591 10 30-01	GASKET		1
4	515 39 13-01	BOLT		1
5	590 57 84-01	PLATE		1

**J1** 531 RB  
STARTER



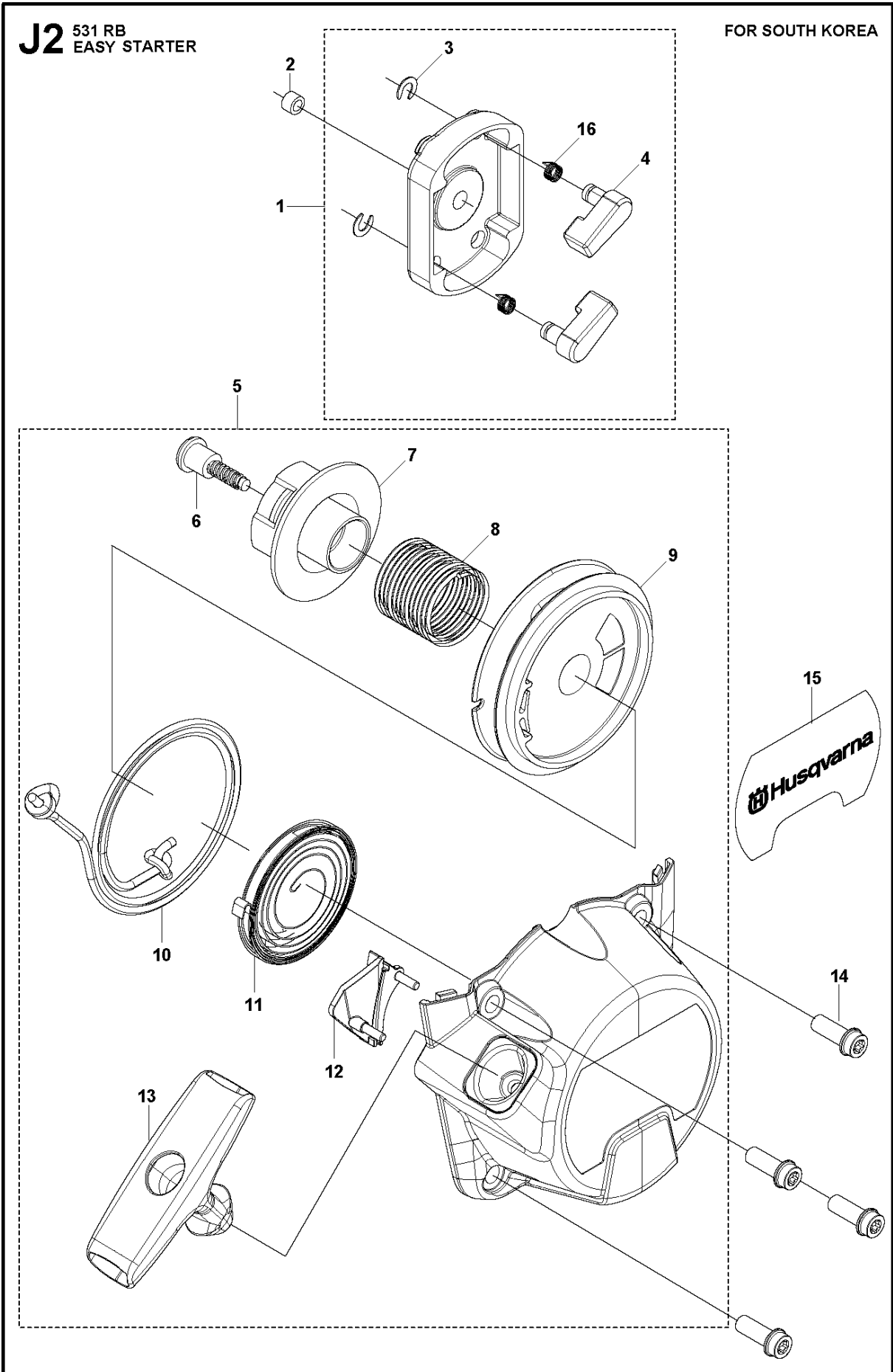
## STARTER

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	528 75 54-01	PULLEY	For Asia and LA	1	
2	505 30 46-01	COLLAR	For Asia and LA	1	
3	501 93 90-01	CLIP	For Asia and LA	2	1
4	501 93 91-01	STARTER PAWL	For Asia and LA	2	1
5	590 57 89-01	STARTER	For Asia and LA	1	
6	501 93 22-01	SCREW	For Asia and LA	1	5
7	501 93 17-01	WASHER	For Asia and LA	1	5
8	501 92 98-01	REEL	For Asia and LA	1	5
9	501 92 99-01	STARTER ROPE	For Asia and LA	1	5
10	501 93 52-01	SPRING	For Asia and LA	1	5
11	537 23 25-01	STARTER HANDLE	For Asia and LA	1	5
12	590 57 90-01	COVER	For Asia and LA	1	5
13	590 63 13-01	SCREW	For Asia and LA	4	
14	591 19 92-01	DECAL	For Asia and LA	1	
15	501 93 89-01	SPRING	For Asia and LA	2	1

