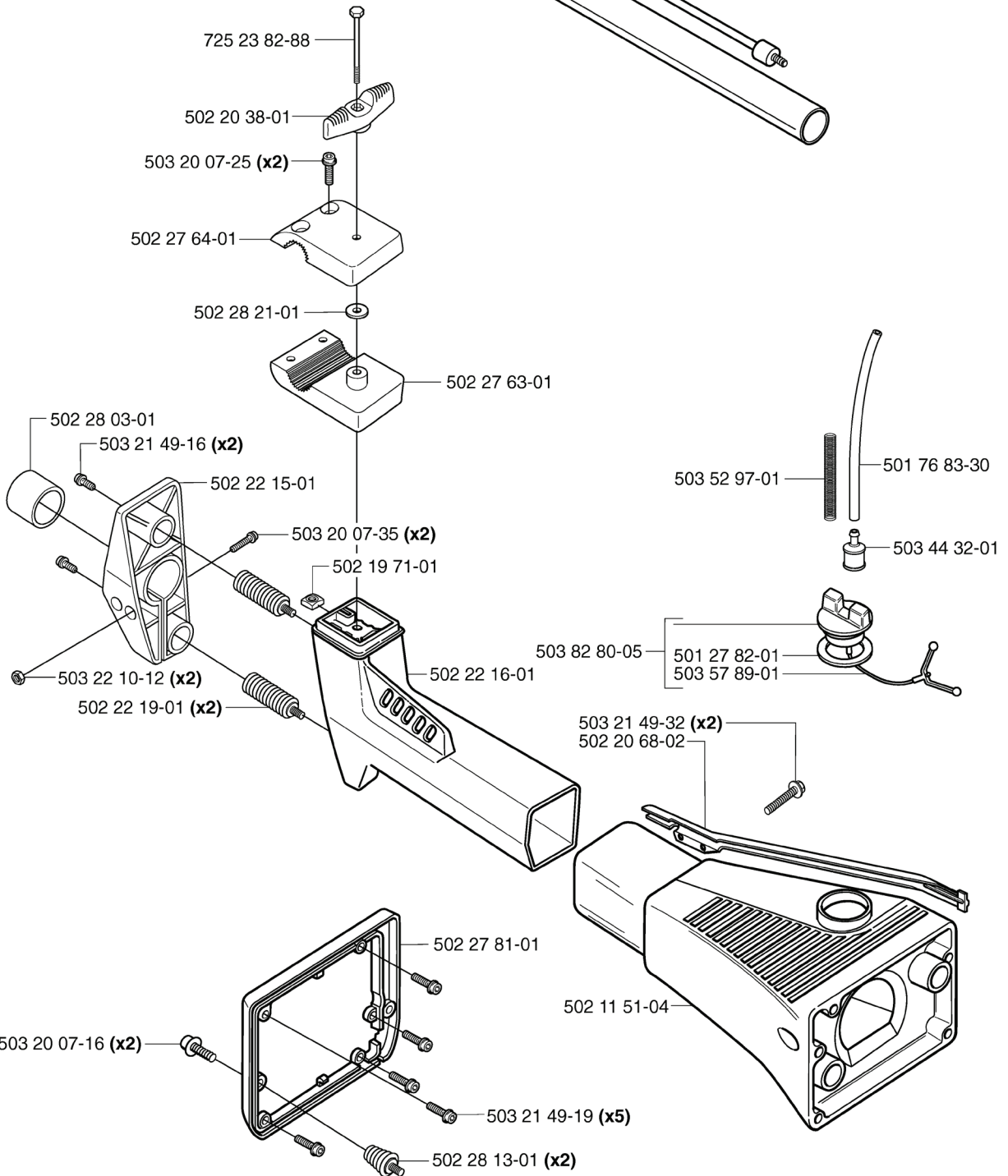
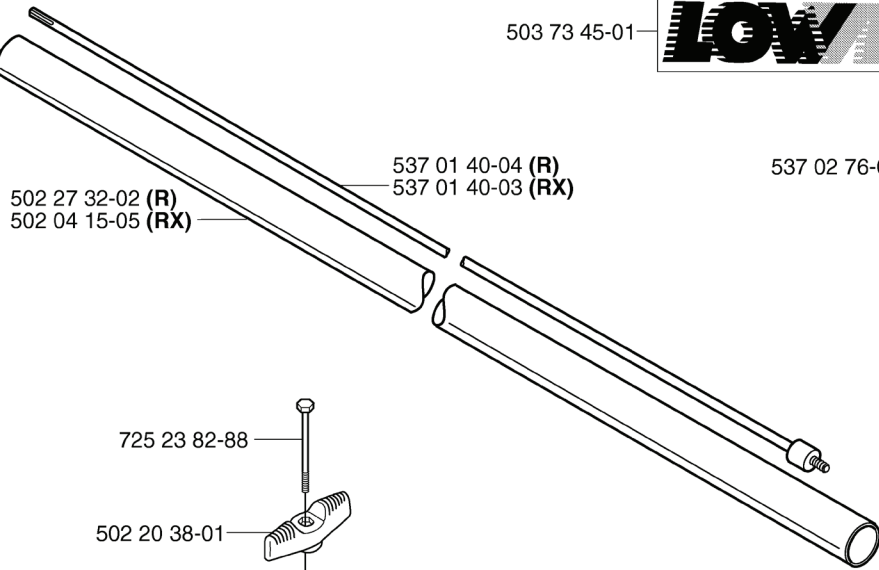
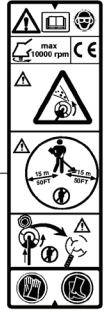


250 R, 20023100001-20145399999

SPARE PARTS LIST

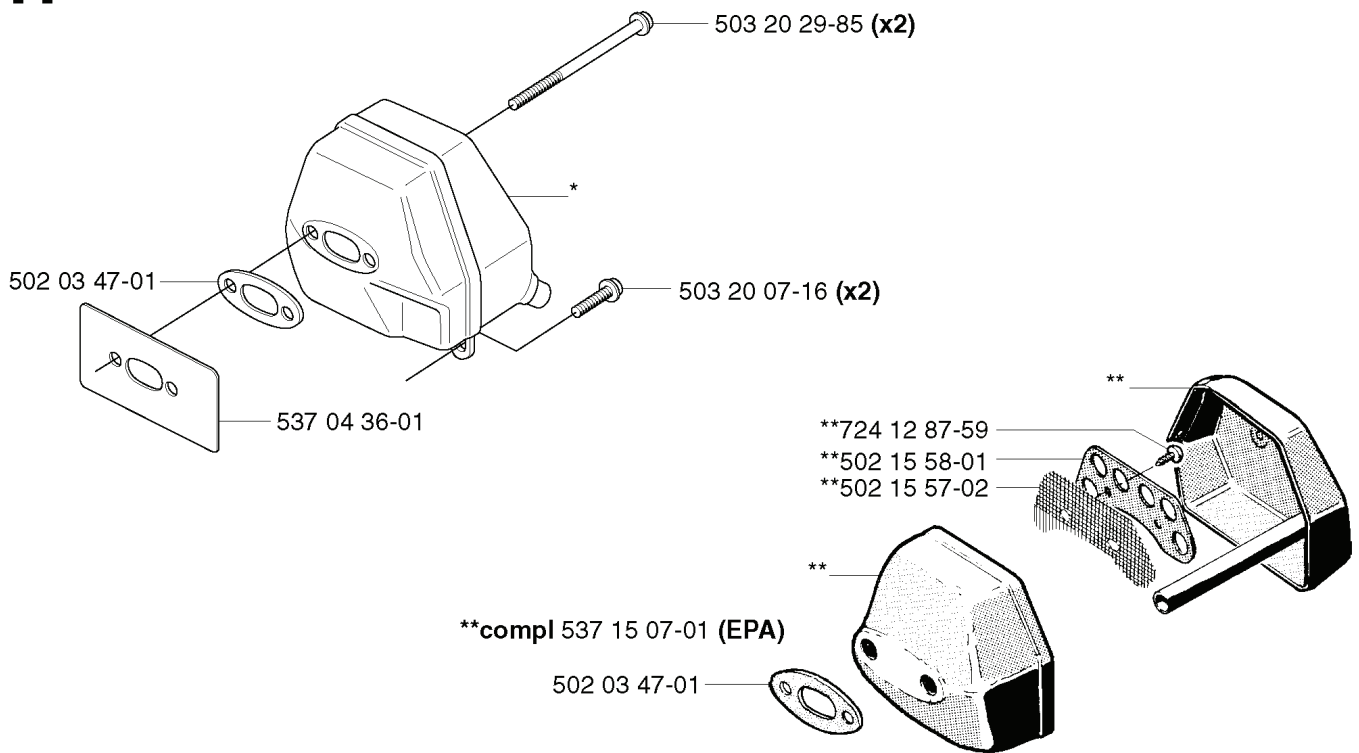
N

503 73 45-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 32-02	502273202	TUBE	R	1	
502 04 15-05	502041505	TUBE DRIVESHAFT ASSY	RX	1	
725 23 82-88	725238288	SCREW EHHM		1	
502 20 38-01	502203801	KNOB		1	
503 20 07-25	503200725	SCREW IHSCFM		2	
502 27 64-01	502276401	HANDLEBAR BRACKET		1	
502 28 21-01	502282101	WASHER		1	
502 28 03-01	502280301	STAPLE		1	
503 21 49-16	503214916	SCREW IHSCFT		2	
503 22 10-12	503221012	HEXAGON NUT		2	
502 22 19-01	502221901	ANTIVIBRATION ELEMENT		2	
503 20 07-16	503200716	SCREW IHSCFM		2	
502 28 13-01	502281301	ANTIVIBRATION ELEMENT		2	
503 21 49-19	503214919	SCREW IHSCFT		5	
502 27 81-01	502278101	TANK ANSLUTNING		1	
502 19 71-01	502197101	SQUARE NUT		1	
503 20 07-35	503200735	SCREW IHSCFM		2	
502 22 15-01	502221501	RETAINER		1	
537 01 40-04	537014004	DRIVE SHAFT ASSY	R	1	
537 01 40-03	537014003	DRIVE SHAFT ASSY	RX	1	
502 27 63-01	502276301	HANDLEBAR BRACKET		1	
502 22 16-01	502221601	SUSPENSION		1	
502 11 51-04	502115104	FUEL TANK ASSY		1	
502 20 68-02	502206802	COVER		1	
503 21 49-32	503214932	SCREW IHSCFT		2	
503 82 80-05	503828005	TANK CAP ASSY		1	
503 57 89-01	503578901	HOLDER		1	
501 27 82-01	501278201	GASKET		1	
503 44 32-01	503443201	FUEL FILTER		1	
503 52 97-01	503529701	SPRING		1	
501 76 83-30	501768330	FUEL HOSE		1	
537 02 76-02	537027602	LABEL		1	
503 73 45-01	503734501	LABEL		1	

