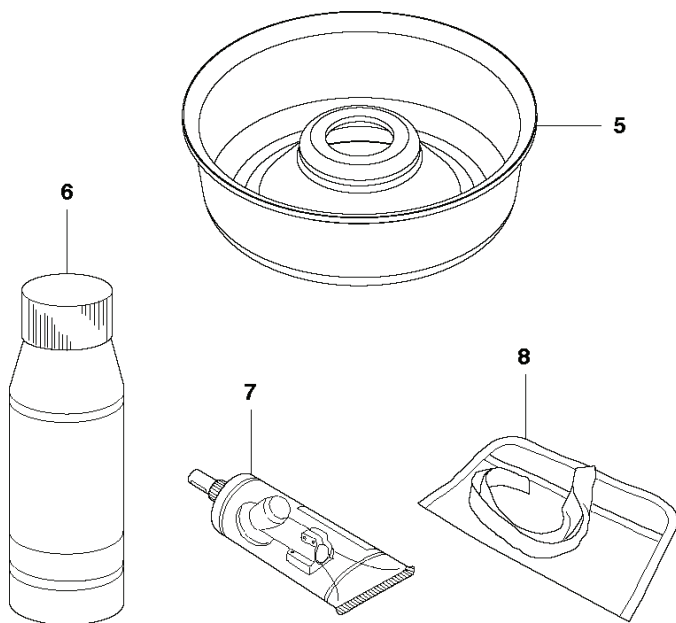
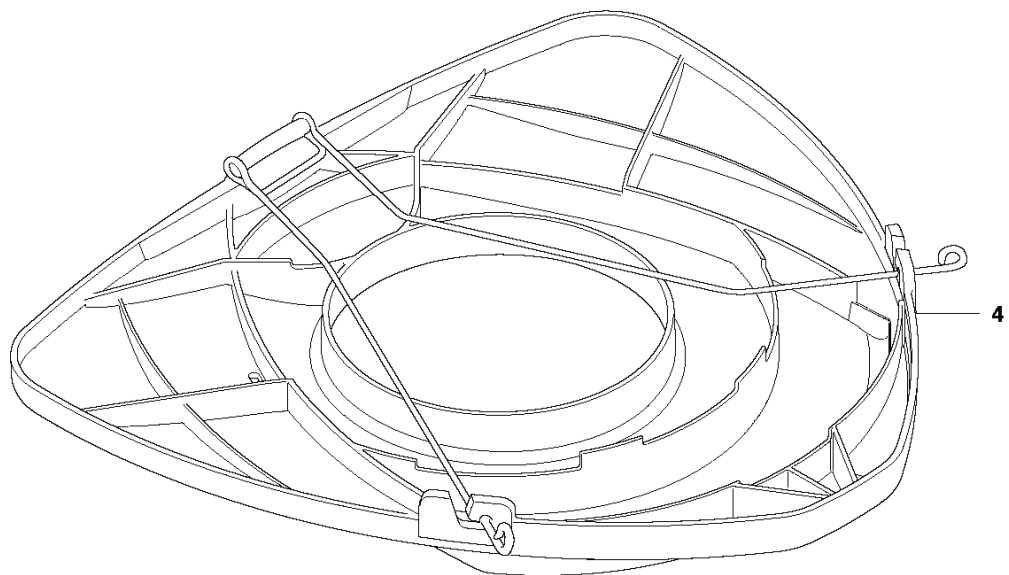
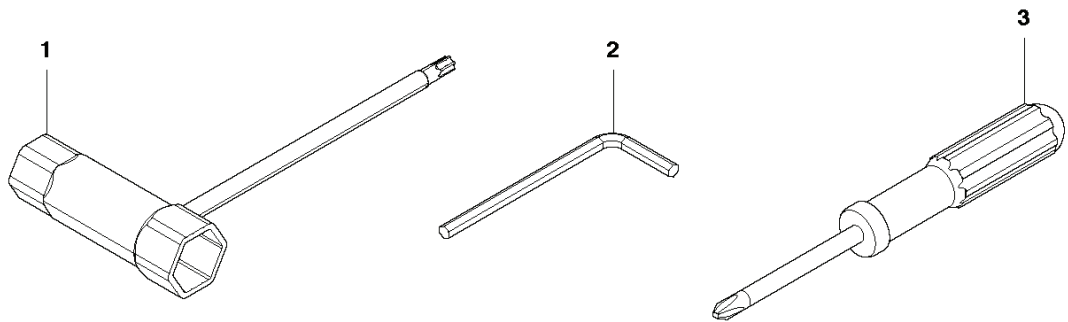


243 R, 20113200001-20121000000

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# **SPARE PARTS LIST**

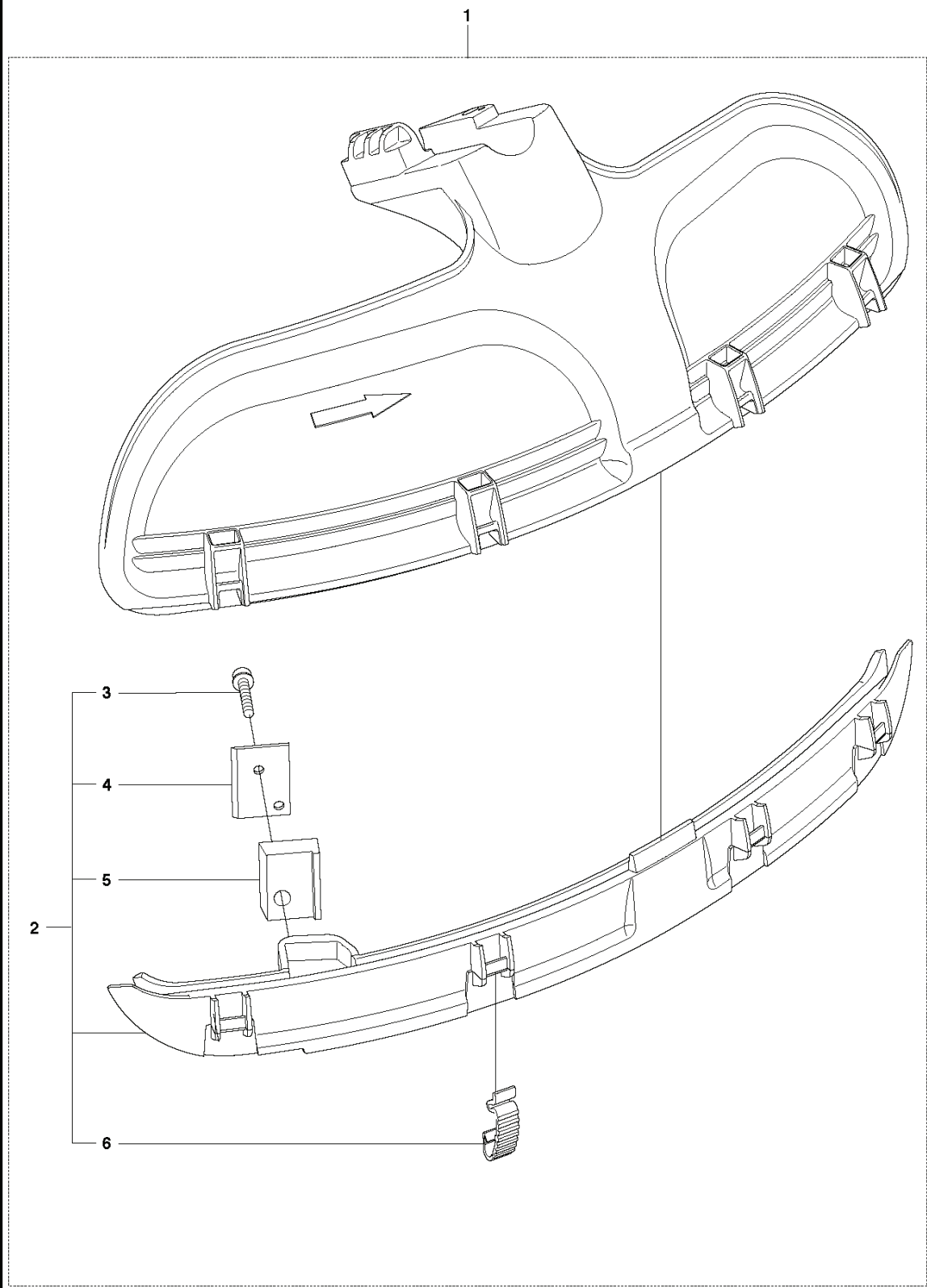
**R1** 243RJ, 243R, 543RS  
ACCESSORIES



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	506686101	COMBINATION WRENCH		1	
2	505312001	TOOL		1	
3	516153801	DRIVER		1	
4	544359101	TRANSPORT GUARD		1	
5	516014501	SUPPORT CUP		1	
6	531009248	FILTER OIL		1	
7	503976401	GREASE		1	
8	501192201	TOOL		1	
9	537216201	HARNESS	HARNESS OF 243RJ	1	

