

Illustrated Parts List - IPL Update



Product Name(s)

372 XP XTORQ

Description of change

1. Fuel hose .Changed material. Higher durability
2. Spark plug. Certification requirement.
3. Piston. needle bearing. Improved needle bearing.
4. Cylinder cover screw. Improved corrosion protection.
5. Carburetor. New improved carburettor. Changed calibration, new idle speed screw and check valve.
6. Inlet pipe. Valid for all markets with cold conditions.
7. Changing of screws to the handle for better corrosion protection.
8. Changing of screws to the chain brake for better corrosion protection.
9. Pump pinion. New improve for better performance.
10. Clutch spring. New improved.
11. Clutch cover .Worm screw, worm wheel. Change manufacturing method
12. Muffler support. New reinforced.
13. Starter. Screw and washer to the starter pulley replaced with a screw with integrated washer.
14. Starter cord. New improved starter cord
15. Ignition system. Retainer new improved.
16. Crank shaft. New improved needle bearing.
17. Crank case. New screws with improved surface treatment.

	Serial number / Date	Remark
Introduced from	s/n 20124600001	Valid for all parts except Carburetor and pump pinion.
	s/n 20131800193	Carburetor Walbro RWJ-4B
	s/n 20133000001	Pump pinion

Page Title	Ref no	New part no	Name	Excl. part no.	Remark
Fuel tank	10	581 75 62-02	Fuel hose	544 32 50-02	
	17	581 75 61-06	Fuel hose	544 32 49-06	
Cylinder piston	2	503 23 51-11	Spark plug, NGK BPMR7A	503 23 51-08	Remain as a spare part for other products
	13	577 57 24-01	Needle bearing	503 25 56-01	Remain as a spare part for other products
Cylinder cover	1	575 25 59-02	Cylinder cover assy	575 25 59-01	
	3	503 20 34-74	Screw	503 20 34-25	
Carburetor	1	581 10 07-01	Carburetor RWJ-4B	577 65 78-01	was RWJ-4A
	17	585 18 67-01	Idle speed screw	504 79 11-01	Remain as a spare part for other products
	32	580 64 23-01	Check valve	577 69 99-01	Remain as a spare part for other products
Carb.&air filter	11	581 10 07-01	Carburetor RWJ-4B	577 65 78-01	was RWJ-4A
	15	521 99 25-02	Inlet pipe		Text "For cold conditions" added. (was RU)
Handle	4	503 21 49-72	Screw IHSCFT	503 21 49-16	
	5	503 21 49-72	Screw IHSCFT	503 21 49-16	
	9	503 21 49-72	Screw IHSCFT	503 21 49-16	
Chain brake	2	503 20 02-12	Screw IHSCFM	503 20 07-12	
Clutch&oil pump	11	537 20 78-07	Pump pinion	537 20 78-05	
	21	537 36 06-01	Clutch spring	503 74 43-01	Remain as a spare part for other products

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Clutch cover	7	537 07 95-02	Worm screw	537 07 95-01	
	12	537 07 94-02	Worm wheel	537 07 94-01	
Muffler	6	579 02 59-01	Support	503 76 65-03	
	7	503 20 07-74	Screw IHSCFM	503 20 02-16	
	8	503 20 07-02	Screw IHSCFM	503 20 06-08	
Starter	2	503 21 52-16	Screw IHSCFT	503 21 49-16	
	3		Washer	503 23 43-02	
	6	503 43 29-02	Starter cord	501 20 15-02	
Ignition system	3	537 06 32-01	Retainer	537 06 04-01	
Crank shaft	6	577 57 24-01	Needle bearing	503 25 56-01	Remain as a spare part for other products
Crank case	17	503 20 02-12	Screw IHSCFM	503 20 07-12	
	19	503 20 08-70	Screw IHSCM	503 20 08-32	
	20	725 53 31-65	Screw IHSCM	725 53 31-55	
	23	503 21 26-16	Screw IHPANM	503 20 02-16	
	33	503 20 02-12	Screw IHSCFM	503 20 07-12	

Comments

Following updates are fully interchangeable
