

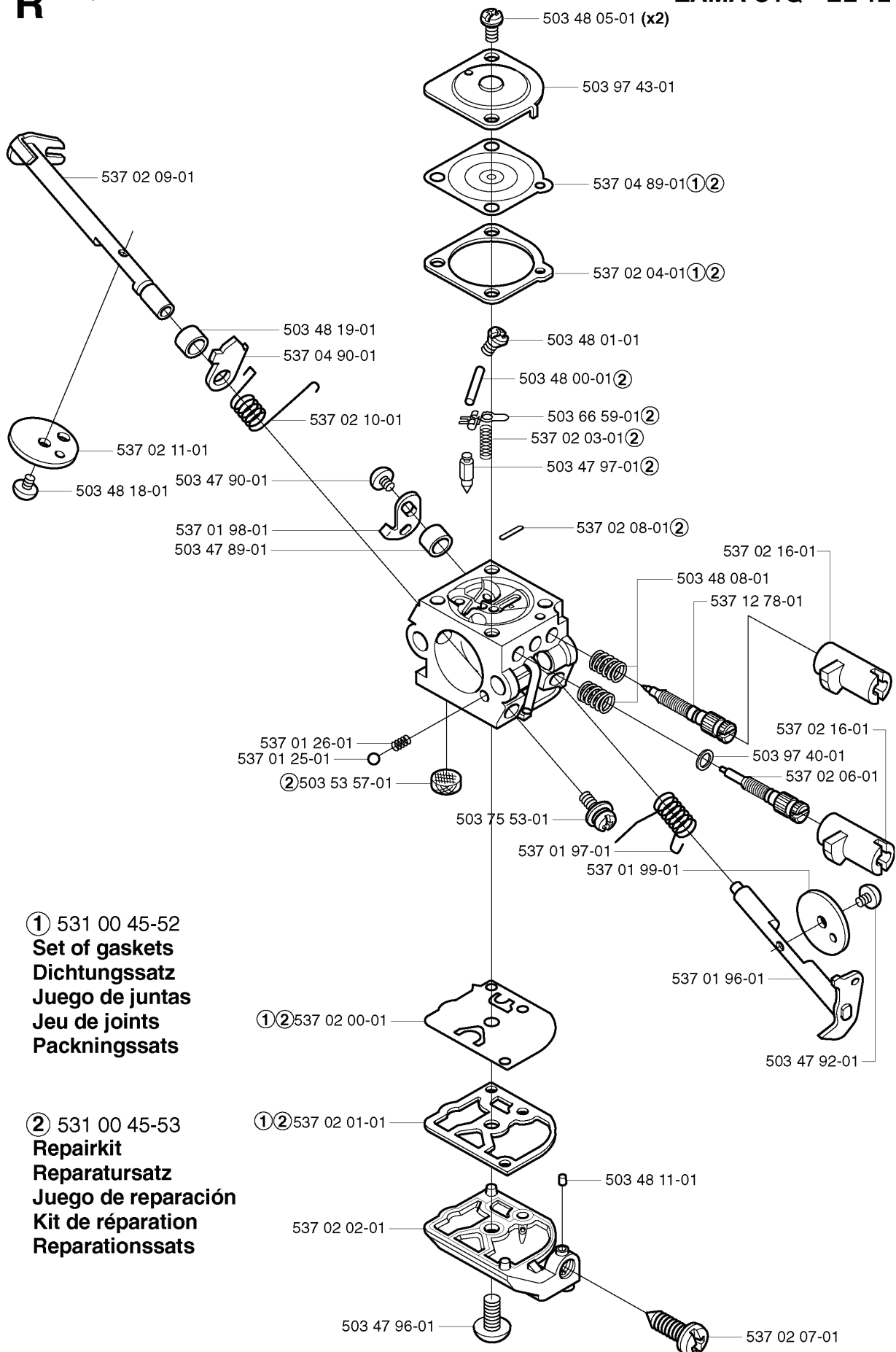
325 LDx, 20020100001-20051800000

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# **SPARE PARTS LIST**

**R** compl 503 28 31-11

**ZAMA C1Q - EL 12**



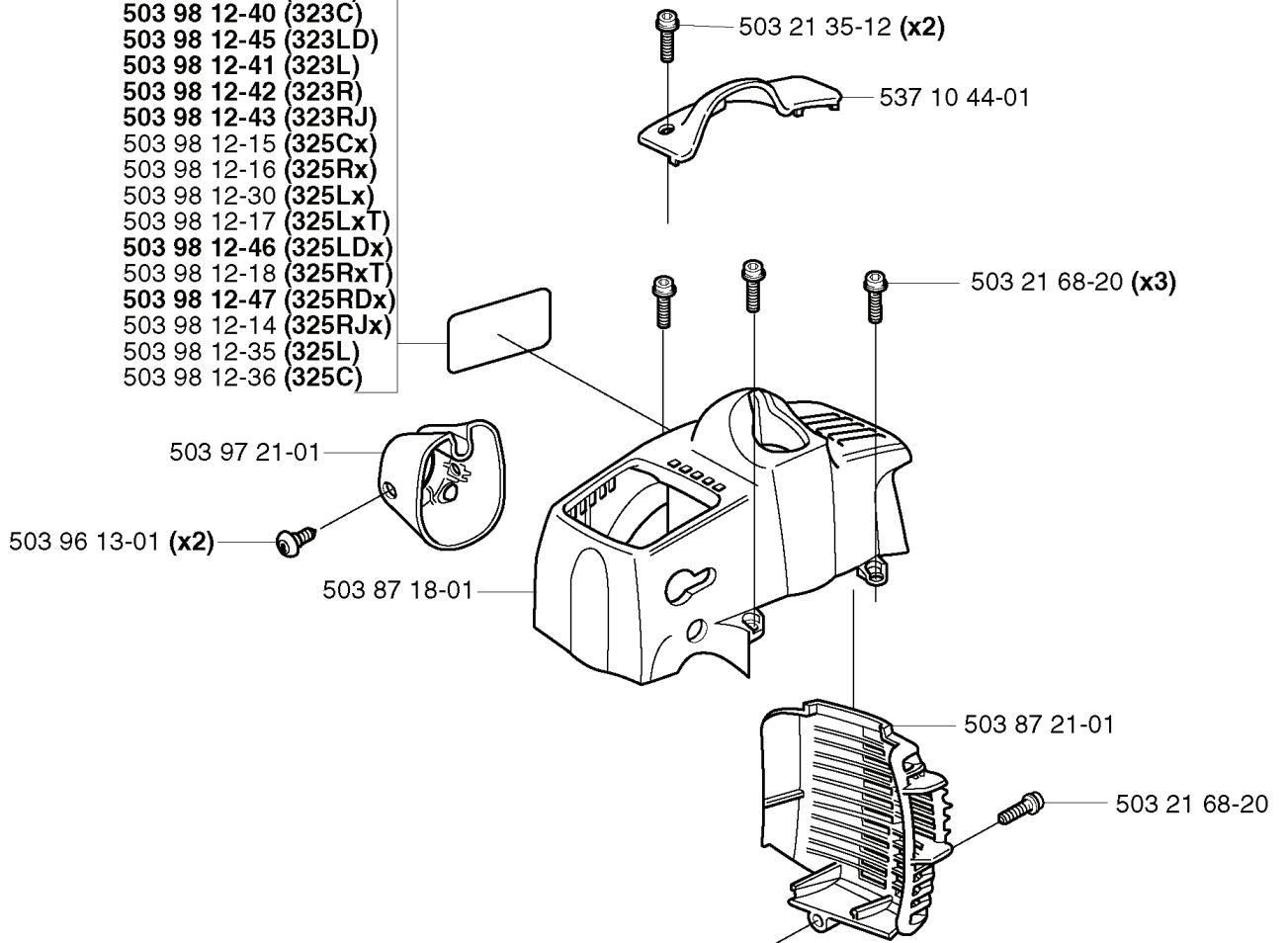
① 531 00 45-52  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssats**

