

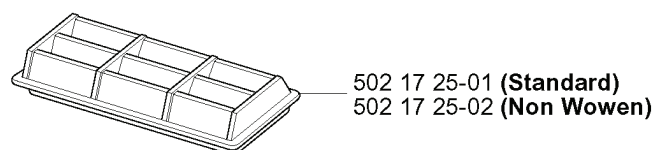
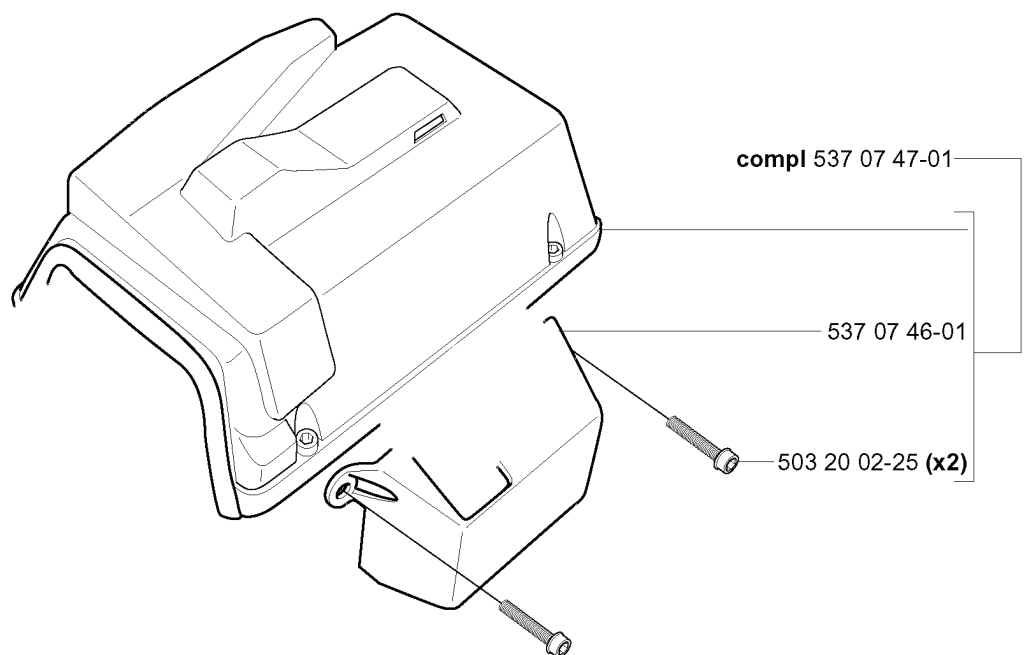
250 R from 20144900001-Current

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# **SPARE PARTS LIST**

**T** Delivery as spare part only  
Nur als Ersatzteil lieferbar  
Livrabable seulement comme pièce de rechange  
Solo como repuesto  
Levereras endast som reservdel

Vintersats  
Winter kit  
Wintersatz  
Dispositif hivernal  
Juego para uso invernal  
compl 537 07 47-01

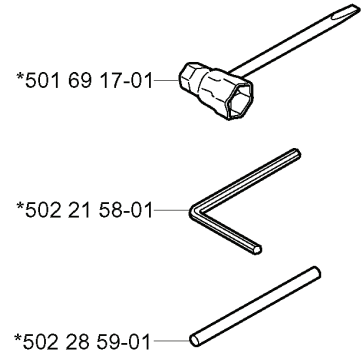
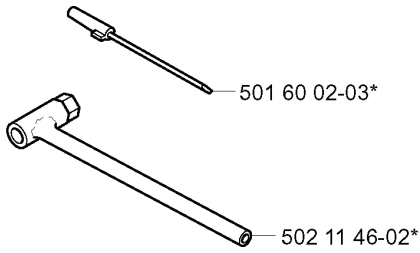
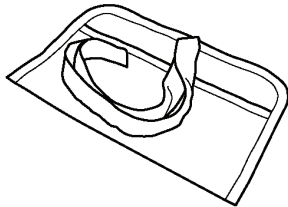


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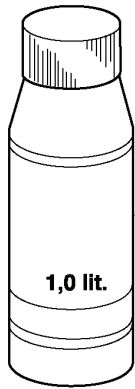
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 07 47-01	537074701	WINTER KIT	VINTERSATS WINTER KIT	1	
502 17 25-02	502172502	AIR FILTER ASSY	NON WOWEN	1	
502 17 25-01	502172501	AIR FILTER ASSY	STANDARD	1	
503 20 02-25	503200225	SCREW IHSCFM		2	
537 07 46-01	537074601	WINTER COVER		1	

**S Accessories**  
**Zubehöre**  
**Accessoires**  
**Accesorios**  
**Tillbehör**

\*compl 502 27 33-03

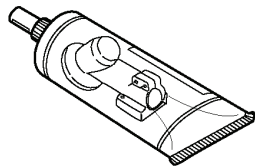


**Olja Luftfilter**  
**Oil Airfilter**  
**Öl Luftfilter**  
**Aceite Filtro Air**  
**Huile Filtera aire**



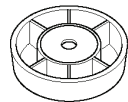
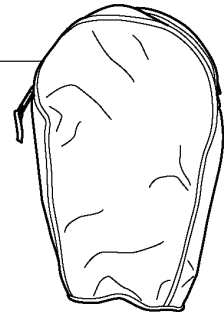
531 00 92-48

1,0 lit.

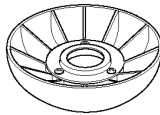


503 97 64-01

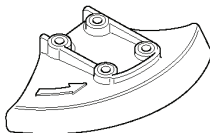
537 30 66-01  
**Trio Balance**



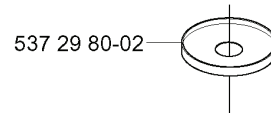
503 90 18-01



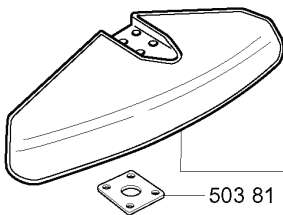
502 15 70-01



537 21 71-01 (200 mm)  
 502 03 94-03 (225 mm)



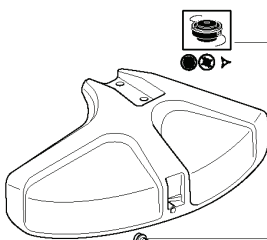
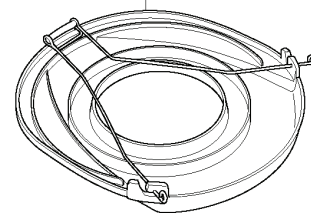
537 29 80-02



503 81 15-01

compl 502 26 34-01

537 31 29-01 (200-275 mm)



