

# HUSQVARNA OUTDOOR PRODUCTS ITALIA

<b>PNC</b>	<b>ML</b>	<b>Model</b>	<b>Brand</b>
953900795	03	B 347 BS	Partner
953900802	03	B 407 BS	Partner

Number of Pages 1 of 5

<b>Factory:</b>	<b>IIQ - Valmadrera</b>	<b>Product Group:</b>	<b>OP 93</b>
<b>Publication Number:</b>	<b>AIPL2008_V240000021</b>	<b>Petrol Portable</b>	
<b>Publication Date:</b>	<b>09/06/08</b>	<b>Sub Group</b>	<b>9433</b>

FIGURE 1

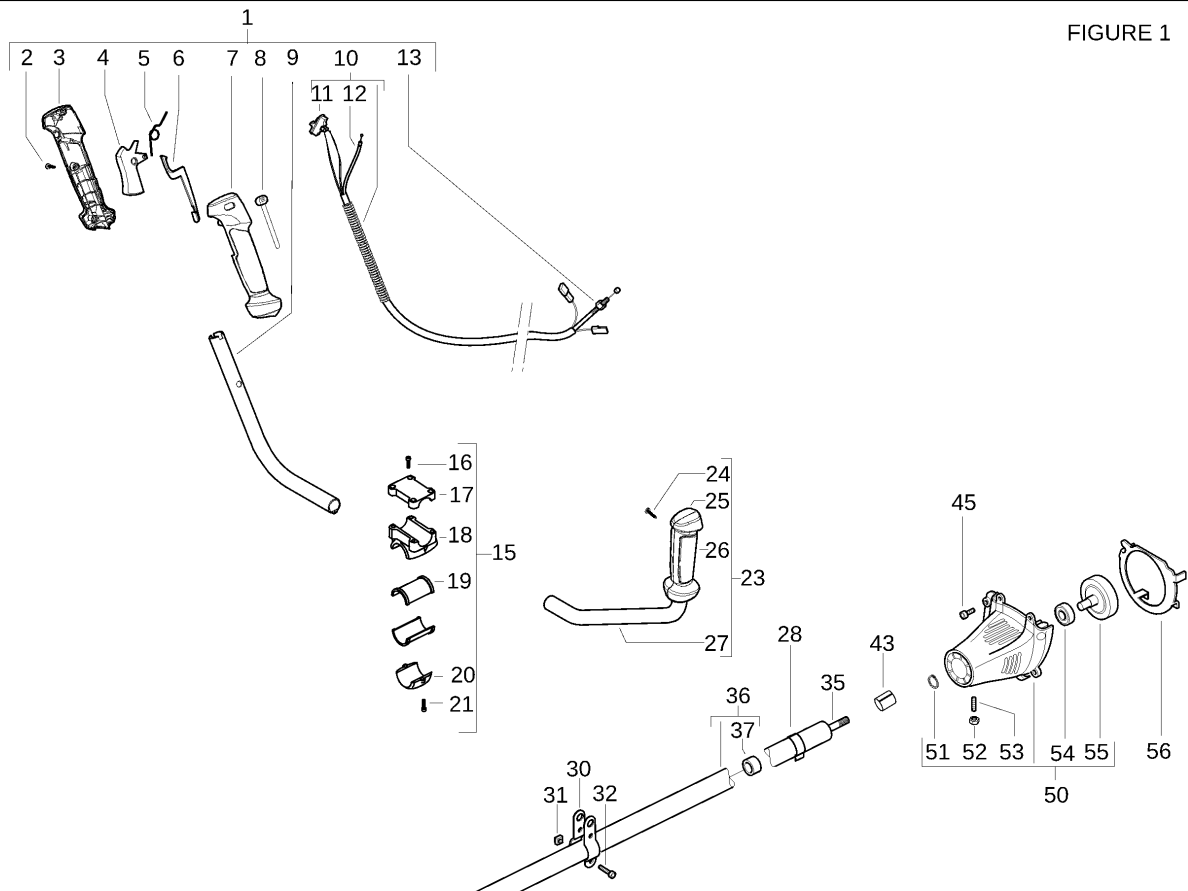


FIGURE 2

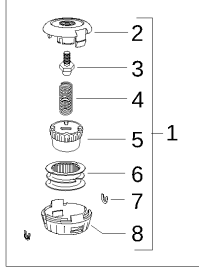
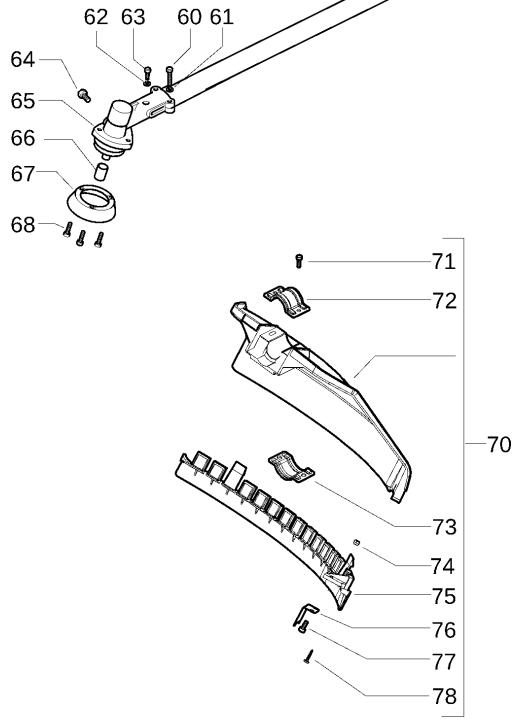
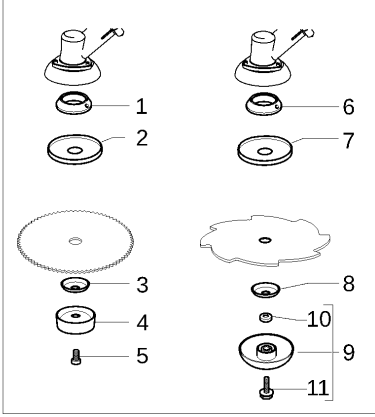


FIGURE 3



Item	PN	Qty	Description
FIGURE 1			
1	538243563	1	right handle assy
2	* 538240862	3	screw 4x18
3	* 538242533	1	right handle (right half)
4	* 538242537	1	throttle trigger
5	* 538242540	1	trigger spring
6	* 538242538	1	safety lever
7	* 538242534	1	right handle (left half)
8	* 538242539	1	throttle advance
9	* 538242605	1	right handle bar
C 10	* 538243566	1	wires assy
11	** 538242439	1	switch
C 12	** 538243569	1	throttle cable
13	* 538235912	1	nut M6
15	538243428	1	handle clamp assy
16	* 538235803	4	screw M5x25
17	* 538242200	1	upper clamp
18	* 538243082	1	handle clamp
19	* 538241684	2	d.25 adapter
20	* 538242900	1	lower clamp
21	* 538229077	2	screw M5x18
23	538243565	1	left handle assy
24	* 538240862	2	screw 4x18
25	* 538242536	1	left handle (right half)
26	* 538242535	1	left handle (left half)
27	* 538242606	1	left handle bar
28	538229850	1	cable retainer
