

# Illustrated Parts List - IPL Update



Product Name(s)

**372 XP**

Description of change

1. Inlet pipe. Valid for all markets with cold conditions. Text "For cold conditions" added.
2. Pump pinion. New improved for better performance.
3. Support carburettor. New improved for better performance.
4. Crank shaft. New improved bearings.
5. Cylinder cover screw. Improved corrosion protection.
6. Piston. needle bearing. Improved needle bearing.
7. Spark plug. Certification requirement.
8. Fuel hose .Changed material. Higher durability
9. Changing of screws to the handle for better corrosion protection.
10. Muffler support. New reinforced.
11. New starter handle.

	Serial number / Date	Remark
Introduced from	s/n 20120900001	Valid for all parts except bracket, pump pinion and support
	s/n 20124600001	Muffler support
	s/n 20131200001	Fuel hose
	s/n 20133000001	Pump pinion
	s/n 20134800001	Support carburettor

Page Title	Ref . no	New part no	Name	Excl. part no.	Remark
Carburettor & Air filter	17	503 96 45-02			Text "For cold conditions" added.
Clutch & oil pump	9	537 20 78-07	Pump pinion	537 20 78-05	
Crank case	15	579 46 89-01	Support carburettor	503 20 07-12	
Crank shaft	5	503 25 08-01	Bearing	738 22 02-25	Remain as a spare part for other products
	6	577 57 24-01	Needle bearing	503 25 56-01	Remain as a spare part for other products
Cylinder cover	3	503 20 34-74	Screw CRPANMO	503 20 34-25	
Cylinder Piston	4	577 57 24-01	Needle bearing	503 25 56-01	
	7	503 23 51-11	Sparkplug NGK BPMR7A	503 23 51-08	Remain as a spare part for other products
Fuel tank	2	581 75 61-06	Fuel hose	544 32 49-06	
	15	581 75 62-02	Fuel hose	544 32 50-02	
Handle	2	503 21 49-72	Screw IHSCFT	503 21 49-16	
Handle Wrap	2	503 21 49-72	Screw IHSCFT	503 21 49-16	
	4	503 68 45-02	Antivib. element		Wrap G added
Handles heated	15	503 21 49-72	Screw IHSCFT	503 21 49-16	
Heated handles/Heated carb. thermostat	19	503 2149-72	Screw IHSCFT	503 21 49-16	
Muffler	5	579 02 59-01	Muffler support	503 76 65-03	
Starter	4	522 03 73-01	Starter handle	503 54 39-01	

Comments

All updates are fully interchangeable