② 531 00 45-53  
**Repairkit**  
**Reparatursatz**  
**Juego de reparación**  
**Kit de réparation**  
**Reparationsats**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 31-11	503283111	CARBURETTOR		1	
537 02 09-01	537020901	SHAFT ASSY		1	
503 48 19-01	503481901	COLLAR		1	
537 04 90-01	537049001	LEVER		1	
537 02 10-01	537021001	SPRING		1	
537 02 11-01	537021101	VALVE		1	
503 47 90-01	503479001	SCREW		1	
503 48 18-01	503481801	SCREW		1	
537 01 98-01	537019801	LEVER		1	
503 47 89-01	503478901	COLLAR		1	
537 01 26-01	537012601	SPRING		1	
537 01 25-01	537012501	BALL		1	
503 53 57-01	503535701	STRAINER	531 00 45-53 REPAIRKIT	1	
537 02 00-01	537020001	DIAPHRAGM PUMP	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
537 02 01-01	537020101	GASKET	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
537 02 02-01	537020201	COVER		1	
503 47 96-01	503479601	SCREW		1	
537 02 07-01	537020701	SCREW		1	
503 48 11-01	503481101	PIECE		1	
503 47 92-01	503479201	SCREW		1	
537 01 96-01	537019601	SHAFT ASSY		1	
537 01 99-01	537019901	VALVE		1	
537 01 97-01	537019701	SPRING		1	
503 75 53-01	503755301	SCREW		1	
537 02 06-01	537020601	SCREW		1	
503 97 40-01	503974001	WASHER		1	
537 12 78-01	537127801	SCREW		1	
503 48 08-01	503480801	SPRING		1	
537 02 16-01	537021601	LIMITER CAP		1	
537 02 08-01	537020801	PLUG	531 00 45-53 REPAIRKIT	1	
503 47 97-01	503479701	VALVE	531 00 45-53 REPAIRKIT	1	
537 02 03-01	537020301	SPRING	531 00 45-53 REPAIRKIT	1	
503 66 59-01	503665901	LEVER	531 00 45-53 REPAIRKIT	1	
503 48 00-01	503480001	PIN RETAINING SCREW	531 00 45-53 REPAIRKIT	1	
503 48 01-01	503480101	SCREW		1	
537 02 04-01	537020401	GASKET	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
537 04 89-01	537048901	DIAPHRAGM	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1	
503 97 43-01	503974301	COVER		1	
503 48 05-01	503480501	SCREW		2	