30	538228152	2	harness half hook
31	538236642	2	nut M6
32	538235911	2	screw M6x12
35	538240486	1	drive shaft
36	538242442	1	outer shaft
37	* 538228192	5	bushing ass'y
43	538243584	1	reinforcement
45	538227565	4	screw M5x25
50	538243575	1	mount ass'y
51	* 538236378	1	snap ring
52	* 538241624	1	nut M8
53	* 538243576	1	headless screw M8x35
54	* 538235918	1	ball bearing
55	* 538243572	1	clutch drum
56	538242398	1	diaphragm
60	538235804	2	screw m5x30
61	538236529	2	grower
62	538236529	1	grower
63	538236381	1	screw m5x10
64	538240151	1	screw M8x10
65	538241426	1	gear box ass'y

Item	PN	Qty	Description
66	538247272	1	spacer
67	538240767	1	flange guard
68	538240688	3	screw+washer
A 70	538249155	1	d.25 safety guard ass'y
71	* 538227563	2	M5x16 screw
72	* 538242629	1	upper clamp
73	* 538242752	1	lower clamp
74	* 538229208	2	nut M5
75	* 538242644	1	string head guard
76	* 538241973	1	line cutter
77	* 538227563	2	M5x16 screw
78	* 538240862	1	screw 4x18

FIGURE 2			
A 1	531025002	1	P 35 trimmer head
2	* 537421501	1	body
3	* 537427901	1	adapter P35
C 4	* 537186001	1	spring T35
C 5	* 537421801	1	knob
C 6	* 537421701	1	spool (without line)
C 7	* 537419701	2	bushing
8	* 537421601	1	cover

FIGURE 3			
A 1	538242475	1	flange
A 2	538241155	1	grass shield
A 3	538229834	1	flange
A 4	538236596	1	cup
A 5	538229842	1	cup screw
A 6	538242410	1	flange
A 7	538241155	1	grass shield
A 8	538229834	1	flange
A 9	538040809	1	idle cup
10	* 538240807	1	spacer
A 11	* 538240806	1	idle cup screw

