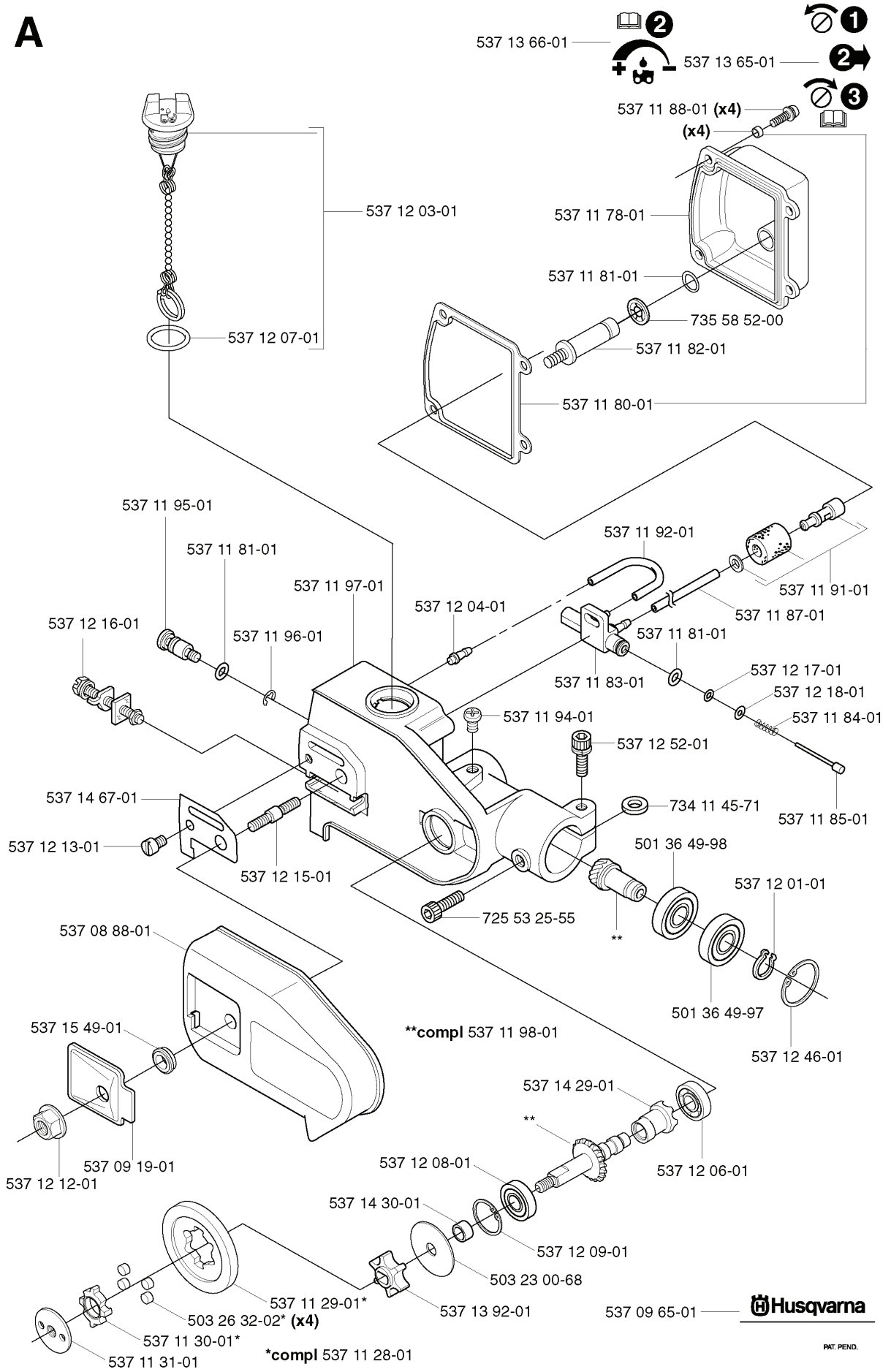


X-SERIES SAW ATTACHMENT, 2002180000

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# **SPARE PARTS LIST**

**A**

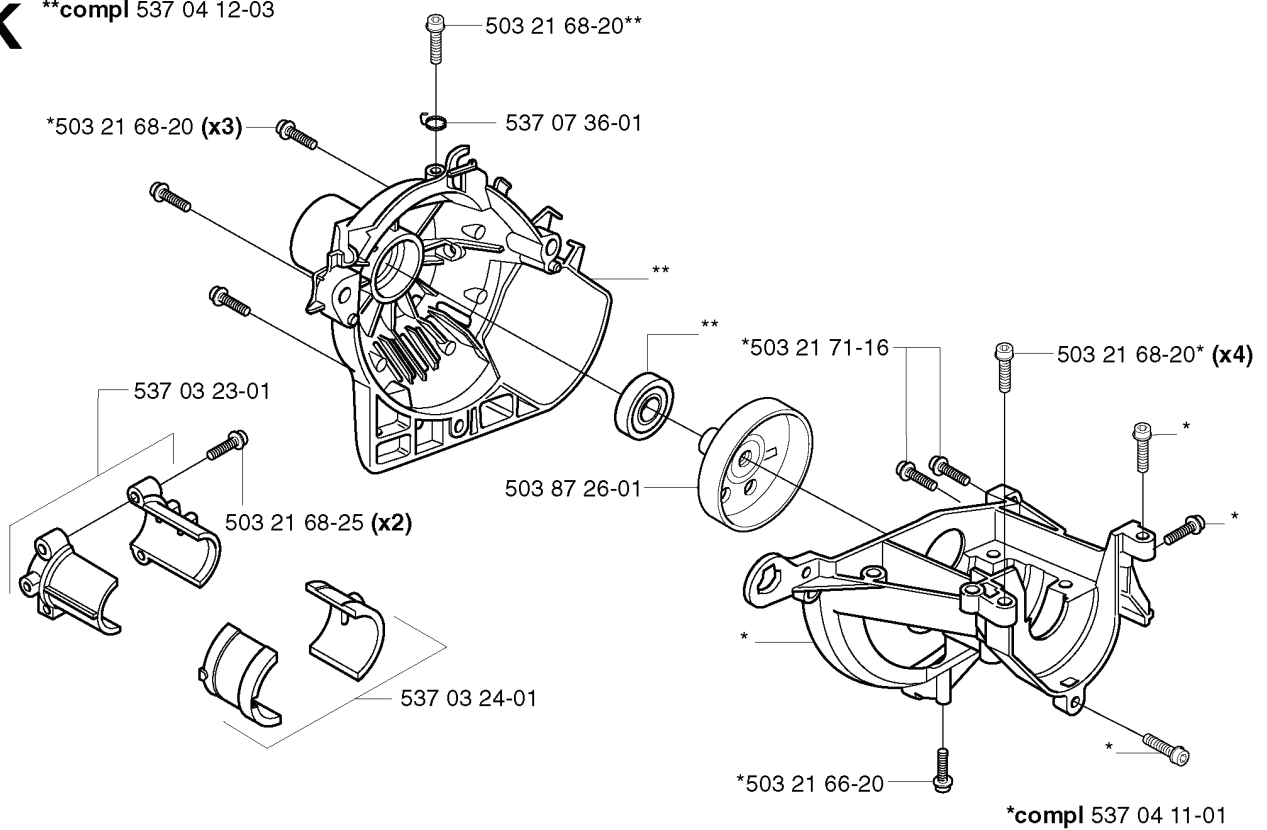


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 12 03-01	537120301	TANK CAP ASSY		1	
537 12 07-01	537120701	O-RING		1	
537 11 95-01	537119501	ADJUSTER		1	
537 12 16-01	537121601	CHAIN TENSIONER		1	
537 14 67-01	537146701	CHAIN GUIDE PLATE		1	
537 12 13-01	537121301	PEN		1	
537 08 88-01	537088801	COVER		1	
537 15 49-01	537154901	BUSHING		1	
537 09 19-01	537091901	SPRING		1	
537 12 12-01	537121201	NUT		1	
503 26 32-02	503263202	O-RING		4	
537 11 30-01	537113001	DAMPER		1	
537 11 31-01	537113101	DAMPER		1	
537 11 28-01	537112801	DAMPING PIECE		1	
537 11 29-01	537112901	DAMPER		1	
537 14 30-01	537143001	SPACER		1	
537 12 08-01	537120801	BALL BEARING		1	
537 12 15-01	537121501	SCREW		1	
537 11 96-01	537119601	STOP		1	
537 11 97-01	537119701	HOUSING		1	
537 13 66-01	537136601	LABEL		1	
537 13 65-01	537136501	LABEL		1	
537 11 88-01	537118801	SCREW		4	
537 11 78-01	537117801	HUB CAP		1	
537 11 81-01	537118101	O-RING		1	
735 58 52-00	735585200	WASHER		1	
537 11 82-01	537118201	SCREW		1	
537 11 80-01	537118001	GASKET KIT		1	
537 12 04-01	537120401	BANJO		1	
537 11 94-01	537119401	SCREW		1	
725 53 25-55	725532555	SCREW IHSCM		1	
537 11 98-01	537119801	PISTON		1	
537 14 29-01	537142901	ECCENTRIC		1	
537 12 09-01	537120901	STOP		1	
503 23 00-68	503230068	WASHER		1	
537 13 92-01	537139201	RIM SPROCKET		1	
