

# Illustrated Parts List - IPL Update



Product Name(s)

543XP

Description of change

1. Change the CRANKSHAFT ASSY with new NEEDLE BEARING, to improve durability.
2. Change the BALL BEARINGS, to improve durability.
3. Change the CRANKCASE ASSY with new BALL BEARINGS.
4. Change the PIPE, FUEL HOSE and GROMMET, to apply to RoHS II regulation.

Comments

Introduced from

Serial number / Date	Remark
s/n 20184502148	Valid for new CRANKSHAFT ASSY
s/n 20185002200	Valid for new CRANKCASE ASSY

IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
B CLUTCH & OIL PUMP	1	521 57 99-02	OILPIPE COMP	521 57 99-01	
	3	513 61 88-02	PIPE	513 61 88-01	
C CYLINDER COVER	1	577 43 77-02	CYLINDER COVER ASSY	577 43 77-01	
	2	578 01 64-02	GROMMET	578 01 64-01	
E CRANKSHAFT	1	576 97 20-02	CRANKSHAFT ASSY	576 97 20-01	
G CARBURETOR & AIR FILTER	16	588 41 23-02	FUEL HOSE ASSY	588 41 23-01	
	16	579 20 40-02	FUEL HOSE ASSY	579 20 40-01	
	17	595 52 69-16	FUEL HOSE	510 92 09-01	
	18	578 77 81-02	GROMMET	578 77 81-01	
	26	595 52 69-11	FUEL HOSE	580 60 72-01	
H CRANKCASE	8	582 64 96-04	CRANKCASE ASSY	582 64 96-02	
	10	596 44 90-01	BALL BEARING	513 74 63-01	
	11	596 44 91-01	BALL BEARING	502 84 91-01	
	38	579 18 13-02	GROMMET	579 18 13-01	