A = ALTA ROTAZIONE	A = HIGH MOVING	A = HAUTE DEMANDE	A = GROBE NACHFRAGE
B = MEDIA ROTAZIONE	B = MEDIUM MOVING	B = MOYENNE DEMANDE	B = MITTELMAESSIGE
C = BASSA ROTAZIONE	C = SLOW MOVING	C = BASSE DEMANDE	C = WENIGE NACHFRAGE
NUOVI CODICI	NEW PARTS	NOUVELLE REFERENCES	NEU CODEX

FIGURE 4

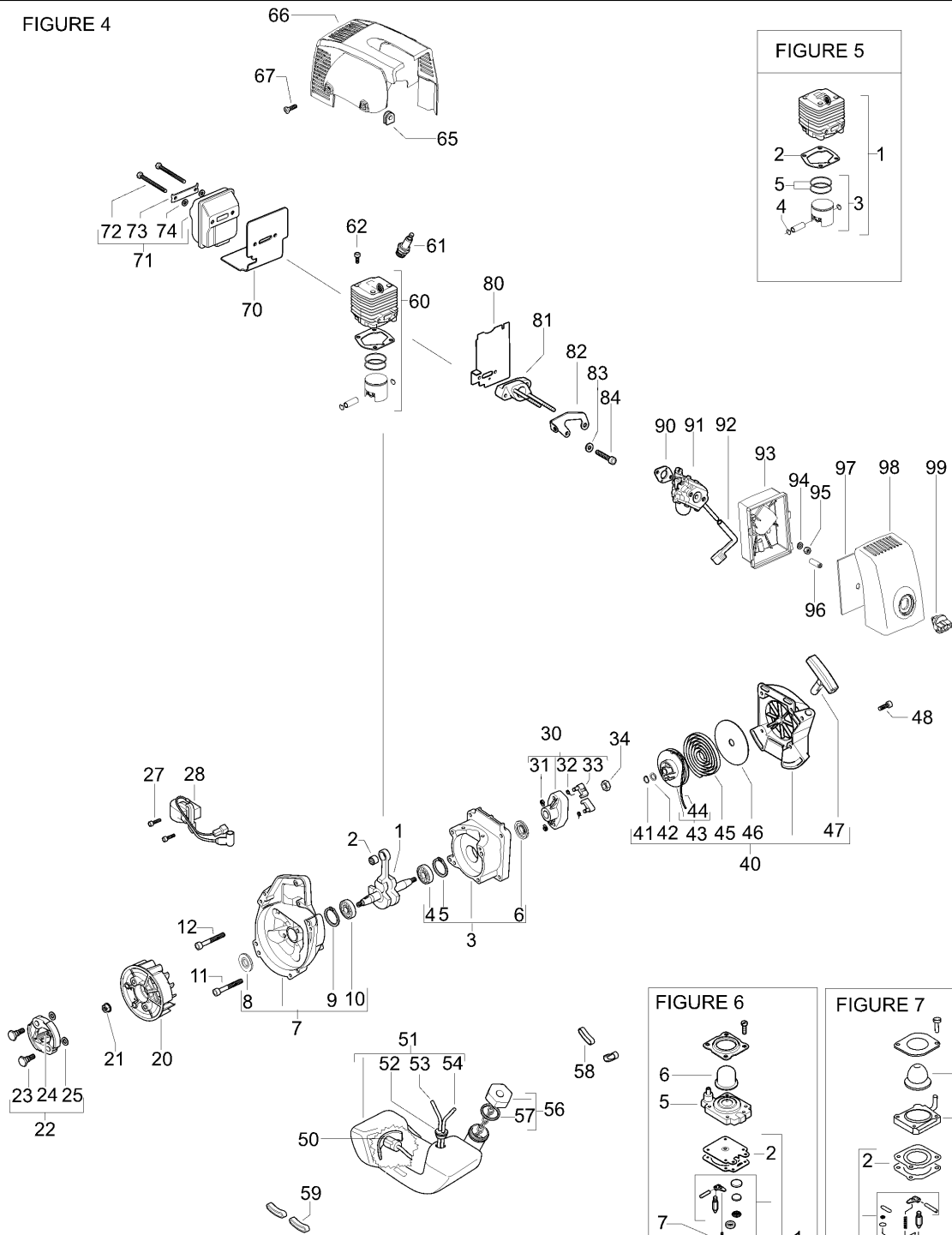


FIGURE 5

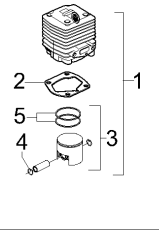


FIGURE 6

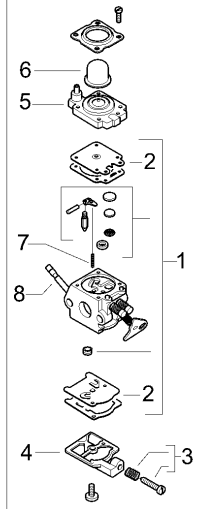
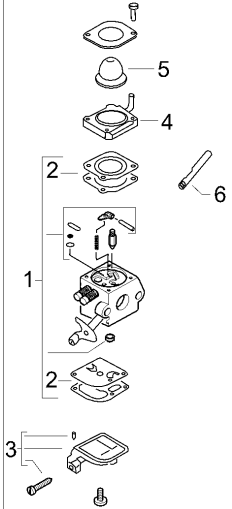


FIGURE 7



Item	PN	Qty	Description
FIGURE 4			
1	538243725	1	crankshaft ass'y
C 2	501451601	1	needle bearing
3	538250075	1	carter kit (starter)
4	* 538227541	1	ball bearing
5	* 538240982	1	seeger ring
C 6	* 538243174	1	seal
7	538250074	1	carter kit (flyweel)
C 8	* 538243174	1	seal
9	* 538240982	1	seeger ring
10	* 538227541	1	ball bearing
11	538235804	2	screw M5x30
12	538235808	2	screw M5 X 50 TCE
20	538242673	1	flywheel
21	538235218	1	nut M8
B 22	538248808	1	clutch assy
23	* 538242369	2	clutch rod
C 24	* 538241270	1	clutch spring elite
25	* 538241076	2	washer
27	538235806	2	screw M5 X 20 TCE
C 28	538242163	1	ignition coil
30	538242800	1	starter pawl ass'y
31	* 538111088	2	snap ring
B 32	* 538241782	2	spring
B 33	* 538241781	2	pawl
34	538235218	1	nut M8
C 40	538242809	1	starter assy
41	* 538242786	1	seeger
42	* 538227470	1	washer
B 43	* 538249163	1	pulley/rope assy
A 44	** 538227703	1	rope
B 45	* 538227300	1	spring rewind
46	* 538227467	1	shield spring
47	* 538240884	1	starter-handle
48	538235214	4	screw M6x20
A 50	538240452	1	pick up fuel
C 51	538241541	1	tank mix ass.
C 52	* 538235675	1	fueltank grommet
B 53	* 538229809	1	hose-fuel mm245