537 09 65-01	537096501	LABEL		1	
537 12 06-01	537120601	BALL BEARING		1	
537 12 46-01	537124601	CIRCLIP		1	
501 36 49-97	501364997	BEARING		1	
501 36 49-98	501364998	BEARING		1	

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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
734 11 45-71	734114571	WASHER		1	
537 12 52-01	537125201	SCREW		1	
537 11 83-01	537118301	OIL PUMP ASSY		1	
537 11 92-01	537119201	FUEL HOSE		1	
537 11 91-01	537119101	FILTER		1	
537 11 87-01	537118701	FUEL HOSE		1	
537 12 17-01	537121701	O-RING		1	
537 12 18-01	537121801	WASHER		1	
537 11 84-01	537118401	SPRING		1	
537 11 85-01	537118501	PUMP PISTON		1	
537 12 01-01	537120101	STOP		1	

**K** \*\*compl 537 04 12-03



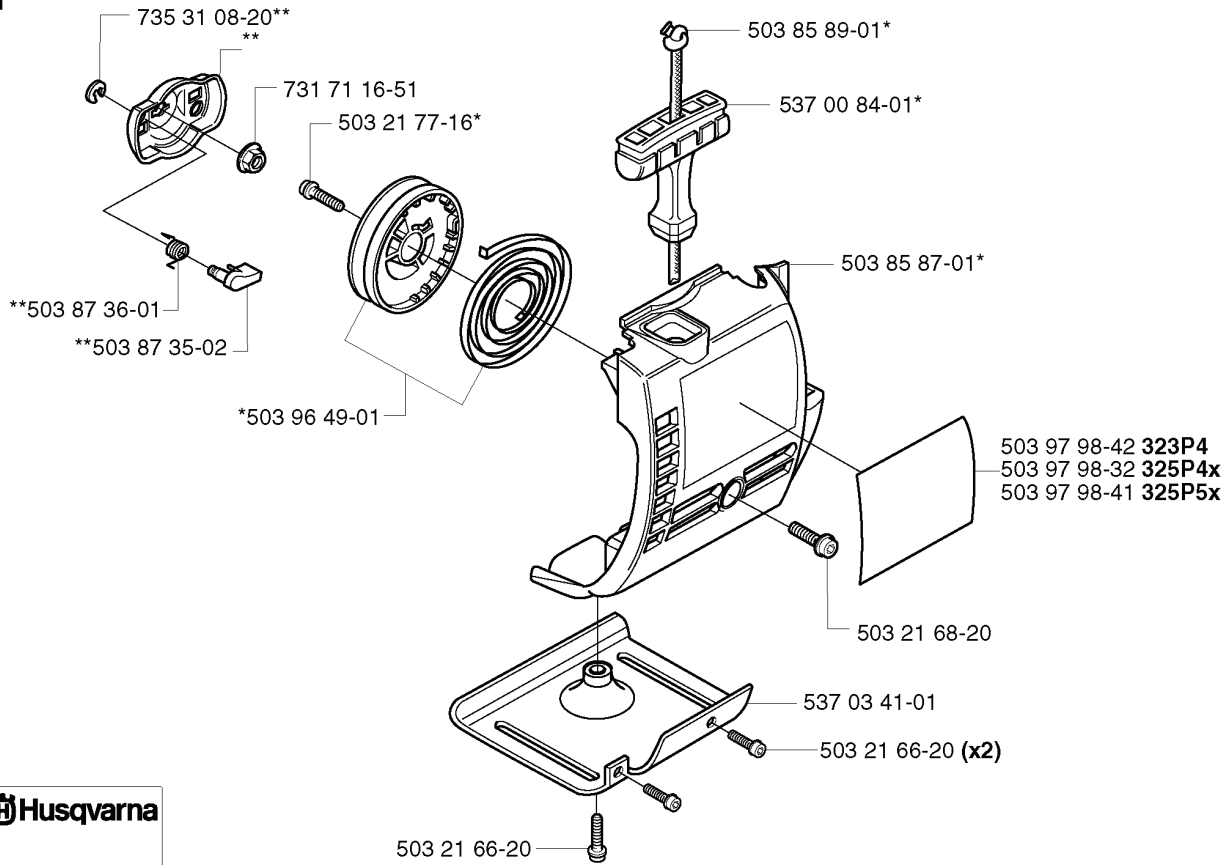
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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 12-03	537041203	CLUTCH COVER		1	
537 03 23-01	537032301	CLAMPING SLEEVE ASSY		1	
503 21 68-25	503216825	SCREW IHSCFT		2	
537 03 24-01	537032401	INSULATOR		1	
503 87 26-01	503872601	CLUTCH DRUM ASSY		1	
537 07 36-01	537073601	SPRING		1	
503 21 68-20	503216820	SCREW IHSCFT		1	
503 21 71-16	503217116	SCREW IHSCFT		1	
503 21 66-20	503216620	SCREW IHSCFT		1	
537 04 11-01	537041101	CRANKCASE		1	

**F**

\*\*compl 503 87 33-02

\*compl 503 85 28-01



**Husqvarna**

**323P4**

PAT. PEND.

503 97 98-42 **323P4**

**Husqvarna**

*E-tech*

**325P4**

PAT. PEND.

**X-SERIES**

503 97 98-32 **325P4x**

**Husqvarna**

*E-tech*

**325P5**

PAT. PEND.