503 74 29-01



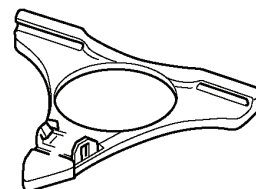
503 21 07-16

503 79 88-01

compl 503 91 60-01



503 81 15-01

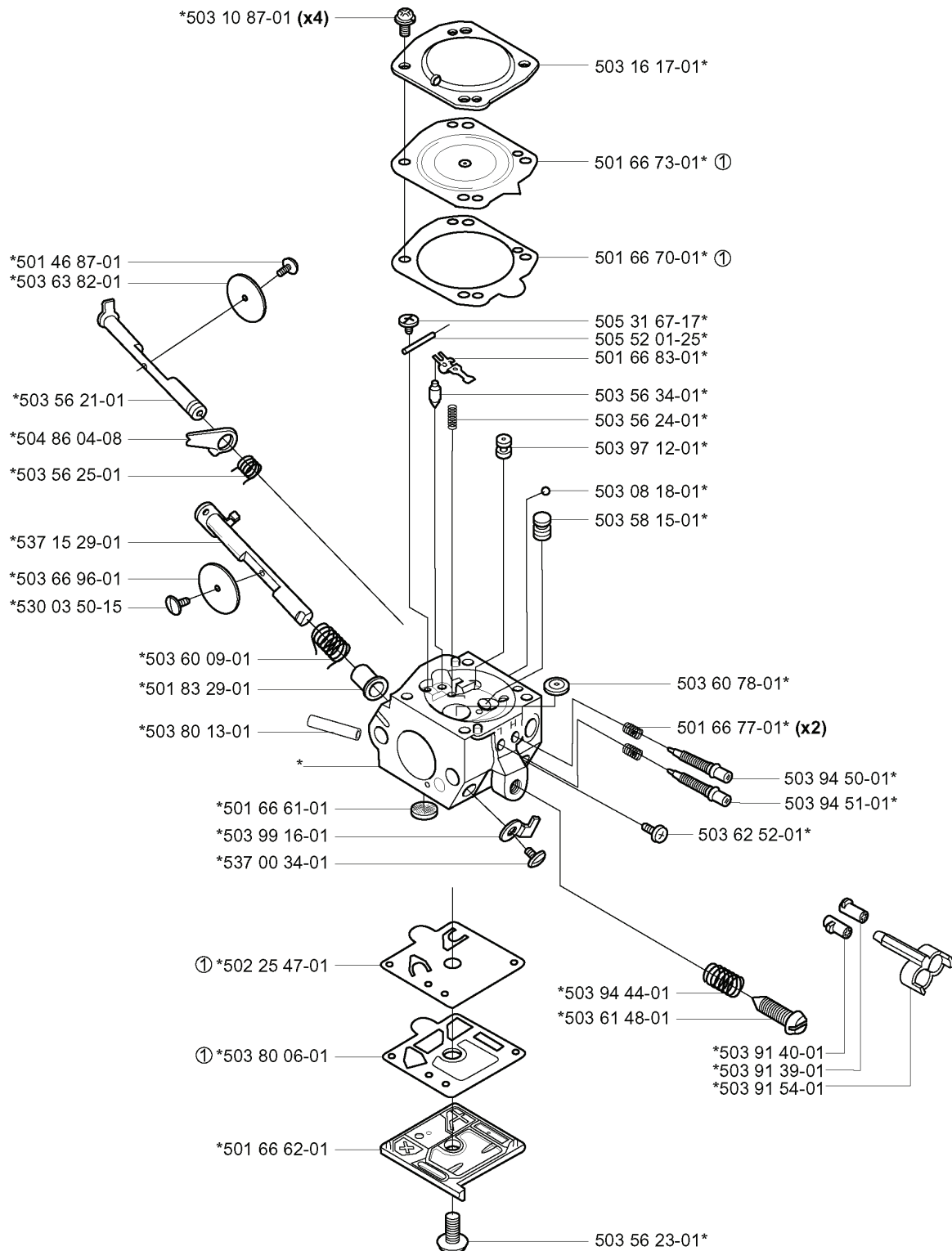


502 26 23-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 33-03	502273303	TOOL KIT		1	
531 00 92-48	531009248	FILTER OIL		1	
537 21 71-01	537217101	SAW BLADE GUARD	200 MM	1	
502 03 94-03	502039403	SAW BLADE GUARD	225 MM	1	
503 74 29-01	503742901	DECAL		1	
503 21 07-16	503210716	SCREW IHSCT		1	
503 79 88-01	503798801	BLADE		1	
503 81 15-01	503811501	BASEPLATE		1	
503 91 60-01	503916001	TRIMMER GUARD		1	
502 26 34-01	502263401	SPLASH GUARD		1	
501 19 22-01	501192201	TOOL		1	
501 60 02-03	501600203	SCREWDRIVER		1	
502 11 46-02	502114602	SOCKET WRENCH		1	
501 68 89-01	501688901	COMBINATION WRENCH		1	
503 97 64-01	503976401	GREASE		1	
503 90 18-01	503901801	SUPPORT CUP		1	
502 15 70-01	502157001	SUPPORT CUP		1	
537 29 80-02	537298002	CUP		1	
537 31 29-01	537312901	TRANSPORT GUARD	200-275 MM	1	
502 26 23-01	502262301	TRIMMER GUARD ASSY		1	
537 30 66-01	537306601	BAG	TRIO BALANCE	1	
502 28 59-01	502285901	STOP		1	
502 21 58-01	502215801	WRENCH		1	
501 69 17-01	501691701	COMBINATION WRENCH		1	

**R** \*compl 503 28 18-07 Walbro HDA 187 (EPA)

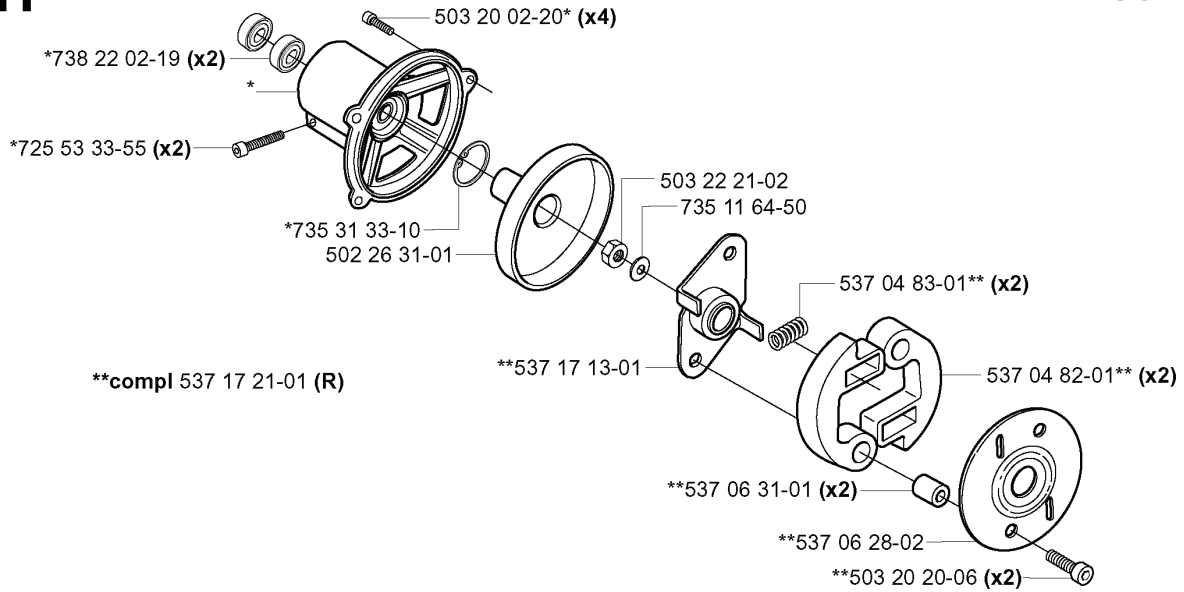
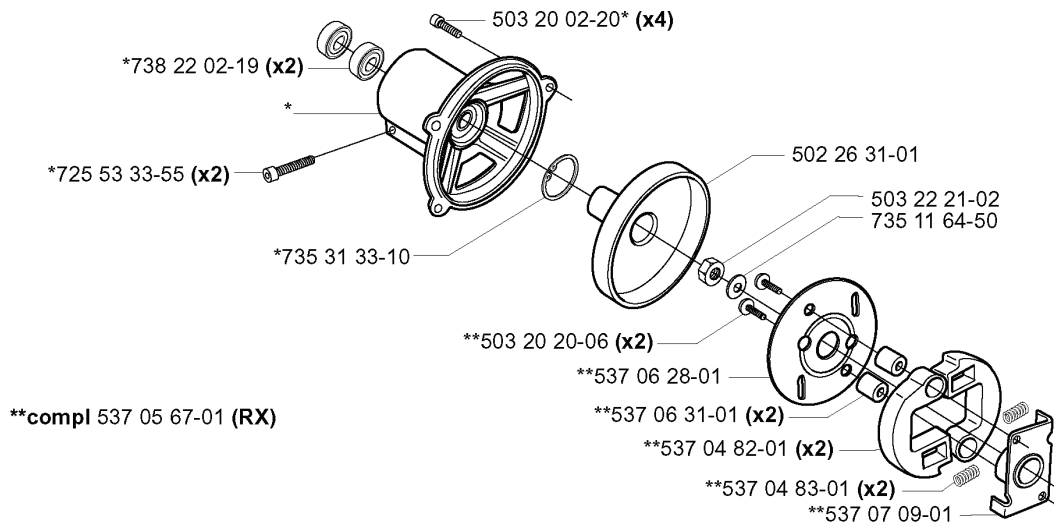
# Walbro HDA-187



① 531 00 45-21  
**Set of gaskets**  
**Dichtungssatz**  
**Jeu de joints**  
**Juego de juntas**  
**Packningssats**

