

**ILLUSTRATED PARTS LIST**

**MODEL NUMBER ST 327**

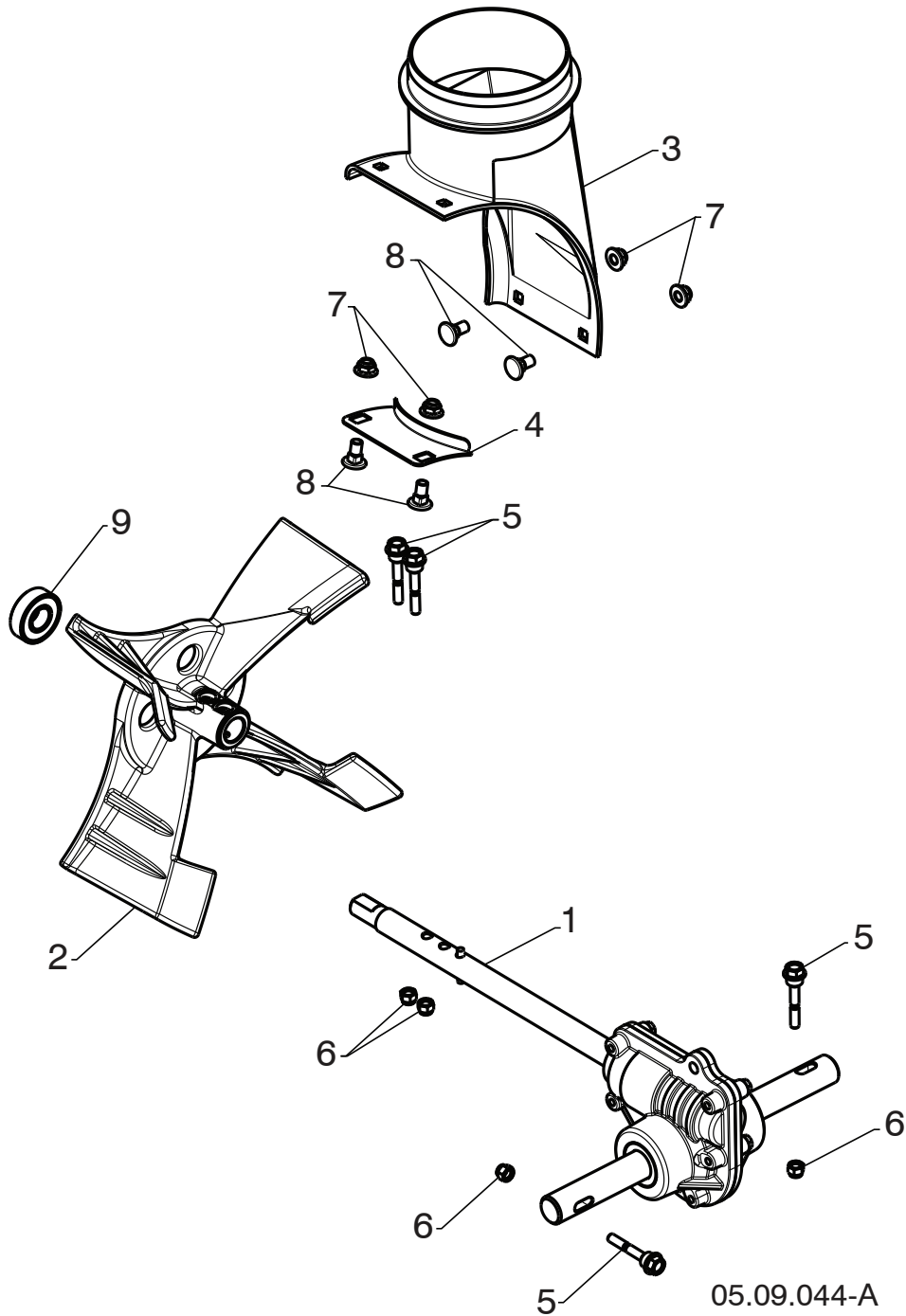
**PRODUCT NUMBER 961 93 01-27**

**MFG. ID. NUMBER 96193012701**

REPAIR PARTS

AUGER HOUSING / IMPELLER ASSEMBLY

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm

**IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

**REPAIR PARTS****AUGER HOUSING / IMPELLER ASSEMBLY****SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27**

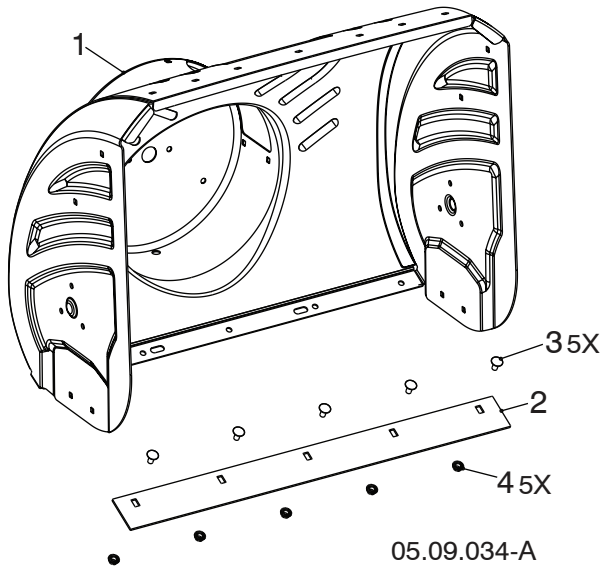
| <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                     |
|----------------|-----------------|--|
| 1              | 582 86 77-01    | AUGER TRANSMISSION CAST IRON           |
| 2              | 585 19 83-03    | IMPELLER                               |
| 3              | 585 05 69-01    | CHUTE DISCHARGE BASE                   |
| 4              | 597 43 30-02    | BRACKET CORNER DISCHARGE BASE          |
| 5              | 588 07 75-02    | BOLT SHEAR 1/4-20                      |
| 6              | 595 08 66-01    | NUT NYLOCK 1/4-20                      |
| 7              | 585 69 13-01    | NUT FLANGE NYLOCK 5/16-18              |
| 8              | 585 69 12-01    | BOLT CARRIAGE WAFER HEAD 5/16-18 X 5/8 |
| 9              | 532 19 87-91    | BEARING BALL                           |

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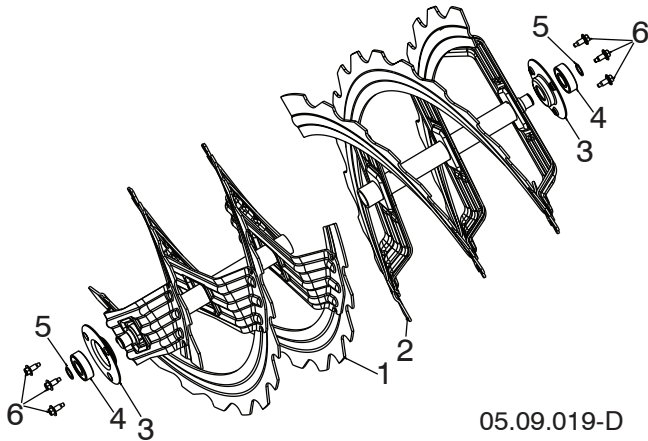
# REPAIR PARTS

# AUGER HOUSING / IMPELLER ASSEMBLY

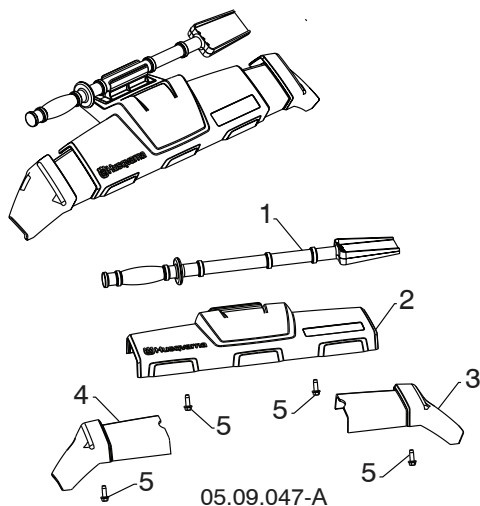
SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION                  |
|---------|--------------|------------------------------|
| 1       | 588 61 02-38 | AUGER HOUSING 27 LS          |
| 2       | 585 04 84-02 | SHAVE PLATE 27 LS MS428      |
| 3       | 596 03 94-01 | BOLT CARRIAGE 5/16-18 X .625 |
| 4       | 532 15 53-77 | NUT 5/16-18 HEX TOP LOCK     |



| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 581 97 03-03 | AUGER RIBBON 27 RH LS          |
| 2       | 581 97 04-03 | AUGER RIBBON 27 LH LS          |
| 3       | 580 85 55-01 | SUPPORT AUGER BEARING          |
| 4       | 532 43 76-22 | BEARING IDLER 6203             |
| 5       | 812 00 00-28 | RING RETAINING #5100-52        |
| 6       | 585 51 78-01 | SCREW 1/4-20 X .65 W/DOG POINT |



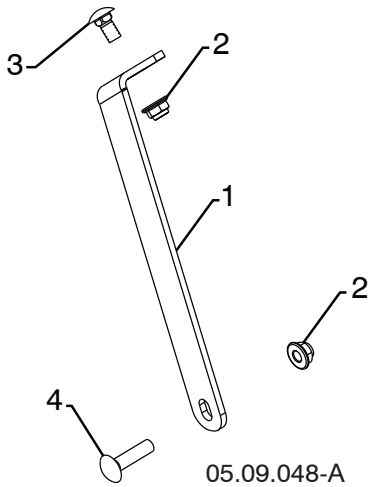
| KEY NO. | PART NO.     | DESCRIPTION                            |
|---------|--------------|--|
| 1       | 532 19 21-99 | TOOL CLEANOUT                          |
| 2       | 586 41 48-02 | AUGER FRONT TRIM ASM                   |
| 3       | 586 33 03-02 | TRIM AUGER HOUSING WING RH             |
| 4       | 586 33 04-02 | TRIM AUGER HOUSING WING LH             |
| 5       | 817 06 04-10 | SCREW HEX WASHER TRI-LOBE 1/4-20 X 3/4 |