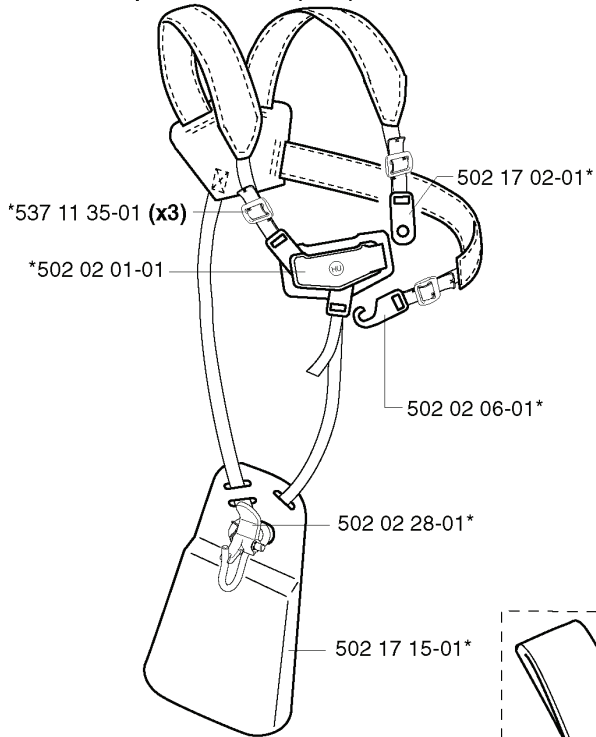
H *compl 537 15 06-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 15 06-01	537150601	MUFFLER ASSY		1	
537 04 36-01	537043601	BAFFLE PLATE		1	
537 15 07-01	537150701	MUFFLER ASSY	EPA	1	
502 03 47-01	502034701	FLANGE WASHER		1	
502 15 57-02	502155702	SPARK ARRESTER		1	
502 15 58-01	502155801	HOLDER		1	
724 12 87-59	724128759	SCREW CRPANM		1	
503 20 07-16	503200716	SCREW IHSCFM		2	
503 20 29-85	503202985	SCREW IHSCFM		2	

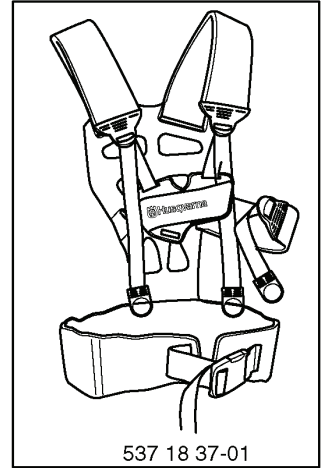
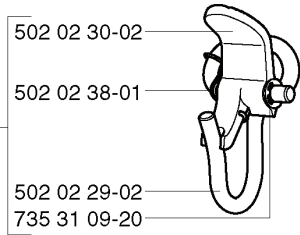
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250R
*compl 502 02 00-02
*compl 502 02 00-03 (USA)

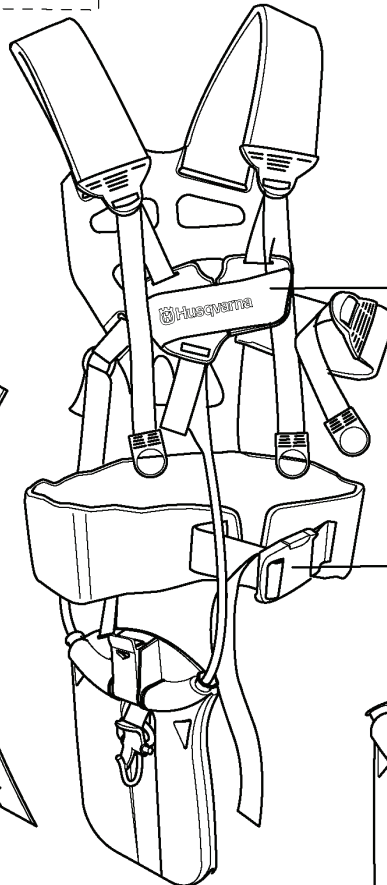
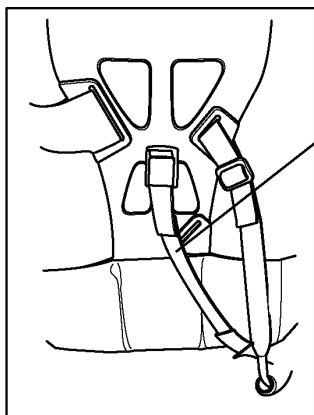
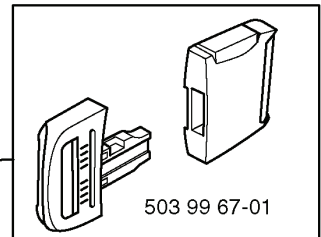
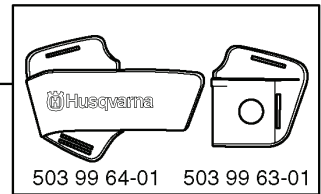
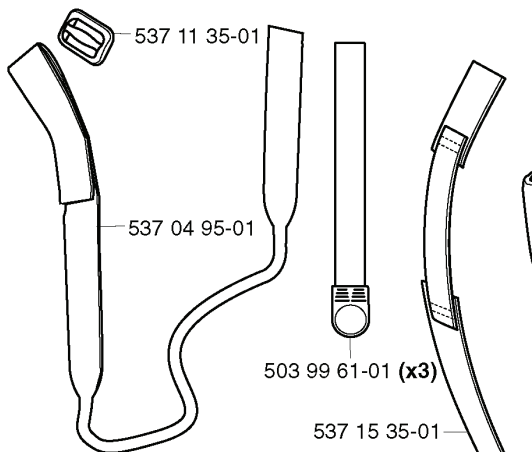


250R
252RX

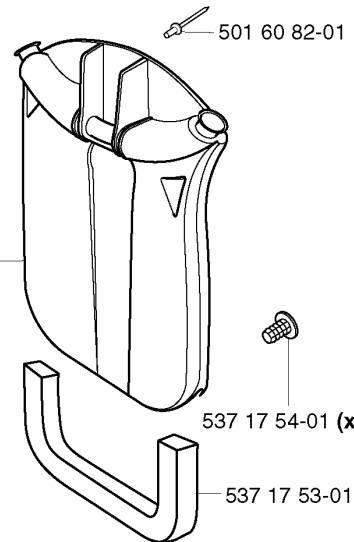
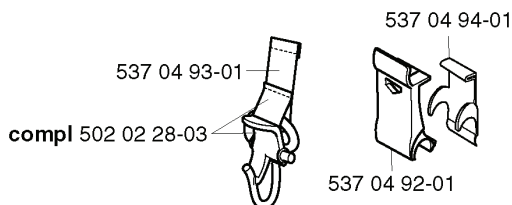
compl 502 02 28-01



252RX
compl 531 00 92-08
compl 531 00 92-09 US



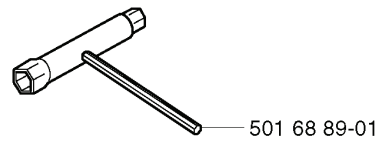
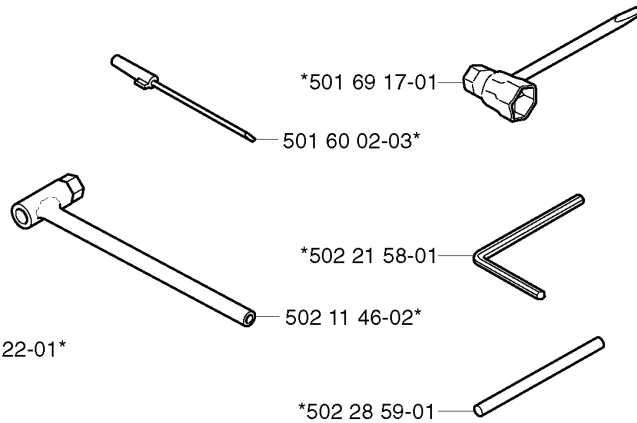
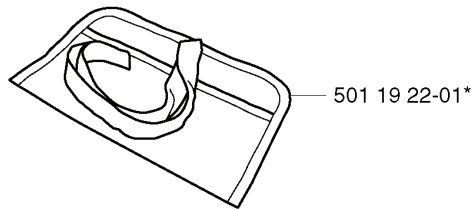
compl 537 17 12-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 02 00-02	502020002	HARNESS		1	
502 02 00-03	502020003	HARNESS	USA	1	
502 02 01-01	502020101	FRONT PIECE		1	
531 00 92-08	531009208	HARNESS	252RX	1	
531 00 92-09	531009209	HARNESS	US	1	
537 11 35-01	537113501	RETAINER		1	
537 04 95-01	537049501	BAND		1	
502 02 28-03	502022803	WELT HOOK		1	
537 04 93-01	537049301	HIP PAD		1	
537 15 35-01	537153501	STRAP		1	
503 99 61-01	503996101	BAND		3	
502 17 15-01	502171501	HIP PAD		1	
502 02 06-01	502020601	CLAMP COMPL.		1	
502 17 02-01	502170201	BUCKLE		1	
503 99 59-01	503995901	HIP PAD		1	
537 17 12-01	537171201	HIP PAD		1	
537 04 94-01	537049401	HIP PAD		1	
537 04 92-01	537049201	HIP PAD		1	
537 17 53-01	537175301	HIP PAD		1	
537 17 54-01	537175401	HIP PAD		3	
501 60 82-01	501608201	RIVET		1	
503 99 67-01	503996701	BUCKLE		1	
503 99 64-01	503996401	FRONT PIECE		1	
503 99 63-01	503996301	FRONT PIECE		1	
537 18 37-01	537183701	HARNESS		1	
735 31 09-20	735310920	E-CLIP		1	
502 02 29-02	502022902	HOOK		1	
502 02 38-01	502023801	SPRING		1	
502 02 30-02	502023002	LOCK		1	
502 02 28-01	502022801	HOOK		1	