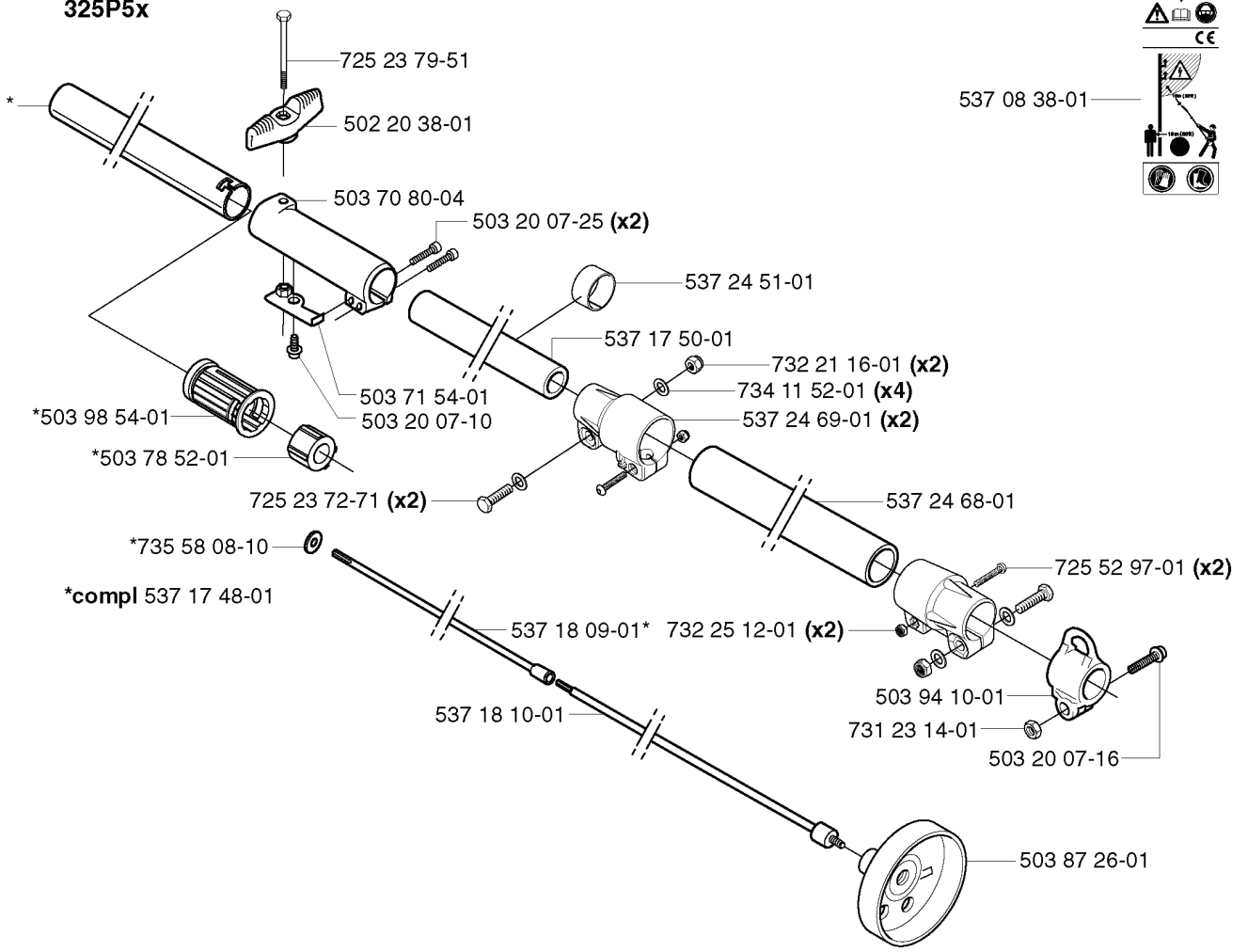
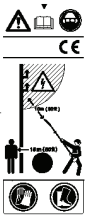
**X-SERIES**

503 97 98-41 **325P5x**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 87 33-02	503873302	BRIDGE		1	
735 31 08-20	735310820	E-CLIP		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
503 21 77-16	503217716	SCREW IHSC T		1	
503 87 36-01	503873601	SPRING		1	
503 87 35-02	503873502	STARTER PAWL		1	
503 96 49-01	503964901	STARTER PULLEY		1	
503 21 66-20	503216620	SCREW IHSC T		1	
503 97 98-42	503979842	DECAL	323P4	1	
503 97 98-41	503979841	DECAL	325P5X	1	
537 03 41-01	537034101	PROTECTIVE PLATE		1	
503 21 68-20	503216820	SCREW IHSC FT		1	
503 97 98-32	503979832	DECAL	325P4X	1	
503 85 87-01	503858701	STARTER HOUSING		1	
537 00 84-01	537008401	STARTER HANDLE		1	
503 85 89-01	503858901	STARTER ROPE		1	
503 85 28-01	503852801	STARTER ASSY		1	