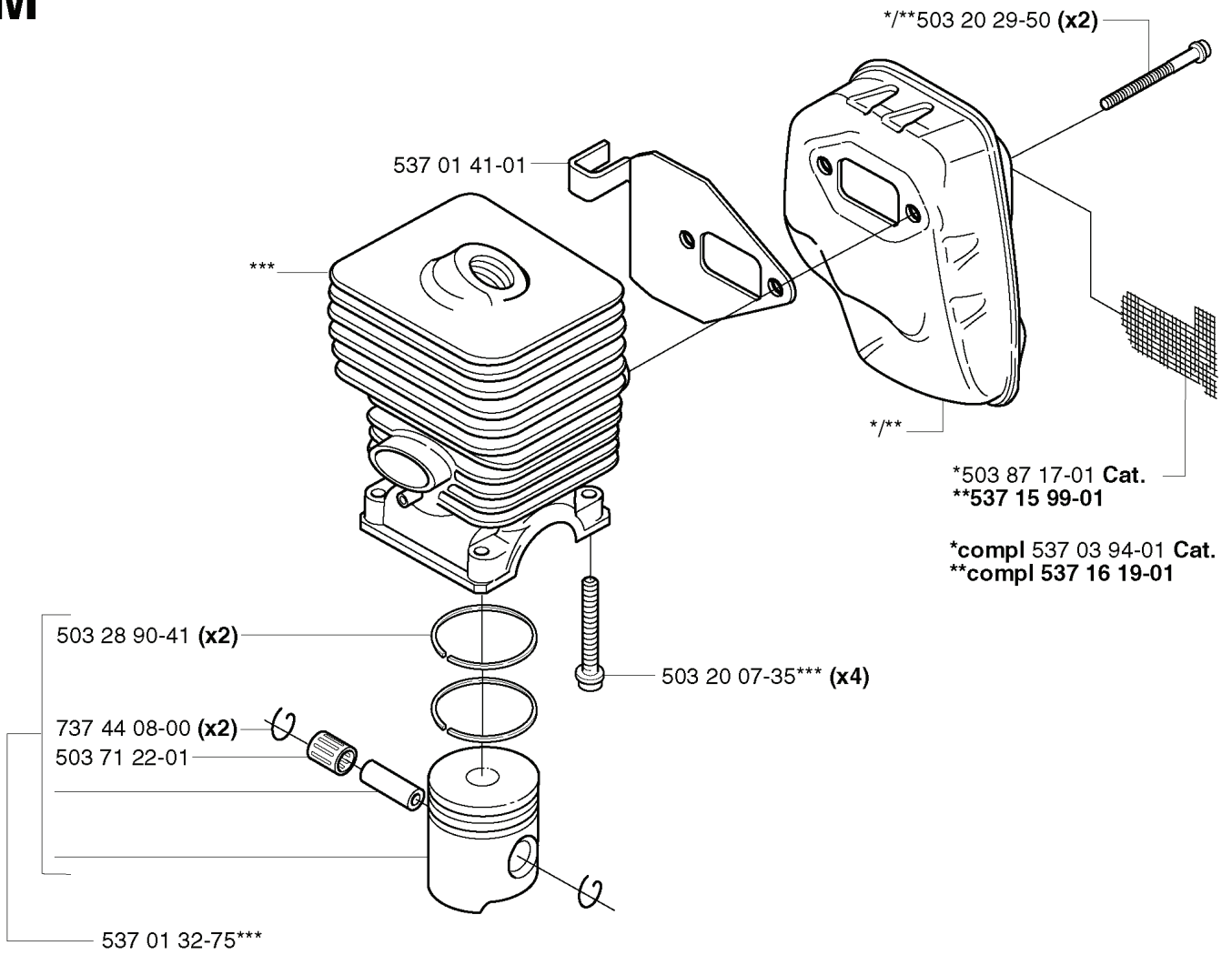
# G

- 503 98 12-02 (322L)
- 503 98 12-40 (323C)
- 503 98 12-45 (323LD)
- 503 98 12-41 (323L)
- 503 98 12-42 (323R)
- 503 98 12-43 (323RJ)
- 503 98 12-15 (325Cx)
- 503 98 12-16 (325Rx)
- 503 98 12-30 (325Lx)
- 503 98 12-17 (325LxT)
- 503 98 12-46 (325LDx)
- 503 98 12-18 (325RxT)
- 503 98 12-47 (325RDx)
- 503 98 12-14 (325RJx)
- 503 98 12-35 (325L)
- 503 98 12-36 (325C)



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 98 12-02	503981202	LABEL	322L	1	
503 98 12-40	503981240	LABEL	323C	1	
503 98 12-45	503981245	LABEL	323LD	1	
503 98 12-41	503981241	LABEL	323L	1	
503 98 12-42	503981242	LABEL	323R	1	
503 98 12-43	503981243	LABEL	323RJ	1	
503 98 12-15	503981215	LABEL	325CX	1	
503 98 12-16	503981216	LABEL	325RX	1	
503 98 12-30	503981230	LABEL	325LX	1	
503 98 12-17	503981217	LABEL	325LXT	1	
503 98 12-46	503981246	LABEL	325LDX	1	
503 98 12-18	503981218	LABEL	325RXT	1	
503 98 12-47	503981247	LABEL	325RDX	1	
503 98 12-14	503981214	LABEL	325RJX	1	
503 98 12-35	503981235	LABEL	325L	1	
503 98 12-36	503981236	LABEL	325C	1	
503 97 21-01	503972101	COVER		1	
503 96 13-01	503961301	SCREW		2	
503 87 18-01	503871801	CYLINDER COVER		1	
503 21 68-20	503216820	SCREW IHSCFT		1	
503 87 21-01	503872101	HEAT PROTECTOR		1	
537 10 44-01	537104401	ARM PROTECTION		1	
503 21 35-12	503213512	SCREW CCRPANT		2	

**M** \*\*\*compl 537 03 20-05



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 03 20-05	537032005	PISTON		1	
537 01 41-01	537014101	GASKET		1	
503 28 90-41	503289041	PISTON RING		2	
737 44 08-00	737440800	CIRCLIP		2	
503 71 22-01	503712201	BEARING		1	
537 01 32-75	537013275	PISTON		1	
503 20 07-35	503200735	SCREW IHSCFM		4	
537 16 19-01	537161901	MUFFLER ASSY		1	
537 03 94-01	537039401	MUFFLER ASSY	CAT.	1	
537 15 99-01	537159901	SPARK ARRESTER SCREEN		1	
503 87 17-01	503871701	SPARK ARRESTER SCREEN	CAT.	1	
503 20 29-50	503202950	SCREW IHSCFM		2	



**L**

(325x/xT Series) 537 04 58-01

\*compl 503 97 75-01

501 48 54-02

503 23 51-08 Champion RCJ 7Y  
503 23 51-11 NGK BPMR 7A

503 84 29-01

537 04 67-01

503 21 71-16 (x2)