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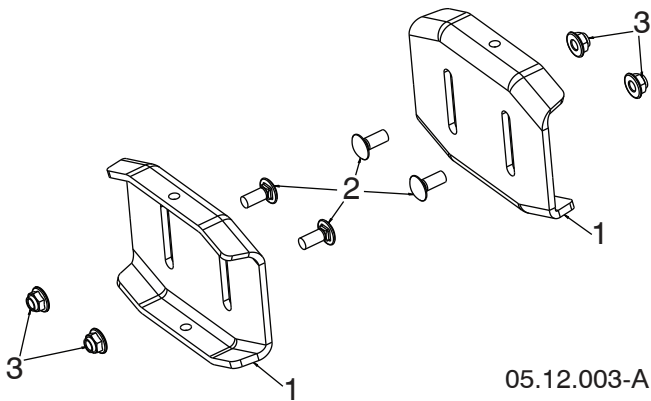
# REPAIR PARTS

# AUGER HOUSING / IMPELLER ASSEMBLY

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION                         |
|---------|--------------|-------------------------------------|
| 1       | 585 10 90-04 | SUPPORT GEARBOX LS                  |
| 2       | 585 69 13-01 | NUT HEX FLG NYLOCK BLK 5/16-18      |
| 3       | 585 83 20-01 | BOLT CARRIAGE BLK 5/16-18 X 5/8 BLK |
| 4       | 872 11 05-10 | BOLT CARRIAGE 5/16-18 X 1-1/4       |



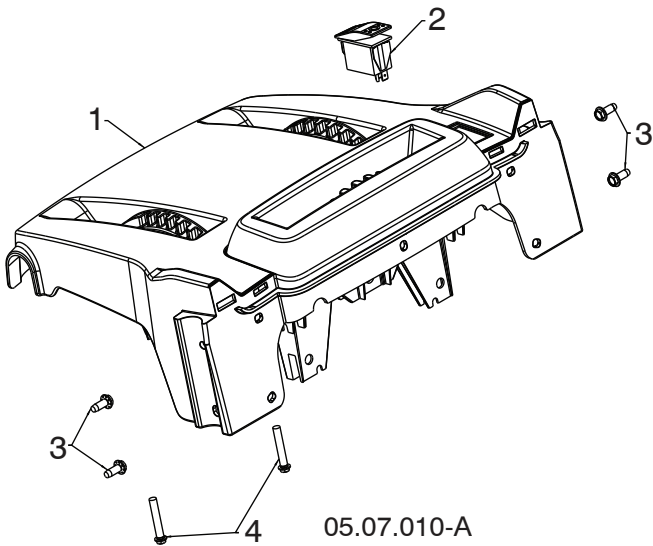
| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 40 78-34 | SKID PLATE                         |
| 2       | 585 69 17-01 | BOLT CARRIAGE 5/16-18 X .750 - BLK |
| 3       | 585 69 13-01 | NUT FLANGE NYLOCK 5/16-18 - BLK    |

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# REPAIR PARTS

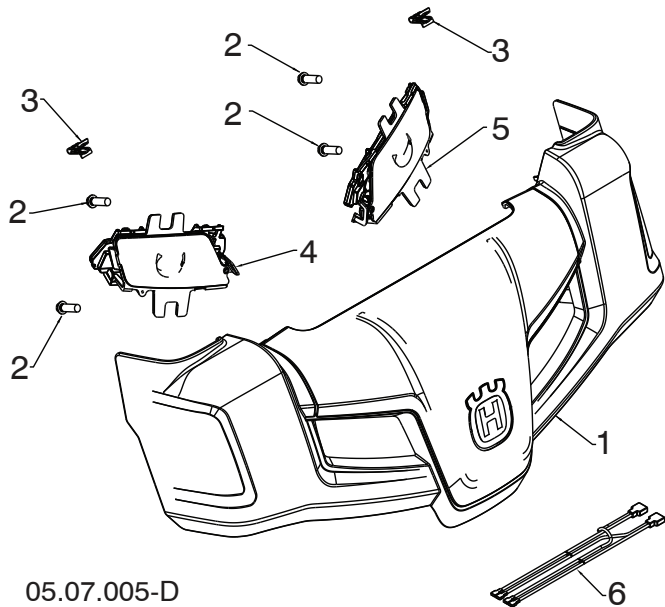
# CONTROL PANEL / DISCHARGE CHUTE

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



05.07.010-A

| KEY NO. | PART NO.     | DESCRIPTION                      |
|---------|--------------|----------------------------------|
| 1       | 581 13 12-12 | CONSOLE BASE MULTICONT W/SWITCH  |
| 2       | 585 80 50-01 | SWITCH GRIP HEATED BLACK         |
| 3       | 817 06 04-10 | SCREW TA SEMI GIMLE 1/4-20 X .62 |
| 4       | 581 32 95-01 | SCREW HEX WASHER 13-16 X 1.50    |



05.07.005-D

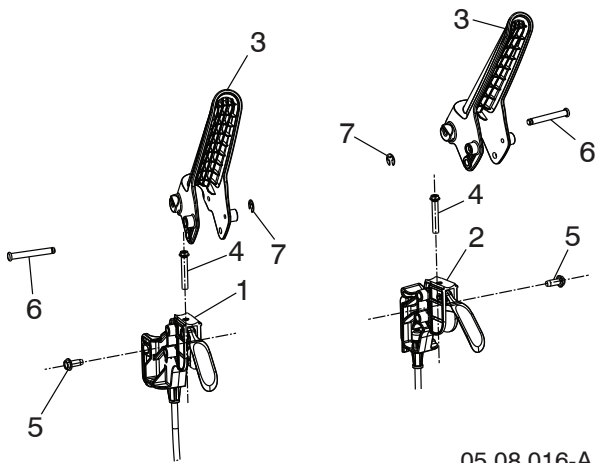
| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 1       | 581 12 79-01 | HUSQVARNA CONSOLE COVER ASM |
| 2       | 532 19 41-89 | SCREW HI-LO 13-16 X 5/8     |
| 3       | 581 92 87-01 | CLIP PANEL                  |
| 4       | 586 72 35-01 | LIGHT ASM LED HUSQ RH       |
| 5       | 586 72 36-01 | LIGHT ASM LED HUSQ LH       |
| 6       | 585 86 83-01 | WIRE HARNESS LIGHT JUMPER   |

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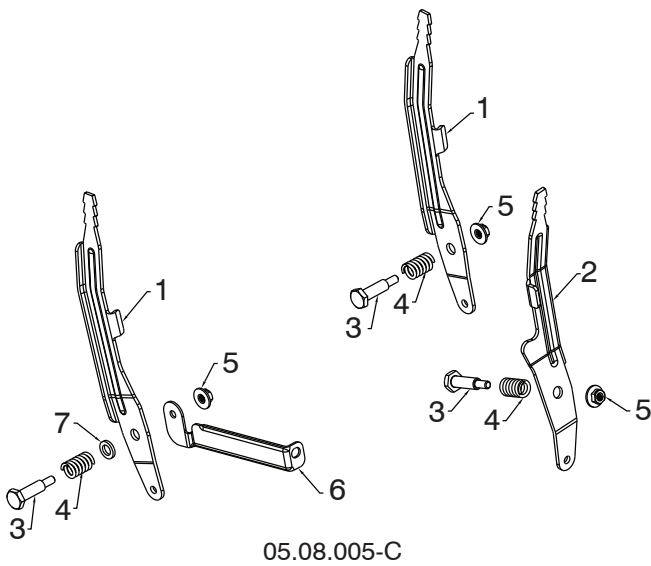
# REPAIR PARTS

# CONTROL PANEL / DISCHARGE CHUTE

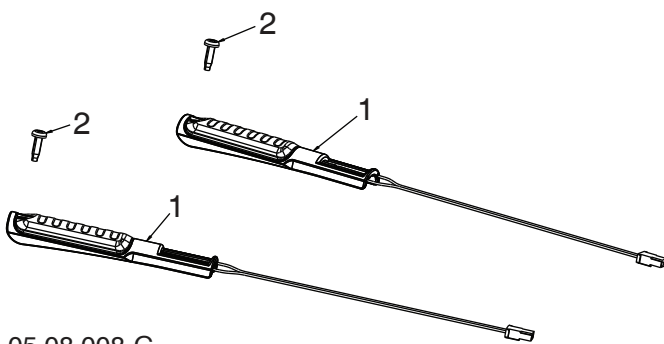
SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION               |
|---------|--------------|---------------------------|
| 1       | 588 26 39-01 | CABLE, POWER STEER - LHS  |
| 2       | 588 26 39-02 | CABLE, POWER STEER - RHS  |
| 3       | 582 91 78-01 | LEVER, CONTROL            |
| 4       | 581 32 95-01 | SCREW HI-LOW 13-16 X 1.50 |
| 5       | 817 06 04-10 | SCREW 1/4-20 X .625       |
| 6       | 532 43 17-62 | PIN, GROOVED              |
| 7       | 812 00 00-14 | E-RING                    |



| KEY NO. | PART NO.     | DESCRIPTION                            |
|---------|--------------|--|
| 1       | 581 12 39-02 | LEVER CONTROL SPEED/DEFL               |
| 2       | 581 24 16-02 | LEVER CONTROL CHUTE ROT                |
| 3       | 581 32 97-02 | BOLT SHOULDER 1/4-20                   |
| 4       | 581 32 96-01 | SPRING COMPRESSION                     |
| 5       | 586 66 89-01 | NUT FL LOCK 1/4-20                     |
| 6       | 584 46 84-02 | BRACE SUPPORT SPEED                    |
| 7       | 587 03 13-01 | WASHER .625 X .375 X .094<br>NYLON 6/6 |