**325P5x**

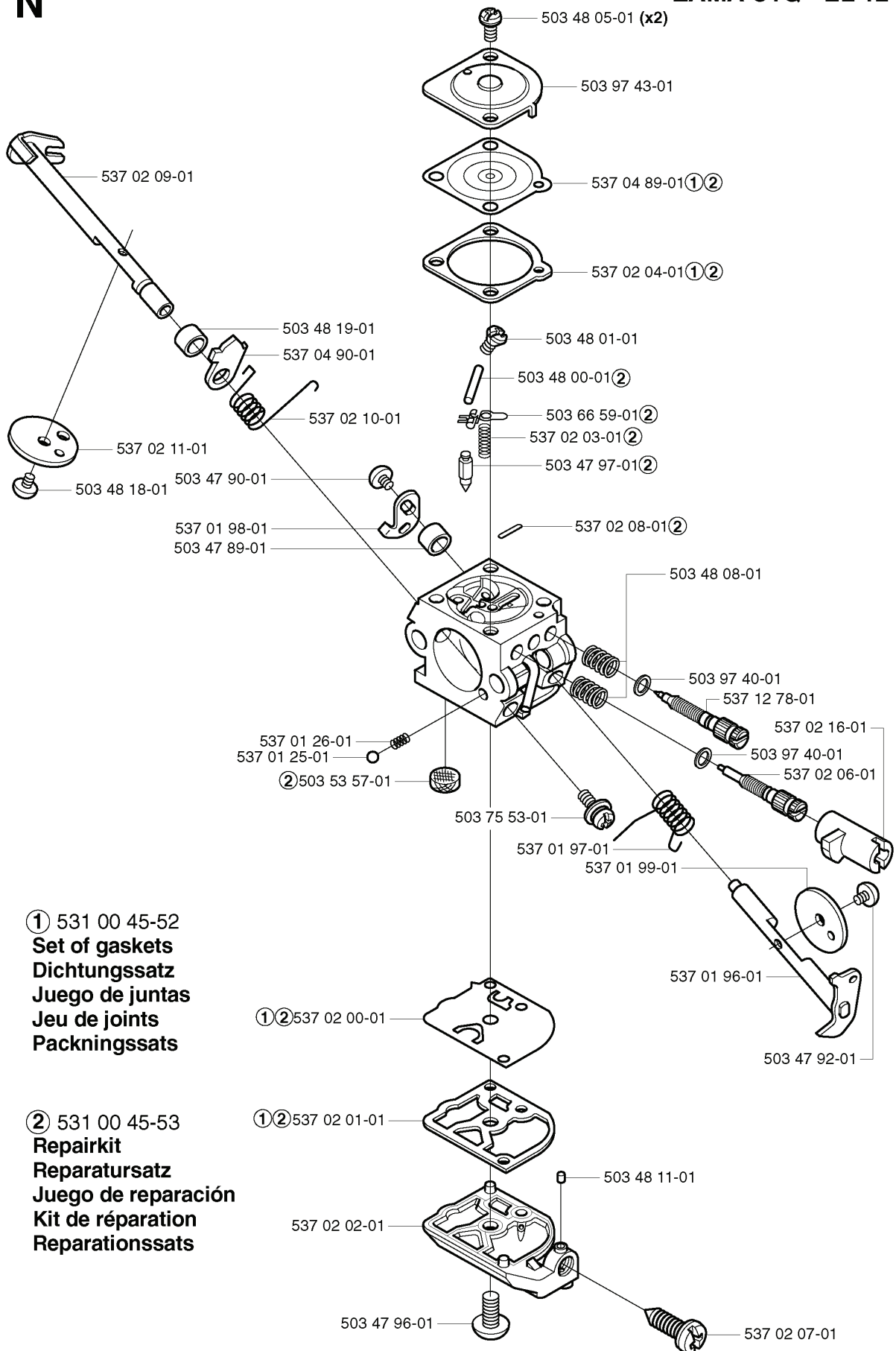


537 08 38-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
725 23 79-51	725237951	SCREW EHHM		1	
502 20 38-01	502203801	KNOB		1	
503 70 80-04	503708004	SLEEVE		1	
503 98 54-01	503985401	BEARING CAGE		1	
503 78 52-01	503785201	SUPPORTING BEARING		1	
735 58 08-10	735580810	LOCKWASHER		1	
537 17 48-01	537174801	TUBE		1	
537 18 10-01	537181001	DRIVE SHAFT		1	
537 18 09-01	537180901	DRIVE SHAFT		1	
725 23 72-71	725237271	SCREW EHHM		2	
503 20 07-10	503200710	SCREW IHSCFM		1	
503 71 54-01	503715401	LOCKING PLATE		1	
503 20 07-25	503200725	SCREW IHSCFM		2	
537 24 51-01	537245101	SPACER		1	
537 17 50-01	537175001	TUBE		1	
732 25 12-01	732251201	HEXAGON LOCKING NUT		2	
503 87 26-01	503872601	CLUTCH DRUM ASSY		1	
503 20 07-16	503200716	SCREW IHSCFM		1	
731 23 14-01	731231401	HEXAGON NUT		1	
503 94 10-01	503941001	HOOK		1	
725 52 97-01	725529701	SCREW IHSCM		2	
537 24 68-01	537246801	PIPE		1	
537 24 69-01	537246901	SLEEVE		2	
734 11 52-01	734115201	WASHER		4	
732 21 16-01	732211601	LOCK NUT		2	
537 08 38-01	537083801	LABEL		1	

**N** compl 503 28 31-11

# ZAMA C1Q - EL 12

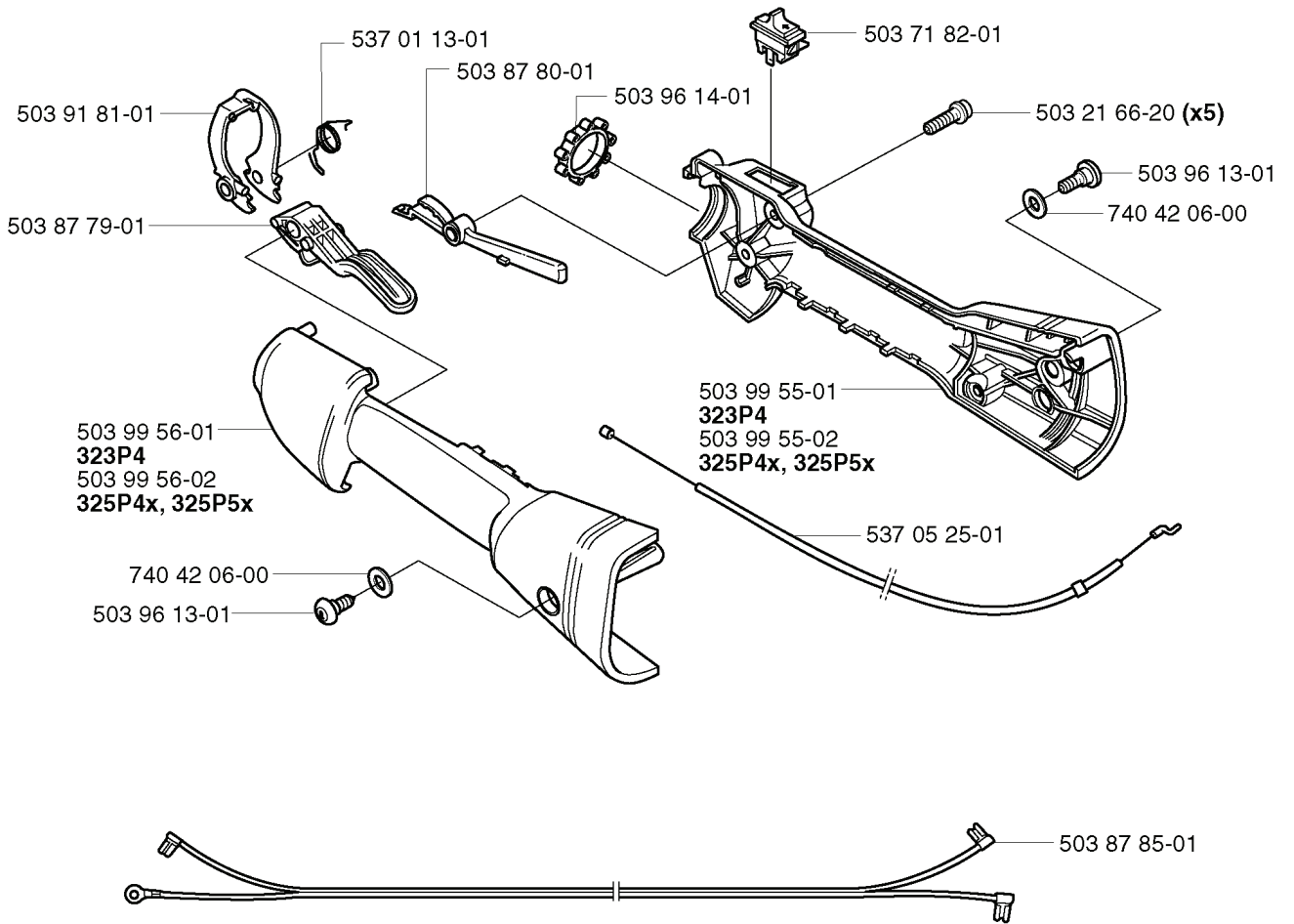


① 531 00 45-52  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssats**

② 531 00 45-53  
**Repairkit**  
**Reparatursatz**  
**Juego de reparación**  
**Kit de réparation**  
**Reparationssts**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 31-11	503283111	CARBURETTOR		1	
537 02 09-01	537020901	SHAFT ASSY		1	
503 48 19-01	503481901	COLLAR		1	
537 04 90-01	537049001	LEVER		1	
537 02 10-01	537021001	SPRING		1	
537 02 11-01	537021101	VALVE		1	
503 47 90-01	503479001	SCREW		1	
503 48 18-01	503481801	SCREW		1	
537 01 98-01	537019801	LEVER		1	
503 47 89-01	503478901	COLLAR		1	
537 01 26-01	537012601	SPRING		1	
537 01 25-01	537012501	BALL		1	
503 53 57-01	503535701	STRAINER	531 00 45-53 REPAIRKIT	1	
537 02 00-01	537020001	DIAPHRAGM PUMP	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
537 02 01-01	537020101	GASKET	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
537 02 02-01	537020201	COVER		1	
503 47 96-01	503479601	SCREW		1	
537 02 07-01	537020701	SCREW		1	
503 48 11-01	503481101	PIECE		1	
503 47 92-01	503479201	SCREW		1	
537 01 96-01	537019601	SHAFT ASSY		1	
537 01 99-01	537019901	VALVE		1	
537 01 97-01	537019701	SPRING		1	
503 75 53-01	503755301	SCREW		1	
537 02 08-01	537020801	PLUG	531 00 45-53 REPAIRKIT	1	
503 47 97-01	503479701	VALVE	531 00 45-53 REPAIRKIT	1	
537 02 03-01	537020301	SPRING	531 00 45-53 REPAIRKIT	1	
503 66 59-01	503665901	LEVER	531 00 45-53 REPAIRKIT	1	
503 48 00-01	503480001	PIN RETAINING SCREW	531 00 45-53 REPAIRKIT	1	
503 48 01-01	503480101	SCREW		1	
537 02 04-01	537020401	GASKET	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
537 04 89-01	537048901	DIAPHRAGM	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
503 97 43-01	503974301	COVER		1	
503 48 05-01	503480501	SCREW		2	
503 48 08-01	503480801	SPRING		1	
537 12 78-01	537127801	SCREW		1	
537 02 16-01	537021601	LIMITER CAP		1	
503 97 40-01	503974001	WASHER		1	
537 02 06-01	537020601	SCREW		1	