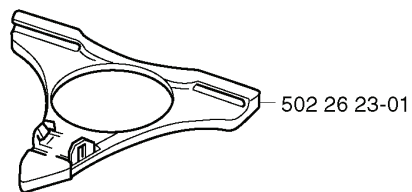
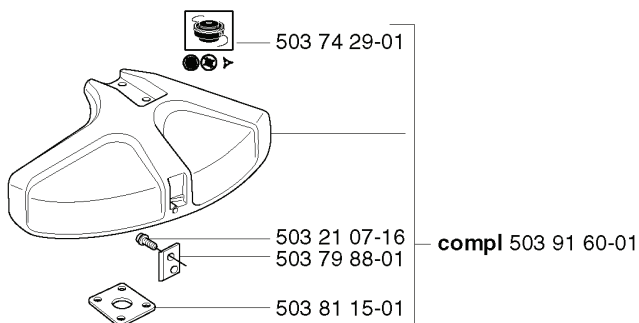
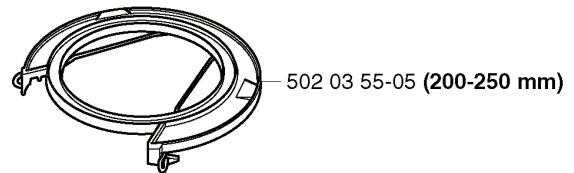
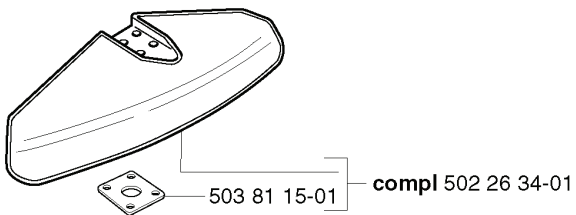
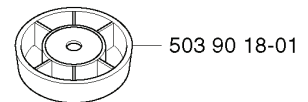
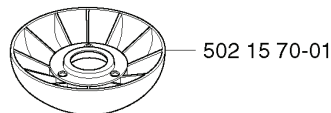
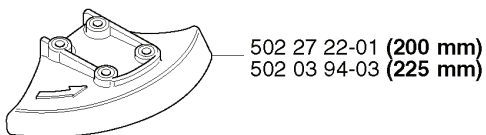
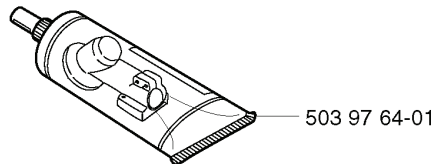
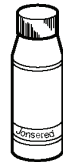
R Accessories
Zubehöre
Accessoires
Accesorios
Tillbehör

*compl 502 27 33-03



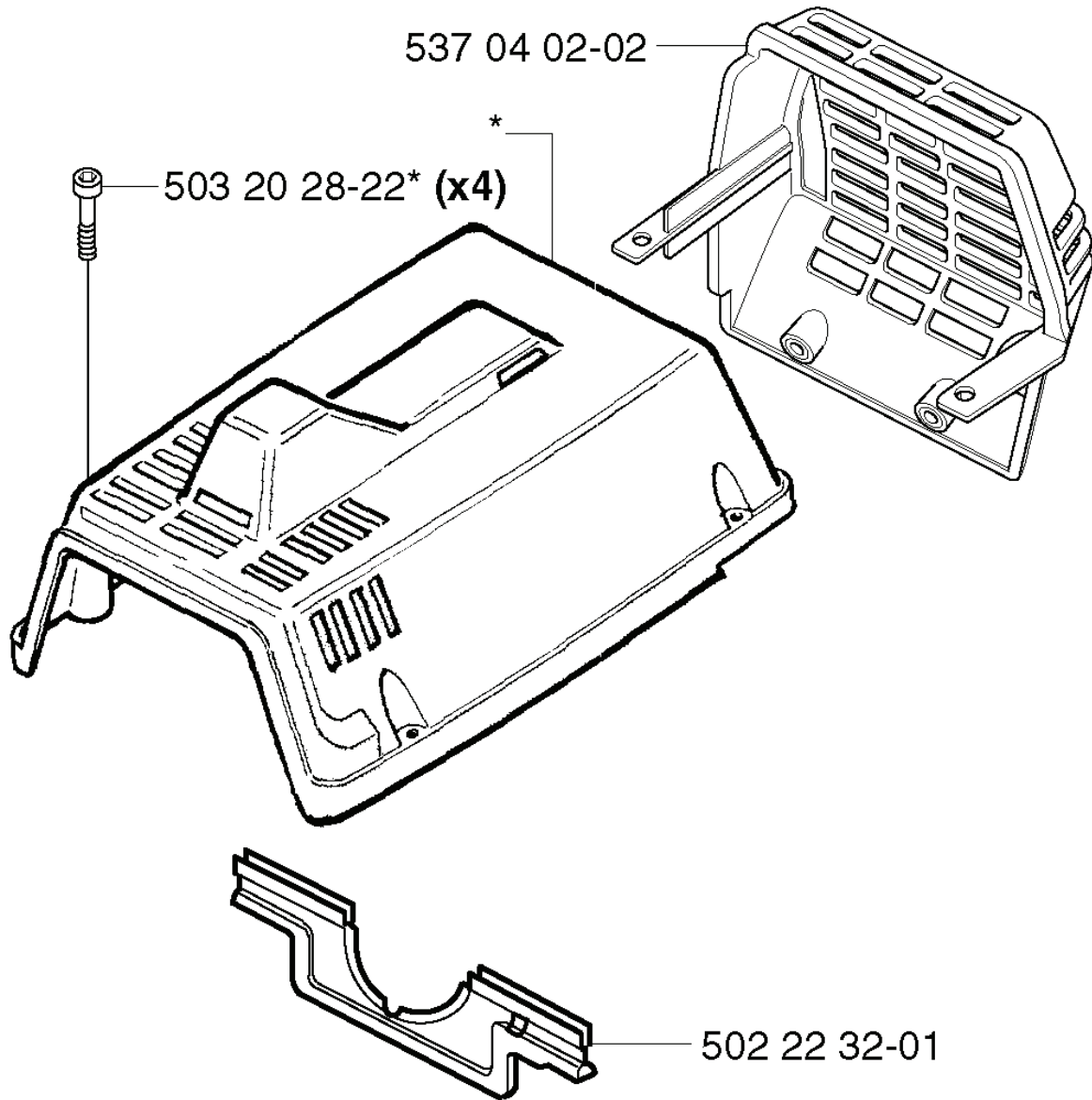
Olja Luftfilter
 Oil Airfilter
 Öl Luftfilter
 Aceite Filtro Air
 Huile Filtraire

1,0 lit.



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 33-03	502273303	TOOL KIT		1	
501 19 22-01	501192201	TOOL		1	
531 00 60-76	531006076	OIL		1	
502 27 22-01	502272201	SAW BLADE GUARD	200 MM	1	
502 03 94-03	502039403	SAW BLADE GUARD	225 MM	1	
503 81 15-01	503811501	BASEPLATE		1	
502 26 34-01	502263401	SPLASH GUARD		1	
503 74 29-01	503742901	DECAL		1	
503 21 07-16	503210716	SCREW IHSCT		1	
503 79 88-01	503798801	BLADE		1	
503 91 60-01	503916001	TRIMMER GUARD		1	
502 26 23-01	502262301	TRIMMER GUARD ASSY		1	
502 03 55-05	502035505	TRANSPORT GUARD	200-250 MM	1	
502 15 70-01	502157001	SUPPORT CUP		1	
503 90 18-01	503901801	SUPPORT CUP		1	
503 97 64-01	503976401	GREASE		1	
501 68 89-01	501688901	COMBINATION WRENCH		1	
502 28 59-01	502285901	STOP		1	
502 11 46-02	502114602	SOCKET WRENCH		1	
502 21 58-01	502215801	WRENCH		1	
501 60 02-03	501600203	SCREWDRIVER		1	
501 69 17-01	501691701	COMBINATION WRENCH		1	

D *compl 502 22 46-05



502 21 26-28 (250R)

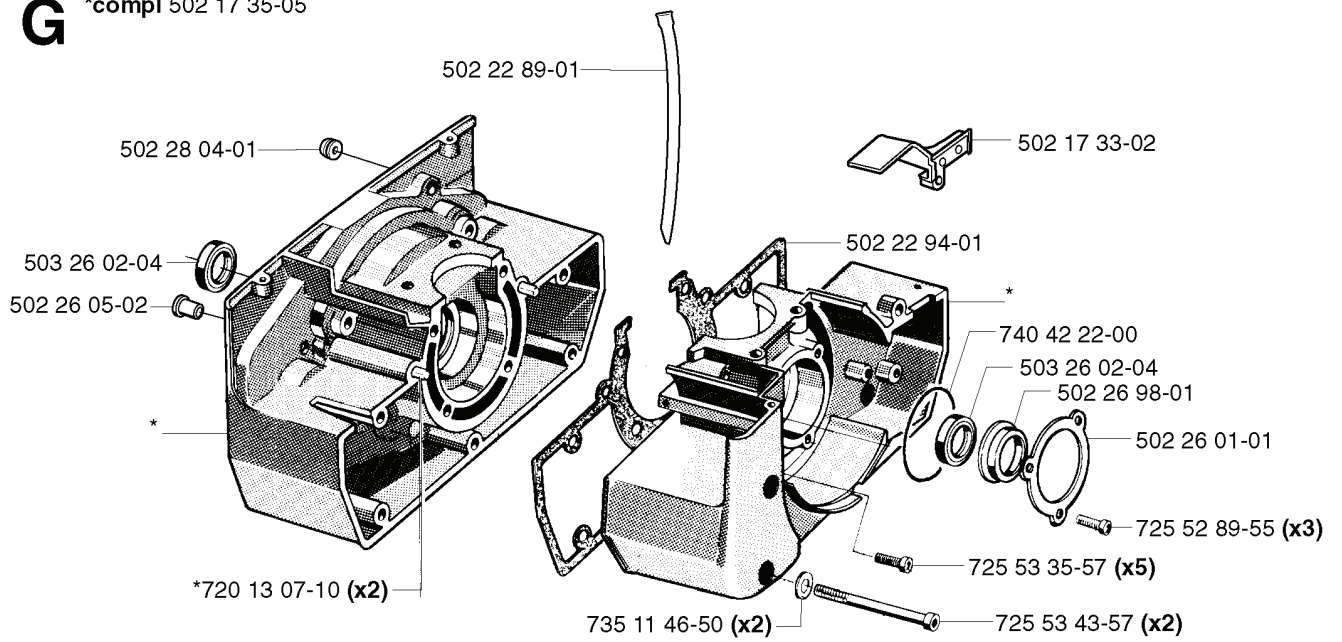


502 21 26-29 (252RX)



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 22 46-05	502224605	CYLINDER COVER ASSY		1	
503 20 28-22	503202822	SCREW IHSCMO		4	
502 21 26-28	502212628	DECAL	250R	1	
502 21 26-29	502212629	DECAL	252RX	1	
502 22 32-01	502223201	SEALING COLLAR		1	
537 04 02-02	537040202	HEAT PROTECTOR		1	