**J2** 531 RB  
EASY STARTER

FOR SOUTH KOREA

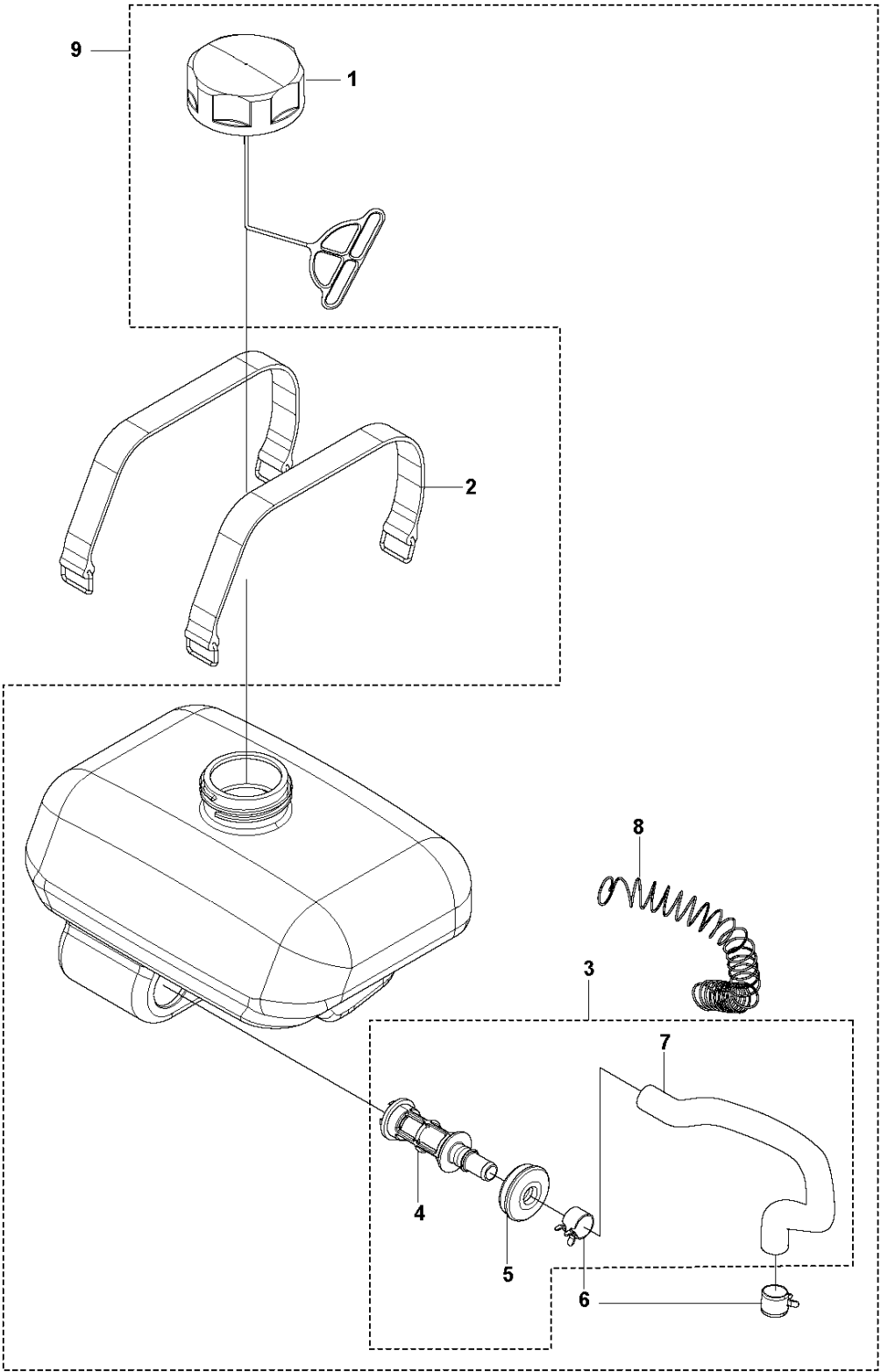


## STARTER

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	511 42 08-01	PULLEY	For South Korea	1	
2	505 30 46-01	COLLAR	For South Korea	1	
3	513 16 77-01	E-RING	For South Korea	2	1
4	522 65 11-01	RATCHET	For South Korea	2	1
5	596 49 42-01	STARTER ASSY	For South Korea	1	
6	522 65 41-01	SCREW	For South Korea	1	5
7	597 74 03-01	DRIVER	For South Korea	1	5
8	521 63 80-01	SPRING	For South Korea	1	5
9	521 64 81-01	REEL	For South Korea	1	5
10	521 63 77-01	ROPE	For South Korea	1	5
11	521 63 74-01	SPRING	For South Korea	1	5
12	590 57 90-01	COVER	For South Korea	1	5
13	537 23 25-01	STARTER HANDLE	For South Korea	1	5
14	590 63 13-01	SCREW	For South Korea	4	
15	591 19 92-01	DECAL	For South Korea	1	
16	521 63 84-01	SPRING	For South Korea	2	1

