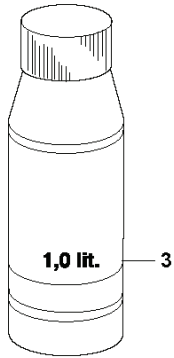


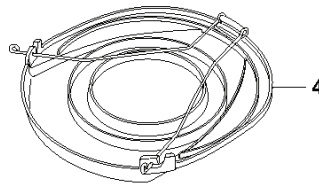
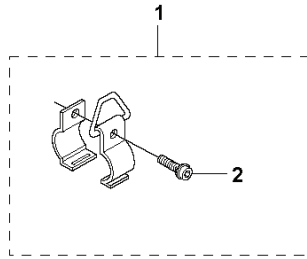
223 R, 20060100001-Current

SPARE PARTS LIST

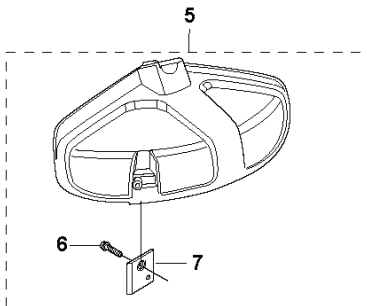
Q2 223L, 223R
ACCESSORIES



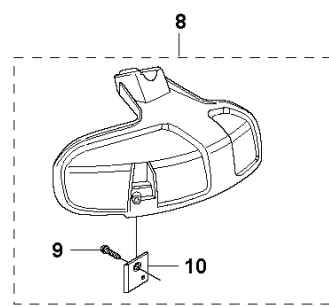
Oil Airfilter
Öl Luftfilter
Huile Filtra aire
Aceite Filtro Air
Oja Luftfilter



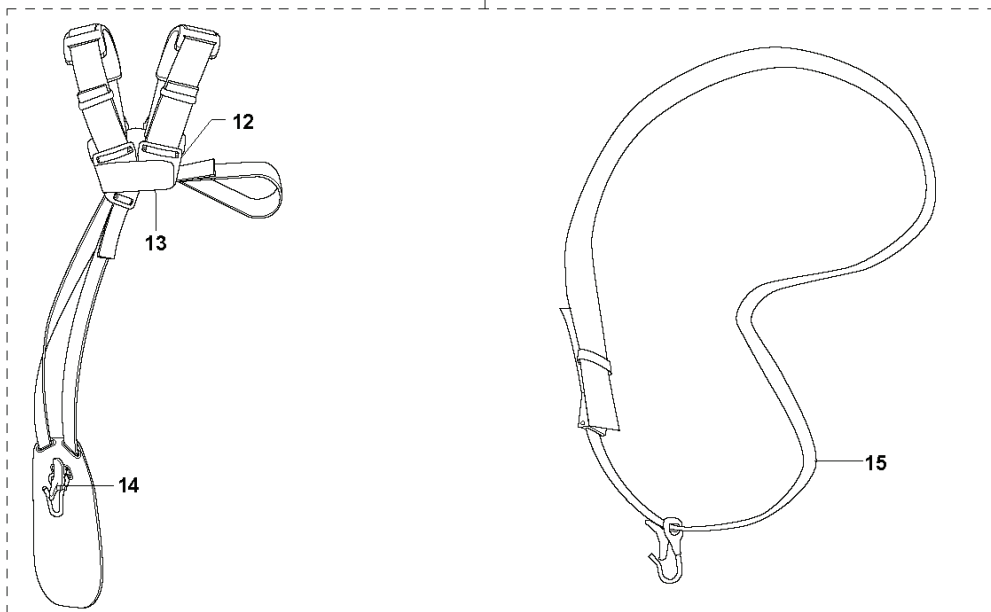
223R



223L

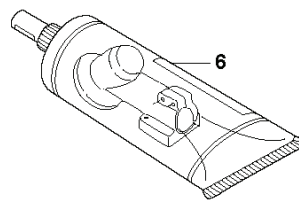
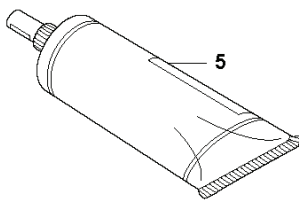
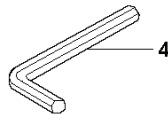
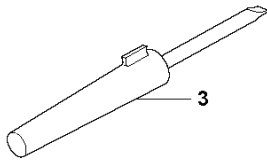
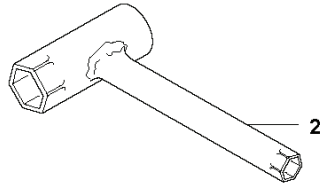
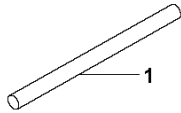


11



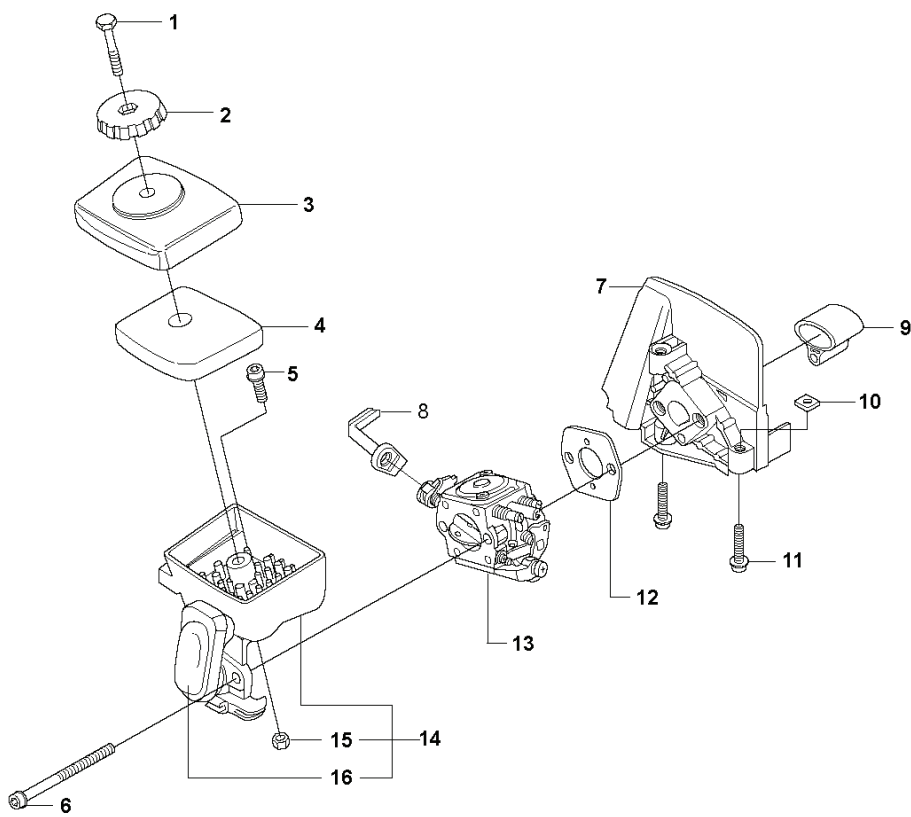
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	501783301	SUSPENSION BAIL		1	
2	503218316	SCREW		1	
3	531009248	FILTER OIL		1	
4	537312901	TRANSPORT GUARD	(200-275mm)	1	
5	503934202	COMBINATION GUARD	223R	1	
6	503210716	SCREW IH SCT		1	
7	503798801	BLADE		1	
8	503977101	TRIMMER GUARD ASSY	223L	1	
9	503210716	SCREW IH SCT		1	
10	503798801	BLADE		1	
11	537216301	HARNESS		1	
11	537216302	HARNESS	(USA)	1	
12	503734001	FRONT PIECE		1	
13	503734102	BUCKLE		1	
14	502022802	WELT HOOK		1	
15	537216201	HARNESS		1	
15	537216202	HARNESS	(USA)	1	