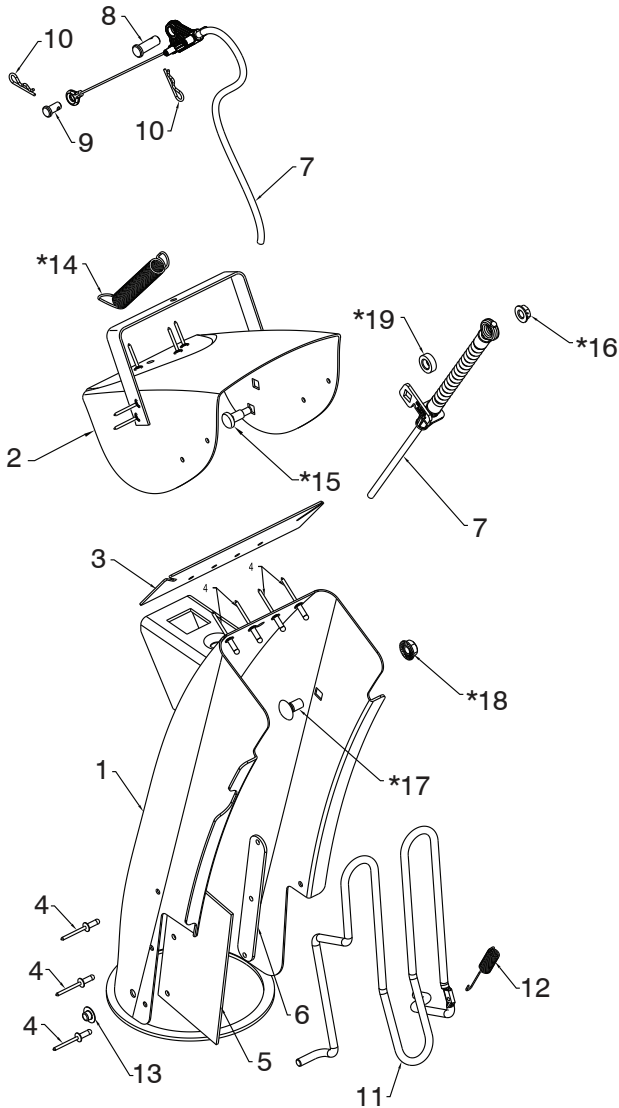
| KEY NO. | PART NO.     | DESCRIPTION                       |
|---------|--------------|-----------------------------------|
| 1       | 590 49 36-01 | GRIP, HEATED, DSST SHO            |
| 2       | 532 44 22-50 | SCREW PAN HD TORX<br>1/4-20 X .75 |

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# REPAIR PARTS

# CONTROL PANEL / DISCHARGE CHUTE

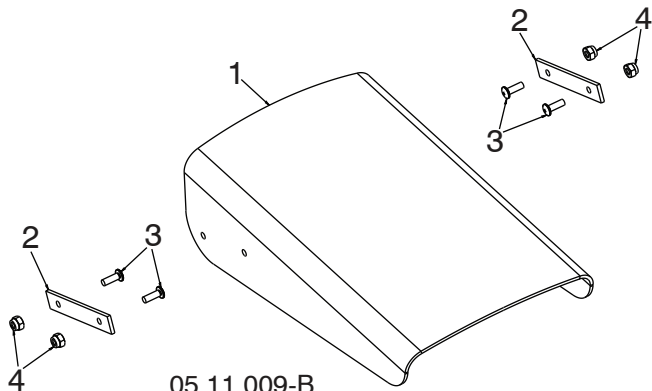
SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



05.11.008-G

| KEY NO. | PART NO.     | DESCRIPTION                                |
|---------|--------------|--|
| 1       | 588 07 78-02 | CHUTE WELDMENT (INCLUDES 1, 2, 3, 4, 5, 6) |
| 2       | -----        | DEFLECTOR RIVET                            |
| 3       | -----        | DEFLECTOR SEAL                             |
| 4       | -----        | POP RIVET                                  |
| 5       | -----        | CHUTE SNOW SHIELD                          |
| 6       | -----        | SHIELD STRAP RETAINER                      |
| 7       | 590 58 70-02 | CABLE ASM DEFLECTOR - BOWDEN               |
| 8       | 581 32 94-01 | PIN CLEVIS 5/16 X .875                     |
| 9       | 585 80 83-01 | PIN CLEVIS 1/4 X .312                      |
| 10      | 532 42 33-03 | HAIRPIN RETAINER                           |
| 11      | 593 62 22-01 | CHUTE GUARD                                |
| 12      | 532 43 56-16 | GUARD RETURN SPRING                        |
| 13      | 532 05 93-49 | PUSH NUT                                   |
| *14     | 532 18 45-05 | DEFLECTOR SPRING                           |
| *15     | 501 41 73-01 | CARRIAGE BOLT 1/4-20 X .544                |
| *16     | 585 69 14-01 | NUT 1/4-20                                 |
| *17     | 585 83 20-01 | CARRIAGE BOLT 3/8-16 X .625                |
| *18     | 873 97 05-00 | NUT 5/16-18                                |
| *19     | 501 41 74-01 | WASHER .326 X .625 X .205 NYLON            |

**NOTE:** ALL ITEMS MARKED WITH AN \* ARE PROVIDED IN THE BAG OF ITEMS SHIPPED LOOSE WITH PRODUCT.



05.11.009-B

| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 532 42 11-38 | SHIELD DEFLECTOR               |
| 2       | 532 43 58-31 | STRAP                          |
| 3       | 586 11 80-01 | SCREW MACHINE 8-32 X .50 - BLK |
| 4       | 586 11 81-01 | NUT HEX NYLOCK 8-32 - BLK      |

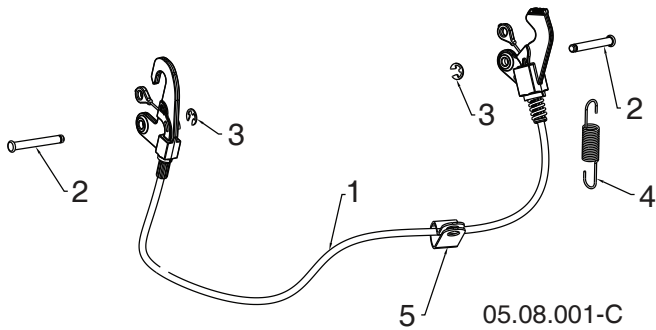
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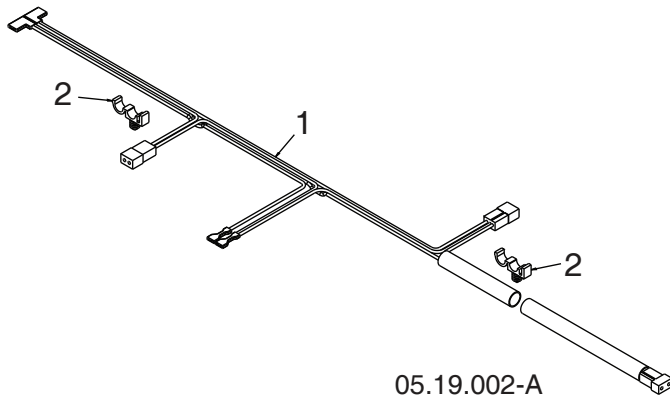
# REPAIR PARTS

# CONTROL PANEL / DISCHARGE CHUTE

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION      |
|---------|--------------|------------------|
| 1       | 593 85 34-01 | CABLE INTERLOCK  |
| 2       | 532 43 17-62 | PIN GROOVED      |
| 3       | 812 00 00-14 | E-RING           |
| 4       | 581 15 12-01 | SPRING RETURN    |
| 5       | 532 19 79-91 | CLIP CABLE BLACK |



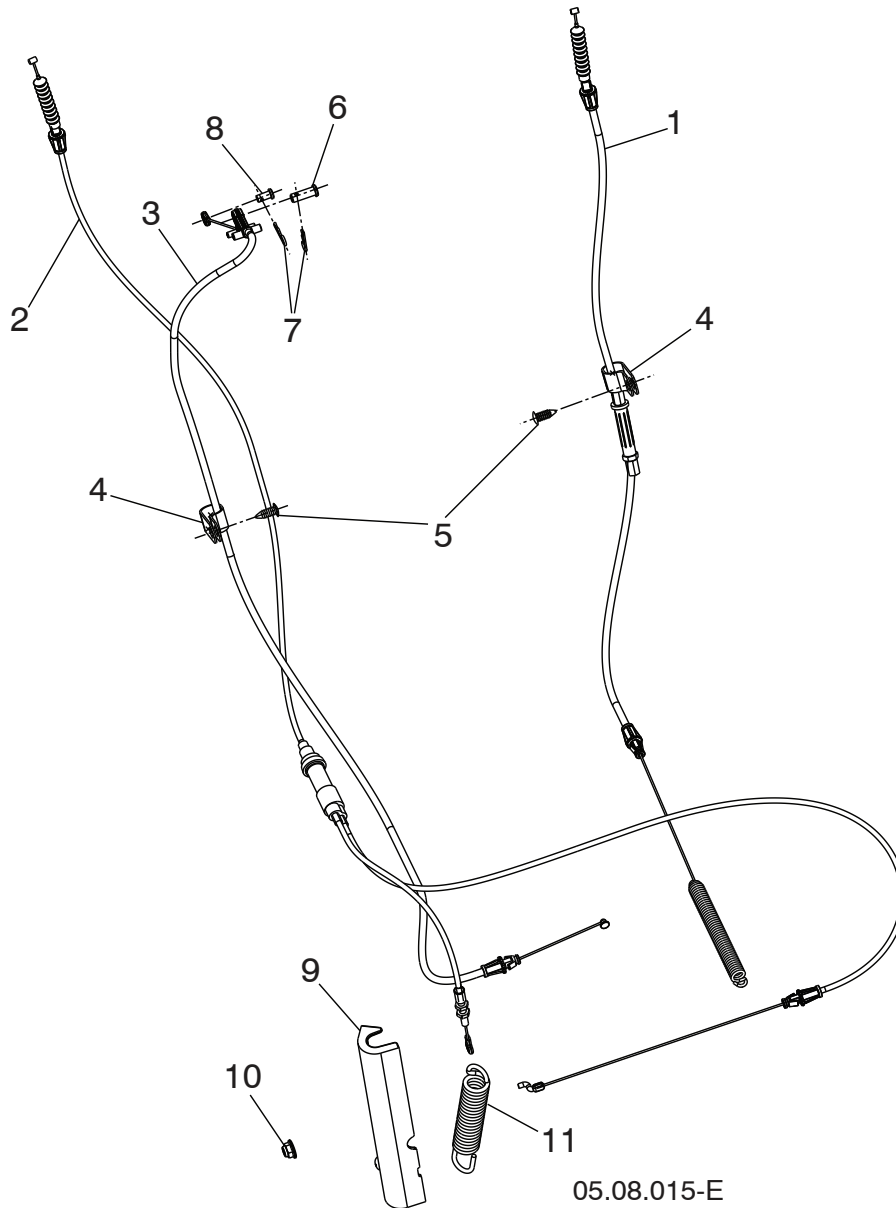
| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 1       | 587 53 57-01 | HARNESS WIRE LIGHTS & GRIPS |
| 2       | 532 14 50-06 | WIRE RETAINER               |