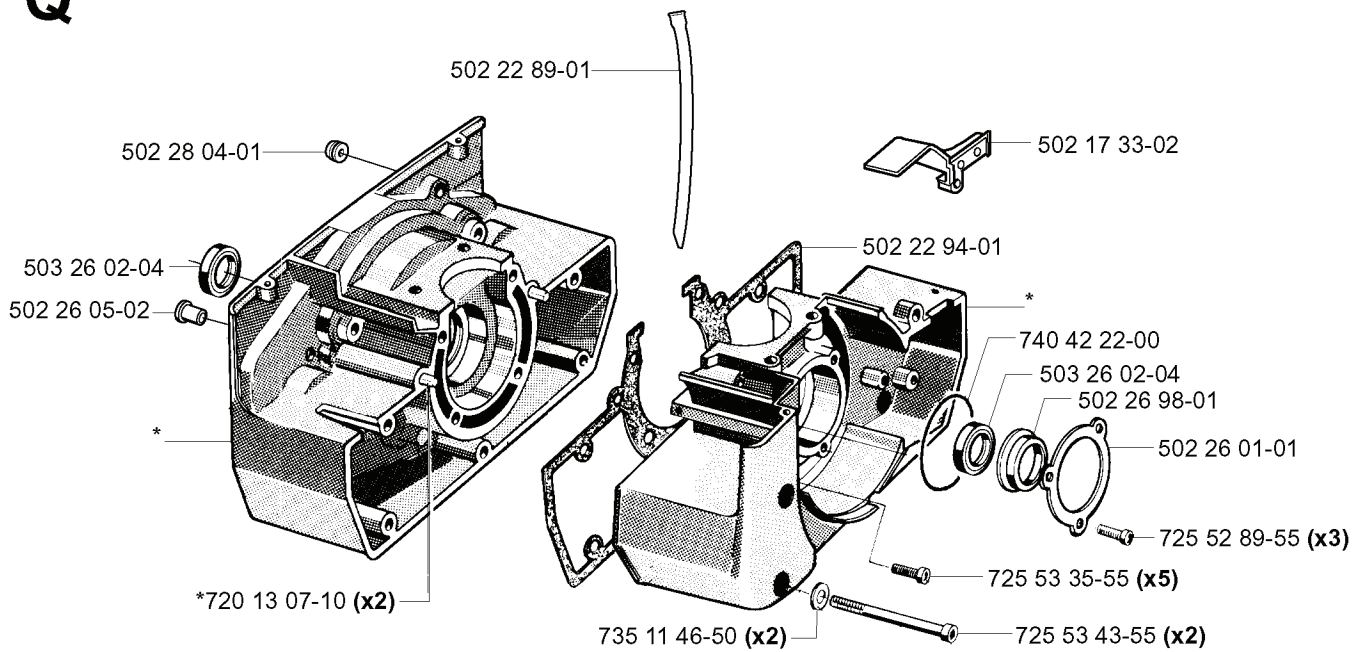
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 18-07	503281807	CARBURETTOR	WALBRO HDA 187 (EPA)	1	
503 10 87-01	503108701	SCREW		4	
501 46 87-01	501468701	SCREW		1	
503 63 82-01	503638201	VALVE CHOKE		1	
503 56 21-01	503562101	SHAFT ASSY		1	
504 86 04-08	504860408	LEVER		1	
503 56 25-01	503562501	SPRING		1	
537 15 29-01	537152901	SHAFT ASSY		1	
503 66 96-01	503669601	VALVE THROTTLE		1	
530 03 50-15	530035015	SCREW		1	
503 60 09-01	503600901	SPRING		1	
501 83 29-01	501832901	BUSHING		1	
503 80 13-01	503801301	FITTING		1	
501 66 61-01	501666101	SCREEN		1	
503 99 16-01	503991601	LEVER		1	
537 00 34-01	537003401	SCREW		1	
502 25 47-01	502254701	DIAPHRAGM PUMP	531 00 45-21 SET OF GASKETS	1	
503 80 06-01	503800601	GASKET	531 00 45-21 SET OF GASKETS	1	
501 66 62-01	501666201	COVER		1	
503 56 23-01	503562301	SCREW		1	
503 91 54-01	503915401	RETAINER		1	
503 91 39-01	503913901	LIMITER CAP		1	
503 91 40-01	503914001	LIMITER CAP		1	
503 61 48-01	503614801	SCREW		1	
503 94 44-01	503944401	SPRING		1	
503 62 52-01	503625201	SCREW ASSY		1	
503 94 51-01	503945101	NEEDLE		1	
503 94 50-01	503945001	NEEDLE		1	
501 66 77-01	501667701	SPRING		2	
503 60 78-01	503607801	PLUG WELCH		1	
503 58 15-01	503581501	NOZZLE ASSY		1	
503 08 18-01	503081801	PLUG		1	
503 97 12-01	503971201	JET		1	
503 56 24-01	503562401	SPRING		1	
503 56 34-01	503563401	NEEDLE VALVE		1	
501 66 83-01	501668301	LEVER		1	
505 52 01-25	505520125	PIN		1	
505 31 67-17	505316717	SCREW		1	
501 66 70-01	501667001	GASKET	531 00 45-21 SET OF GASKETS	1	
501 66 73-01	501667301	DIAPHRAGM	531 00 45-21 SET OF GASKETS	1	
503 16 17-01	503161701	COVER		1	



**H****\*compl 537 15 51-01****250R****H****\*compl 537 15 51-01****252RX**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 15 51-01	537155101	KIT		1	
738 22 02-19	738220219	BALL BEARING		2	
725 53 33-55	725533355	SCREW IHSCM		2	
537 05 67-01	537056701	CLUTCH ASSY	RX	1	
735 31 33-10	735313310	CIRCLIP		1	
503 20 02-20	503200220	SCREW IHSCFM		4	
503 20 20-06	503202006	SCREW IHSCM		2	
537 06 28-02	537062802	WASHER		1	
537 06 28-01	537062801	WASHER		1	
537 06 31-01	537063101	BEARING BUSH		2	
537 04 82-01	537048201	CLUTCH SHOE		2	
537 04 83-01	537048301	CLUTCH SPRING		2	
537 07 09-01	537070901	CLUTCH		1	
537 17 13-01	537171301	CLUTCH		1	
537 17 21-01	537172101	CLUTCH ASSY		1	
735 11 64-50	735116450	SPRING WASHER		1	
503 22 21-02	503222102	LOCK NUT		1	
502 26 31-01	502263101	CLUTCH DRUM ASSY		1	

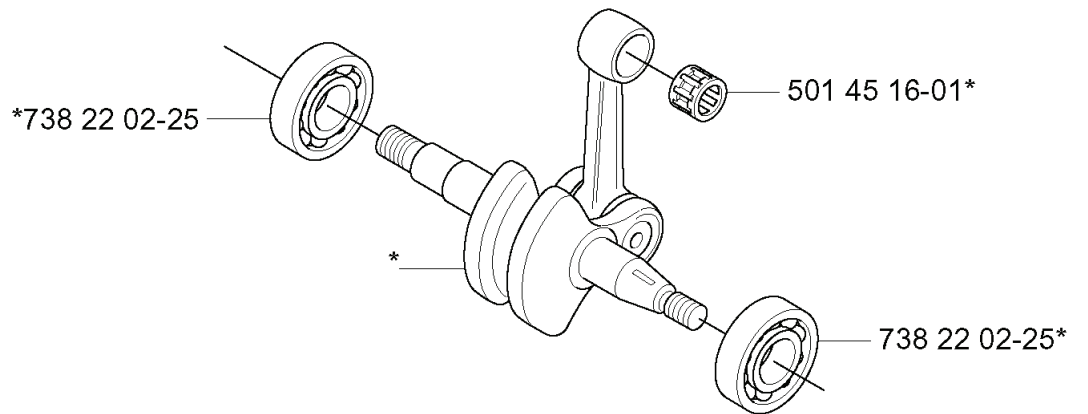
**Q** \*compl 502 17 35-05



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 17 35-05	502173505	CRANKCASE		1	
502 28 04-01	502280401	GROMMET		1	
502 26 05-02	502260502	BUSHING		1	
720 13 07-10	720130710	PARALLEL PIN		2	
735 11 46-50	735114650	SPRING WASHER		2	
502 22 89-01	502228901	HOSE		1	
502 22 94-01	502229401	CRANKCASE		1	
725 53 35-55	725533555	SCREW IHSCM		5	
725 53 43-55	725534355	SCREW IHSCM		2	
725 52 89-55	725528955	SCREW IHSCM		3	
502 26 01-01	502260101	BEARING CAGE		1	
502 26 98-01	502269801	SEALING RING HOLDER		1	
503 26 02-04	503260204	SEALING RING		1	
740 42 22-00	740422200	O-RING		1	
502 17 33-02	502173302	BACKING PLATE		1	

**P**

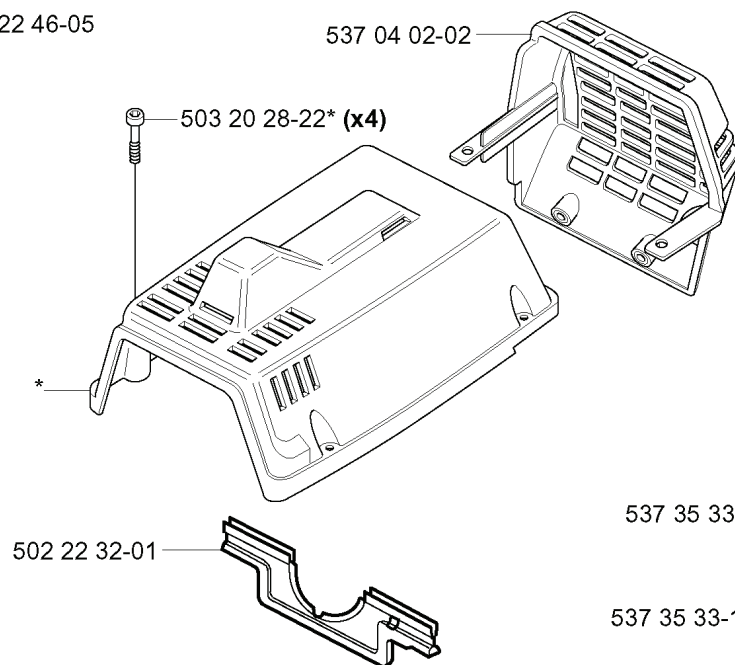
\*compl 502 05 08-74



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 05 08-74	502050874	CRANKSHAFT ASSY		1	
738 22 02-25	738220225	BALL BEARING		1	
501 45 16-01	501451601	NEEDLE BEARING		1	