Q1 223L, 223R
ACCESSORIES



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502285901	STOP		1	
2	502114602	SOCKET WRENCH		1	
3	501600203	SCREWDRIVER		1	
4	502215801	WRENCH		1	
5	503801701	GREASE	(223L)	1	
6	503976401	GREASE		1	

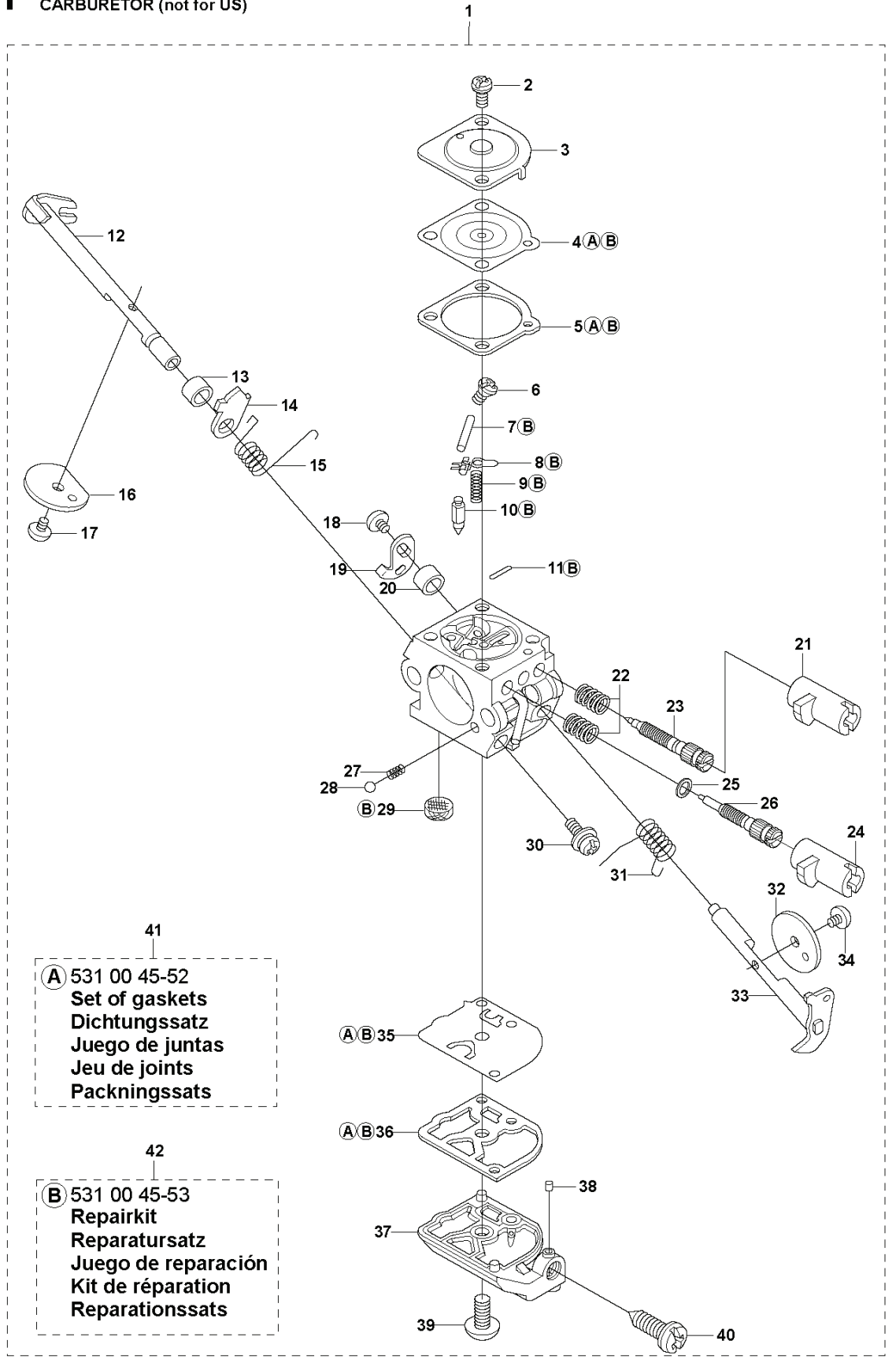
G 223L, 223R
CARBURATOR & AIR FILTER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502206503	SCREW EHHM		1	
2	502204001	KNOB		1	
3	503888001	FILTER COVER		1	
4	537186301	AIR FILTER		1	
5	503217516	SCREW IHSCFT		1	
6	503217550	SCREW IHSCFT		2	
7	503910901	INSULATION WALL		1	
8	503962501	CHOKE CONTROL		1	
9	503942601	INLET PIPE		1	
10	503226504	SQUARE NUT		2	
11	503200325	SCREW IHSCFM		2	
12	503497101	GASKET		1	
13	503283401	CARBURETTOR	ZAMA C1Q-EL24	1	
14	503890301	FILTER HOLDER		1	
15	731231401	HEXAGON NUT		1	14
16	503887901	HUB CAP		1	14