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REPAIR PARTS

CONTROL PANEL / DISCHARGE CHUTE

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



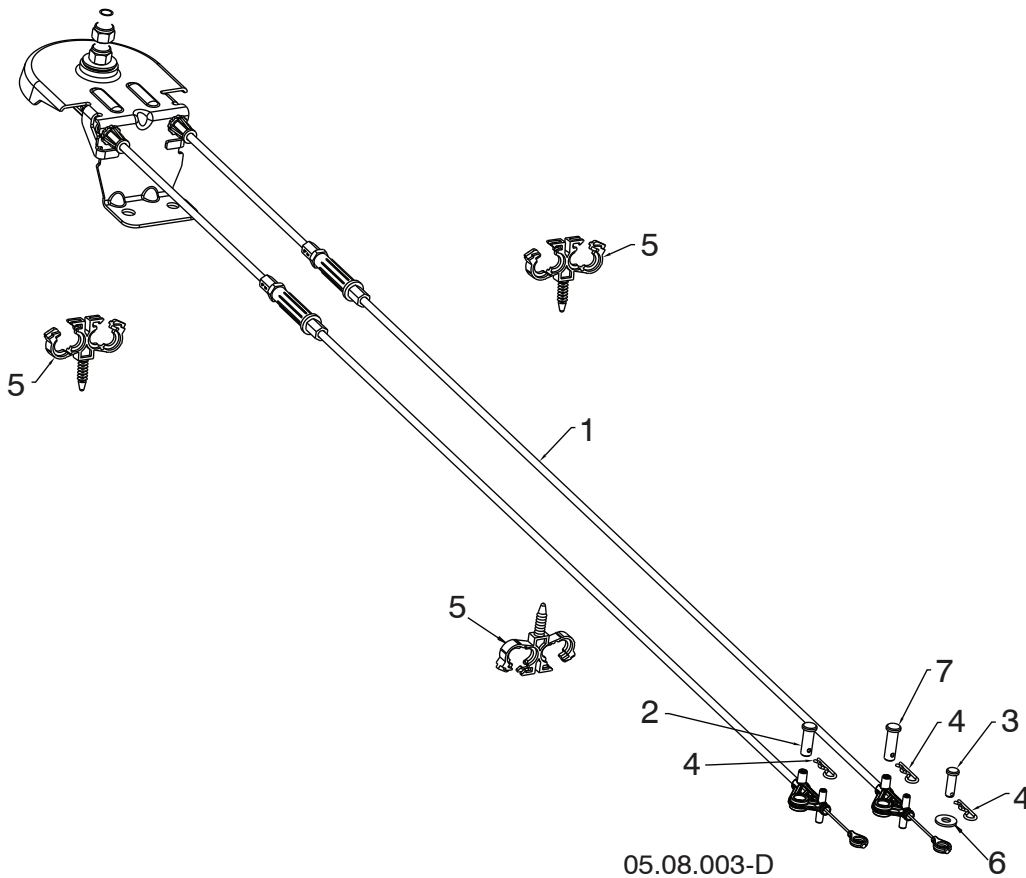
| KEY NO. | PART NO.     | DESCRIPTION         |
|---------|--------------|---------------------|
| 1       | 501 65 66-03 | CABLE CONTROL DRIVE |
| 2       | 579 76 36-01 | CABLE CONTROL AUGER |
| 3       | 593 84 84-01 | CABLE CONTROL SPEED |
| 4       | 532 19 79-91 | CLIP CABLE          |
| 5       | 532 42 81-24 | FASTENER PUSH .250  |
| 6       | 581 32 94-01 | PIN CLEVIS 5/16     |
| 7       | 532 42 33-03 | HAIRPIN             |
| 8       | 585 80 83-01 | PIN CLEVIS 1/4      |
| 9       | 589 26 52-01 | CABLE COVER         |
| 10      | 594 94 44-01 | 5/16-18 HEX NUT     |
| 11      | 594 71 65-01 | AUGER SPRING        |

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**REPAIR PARTS**

**CONTROL PANEL / DISCHARGE CHUTE**

**SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27**



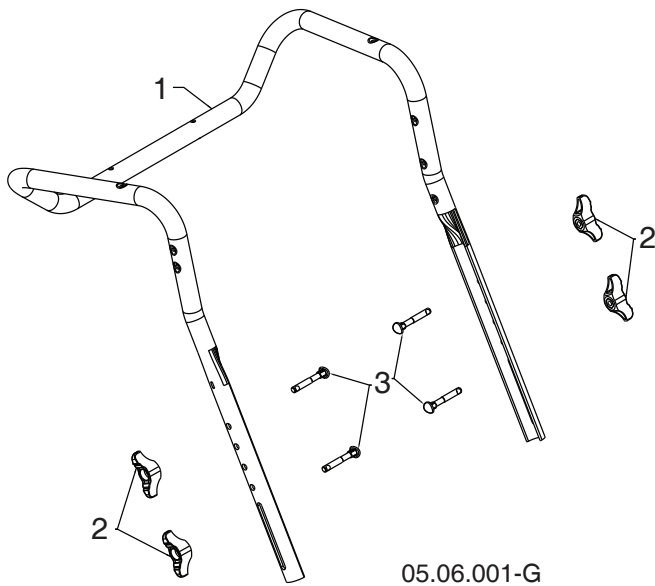
| KEY NO. | PART NO.     | DESCRIPTION           |
|---------|--------------|-----------------------|
| 1       | 581 68 03-02 | CABLE ROTATOR ASM     |
| 2       | 581 32 94-01 | PIN CLEVIS 5/16 X 7/8 |
| 3       | 877 10 08-12 | PIN CLEVIS 1/4 X 3/4  |
| 4       | 532 42 33-03 | HAIRPIN SOFT ZINC     |
| 5       | 584 65 22-01 | CLIP CONDUIT DOUBLE   |
| 6       | 586 68 21-01 | WASHER                |
| 7       | 587 13 08-03 | PIN CLEVIS 5/16 X 1   |

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# REPAIR PARTS

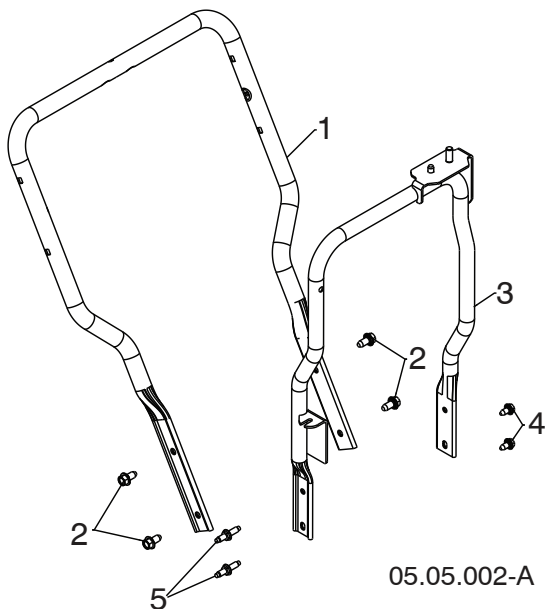
# HANDLES

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION                                   |
|---------|--------------|---|
| 1       | 588 16 08-03 | UPPER HANDLE                                  |
| 2       | 532 19 19-38 | HANDLE KNOB STD BLACK                         |
| 3       | 588 05 99-01 | SCREW 5/16-18 X 2.25 CON CAVE HEAD WITH PATCH |

05.06.001-G



| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 588 67 21-03 | LOWER HANDLE                   |
| 2       | 817 00 06-12 | SCREW HEX WASH HD 3/8-16 X .75 |
| 3       | 589 26 45-02 | CHUTE ROTATOR SUPPORT ASM      |
| 4       | 817 00 05-10 | BOLT HEX 5/16-18               |
| 5       | 582 91 79-01 | STUD - BOLTED HEX HEAD         |

