

Illustrated Parts List - IPL Update



Product Name(s)

545FR

Description of change

1. Clutch cover and tube have been modified for better durability. Kit 597 84 21-02 must be used for older products. Tube assy and cover can be bought separately for newer products. See s/n in remark field below.
2. New spare part kit including attachment plate, screw, lock nut.
3. New spare part kit including locking spring and inlet pipe.
4. New air filter for better durability. Nylon 80/32 changed to PA 25/19.

Comments

1. See valid serial numbers below.
2. Fully interchangeable.
3. Fully interchangeable.
4. Fully interchangeable.

Introduced from

Serial number / Date	Remark
From s/n 20194300361 – Up to – 20194300360.	Clutch cover, Tube assy. Clutch cover assy.
2019-08	Attachment plate
2019-10	Inlet pipe assy
2019-10	Air filter

IPL updates

Page title	Ref. no	New part no	Name	Excl. part no.	Remark
Shaft	1	586 26 26-11	Tube assy	586 26 26-04	From s/n 20194300361 -
Shaft	9	597 84 21-02	Clutch cover assy		Up to s/n – 20194300360
Clutch	1	503 95 41-05	Clutch cover	503 95 41-04	From s/n 20194300361 -
Clutch	6	503 20 07-70	Screw IHSCFM	503 20 20-01	From s/n 20194300361 -
Bevel gear	18	583 97 24-01	Attachment plate		New kit, replacing: Screw 537 18 95-01 Attachment plate 503 95 45-01 Lock nut 732 21 16-01
Carburetor & Air filter	27	594 02 80-01	Inlet pipe assy	587 73 65-01	New kit, including: 591 07 12-01 Locking spring 586 94 68-01 Inlet pipe
Carburetor & Air filter	33	537 41 08-04	Air filter	537 41 08-01	
Accessories	8	537 41 08-04	Air filter		Added. For Winter use.