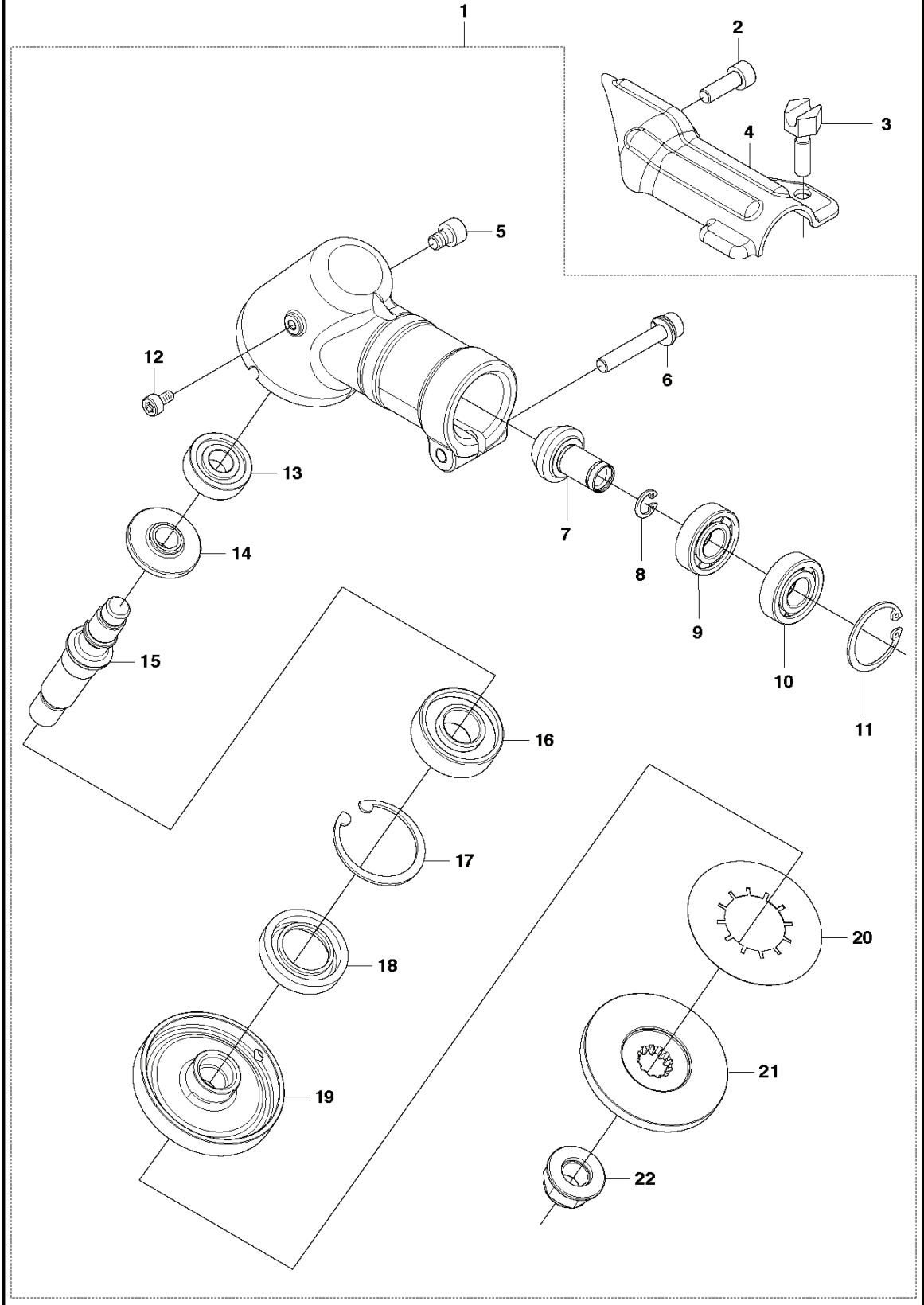
**R2** 243RJ, 243R, 543RS  
ACCESSORIES



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537331603	SPLASH GUARD		1	
2	537396303	SPLASH GUARD		1	1
3	503216825	SCREW IHSCFT		1	1.2
4	503798801	BLADE		1	1.2
5	544124501	RETAINER		1	1.2
6	537387201	SNAP LOCKING		4	1.2

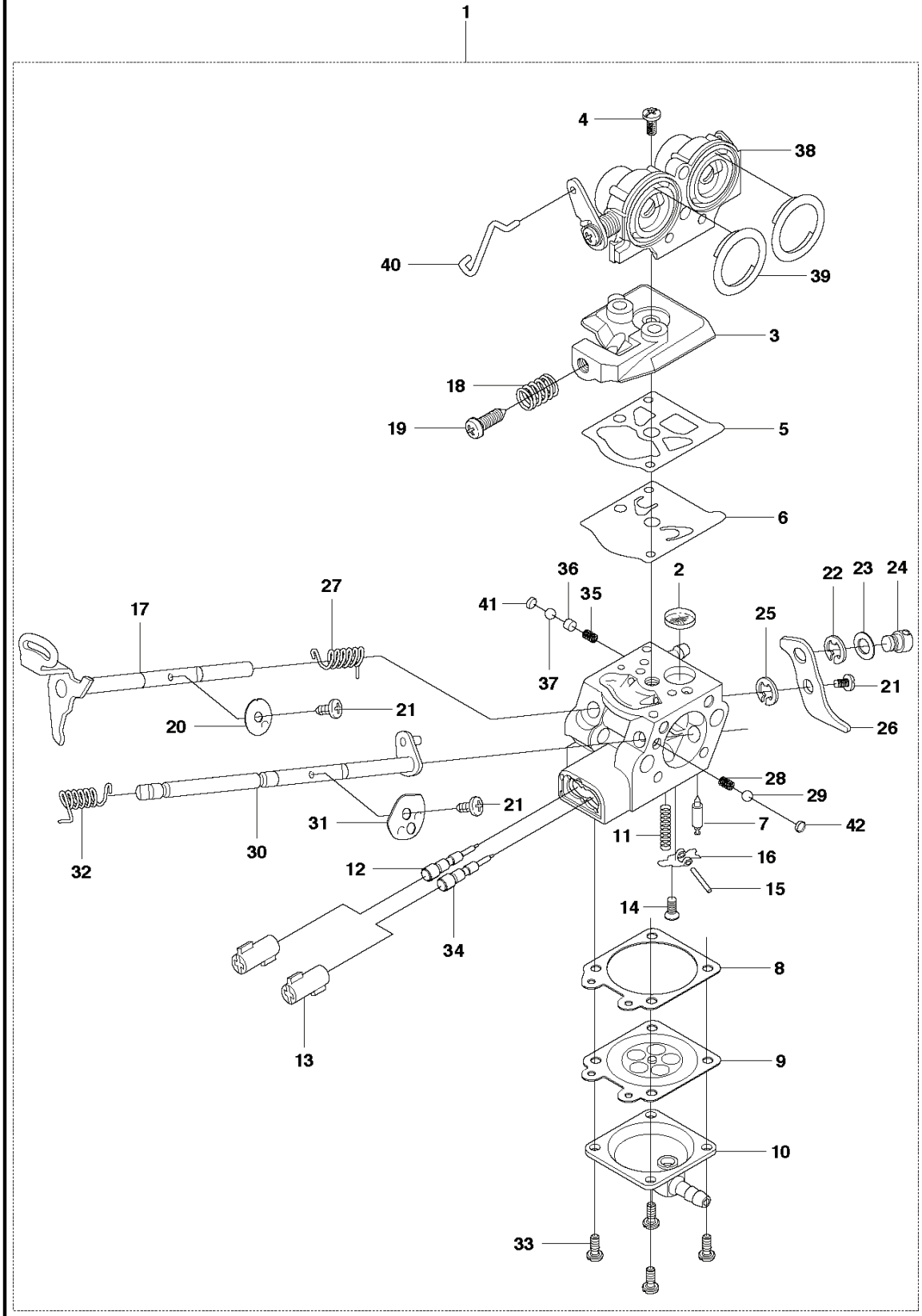
**A** 243RJ, 243R, 543RS  
BEVEL GEAR



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	525348601	BEVEL GEAR ASSY		1	
2	521746501	BOLT		1	
3	537189501	SCREW		1	
4	510241001	BRACKET		1	
5	521862001	BOLT		1	1
6	521862401	BOLT		1	1
7	525348901	PINION		1	1
8	516124101	SNAP RING		1	1
9	516127901	BEARING		1	1
10	516130001	BEARING		1	1
11	506609901	SNAP RING		1	1
12	521860801	BOLT		1	1
13	516127801	BALL BEARING		1	1
14	525348801	GEAR		1	1
15	525348701	SHAFT		1	1
16	516131701	BEARING		1	1
17	505294001	RING		1	1
18	521522201	SEAL		1	1
19	525349001	HOLDER		1	1
20	521656001	PLATE		1	1
21	521662201	HOLDER		1	1
22	502291101	BLADE NUT		1	1