**K** 531 RB  
FUEL TANK

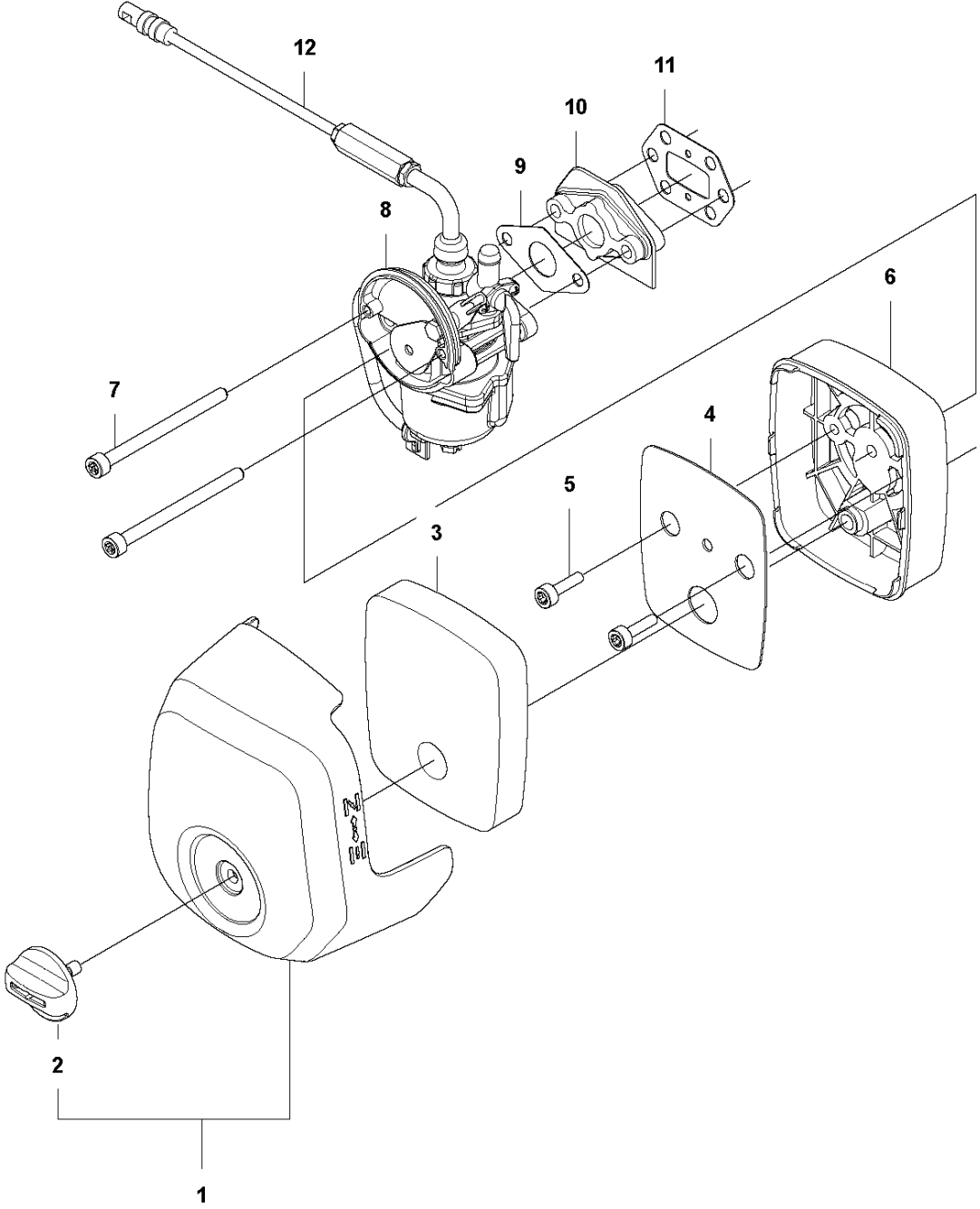


## FUEL TANK

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	596 49 30-01	TANK CAP ASSY		1	9
2	513 31 59-01	BAND		2	
3	521 74 39-01	JOINT		1	9
4	513 24 82-01	STRAINER		1	3,9
5	513 24 83-01	GROMMET		1	3,9
6	514 08 85-01	CLIP		2	3,9
7	512 27 53-01	PIPE		1	3,9
8	514 38 74-01	SPRING		1	9
9	596 49 29-02	FUEL TANK ASSY		1	

**L** 531 RB  
CARBURETOR & AIRFILTER



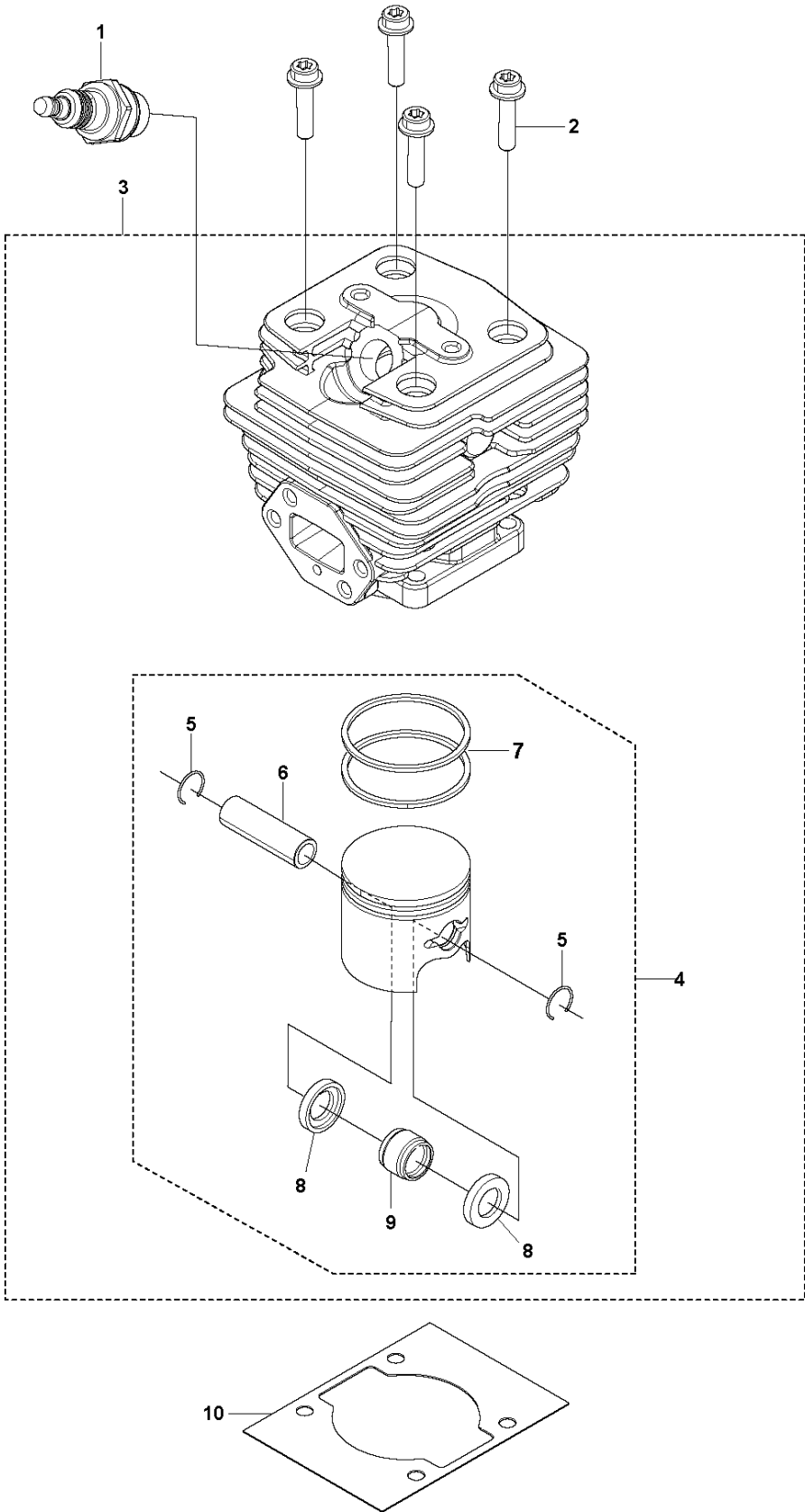


## CARBURETOR &amp; AIR FILTER

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	596 49 21-01	FILTER COVER ASSY		1	
2	576 99 24-05	KNOB		1	1
3	596 25 75-01	AIR FILTER		1	
4	596 49 24-01	PLATE		1	
5	581 37 88-02	BOLT		2	
6	596 49 22-01	FILTER HOLDER		1	
7	586 49 66-01	BOLT		2	
8	512 27 26-01	CARBURETOR-A		1	
9	515 36 97-01	GASKET		1	
10	515 36 98-01	INSULATOR		1	
11	505 30 49-01	GASKET.INSU		1	
12	596 25 77-01	CABLE ASSY		1	