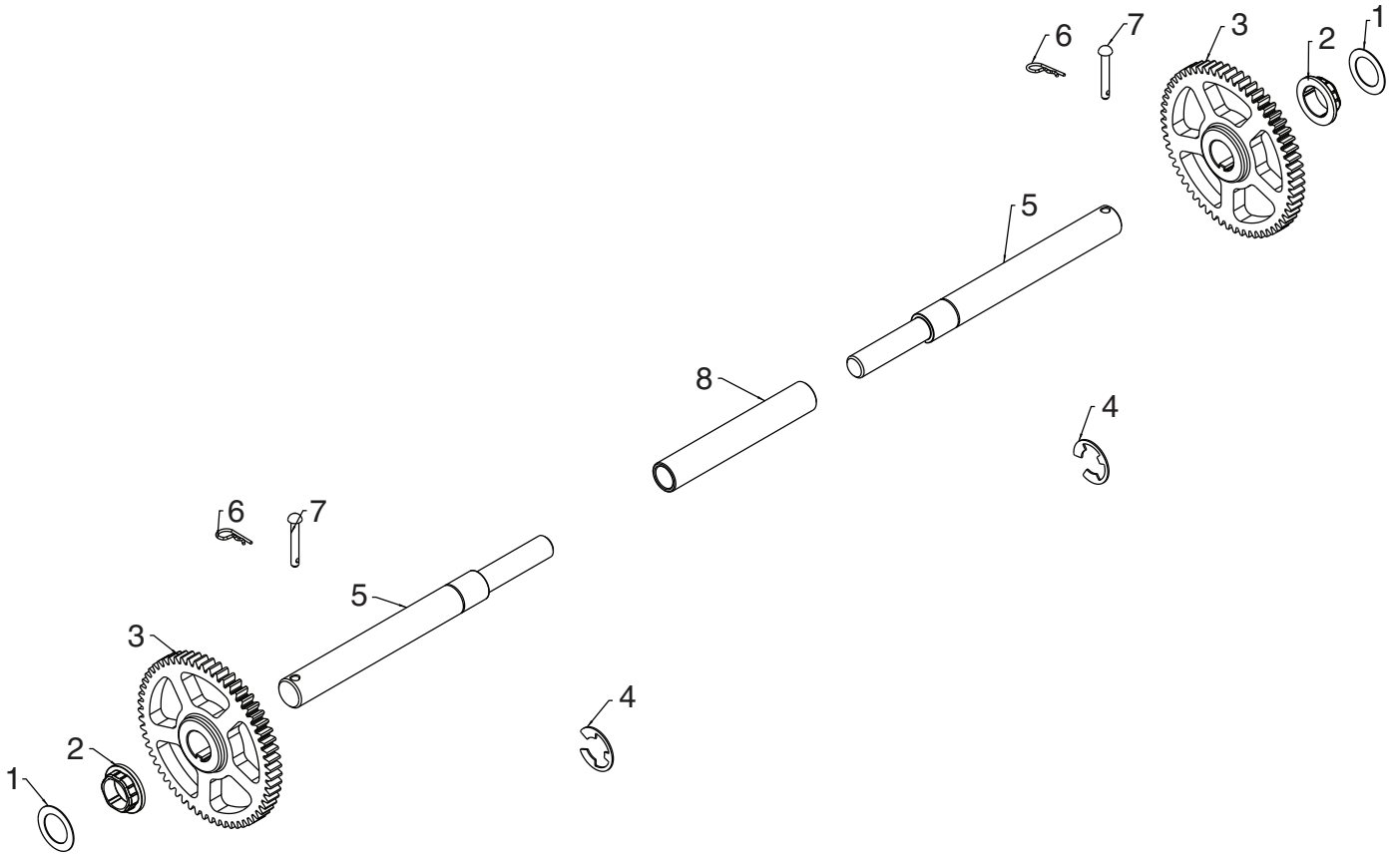
05.05.002-A

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# REPAIR PARTS

# DRIVE

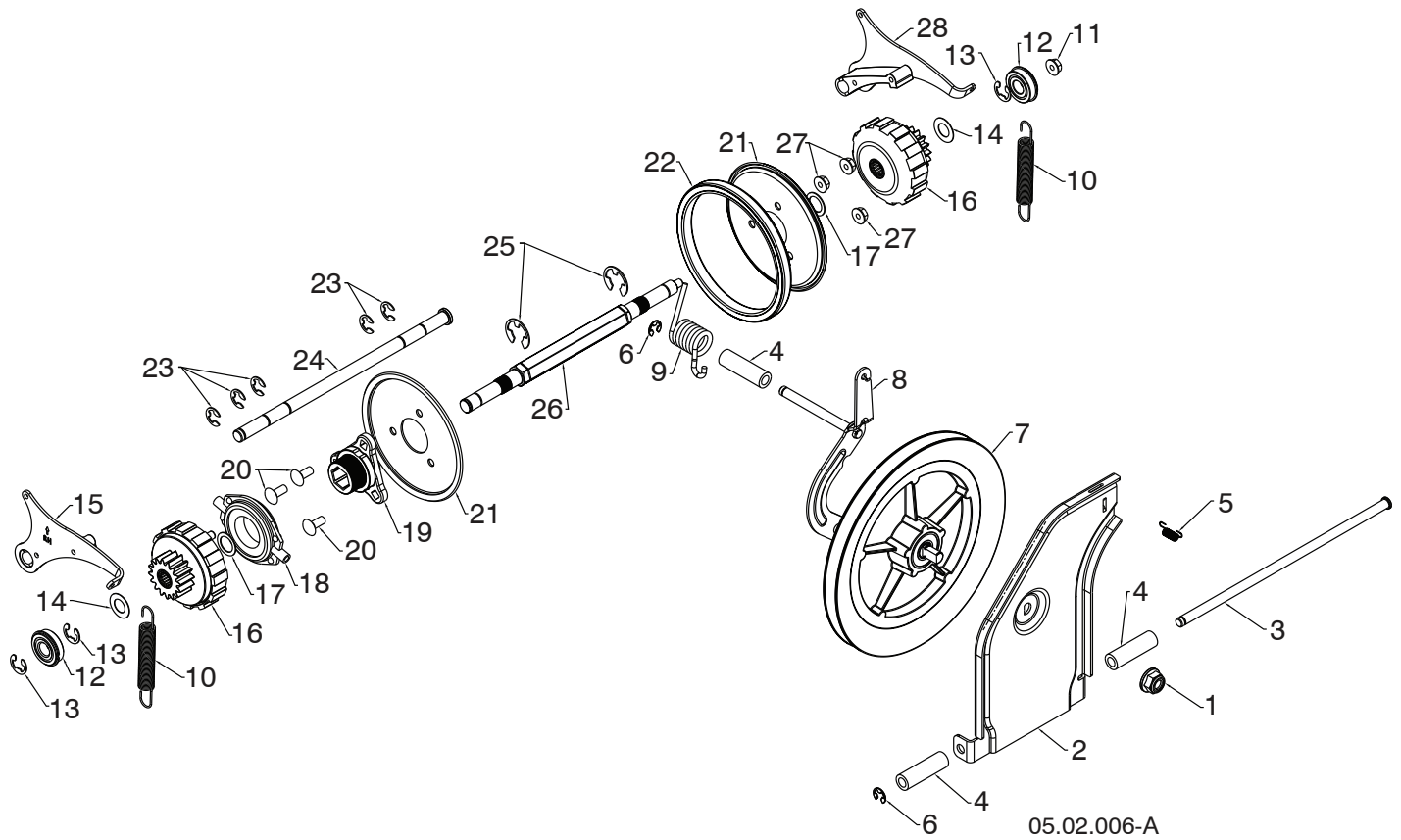
SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



05.03.002-B

| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 1       | 532 44 49-49 | WASHER 1.00                 |
| 2       | 587 97 89-01 | BUSHING HEX 1 SHAFT         |
| 3       | 588 51 86-01 | GEAR 59T DRIVEN             |
| 4       | 812 00 00-53 | RETAINING RING              |
| 5       | 580 75 26-01 | AXLE SHAFT SPLIT            |
| 6       | 532 12 47-88 | RETAINER SPRING 1 ZINC      |
| 7       | 532 17 12-71 | RIVET RD HD DRILLED 1/4 DIA |
| 8       | 580 75 25-01 | AXLE SLEEVE                 |

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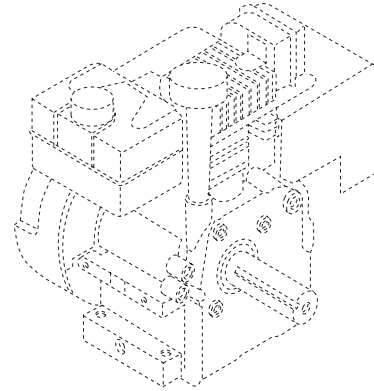
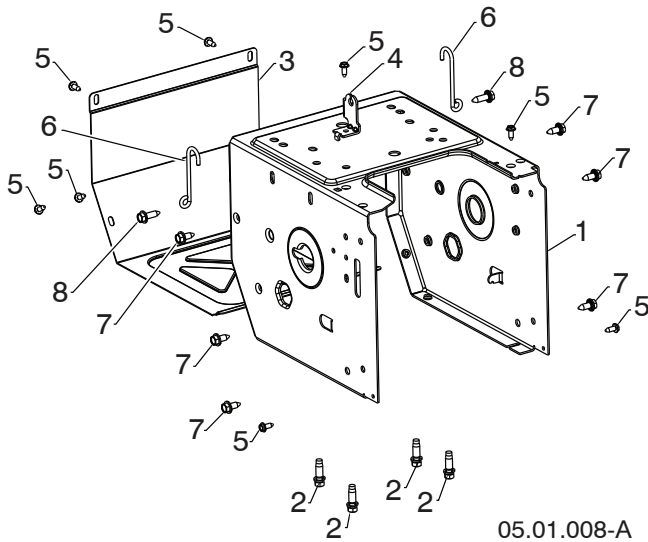
| KEY NO. | PART NO.     | DESCRIPTION                           |
|---------|--------------|---------------------------------------|
| 1       | 521 99 11-02 | NUT HEX FLANGE LK 1/2-13              |
| 2       | 592 72 33-02 | TIP PLATE FRICTION PULLEY             |
| 3       | 581 12 30-02 | ROD TIP PLATE                         |
| 4       | 581 73 27-01 | SPACER DRIVE                          |
| 5       | 532 19 38-85 | LATCH SPRING                          |
| 6       | 595 84 11-01 | E-RING RETAINER                       |
| 7       | 581 32 84-02 | TEXTURED DRIVE PULLEY ASSEMBLY        |
| 8       | 587 19 34-03 | BRACKET YOKE ASSEMBLY                 |
| 9       | 581 31 53-01 | SPRING TORSION DRIVE                  |
| 10      | 585 26 38-01 | EXTENSION SPRING                      |
| 11      | 585 69 15-01 | NUT HEX FLANGE LOCK 5/16-18           |
| 12      | 580 75 62-01 | BEARING 9/16 I.D. 1622-2RSNR          |
| 13      | 580 75 61-02 | RETAINING RING 1622-2RSNR             |
| 14      | 580 75 13-01 | WASHER FLAT .59 I.D. X 1.065 X 25 GA  |
| 15      | 580 75 66-01 | PAWL ASM RH                           |
| 16      | 580 75 60-01 | GEAR ASM PLANETARY                    |
| 17      | 580 75 63-01 | WASHER FLAT .6875 I.D. X 1.00 X 21 GA |
| 18      | 597 41 28-01 | TRUNNION BEARING ASM                  |
| 19      | 581 09 09-01 | HUB RUBBER WHEEL                      |
| 20      | 872 05 05-06 | BOLT CARRIAGE 5/16-18 X .75           |
| 21      | 581 09 10-02 | PLATE RUBBER WHEEL                    |
| 22      | 597 36 28-01 | FRICTION DRIVE RUBBER RING            |
| 23      | 586 64 43-01 | E-RING                                |
| 24      | 580 75 51-01 | ROD PAWL                              |
| 25      | 812 00 00-22 | E-RING                                |
| 26      | 580 75 24-01 | SHAFT REDUCTION PWR STR               |
| 27      | 532 75 11-53 | NUT HEX FLANGE LK 5/16-18             |
| 28      | 580 75 67-01 | PAWL ASM LH                           |

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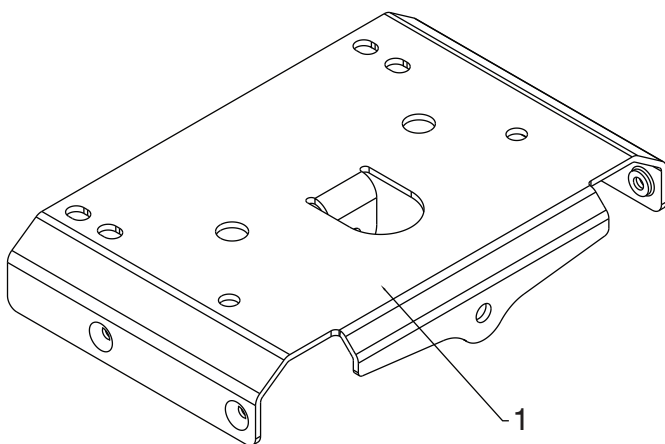
# REPAIR PARTS