**G** \*compl 502 22 46-05



537 35 33-11 (250R) — **250 R**  
Husqvarna

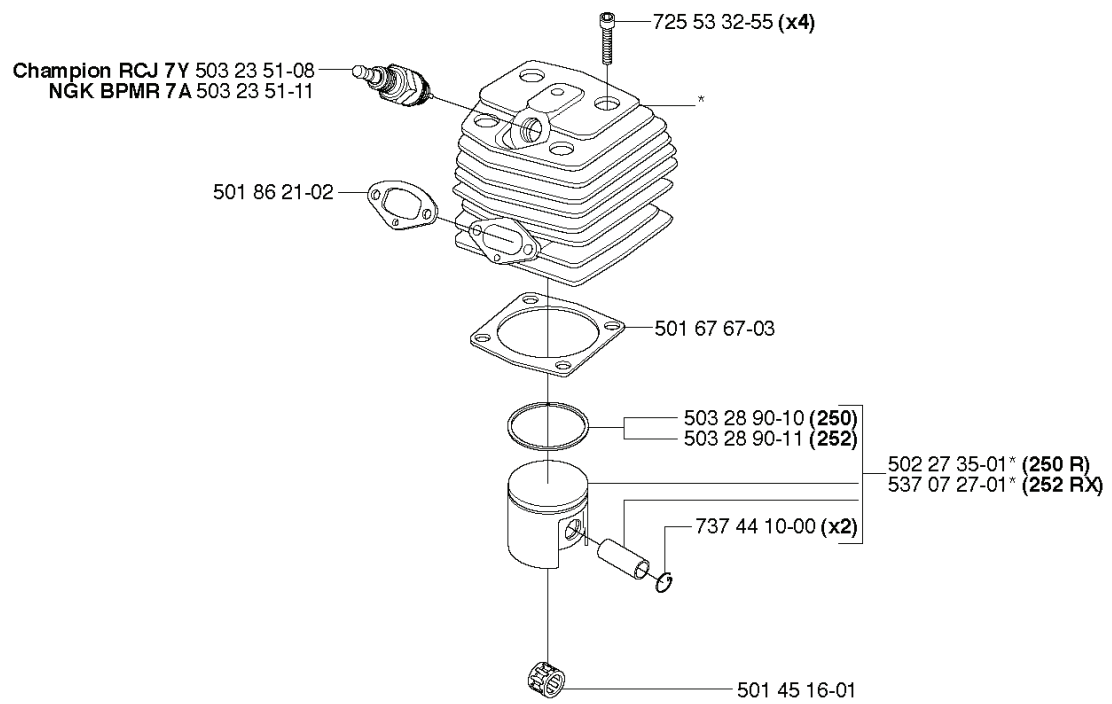
537 35 33-12 (252RX) — **252 RX**  
Husqvarna

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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 22 46-05	502224605	CYLINDER COVER ASSY		1	
502 22 32-01	502223201	SEALING COLLAR		1	
503 20 28-22	503202822	SCREW IHSCMO		4	
537 04 02-02	537040202	HEAT PROTECTOR		1	
537 35 33-12	537353312	LABEL	252RX	1	
537 35 33-11	537353311	LABEL	250R	1	

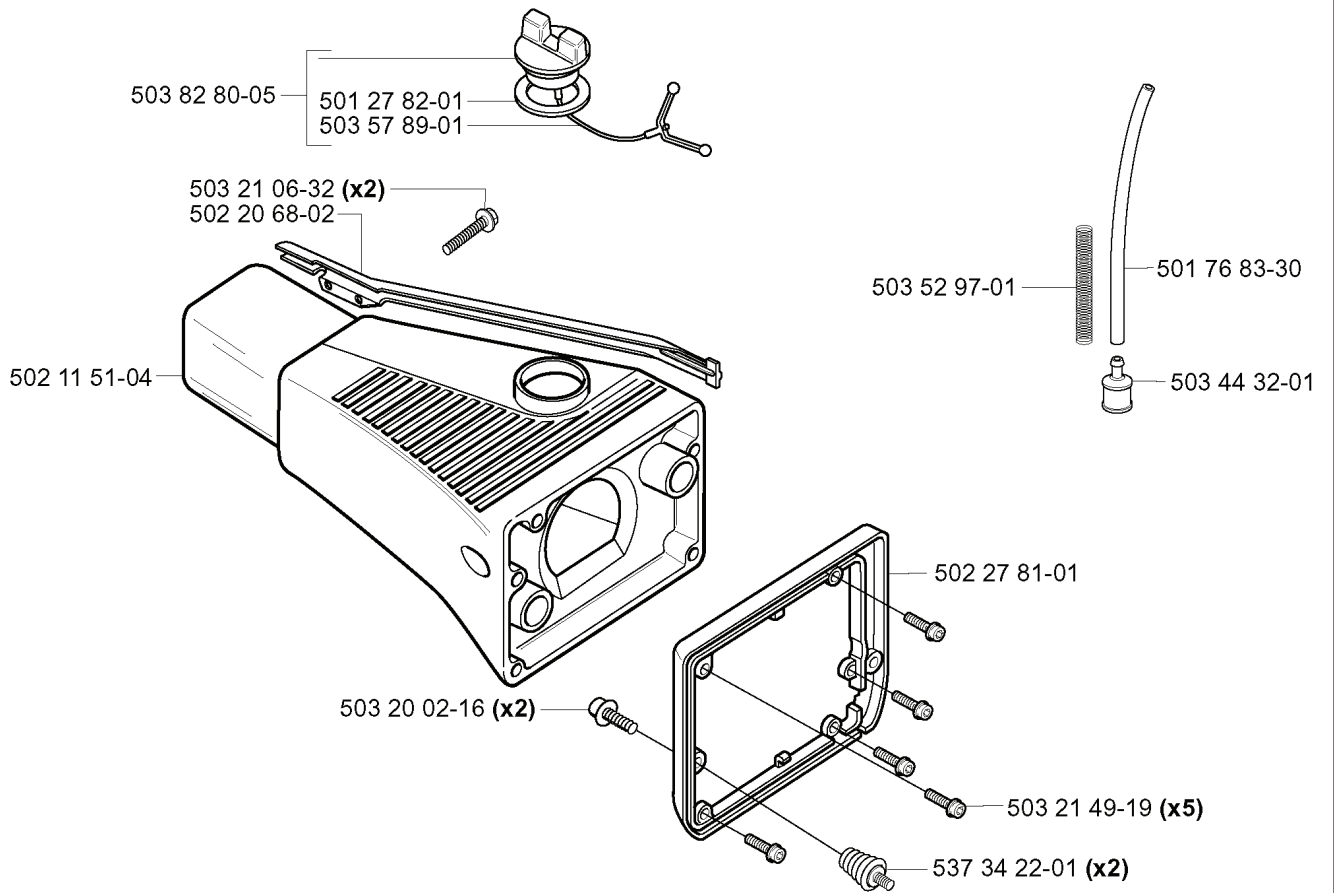


**N** \*compl 502 27 34-01 (250 R Ø 44 mm)  
\*compl 502 22 77-02 (252 RX Ø 45 mm)



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 34-01	502273401	CYLINDER	250 R DIA. 44 MM	1	
502 22 77-02	502227702	CYLINDER ASSY	252 RX DIA. 45 MM	1	
503 23 51-08	503235108	SPARK PLUG	CHAMPION RCJ 7Y	1	
503 23 51-11	503235111	SPARK PLUG	NGK BPMR 7A	1	
501 86 21-02	501862102	GASKET		1	
501 45 16-01	501451601	NEEDLE BEARING		1	
737 44 10-00	737441000	SNAP RING		2	
537 07 27-01	537072701	PISTON ASSY	252 RX	1	
502 27 35-01	502273501	PISTON ASSY	250 R	1	
503 28 90-11	503289011	PISTON RING	252	1	
503 28 90-10	503289010	PISTON RING	250	1	
501 67 67-03	501676703	CYLINDER BASE GASKET		1	
725 53 32-55	725533255	SCREW		4	

