

Illustrated Parts List - IPL Update



Product Name(s)

576 XP AUTO TUNE

Description of change

- 1 AIR FILTER: Reinforced airfilter.
- 2 AIR FILTER: Reinforced airfilter.
- 3 AIR FILTER: Reinforced airfilter.
- 4 TIE WRAP: Improved.
- 5 PLUG WELCH: Replaced.
- 6 CIRCLIP: Replaced.
- 7 THROTTLE SHAFT: Replaced.
- 8 VALVE: Replaced.
- 9 SCREW: Replaced.
- 10 PUMP COVER: No longer orderable, included in kit.
- 11 SCREW IHSCFM: Improved surface treatment.
- 12 GUIDE BUSHING: Does not exist on autotune.
- 13 WORM SCREW: Replaced.
- 14 WORM WHEEL: Replaced.
- 15 WORM WHEEL: Replaced.
- 16 SNAP: Not for 576 autotune.
- 17 CRANKSHAFT ASSY: Improved.
- 18 BALL BEARING: Replaced.
- 19 CYLINDER ASSY: Improved.
- 20 PISTON RING: Replaced.
- 21 PISTON ASSY: Replaced.
- 22 NEEDLE BEARING: Replaced.
- 23 COVER: Orange does not exist on autotune.
- 24 FUEL HOSE: Improved.
- 25 FUEL HOSE: Improved.
- 26 FRONT HANDLE ASSY: Does not exist on autotune.
- 27 GENERATOR STATOR: Improved.
- 28 SHORT CIRCUIT CABLE: Replaced.
- 29 SPARK PLUG CAP: Replaced
- 30 GENERATOR STATOR: Improved
- 31 SPRING CASSETTE ASSY: Lower weight.
- 32 WINTER KIT: Instruction added.

Comments

Introduced from

Serial number / Date	Remark
2012200001	AIR FILTER 544 33 15-04, 544 33 15-05, 544 33 15-06
20111200004/2011-03-29	CIRCLIP 504 02 67-01
20111200004/2011-03-29	THROTTLE SHAFT ASSY 577 57 56-01
20130600026/2013-02-14	SCREW 503 52 36-01
20140600193/2014-02-05	CYLINDER ASSY 575 25 74-06
2013-12-13	PISTON ASSY 575 25 73-04
20120900001/2012-02-20	NEEDLE BEARING 577 57 24-01
20131100004/2013-03-21	FUEL HOSE 581 75 61-06
20131100004/2013-03-21	FUEL HOSE 581 75 62-02
20114500001/2011-11-08	GENERATOR STATOR 576 18 94-01
20114500001/2011-11-08	GENERATOR STATOR 576 18 92-01
20104900001/2010-02-10	SPRING CASSETTE ASSY 505 06-53-01

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IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Carburettor & Air filter	4	544 33 15-04	AIR FILTER	544 33 15-01	80 My
Carburettor & Air filter	4	544 33 15-05	AIR FILTER	544 33 15-02	44 My
Carburettor & Air filter	4	544 33 15-06	AIR FILTER	544 33 15-03	Felt
Carburettor & Air filter	22	537 23 78-01	TIE WRAP	525 83 19-01	
Carburetor details	21	504 62 80-01	PLUG WELCH	503 53 56-01	
Carburetor details	31	504 02 67-01	CIRCLIP	537 38 52-01	
Carburetor details	44	577 57 56-01	THROTTLE SHAFT ASSY	537 38 28-01	
Carburetor details	45	504 62 78-01	VALVE	537 38 30-01	
Carburetor details	46	503 52 36-01	SCREW	503 48 18-01	
Carburetor details	50		PUMP COVER	515 99 77-01	
Chain brake	11	503 20 02-12	SCREW IHSCFM	503 20 07-12	
Chain brake	21		GUIDE BUSHING	537 20 36-01	
Clutch cover	7	537 07 95-02	WORM SCREW	537 07 95-01	
Clutch cover	12	537 07 94-02	WORM WHEEL	537 07 94-01	
Clutch cover	11	537 07 94-02	WORM WHEEL	537 07 94-01	
Crankcase	30		SNAP	503 89 47-01	
Crankshaft	1	505 12 19-02	CRANKSHAFT ASSY	505 12 19-01	
Crankshaft	2	525 43 42-01	BALL BEARING	505 41 60-01	
Cylinder Piston	6	575 25 74-06	CYLINDER ASSY	575 25 74-02	Spare part only
Cylinder Piston	8	522 99 01-01	PISTON RING	503 28 90-47	
Cylinder Piston	9	575 25 73-04	PISTON ASSY	575 25 73-02	
Cylinder Piston	11	577 57 24-01	NEEDLE BEARING	503 25 56-01	
Fuel tank	1		COVER	537 20 55-01	
Fuel tank	10	581 75 61-06	FUEL HOSE	544 32 49-08	
Fuel tank	17	581 75 62-02	FUEL HOSE	544 32 50-02	
Handle	14		FRONT HANDLE ASSY	537 20 59-01	
Handles heated	7	576 18 94-01	GENERATOR STATOR	516 00 25-01	
Ignition System	1	544 91 18-01	SHORT CIRCUIT CABLE	537 20 86-01	
Ignition System	2	506 08 25-01	SPARK PLUG CAP	501 48 54-02	
Ignition System	11	576 18 92-01	GENERATOR STATOR	537 33 02-01	

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Starter	8	505 06-53-01	SPRING CASSETTE ASSY	537 28 34-01	
Winter kit		504 04 57-01	WINTER KIT	504 05 57-02	