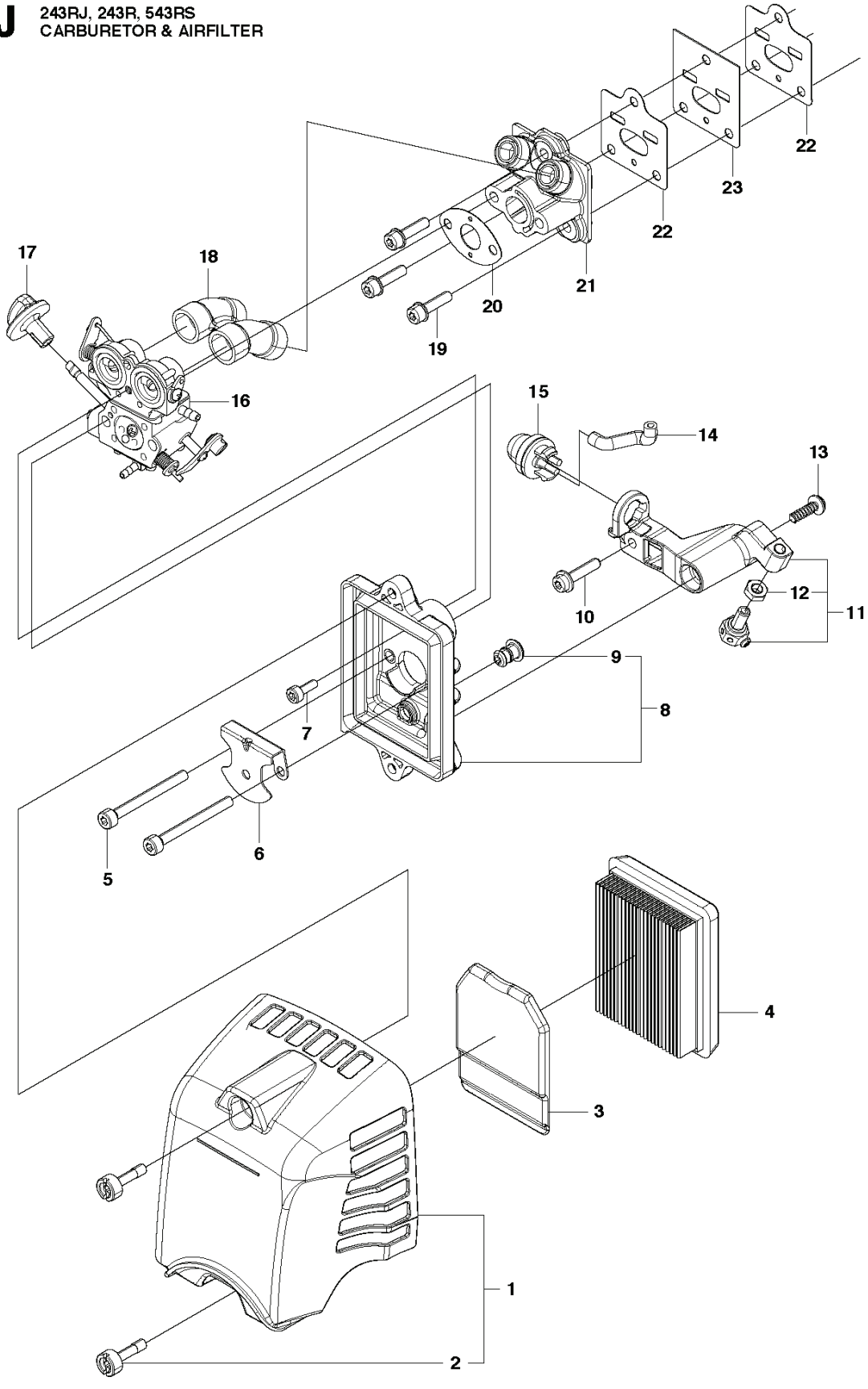


**Q** 243RJ, 243R, 543RS  
CARBURETOR



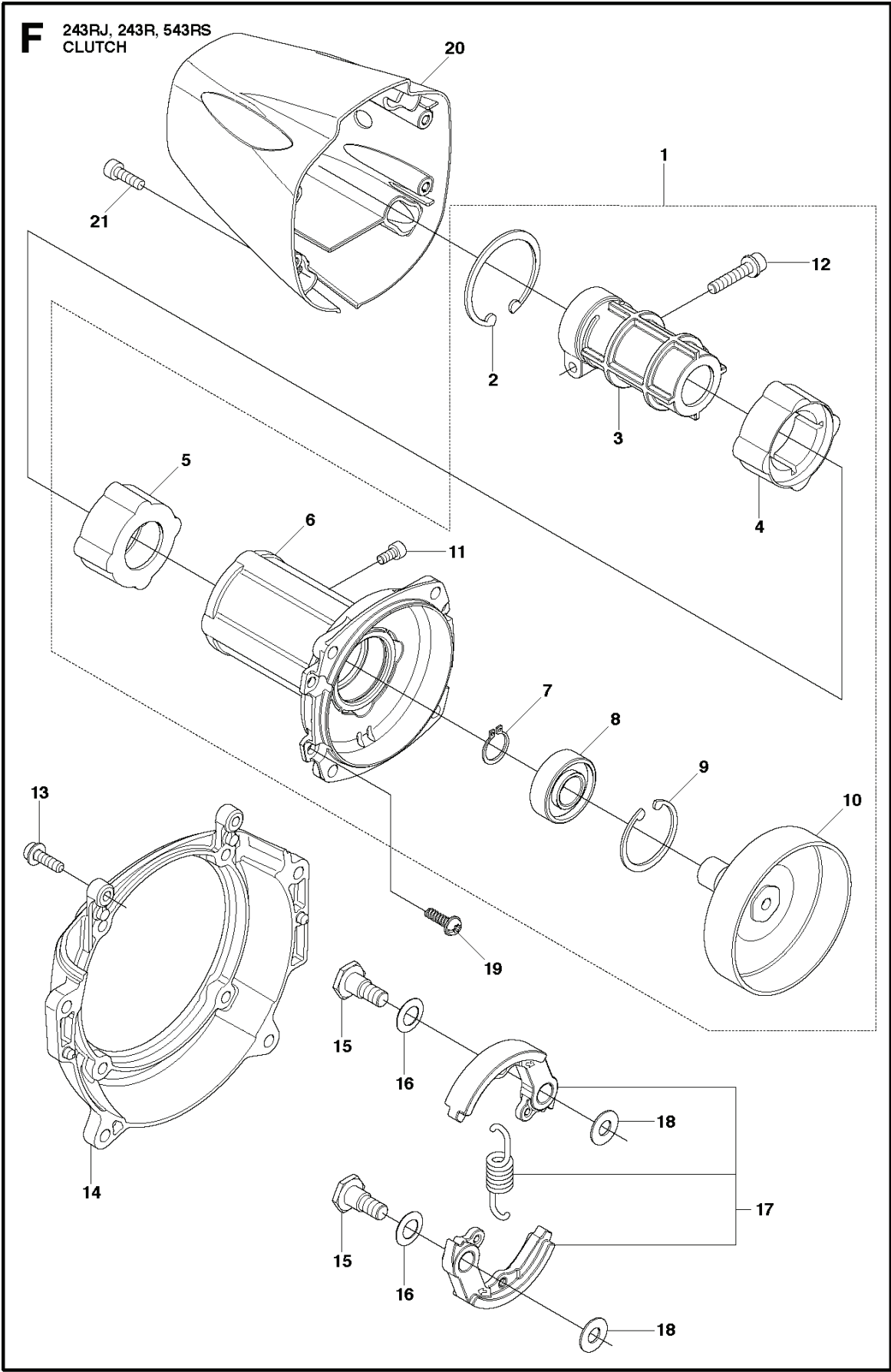
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521625001	CARB-ASSY	243RJ	1	
1	577992801	CARBURETTOR	243R	1	
2	505055101	SCREEN		1	1
3	521639801	COVER		1	1
4	521640001	SCREW		1	1
5	505055401	GASKET		1	1
6	516221701	DIAPHRAGM		1	1
7	505055601	VALVE.INLET		1	1
8	520977901	GASKET		1	1
9	505056401	DIAPHRAGM		1	1
10	521639701	COVER		1	1
11	505055701	SPRING		1	1
12	521585401	NEEDLE		1	1
13	521116901	HUB CAP		2	1
14	505055901	SCREW		1	1
15	505055801	PEN		1	1
16	505056001	LEVER		1	1
17	521640401	SHAFT ASSY		1	1
18	516279401	SPRING		1	1
19	516213801	SCREW		1	1
20	505056601	VALVE		1	1
21	505056701	SCREW		3	1
22	506612501	RING		1	1
23	516524201	WASHER		1	1
24	516523801	SWIVEL		1	1
25	505056501	RING		1	1
26	521645501	LEVER		1	1
27	505056801	SPRING		1	1
28	521066101	SPRING		1	1
29	521065501	FRICTION BALL		1	1
30	521645101	SHAFT ASSY		1	1
31	521624701	CHOKE PLATE		1	1
32	521066501	RETURN SPRING		1	1
33	505057801	SCREW		4	1
34	521645001	H-NEELDE		1	1
35	505057901	SPRING		1	1
36	505058001	PISTON		1	1
37	516936001	BALL		1	1
38	521625101	BODY		1	1
39	525419301	PACKING		2	1
40	521625201	ROD		1	1
41	516342901	PLUG		1	1
42	525555001	PLUG		1	1

**J** 243RJ, 243R, 543RS  
CARBURETOR & AIRFILTER



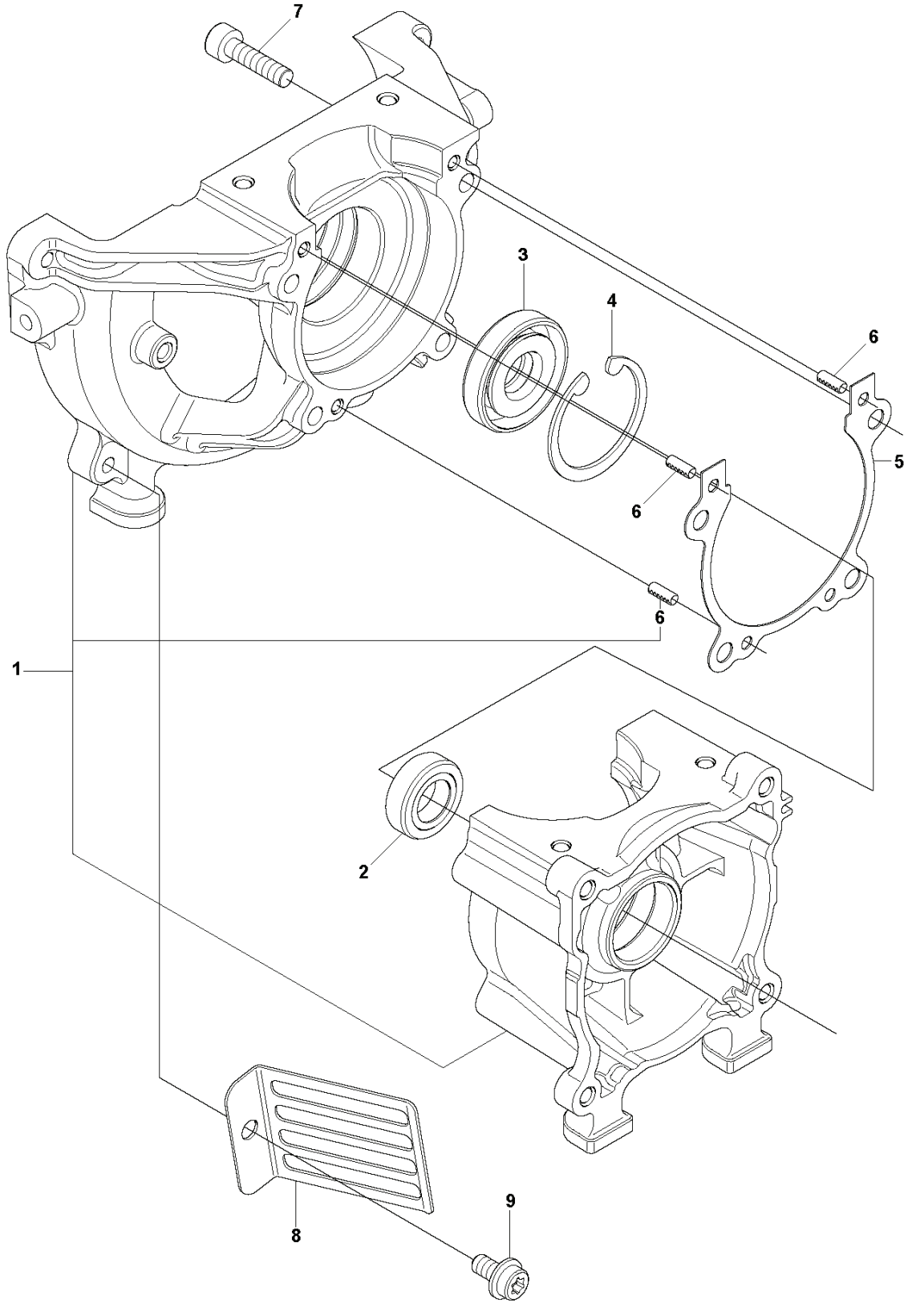
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	525418301	FILTER COVER ASSY	243RJ	1	
1	577980001	AIR FILTER COVER	243R	1	
2	521515401	SCREW	243RJ	2	1
2	577979801	TURNING KNOB	243R	1	
3	521625701	AIR FILTER		1	
4	521642101	AIR FILTER	243RJ	1	
4	577926701	AIR FILTER	243R	1	
5	504116501	SCREW	243RJ	2	
5	521515501	SCREW	243R	2	
6	521625801	PLATE		1	
7	521515701	BOLT		1	
8	521625401	BODY	243RJ	1	
8	576685501	FILTER HOUSING	243R	1	
9	521625601	GROMMET		1	8
10	506616001	BOLT		1	
11	521641201	BRACKET		1	
12	516117901	NUT		1	11
13	521517901	SCREW		1	
14	521523501	TUBE	243RJ	1	
14	577509501	TUBE	243R	1	
15	505045801	PUMP		1	
16	521625001	CARB-ASSY	243RJ	1	
16	577992801	CARBURETTOR	243R	1	
17	521641701	KNOB	243RJ	1	
17	577133101	CHOKE CONTROL	243R	1	
18	521641501	PIPE		1	
19	505040401	BOLT	243RJ	3	
19	506689001	BOLT	243R	3	
20	521622801	GASKET	243RJ	1	
20	577673801	GASKET	243R	1	
21	521622501	INSULATOR	243RJ	1	
21	576685801	INSULATOR	243R	1	
22	521622701	GASKET	243RJ	1	
22	576785401	GASKET	243R	2	
23	578115301	PLATE	243R	1	