**M** 531 RB  
CYLINDER & PISTON

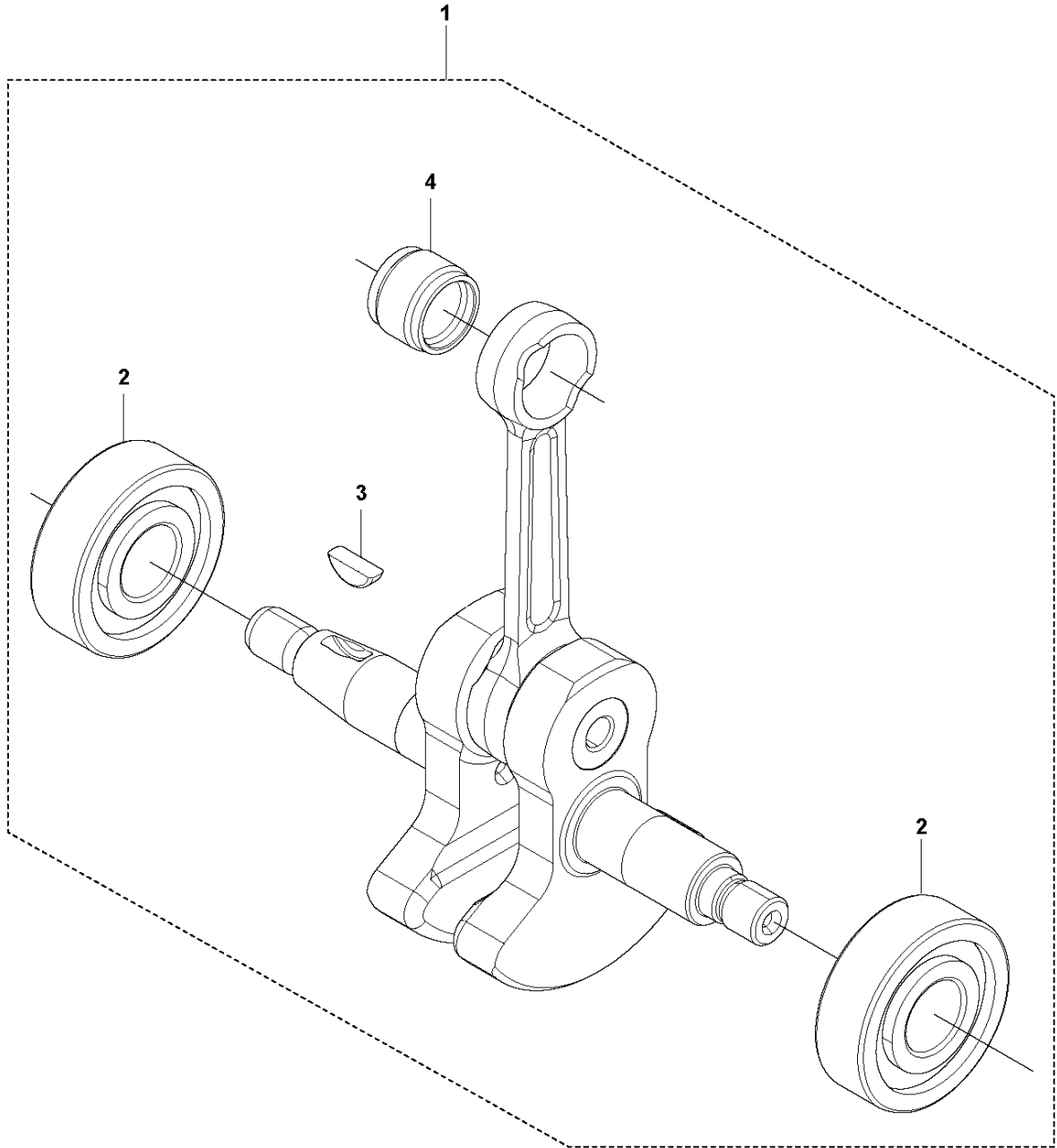


## CYLINDER PISTON

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	503 23 51-09	SPARK PLUG		1	
2	506 74 52-01	BOLT		4	
3	593 30 49-01	CYLINDER KIT		1	
4	593 30 52-01	PISTON ASSY		1	3
5	516 28 30-01	RING		2	3,4
6	510 91 66-01	PISTON PIN		1	3,4
7	510 91 77-01	PISTON RING		2	3,4
8	513 75 24-01	WASHER		2	3,4
9	505 29 73-01	BEARING		1	3,4
10	510 06 43-01	GASKET		1	

**N** 531 RB  
CRANK SHAFT

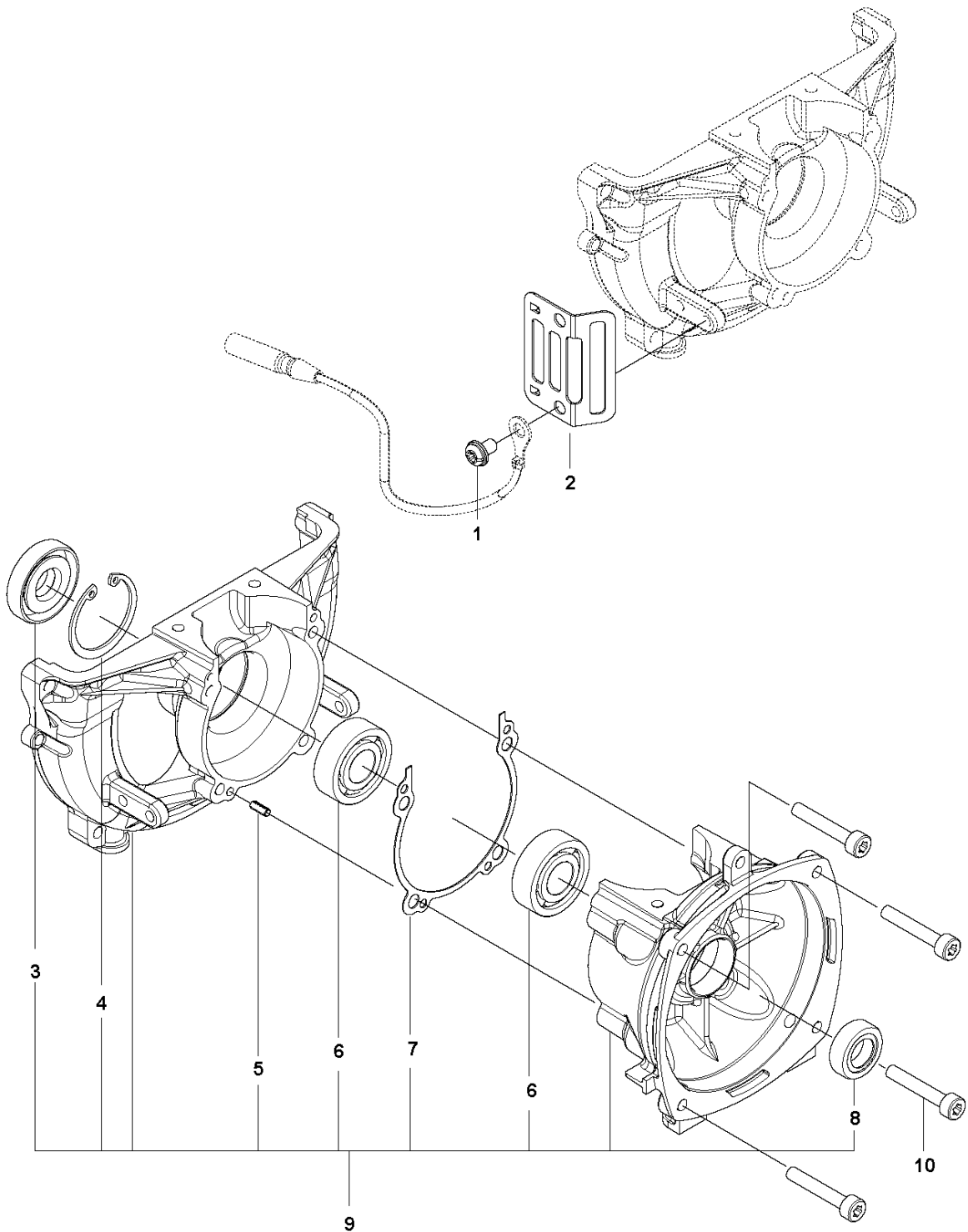


CRANKSHAFT

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	593 30 53-01	CRANKSHAFT ASSY		1	
2	505 29 65-01	BEARING		2	1
3	506 68 94-01	KEY		1	1
4	505 29 73-01	BEARING		1	1