G *compl 502 17 35-05

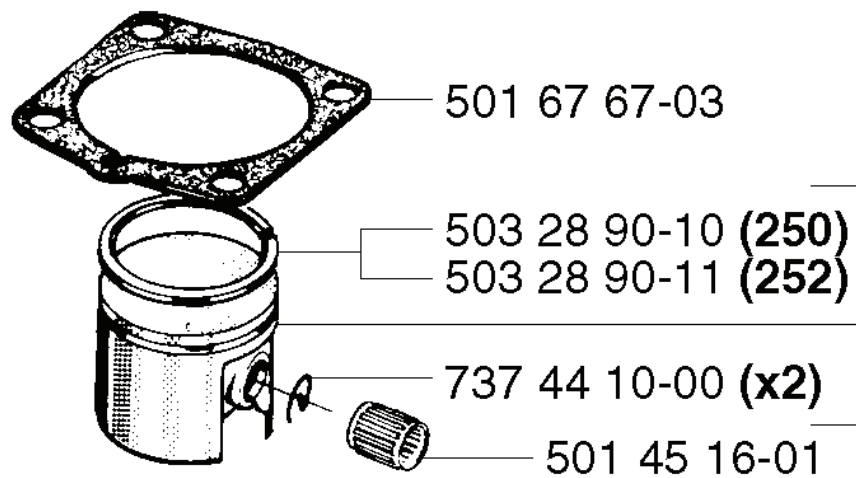
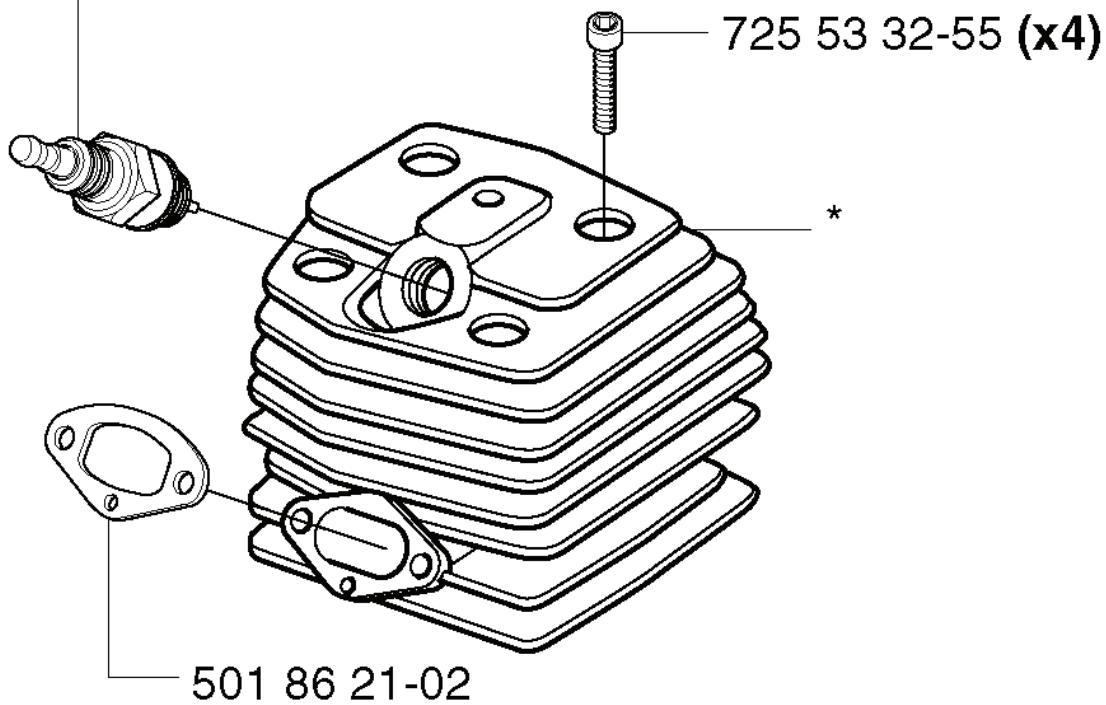


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 17 35-05	502173505	CRANKCASE		1	
502 28 04-01	502280401	GROMMET		1	
503 26 02-04	503260204	SEALING RING		1	
502 26 05-02	502260502	BUSHING		1	
720 13 07-10	720130710	PARALLEL PIN		2	
502 22 89-01	502228901	HOSE		1	
735 11 46-50	735114650	SPRING WASHER		2	
725 53 43-57	725534357	SCREW IHSCM		2	
725 53 35-57	725533557	SCREW IHSCM		5	
725 52 89-55	725528955	SCREW IHSCM		3	
502 26 01-01	502260101	BEARING CAGE		1	
502 26 98-01	502269801	SEALING RING HOLDER		1	
740 42 22-00	740422200	O-RING		1	
502 22 94-01	502229401	CRANKCASE		1	
502 17 33-02	502173302	BACKING PLATE		1	

E

*compl 502 27 34-01 (250 R)
*compl 502 22 77-02 (252 RX)

503 23 51-08 Champion RCJ 7Y
503 23 51-11 NGK BPMR 7A

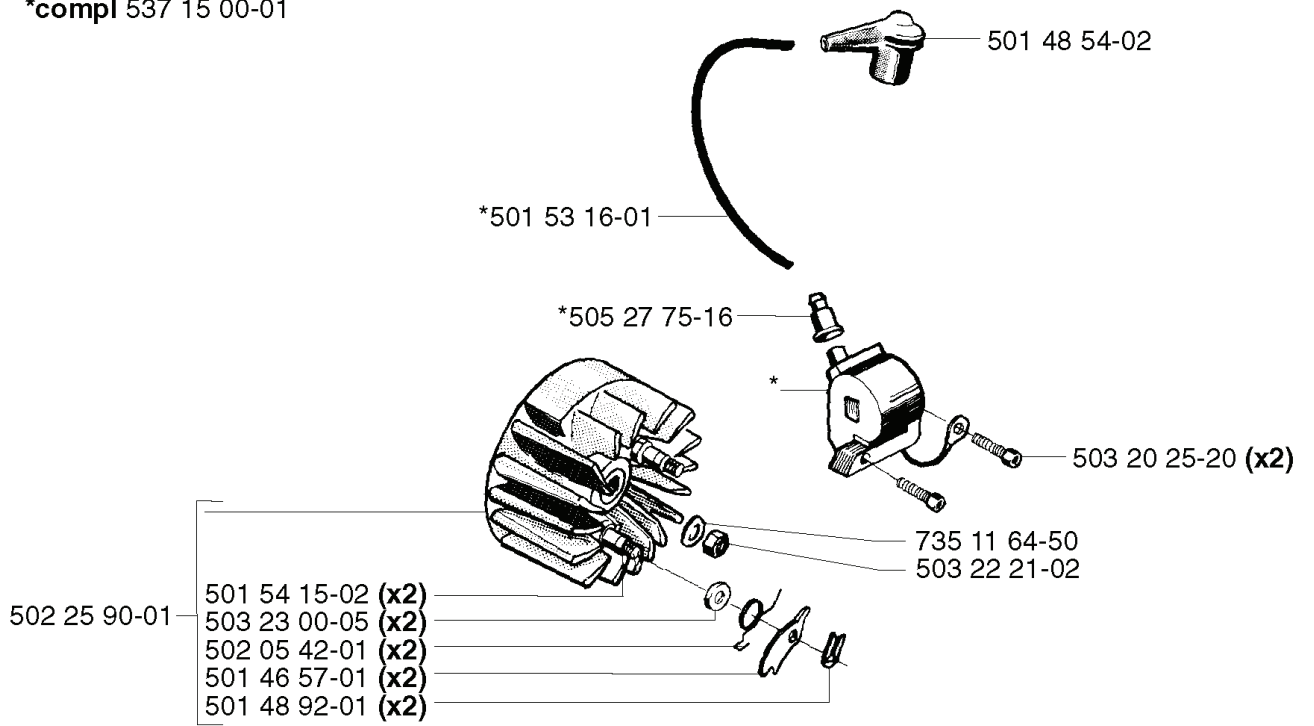


*502 27 35-01 (250 R)
*502 22 79-01 (252 RX)

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 34-01	502273401	CYLINDER	250 R	1	
502 22 77-02	502227702	CYLINDER ASSY	252 RX	1	
503 23 51-08	503235108	SPARK PLUG	CHAMPION RCJ 7Y	1	
503 23 51-11	503235111	SPARK PLUG	NGK BPMR 7A	1	
501 86 21-02	501862102	GASKET		1	
502 22 79-01	502227901	PISTON ASSY	252 RX	1	
502 27 35-01	502273501	PISTON ASSY	250 R	1	
501 45 16-01	501451601	NEEDLE BEARING		1	
737 44 10-00	737441000	SNAP RING		2	
503 28 90-11	503289011	PISTON RING	252	1	
503 28 90-10	503289010	PISTON RING	250	1	
501 67 67-03	501676703	CYLINDER BASE GASKET		1	
725 53 32-55	725533255	SCREW		4	

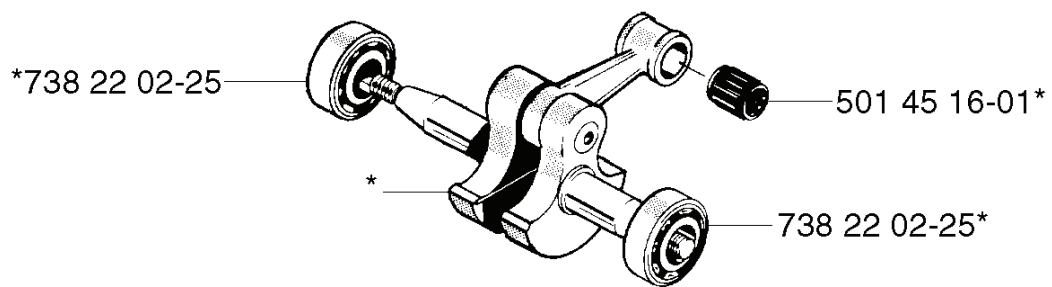
J

*compl 537 15 00-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 15 00-01	537150001	ELECTRONIC MODULE		1	
502 25 90-01	502259001	FLYWHEEL ASSY		1	
501 48 92-01	501489201	LOCKWASHER		2	
501 46 57-01	501465701	PAWL		2	
502 05 42-01	502054201	SPRING		2	
503 23 00-05	503230005	WASHER		2	
501 54 15-02	501541502	DRIVE PIN		2	
501 53 16-01	501531601	CABLE		1	
505 27 75-16	505277516	CABLE SLEEVE		1	
735 11 64-50	735116450	SPRING WASHER		1	
503 22 21-02	503222102	LOCK NUT		1	
503 20 25-20	503202520	SCREW IHSCM		2	
501 48 54-02	501485402	SPARK PLUG CAP		1	