# CHASSIS / ENGINE / PULLEYS

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION                         |
|---------|--------------|-------------------------------------|
| --      | 580 42 61-08 | COMPLETE LCT ENGINE PW2HK18850178Y  |
| 1       | 589 26 47-05 | FRAME                               |
| 2       | 532 15 04-06 | ENGINE BOLT 3/8-16 X 1.280 DOGPOINT |
| 3       | 580 83 95-05 | FRAME COVER                         |
| 4       | 501 06 04-03 | SHIFTER BRACKET                     |
| 5       | 582 90 69-01 | SCREW HEX WASHER 1/4-20 X 5/8       |
| 6       | 588 95 45-01 | WIREFORM SUPPORT CABLE              |
| 7       | 532 42 88-67 | BOLT HEXHD WASHER 5/16-18 X .75     |
| 8       | 585 21 75-01 | BOLT HEXHD WASHER 5/16-18 X 1.00    |



| KEY NO. | PART NO.     | DESCRIPTION          |
|---------|--------------|----------------------|
| 1       | 585 54 60-02 | LARGE MOUNTING PLATE |

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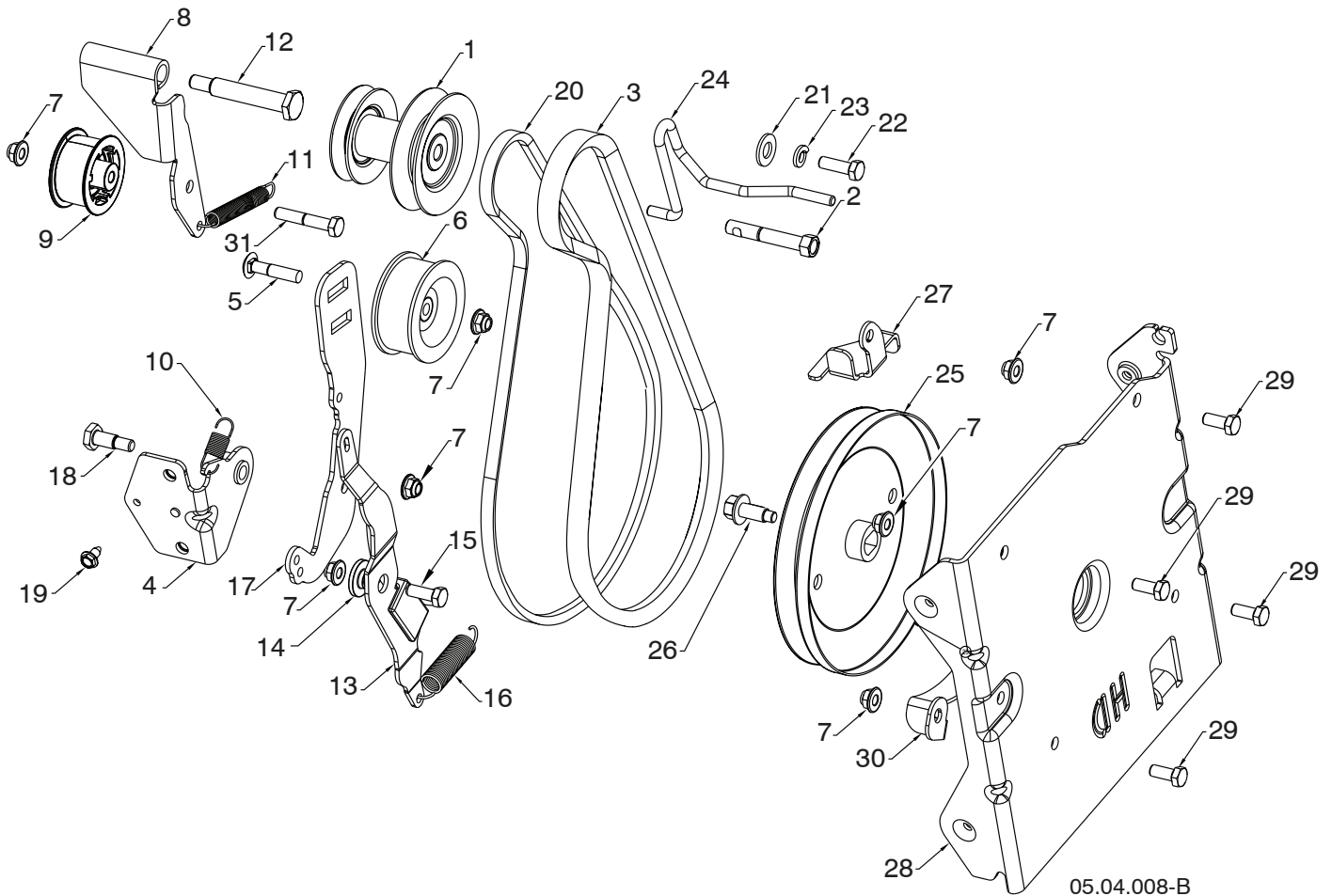
**IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.



# REPAIR PARTS

# CHASSIS / ENGINE / PULLEYS

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



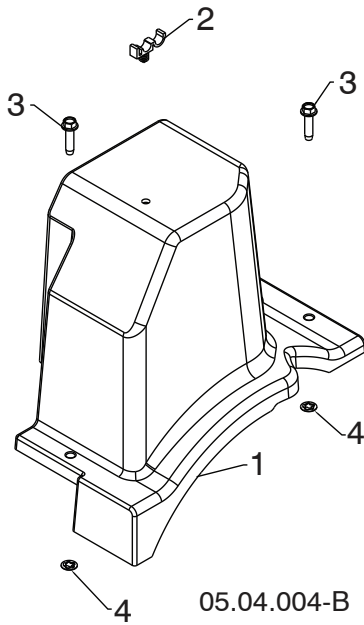
| KEY NO. | PART NO.     | DESCRIPTION                 | KEY NO. | PART NO.     | DESCRIPTION                                 |
|---------|--------------|-----------------------------|---------|--------------|---|
| 1       | 589 26 22-01 | PULLEY ENGINE               | 17      | 589 26 29-02 | ARM IDLER                                   |
| 2       | 582 38 84-01 | BOLT                        | 18      | 589 26 36-01 | SCREW HEX HEAD SHOULDER                     |
| 3       | 589 26 26-02 | BELT 5L                     | 19      | 817 06 04-08 | SCREW                                       |
| 4       | 589 26 34-02 | BRACKET WELDMENT IDLER ARM  | 20      | 582 64 07-02 | BELT 3L                                     |
| 5       | 589 28 45-01 | BOLT CARRIAGE 5/16-18       | 21      | 596 20 41-01 | WASHER                                      |
| 6       | 589 26 27-02 | PULLEY IDLER                | 22      | 874 61 05-12 | SCREW                                       |
| 7       | 594 94 44-01 | NUT                         | 23      | 596 23 88-01 | WASHER                                      |
| 8       | 593 19 25-02 | ARM WELDMENT IDLER          | 24      | 597 20 76-01 | GUIDE BELT 3L FRICTION 5L IMPELLER          |
| 9       | 581 14 14-02 | PULLEY IDLER FLANGELESS 2.0 | 25      | 589 26 38-01 | PULLEY IMPELLER DD 5L HD                    |
| 10      | 589 26 37-01 | SPRING IDLER RETURN         | 26      | 595 51 79-01 | SCREW FLANGE HEAD CAP WITH DOG POINT 3/8-16 |
| 11      | 580 75 30-01 | SPRING                      | 27      | 589 26 25-05 | GUIDE BELT 5L                               |
| 12      | 581 41 38-01 | BOLT                        | 28      | 501 59 54-02 | INTERFACE BRACKET                           |
| 13      | 579 76 33-01 | ARM IMPELLER BRAKE HD       | 29      | 596 03 05-01 | SCREW                                       |
| 14      | 587 34 37-01 | BUSHING                     | 30      | 581 63 20-02 | LOWER BELT KEEPER                           |
| 15      | 596 32 22-01 | BOLT                        | 31      | 874 76 05-28 | SCREW 5/16-18 X 1.75                        |
| 16      | 579 76 35-01 | SPRING EXTENSION BRAKE      |         |              |   |

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# REPAIR PARTS

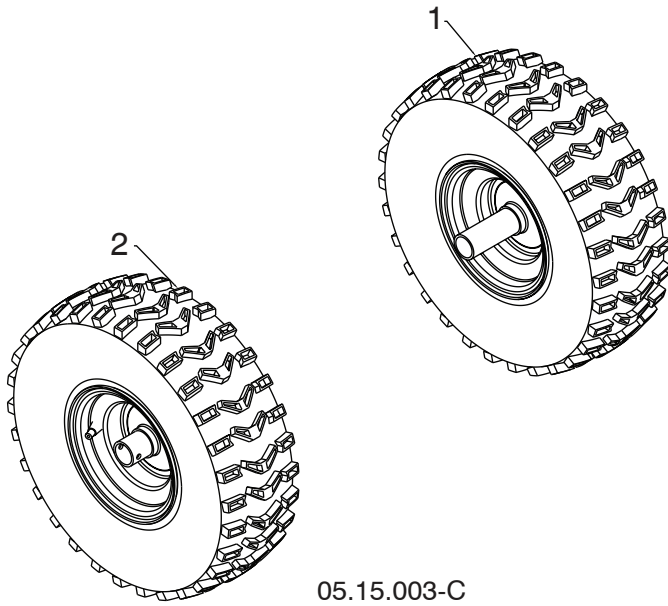
# CHASSIS / ENGINE / PULLEYS

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



| KEY NO. | PART NO.     | DESCRIPTION                      |
|---------|--------------|----------------------------------|
| 1       | 587 10 55-01 | BELT COVER HI CRANK              |
| 2       | 532 14 50-06 | CABLE GUIDE                      |
| 3       | -----        | BOLT HEX WSH THDRL 1/4-20<br>X 1 |
| 4       | -----        | PALNUT 1/4 IN                    |