**P** 531 RB  
CRANKCASE

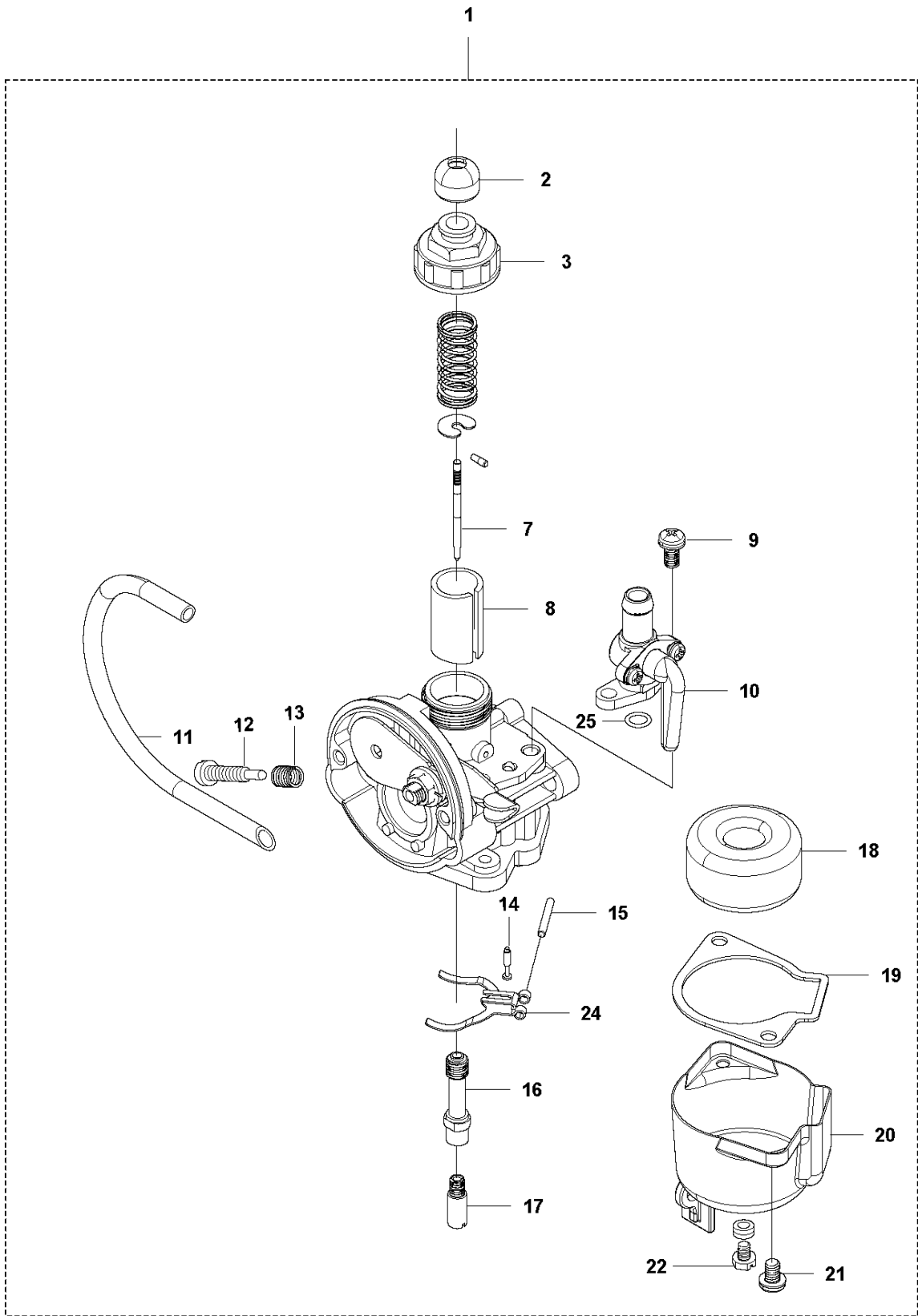


CRANKCASE

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	544 25 68-01	SCREW		1	
2	505 29 62-01	GUARD		1	
3	505 29 67-01	SEAL		1	9
4	504 12 10-01	SNAP RING		1	9
5	505 29 61-01	PIN		3	9
6	505 29 65-01	BEARING		2	9
7	505 29 64-01	GASKET		1	9
8	504 12 15-01	SEALING		1	9
9	593 30 54-01	CRANKCASE ASSY		1	
10	586 49 62-01	BOLT		4	