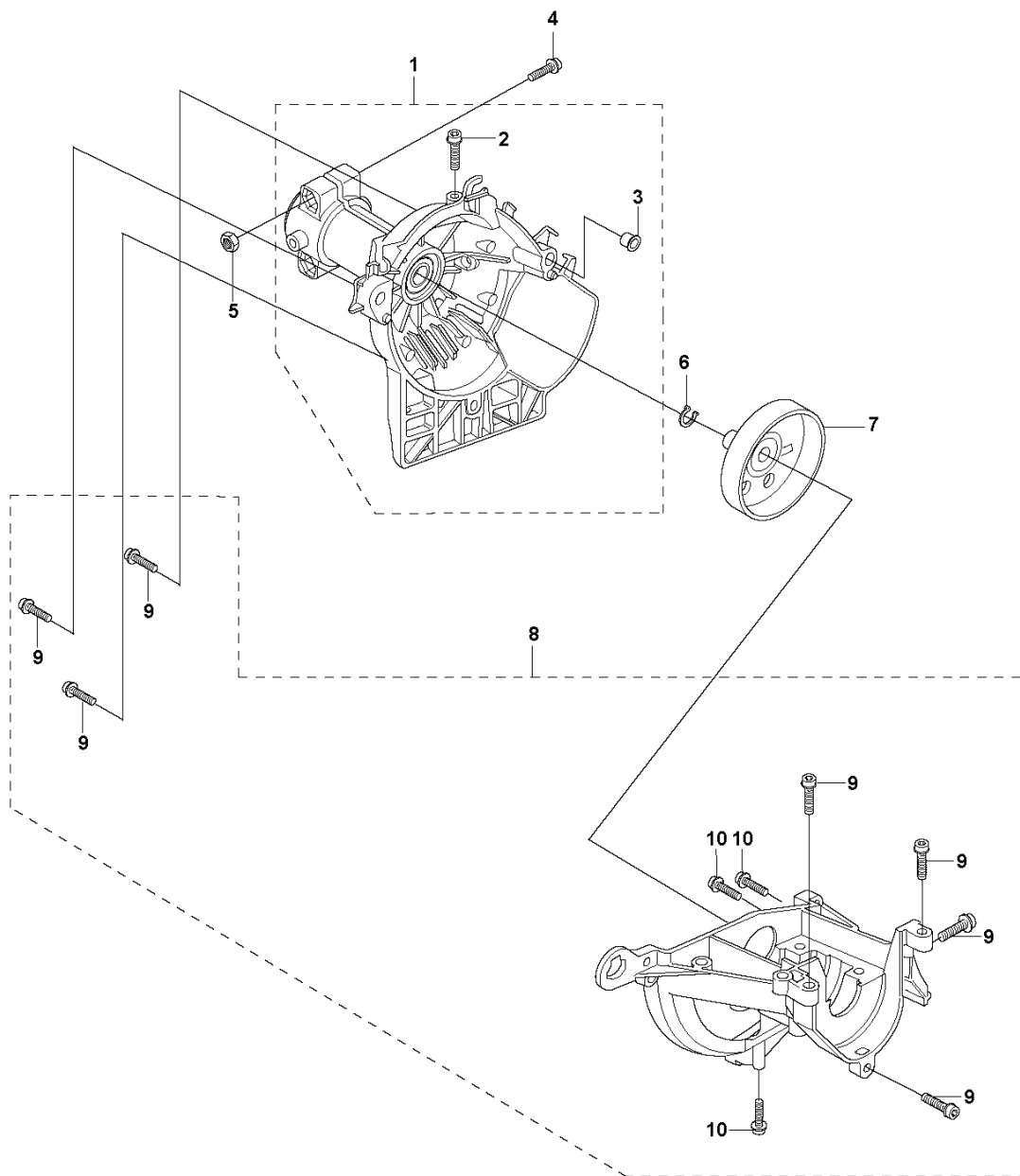
P 223L, 223R
CARBURETOR (not for US)

ZAMA C1Q - EL 24



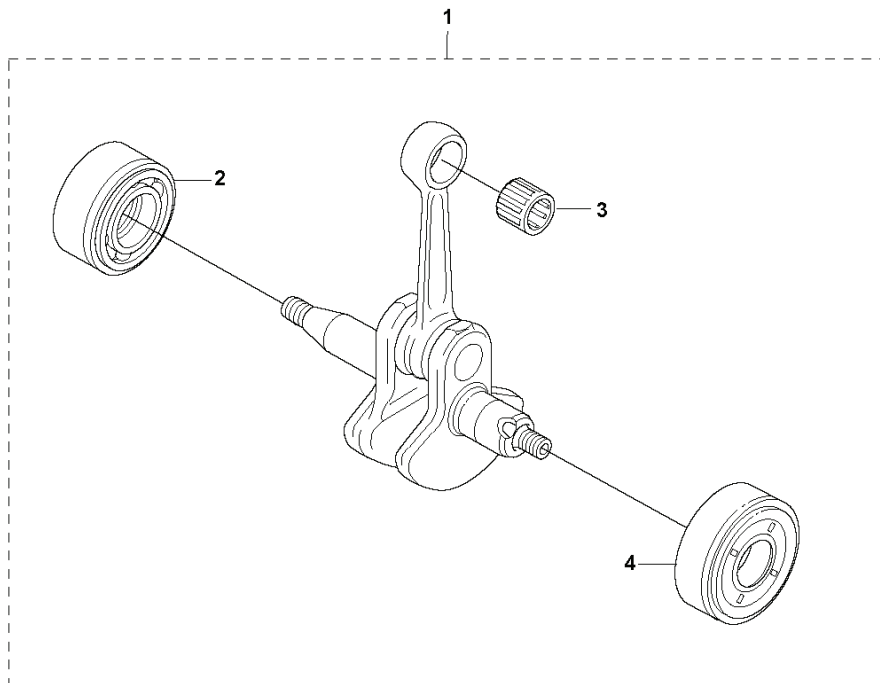
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503283401	CARBURETTOR	ZAMA C1Q-EL24. NOT FOR US	1	
2	503480501	SCREW		2	1
3	503974301	COVER		1	1
4	537048901	DIAPHRAGM		1	1, 41, 42
5	537020401	GASKET		1	1, 41, 42
6	503480101	SCREW		1	1
7	503480001	PIN RETAINING SCREW		1	1.42
8	503665901	LEVER		1	1.42
9	537020301	SPRING		1	1.42
10	503479701	VALVE		1	1.42
11	537020801	PLUG		1	1.42
12	537020901	SHAFT ASSY		1	1
13	503481901	COLLAR		1	1
14	537049001	LEVER		1	1
15	537021001	SPRING		1	1
16	537370301	VALVE		1	1
17	503481801	SCREW		1	1
18	503479001	SCREW		1	1
19	537019801	LEVER		1	1
20	503478901	COLLAR		1	1
21	537021601	LIMITER CAP		1	1
22	503480801	SPRING		1	1
23	537127801	SCREW		1	1
24	537021601	LIMITER CAP		1	1
25	503974001	WASHER		1	1
26	537020601	SCREW		1	1
27	537012601	SPRING		1	1
28	537012501	BALL		1	1
29	503535701	STRAINER		1	1.42
30	503755301	SCREW		1	1
31	537019701	SPRING		1	1
32	537019901	VALVE		1	1
33	537019601	SHAFT ASSY		1	1
34	503479201	SCREW		1	1
35	537020001	DIAPHRAGM PUMP		1	1, 41, 42
36	537020101	GASKET		1	1, 41, 42
37	537020201	COVER		1	1
38	503481101	PIECE		1	1
39	503479601	SCREW		1	1
40	537020701	SCREW		1	1

M 223L, 223R
CRANKCASE



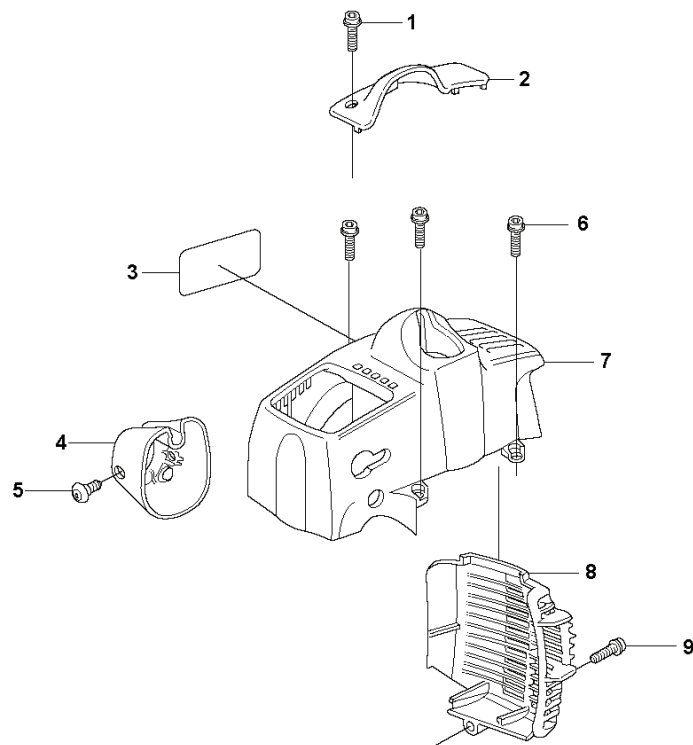
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537289702	CLUTCH COVER		1	
2	503216820	SCREW IHSCFT		1	1
3	537373801	TUBULAR RIVET		3	1
4	503200225	SCREW IHSCFM		2	
5	731231401	HEXAGON NUT		2	
6	735311200	CIRCLIP		1	
7	537237502	CLUTCH DRUM ASSY		1	
8	537041102	CRANKCASE		1	
9	503216820	SCREW IHSCFT		7	8
10	503216618	SCREW IHSCFT		3	8