**F** 243RJ, 243R, 543RS  
CLUTCH



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	525418401	HOUSING ASSY		1	
2	516126401	SNAP RING		1	1
3	521665001	CLAMP		1	1
4	521665201	ANTIVIBRATION ELEMENT		1	1
5	521665101	ANTIVIBRATION ELEMENT		1	1
6	521664901	HOUSING		1	1
7	516124201	SNAP RING		1	1
8	516131701	BEARING		1	1
9	505294001	RING		1	1
10	505293801	DRUM		1	1
11	506616101	BOLT		1	1
12	521862301	BOLT		1	1
13	521347901	BOLT		4	
14	525418001	COVER		1	
15	505297801	SCREW		2	
16	505298101	WASHER		2	
17	521636401	CLUTCH ASSY		1	
18	505298001	WASHER		2	
19	521517901	SCREW		4	
20	510173101	CLUTCH COVER		1	
21	525419101	BOLT		4	

**P** 243RJ, 243R, 543RS  
CRANKCASE

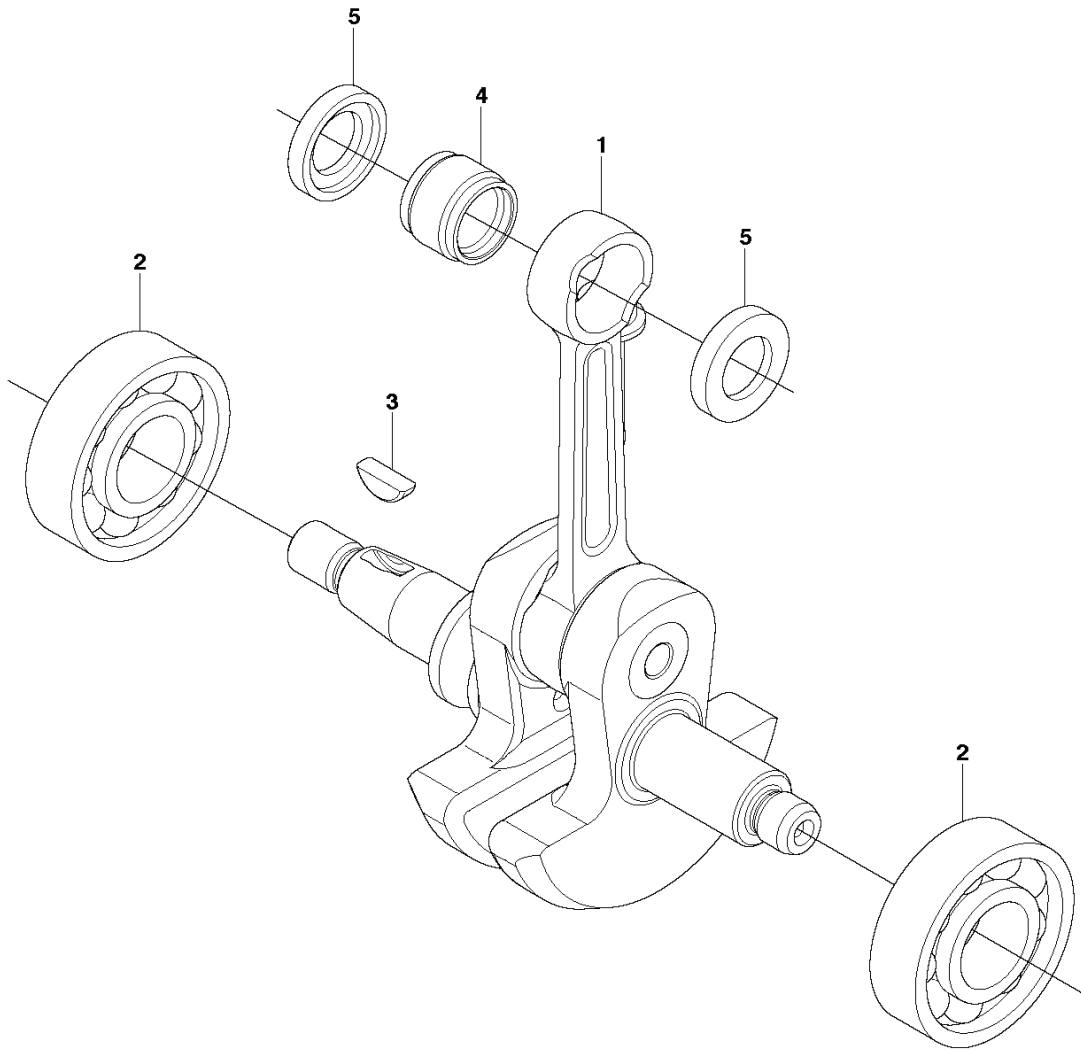


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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521623501	CASE		1	
2	506615701	SEAL		1	
3	505296701	SEAL		1	
4	516125801	RING		1	
5	521623601	GASKET		1	
6	505296101	PIN		3	1
7	506616201	BOLT		4	
8	521357501	GUARD		1	
9	521515901	BOLT		1	



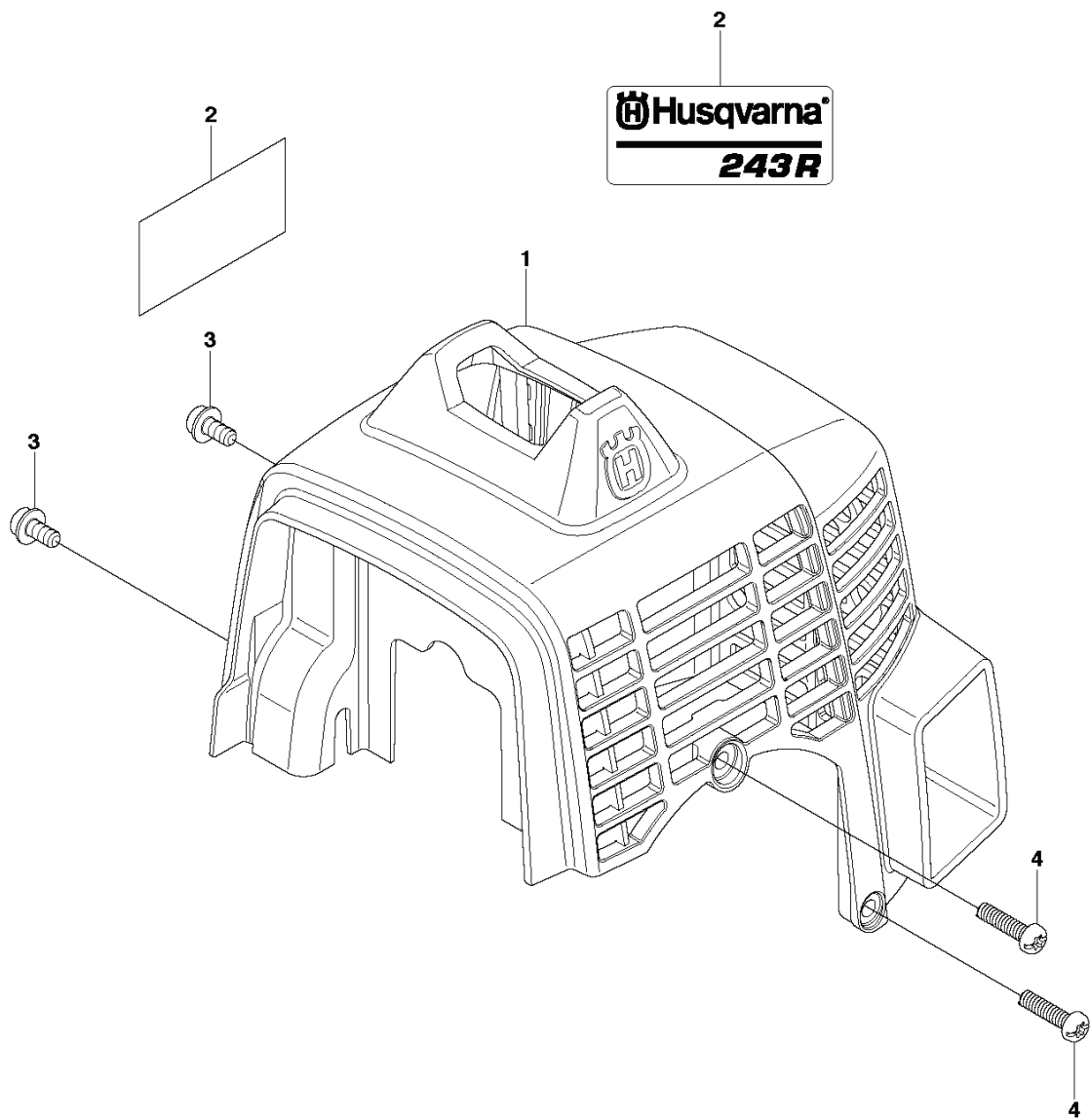
**N** 243RJ, 243R, 543RS  
CRANK SHAFT



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521623901	SHAFT-COMP		1	
2	521521001	BEARING		2	
3	506610701	KEY		1	
4	521794701	ROLLER BEARING		1	
5	516965701	WASHER		2	