**Q** 531 RB  
CARBURETOR



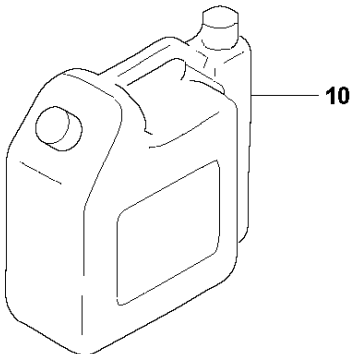
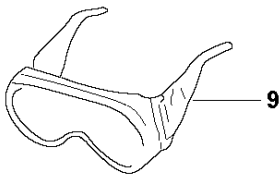
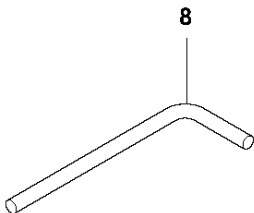
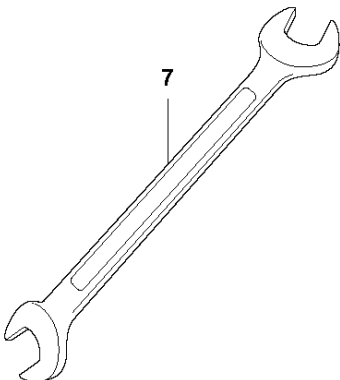
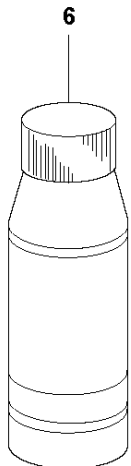
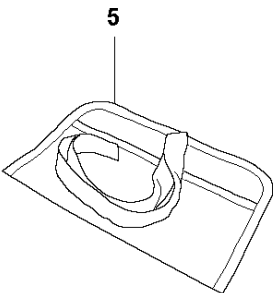
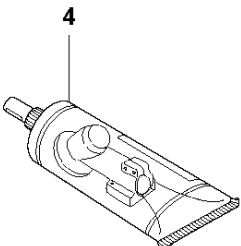
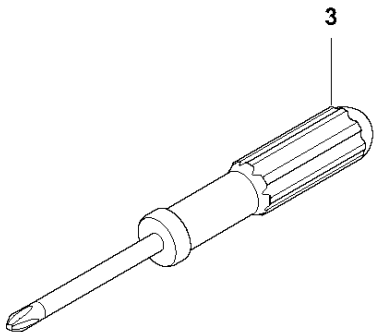
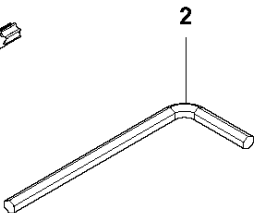
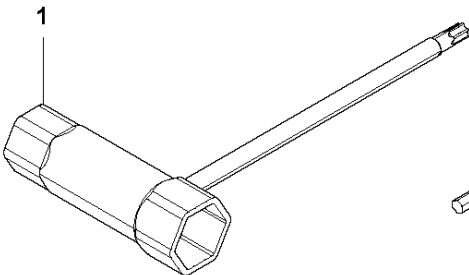


## CARBURETOR

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	512 27 26-01	CARBURETOR-A		1	
2	513 19 21-01	HUB CAP		1	1
3	513 36 98-01	HUB CAP		1	1
7	521 74 30-01	NEEDLE		1	1
8	521 74 29-01	VALVE		1	1
9	510 46 42-01	SCREW		2	1
10	513 25 17-01	COCK		1	1
11	513 37 07-01	PIPE		1	1
12	513 68 29-01	SCREW.ADJUST		1	1
13	513 37 04-01	SPRING		1	1
14	513 37 05-01	VALVE.NEEDLE		1	1
15	513 24 61-01	PEN		1	1
16	513 24 56-01	JET		1	1
17	521 74 31-01	JET		1	1
18	513 23 22-01	FLOAT		1	1
19	513 24 59-01	PACKING		1	1
20	513 24 58-01	CHAMBER		1	1
21	510 46 41-01	SCREW		2	1
22	513 23 32-01	SCREW		1	1
24	513 24 60-01	HINGE		1	1
25	513 24 66-01	RING		1	1

**R** 531 RB  
ACCESSORIES



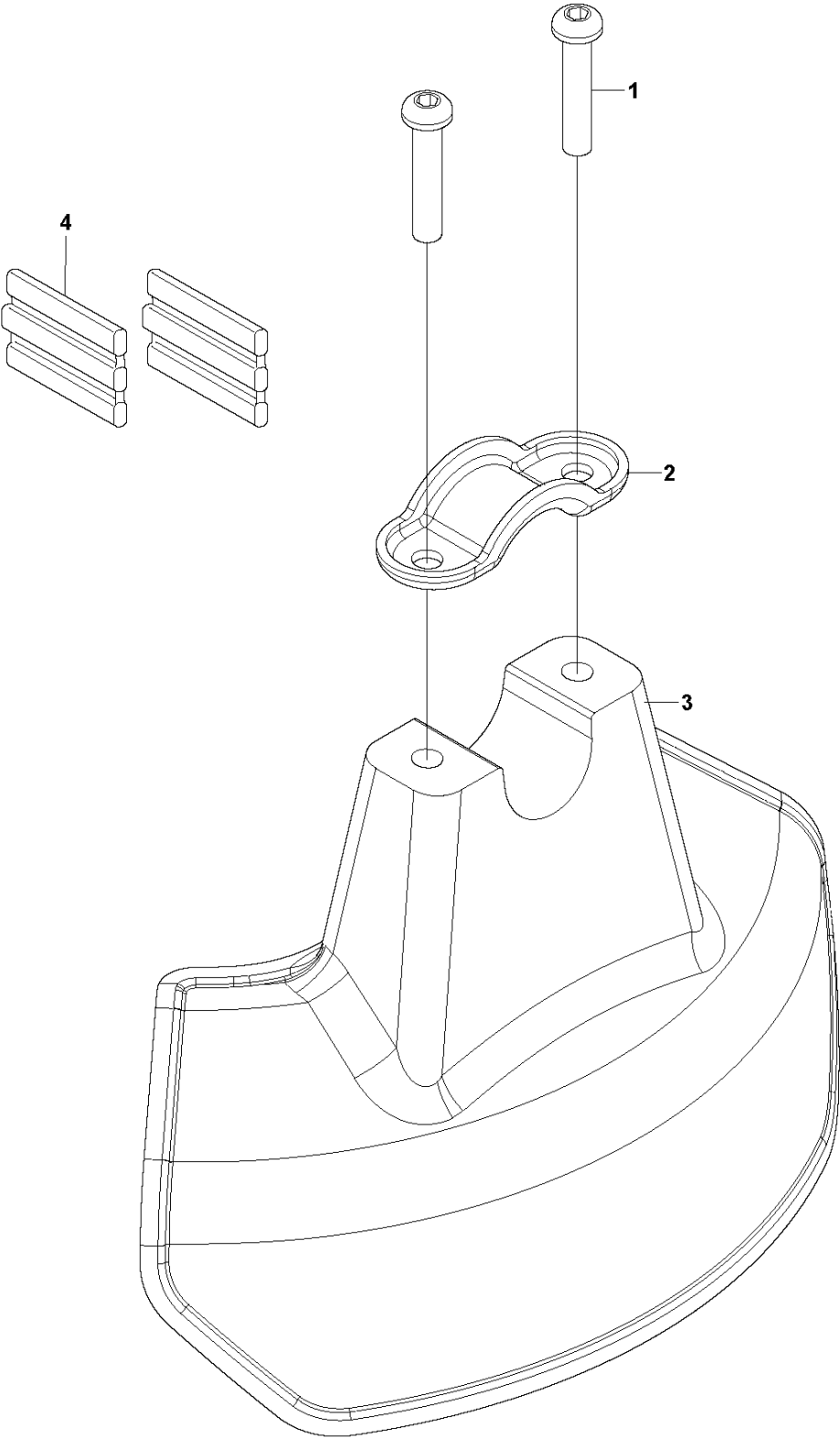
## ACCESSORIES

531 RB

Ref	Part No	Description	Remark	QTY KIT
1	529 26 54-01	SOCKET		1
2	505 31 19-01	WRENCH		1
3	506 68 95-01	DRIVER		1
4	503 97 64-01	GREASE		1
5	501 19 22-01	TOOL		1
6	531 00 92-48	FILTER OIL		1
7	506 61 50-01	SPANNER		1
8	505 31 20-01	TOOL		1
9	512 60 97-01	GOGGLE		1
10	511 41 68-01	TANK		1