N 223L, 223R
CRANK SHAFT



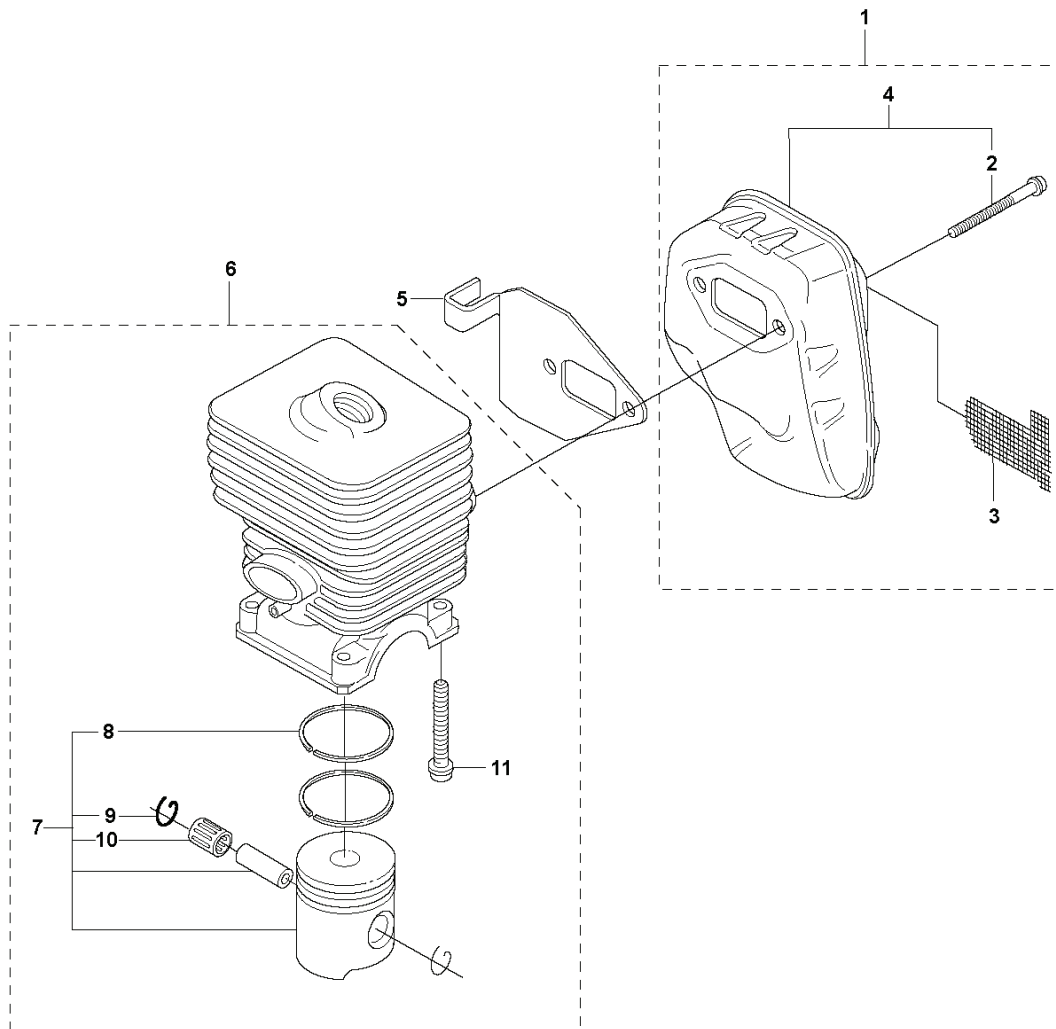
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503852474	CRANKSHAFT ASSY		1	
2	503940203	BEARING CAGE		1	1
3	503712201	BEARING		1	1
4	503940203	BEARING CAGE		1	1

F 223L, 223R
CYLINDER COVER



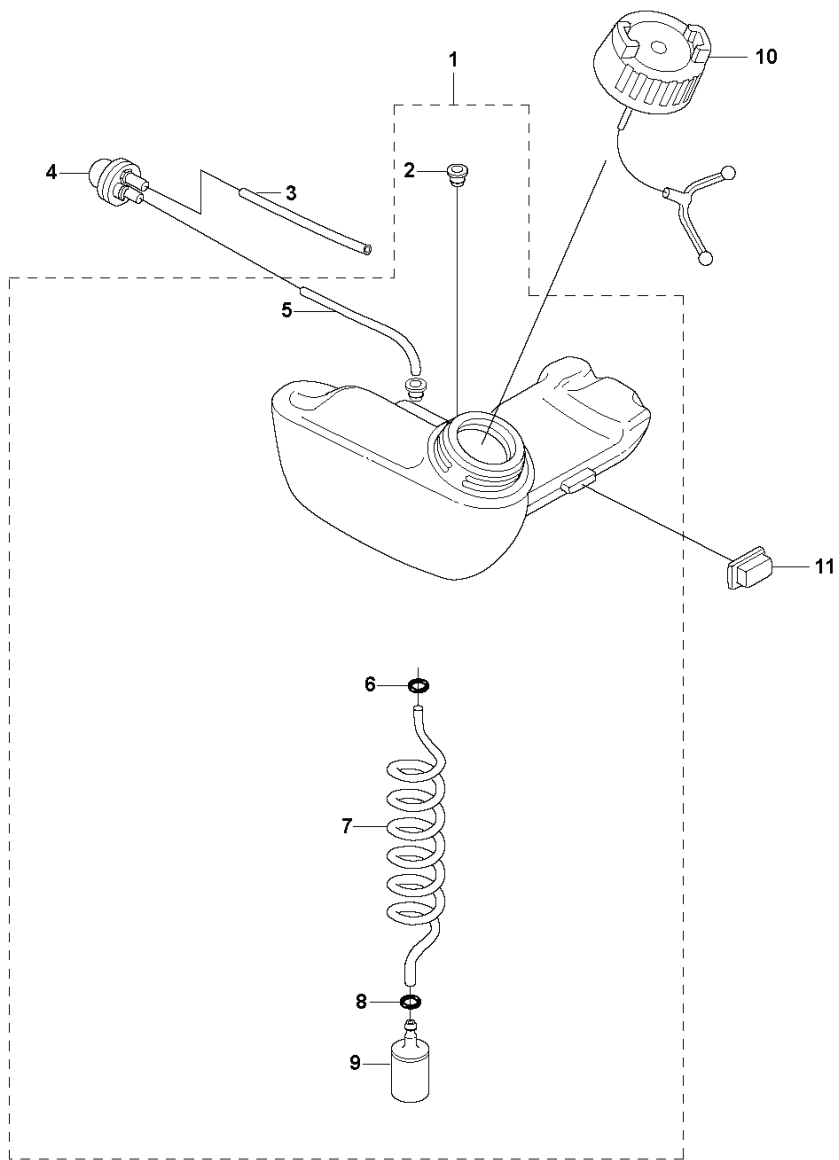
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503213512	SCREW CCRPANT		2	
2	537104401	ARM PROTECTION		1	
3	537353336	LABEL	(223L)	1	
3	537353337	LABEL	(223R)	1	
4	544193501	COVER	(223R)	1	
5	503961302	SCREW	(223R)	2	
6	503216820	SCREW IHSCFT		3	
7	503871802	CYLINDER COVER		1	
8	537320801	HEAT PROTECTOR		1	
9	503216820	SCREW IHSCFT		1	