# C

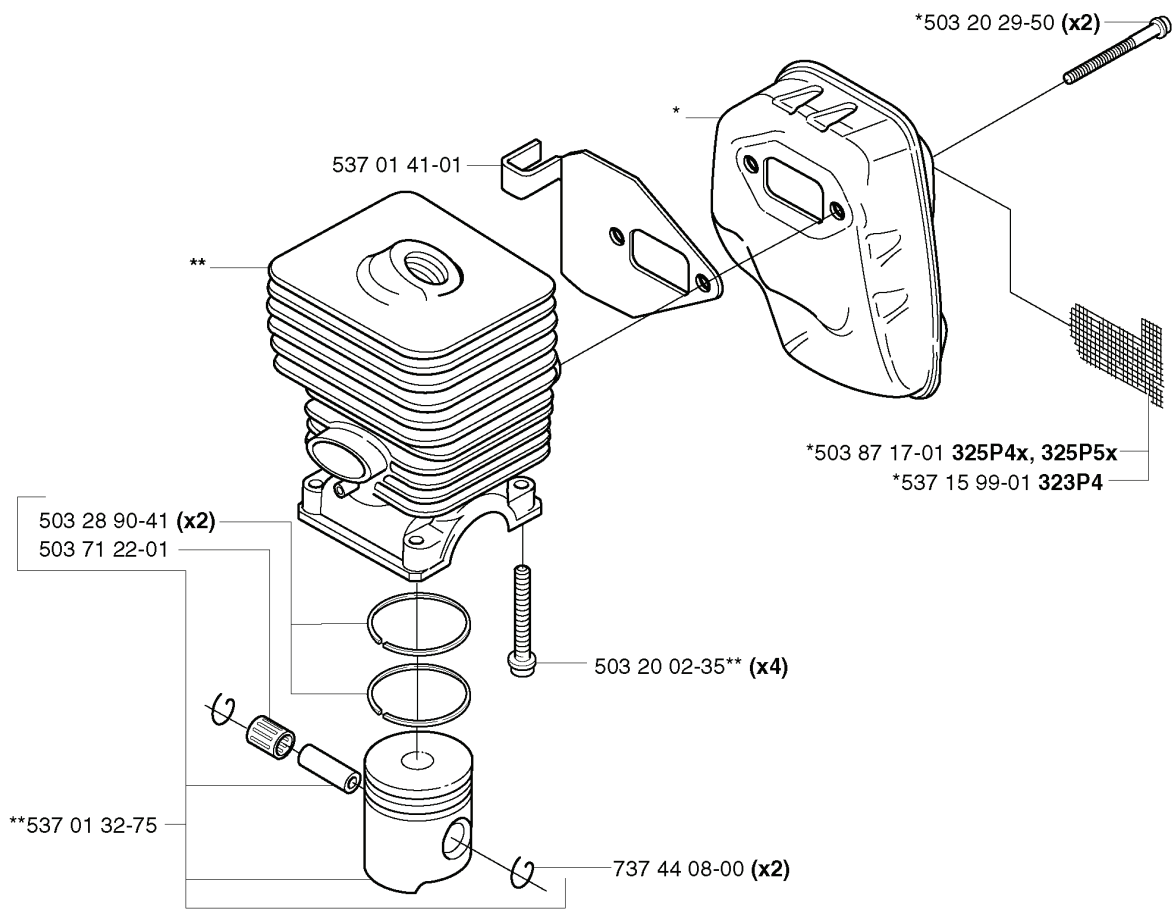


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5039181-01	503918101	THROTTLE LEVER		1	
5038779-01	503877901	THROTTLE TRIGGER		1	
5039956-01	503995601	HANDLE HALF	323P4	1	
5039956-02	503995602	HANDLE HALF	325P4X, 325P5X	1	
7404206-00	740420600	O-RING		1	
5039614-01	503961401	ABSORBER		1	
5038780-01	503878001	THROTTLE LOCKOUT		1	
5370113-01	537011301	RECOIL SPRING		1	
5037182-01	503718201	SWITCH		1	
5039955-01	503995501	HANDLE HALF	323P4	1	
5039955-02	503995502	HANDLE HALF	325P4X, 325P5X	1	
5038785-01	503878501	SHORT CIRCUIT CABLE		1	
5370525-01	537052501	THROTTLE CABLE ASSY		1	
5039613-01	503961301	SCREW		1	
5032166-20	503216620	SCREW IH SCT		5	

**J**

\*\*compl 537 03 20-05

\*compl 537 03 94-01 325P4x, 325P5x  
\*compl 537 16 19-01 323P4



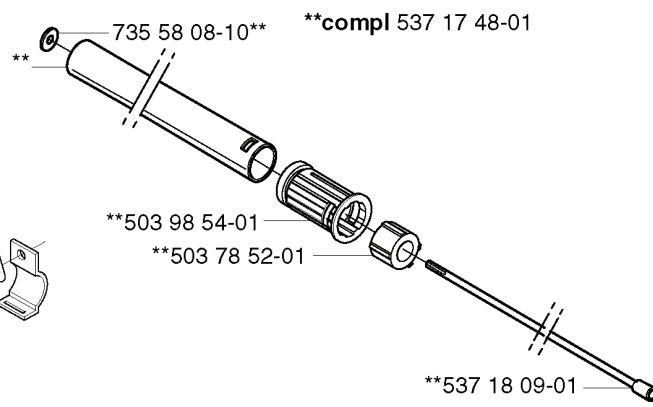
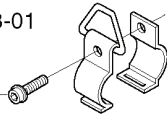


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 03 20-05	537032005	PISTON		1	
537 01 41-01	537014101	GASKET		1	
503 28 90-41	503289041	PISTON RING		2	
503 71 22-01	503712201	BEARING		1	
537 01 32-75	537013275	PISTON		1	
737 44 08-00	737440800	CIRCLIP		2	
503 20 02-35	503200235	SCREW IHSCFM		4	
537 16 19-01	537161901	MUFFLER ASSY	323P4	1	
537 03 94-01	537039401	MUFFLER ASSY	325P4X, 325P5X	1	
503 20 29-50	503202950	SCREW IHSCFM		2	
503 87 17-01	503871701	SPARK ARRESTER SCREEN	325P4X, 325P5X	1	
537 15 99-01	537159901	SPARK ARRESTER SCREEN	323P4	1	