B 54	* 538229743	1	hose fuel mm150
B 56	538242484	1	fuel cap assy
A 57	* 538236564	1	cap gasket
58	538241248	2	fuel tank grommet (starter)
59	538241248	2	fuel tank grommet (flywheel)
C 60	—		FIGURE 5
A 61	538092878	1	spark plug RDJ6J
62	538227565	4	screw M5X25
65	538236322	1	grommet
66	538243742	1	engine cover
67	538240688	2	screw m5x14 + washer
C 70	538243767	1	exhaust gasket
C 71	538241432	1	muffler assy
72	* 538227274	2	screw M5X60

Item	PN	Qty	Description
73	* 538227236	1	clamp
74	* 538227259	2	washer
80	538241428	1	intake gasket
81	538241434	1	carb. Spacer
82	538243585	1	plate
83	538235248	2	washer
84	538235803	2	screw m5x25
90	538227692	1	carb. Gasket
91	—		FIGURES 6,7
92	538227255	1	choke knob
93	538049579	1	air filter box
94	538235248	1	washer
95	538235642	1	nut m5
96	538227143	1	spacer
97	538243764	1	air filter
98	538243743	1	air filter cover
99	538243765	1	knob

FIGURE 5			
C 1	538250071	1	cylinder/piston kit 40 cc
B 2	* 538242366	1	gasket 0.8 mm
B 3	* 538249181	1	piston kit 40 cc
4	** 737441000	2	retaining ring
B 5	** 503289003	1	piston ring

FIGURE 6			
C -	538242949	1	carb. Walbro WT 694
B 1	* 538229198	1	K repair kit
A 2	** 538229191	1	gasket + diaph. Kit
3	* 538237481	1	idle screw kit
4	* 538237480	1	pump cover
C 5	* 538246949	1	primer bulb support
C 6	* 538225834	1	primer bulb
C 7	* 538246950	1	spring
8	* 538225962	1	choke shaft

FIGURE 7			
C -	-	-	carb. Zama C1Q M41
B 1	* 538226226	1	repair kit
A 2	** 538226227	1	gasket + diaph. Kit
3	* 538246945	1	pump cover
C 4	* 538246947	1	primer bulb support
5	* 538246946	1	primer bulb
6	* 538246948	1	choke shaft

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