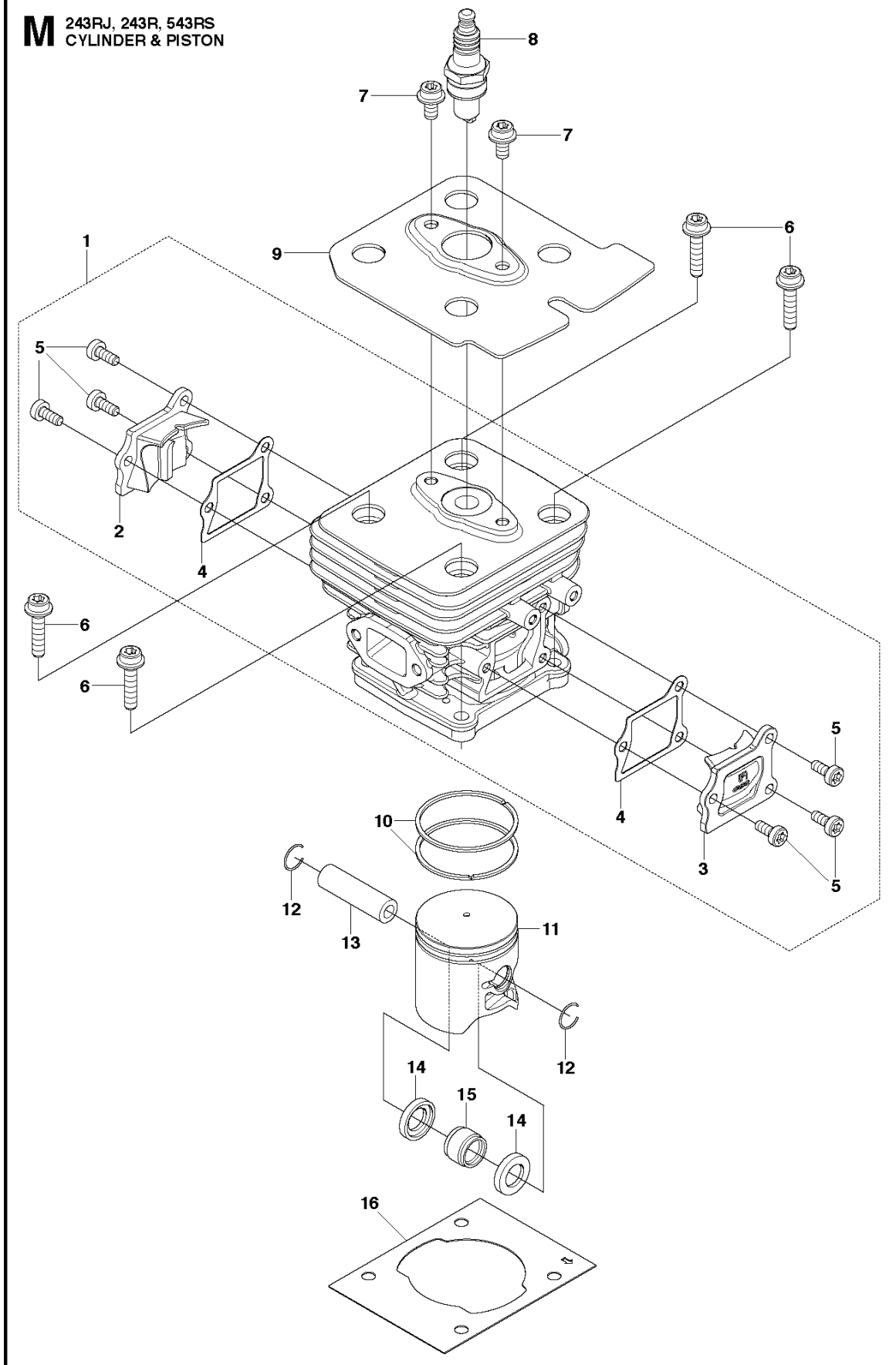
**G2** 243R, 543RS  
CYLINDER COVER



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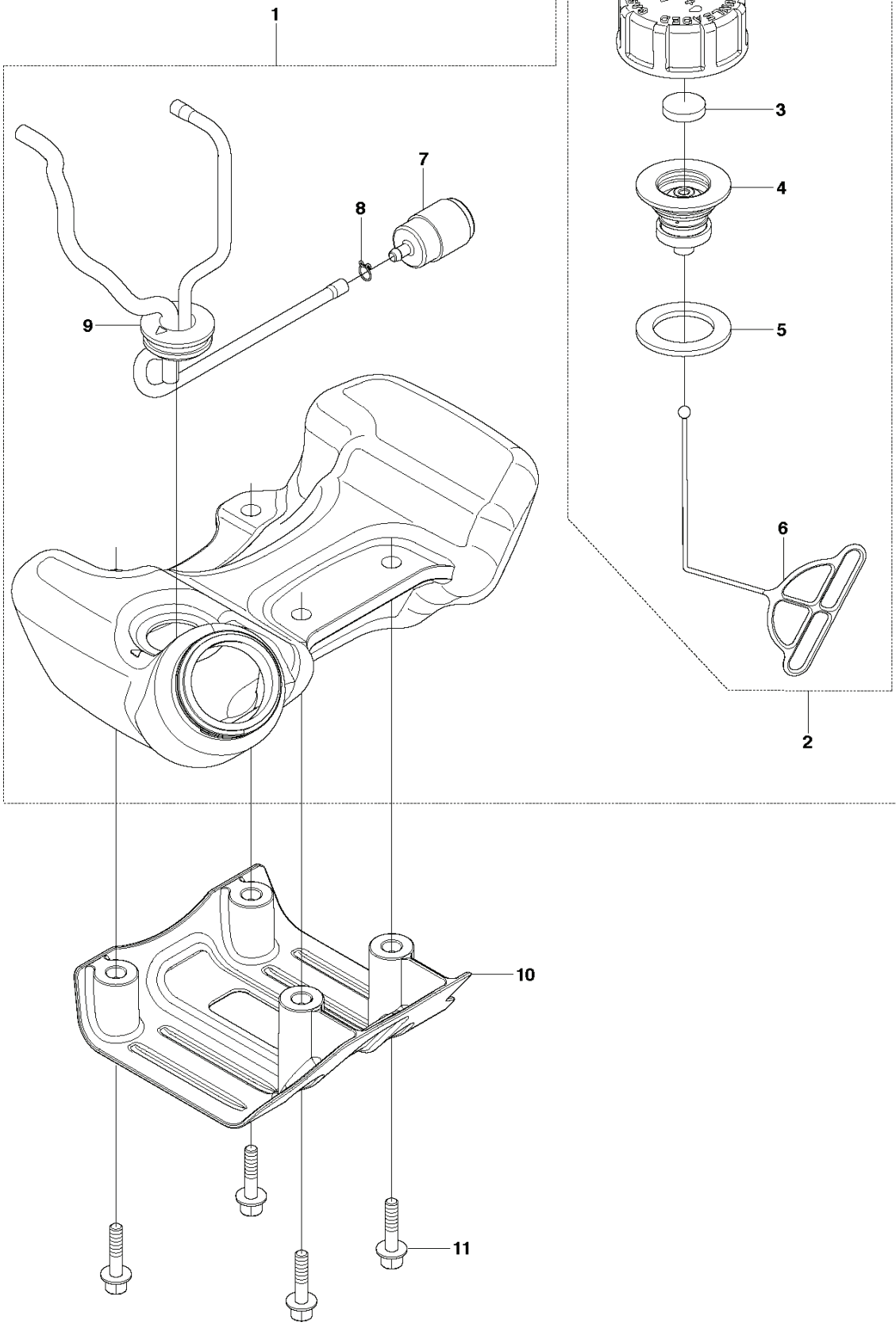
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	510172701	CYLINDER COVER		1	
2	577979301	DECAL	243R	1	
3	521515901	BOLT		2	
4	521863601	SCREW		2	

**M** 243RJ, 243R, 543RS  
CYLINDER & PISTON



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521621901	CYLINDER-COMP	243RJ	1	
1	577409501	CYLINDER	243R	1	
2	521622101	COVER		1	1
3	521622201	COVER		1	1
4	521622301	GASKET		2	1
5	521515601	BOLT		6	1
6	506616001	BOLT		4	
7	521515901	BOLT		2	
8	506615101	SPARK PLUG		1	
9	525418101	PLATE		1	
10	516802001	RING		2	
11	521623801	PISTON	243RJ	1	
11	577639801	PISTON	243R	1	
12	516283001	RING		2	
13	521522701	PEN		1	
14	516965701	WASHER		2	
15	521794701	ROLLER BEARING		1	
16	521622001	GASKET		1	