**Saw Attachment**

\*compl 501 78 33-01

\*503 21 83-16

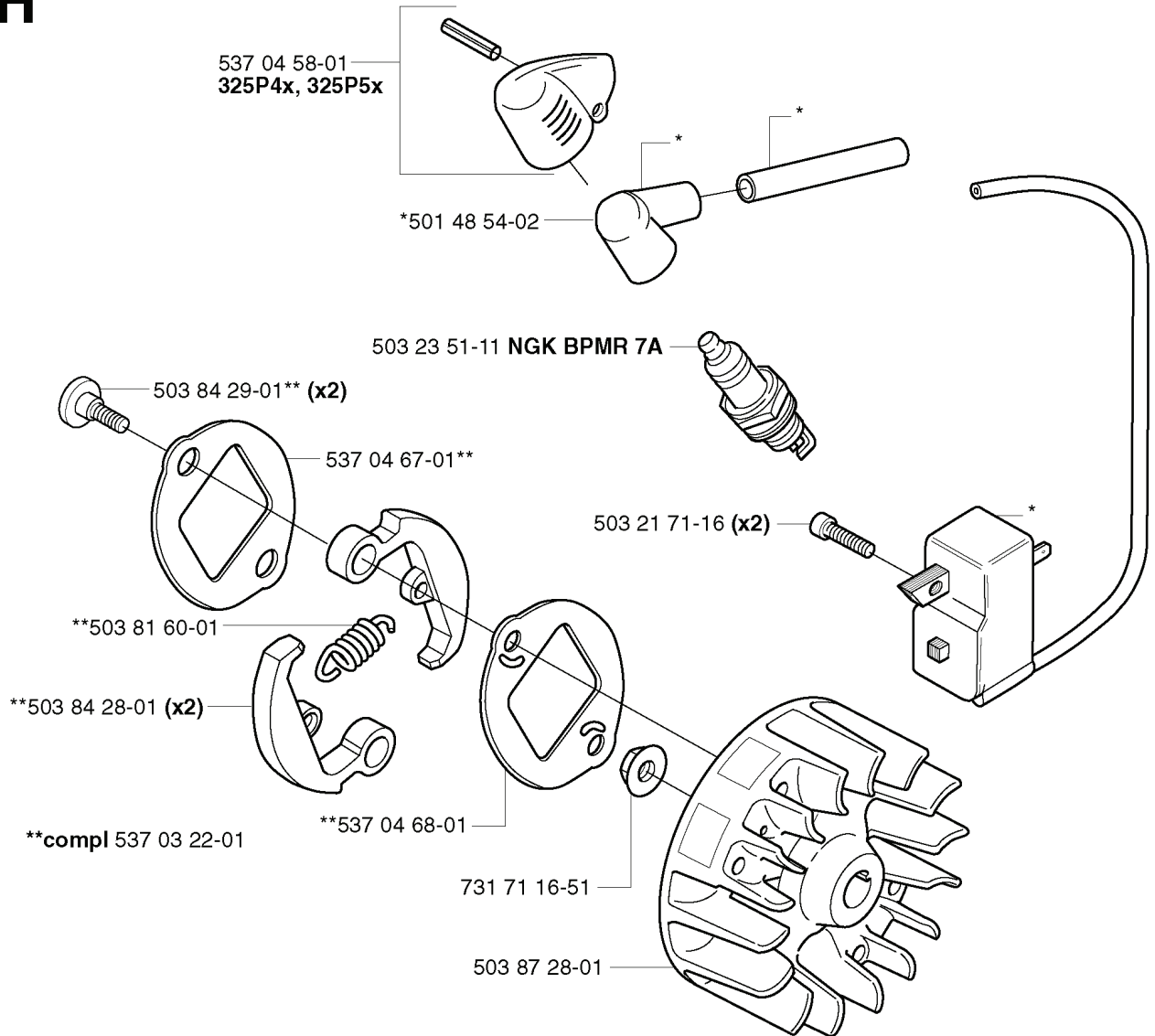


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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5017833-01	501783301	SUSPENSION BAIL		1	
5032183-16	503218316	SCREW		1	
5037852-01	503785201	SUPPORTING BEARING		1	
5039854-01	503985401	BEARING CAGE		1	
7355808-10	735580810	LOCKWASHER		1	
5371748-01	537174801	TUBE		1	
5371809-01	537180901	DRIVE SHAFT		1	
5371984-01	537198401	LABEL		1	

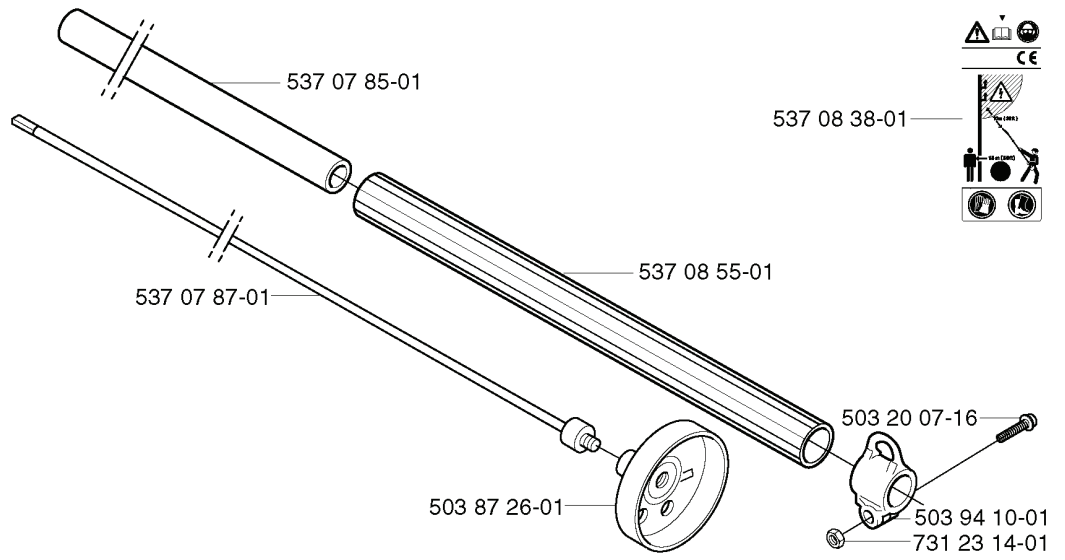
# H

\* compl 537 04 23-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 58-01	537045801	COVER	325P4X, 325P5X	1	
503 84 29-01	503842901	SCREW		2	
503 81 60-01	503816001	CLUTCH SPRING		1	
503 84 28-01	503842801	CLUTCH SHOE		2	
537 03 22-01	537032201	CLUTCH ASSY		1	
503 87 28-01	503872801	FLYWHEEL		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
537 04 68-01	537046801	WASHER		1	
537 04 67-01	537046701	WASHER		1	
503 23 51-11	503235111	SPARK PLUG	NGK BPMR 7A	1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
503 21 71-16	503217116	SCREW IHSCT		2	
537 04 23-01	537042301	IGNITION MODULE		1	

**B** 323P4, 325P4x

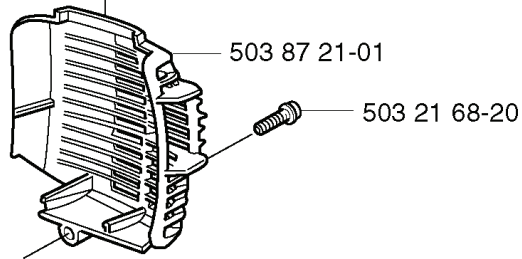
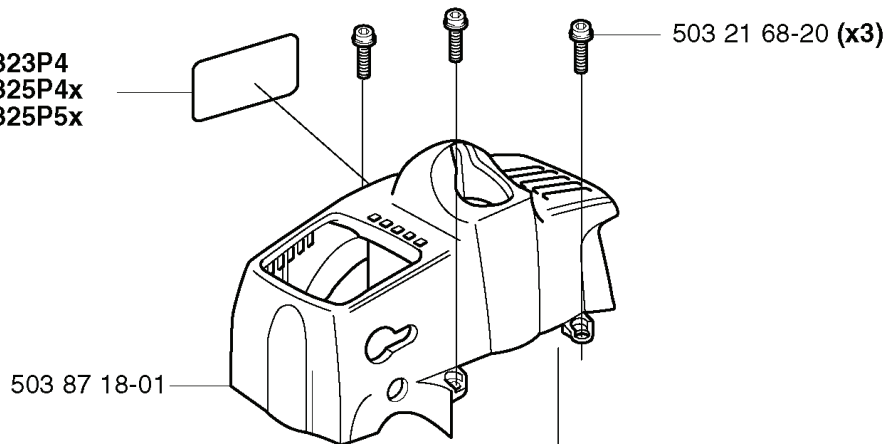





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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 07 85-01	537078501	TUBE		1	
537 07 87-01	537078701	DRIVE SHAFT		1	
503 87 26-01	503872601	CLUTCH DRUM ASSY		1	
537 08 55-01	537085501	HANDLE		1	
537 08 38-01	537083801	LABEL		1	
503 20 07-16	503200716	SCREW IHSCFM		1	
503 94 10-01	503941001	HOOK		1	
731 23 14-01	731231401	HEXAGON NUT		1	