F

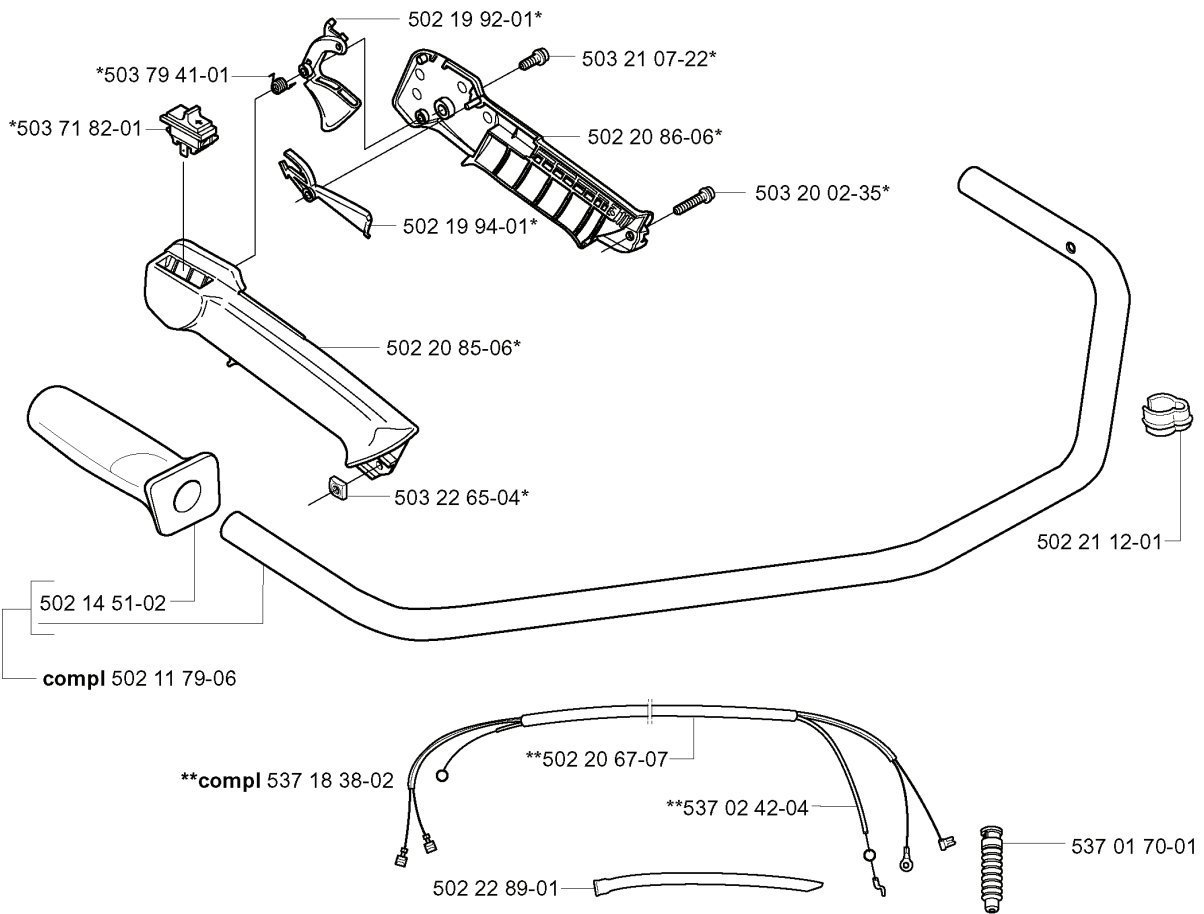


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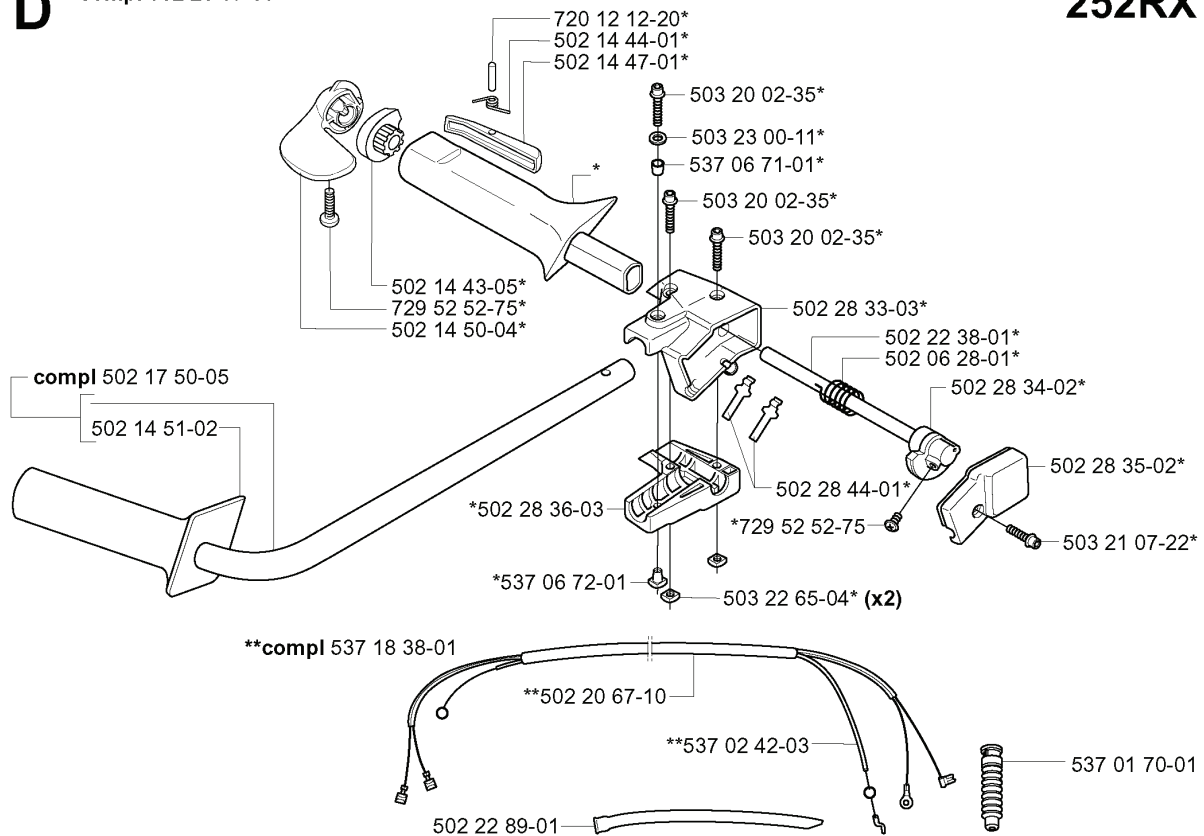
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 82 80-05	503828005	TANK CAP ASSY		1	
501 27 82-01	501278201	GASKET		1	
503 57 89-01	503578901	HOLDER		1	
503 21 06-32	503210632	SCREW IHSC T		2	
502 20 68-02	502206802	COVER		1	
502 11 51-04	502115104	FUEL TANK ASSY		1	
503 20 02-16	503200216	SCREW IHSCFM		2	
537 34 22-01	537342201	ANTIVIBRATION ELEMENT		2	
503 21 49-19	503214919	SCREW IHSCFT		5	
502 27 81-01	502278101	TANK ANSLUTNING		1	
503 44 32-01	503443201	FUEL FILTER		1	
501 76 83-30	501768330	FUEL HOSE		1	
503 52 97-01	503529701	SPRING		1	

**C**

\*compl 502 28 06-14

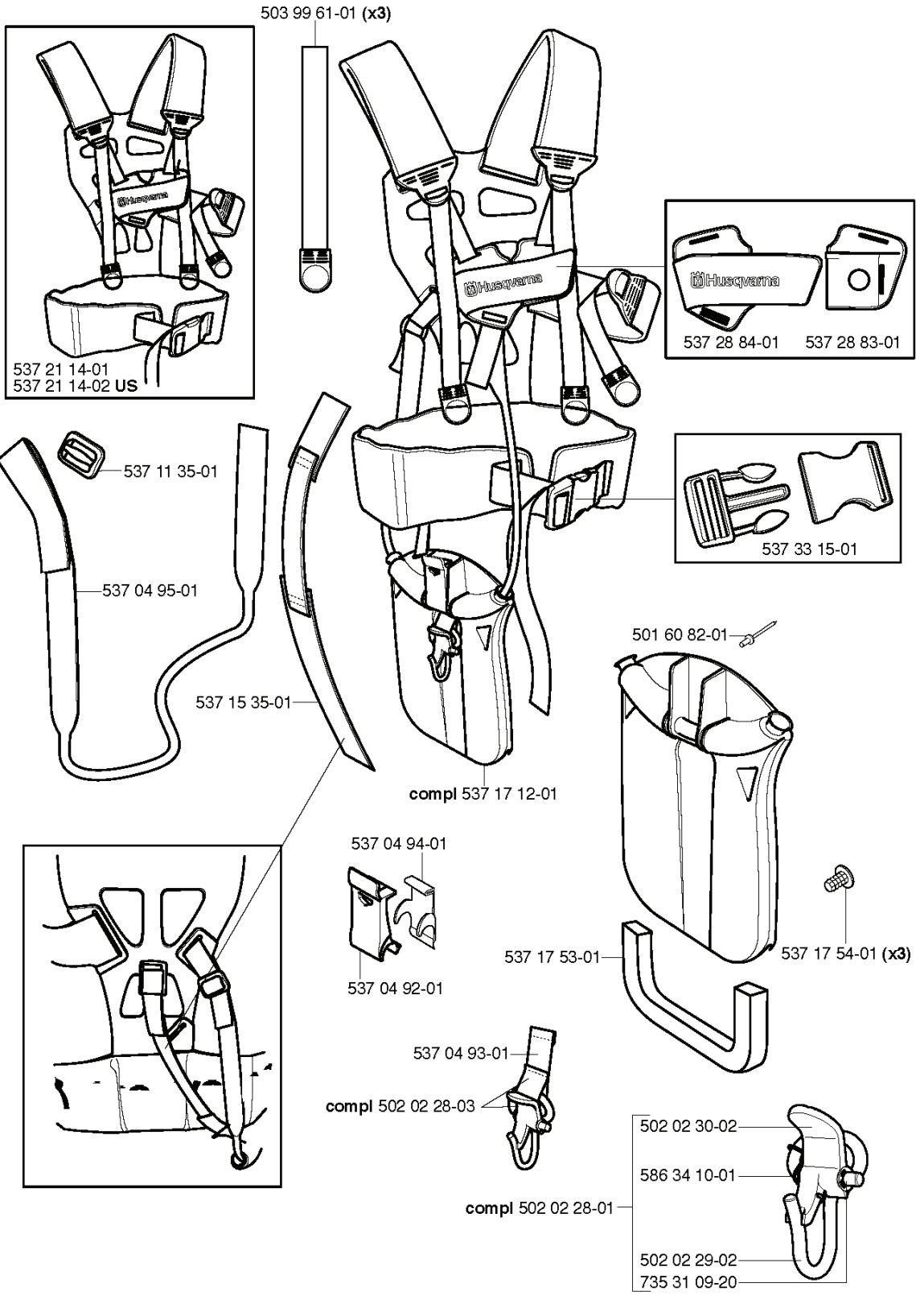
**250R****D**

\*compl 502 28 37-05

**252RX**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 28 37-05	502283705	THROTTLE HANDLE ASSY		1	
502 11 79-06	502117906	HANDLEBAR		1	
502 17 50-05	502175005	HANDLEBAR LEFT		1	
502 14 51-02	502145102	HANDLE		1	
537 18 38-01	537183801	WIRING ASSY		1	
502 22 89-01	502228901	HOSE		1	
537 02 42-03	537024203	THROTTLE CABLE		1	
502 20 67-10	502206710	PROTECTIVE HOSE		1	
537 06 72-01	537067201	NUT SQUARE		1	
502 19 92-01	502199201	THROTTLE TRIGGER		1	
502 19 94-01	502199401	THROTTLE LOCKOUT		1	
502 28 36-03	502283603	CLAMP		1	
502 14 50-04	502145004	THROTTLE TRIGGER		1	
502 20 67-07	502206707	PROTECTIVE HOSE		1	
502 14 43-05	502144305	BUSHING		1	
502 20 85-06	502208506	HANDLE HALF		1	
502 28 44-01	502284401	SPRING		1	
502 20 86-06	502208606	HANDLE HALF		1	
502 21 12-01	502211201	STAPLE		1	
729 52 52-75	729525275	SCREW CRPANT		1	
503 22 65-04	503226504	SQUARE NUT		2	
537 01 70-01	537017001	BELLOWS		1	
503 21 07-22	503210722	SCREW IH SCT		1	
502 28 06-14	502280614	HANDLE		1	
502 28 35-02	502283502	HUB CAP		1	
502 28 34-02	502283402	STARTER PULLEY		1	
502 06 28-01	502062801	RECOIL SPRING		1	
502 22 38-01	502223801	PIPE		1	
502 28 33-03	502283303	HANDLE		1	
503 20 02-35	503200235	SCREW IHSCFM		1	
537 06 71-01	537067101	SLEEVE		1	
503 23 00-11	503230011	WASHER		1	
502 14 47-01	502144701	THROTTLE LOCKOUT		1	
503 71 82-01	503718201	SWITCH		1	
502 14 44-01	502144401	SPRING		1	
503 79 41-01	503794101	RECOIL SPRING		1	
720 12 12-20	720121220	PARALLEL PIN		1	
537 02 42-04	537024204	THROTTLE CABLE		1	
537 18 38-02	537183802	WIRING ASSY		1	