L 223L, 223R
CYLINDER, PISTON & MUFFLER



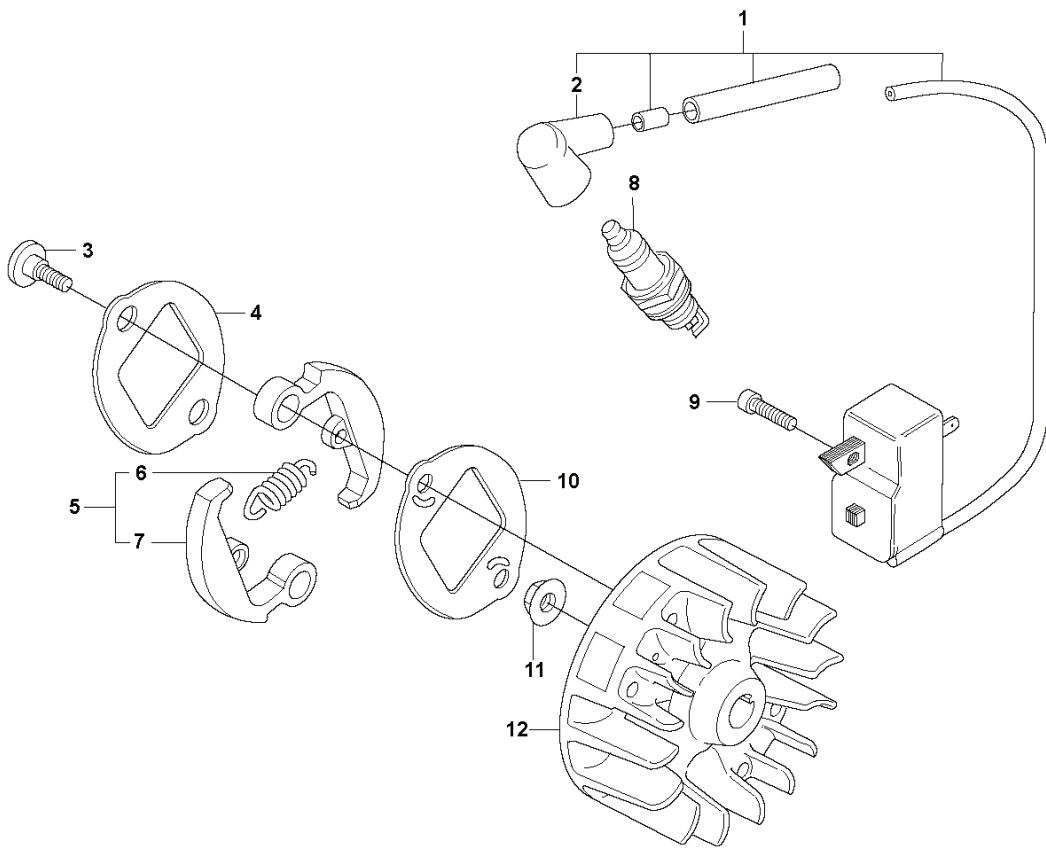
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537039405	MUFFLER ASSY	Cat. (223L)	1	
2	503202950	SCREW IHSCFM		2	1,4
3	503871701	SPARK ARRESTER SCREEN	Cat.	1	1
4	537161901	MUFFLER ASSY	(223R)	1	1
5	537014101	GASKET		1	
6	537032008	CYLINDER		1	
7	537376504	PISTON		1	6
8	503289043	PISTON RING		2	7
9	737440800	CIRCLIP		2	7
10	503712201	BEARING		1	7
11	725533755	SCREW IHSCM		4	6

H 223L, 223R
FUEL TANK



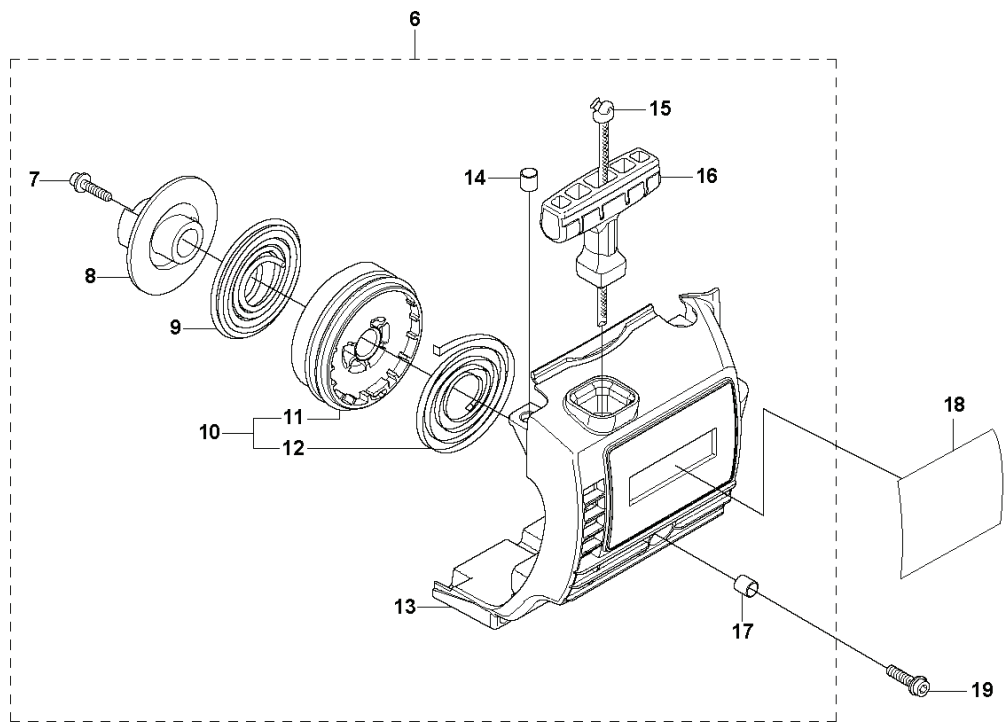
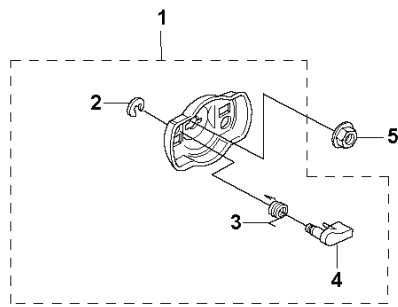
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537068602	FUEL TANK		1	
2	503735801	BUSHING		2	1
3	537042401	FUEL HOSE		1	
4	503936601	PURGE		1	
5	537042401	FUEL HOSE		2	1
6	537184901	O-RING		1	1
7	503577601	FUEL HOSE		1	1
8	537184901	O-RING		1	1
9	503443201	FUEL FILTER		1	
10	503911802	TANK CAP		1	
11	503911001	SUSPENSION		4	