**R2** 531 RB  
ACCESSORIES

FOR ASIA AND LA



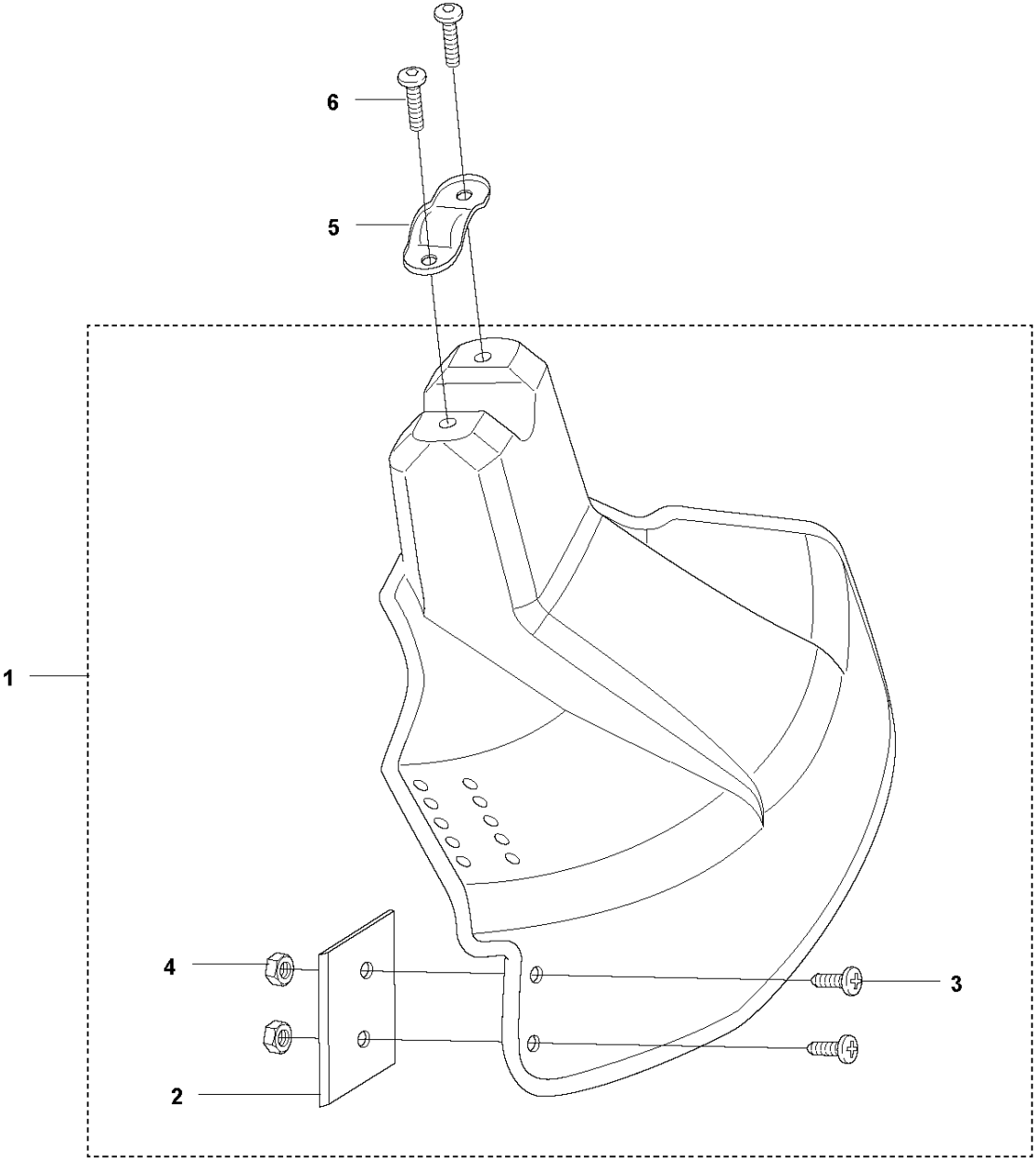
ACCESSORIES

531 RB

Ref	Part No	Description	Remark	QTY KIT
1	576 59 07-01	BOLT	For Asia and LA	2
2	514 36 86-01	CLAMP	For Asia and LA	1
3	577 32 97-01	GUARD	For Asia and LA	1
4	537 12 99-04	BAR COVER	For Asia and LA	2