**E** 243RJ, 243R, 543RS  
FUEL TANK

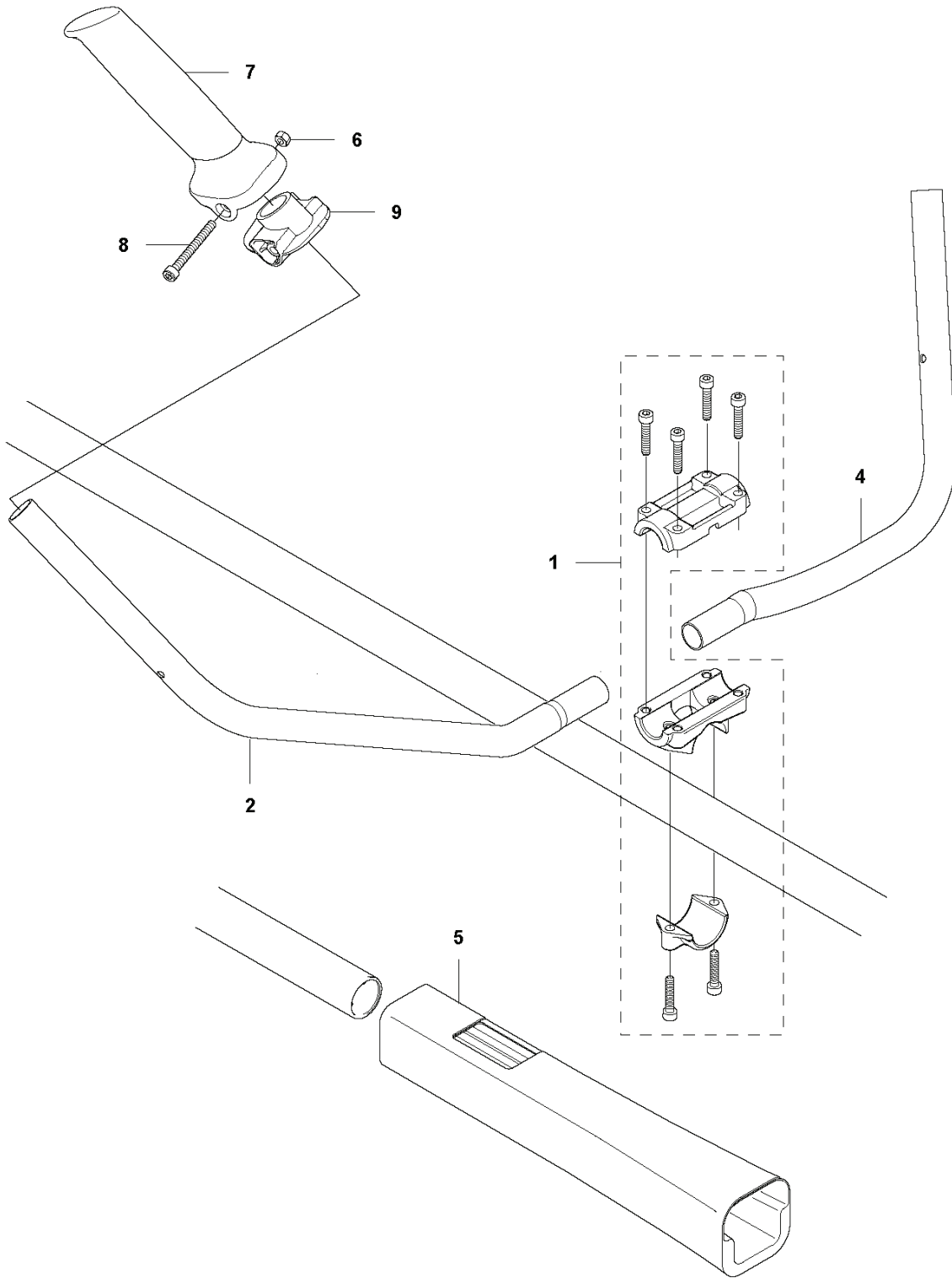


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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521625901	TANK ASSY	243RJ	1	
1	577509801	TANK	243R	1	
2	521672401	FUEL CAP		1	1
3	506617201	FILTER		1	1.2
4	506615401	HOLDER		1	1.2
5	506615301	PACKING		1	1.2
6	521672501	STOPPER		1	1.2
7	506614601	FILTER		1	1
8	506611301	CLIP		1	1
9	521626001	PIPE-COMP	243RJ	1	1
9	577509901	PIPE	243R	1	1
10	510173001	SKID PLATE		1	
11	521516901	BOLT		4	



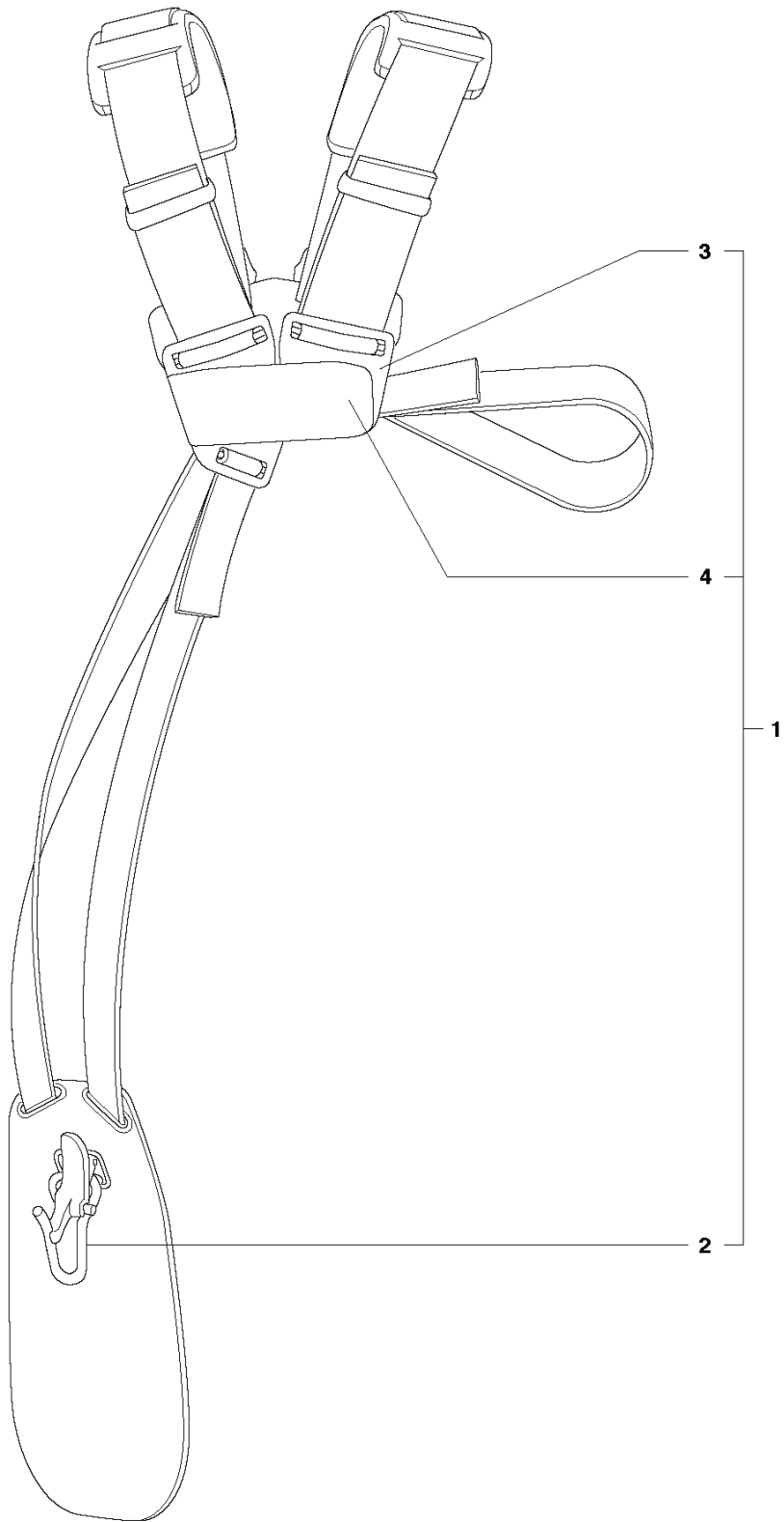
**C2** 243R, 543RS  
HANDLE



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	577983001	HANDLE BRACKET		1	
2	528817801	HANDLE		1	
4	528817401	HANDLE		1	
5	521538701	PROTECTION		1	
6	731231401	HEXAGON NUT		1	
7	537172801	HANDLE		1	
8	503200245	SCREW IHSCFM		1	
9	537172901	COVER		1	