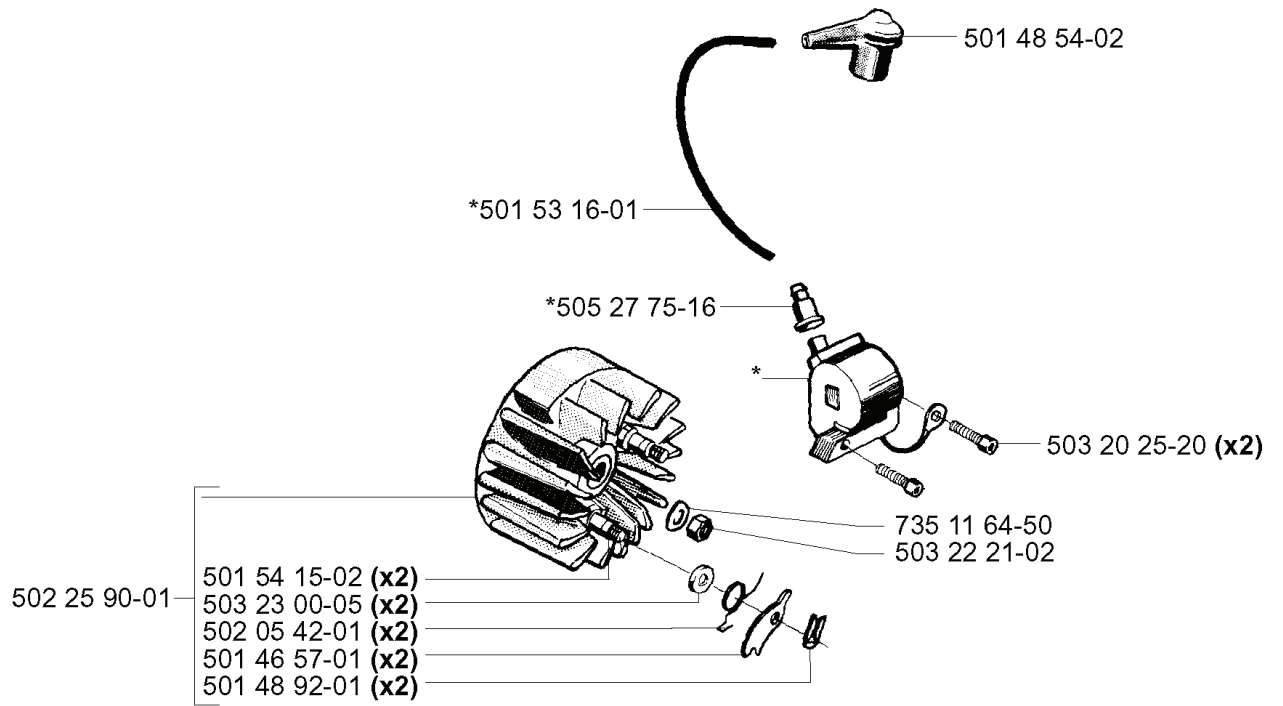
**U** Trio Balance  
 compl 531 00 92-08  
 compl 531 00 92-09 US



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
531 00 92-08	531009208	HARNESS		1	
531 00 92-09	531009209	HARNESS	US	1	
537 21 14-01	537211401	HARNESS		1	
537 21 14-02	537211402	HARNESS	US	1	
537 11 35-01	537113501	RETAINER		1	
537 04 95-01	537049501	BAND		1	
537 15 35-01	537153501	STRAP		1	
502 02 28-01	502022801	HOOK		1	
502 02 28-03	502022803	WELT HOOK		1	
537 04 93-01	537049301	HIP PAD		1	
537 04 92-01	537049201	HIP PAD		1	
537 04 94-01	537049401	HIP PAD		1	
537 17 12-01	537171201	HIP PAD		1	
503 99 61-01	503996101	BAND		3	
537 17 53-01	537175301	HIP PAD		1	
735 31 09-20	735310920	E-CLIP		1	
502 02 29-02	502022902	HOOK		1	
586 34 10-01	586341001	SPRING		1	
502 02 30-02	502023002	LOCK		1	
537 17 54-01	537175401	HIP PAD		3	
501 60 82-01	501608201	RIVET		1	
537 33 15-01	537331501	BUCKLE		1	
537 28 84-01	537288401	BUCKLE		1	
537 28 83-01	537288301	BUCKLE		1	



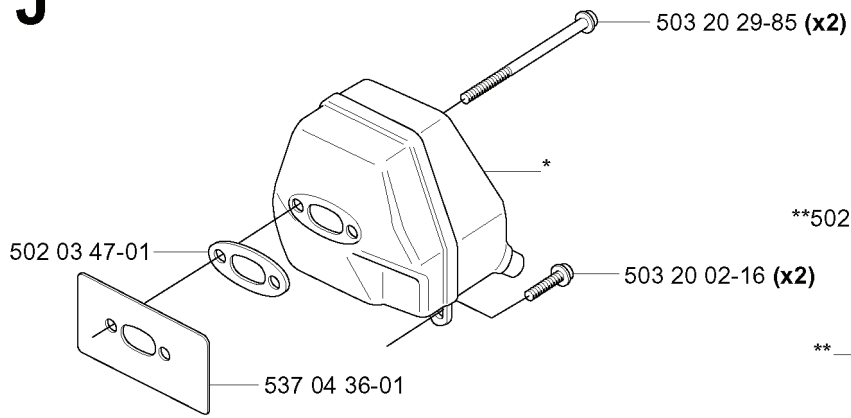
**M** \*compl 537 15 00-01



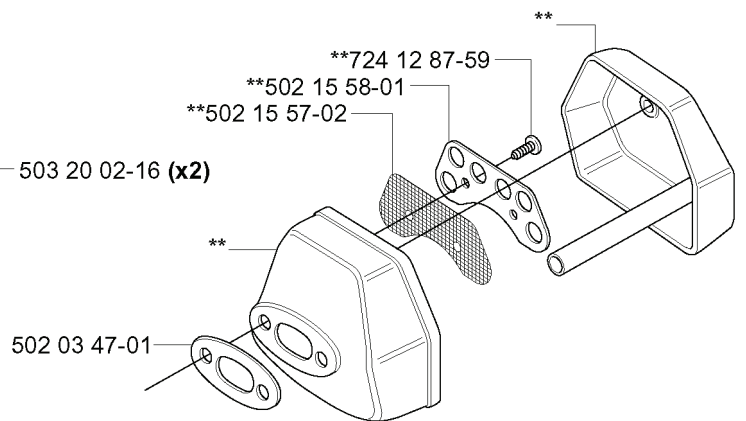
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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 15 00-01	537150001	ELECTRONIC MODULE		1	
502 25 90-01	502259001	FLYWHEEL ASSY		1	
501 48 92-01	501489201	LOCKWASHER		2	
501 46 57-01	501465701	PAWL		2	
502 05 42-01	502054201	SPRING		2	
503 23 00-05	503230005	WASHER		2	
501 54 15-02	501541502	DRIVE PIN		2	
501 53 16-01	501531601	CABLE		1	
505 27 75-16	505277516	CABLE SLEEVE		1	
735 11 64-50	735116450	SPRING WASHER		1	
503 22 21-02	503222102	LOCK NUT		1	
503 20 25-20	503202520	SCREW IHSCM		2	
501 48 54-02	501485402	SPARK PLUG CAP		1	