503 81 60-01

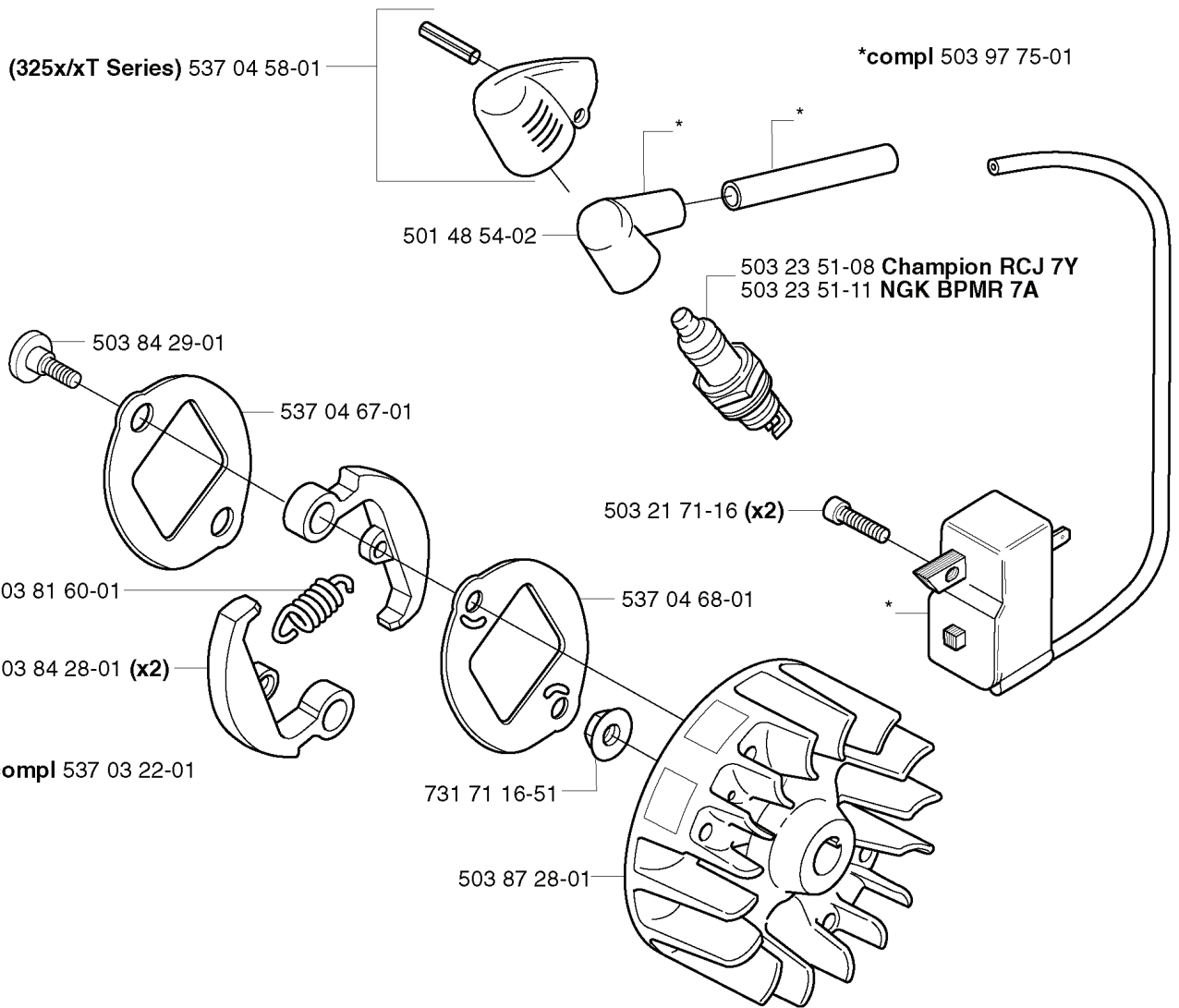
537 04 68-01

503 84 28-01 (x2)

compl 537 03 22-01

731 71 16-51

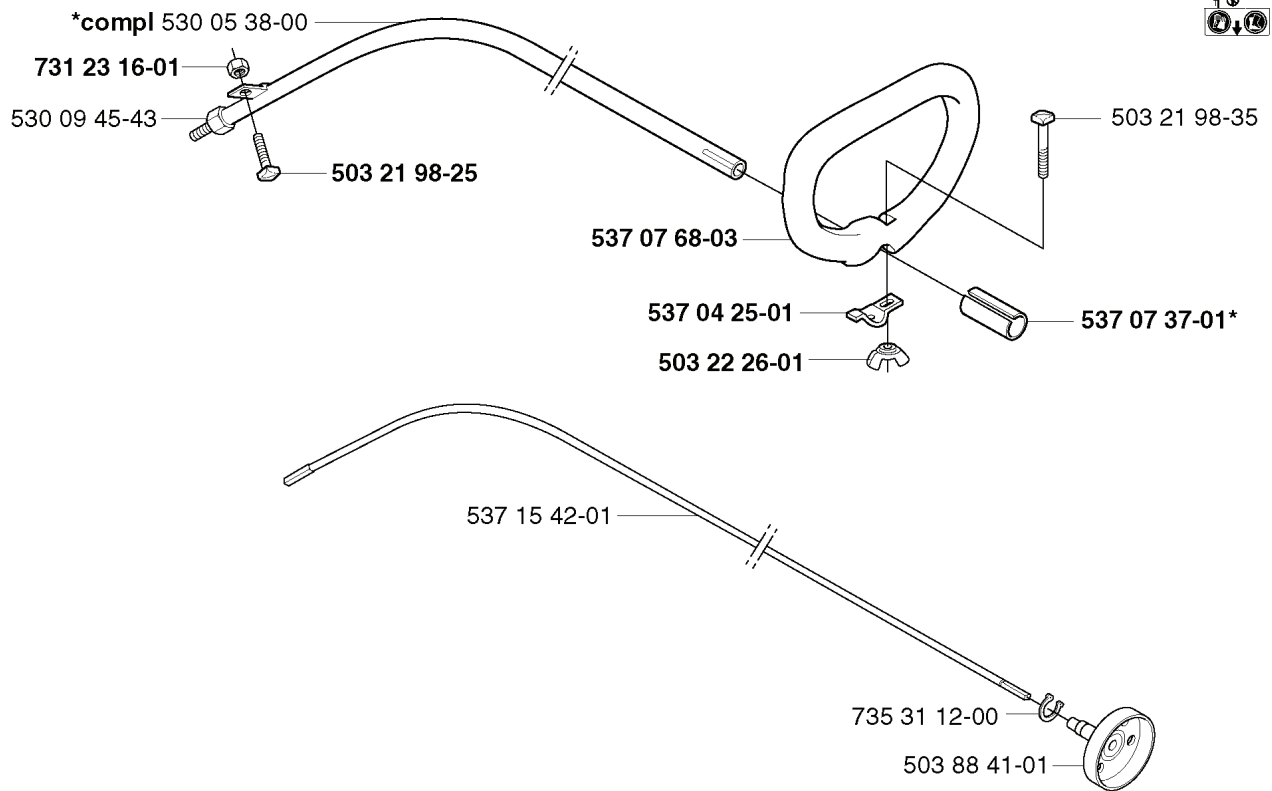
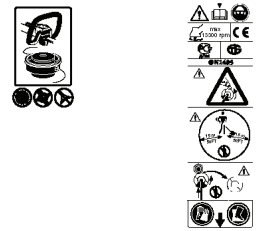
503 87 28-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5370458-01	537045801	COVER	325X/XT SERIES	1	
5014854-02	501485402	SPARK PLUG CAP		1	
5038429-01	503842901	SCREW		1	
5370467-01	537046701	WASHER		1	
5038160-01	503816001	CLUTCH SPRING		1	
5038428-01	503842801	CLUTCH SHOE		2	
5370322-01	537032201	CLUTCH ASSY		1	
7317116-51	731711651	HEXAGON NUT FLANGE		1	
5038728-01	503872801	FLYWHEEL		1	
5370468-01	537046801	WASHER		1	
5032171-16	503217116	SCREW IHSCT		2	
5032351-11	503235111	SPARK PLUG	NGK BPMR 7A	1	
5032351-08	503235108	SPARK PLUG	CHAMPION RCJ 7Y	1	
5039775-01	503977501	ELECTRONIC MODULE		1	

