

# Illustrated Parts List - IPL Update



Product Name(s)

**H550XP/XPG**

Description of change

1. New article number and some minor changes on Air Nozzle due to change of supplier.
2. A New crankcase assy 577 83 47-13 has been introduced. We have added a sixth screw to the crankcase to increase the clamping force between the crankcase halves. Also a new set of gaskets 577 76 66-04 added including the new crankcase gasket.
3. Old starter assy 522 74 25-04 is no longer available as spare part. The starter has been replaced with the new starter assy 522 74 25-07.

Comments

This update is fully exchangeable except for:  
Set of gaskets are **not** exchangeable due to the extra screw, 6 screws in new crankcase was 5 screws in old crankcase.

Introduced from

Serial number / Date	Remark
s/n 20181900170	Valid for Crankcase,assy 577 83 47-13 and Gaskets 577 76 66-04.
s/n 20171700152	Valid for Air nozzle 588 05 92-01.

IPL updates

Page Title	Ref . no	New part no	Name	Excl. part no.	Remark
Accessories	7	583 89 71-01	Services tool	576 69 23-01	Minor correction.
Crankshaft	6	505 41 61-01	Sealing	503 26 09-01	Minor correction.
Crankcase	5	577 83 47-13	Crankcase assy	577 83 47-10	
	17		Screw		Qty: 6 pcs was 5 pcs.
	24	588 05 92-01	Air nozzle	525 41 74-01	
	31	577 76 66-04	Gasket kit		New spare part.
Cylinder & Piston	12	577 76 66-04	Gasket kit		New spare part.
Muffler	9	577 76 66-04	Gasket kit		New spare part.
Starter	2	522 74 25-07	Starter assy	522 74 25-04	

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### 3. Crankcase

New version with 6 holes. The arrow marks the position of the new hole.