**J** \*compl 537 15 06-01



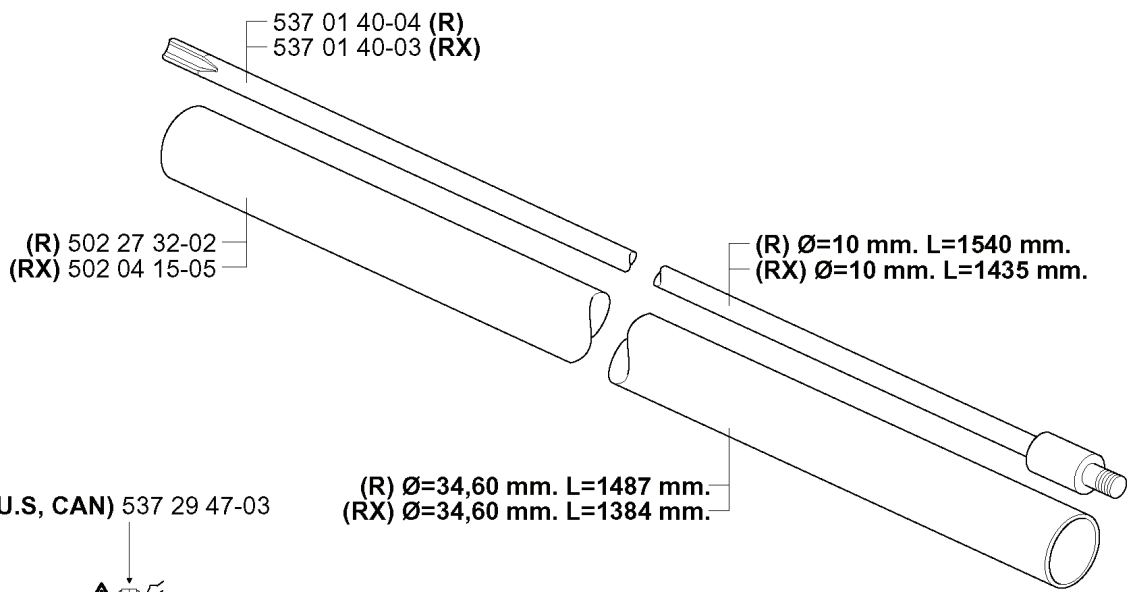
\*\*compl 537 15 07-01 (EPA)



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 15 06-01	537150601	MUFFLER ASSY		1	
502 03 47-01	502034701	FLANGE WASHER		1	
537 04 36-01	537043601	BAFFLE PLATE		1	
503 20 02-16	503200216	SCREW IHSCFM		2	
503 20 29-85	503202985	SCREW IHSCFM		2	
502 15 57-02	502155702	SPARK ARRESTER		1	
502 15 58-01	502155801	HOLDER		1	
724 12 87-59	724128759	SCREW CRPANM		1	
537 15 07-01	537150701	MUFFLER ASSY	EPA	1	

**B**



537 29 47-06

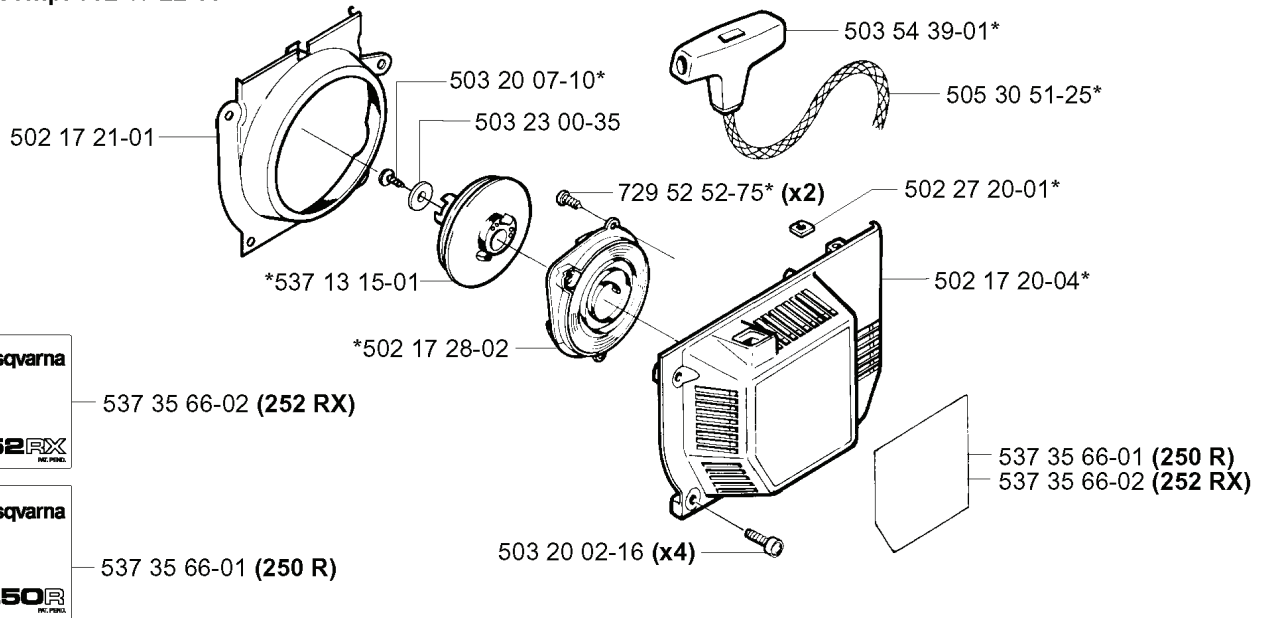
(U.S., CAN) 537 29 47-03



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 29 47-06	537294706	LABEL		1	
537 29 47-03	537294703	LABEL	U.S. CAN	1	
502 04 15-05	502041505	TUBE DRIVESHAFT ASSY	RX	1	
502 27 32-02	502273202	TUBE	R	1	
537 01 40-04	537014004	DRIVE SHAFT ASSY	R	1	
537 01 40-03	537014003	DRIVE SHAFT ASSY	RX	1	

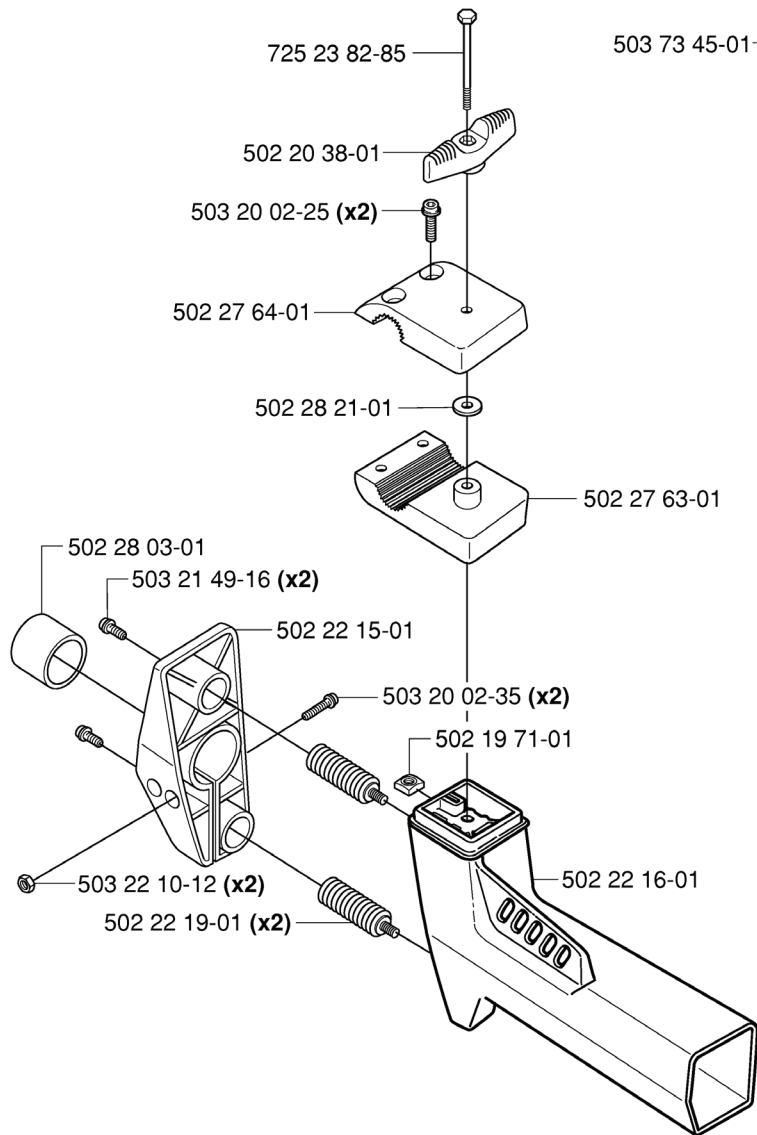
**K** \*compl 502 17 22-09



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 17 22-09	502172209	STARTER HOUSING		1	
502 17 21-01	502172101	LEDSKENA		1	
537 35 66-02	537356602	LABEL	252 RX	1	
503 20 02-16	503200216	SCREW IHSCFM		4	
502 17 28-02	502172802	KASSETT M.FJÄDER		1	
537 13 15-01	537131501	STARTER PULLEY		1	
503 20 07-10	503200710	SCREW IHSCFM		1	
503 23 00-35	503230035	WASHER		1	
729 52 52-75	729525275	SCREW CRPANT		2	
537 35 66-01	537356601	LABEL	250 R	1	
502 17 20-04	502172004	STARTER HOUSING		1	
502 27 20-01	502272001	NUT		1	
505 30 51-25	505305125	STARTER ROPE		1	
503 54 39-01	503543901	STARTER HANDLE		1	