**A** 323C  
325C

503 79 56-01 537 02 76-03

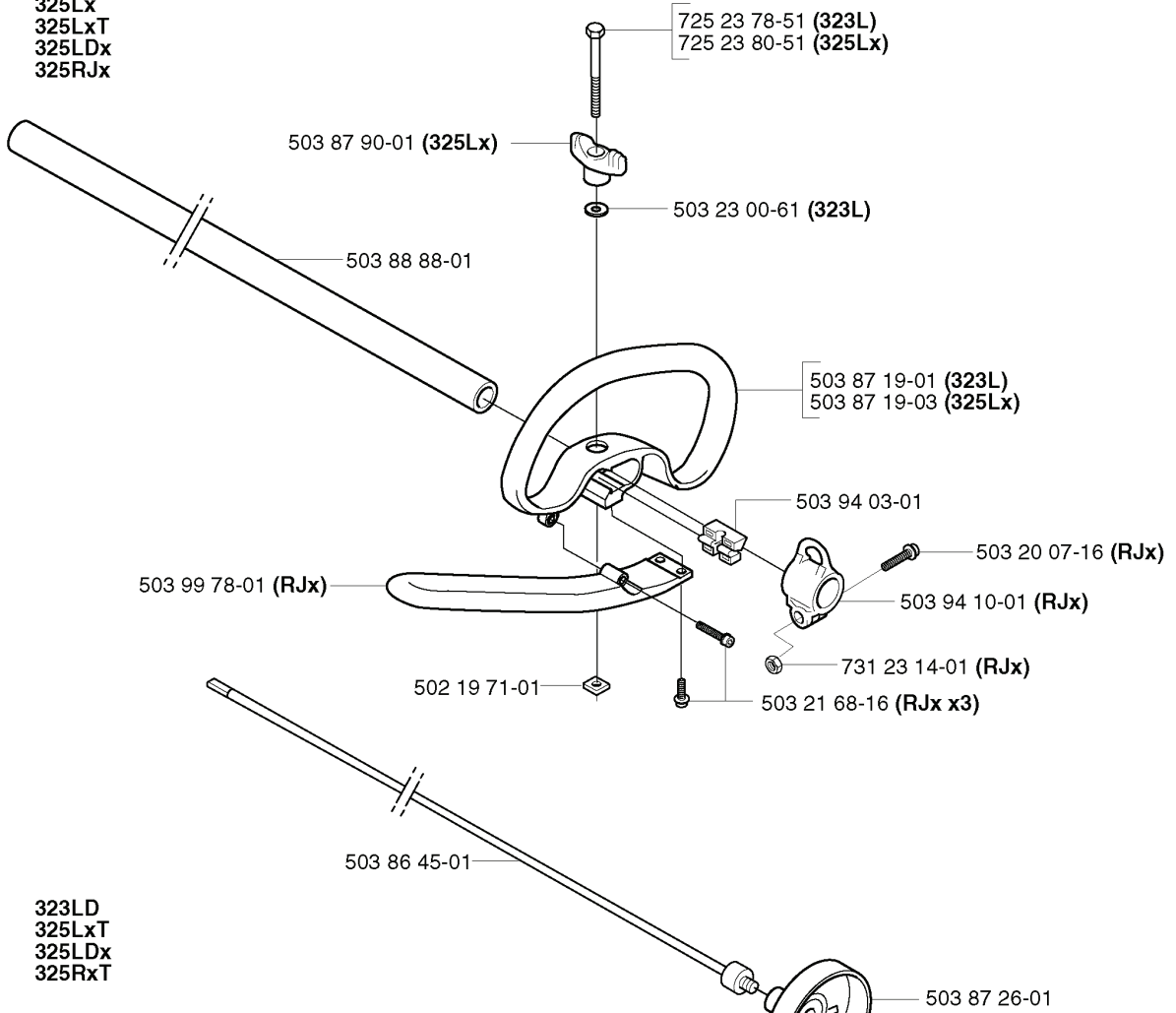


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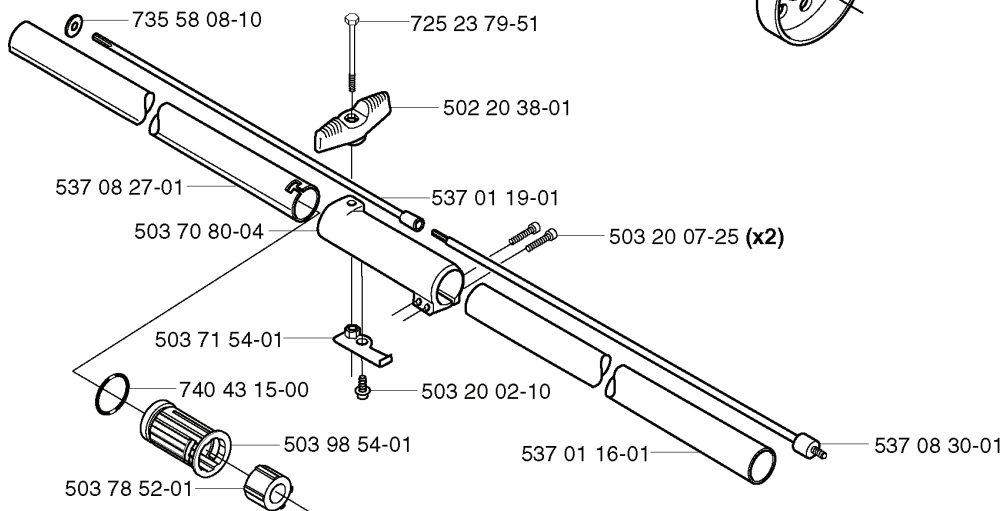
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530 05 38-00	530053800	SHAFT		1	
731 23 16-01	731231601	HEXAGON NUT		1	
530 09 45-43	530094543	DRIVER		1	
503 21 98-25	503219825	SCREW		1	
537 15 42-01	537154201	SHAFT		1	
503 88 41-01	503884101	CLUTCH DRUM		1	
735 31 12-00	735311200	CIRCLIP		1	
503 22 26-01	503222601	NUT		1	
537 04 25-01	537042501	ATTACHMENT PLATE		1	
537 07 68-03	537076803	HANDLE		1	
537 07 37-01	537073701	SPACING TUBE		1	
503 21 98-35	503219835	SCREW		1	
537 02 76-03	537027603	LABEL		1	
503 79 56-01	503795601	LABEL		1	

**B**

322L  
323L  
323LD  
325Lx  
325LxT  
325LDx  
325RJx



323LD  
325LxT  
325LDx  
325RxT



537 10 10-01 (RJx)



503 79 56-01 (L/Lx)