K 223L, 223R
IGNITION SYSTEM



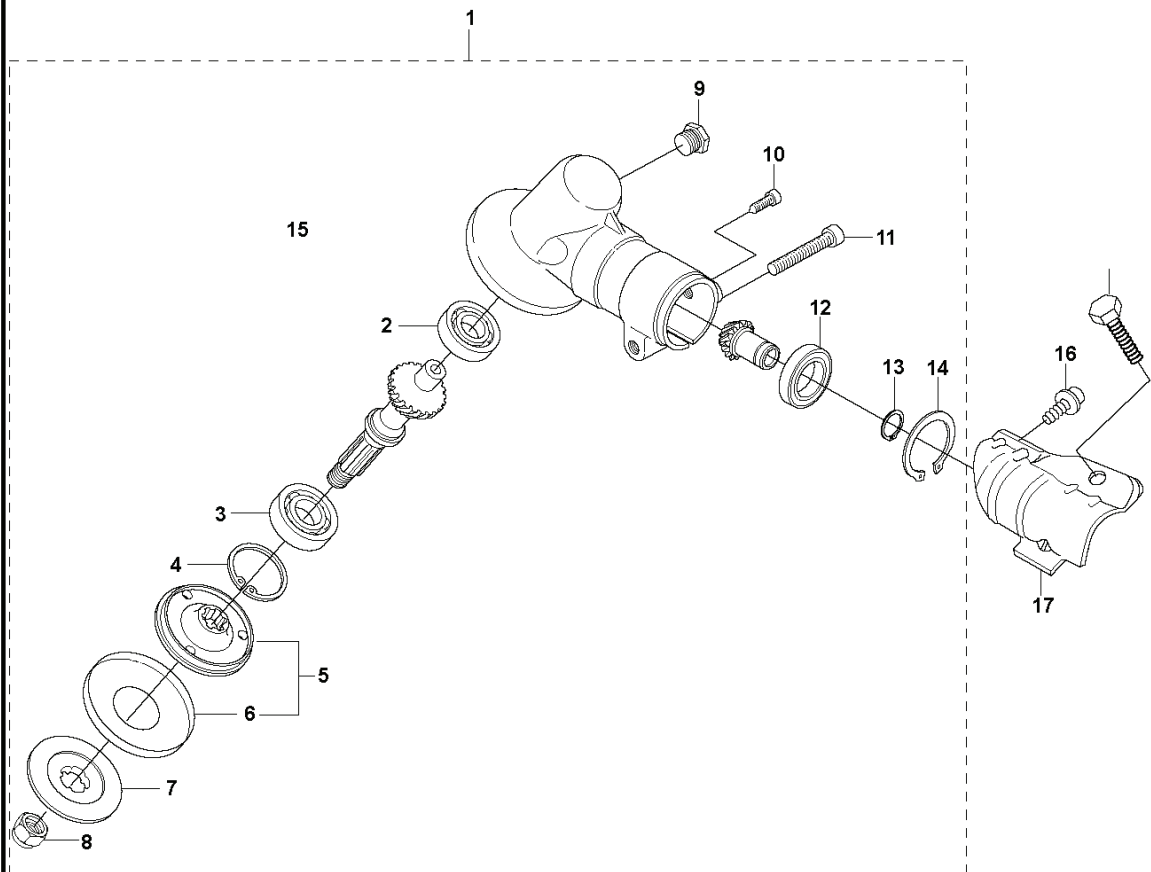
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537418701	IGNITION MODULE		1	
2	537239601	SPARK PLUG CAP		1	
3	503842902	SCREW		2	
4	537046701	WASHER		1	
5	537032201	CLUTCH ASSY		1	
6	503816001	CLUTCH SPRING		1	
7	503842801	CLUTCH SHOE		2	
8	503235108	SPARK PLUG	Champion RCJ 7Y	1	
8	503235111	SPARK PLUG	NGK BPMR 7A	1	
9	503217116	SCREW IHSCT		2	
10	537046801	WASHER		1	
11	731711651	HEXAGON NUT FLANGE		1	
12	537249602	FLYWHEEL		1	

