

# Illustrated Parts List - IPL Update



Product Name(s)

**H45ERII**

Description of change

1. New Ignition module, assy : 586 81 50-02 was 575 67 37-02. Minor correction.
2. New improved Fuel tank ventilation 501 15 29-01 added on crankcase 577 59 54-03. Tank ventilation improved regarding higher opening pressure.
3. Crankshaft assy. 537 31 40-03 was -02. Correction.
4. New Tank cap assy and gasket number due to change of supplier. Minor correction.
5. Choke control changed to secure correct assembly.
6. New Starter pulley 537 09 25-02.

Comments

This update is fully exchangeable.

Introduced from

Serial number / Date	Remark
s/n 20154400001	Choke control assy.
s/n 20151000001	Starter pulley.
s/n 20164400001	Crankcase and fuel tank ventilation.

IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Carburetor & air filter	1	510 01 72-02	Choke control assy.	510 01 72-01	
Crankcase	15	501 15 29-01	Tank vent assy	537 35 95-01	
	19	577 59 54-03	Crankcase	577 59 54-01	
Crankshaft	1	537 31 40-03	Crankshaft assy.	537 31 40-02	<b>Correction.</b>
Fuel tank	7	522 62 00-03	Tank cap assy.	522 62 00-01	<b>Minor correction.</b>
	9	589 24 11-01	Gasket	537 21 50-01	<b>Minor correction.</b>
Ignition system	6	586 81 50-02	Ignition module	575 67 37-02	<b>Minor correction.</b>
Starter	6	537 09 25-02	Starter pulley	537 09 25-01	

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## 5. Choke control

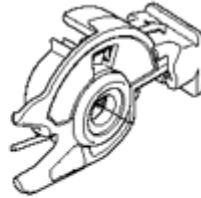
New version



510 01 72-02



Old version



510 01 72-01