537 02 76-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 87 90-01	503879001	KNOB	325LX	1	
503 88 88-01	503888801	TUBE		1	
503 99 78-01	503997801	HANDLE	RJX	1	
502 19 71-01	502197101	SQUARE NUT		1	
503 86 45-01	503864501	DRIVE SHAFT		1	
735 58 08-10	735580810	LOCKWASHER		1	
537 08 27-01	537082701	TUBE		1	
503 70 80-04	503708004	SLEEVE		1	
503 71 54-01	503715401	LOCKING PLATE		1	
740 43 15-00	740431500	O-RING		1	
503 78 52-01	503785201	SUPPORTING BEARING		1	
537 10 10-01	537101001	LABEL	RJX	1	
503 79 56-01	503795601	LABEL	L/LX	1	
503 98 54-01	503985401	BEARING CAGE		1	
537 01 16-01	537011601	TUBE		1	
503 20 02-10	503200210	SCREW IHSCFM		1	
537 01 19-01	537011901	DRIVE SHAFT		1	
502 20 38-01	502203801	KNOB		1	
725 23 79-51	725237951	SCREW EHHM		1	
503 20 07-25	503200725	SCREW IHSCFM		2	
537 08 30-01	537083001	DRIVE SHAFT		1	
537 02 76-01	537027601	LABEL		1	
503 87 26-01	503872601	CLUTCH DRUM ASSY		1	
503 21 68-16	503216816	SCREW IHSCCT	RJX X3	1	
731 23 14-01	731231401	HEXAGON NUT	RJX	1	
503 94 10-01	503941001	HOOK	RJX	1	
503 20 07-16	503200716	SCREW IHSCFM	RJX	1	
503 94 03-01	503940301	DISTANCE		1	
503 87 19-03	503871903	HANDLE	325LX	1	
503 87 19-01	503871901	HANDLE LOOP	323L	1	
503 23 00-61	503230061	WASHER	323L	1	
725 23 80-51	725238051	SCREW EHHM	325LX	1	
725 23 78-51	725237851	SCREW EHHM	323L	1	

**D**

322L \*compl 503 85 29-02

323C

323L

323LD

325C, Cx

325L, Lx

325LxT

325LDx

325RJx

\*503 91 81-01

\*503 87 79-01

537 01 13-01\*

503 87 80-01\*

503 96 14-01\* (325Lx, LxT, LDx)

537 07 39-02 (323C, 325C, Cx)

503 71 82-01\*

503 21 66-20\* (x5)

503 96 13-01

740 42 06-00

503 99 55-01 (323C, L, LD)

\*503 99 55-02 (325Cx, Lx)

503 99 56-01 (323C, L, LD)

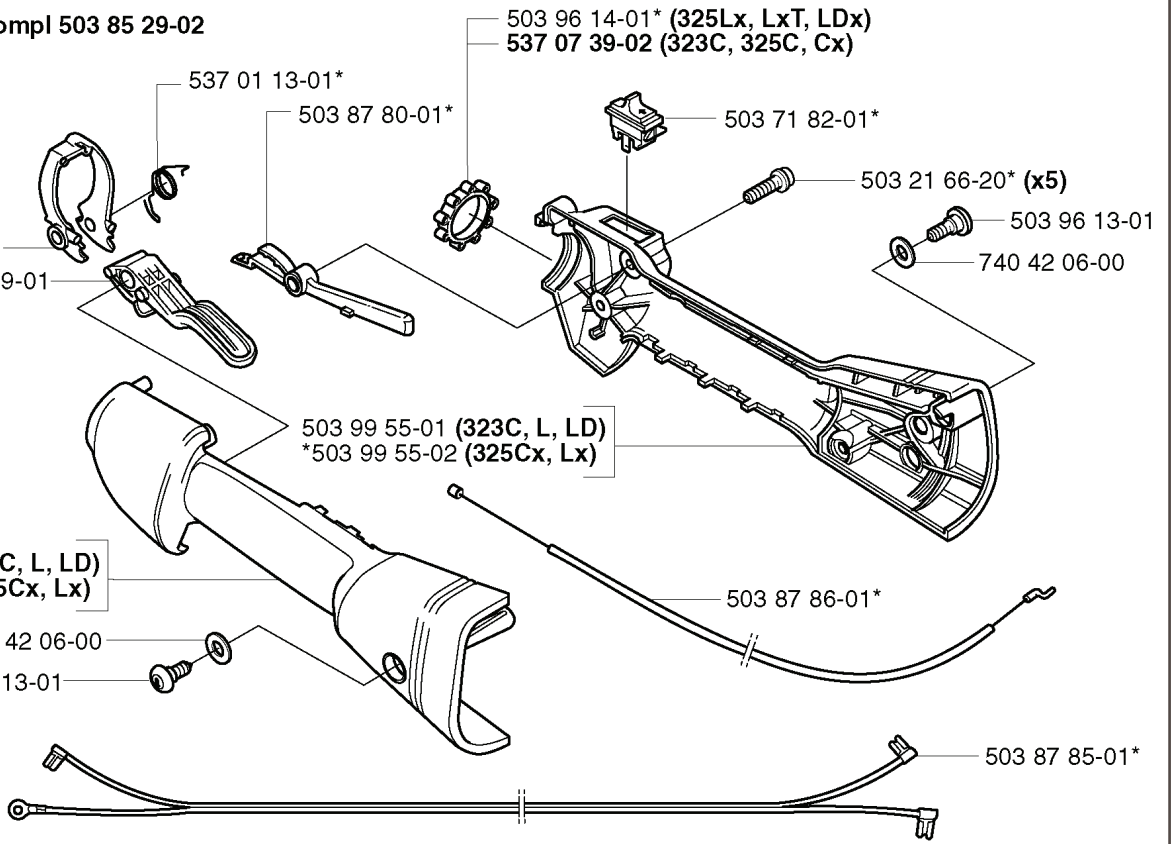
\*503 99 56-02 (325Cx, Lx)

740 42 06-00

503 96 13-01

503 87 86-01\*

503 87 85-01\*

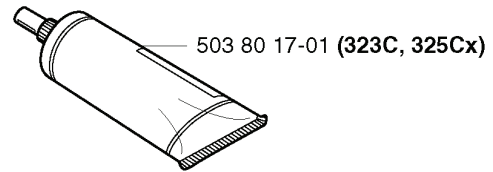
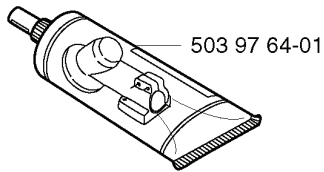
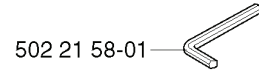
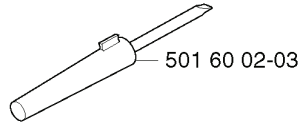
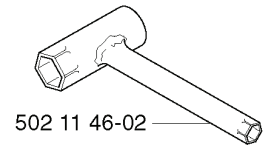
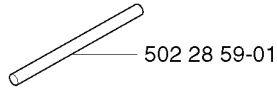


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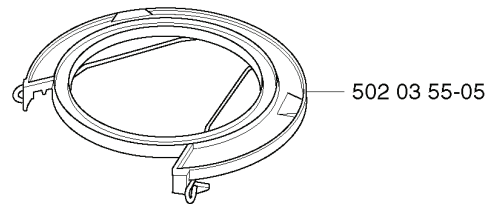
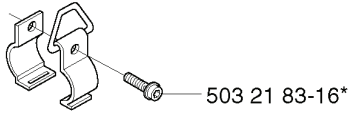
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5039956-02	503995602	HANDLE HALF		1	
5038529-02	503852902	HANDLE		1	
5039181-01	503918101	THROTTLE LEVER		1	
5038779-01	503877901	THROTTLE TRIGGER		1	
5039956-01	503995601	HANDLE HALF	323C, L LD	1	