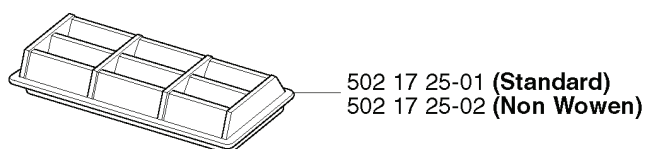
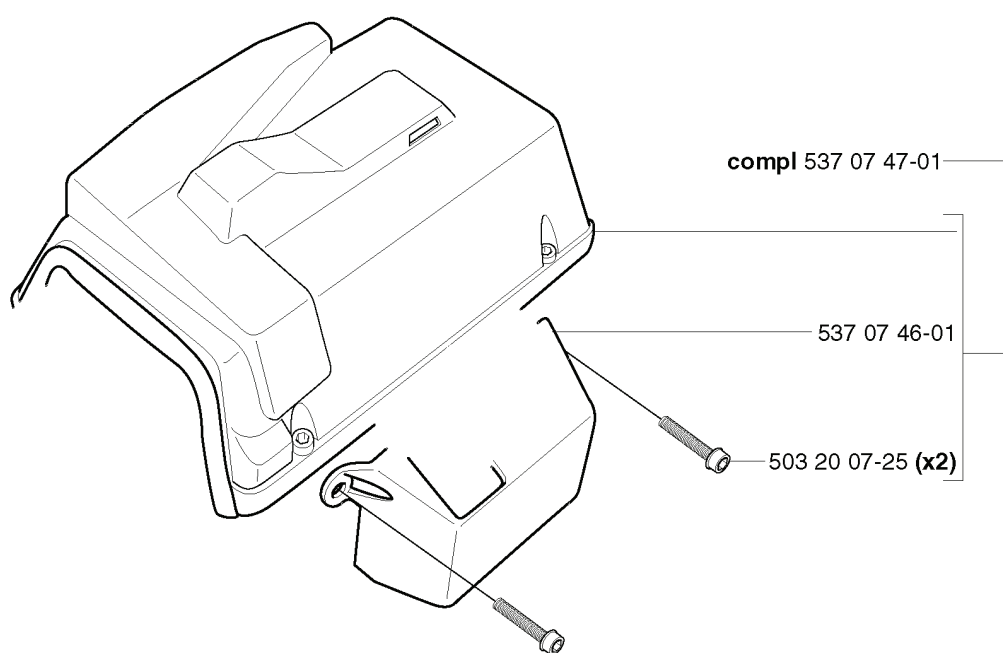
F *compl 502 05 08-74



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 05 08-74	502050874	CRANKSHAFT ASSY		1	
738 22 02-25	738220225	BALL BEARING		1	
501 45 16-01	501451601	NEEDLE BEARING		1	

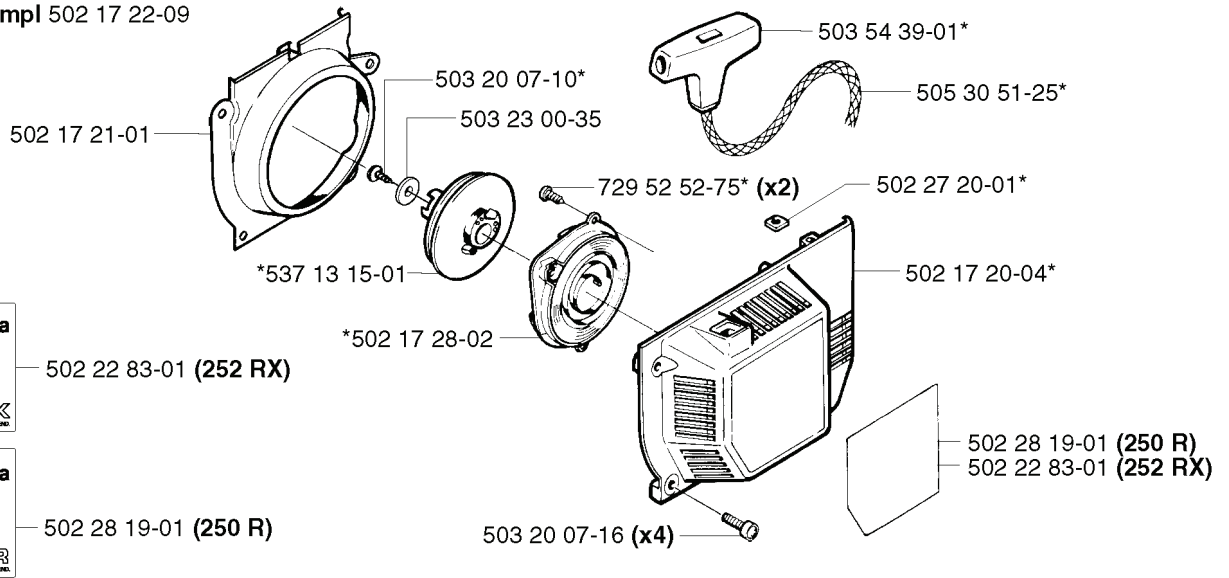
S Delivery as spare part only
Nur als Ersatzteil lieferbar
Livvable seulement comme pièce de rechange
Solo como repuesto
Levereras endast som reservdel

Winter cover
compl 537 07 47-01



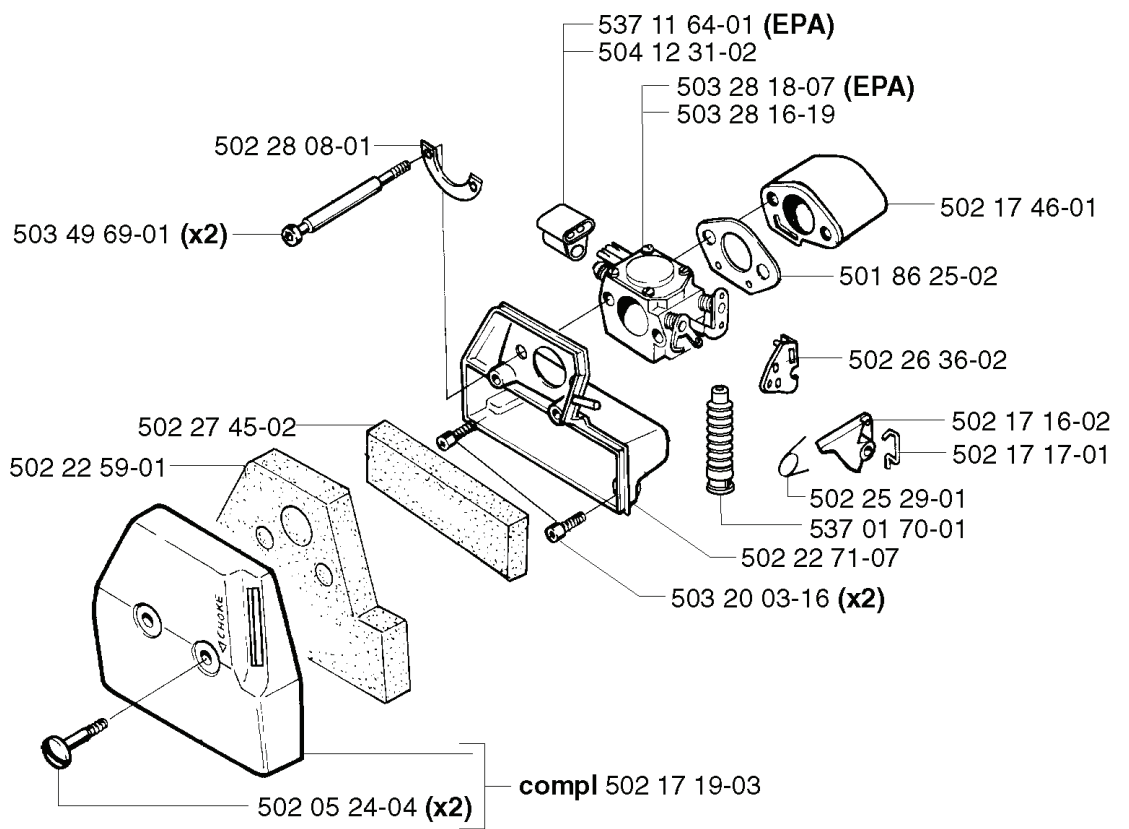
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 07 47-01	537074701	WINTER KIT		1	
502 17 25-02	502172502	AIR FILTER ASSY	NON WOVEN	1	
502 17 25-01	502172501	AIR FILTER ASSY	STANDARD	1	
503 20 07-25	503200725	SCREW IHSCFM		2	
537 07 46-01	537074601	WINTER COVER		1	

K *compl 502 17 22-09



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 17 22-09	502172209	STARTER HOUSING		1	
502 17 21-01	502172101	LEDSKENA		1	
503 20 07-16	503200716	SCREW IHSCFM		4	
502 17 28-02	502172802	KASSETT M.FJÄDER		1	
537 13 15-01	537131501	STARTER PULLEY		1	
503 20 07-10	503200710	SCREW IHSCFM		1	
503 23 00-35	503230035	WASHER		1	
729 52 52-75	729525275	SCREW CRPANT		2	
502 22 83-01	502228301	LABEL	252 RX	1	
502 28 19-01	502281901	LABEL	250 R	1	
502 17 20-04	502172004	STARTER HOUSING		1	
502 27 20-01	502272001	NUT		1	
505 30 51-25	505305125	STARTER ROPE		1	
503 54 39-01	503543901	STARTER HANDLE		1	

