



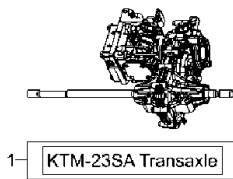
SPARE PARTS LIST

ACCESSORIES AND TOOLS

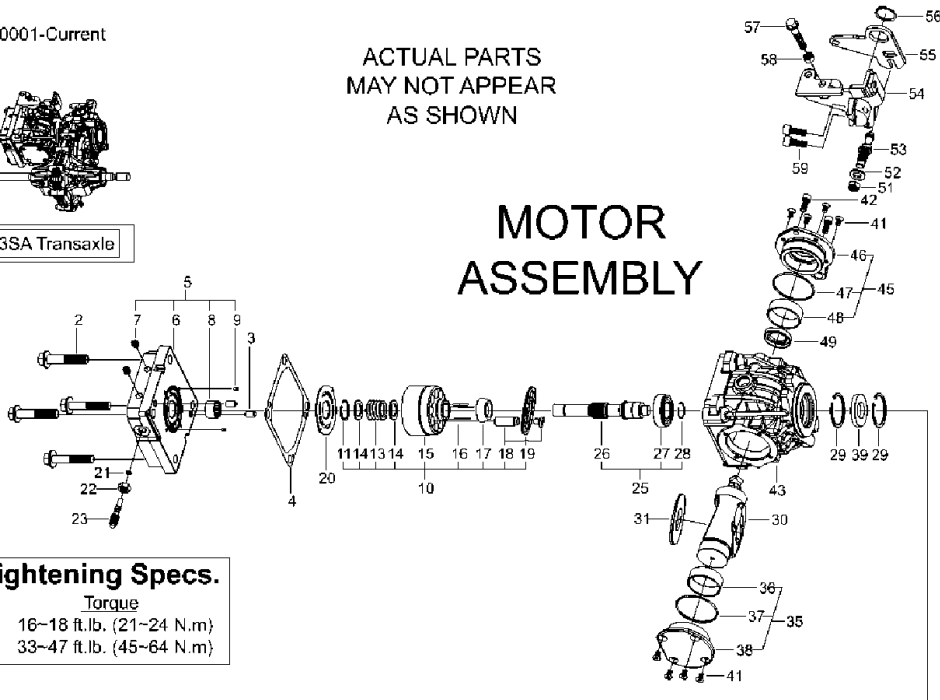
KTM23SA

KTM-23SA
 Ser. No. 0000001-Current
 Rev. 5-25-11

ACTUAL PARTS
 MAY NOT APPEAR
 AS SHOWN



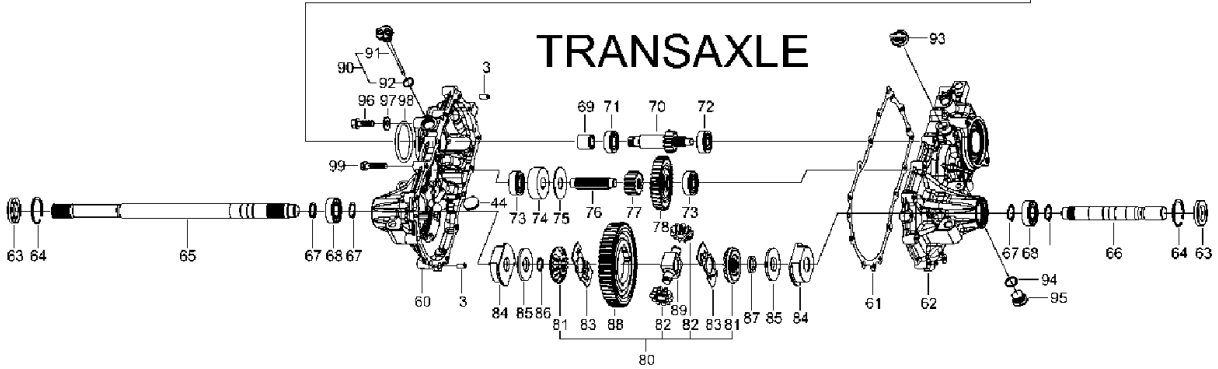
MOTOR
 ASSEMBLY



Bolt Tightening Specs.

Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)

TRANSAXLE



TRANSMISSION

KTM23SA

Ref	Part no.	Description	Remark	Qty	Kit
2	585 45 73-01	BOLT		1	
3	574 51 57-01	PARALLEL PIN		1	
4	585 46 16-01	PACKING		1	
5	585 46 37-01	CASE		1	
7	535 41 47-55	PLUG		1	
9	535 41 47-46	PIN RETAINING SCREW		1	
10	585 45 94-01	CYLINDER		1	
11	585 45 63-01	RING		1	
20	585 46 27-01	PLATE		1	
21	535 41 47-69	O-RING		1	
22	506 95 66-01	NUT		1	
23	585 46 04-01	PIN		1	
25	585 46 49-01	SHAFT		1	
26	585 46 50-01	SHAFT		1	
27	585 45 69-01	BEARING		1	
28	585 46 14-01	RING		1	
29	585 45 65-01	RING		1	
30	585 46 02-01	PLATE		1	
31	585 46 03-01	PLATE		1	
35	585 46 28-01	PLATE		1	
37	585 45 72-01	O-RING		1	
39	585 46 18-01	SEAL		1	
41	585 45 80-01	SCREW		1	
42	585 45 78-01	BOLT		1	
43	585 46 30-01	HOUSING		1	
44	505 56 39-01	MAGNET		1	
45	585 46 52-01	COVER		1	
49	585 45 52-01	SEAL		1	
52	535 40 28-13	WASHER		1	
53	585 46 19-01	SEAL		1	
54	585 46 55-01	LEVER		1	
55	585 46 56-01	PLATE		1	
56	585 45 62-01	RING		1	
57	585 45 76-01	BOLT		1	
58	585 45 81-01	NUT		1	
59	585 45 79-01	BOLT		1	
60	585 46 34-01	GEAR HOUSING		1	
61	585 46 33-01	GEAR		1	
62	585 46 35-01	GEAR HOUSING		1	
63	585 45 58-01	SEAL		1	
64	585 45 64-01	SNAP RING		1	
65	585 46 67-01	AXLE		1	
66	585 46 66-01	AXLE		1	
67	585 45 61-01	RING		1	
68	585 45 57-01	BEARING		1	
69	585 46 48-01	COLLAR		1	
70	585 46 47-01	SHAFT		1	
71	585 45 68-01	BEARING		1	
72	585 45 70-01	BEARING		1	
73	585 46 60-01	BEARING		1	
74	585 46 65-01	COLLAR		1	
75	585 46 64-01	WASHER		1	
76	585 46 62-01	SHAFT		1	
77	585 46 63-01	PINION		1	
78	585 46 61-01	GEAR		1	
80	502 44 98-01	DIFFERENTIAL GEAR KIT		1	
81	535 41 46-54	GEAR		1	
82	535 41 46-55	PINION		1	
83	585 46 57-01	WASHER		1	
84	585 45 59-01	BEARING		1	
85	585 46 68-01	COLLAR		1	
86	585 45 60-01	RING		1	
87	585 46 58-01	SPACER		1	
88	585 46 73-01	GEAR		1	

TRANSMISSION

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Ref	Part no.	Description	Remark	Qty	Kit
89	585 46 59-01	SHAFT		1	
90	585 46 84-01	DIPSTICK		1	
92	502 46 20-01	O-RING		1	
93	578 97 32-01	VALVE		1	
94	535 40 28-22	O-RING		1	
95	585 45 53-01	PLUG		1	
96	585 45 75-01	BOLT		1	
97	585 46 36-01	WASHER		1	
98	585 45 71-01	PACKING		1	
99	585 45 74-01	BOLT		1	