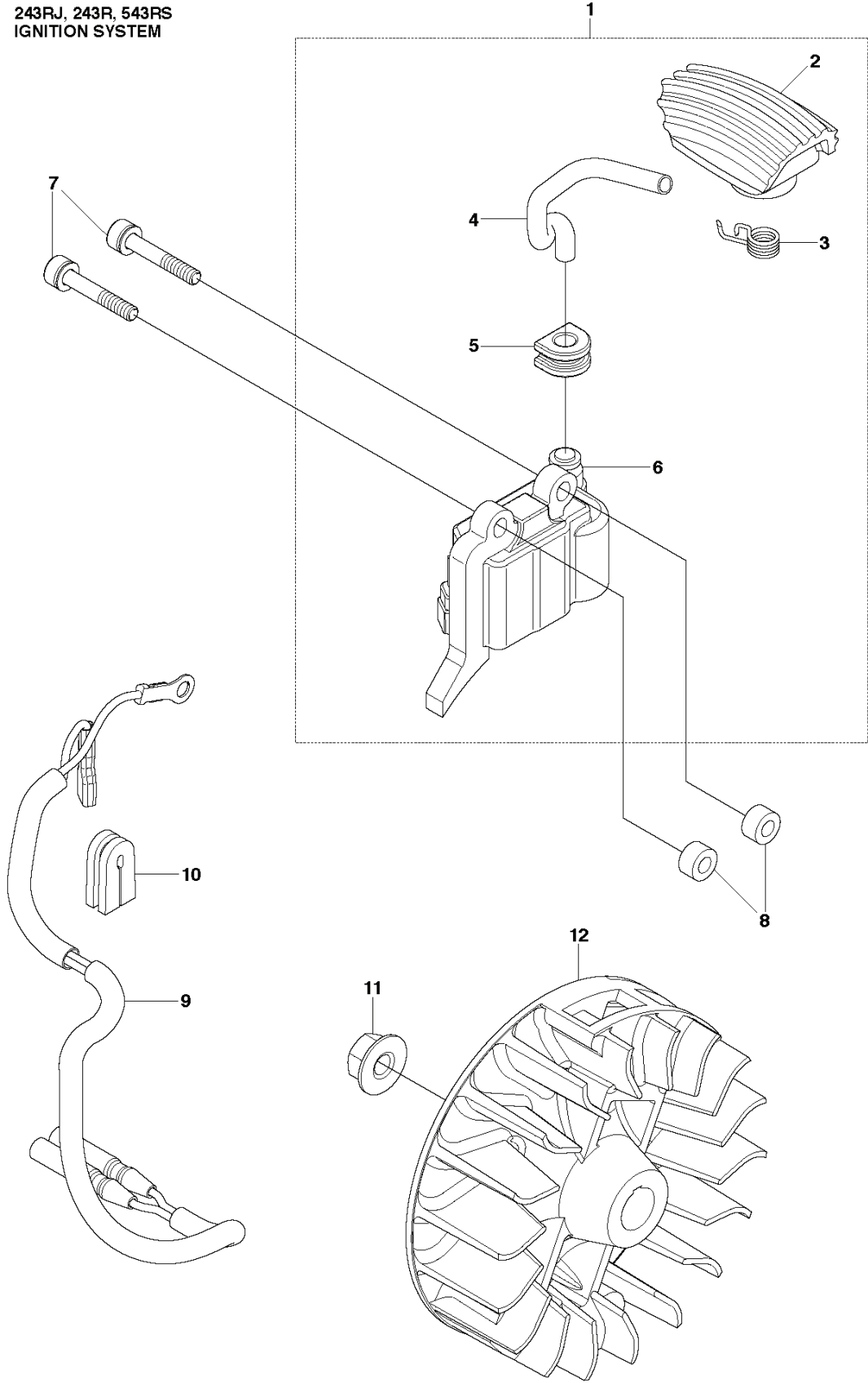
**S** 243RJ, 243R, 543RS  
HARNESS



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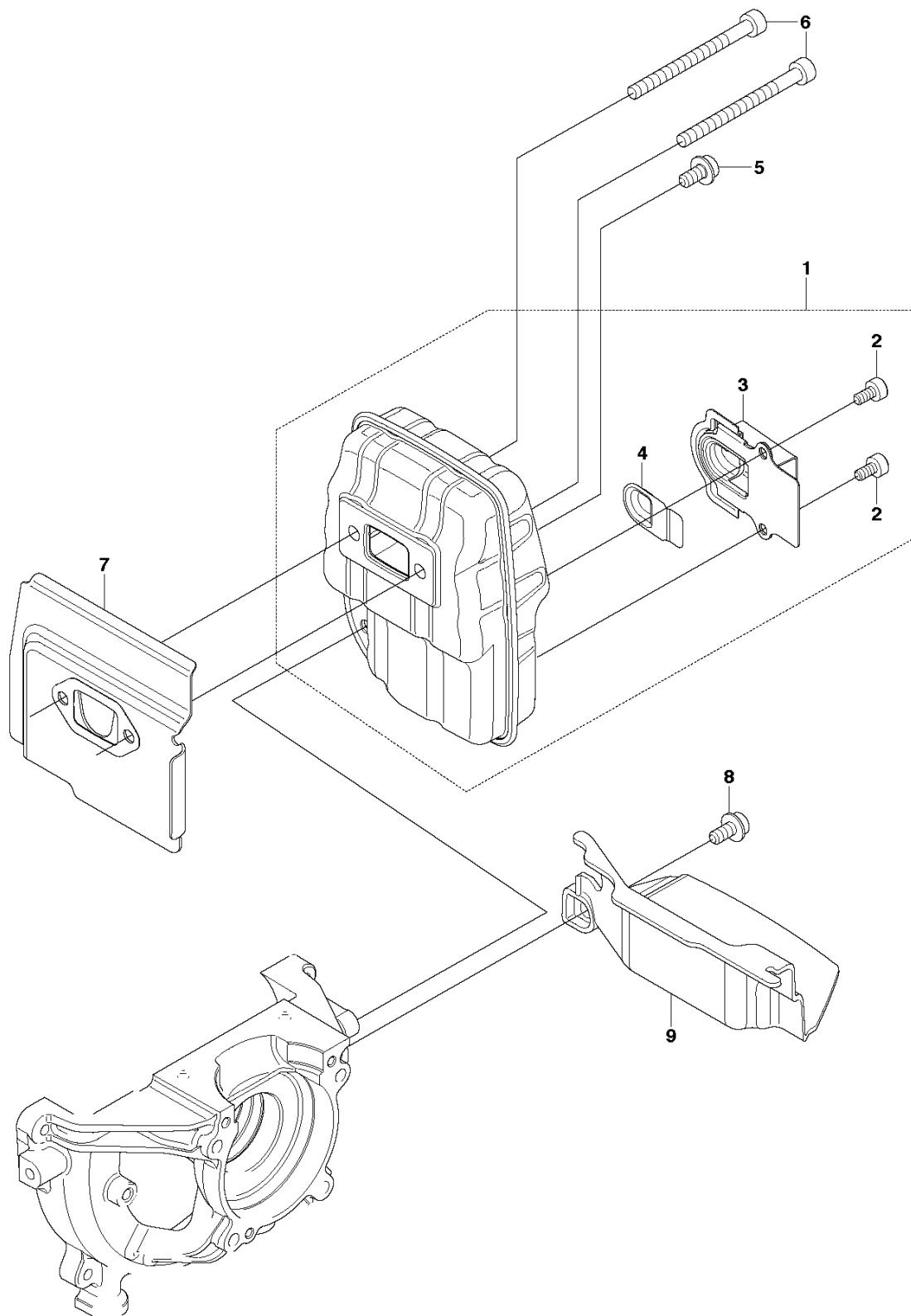
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537216301	HARNESS		1	
2	502022802	WELT HOOK		1	1
3	503734001	FRONT PIECE		1	1
4	503734102	BUCKLE		1	1

**L** 243RJ, 243R, 543RS  
IGNITION SYSTEM



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	574392701	COIL	243RJ	1	
1	577133901	IGNITION MODULE ASSY	243R	1	
2	521610001	HUB CAP		1	1
3	506655201	SPRING		1	1
4	521624301	CORD		1	1
5	505043301	GROMMET		1	1
6	505042801	HUB CAP		1	1
7	521515801	BOLT		2	
8	521769701	SPACER		2	
9	521525701	CORD	243RJ	1	
9	577574901	CORD	243R	1	
10	506615901	GROMMET		1	
11	505041501	NUT		1	
12	521624101	ROTOR	243RJ	1	
12	577133801	ROTOR	243R	1	

**H** 243RJ, 243R, 543RS  
MUFFLER

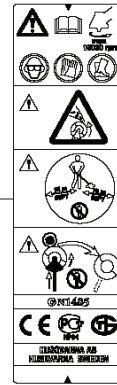
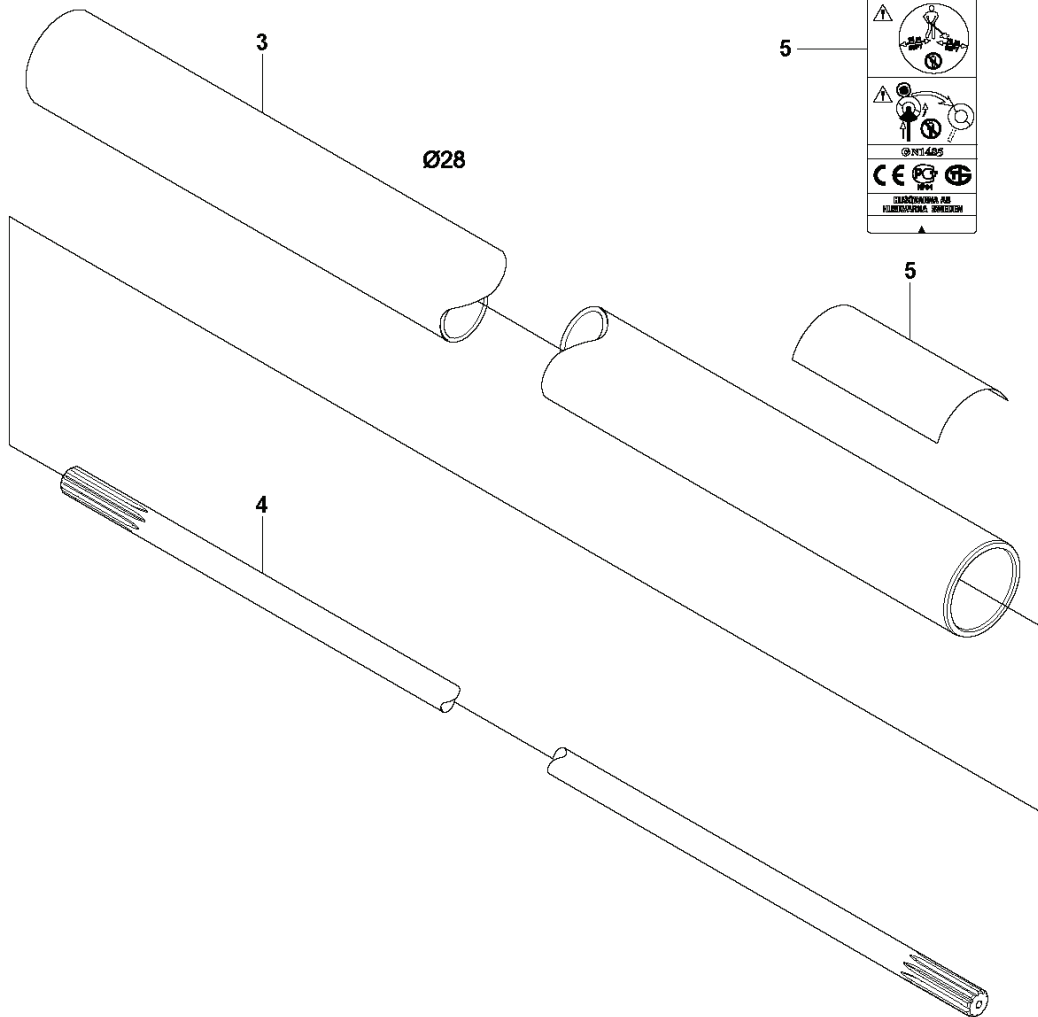
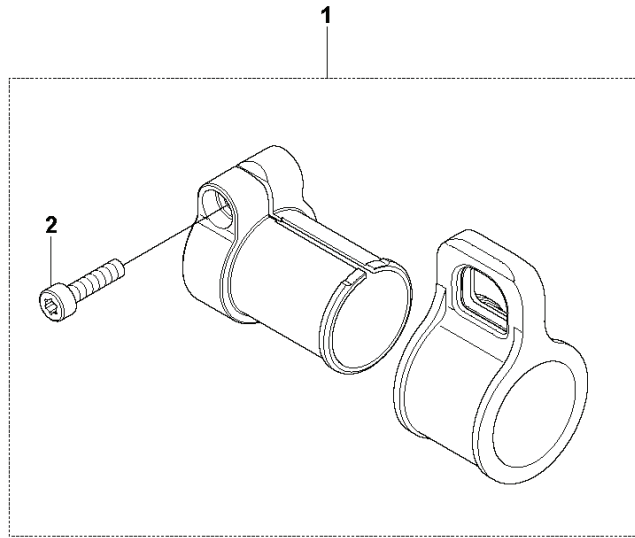