A

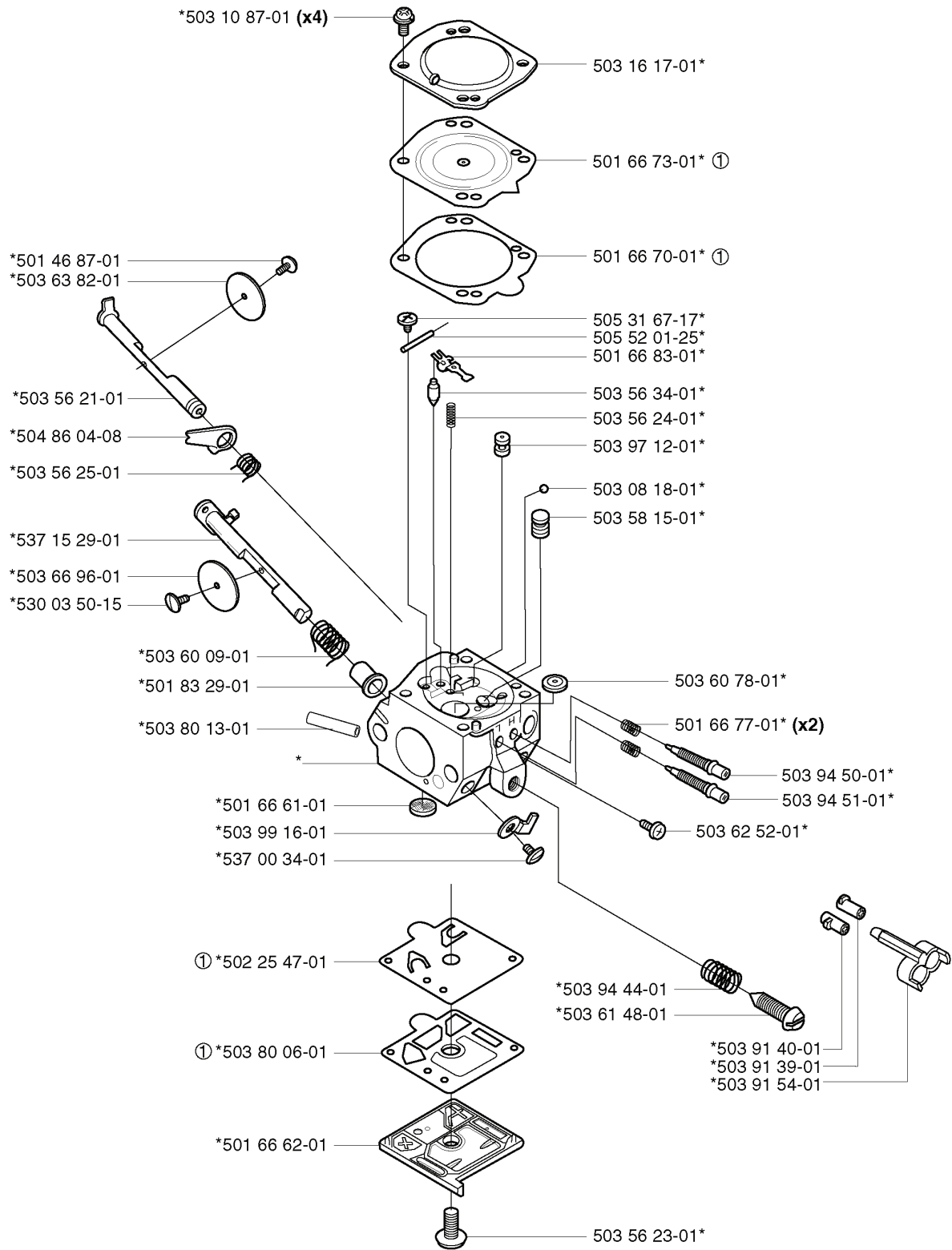


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 28 08-01	502280801	WASHER		1	
503 49 69-01	503496901	SCREW		2	
502 27 45-02	502274502	PREFILTER		1	
502 22 59-01	502225901	AIR FILTER		1	
502 05 24-04	502052404	SCREW		2	
502 17 19-03	502171903	FILTER COVER		1	
503 20 03-16	503200316	SCREW IHSCFM		2	
502 22 71-07	502227107	FILTER HOLDER		1	
537 01 70-01	537017001	BELLOWS		1	
502 25 29-01	502252901	SPRING		1	
502 17 17-01	502171701	LÄNKTRÅD		1	
502 17 16-02	502171602	CHOKE CONTROL		1	
502 26 36-02	502263602	LEVER		1	
501 86 25-02	501862502	GASKET		1	
502 17 46-01	502174601	MANIFOLD		1	
503 28 16-19	503281619	CARBURETTOR		1	
503 28 18-07	503281807	CARBURETTOR	EPA	1	
504 12 31-02	504123102	CHISEL GUIDE		1	
537 11 64-01	537116401	GUIDE BUSHING	EPA	1	



*compl 503 28 18-07 Walbro HDA 187 (EPA)

Walbro HDA-187



- ① 531 00 45-21
Set of gaskets
Dichtungssatz
Jeu de joints
Juego de juntas
Packningssats

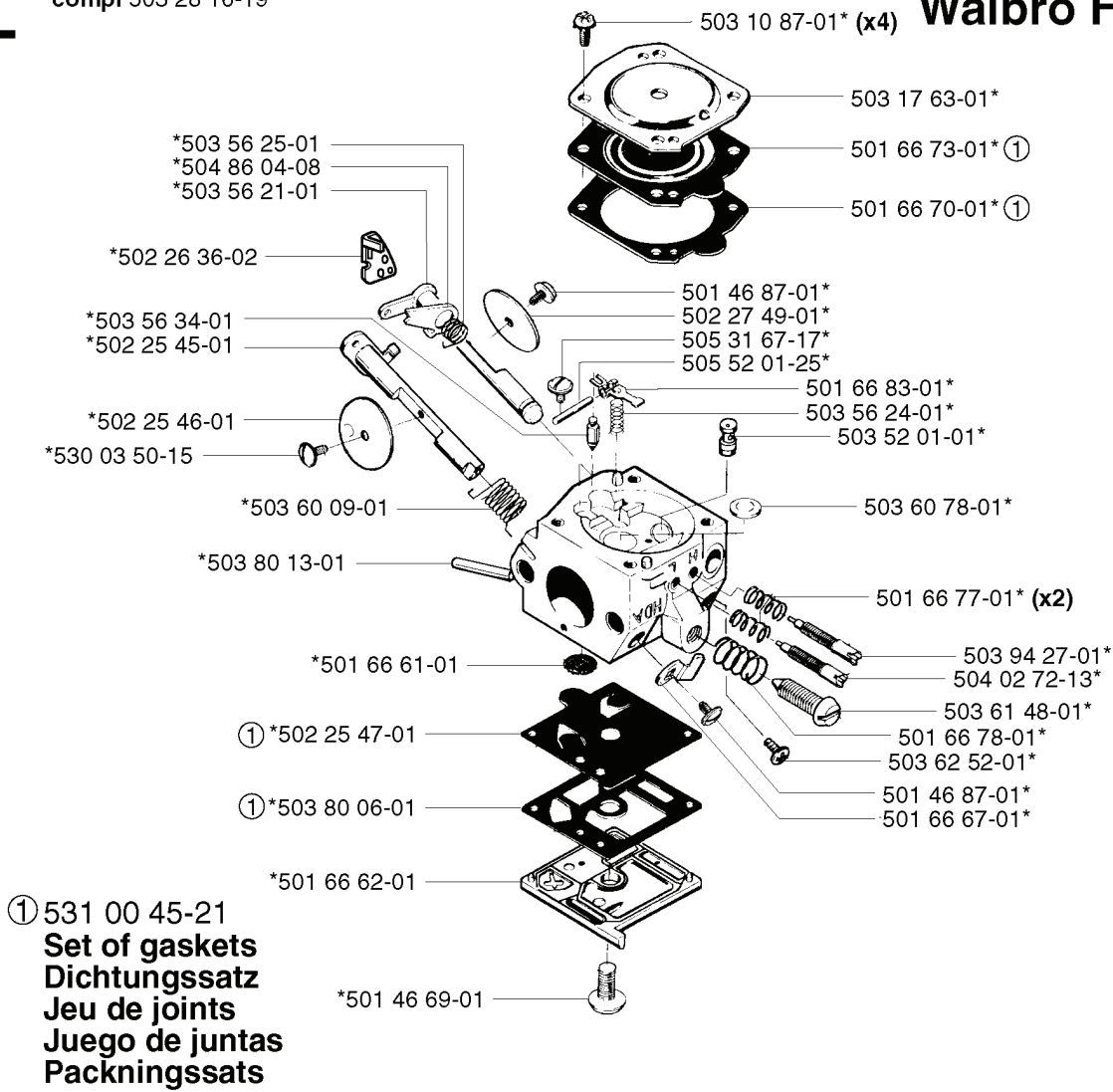
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503 28 18-07	503281807	CARBURETTOR	WALBRO HDA 187 (EPA)	1	
503 10 87-01	503108701	SCREW		4	
501 46 87-01	501468701	SCREW		1	
503 63 82-01	503638201	VALVE CHOKE		1	
503 56 21-01	503562101	SHAFT ASSY		1	
504 86 04-08	504860408	LEVER		1	
503 56 25-01	503562501	SPRING		1	
537 15 29-01	537152901	SHAFT ASSY		1	
503 66 96-01	503669601	VALVE THROTTLE		1	
530 03 50-15	530035015	SCREW		1	
503 60 09-01	503600901	SPRING		1	
501 83 29-01	501832901	BUSHING		1	
503 80 13-01	503801301	FITTING		1	
501 66 61-01	501666101	SCREEN		1	
503 99 16-01	503991601	LEVER		1	
537 00 34-01	537003401	SCREW		1	
502 25 47-01	502254701	DIAPHRAGM PUMP	531 00 45-21 SET OF GASKETS	1	
503 80 06-01	503800601	GASKET	531 00 45-21 SET OF GASKETS	1	
501 66 62-01	501666201	COVER		1	
503 56 23-01	503562301	SCREW		1	
503 61 48-01	503614801	SCREW		1	
503 94 44-01	503944401	SPRING		1	
503 91 54-01	503915401	RETAINER		1	
503 91 39-01	503913901	LIMITER CAP		1	
503 91 40-01	503914001	LIMITER CAP		1	
503 62 52-01	503625201	SCREW ASSY		1	
503 94 51-01	503945101	NEEDLE		1	
503 94 50-01	503945001	NEEDLE		1	
501 66 77-01	501667701	SPRING		2	
503 60 78-01	503607801	PLUG WELCH		1	
503 58 15-01	503581501	NOZZLE ASSY		1	
503 08 18-01	503081801	PLUG		1	
503 97 12-01	503971201	JET		1	
503 56 24-01	503562401	SPRING		1	
503 56 34-01	503563401	NEEDLE VALVE		1	
501 66 83-01	501668301	LEVER		1	
505 52 01-25	505520125	PIN		1	
505 31 67-17	505316717	SCREW		1	
531 00 45-21	531004521	GASKET KIT		1	
501 66 70-01	501667001	GASKET	531 00 45-21 SET OF GASKETS	1	
501 66 73-01	501667301	DIAPHRAGM	531 00 45-21 SET OF GASKETS	1	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 16 17- 01	503161701	COVER		1	