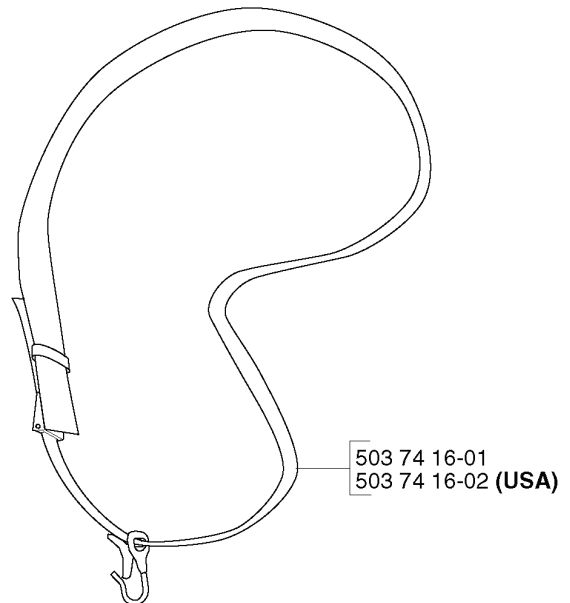
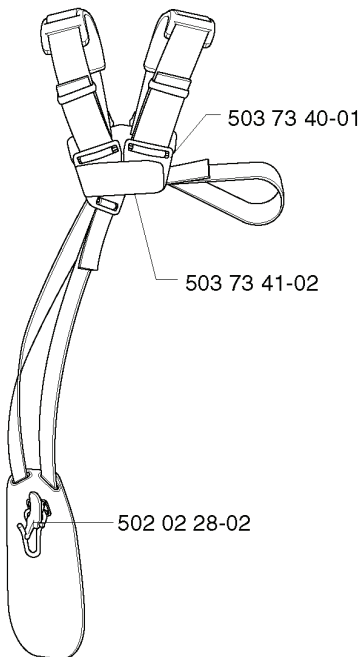
**Q Accessories**  
**Zubehöre**  
**Accessoires**  
**Acessorios**  
**Tillbehör**



\*compl 501 78 33-01



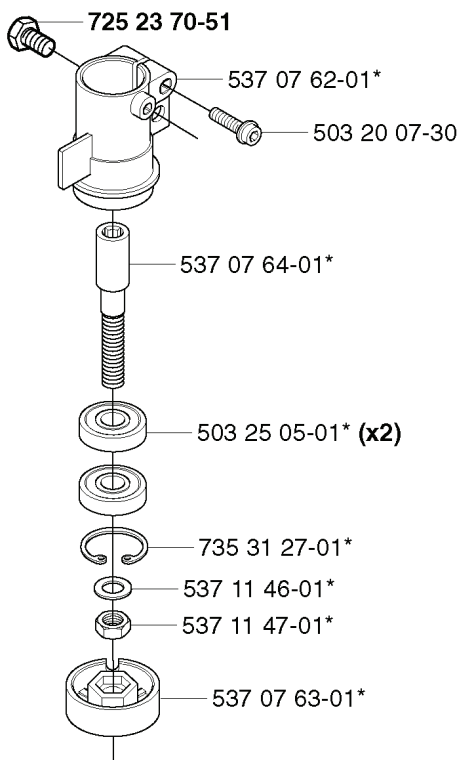
compl 503 73 63-03  
 compl 503 73 63-04 (USA)



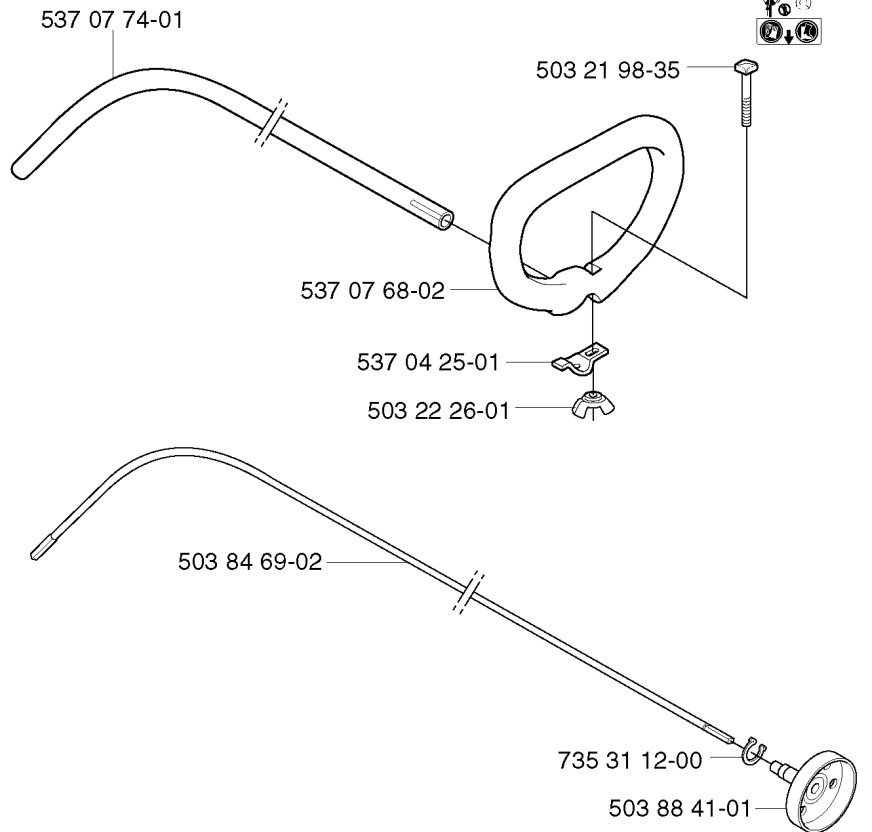
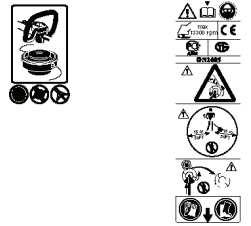
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502 28 59-01	502285901	STOP		1	
501 60 02-03	501600203	SCREWDRIVER		1	
503 97 64-01	503976401	GREASE		1	
501 78 33-01	501783301	SUSPENSION BAIL		1	
503 21 83-16	503218316	SCREW		1	
503 73 63-03	503736303	HARNESS		1	
503 73 63-04	503736304	HARNESS ASSY	USA	1	
503 73 40-01	503734001	FRONT PIECE		1	
503 73 41-02	503734102	BUCKLE		1	
502 02 28-02	502022802	WELT HOOK		1	
503 74 16-02	503741602	HARNESS ASSY	USA	1	
503 74 16-01	503741601	HARNESS ASSY		1	
502 03 55-05	502035505	TRANSPORT GUARD		1	
503 80 17-01	503801701	GREASE	323C, 325CX	1	
502 21 58-01	502215801	WRENCH		1	
502 11 46-02	502114602	SOCKET WRENCH		1	