J2 223L, 223R STARTER



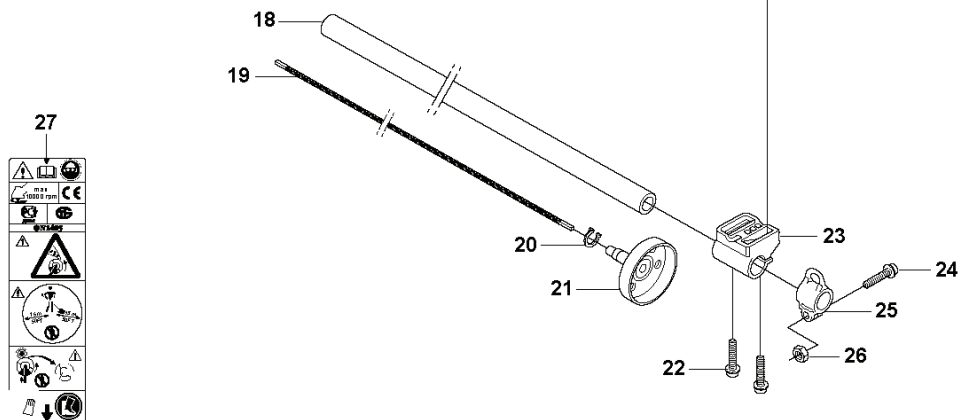
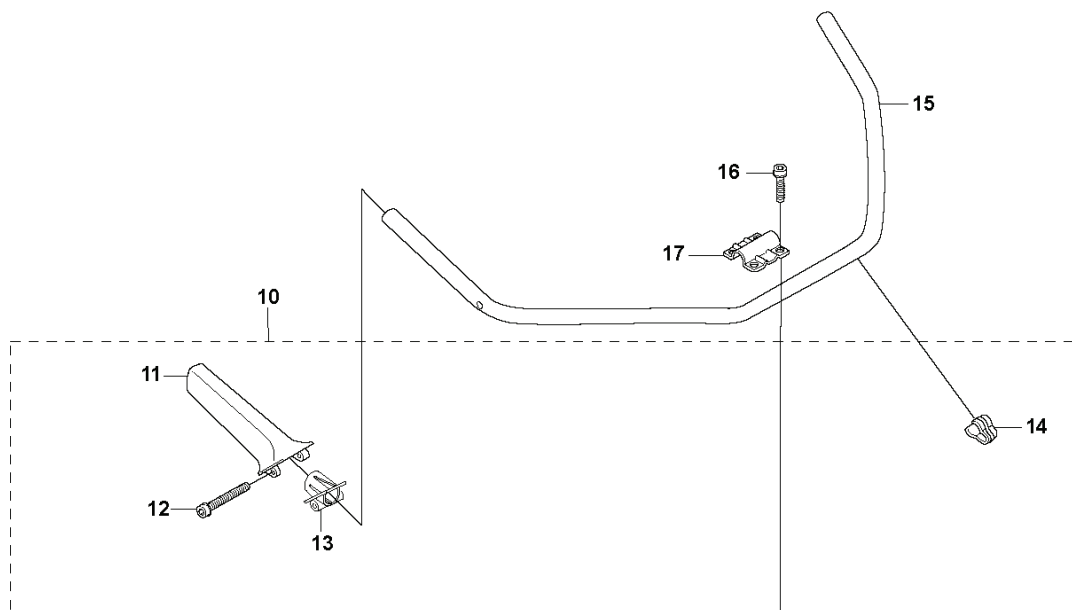
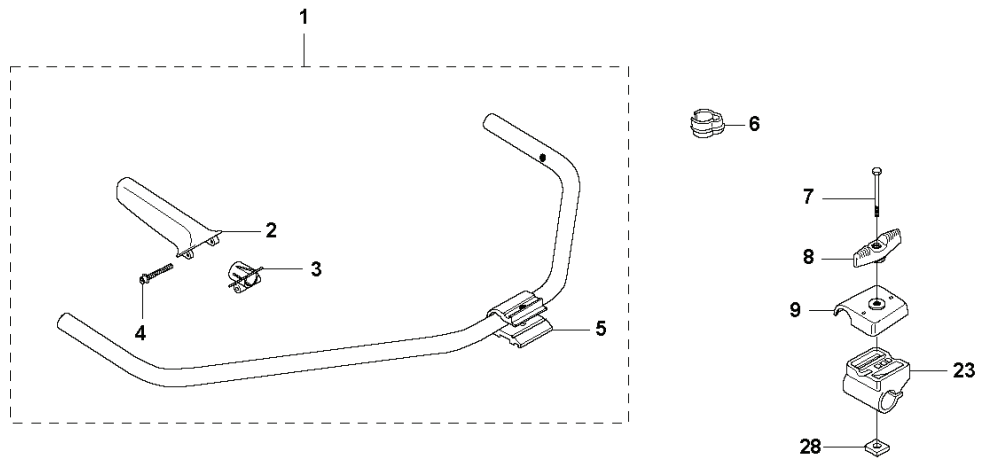
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873302	BRIDGE		1	
2	735310820	E-CLIP		1	1
3	503873601	SPRING		1	1
4	503873502	STARTER PAWL		1	1
5	731711651	HEXAGON NUT FLANGE		1	
6	544071101	STARTER ASSY		1	
7	503217725	SCREW IHSCFT		1	6
8	544038701	DRIVER		1	6
9	544038801	SPRING		1	6
10	544166501	STARTER PULLEY ASSY		1	6
11	544038601	STARTER PULLEY		1	10
12	503859001	RECOIL SPRING		1	10
13	537411601	STARTER HOUSING		1	6
14	537379301	SPACING SLEEVE		2	6
15	503858901	STARTER ROPE		1	6
16	537008401	STARTER HANDLE		1	6
17	537379301	SPACING SLEEVE		1	6
18	537353450	LABEL	223L)	1	
18	537353451	LABEL	223R)	1	
19	503217520	SCREW IHSCFT		1	

A 223L, 223R
BEVEL GEAR



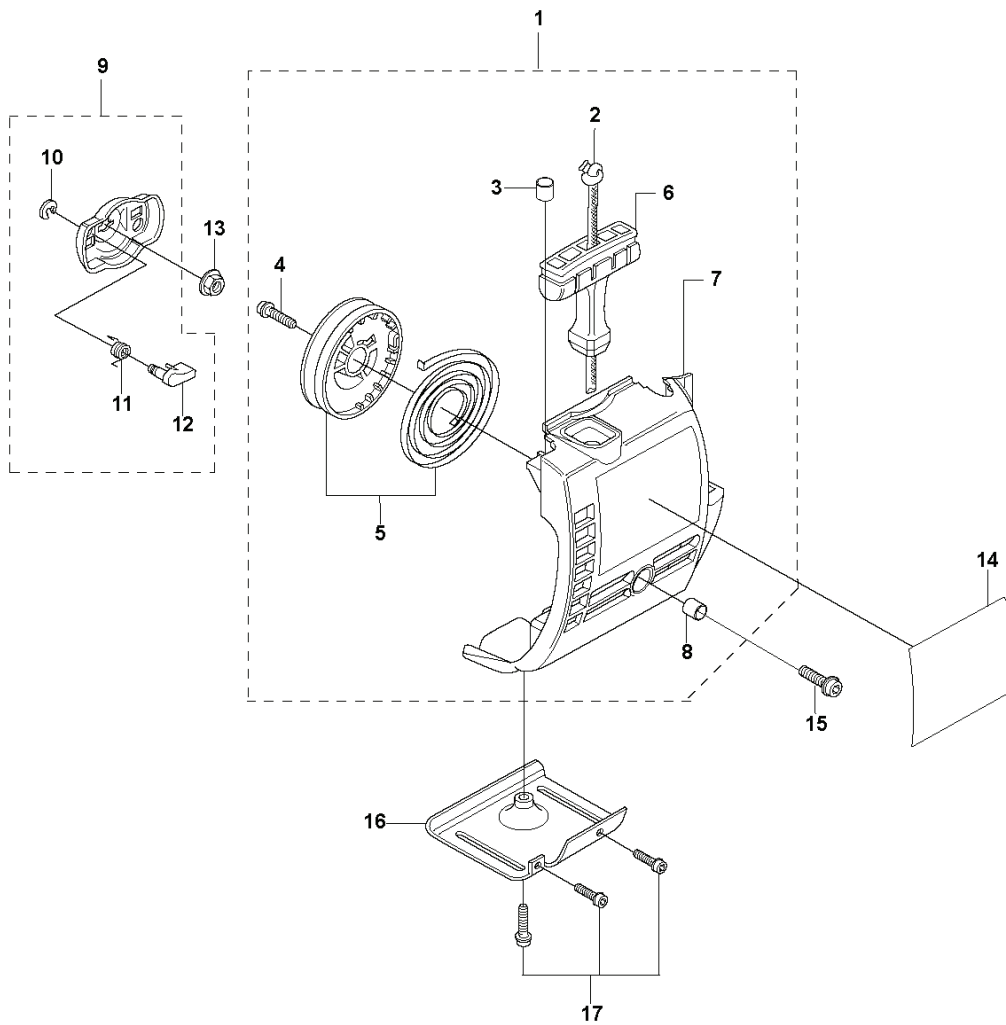
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537342501	BEVEL GEAR		1	1
2	738219800	BALL BEARING		1	1
3	503252401	BALL BEARING		1	1
4	735312810	CIRCLIP		1	1
5	537234901	DRIVER ASSY		1	1
6	537292601	CUP		1	5
7	537285601	SUPPORT FLANGE		1	1
8	503856301	NUT		1	1
9	503201501	SCREW		1	1
10	503201412	SCREW IHSCFMO		1	1
11	503200725	SCREW IHSCFM		1	1
12	738219900	BALL BEARING		1	1
13	735311100	CIRCLIP		1	1
14	735312510	CIRCLIP		1	1
15	725237051	SCREW		1	
16	503200712	SCREW IHSCFM		1	
17	503935501	CLAMPGUARD		1	