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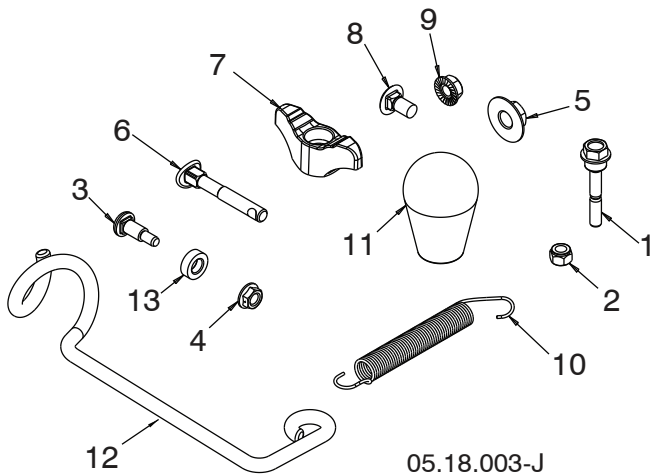
| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 586 71 04-01 | WHEEL 15X5.00 NPS LH 1.00 K478 |
| 2       | 586 71 03-01 | WHEEL 15X5.00 NPS RH 1.00 K478 |

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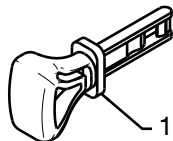
# REPAIR PARTS

# BAG OF PARTS

SNOW THROWER - MODEL NO. ST 327 (96193012701), PRODUCT NO. 961 93 01-27



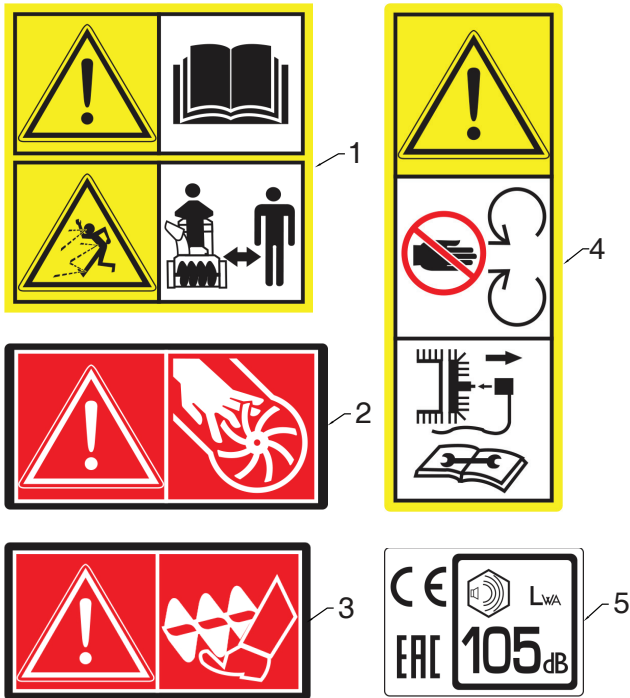
| KEY NO. | PART NO.     | DESCRIPTION                     |
|---------|--------------|---------------------------------|
| 1       | 588 07 75-02 | BOLT 1/4-20 X 1.81              |
| 2       | 595 08 66-01 | NUT NYLOCK 1/4-20               |
| 3       | 501 41 73-01 | BOLT SHOULDER                   |
| 4       | 585 69 14-01 | NUT HEX FL 1/4-20 CTR           |
| 5       | 585 69 10-01 | NUT NYLOCK 3/8-16               |
| 6       | 588 05 99-01 | BOLT 5/16-18 X 2.25 CONCAVE     |
| 7       | 532 19 19-38 | KNOB 5/16-18 TWO-WING           |
| 8       | 585 83 20-01 | BOLT 5/16-18 X .625             |
| 9       | 873 97 05-00 | NUT SERR FL LOCK 5/16-18        |
| 10      | 532 18 45-05 | SPRING DEFLECT CHUTE            |
| 11      | 581 69 75-01 | KNOB SOFT TOUCH SLOTTED         |
| 12      | 596 97 68-01 | SUPPORT ROTATION CABLE          |
| 13      | 501 41 74-01 | WASHER NYLON                    |
| NI      | 580 94 77-05 | BAG PLASTIC 6.5X10.5<br>WARNING |
| NI      | 588 07 76-10 | KIT REPLACEMENT BAG OF<br>PARTS |



01.14.009-B

| KEY NO. | PART NO.     | DESCRIPTION             |
|---------|--------------|-------------------------|
| 1       | 532 44 30-59 | SAFETY IGNITION KEY KIT |

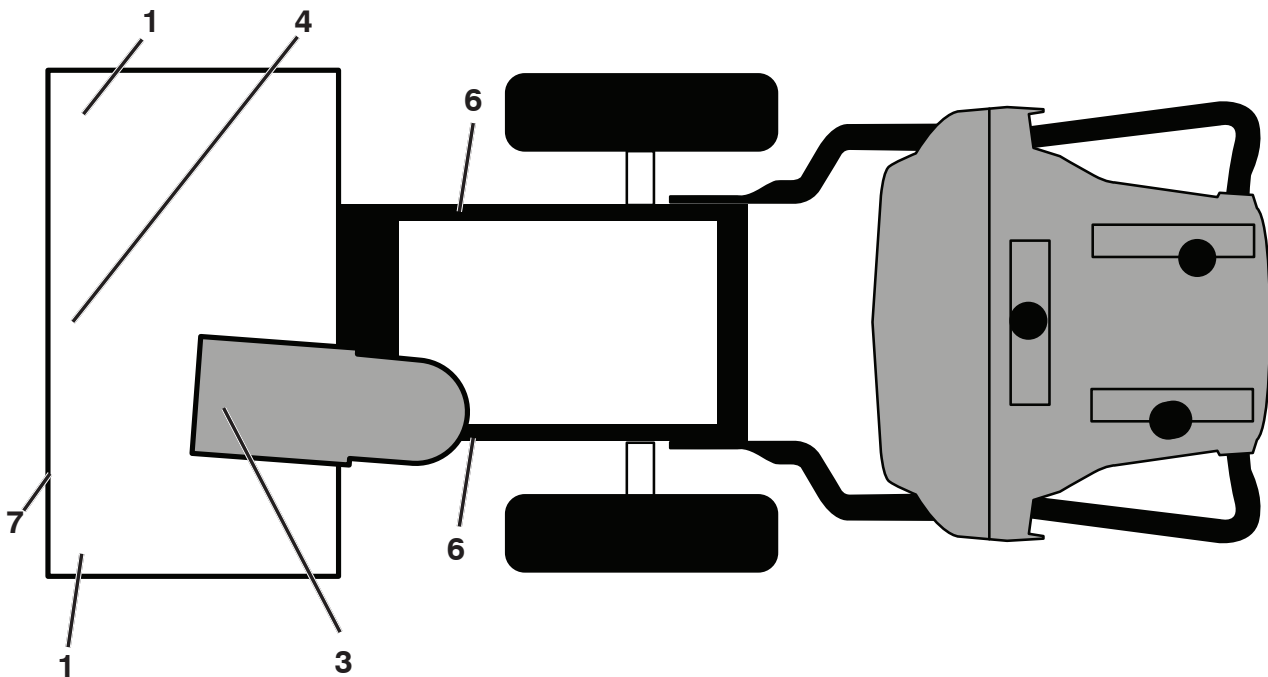
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| KEY NO. | PART NO.     | DESCRIPTION        |
|---------|--------------|--------------------|
| 1       | 532 18 40-45 | DECAL AUGER        |
| 2       | 590 81 22-01 | DECAL CHUTE        |
| 3       | 532 19 96-83 | DECAL AUGER SAFETY |
| 4       | 532 18 40-28 | DECAL BELT GUIDE   |
| 5       | 589 59 27-01 | DECAL NOISE LEVEL  |

05.16.002-B

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm  
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**KEY PART  
NO. NO.**

**DESCRIPTION**

|    |              |                                  |
|----|--------------|----------------------------------|
| 1  | 532 19 96-83 | DECAL, DANGER                    |
| 3  | 590 81 22-01 | DECAL, DANGER, DEFLECTOR         |
| 4  | 532 18 40-45 | DECAL, DANGER                    |
| 6  | 532 18 40-28 | DECAL                            |
| 7  | 593 09 64-01 | DECAL, AUGER FRONT               |
| -- | 590 69 72-01 | DECAL, ENGINE REWIND (NOT SHOWN) |
| -- | 532 42 86-77 | "H" EMBLEM (NOT SHOWN)           |
| -- | 589 59 27-01 | DECAL, NOISE LEVEL (NOT SHOWN)   |
| -- | 115 99 61-20 | OPERATOR'S MANUAL, EURO          |
| -- | 115 99 61-10 | OPERATOR'S MANUAL, SCAN          |
| -- | 115 99 61-50 | OPERATOR'S MANUAL, EBLOC         |
| -- | 115 99-61-40 | OPERATOR'S MANUAL, BALTIC        |