**325Cx**

**\*compl 537 07 65-01**

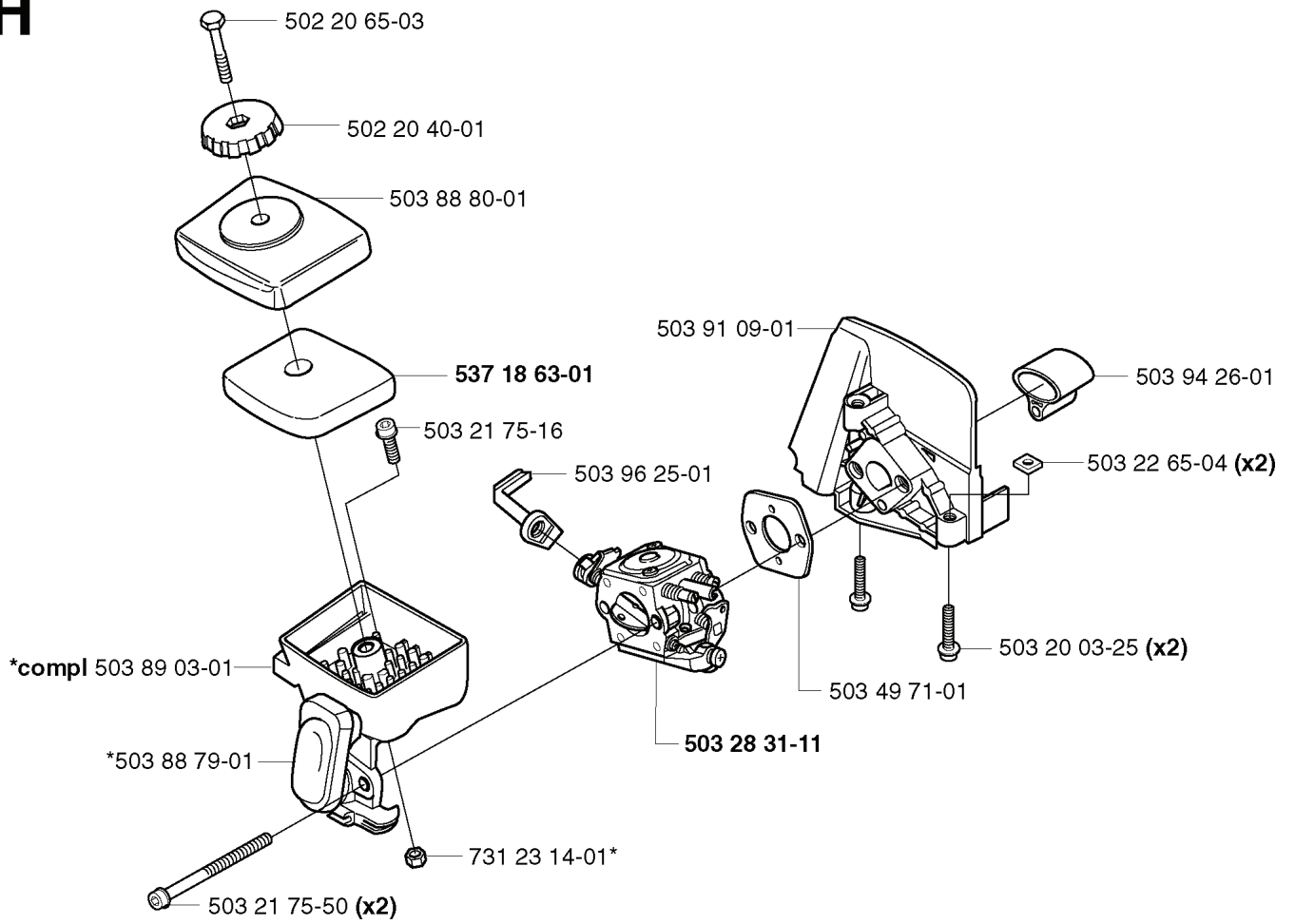


503 79 56-01 537 02 76-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 07 65-01	537076501	BEARING HOUSING		1	
725 23 70-51	725237051	SCREW		1	
537 07 62-01	537076201	BEARING HOUSING		1	
503 20 07-30	503200730	SCREW IHSCFM		1	
537 07 64-01	537076401	BLADE SHAFT		1	
503 25 05-01	503250501	BALL BEARING		2	
735 31 27-01	735312701	CIRCLIP		1	
537 11 46-01	537114601	WASHER		1	
537 11 47-01	537114701	NUT		1	
537 07 63-01	537076301	DRIVER		1	
503 84 69-02	503846902	SHAFT		1	
503 88 41-01	503884101	CLUTCH DRUM		1	
735 31 12-00	735311200	CIRCLIP		1	
503 22 26-01	503222601	NUT		1	
537 04 25-01	537042501	ATTACHMENT PLATE		1	
537 07 68-02	537076802	HANDLE		1	
503 21 98-35	503219835	SCREW		1	
537 07 74-01	537077401	TUBE		1	
503 79 56-01	503795601	LABEL		1	
537 02 76-03	537027603	LABEL		1	

# H



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 20 65-03	502206503	SCREW EHHM		1	
502 20 40-01	502204001	KNOB		1	
503 88 80-01	503888001	FILTER COVER		1	
537 18 63-01	537186301	AIR FILTER		1	
503 21 75-16	503217516	SCREW IHSCFT		1	
503 89 03-01	503890301	FILTER HOLDER		1	
503 88 79-01	503887901	HUB CAP		1	
503 21 75-50	503217550	SCREW IHSCFT		2	
731 23 14-01	731231401	HEXAGON NUT		1	
503 28 31-11	503283111	CARBURETTOR		1	
503 49 71-01	503497101	GASKET		1	
503 20 03-25	503200325	SCREW IHSCFM		2	
503 96 25-01	503962501	CHOKE CONTROL		1	
503 91 09-01	503910901	INSULATION WALL		1	
503 22 65-04	503226504	SQUARE NUT		2	
503 94 26-01	503942601	INLET PIPE		1	