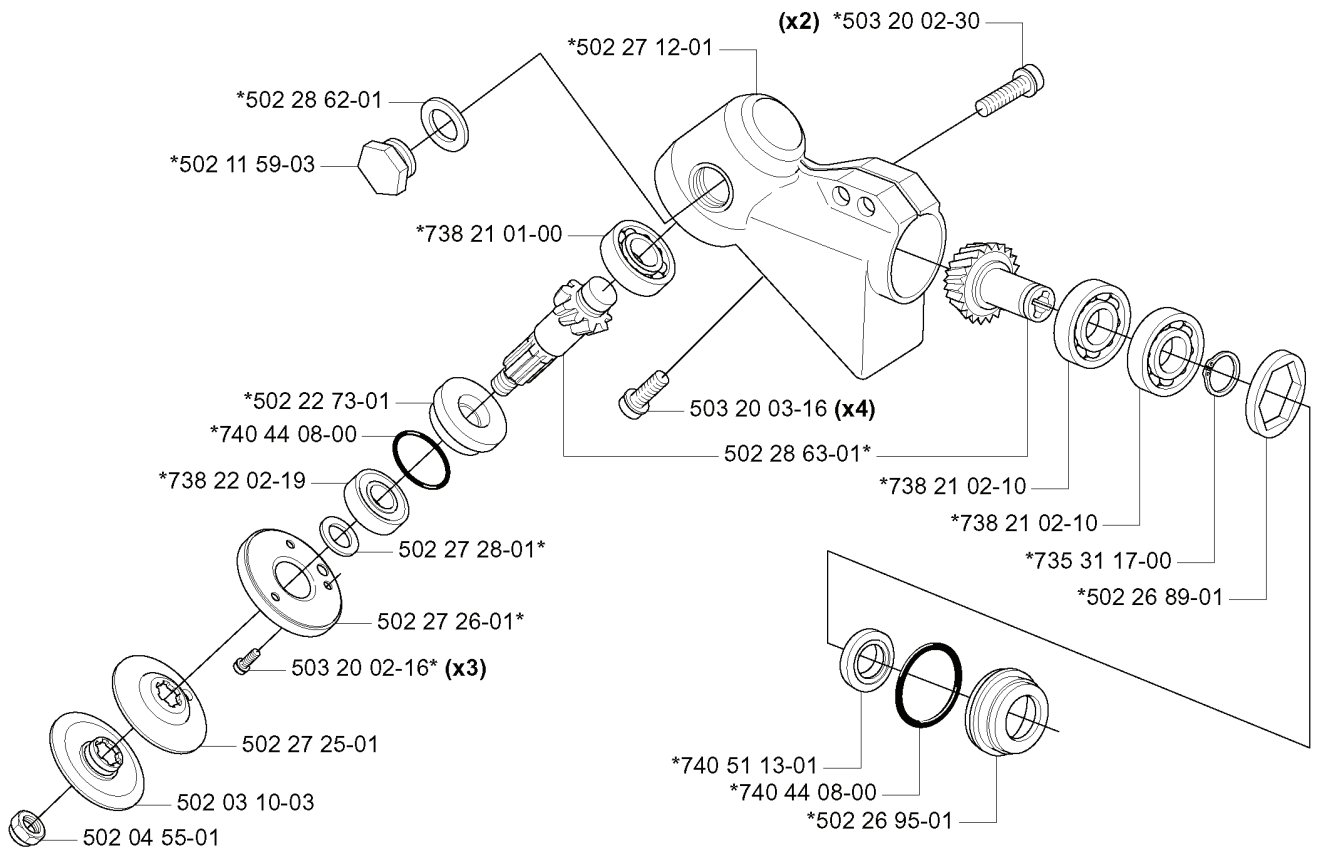


**E**



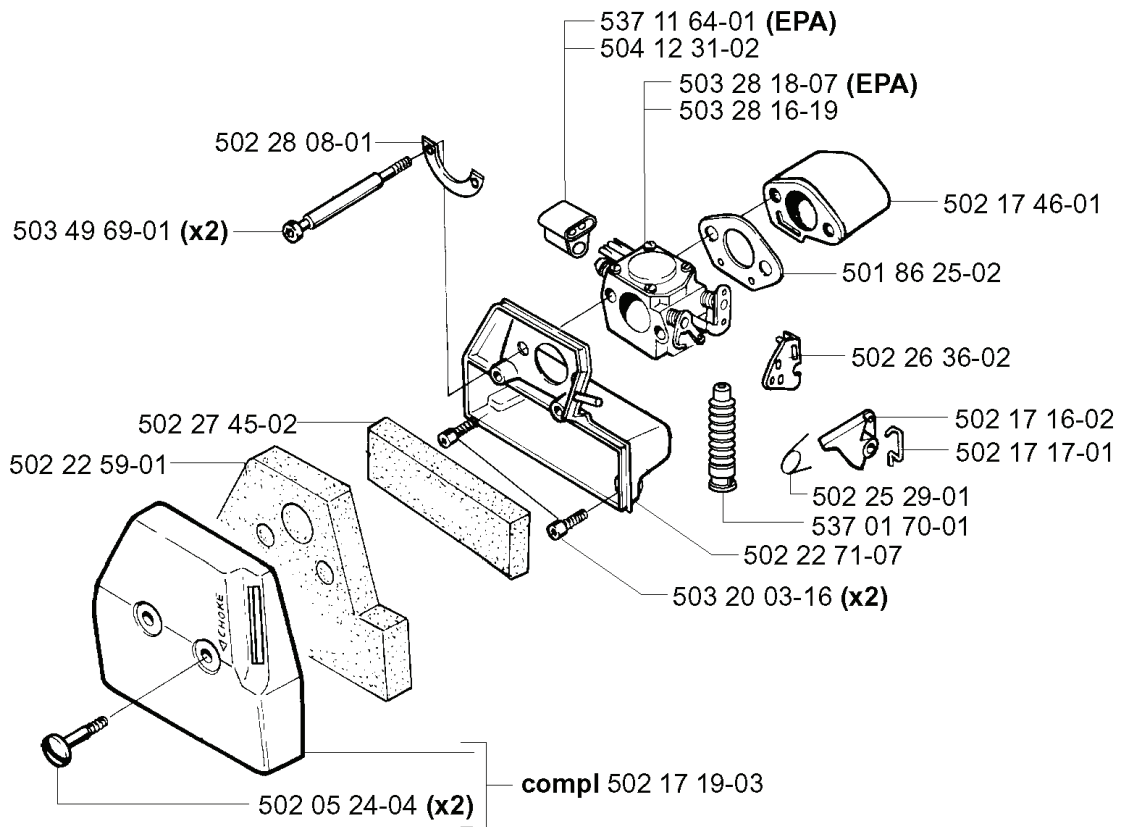
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
725 23 82-85	725238285	SCREW EHHM		1	
502 20 38-01	502203801	KNOB		1	
503 20 02-25	503200225	SCREW IHSCFM		2	
502 27 64-01	502276401	HANDLEBAR BRACKET		1	
502 28 21-01	502282101	WASHER		1	
502 28 03-01	502280301	STAPLE		1	
503 21 49-16	503214916	SCREW IHSCFT		2	
503 22 10-12	503221012	HEXAGON NUT		2	
502 22 19-01	502221901	ANTIVIBRATION ELEMENT		2	
502 22 16-01	502221601	SUSPENSION		1	
502 19 71-01	502197101	SQUARE NUT		1	
503 20 02-35	503200235	SCREW IHSCFM		2	
502 22 15-01	502221501	RETAINER		1	
502 27 63-01	502276301	HANDLEBAR BRACKET		1	
503 73 45-01	503734501	LABEL		1	

**A** \*compl 502 27 11-02



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 27 11-02	502271102	GEAR HOUSING ASSY		1	
502 28 62-01	502286201	WASHER		1	
502 11 59-03	502115903	PLUG		1	
502 22 73-01	502227301	SEALING COLLAR		1	
740 44 08-00	740440800	O-RING		1	
738 22 02-19	738220219	BALL BEARING		1	
502 04 55-01	502045501	NUT		1	
502 03 10-03	502031003	SUPPORT FLANGE		1	
502 27 25-01	502272501	DRIVER		1	
503 20 02-16	503200216	SCREW IHSCFM		3	
502 27 26-01	502272601	COVER		1	
502 27 28-01	502272801	WASHER		1	
738 21 01-00	738210100	BALL BEARING		1	
502 27 12-01	502271201	GEAR HOUSING		1	
503 20 03-16	503200316	SCREW IHSCFM		4	
502 28 63-01	502286301	GEAR WHEEL		1	
740 51 13-01	740511301	SEALING RING		1	
502 26 95-01	502269501	SEALING RING HOLDER		1	
502 26 89-01	502268901	CIRCLIP		1	
735 31 17-00	735311700	CIRCLIP		1	
738 21 02-10	738210210	BALL BEARING		1	
503 20 02-30	503200230	SCREW IHSCFM		2	

L



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 28 08-01	502280801	WASHER		1	
503 49 69-01	503496901	SCREW		2	
502 27 45-02	502274502	PREFILTER		1	
502 22 59-01	502225901	AIR FILTER		1	
502 05 24-04	502052404	SCREW		2	
502 17 19-03	502171903	FILTER COVER		1	
503 20 03-16	503200316	SCREW IHSCFM		2	
502 22 71-07	502227107	FILTER HOLDER		1	
537 01 70-01	537017001	BELLOWS		1	
502 25 29-01	502252901	SPRING		1	
502 17 17-01	502171701	LÄNKTRÅD		1	
502 17 16-02	502171602	CHOKE CONTROL		1	
502 26 36-02	502263602	LEVER		1	
501 86 25-02	501862502	GASKET		1	
502 17 46-01	502174601	MANIFOLD		1	
503 28 16-19	503281619	CARBURETTOR		1	
503 28 18-07	503281807	CARBURETTOR	EPA	1	
504 12 31-02	504123102	CHISEL GUIDE		1	
537 11 64-01	537116401	GUIDE BUSHING	EPA	1	