C 223R
HANDLE & SHAFT



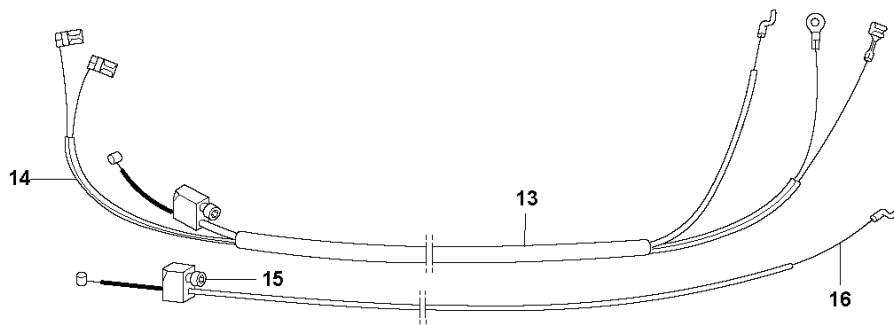
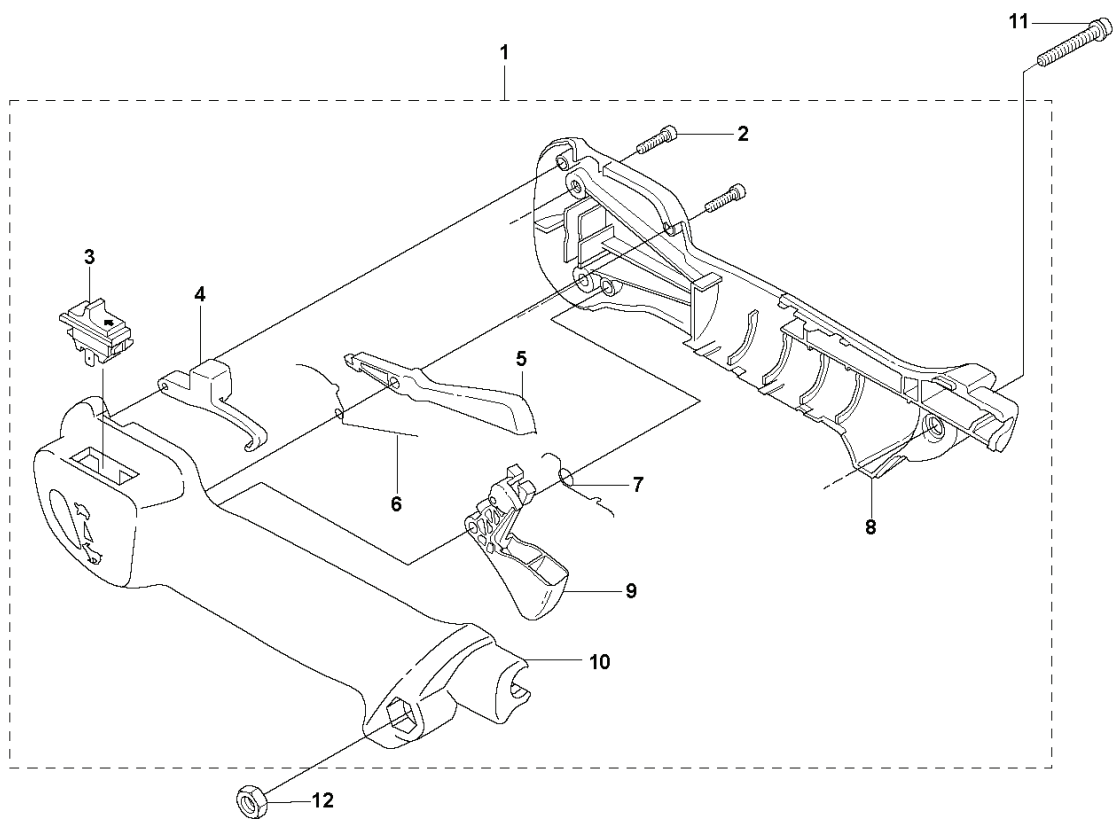
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503724303	HANDLEBAR PART ASSY		1	
2	503721003	HANDLE		1	1
3	503804501	BRACKET		1	1
4	503210745	SCREW IHSC		1	1
5	503750001	HANDLEBAR BRACKET		1	1
6	502211201	STAPLE		1	
7	725238651	SCREW EHHM		1	
8	502203801	KNOB		1	
9	503722901	COVER		1	
10	503724303	HANDLEBAR PART ASSY		1	
11	503721003	HANDLE		1	10
12	503210745	SCREW IHSC		1	10
13	503804501	BRACKET		1	10
14	502211201	STAPLE		1	10
15	502199503	HANDLEBAR		1	
16	503216816	SCREW IHSC		4	
17	503963101	BRACKET		1	
18	537214901	TUBE		1	
19	537351701	DRIVE SHAFT		1	
20	735311200	CIRCLIP		1	
21	537237502	CLUTCH DRUM ASSY		1	
22	503217525	SCREW IHSCFT		2	
23	503882301	BRACKET		1	
24	503200716	SCREW IHSCFM		1	
25	503941001	HOOK		1	
26	731231401	HEXAGON NUT		1	
27	589295101	LABEL		1	
28	502197101	SQUARE NUT		1	

J1 223L, 223R
STARTER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503852804	STARTER ASSY		1	
2	503858901	STARTER ROPE		1	1
3	537379301	SPACING SLEEVE		2	1
4	503217716	SCREW IHSCST		1	1
5	503964901	STARTER PULLEY		1	1
6	537008401	STARTER HANDLE		1	1
7	503858702	STARTER HOUSING		1	1
8	537379301	SPACING SLEEVE		1	1
9	503873302	BRIDGE		1	
10	735310820	E-CLIP		1	9
11	503873601	SPRING		1	9
12	503873502	STARTER PAWL		1	9
13	731711651	HEXAGON NUT FLANGE		1	
14	537353450	LABEL	(223L)	1	
14	537353451	LABEL	(223R)	1	
15	503217520	SCREW IHSCFT		1	
16	537034101	PROTECTIVE PLATE	(325)	1	
17	503216618	SCREW IHSCST		3	

E 223R
THROTTLE CONTROLS



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537183507	HANDLE ASSY		1	
2	503216616	SCREW IHSC		2	1
3	537419001	SWITCH		1	1
4	537160701	THROTTLE LOCKOUT		1	1
5	537160601	THROTTLE LOCKOUT		1	1
6	537174301	SPRING		1	1
7	537174201	SPRING THROTTLE TRIG		1	1
8	537160301	HANDLE HALF		1	1
9	537160801	THROTTLE TRIGGER		1	1
10	537160203	HANDLE HALF		1	1
11	503200735	SCREW IHSCFM		1	
12	503221013	HEXAGON NUT		1	
13	537424401	WIRING ASSY		1	
14	537424301	WIRING		1	13
15	503216616	SCREW IHSC		1	13
16	537173901	THROTTLE CABLE ASSY		1	13