**R3** 531 RB  
ACCESSORIES

FOR SOUTH KOREA

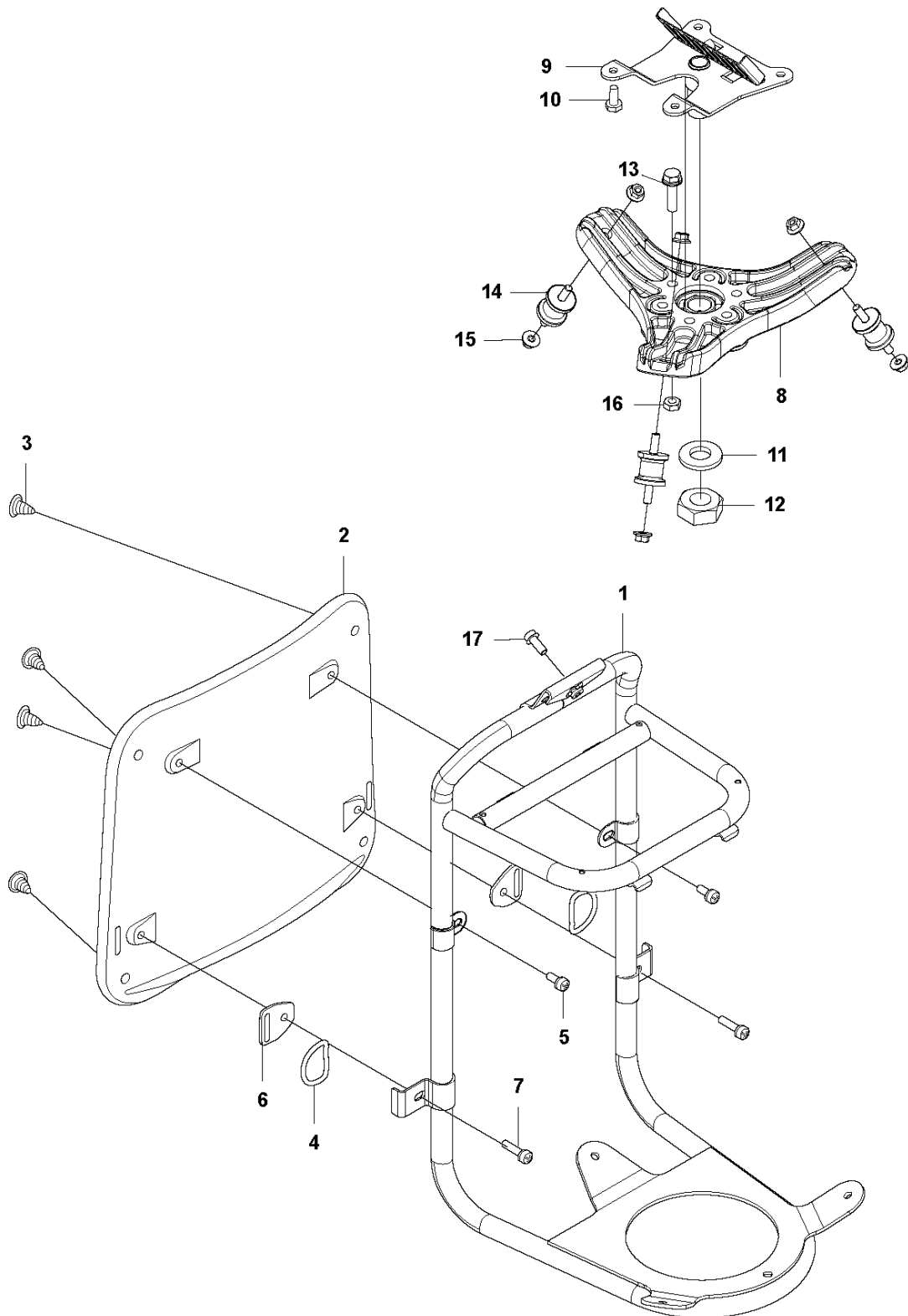


## ACCESSORIES

531 RB

Ref	Part No	Description	Remark	QTY	KIT
1	588 55 03-01	SPLASH GUARD	For South Korea	1	
2	515 58 62-01	BLADE	For South Korea	1	1
3	510 47 83-01	SCREW	For South Korea	2	1
4	521 00 06-01	NUT	For South Korea	2	1
5	514 36 86-01	CLAMP	For South Korea	1	
6	576 59 07-01	BOLT	For South Korea	2	

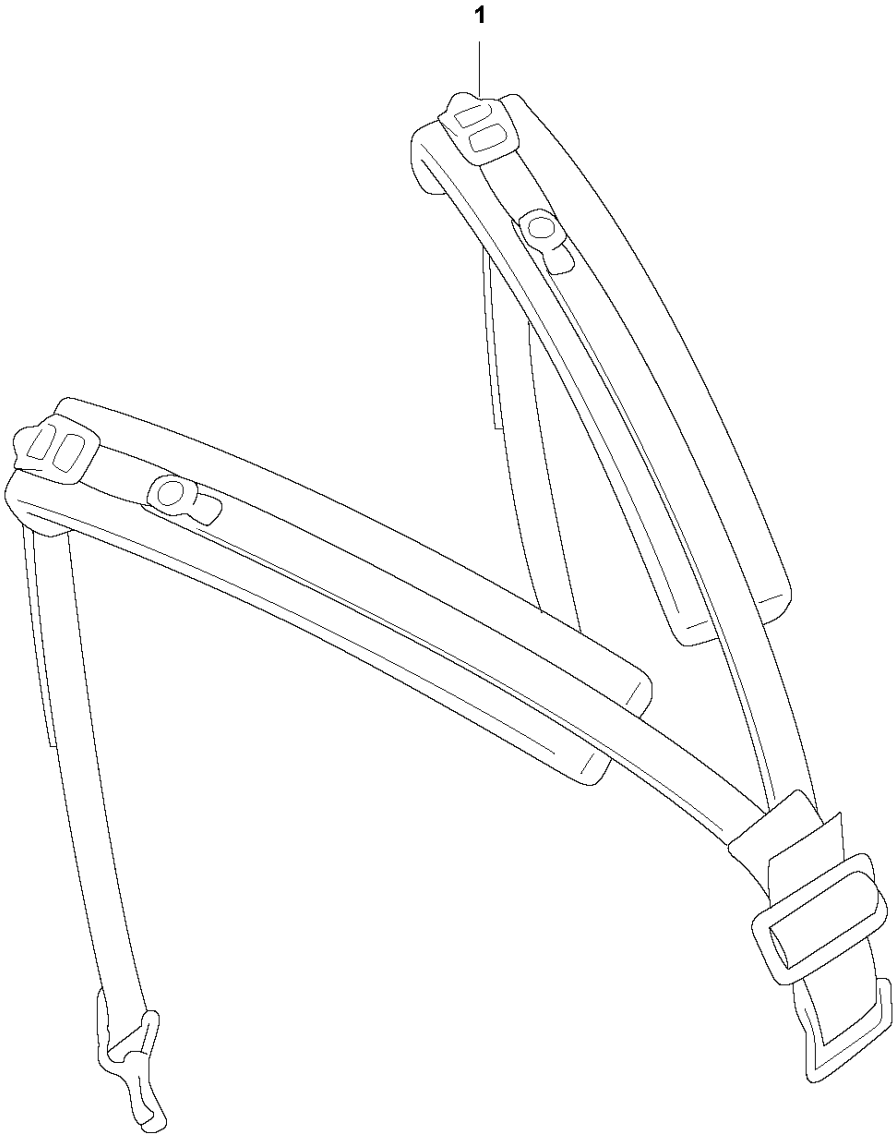
**S** 531 RB  
FRAME





Ref	Part No	Description	Remark	QTY KIT
1	577 32 92-01	FRAME		1
2	525 91 81-01	PAD		1
3	515 50 26-01	CLIP		4
4	512 26 88-01	RING		2
5	510 47 84-01	SCREW		2
6	511 26 10-01	PLATE		2
7	510 47 86-01	SCREW		2
8	577 32 94-01	PLATE		1
9	577 32 93-01	BRACKET		1
10	515 39 13-01	BOLT		4
11	510 48 83-01	WASHER		1
12	516 07 52-01	NUT		1
13	510 45 12-01	BOLT		1
14	515 53 91-01	JOINT		3
15	513 35 53-01	NUT		6
16	510 48 61-01	NUT		1
17	581 49 98-01	BOLT		1

**T** 531 RB  
HARNESS



Ref	Part No	Description	Remark	QTY KIT
1	512 27 50-01	BAND		1