# D

503 98 12-39 **323P4**  
503 98 12-34 **325P4x**  
503 98 12-38 **325P5x**



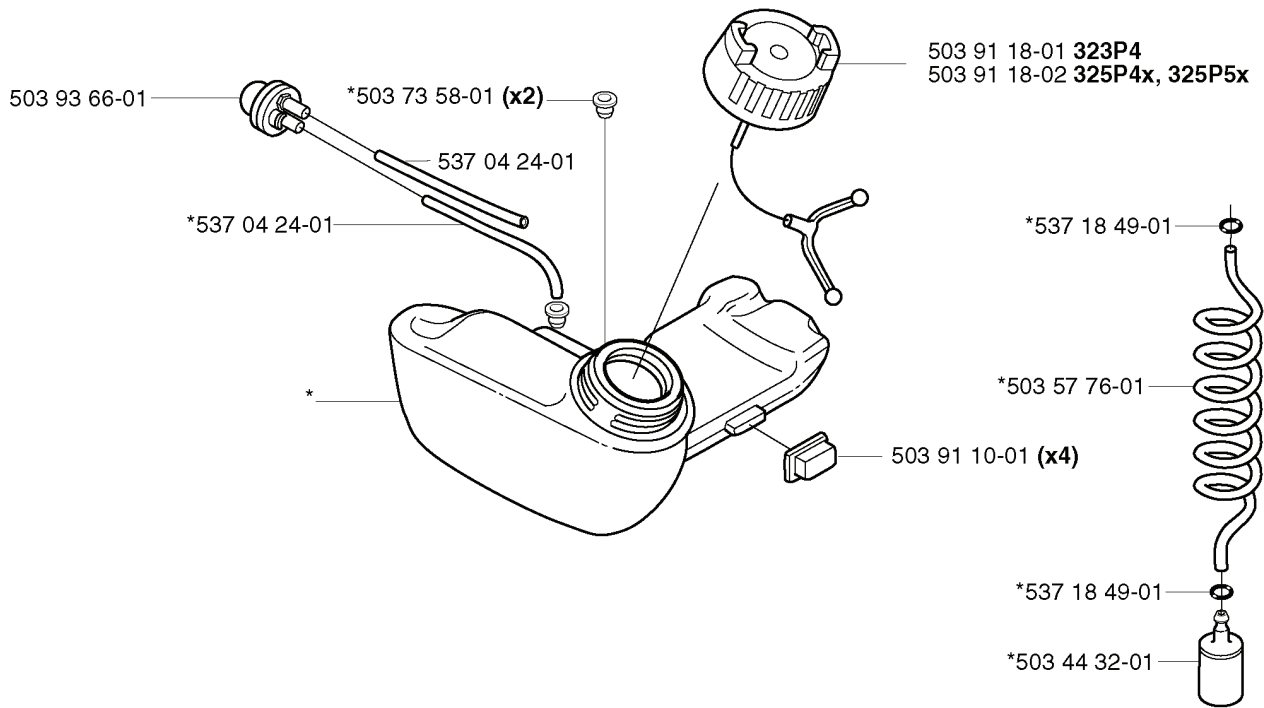
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**325P5**  
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-  **Husqvarna**  
**325P4**  
X-SERIES — 503 98 12-34 **325P4x**
-  **Husqvarna**  
**323P4** — 503 98 12-39 **323P4**



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 87 18-01	503871801	CYLINDER COVER		1	
503 98 12-38	503981238	LABEL	325P5X	1	
503 98 12-34	503981234	LABEL	325P4X	1	
503 98 12-39	503981239	LABEL	323P4	1	
503 21 68-20	503216820	SCREW IHSCFT		1	
503 87 21-01	503872101	HEAT PROTECTOR		1	

**G** \*compl 537 06 86-02

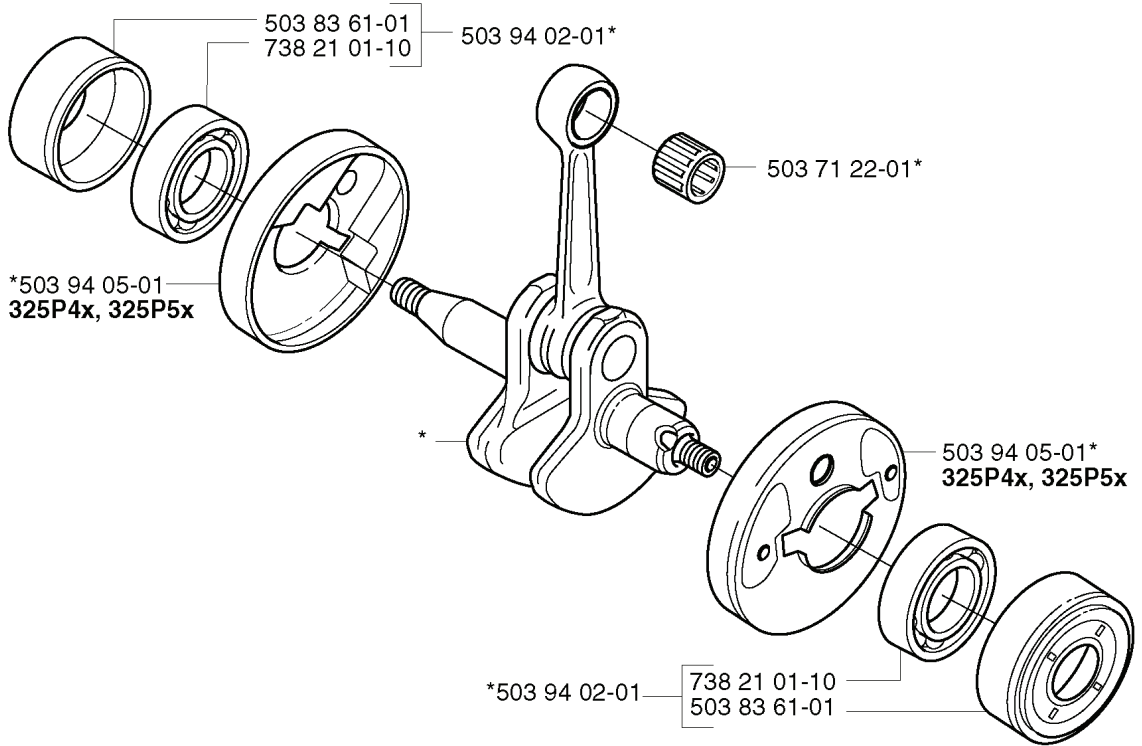


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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5370686-02	537068602	FUEL TANK		1	
5039366-01	503936601	PURGE		1	
5370424-01	537042401	FUEL HOSE		1	
5037358-01	503735801	BUSHING		2	
5034432-01	503443201	FUEL FILTER		1	
5039110-01	503911001	SUSPENSION		4	
5035776-01	503577601	FUEL HOSE		1	
5371849-01	537184901	O-RING		1	
5039118-02	503911802	TANK CAP	325P4X, 325P5X	1	
5039118-01	503911801	TANK CAP	323P4	1	