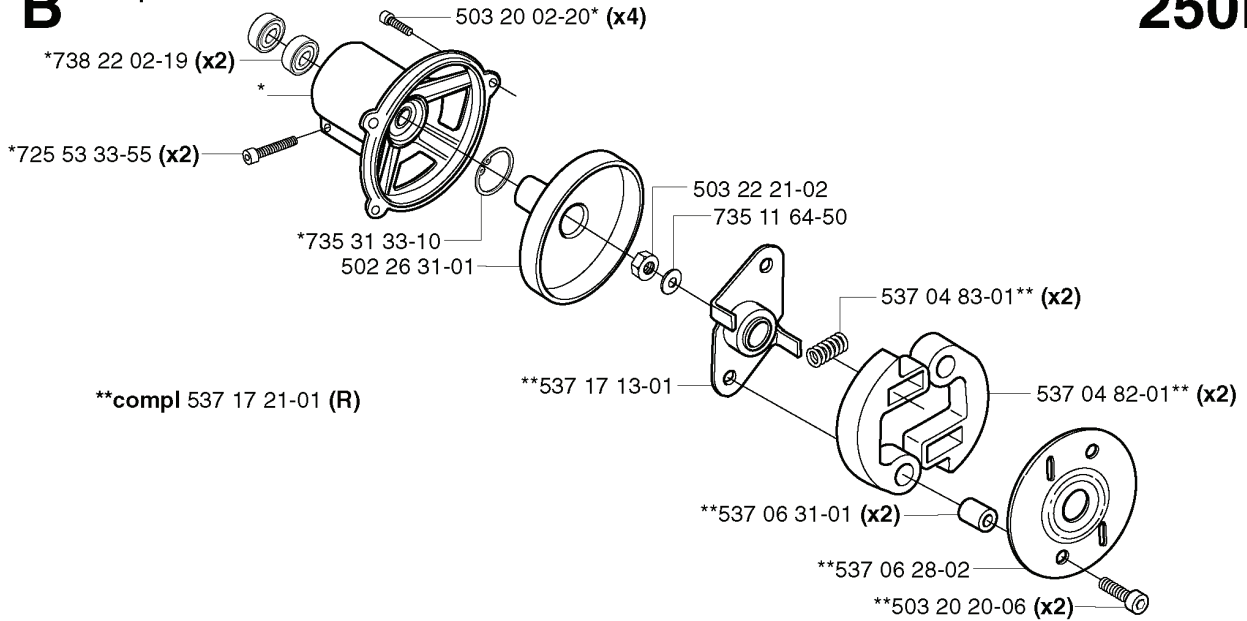
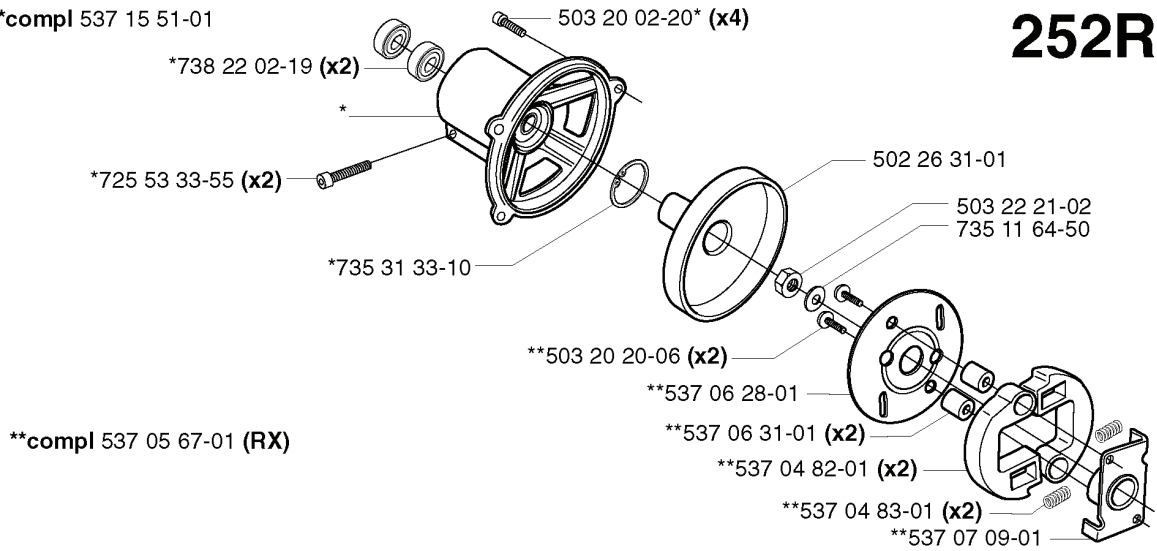


*compl 503 28 16-19

Walbro HDA-142



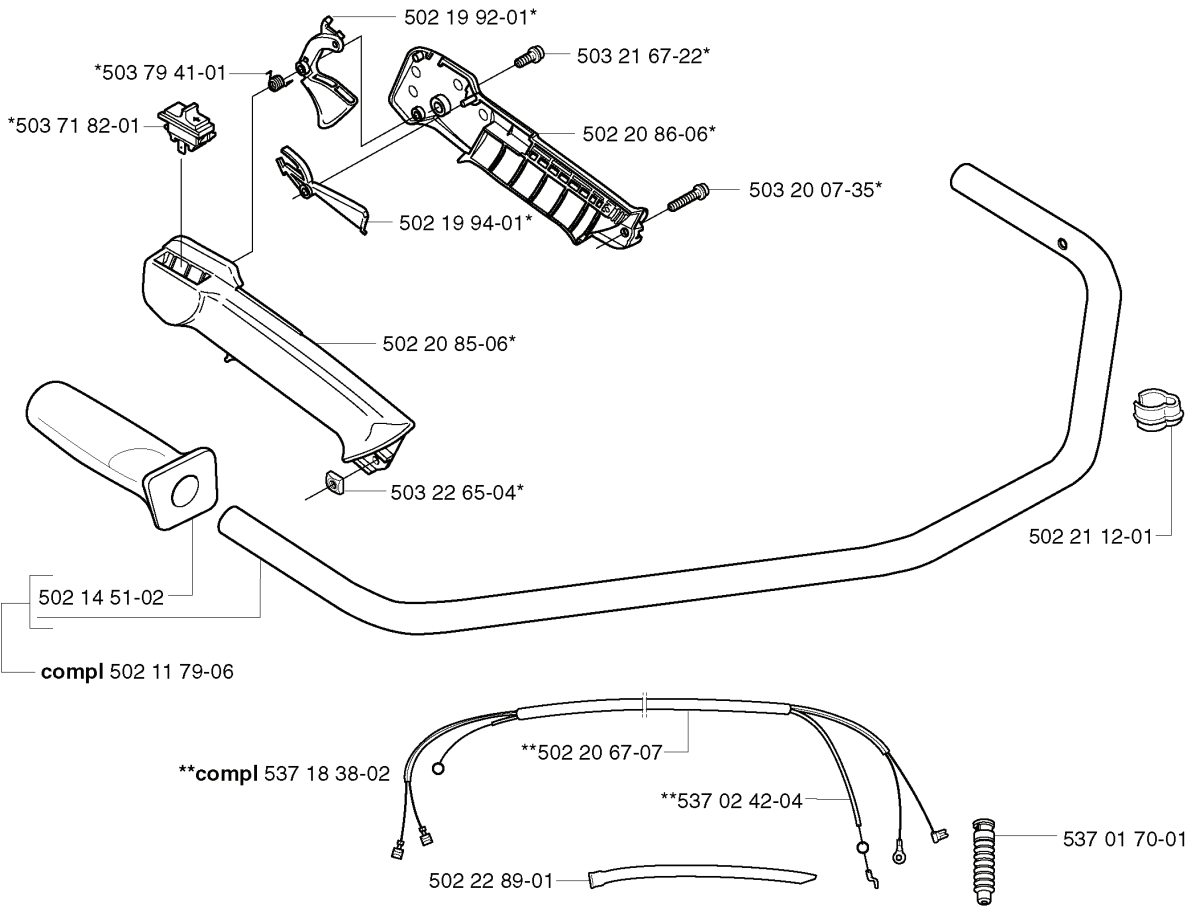
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 16-19	503281619	CARBURETTOR		1	
503 56 25-01	503562501	SPRING		1	
504 86 04-08	504860408	LEVER		1	
503 56 21-01	503562101	SHAFT ASSY		1	
502 26 36-02	502263602	LEVER		1	
503 56 34-01	503563401	NEEDLE VALVE		1	
502 25 45-01	502254501	SHAFT ASS THROTTLE		1	
502 25 46-01	502254601	VALVE		1	
530 03 50-15	530035015	SCREW		1	
503 60 09-01	503600901	SPRING		1	
503 80 13-01	503801301	FITTING		1	
501 66 61-01	501666101	SCREEN		1	
502 25 47-01	502254701	DIAPHRAGM PUMP	531 00 45-21 SET OF GASKETS	1	
503 80 06-01	503800601	GASKET	531 00 45-21 SET OF GASKETS	1	
501 66 62-01	501666201	COVER		1	
501 46 69-01	501466901	SCREW		1	
501 66 67-01	501666701	STOP-THROTTLE		1	
501 46 87-01	501468701	SCREW		1	
503 62 52-01	503625201	SCREW ASSY		1	
501 66 78-01	501667801	SPRING		1	
503 61 48-01	503614801	SCREW		1	
504 02 72-13	504027213	NEEDLE-IDLE SPEED		1	
503 94 27-01	503942701	NEEDLE		1	
501 66 77-01	501667701	SPRING		2	
503 60 78-01	503607801	PLUG WELCH		1	
503 52 01-01	503520101	NOZZLE ASSY		1	
503 56 24-01	503562401	SPRING		1	
501 66 83-01	501668301	LEVER		1	
505 52 01-25	505520125	PIN		1	
505 31 67-17	505316717	SCREW		1	
502 27 49-01	502274901	CHOKE VALVE		1	
501 66 70-01	501667001	GASKET	531 00 45-21 SET OF GASKETS	1	
501 66 73-01	501667301	DIAPHRAGM	531 00 45-21 SET OF GASKETS	1	
503 17 63-01	503176301	COVER		1	
531 00 45-21	531004521	GASKET KIT		1	
503 10 87-01	503108701	SCREW		4	