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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	528705801	MUFFLER-A	243RJ	1	
1	577980301	MUFFLER	243R	1	
2	521860801	BOLT		2	1
3	521623401	GUIDE		1	1
4	521623001	ARESTER		1	1
5	521515901	BOLT		1	
6	521347601	BOLT		2	
7	521623201	GASKET		1	
8	521515901	BOLT		1	
9	521623301	PLATE		1	



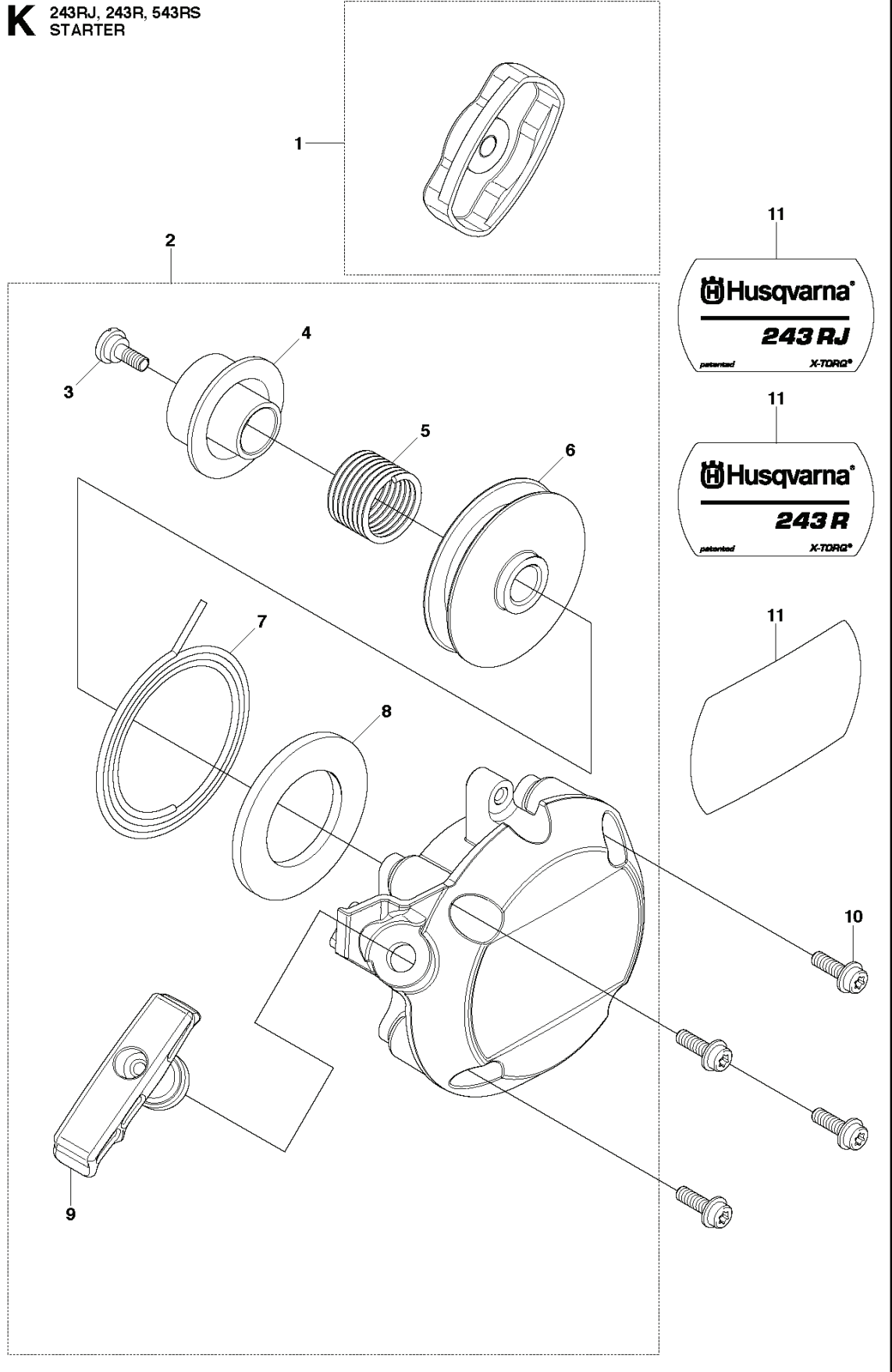
**B** 243RJ, 243R, 543RS  
SHAFT



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521668001	HANGER-ASSY		1	
2	506616201	BOLT		1	1
3	525418501	PIPE ASSY		1	
4	505294401	SHAFT		1	
5	544330801	LABEL WARNING		1	

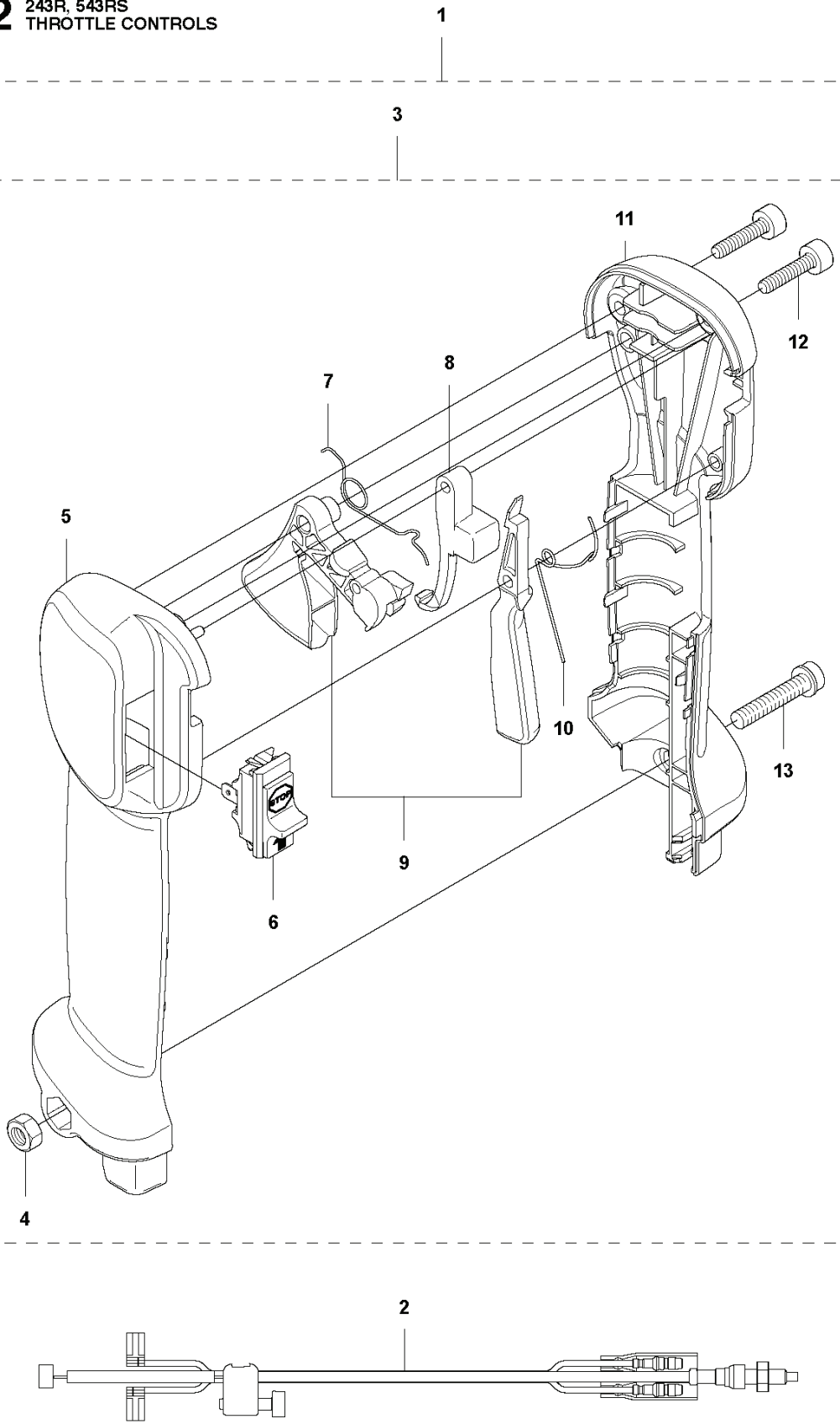
**K** 243RJ, 243R, 543RS  
STARTER



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521624601	PULEY-ASSY		1	
2	525418201	STARTER ASSY		1	
3	505301901	SCREW		1	2
4	521618501	PLATE		1	2
5	521618401	SPRING		1	2
6	521618301	REEL		1	2
7	521531701	ROPE		1	2
8	521618201	SPRING		1	2
9	521617901	KNOB		1	2
10	506616501	BOLT		4	
11	528706701	LABEL RECOIL	243RJ	1	
11	577979401	DECAL	243R	1	

**D2** 243R, 543RS  
THROTTLE CONTROLS



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	522520702	THROTTLE CONTROL		1	
2	522036701	THROTTLE CABLE ASSY		1	1
3	537424513	HANDLE ASSY		1	1
4	503221013	HEXAGON NUT		1	1.3
5	537160203	HANDLE HALF		1	1.3
6	537419001	SWITCH		1	1.3
7	537174201	SPRING THROTTLE TRIG		1	1.3
8	537160701	THROTTLE LOCKOUT		1	1.3
9	506497701	THROTTLE CONTROL		1	1.3
10	537174301	SPRING		1	1.3
11	537160302	HANDLE HALF		1	1.3
12	503216618	SCREW IHSCCT		2	1.3
13	503200735	SCREW IHSCFM		1	1.3