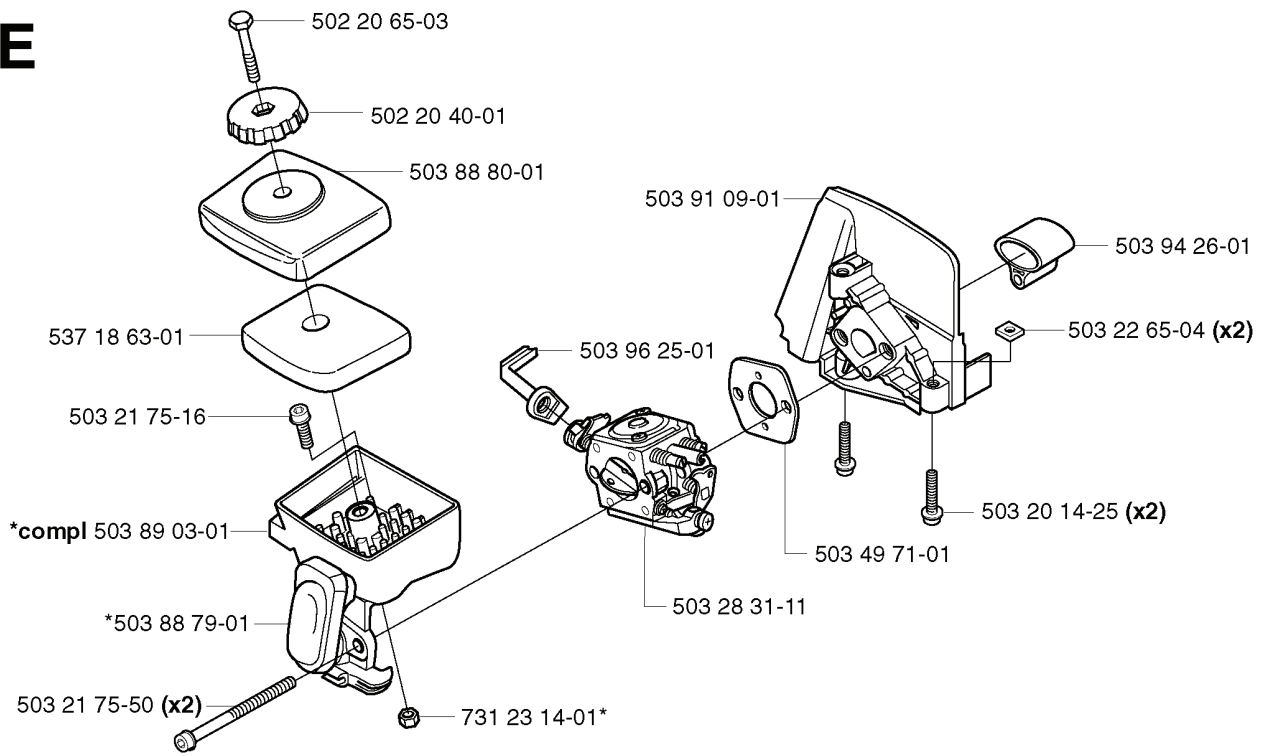
\*compl 503 85 24-74



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 85 24-74	503852474	CRANKSHAFT ASSY		1	
503 94 02-01	503940201	BEARING CAGE		1	
503 71 22-01	503712201	BEARING		1	
503 94 05-01	503940501	CUP	325P4X, 325P5X	1	
738 21 01-10	738210110	BALL BEARING		1	
503 83 61-01	503836101	BEARING CAGE		1	

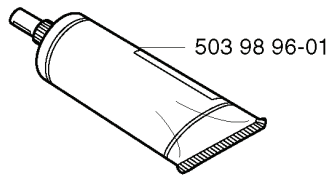
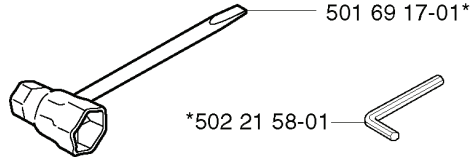
**E**



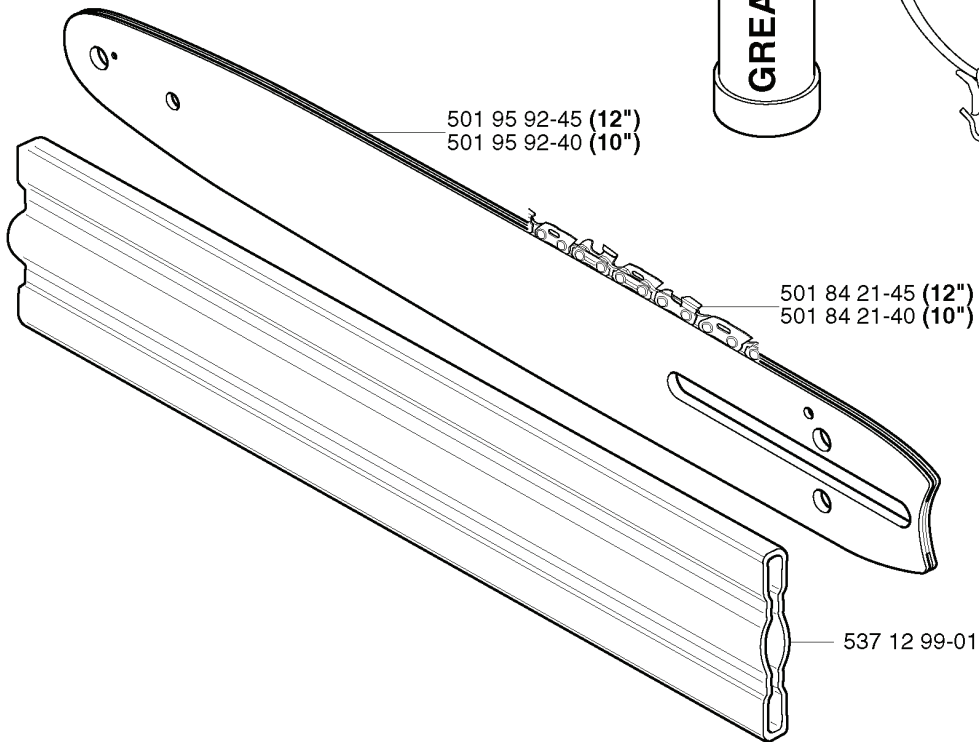
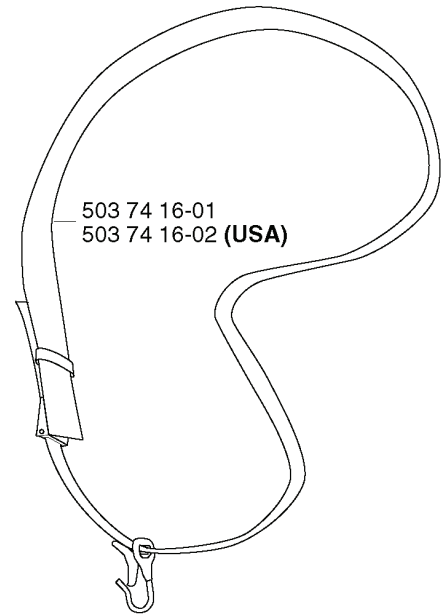
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 18 63-01	537186301	AIR FILTER		1	
503 21 75-16	503217516	SCREW IHSCFT		1	
503 89 03-01	503890301	FILTER HOLDER		1	
503 88 79-01	503887901	HUB CAP		1	
503 21 75-50	503217550	SCREW IHSCFT		2	
731 23 14-01	731231401	HEXAGON NUT		1	
503 88 80-01	503888001	FILTER COVER		1	
502 20 40-01	502204001	KNOB		1	
502 20 65-03	502206503	SCREW EHHM		1	
503 91 09-01	503910901	INSULATION WALL		1	
503 96 25-01	503962501	CHOKE CONTROL		1	
503 28 31-11	503283111	CARBURETTOR		1	
503 49 71-01	503497101	GASKET		1	
503 20 14-25	503201425	SCREW IHSCFMO		2	
503 22 65-04	503226504	SQUARE NUT		2	
503 94 26-01	503942601	INLET PIPE		1	

**M** Accessories  
Zubehöre  
Accessoires  
Acessorios  
Tillbehör

\*compl 537 04 07-10



531 00 92-05





REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 07-10	537040710	ACCESSORY BAG		1	
501 69 17-01	501691701	COMBINATION WRENCH		1	
502 21 58-01	502215801	WRENCH		1	
503 98 96-01	503989601	GREASE		1	
531 00 92-05	531009205	GREASE		1	
501 95 92-45	501959245	BAR	12	1	
501 95 92-40	501959240	BAR	10	1	
537 12 99-01	537129901	BAR COVER		1	
501 84 21-40	501842140	SAW CHAIN	10	1	
501 84 21-45	501842145	SAW CHAIN	12	1	
503 74 16-02	503741602	HARNESS ASSY	USA	1	
503 74 16-01	503741601	HARNESS ASSY		1	