B***compl 537 15 51-01****250R****C*****compl 537 15 51-01****252RX**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 15 51-01	537155101	KIT		1	
738 22 02-19	738220219	BALL BEARING		2	
725 53 33-55	725533355	SCREW IHSCM		2	
537 17 21-01	537172101	CLUTCH ASSY	R	1	
735 31 33-10	735313310	CIRCLIP		1	
537 05 67-01	537056701	CLUTCH ASSY		1	
502 26 31-01	502263101	CLUTCH DRUM ASSY		1	
537 06 28-01	537062801	WASHER		1	
537 17 13-01	537171301	CLUTCH		1	
537 06 31-01	537063101	BEARING BUSH		2	
537 06 28-02	537062802	WASHER		1	
503 20 20-06	503202006	SCREW IHSCM		2	
537 07 09-01	537070901	CLUTCH		1	
537 04 82-01	537048201	CLUTCH SHOE		2	
537 04 83-01	537048301	CLUTCH SPRING		2	
735 11 64-50	735116450	SPRING WASHER		1	
503 22 21-02	503222102	LOCK NUT		1	
503 20 02-20	503200220	SCREW IHSCFM		4	

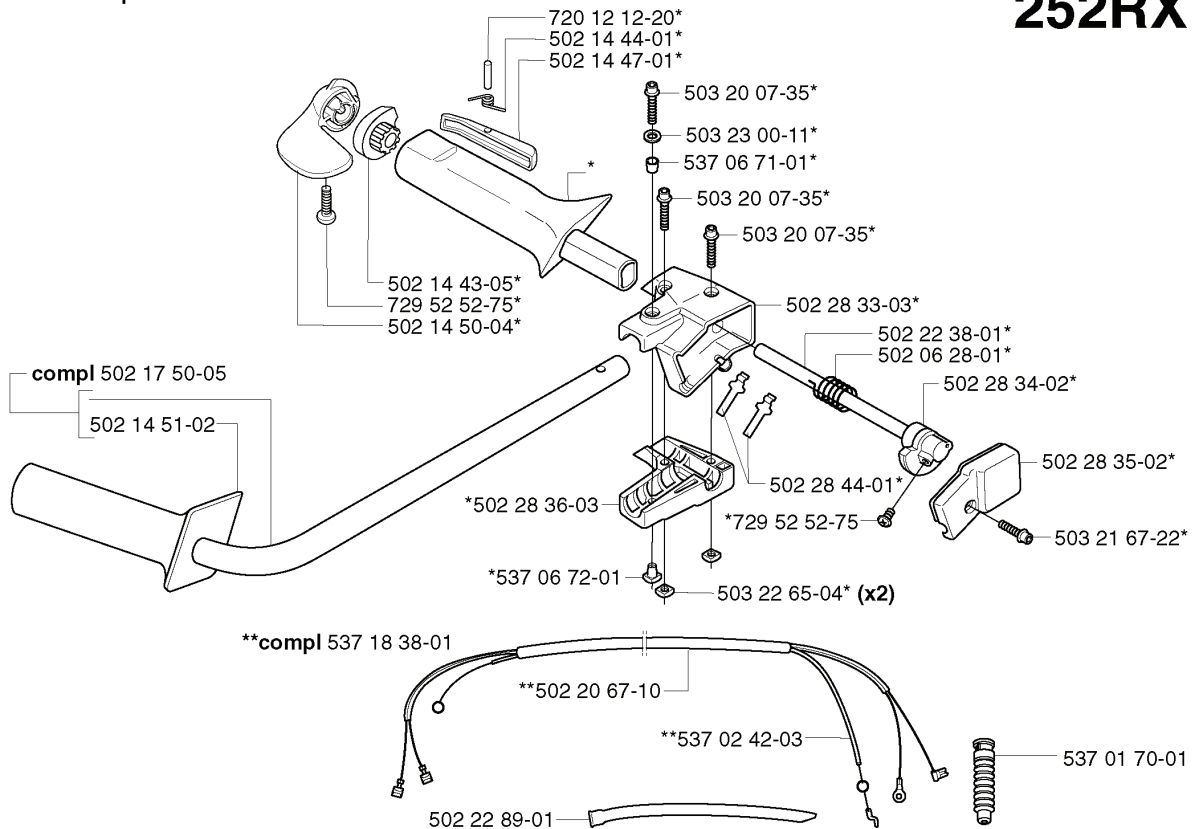
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250R



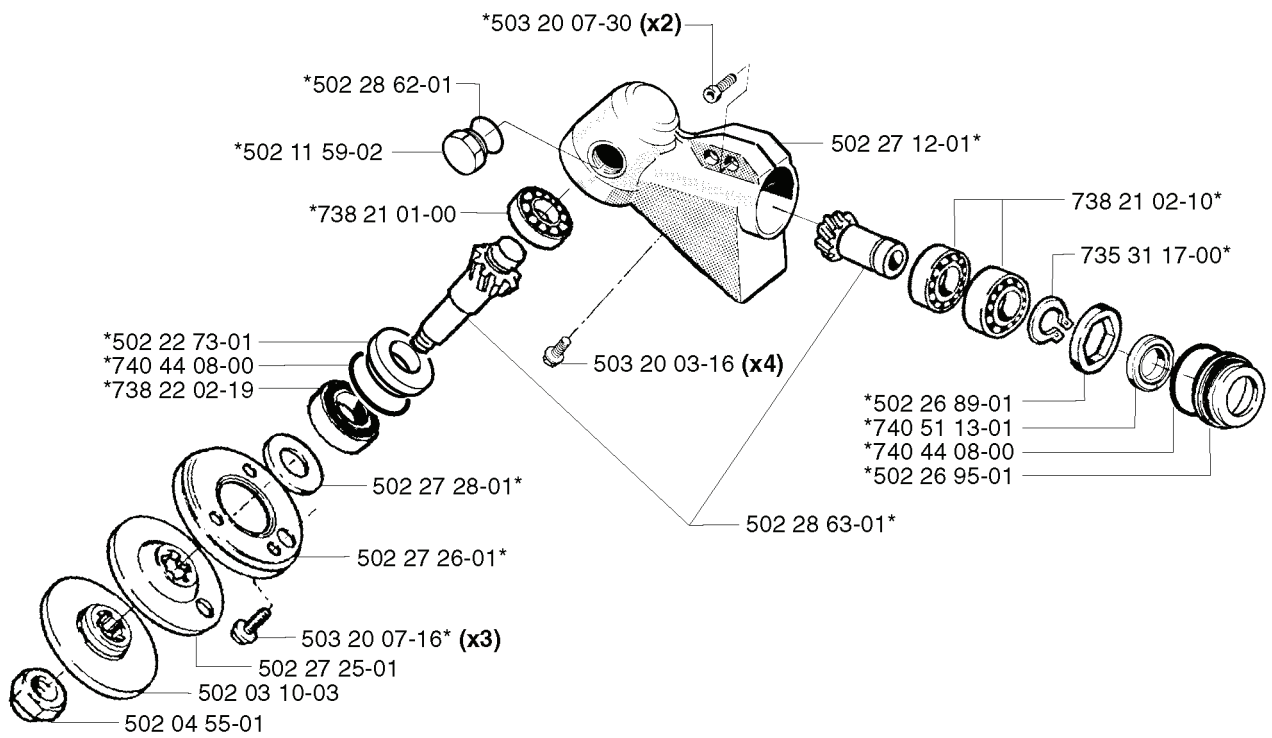
*compl 502 28 37-05

252RX



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 11 79-06	502117906	HANDLEBAR		1	
502 28 37-05	502283705	THROTTLE HANDLE ASSY		1	
502 17 50-05	502175005	HANDLEBAR LEFT		1	
502 14 51-02	502145102	HANDLE		1	
537 18 38-01	537183801	WIRING ASSY		1	
502 22 89-01	502228901	HOSE		1	
537 02 42-03	537024203	THROTTLE CABLE		1	
502 20 67-10	502206710	PROTECTIVE HOSE		1	
502 19 92-01	502199201	THROTTLE TRIGGER		1	
537 06 72-01	537067201	NUT SQUARE		1	
502 19 94-01	502199401	THROTTLE LOCKOUT		1	
502 28 36-03	502283603	CLAMP		1	
502 14 50-04	502145004	THROTTLE TRIGGER		1	
502 20 67-07	502206707	PROTECTIVE HOSE		1	
729 52 52-75	729525275	SCREW CRPANT		1	
502 20 85-06	502208506	HANDLE HALF		1	
502 14 43-05	502144305	BUSHING		1	
502 28 44-01	502284401	SPRING		1	
502 20 86-06	502208606	HANDLE HALF		1	
502 21 12-01	502211201	STAPLE		1	
503 22 65-04	503226504	SQUARE NUT		2	
537 01 70-01	537017001	BELLOWS		1	
502 28 06-14	502280614	HANDLE		1	
503 21 67-22	503216722	SCREW IHSCFT		1	
502 28 35-02	502283502	HUB CAP		1	
502 28 34-02	502283402	STARTER PULLEY		1	
502 06 28-01	502062801	RECOIL SPRING		1	
502 22 38-01	502223801	PIPE		1	
502 28 33-03	502283303	HANDLE		1	
503 20 07-35	503200735	SCREW IHSCFM		1	
537 06 71-01	537067101	SLEEVE		1	
503 23 00-11	503230011	WASHER		1	
502 14 47-01	502144701	THROTTLE LOCKOUT		1	
503 71 82-01	503718201	SWITCH		1	
502 14 44-01	502144401	SPRING		1	
503 79 41-01	503794101	RECOIL SPRING		1	
720 12 12-20	720121220	PARALLEL PIN		1	
537 02 42-04	537024204	THROTTLE CABLE		1	
537 18 38-02	537183802	WIRING ASSY		1	

M *compl 502 27 11-02



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 11-02	502271102	GEAR HOUSING ASSY		1	
502 22 73-01	502227301	SEALING COLLAR		1	
740 44 08-00	740440800	O-RING		1	
738 22 02-19	738220219	BALL BEARING		1	
502 04 55-01	502045501	NUT		1	
502 03 10-03	502031003	SUPPORT FLANGE		1	
502 27 25-01	502272501	DRIVER		1	
503 20 07-16	503200716	SCREW IHSCFM		3	
502 27 26-01	502272601	COVER		1	
502 27 28-01	502272801	WASHER		1	
738 21 01-00	738210100	BALL BEARING		1	
502 11 59-02	502115902	PLUG		1	
502 28 62-01	502286201	WASHER		1	
503 20 07-30	503200730	SCREW IHSCFM		2	
503 20 03-16	503200316	SCREW IHSCFM		4	
502 28 63-01	502286301	GEAR WHEEL		1	
502 26 95-01	502269501	SEALING RING HOLDER		1	
740 51 13-01	740511301	SEALING RING		1	
502 26 89-01	502268901	CIRCLIP		1	
735 31 17-00	735311700	CIRCLIP		1	
738 21 02-10	738210210	BALL BEARING		1	
502 27 12-01	502271201	GEAR HOUSING		1	