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm

**IMPORTANT:** Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

# ENGINE, LCT

# COMPLETE ENGINE-580426108

GEN II 291/306/369/414/420cc Snow Engines

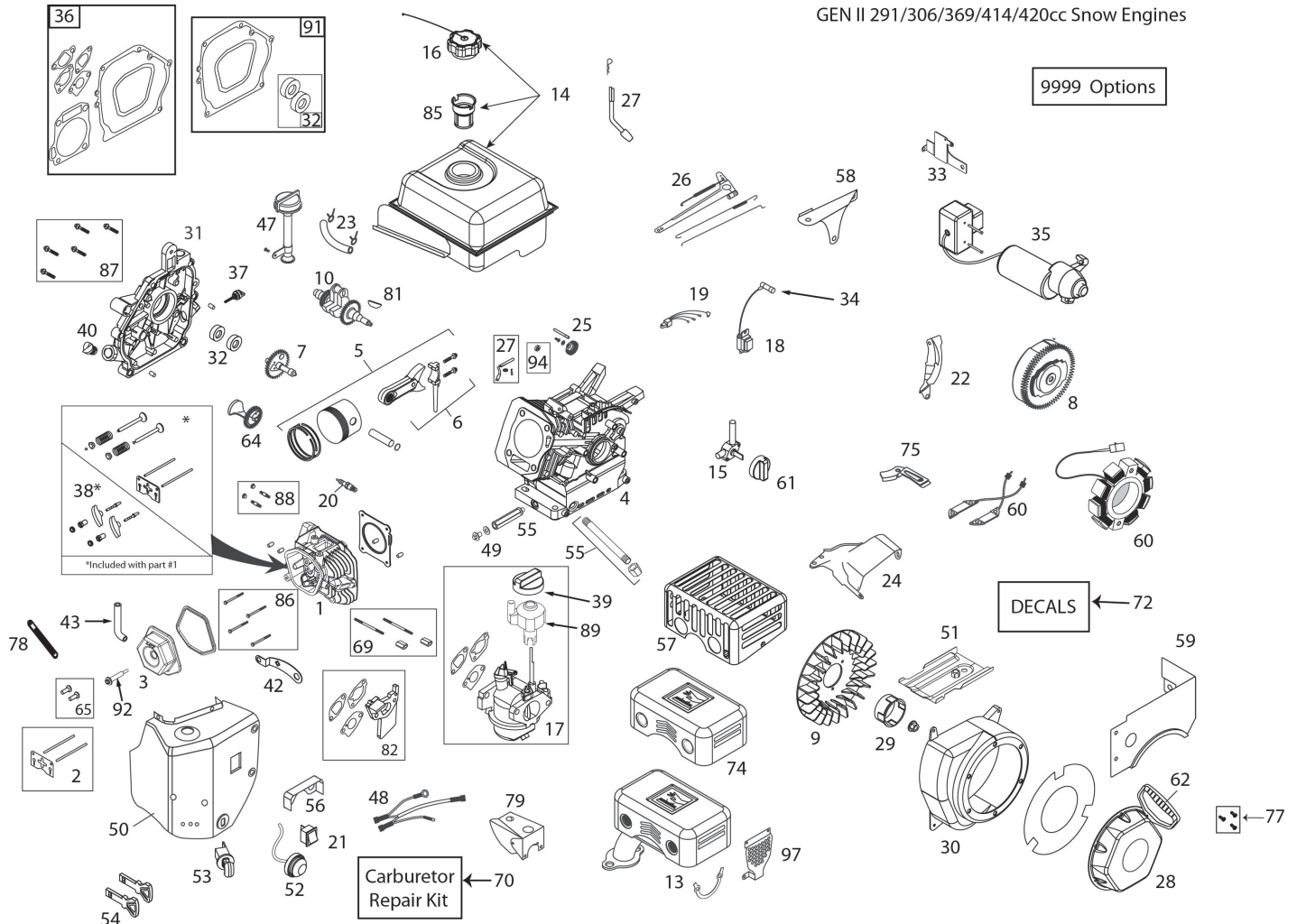


ILLUSTRATION FOR REFERENCE PURPOSES ONLY

| KEY NO. | PART NO.     | DESCRIPTION  | KEY NO. | PART NO.     | DESCRIPTION   |
|---------|--------------|--|---------|--------------|---|
| 1       | 532 42 92-54 | CYLINDER HEAD ASSEMBLY - 291CC (INCL. GASKET)          | 13      | 587 19 87-01 | QUIET MUFFLER-HOP-369CC-SNOW                              |
| 2       | 532 42 96-13 | PUSH ROD & PLATE KIT (291CC)(INCL. VALVE COVER GSKT)   | 14      | 532 43 48-89 | FUEL TANK (291CC-SNOW) (3.6L BLACK W/PLASTIC CAP)         |
| 3       | 532 42 93-03 | VALVE COVER (291/414CC) (INCL. GASKET)                 | 15      | 532 42 92-34 | FUEL TANK ON/OFF VALVE (PETCOCK) - GEN II SNOW            |
| 4       | 587 14 25-01 | CYLINDER - 291CC SNOW                                  | 16      | 532 42 92-11 | FUEL TANK CAP - BLACK PLASTIC (VENTED)(SAME ASSKSN0301.1) |
| 5       | 532 42 92-58 | PISTON & ROD ASSEMBLY (291CC)                          | 17      | 587 12 46-01 | CARBURETOR (L11D) (291CC SNOW W/IDLE-DOWN)                |
| 6       | 587 14 26-01 | CONNECTING ROD ASSEMBLY (291CC)                        | 18      | 532 44 38-97 | IGNITION COIL (CDI) (291-414CC)(HI-TEMP) - LQA            |
| 7       | 532 42 92-53 | CAMSHAFT - MCR (291CC) (INCL. COVER GASKET)            | 19      | NA           | NA  |
| 8       | 532 44 38-95 | FLYWHEEL - ELECTRIC START (5-CHARGING MAGNETS) (291CC) | 20      | 532 42 92-55 | SPARK PLUG (SAME AS SK2083810.1)                          |
| 9       | 532 42 92-38 | COOLING FAN - FLYWHEEL (PLASTIC - 291CC)               | 21      | 532 42 92-23 | ON/OFF SWITCH - ROCKER (SAME AS SKSN0403.1)               |
| 10      | 590 92 22-01 | CRANKSHAFT (#18 KEYED 291CC SNOW)                      | 22      | NA           | NA  |
|         |              |  | 23      | 532 43 21-46 | FUEL HOSE KIT (229MM)                                     |
|         |              |  | 24      | 532 43 55-79 | SPEED CONTROL BRACKET (FIXED)                             |

**ENGINE, LCT****COMPLETE ENGINE-580426108**

| <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                              | <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                                     |
|----------------|-----------------|---|----------------|-----------------|--|
| 25             | 532 42 92-92    | GOVERNOR GEAR ASSEMBLY                          | 57             | 582 66 84-01    | CS SHEILD  |
| 26             | 532 42 92-48    | GOVERNOR ARM & LINK KIT (291CC SNOW)-LQA        | 58             | 532 42 92-25    | SHIELD - GOVERNOR LLNKAGE -SNOW                        |
| 27             | 532 42 92-50    | GOVERNOR ARM PADDLE                             | 59             | 582 62 14-01    | FUEL TANK SKIRT (FOR JPC STARTER)                      |
| 28             | 582 62 11-01    | RECOIL STARTER - JPC                            | 60             | 532 44 38-96    | CHARGING COIL (60-WATT AC) (291/414CC)                 |
| 29             | 582 62 13-01    | STARTER CUP - 60MM (JPC)                        | 61             | 532 43 27-52    | FUEL CONTROL KNOB (GEN II SNOW - RED)                  |
| 30             | 582 62 12-01    | BLOWER HSG (FOR FRONT OIL DRAIN)                | 62             | 532 44 38-99    | STARTER GRIP-SNOW (DELUXE)                             |
| 31             | 532 42 92-41    | CRANKCASE COVER ASSY (HOFT & 2-LOW FILLS)       | 64             | NA              | NA   |
| 32             | 532 42 92-83    | OIL SEAL KIT                                    | 65             | 581 37 29-01    | TAPPET KIT (291/414CC)(SET OF 2)                       |
| 33             | 587 14 28-01    | ELECTRIC STARTER SWITCHBOX BRACKET - 291CC SNOW | 69             | 586 32 66-01    | CARBURETOR MTG STUD KIT (2) (291CC SNOW)               |
| 34             | 532 43 69-66    | SPARK PLUG BOOT - WITH METAL SHIELD (SNOW)      | 70             | 580 35 37-01    | CARBURETOR REPAIR KIT (291/414CC)                      |
| 35             | 532 43 74-63    | 230V ELECTRIC STARTER (291CC)                   | 74             | 587 37 53-01    | MUFFLER HEAT SHIELD                                    |
| 36             | 532 42 96-15    | ENGINE GASKET KIT (291CC)                       | 75             | 590 92 25-01    | WIRE GUARD PLATE                                       |
| 37             | 532 43 55-34    | SMALL BLACK OIL DIPSTICK (PLASTIC)              | 77             | 532 43 26-88    | RECOIL BOLT KIT (3 BOLTS PER KIT)                      |
| 38             | 532 42 96-12    | ROCKER ARM KIT (291/414CC)(INCL. GASKET)        | 78             | NA              | NA   |
| 39             | 532 42 92-24    | CHOKE CONTROL KNOB (GEN II RED)                 | 79             | 587 15 20-01    | CARBURETOR COVER                                       |
| 40             | 532 42 92-42    | NON-REMOVABLE PLASTIC PLUG (291/414CC)          | 81             | 585 29 72-02    | WOODRUFF FLYWHEEL KEYS (5-PACK) (4X6X18MM) (136/291CC) |
| 42             | 532 42 92-57    | CDI BOX BRACKET-SNOW                            | 82             | 585 02 05-02    | 291CC CARBURETOR SPACER KIT                            |
| 43             | 587 17 96-01    | BREATHER TUBE                                   | 85             | 586 32 56-01    | FUEL TANK STRAINER                                     |
| 47             | 532 42 92-37    | HIGH OIL-FILL TUBE & CAP (NO DIPSTICK)          | 86             | 586 32 74-01    | CYLINDER HEAD BOLT KIT (4) (291-414CC)                 |
| 48             | 532 42 92-84    | WIRE HARNESS (414CC SNOW)                       | 87             | 586 32 72-01    | CC COVER BOLT KIT (7) (291CC)                          |
| 49             | NA              | NA  | 88             | 586 32 68-01    | MUFFLER MTG STUD KIT (2)                               |
| 50             | 532 42 92-06    | HEATER BOX KIT (291CC SNOW)                     | 89             | 587 12 48-01    | SPEED CONTROL KNOB (GREY)                              |
| 51             | 532 42 92-31    | SHIELD - CYLLNDER                               | 91             | 587 99 41-03    | CRANKSHAFT GASKET KIT 291-306CC                        |
| 52             | 532 42 92-18    | PRIMER BULB WITH HOSE-SNOW (SAME AS SKSN0304.1) | 92             | 587 99 52-01    | VALVE COVER BOLT_WITH SEAL                             |
| 53             | 532 42 92-21    | SAFETY KEY SWITCH W/ KEYS (SAME AS SKSN0401.1)  | 94             | NA              | NA   |
| 54             | 532 44 30-59    | KEY SET - RED (2) (SNOW)                        | 97             | NA              | NA   |
| 55             | 587 13 99-01    | OIL DRAIN TUBE (96.5MM) WITH CAP NUT            | 9999           | 586 32 64-01    | HIGH ALTITUDE JET (>6,000 FEET)(291CC L11 CARBURETOR)  |
| 56             | 532 42 92-13    | CARBURETOR VAPOR SHIELD - 414CC SNOW            | 9999           | 579 80 64-01    | BOLT KIT - BLWR HGS/ HEATER BOX/TANK SKIRT             |



